

May 31, 1985

U.S. Nuclear Regulatory Commission Region III 799 Roosevelt Road Glen Ellyn, IL 60137

> REFERENCE: Mail Control Number 78677 NRC License 34-00486-10

Gentlemen:

In response to telephone conversations between Mr. George McCann (NRC) and Mr. Stanley Kawecki (Victoreen, Inc.), the following is submitted in support of Victoreen's application for a Broad Scope B License.

- Description of training requirements for users of radioactive materials.
- Statement of Victoreen's requirements for a bioassay program.
- 3) Methodology for leak testing of sources.
- Clarifications on calibration service provided to NRC licenses.
- Clarifications on maintenance, use and safety interlocks for the Cobalt-60 irradiation facility.
- Amended Radiological Protection Procedure for Radioisotopes.

Two copies of this response are included in this package.

Sincerely,

JUN 3 1985

VICTOREEN, INC.

Stanley J. Kawecki JON Radiation Safety Officer REGION III

SJK:m Enclosures



10101 Woodland Avenue Cleveland, OH 44104 216/795-8200 TWX 810/421-8287 A Subsidiary of Sheller-Globe Corporation

550

DESCRIPTION OF TRAINING FOR USERS OF RADIOACTIVE MATERIAL

DOCUMENTATION OF TRAINING:

The Radiation Safety Office shall maintain records on the training and qualifications of all users. A qualification evaluation form shall be on file. This form will contain at a minimum, the educational background, description of previous experiences, listing of training courses attended (both within Victoreen and outside independent courses), results of tests, and a biannual rev'ew. The RSO will have the authority to approve Class 1 users. Class 2 users qualification forms shall be submitted to the Radiation Advisory Committee for approval, after approval by the RSO.

The Radiation Safety Office shall maintain a current listing of Class 2 sources and facilities and those Class 2 users authorized to use such.

The Radiation Safety Office shall maintain a list of Class 2 users who have been authorized by the Radiation Advisory Committee to conduct training on Class 2 sources and facilities.

TESTING OF CLASS 2 USERS:

The Radiation Advisory Committee shall develope a written test on the use of Class 2 sources and facilities. This test shall encompass areas of general concern to all Class 2 sources. For each facility, a separate test shall cover such topics as operation of the facility, the interlocks and safeguards, and specific emergency procedures.

The tests shall be supplemented by written evaluation of the trainee's operation of the facility by the trainer who shall observe the actual operation of the facility.

AUTHORIZED TRAINERS:

The Radiation Advisory Committee shall designate authorized Class 2 users to perform training on the specified Class 2 sources and facilities. As a minimum, these trainers shall have at least one years experience on operating the facility. The RSO shall submit the proposed trainer's qualification form and his recommendations to the Radiation Advisory Committee for review. The RAC shall review the trainers qualifications on a biannual basis.

LENGTH OF TRAINING:

Specific training periods are dependent upon the complexity of the facility. The outline of training will entail: specified number of hours in lecture and study of written materials; actual hands-on operational training on the equipment itself; independent operation of the equipment while under the direct supervision of an authorized user; and a review of training by the RSD.

Minimum time requirements for each of these steps shall be determined by the RAC for each of the facilities. The determination of minimum requiremnets will be based heavily on the experiences of existing users who have worked extensively with the equipment at Victoreen.

QUALIFICATION EVALUATION

	Crada Cabaal	VASTE	
1.)	Grade School	years	
2.)	High School	years	
3.)	College	years	
4.)	Post Graduate	years	
5.)	List other education		

B) Experience (specify number of years)

C) Training (specify type of training

SAA AK

Evaluation By ____

Date



a trans a construction of the second second

.

VICTOREEN, INC. . 10101 WOODLAND AVE., CLEVELAND, OHIO 44104

PERSONNEL TRAINING RECORDS

NAME: _____ DEPT: ____ JOB TITLE:

ACTIVITIES TRAINED TO PERFORM	TRAINED BY	DATE	METHOD OF TRAINING	STATUS ACCEPT/REJECT
			49×	
		-Sr	·	



A Sheller-Globe Corporation Subsidiary

CLAPIFICATION ON PEQUIPEMENT FOP BIDASSAY PROGRAM

At the present time, Victoreen Inc. does not have a requirement for the use of unsealed forms of Indine-129. Indine-131. or Hydrogen-3 in quantities exceeding the bioassay requirement levels established in Regulatory Guide 8.20.

In the event that such a requirement arises. Victoreen Inc. Hill submit a bioassay program to the NPC for inclusion in our license prior to the initiation of such work.

The submitted bioassaw program shall be in accordance with the established guidelines at the time of the submission, and with Victoreen's Radiological Protection Procedure for Padioisotopes.

METHODOLOGY FOP LEAK TESTING OF SOUPCES

Totton subs are used to hipe for removable contamination on sources. These subhs are then measured for the presence of the radioactive material. At present. Victoreen utilizes an end window GM tube in a lead shield. The GM tube is connected to a scaler counter. The sensitivity and count rate efficiency for the system is determined through the use of gamma and beta reference disk sources. These sources are identified as the 844 series Victoreen part numbers.

