QUAD-CITIES, NUCLEAR POWER STATION, UNIT TWO Title (4) 2A and 2B Core Spray Subsystems Inoperable Due To Failure OP Room Event Date (5) LER Number (6) Report Date (7) Month Day Year Year /// Sequential /// Revision Month Day Year	
Event Date (5) LER Number (6) Report Date (7) Nonth Day Year Year /// Sequential /// Revision Month Day Year	Other Facilities Involved (8) Facility Names Docket Number(s)
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OPERATING MODE (9) THIS REPORT IS SUBMITTED PURSUANT TO THE REQUIREM (Check one or more of the following) (11) 20.402(b)	D.73(a)(2)(iv) 73.71(b)
POWER 20.405(a)(1)(1) 50.36(c)(1) X 50	0.73(a)(2)(v)
20.405(a)(1)(iv) 50.73(a)(2)(ii) 50.73(a)(2)(iii) 50.73(a)(2)(iiii) 50.73(a)(2)(iiiii)	0.73(a)(2)(v111)(B) and in Text) 0.73(a)(2)(x)
LICENSEE CONTACT FOR THIS LER	
Tom Crippes, Technical Staff Engineer Ext. 2151 COMPLETE ONE LINE FOR EACH COMPONENT FAILURE DESCRIBED	TELEPHONE NUMBER AREA CODE 3 0 9 6 5 4 - 2 2 4 1
CAUSE SYSTEM COMPONENT MANUFAC - REPORTABLE ///// CAUSE SYSTEM TURER TO NPROS //////	COMPONENT MANUFAC - REPORTABLE ////// TURER TO NPRDS //////
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SUPPLEMENTAL REPORT EXPECTED (14) [Yes (If yes, complete EXPECTED SUBMISSION DATE) X NO ABSTRACT (Limit to 1400 spaces, i.e, approximately fifteen single-space types)	Expected Month Day Year Submission Date (15)

On May 25, 1986, Unit 2 was operating in the RUN mode at approximately 92 percent of rated core thermal power. At 0008 hours the Unit 2 Equipment Attendant discovered that the 2-5748A Core Spray System Room Cooler had frayed belts. The 2A Core Spray room cooler was declared inoperable. The required surveillances were initiated in accordance with Technical Specification 3.5.A.2/4.5.A.2. The Unit 2 Diesel Generator (DG) was started and loaded for the surveillance requirements. The DG had run for approximately one minute loaded to 1000KW when the DG output breaker to Bus 24-1 tripped. The Unit 2 DG was declared inoperable, a shutdown initiated and Unusual Event declared. Fraying of the room cooler belts was attributed to normal wear. The belts were replaced, and as corrective action to prevent recurrence, the room cooler belts will be inspected monthly to detect wear before failure occurs. The cause of the Unit 2 DG trip could not be determined and repeated attempts to duplicate the event were unsuccessful. Loss of the emergency power supply for the 2B Core Spray subsystem (Unit 2 DG) rendered the 2B Core Spray subsystem inoperable as per Technical Specification 3.0.B. Because both Core Spray subsystems were inoperable, this report is submitted in accordance with the requirements of 10 CFR 50.73(a)(2)(v).

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FACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6)						Page (3)		
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PLANT AND SYSTEM IDENTIFICATION:

General Electric - Boiling Water Reactor - 2511 MWt rated core thermal power. Energy Industry Identification System (EIIS) codes are identified in the text as [XX].

IDENTIFICATION OF OCCURRENCE:

The 2-5748A Core Spray Room Cooler was found to have frayed belts making the 2A Core Spray loop inoperable. The surveillances required when it is determined that one Core Spray subsystem is inoperable were performed and in doing so, it was found that the Unit 2 Diesel Generator (DG) was inoperable.

Discovery Date:

05-25-86

Report Date:

06-20-86

This report was initiated by Deviation Report D-4-2-86-33

CONDITIONS PRIOR TO OCCURRENCE:

RUN Mode(4) - Rx Power XX% - Unit Load XXX MWe

RUN Mode(4) - In this position the reactor system pressure is at or above 825 psig, and the reactor protection system is energized, with APRM protection and RBM interlocks in service (excluding the 15% high flux scram).

DESCRIPTION OF OCCURRENCE:

On May 25, 1986, Unit 2 was in the RUN mode operating at approximately 92 percent of rated core thermal power. At 0008 hours the Unit 2 Equipment Attendant (EA) while on his rounds discovered that the 2-5748A Core Spray [BM] Room Cooler had frayed belts beyond acceptably safe use, making the 2A Core Spray loop inoperable. Technical Specifications 4.5.A.2 states that when it is determined that one Core Spray subsystem is inoperable, the operable Core Spray susbsystem, the Low Pressure Coolant Injection (LPCI) [BO] mode of the Residual Heat Removal (RHR) system, and the Diesel Generators (DG) [EK] required for operation of such components if no external source of power were available shall be demonstrated to be operable immediately. The operable Core Spray subsystem shall be demonstrated to be operable daily thereafter. At 0050 hours the Unit 2 DG and system operability test (QOS 6600-S1) was initiated. At 0100 hours, the DG was loaded to 1000 KW and had run for approximately one minute when the Unit 2 DG output breaker to Bus 24-1 tripped. Unit 2 DG was then declared inoperable at 0125 hours. At 0130 hours a Unit 2 shutdown was initiated as required by technical Specification 3.5.A.6, and an Unusual Event was declared. The Unit 2 operator commenced shutting down at 25 MWe per hour. At 0205 hours the resident NRC was notified of the event.