Using the reference disk sources, efficiencies for the different energies are determined in units of CPM/uCi. The end window GM has proven to be sensitive enough to resolve 0.005 microcuries. CPITEPIA FOR THE CALIBRATION OF PADIATION MEASUPING EQUIPMENT

Victoreen Inc. calibrates radiation detection equipment with an accuracy consistent with the specifications of the equipment under test. This calibration may be an internal adjustment which causes the instrument to read correctly or it may be the issuance of a multiplicative numerical factor on a certificate, commonly referred to as a correction factor. Correction factors are generally issued to high quality instruments and ion chambers with an accuracy of 3%. Equipment which receives internal adjustments are generally portable survey meters and are calibrated with an accuracy of 10%. No equipment is calibrated or issued unless it meets it's specifications.

Performmended calibration frequency for Victoreen Inc. equipment is one (1) year. Certain applications and regulations may require more frequent calibrations.

CALIBRATION SERVICE

FORMS AND CERTIFICATES

The attached forms and certificates are samples of those typically supplied with the equipment upon return to the customer. Copies of the completed forms and certificates are not maintained at VICTOREEN, INC., as the original data and calculations are maintained in bound books. In the event that a replacement certificate has to be issued, the results are obtained from the data books.

10 401 8087
10 401 8007
10-421-0207

SAMPLE OF CALIBRATION INFORMATION TAG

• .•

τ.

SAMPLE OF CALIBRATION DATA FOR SURVEY METERS

SINGLE	POINT	CALIBRAT	ION
--------	-------	----------	-----

Model No.	Serial No.	Date Calibrated	Calibration Technique	Recommended Date For Recalibration

Register No._

Calibration Lab.

VICTOREEN, INC. 10101 Woodland, Avenue. Cleveland, Ohio 44104 A Sheller-Globe Corporation Subsidiary

5713178

.

• .



10101 Woodland Avenue Cleveland, Ohio 44104 VICTOREEN (216) 795-8200 TWX: 810-421-8287

MODEL 570 CONDENSER R-METER

VOLTAGE SENSITIVITY

SERIAL NUMBER

DATE

CALIBRATED BY

VOLTAGE CHANGE BETWEEN MAJOR SCALE DIVISIONS

(Percentage of Fullscale)

0	-	20	
20	-	40	
40	-	60	
50	-	80	
80	-	100	
SUN	1		

Voltage change between zero and fullscale should be between 248 and 252 volts.



10101 Woodland Avenue Cleveland, Ohio 44104 (216) 795-8200 TWX: 810-421-8287 A Sheller-Globe Corporation Subsidiary

MODEL 570 CONDENSER R-METER

VOLTAGE SENSITIVITY

VICTOREEN H	REPAIR #
CUSTOMER PO	D#
SERIAL #	
DATE	
CALIBRATED	BY

VOLTAGE CHANGE BETWEEN MAJOR SCALE DIVISIONS

(PERCENTAGE OF FULLSCALE)

	AS FOUND
0 - 20	
20 - 40	
40 - 60	
60 - 80	
80 - 100	
SUM	
	AS LEFT
0 - 20	
0 - 20 20 - 40	
0 - 20 20 - 40 40 - 60	
0 - 20 20 - 40 40 - 60 60 - 80	
0 - 20 20 - 40 40 - 60 60 - 80 80 - 100	

VOLTAGE CHANGE BETWEEN ZERO AND FULLSCALE SHOULD BE BETWEEN 248 and 252 VOLTS

VICTOREEN MODEL 500 ELECTROMETER TEST DATA	Date
HODEL 500 ELECTROMETER TEST DATA	A
	checked by
dout Performance	•
Zero Voltage Checks	
Range 3 Range 2 Range 1	
Voltmeter calibration and linearity check	
Range Voltage In 500 Reading	
2 -1.9900V 3 -19.900V 1 -0.1990V	
ectrometer Performance	
Leakage Test	
Zero Offset Rate Reading Exposure (1) Reading after 30s Start after 60	$\frac{(2)}{00s} (1000) \frac{(2)-(1)}{600}$
+ nc	nc pA
Current (Rate) Calibration <u>Input Voltage</u> 10.000V Input Current = Input Resistance <u>5.0334rm</u> =	A
1. 500 Current (pA) readingpA.	•
2. 500 Range (3.3cc, R/min) reading R/mi (2. should be 0.060 times 1.)	n.
Charge (Exposure) Calibration	
Input Charge = (net Input Voltage 1.900V) x Input Çapac = 19.000 nc	itance 10 nF)
500 charge (nc) readingnc	
Feedback Capacitor Decay Time Constant.	
1. 500 reading (100 seconds after charging) at start	nc.
2. 500 reading 600 seconds after start reading Time Constant = 600 + In (2)/(1) =sec. AC	CEPT IF > 10 ⁶ sec.
Feedback Capacitor Soakage after 10 sec. short. MEASURED Capacitor charged to 20 volts: ACCEPT I 500 reading after 0 secnc. 500 reading after 20 secnc. 500 reading after 60 secnc.	ON 3RD RANCE. F CHANGE IS < .05nc.
	Zero Voltage Checks Range 3 Range 2 Range 1 Voltmeter calibration and linearity check <u>Range Voltage In 500 Reading 219900V 319900V 101990V 101990V ctrometer Performance Leakage Test Zero Offset Rate Reading Exposure (1) Reading (</u>

traceable standards by intercomparison techniques.

SAMPLE OF MUSPET ELECTROMETER CALIBRATION

10/15/82



10101 Woodland Avenue Cleveland, Ohio 44104 VICTOREEN (216) 795-8200 TWX: 810-421-8287 A Sheller-Globe Corporation Subsidiary

SURVEY METER CALIBRATION REPORT

Custo	omer	Mfgr. Model Model						
Deni	ston No							
Regis	ster No	Repair NoSerial						
ource	Instrument Orientation	Scale	Field (mR/hr)	Reading (mR/hr)	% Error*	Remarks		
				NETERS				
			FOR	IN MR				
		10	N DIPTE AD IN					
		CALLER RANG	~					
	SAMPLE DI	TS						

Radiation levels are based on standards whose calibrations are traceable to N.B.S.

Reading-Field x 100 *% Error =

Date:

By:___



10101 Woodland Avenue Cleveland, Ohio 44104 VICTOREEN (216) 795-8200 TWX: 810-421-8287

SURVEY METER CALIBRATION REPORT

Custo	omer	Mfgr.						
Regis	ster No.	Repair No. Serial						
urce	Instrument	Scale	Field	Reading	%			
	Orientation		(R/hr)	(R/hr)	Error*	Remarks		
				ETER	\$			
				OVEY PR				
			-OF	SUR RA				
			DATA DING	3/				
			ON REAL					
		aL IBERAN	IGE					
		OF PER -	1					
	CAMPLE	INTS						
	TUP							

Radiation levels are based on standards whose calibrations are traceable to N.B.S. Reading-Field x 100 *% Error =

Date:

By:____



10101 Woodland Avenue Cleveland, Ohio 44104 VICTOREEN (216) 795-8200 TWX: 810-421-8287

SURVEY METER CALIBRATION REPORT

Custo	omer	Mfgr. Model					
Regis	ster No	Repair NoSerial					
ource	Instrument Orientation	Scale	Field (As Listed)	Reading (As Listed)	% Error*	Remarks	
					_		
					15-		
				IET METERS	NR.		
			- co8 6	IN R. D			
			N DATA DING				
		IL TERAT	IGE				
	, E	OF CEPER					
	Same PC						

Radiation levels are based on standards whose calibrations are traceable to N.B.S. Reading-Field x 100 *% Error =

Date:

By:___

VICTOREEN, INC. 10101 Woodland Avenue



Cleveland, Ohio 44104 VICTOREEN (216) 795-8200 TWX: 810-421-8287

SURVEY METER CALIBRATION REPORT

Customer		;	Model No.
Register No	Repa	air No	Serial No
		AS FOUND	
RANGE	FIELD	READING	NOTES
RANGE	FIELD	AS LEFT READING	NOTES
		OURVEY METERS	
IBRA	TION DATA FOUN	ALE AS	CALIBRATOR
SAMPLE OF CALLSTS			DATE



10101 Woodland Avenue Cleveland, Ohio 44104 (216) 795-8200 TWX: 810-421-8287 A Sheller-Globe Corporation Subsidiary

RESPONSE TEST DATA

To:

Date:

Victoreen # _____ Serial # ____ Model #

Customers P.O.#_____X-RAY TECHNIQUE (Moderately Filtered X-Rays)

		Total F	iltration	Kev		hv1
Technique	KVCP	mm Al	mm Cu	Eff.	mm Cu	ITT AT
н	60	4	0	32	0.09	2.8
1	76	4	0	34.5	0.11	3.4
J**	100	5	0	42	0.20	5.1
K	150	5	0.25	64	0.66	10
L	200	5	0.5	84	1.3	1 13
M	250	5	1.0	111	2.2	16
MI	250	5	3.2	140	3.2	18
Cs 137*				660		
Co 60*				1250		

Correction factors for these techniques are obtained by intercomparison with instruments whose calibrations are traceable to the US National Bureau of Standards. We believe they agree with these standards to an uncertainty of less than ± 2 %. Use of the instrument at a temperature other than 22° C or pressure other than 760 mm Hg requires the response be corrected for air density per attached table.

Model and Serial No.	Correction ()	Factor	(multiplier) ()	for Technique ()	()
*Standard Points	for High En	ergy Cha	mbers and Pro	bes	

Data Taken By

Victoreen Production Lab

Checked by

The response of any instrument might be altered by shock or other external conditions. For this reason, Victoreen cannot guarantee a correction factor after it has left our premises.