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The A Core Spray room cooler was repaired by 0725 hours and was tested and considered operable. The unit shutdown was terminated and a load increase was begun at 0730 hours. At 0745 hours the Unit 2 DG was loaded to 1000 KW in order to recreate the problem, however no trip occurred. Several attempts were made to duplicate the event, yet no problems were found. At 0815 notifications were made terminating the Unusual Event.

The 2A Core Spray loop was inoperable due to failure of the room cooler. Loss of the emergency power supply for the 2B Core Spray loop (Unit 2 DG) rendered this loop inoperable as per Technical Specification 3.0.B. Because the Core Spray system was inoperable, this report is submitted in accordance with the requirements of 10 CFR 50.73(a)(2)(v), which requires the reporting of any event or condition that above could have prevented the fullfillment of the safety function of systems needed for emergency core cooling.

APPARENT CAUSE OF OCCURRENCE:

The cause for the belts to be frayed on the 2A Core Spray room cooler was due to normal wear of the belts. The belts are manufactured by Gates Co. Part CB-68. The room cooler is manufactured by Buffalo Forge Co..

The cause of the D.G. breaker trip could not be determined. There were several attempts to duplicate the event but these were not successful. The circuit breaker is manufactured by General Electric, type AMH-476-250-OD.

ANALYSIS OF OCCURRENCE:

The safety implication of this event were reduced since the Reactor Core Isolation Cooling System (RCIC) [BN] the High Pressure Coolant Injection System (HPCI) [BJ] the Automatic Depressurization System (ADS), the Safe Shutdown Makeup Pump and the A loop of the Residual Heat Removal System (RHR) were all operable at the time of the event. The B RHR loop and the 2B Core Spray loop were also available if powered by their normal power supply.

CORRECTIVE ACTION:

The corrective action for the 2A Core Spray room cooler was to replace the belts with new belts. As a future corrective action, operating personnel will be performing monthly inspection's of all the room cooler belts in order to detect any wear to the belts before they fail.

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The immediate action for the DG trip was to declare the diesel inoperable and to declare a GSEP unusual event. In an effort to determine the cause, the Electrical Maintenance Department (EMD) removed the diesel to Bus 24-1 KV breaker from its cubical and cycled it open and closed several times. The breaker operated properly every time. The Electrical Maintenance Department also checked the diodes at the exciter cabinet, the Potential Current Transformer at the Generator Connection panel, the voltage regulator at bus 24-1 and the maintenance switch, however, no problems were found. The diesel was then loaded to 1000 KW and the problem was simulated twice. Since no problems could be found, the diesel was declared operable.

As a future corrective action, temperature surveys are going to be conducted of the Core Spray, HPCI, RHR and RCIC rooms. The test will be performed while the system pumps are running and while the ventilation and room coolers are off. The purpose of the test is to determine whether or not the room coolers are necessary for the operation of the Emergency Core Cooling Systems.

FAILURE DATA:

Past failures that have occurred consists of the following:

LER 265/85-021 - 2B Core Spray & 2B RHR room cooler inoperable due to broken belts.

CECO Deviation Report

04-01-85-69 - 1B RHR room cooler inoperable due to broken belt.

04-02-85-68 - Unit 2 DG to bus 24-1 breaker tripped for no apparent reason causing a GSEP unusual event.

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DEVIATION REPORT

DVR NO. 4 - 2 - 86 - 33 RECLASSIFIED TO REPORTABLE

STA UNIT YEAR NO.

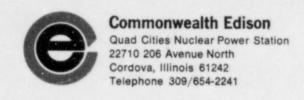
PART 1	TITLE OF DEVIA	ATION 2A CORE SPRAY		R		CCURRED	-25-86	0008	
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86-5176 11-85 (FORM 15-52-1)



Commonwealth Edison DEVIATION REPORT DVR NO. 4 _ 2 _ 86 _ 33 SUPPLEMENT 1

V			STA	UNIT YEAR	NO.	DOLLER			
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DESCRIPTI		G U2 D/G I	AW QOS 6600-	S1 FOR 2A	CORE SPR	AY ROOM	COOLER	INOP (SEE	
	DEV. REPORT	FOR THAT)	THE D/G BKR	TO 24-1 TR	IPPED.	THE D/G	WAS LOA	DED TO	
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	INOP, A T.S.	S/D & AN	UNUSUAL EVEN	r.					
	POTENTIALLY SIG	NIFICANT EVE	NT PER NSD DIREC	TIVE A-07		YES	NO NO		
	NRC RED PHONE	X 1 HOUR 01	45 NO	FRAI	NK NIZIO		5	-25-86 DATE	
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RLB-86-86

June 20, 1986

U.S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

Reference: Quad-Cities Nuclear Power Station

Docket Number 50-265, DPR-30, Unit Two

Enclosed please find Licensee Event Report (LER) 86-008, Revision 00, for Quad-Cities Nuclear Power Station.

This report is submitted to you in accordance with the requirements of the Code of Federal Regulations, Title 10, Part 50.73(a)(2)(v), which requires the reporting of any event or condition that alone could have prevented the fulfillment of the safety function to systems that are needed to mitigate the consequences of an accident.

Respectfully,

COMMONWEALTH EDISON COMPANY QUAD-CITIES NUCLEAR POWER STATION

R. L. Bax

Station Manager

RLB/MSK/dak

Enclosure

cc: J. Wojnarowski A. Madison INPO Records Center NRC Region III