10101 Woodland Avenue Cleveland, Ohio 44104 (216) 795 8200 TWX 810-421-8287 A Sheller-Globe Corporation Subsidiary

RESPONSE TEST DATA

To:	Date:		
Victoreen #	Serial #	Model #	
Customers P.O.#			

X-RAY TECHNIQUE (Lightly Filtered X-Rays)

		Total Fil	tration	hv1	Distance
Technique	KVCP	mm Be	ITEN A1	mm Al	cm
A	10	1	0	.024	25
B**	15	1	0	.035	25
C	20	1	0	.07	50
D*	20	1	0.5	.20	50
E**	30	1	0.5	.33	50
F**	50	1	1.0	.90	50
Other					

Correction factors for these techniques are obtained by intercomparison with instruments whose calibration are traceable to the US National Bureau of Standards. We believe they agree with these standards to an uncertainty of less than $\pm 2\%$. Use of the instrument at a temperature other than 22° C or pressure other than 760 mm Hg requires the response be corrected for air density per attached table.

Model and Serial No.	Correction ()	Factor (multi	plier) for ()	Technique ()	()
*Unavailable with **Standard Points	Model 651	Chambers			

Data Taken By

Victoreen Production Lab

Checked by

The response of any instrument might be altered by shock or other external conditions. For this reason, Vicotreen cannot guarantee a correction factor after it has left our premises.

Form: 90658-1-78



10101 Woodland Avenue Cleveland, Ohio 44104 (216) 795-8200 TWX: 810-421-8287 A Sheller-Globe Corporation Subsidiary

RESPONSE TEST DATA

Victoreer	. #				anial #			
recoreer				>	erial #		Model #	
Customers	s P.O.#							
					X-RAY TECH	NIQUE		
				(Heav	ily Filter	ed X-Rays)		
	Total	Filt	ratio	n (mm)		Kev		hv1
echnique	KVCP	AI	Cu	Pb	Sn	Eff.	mm Cu	I mm Al
N**	50	4	0	.12	0	40	.16	4.4
0	100	4	0	.53	0	70	.72	11.2
P**	150	4	4	0	1.5	120	2.1	16.8
Q	200	4	.6	.7	4	170	4.1	19.5
R	250	4	.6	2.7	1	215	5.4	21.5
LS 13/			_			662		
								the second se
struments wh believe the	tors fo ose cal y agree	or the librat	ese te ions thes	echniques are trace se standar	are obtain eable to th rds to an u	ned by inter ne US Nation Incertainty	rcomparison nal Bureau of less th	with of Standard an + 2%. U
orrection fac istruments wh believe the f the instrum equires the re Model and Serial No	tors fo ose cal y agree ent at esponse d o.	or the librat with a tem be c Co (ese te tions thes perat orrec rrect	echniques are trace se standar ure other ted for a tion Facto ()	are obtain eable to th rds to an u r than 220 air density or (multipl (ned by inter ne US Nation Incertainty C or press per attach ier) For Te)	rcomparison nal Bureau o of less the ure other the hed table. echnique	with of Standa an ± 2 %. han 760 m
orrection fac istruments wh believe the f the instrum equires the re Model and Serial No	tors fo ose cal y agree ent at esponse d o.	or the librat e with a tem be c Co (ese te cions thes perat orrect)	chniques are trace se standar ure other ted for a tion Facto ()	are obtain eable to th rds to an u r than 220 air density or (multipl (ied by inter the US Nation Incertainty C or presso per attach ier) For Te	rcomparison nal Bureau o of less the ure other the hed table. echnique	with of Standar an <u>+</u> 2%. han 760 mm
rrection fac struments wh believe the the instrum quires the ro Model and Serial No **Standard	tors fo ose cal y agree ent at esponse d o. Points	br the librat e with a tem e be c Co (ese te tions thes perat orrect)	chniques are trace se standar ure other ted for a tion Facto ()	are obtain eable to the rds to an u r than 220 air density or (multipl	ned by inter ne US Nation Incertainty C or pressure (per attack ier) For Te	rcomparison nal Bureau of less the ure other the hed table. echnique	with of Standard an <u>+</u> 2%. U han 760 mm
model and Serial No **Standard	tors for ose call y agree ent at esponse d o. Points	or the librat e with a tem e be c Co (ese te cions o thes perat orrect)	chniques are trace se standar ure other ted for a tion Facto ()	are obtain eable to the rds to an use of than 220 air density or (multiple)	ned by inter ne US Nation Incertainty C or presso per attach ier) For Te	rcomparison nal Bureau o of less the ure other the hed table.	with of Standarc an <u>+</u> 2%. U han 760 mm
rrection fac struments wh believe the the instrum quires the ro Model and Serial No serial No **Standard Data Taken	tors for ose cal y agree ent at esponse d o. Points By	or the librat e with a tem e be c Co (ese te cions o thes perat orrect)	chniques are trace se standar ure other ted for a tion Facto ()	are obtain eable to the rds to an use of than 220 air density or (multiple)	ned by inter ne US Nation Incertainty C or presso per attach ier) For Te	rcomparison nal Bureau o of less the ure other the hed table.	with of Standard an <u>+</u> 2%. U han 760 mm

The response of any instrument might be altered by shock or other external conditions. For this reason, Victoreen cannot guarantee a correction factor after it has left our premises.

VICTOREEN

10101 Woodland Avenue Cleveland, Ohio 44104 (216) 795-8200 TWX: 810-421-8287 A Sheller-Globe Corporation Subsidiary

AIR DENSITY CORRECTION TABLE

This instrument is calibrated in International Roentgens corrected to 0° C when used at 22°C and 760 mm mercury (Hg) barometric pressure. For temperatures other than 22°C and pressures other than 760 mm Hg, multiply the scale reading by the factor obtained from the following table.

Inches		F. 60.8 C. 16	64.4 18	68.0 20	71.6 22	75.2 24	78.8 26	82.4	86.0 30	89.6 32	93.2 34	96.8 36	100.4	104.0
19.68	500	1.489	1.499	1.509	1.520	1.530	1.541	1.551	1.561	1.571	1.582	1 592	1 402	1 413
20.08	510	1.460	1.469	1.479	1.490	1.499	1.510	1.520	1.530	1.540	1.551	1.541	1 571	1.613
20.47	520	1.431	1.441	1.451	1.461	1.471	1.481	1.491	1.500	1.510	1.520	1.530	1.540	1.550
20.87	530	1.405	1.414	1.424	1.434	1.444	1.453	1.463	1.473	1.482	1 492	1 502	1 512	1.530
21.26	540	1.378	1.388	1.397	1.407	1.416	1.426	1.435	1.445	1.454	1.464	1.474	1.483	1.493
21.65	550	1.354	1.363	1.373	1.382	1.391	1.401	1.410	1.419	1.429	1.438	1.448	1.457	1 444
22.05	560	1.329	1.338	1.348	1.357	1.366	1.375	1.384	1.394	1.403	1.412	1.421	1.431	1.439
22.44	570	1.306	1.315	1.324	1.333	1.342	1.351	1.360	1.369	1.378	1.387	1.396	1.405	1.414
22.83	580	1.283	1.292	1.301	1.310	1.319	1.328	1.337	1.345	1.354	1.363	1.372	1.381	1.359
23.23	590	1.262	1.270	1.279	1.288	1.297	1.305	1.314	1.323	1.331	1.340	1.349	1.358	1.366
23.62	600	1.241	1.249	1.258	1.267	1.275	1.284	1.293	1.301	1.309	1.318	1.327	1.336	1.344
24.02	610	1.220	1.229	1.237	1.246	1.254	1.263	1.271	1.279	1.288	1.297	1.305	1.314	1.322
24.41	620	1.200	1.208	1.217	1.225	1.233	1.242	1.249	1.258	1.266	1.275	1.283	1,292	1.299
24.80	630	1.181	1.189	1.198	1.206	1.214	1.222	1.230	1.239	1.247	1.255	1.263	1.271	1.279
25.20	640	1.164	1.171	1.180	1.188	1.196	1.204	1.212	1.220	1.228	1.236	1.244	1.252	1.240
25.59	650	1.145	1.153	1.161	1.169	1.177	1.185	1.193	1.201	1.208	1.216	1.224	1.232	1.240
25.98	660	1.127	1.135	1.143	1.151	1.159	1.167	1.174	1.182	1.189	1.198	1.206	1.213	1.221
26.38	670	1.111	1.119	1.126	1.134	1.142	1.149	1.157	1.165	1.172	1.180	1.188	1.195	1.203
26.77	680	1.095	1.103	1.110	1.118	1.125	• 1.133	1.141	1.148	1.156	1.163	1.171	1.179	1.186
27.16	490	1.078	1.086	1.093	1.101	1.108	1.116	1.123	1.131	1.138	1.146	1.153	1.161	1.168
27.56	700	1.064	1.071	1.079	1.086	1.093	1.101	1.108	1.115	1.123	1,130	1.137	1.145	1 1 5 2
27.95	710	1.048	1.055	1.063	1.070	1.077	1.084	1.092	1.098	1.106	1.113	1.121	1.128	1.135
28.35	720	1.033	1.041	1.048	1.055	1.062	1.069	1.076	1.083	1.091	1.098	1.105	1.112	1.119
28.54	725	1.027	1.034	1.041	1.048	1.055	1.062	1.069	1.076	1.083	1.091	1.098	1,105	1.112
28.74	730	1.019	1.027	1.034	1.041	1.048	1.055	1.062	1.069	1.076	1.083	1.090	1.097	1.105
28.94	735	L.013	1.019	1.027	1.034	1.041	. 1.048	1.055	1.062	1.069	1.076	1.083	1.090	1.097
29.13	740	1.006	1.013	1.020	1.027	1.034	1.041	1.048	1.055	1.062	1.069	1.075	1.083	1.089
29.33	745	.999	1.006	1.013	1.020	1.027	1.034	1.040	1.048	1.054	1.061	1.068	1.075	1.082
29.53	750	.992	.999	1.006	1.013	1.020	1.027	1.033	1.040	1.047	1.054	1.061	1,068	1.075
29.72	755	.986	.993	1.000	1.007	1.014	1.021	1.027	1.034	1.041	1.048	1.055	1.062	1.048
29.92	760	.980	.986	.993	1.000	1.007	1.014	1.020	1.027	1.034	1.041	1.047	1.054	1.061
30.12	74.5	.972	.979	.986	.993	.999	1.006	1.013	1.020	1.026	1.033	1.040	1.047	1.054
30.31	770	.967	.973	.980	.987	.994	1.000	1.007	1.014	1.020	1.027	1.034	1.041	1.047
30.51	175	.961	.968	.974	.981	.987	.994	1.001	1.007	1.014	1.021	1.027	1.034	1.041
30.71	780	.954	.961	.967	.974	.980	.987	.994	1.000	1.007	1.014	1.020	1.027	1.033
30.90	785	.948	.955	.961	.968	.974	.981	.988	.994	1.001	1.007	1.014	1.021	1.027
31.10	790	.942	.949	.955	.962	.968	.975	.981	.988	.994	1.001	1.008	1.014	1.021

SAMPLE OF SUPPLEMENTAL SHEET PROVIDED FOR DETERMINATION OF AIR DENSITY

OPERATION OF COBALT-60 IPRADIATION FACILITY

The following clarifications are provided to the usage instructions originally submitted.

- A) Both doors to the facility can be unlocked from inside the room by the throwing of the deadbolt lock bar. This also causes the source to close.
- B) The prestart alarm activates for a five second period before the source rotates to a position which will result in a field in excess of 100 mP/h. The maximum distance to the scram button is about eleven (11) feet.
- C) In addition to dosimeter badges, operators of the Cobalt-60 facility shall wear pocket alarming dosimeters. These pocket dosimeters will perform the intended function of surveying upon entry into the actual Cobalt-60 room without encumbering the operator.
- D) In lieu of providing a physical barrier to the ceiling, Victoreen shall institute administrative procedures to prevent access over the evisting walls. Signs shall be posted at the tops of the walls Victoreen wishes to have this system primarily for the reason that a failure of the source to rotate to the fully closed position will effectively bar admission to the room via the access doors. In order to enter the room to close the source, access will have to be over the walls. Evisting procedures forbid any nonroutine access without the presence of the RSO.

MAINTENANCE AND REPAIR OF EQUIPMENT

The following guidelines are applied:

ROUTINE MAINTENANCE - is defined as mechanical and housekeeping work to keep the equipment in a clean operating state. This form of maintenance does not involve operating the source. The maximum exposure expected would be that from contact with the housing surface of the equipment. The majority of the mechanical mechanisms on the equipment are located outside of the shielding and are easily accessible. This work may be performed by technician level employees under the supervision of the supervisor or the RSO.

REPAIR - The majority of repairs encountered are performed on the mechanisms located outside of the shielding of the equipment. This would entail such service as repair or replacement of solenoid valves, switches or wiring. This work may be performed by technician level employees under the supervision of the supervisor or the RSO.

REPAIR OF SOURCE OPERATING MECHANISM - Any work performed on the external components of the equipment which affects the physical operation of the source or its shielding must be performed under the supervision of the RSO. The RSO will institute proper safeguards for the performance of the work. Survey and monitoring devices will be available during the actual work. The RSO will conduct the final operational check of the equipment after work before releasing it for use. 174:CAL-4

Page 2 Maintenance and Repair of Equipment

REPAIR AND MAINTENANCE OF INTERNAL MECHANISM AND SOURCE - Shall be performed by the manufacturer of the equipment or an independent service group which is authorized to perform such work. The RSO will be available during the work to ensure proper precautions and safeguards are used by the service.

CORRECTIONS TO

RADIOLOGICAL PROTECTION PROCEDURE FOR RADIOISOTOPES

- An amended section I.A.l. is attached. This references the correct part of 10 CFR.
- An amended section III.A. is attached. This contains an additional subsection 3. which covers the use of finger ring dosimeters for personnel monitoring.
- 3. An amended section III.B. is attached. The primary changes are in the contamination alarm levels and the addition of a table outlining frequency of surveys.

The criteria for contamination levels was derived from Regulatory Guide 8.21, table 2.

The criteria for survey frequency was derived from Regulatory Guide 8.21, table 1.



.

.

VICTOREEN, INC.

RADIOLOGICAL PROTECTION PROCEDURES

1

FOR RADIOISOTOPES

(Effective June 1, 1985)

This Copy Issued To

10101 Woodland Avenue Cleveland, OH 44104 216/795-8200 TWX 810/421-8287 A Subsidiary of Sheller-Globe Corporation

SG

RADIOLOGICAL PROTECTION PROCEDURE FOR RADIOISOTOPES

These procedures are established to guide and educate VICTOREEN, INC. employees who are engaged in, supervise, or plan to initiate radiation work, or are authorized to enter areas or rooms where radioactive materials are used or stored. Their further pu pose is to assure compliance with the provisions of Title 10, Code of Federal Regulations, Parts 19, 20, 21, 30, 32 and 33. These stated requirements in these procedures are intended to be consistent with the best use of radioisotopes while insuring the maximum safety to all persons at, or in the vicinity of, the place of use or storage. Any individual having questions on any aspect of these procedures is urged to contact the Radiological Safety Officer or any member of Radiation Advisory Committee.

I. Administrative Control

A. Definitions:

- CLASS I LEVEL OF RADIOACTIVE MATERIAL: Sealed sources up to 10 times the exempt quantities listed in Appendix B, Title 10, CFR, Part 30.
- CLASS II LEVEL OF RADIOACTIVE MATERIAL: Sealed sources larger that Class I quantities; all unsealed sources.
- PRODUCTION SOURCES: Sources of radioactive material which are incorporated in and distributed in commercial products.
- NON-PRODUCTION SOURCES: Sources used for research and development, or in support of production of commercial products.

153: RAD-2

Page 2

B. Approval

Any individual desiring to initiate radiation work shall present to the Radiation Safety Officer (RSO) or the Radiation Advisory Committee (RAC): 1) documents describing his training and experience using radioisotopes; 2) describe the radiation use he wishes to apply, the location of work, routine safety measures to be followed, and analysis of the impact of any unusual occurrence that may result in the release of radioisotopes or the inadvertent exposure of personnel. If in the judgment of the RSO or the RAC, the individual is qualified and his radioisotope use is of such a nature as not to affect his own safety and the safety of others, approval to proceed will be granted. The RSO may approve Class I radioisotope use; approval by the RAC is required for Class II radioisotope use.

C. Procurement of Radioisotopes

Any purchase of radioisotopes requires the approval of the RSO. The purchase requisition shall be completed in the normal manner and forward it to the RSO for approval. The Purchasing Department shall not purchase radioisotopes without written approval from the RSO.

When radioactive materials are received, the Receiving Clerk will notify the RSO promptly in order that radiation surveys and contamination tests can be made in accordance with . 153:RAD-3

Page 3

Title 10, CFR, Part 20.205. The Receiving Clerk will also contact the user to obtain delivery instructions after the test have been completed. If the user is not available to receive and sign for the shipment, the RSO will provide delivery instructions.

The Receiving Clerk shall visually inspect each package of radioisotopes for signs of damage or leakage. If a package shows signs of leakage, the delivery truck shall be held, if possible, in order that a survey can be made to evaluate contamination of the truck.

When packages of radioactive material are opened, the RSO or the user shall:

1. Don protective gloves.

- Verify the material received agrees with the packing slip and the purchase order.
- 3. Destroy any radiation warning signs on the package.

D. Responsibilities

Each radioisotope user shall be responsible for following the regulations set forth in Title 10, Code of Federal Regulations, Part 20, "Standards for Protection Against Radiation," as well as these procedures.

The user shall be directly responsible for the security of the radioisotopes under his control. The immediate supervisor of each radioisotope user shall be responsible for seeing that 153: RAD-4

Page 4

. . .

the radiation work under his guidance is performed in a safe manner and that those procedures are maintained. The responsibilities of the RAC does <u>not</u> in any way abrogate the responsibility of the line supervision in the safety aspects of the use of radioisotopes.

E. Reports

Each radioisotope user shall <u>immediately</u> notify RSO of any incident involving radioisotopes controlled by him which may have caused or threatens to cause internal or external exposures in excess of the permissible limits, loss of operation of his facility, or damage to property. The user shall also report the loss or accidental release at radioisotopes immediately to the RSO.

II. Operating Procedures

- A. Storage of Radioisotopes
 - Radioisotopes located in unrestricted areas shall be secured against unauthorized removal from the place of use or storage.
 - Sources containing greater than exempt quantities of radioisotopes shall not be moved to another area unless:
 - a. The movement or relocation is part of an approved procedure, and
 - Personnel in the receiving location are informed of the transfer; or
 - c. Specific approval has been granted by the RSO.

153:RAD-5

Page 5

- 3. Radioisotopes which are no longer being used or used at a frequency of less than once per month shall be returned to the RSO for storage.
- 4. A record of the location of each source under a user's control shall be maintained. The record should show all pertinent information of source activities including receipt, transfer, and where applicable, radioactive decay.

B. Disposal of Radioactive Waste

No user shall dispose of radioactive material except:

- By transfer to radioactive waste storage area for shipment to an authorized recipient, or
- By release into the sanitary sewage system in accordance with Title 10, CFR, Part 20.303, when authorized in writing by the RSO, or
- By gaseous release to the atmosphere in accordance with Title 10, CFR, Part 20.106, when authorized in writing by the RSO.

C. Radiation Signs and Labels

 Radiation signs, labels, and tags shall be used in accordance with the provisions of Section 20.203 and 20.204, Title 10, CFR, Part 20. The most frequently used signs are as follows: -153:RAD-6

Page 6

- 2. A "Caution Radiation Area" sign shall be posted on the door to each area or room accessible to personnel in which there exists radiation originating in whole or part within licensed material at such levels that a major portion of the body could receive in any one hour a dose in excess of 5 millirem, or in any 5 consecutive days a dose in excess of 100 millirems.
- 3. A "Caution High Radiation Area" sign shall be posted on the door to each area or room accessible to personnel in which there exists radiation originating in whole or part within licensed material at such levels that a major portion of the body could receive in any one hour a dose in excess of 100 millirems.
- 4. A "Caution Radioactive Materials" sign shall be posted on the door to each area or room containing radioactive material in an amount exceeding 10 times the quantity specified in Appendix C, Title 10, CFR, Part 20.
- 5. Each source, or source container, shall have affixed to it a "Caution Radioactive Materials" tag. The tag shall contain information describing the kind and quantity of the radioactive material.
- 6. All radiation signs, labels, and tags shall be removed immediately following the elimination of the cause for displaying the radiation information.

153:RAD-7

Page 7

D. Personnel Protection

The fundamental purposes of protective measures in the handling of vadioactive materials are to prevent deposition of radicactive materials in the body by ingestion, inhalation, or absorption through an open cut or through the intact skin, and to reduce external radiation exposure to as low a level as is reasonably achievable. All persons engaged in radiation work are expected to be familiar with the basic rules and measures for protecting themselves and others as prescribed by the RSO or RAC and to observe those rules and measures in all details.

III. Surveys, Tests and Inventories

- A. Personnel Monitoring
 - A radiation dosimeter shall be worn by any individual who enters a radiation area (as defined in Title 10, CFR, Part 20) or works in an area where it has been determined by the RSO or the RAC that personnel monitoring is required. Records showing the radiation exposures of all individuals subject to personnel monitoring shall be maintained by the RSO.
 - 2. Persons working with unsealed radioactive material may be required to submit samples for bioassay. The RAC will determine when and at what frequency bioassay will be required. In making the determination, the RAC will conaider:

153:RAD-8

Page 8

- a. The total amount of radioactivity involved.
 If this amount exceeds 10% of the quantities given in
 Table 1 of Regulatory Guide 8.20 (Rev. 1, 1979), a
 Bioassay program will be initiated.
- b. The Bioassay program will follow the criteria established in Regulatory Guide 8.20 for the Baseline, Routine, and Emergency Bioassay.

All records of bioassay results shall be maintained by the RSO.

A finger ring dosimeter shall be worn by any individual who handles unsealed sources or unshielded sealed sources whose activity is greater than 100 times exempt quantities as listed in 10 CFR 30, Appendix B. Records showing the radiation exposure shall be maintained by the Radiation

B. Surveys

 Radiation surveys (as defined in Section 20.201, Title 10, CFR, Part 20) shall be made as necessary to insure that radiation dose rates in areas where radioactive materials are used or stored remain as low as reasonably achievable. A record of these surveys shall be maintained by the RSO.

In areas where unsealed sources of radioactive materials are handled, contamination surveys will be conducted monthly. Decontamination will be implemented if removable alpha contamination exceeds 22000 alpha d/m/100

153:RAD-8A

Page 8A

cm² or removable beta contamination exceeds 220000 beta d/m/100 cm².

Exceptions to this are 1) equipment routine used in the handling and processing of unsealed sources of radioactive material, and 2) fume hoods. Equipment and hoods will be so labeled and when no longer needed or prior to removal will be decontaminated to the above levels.

Where and when decontamination is required will be by or under the direction of the RSO. The RSO shall perscribe protective equipment, decontamination materials waste. The perscribed steps will be governed by the type and magnitude of contamination.

The RSO shall make walk through surveys of all areas where radioactive materials are used or stored no less frequently than monthly. Page 8B

SCHEDULE OF SURVEYS

Type of Survey	Criteria for Survey	Minimum Frequency
Walk through	Observational viewing of equipment, source handling, monitoring and documentation.	Monthly
Radiation	Compliance with ALARA conditions for external radiation levels.	Yearly <u>OR</u> after repair, maintenance or alternations to operating mechanism or shielding.
Contamination	Removable contamination as defined in III B.1. a) ⁶³ Nickel Plating b) source fabrication facility	a) Monthly b) Upon com- pletion of each pro- cess.

153:RAD-9

Page 9

2. Where applicable, survey meters and other monitoring equipment shall be assigned to the user by the RSO. Meters shall be calibrated at least every six months and after electronic maintenance. Each meter scale shall be calibrated at two point separated by 50% of full-scale. The meter shall be considered to be in calibration if the observed reading is within 10% of known exposure. The calibration source shall be traceable to the National Bureau of Standards. Sufficient instruments will be calibrated to support all activities involving radiation and to cover any credible emergency. Calibration records shall be maintained by the RSO.

C. Sealed Sources

1. Each sealed alpha-emitting source of 10 microcuries or greater shall be tested for leakage and contamination at least once every three months; beta-gamma emitting sources of 100 microcuries or greater shall be tested at intervals of no more than six months. Beta-gamma sources in storage will not be leak tested while in storage but will be leak tested upon removal from storage and prior to use if six months has lapsed since the last leak test. Results of the leak test shall be maintained by the RSO. · 153:RAD-10

Page 10

. . .

Leak testing procedures will vary depending on the source curie content, and configuration, but in general will consist of wiping the source surface or surfaces which comes in close proximity or contact with the source with a moistened cotton swab or filter paper. Analysis of leak test wipes shall utilize appropriate counting equipment so that .005 microcuries of activity can be detected.

 If there is at any time reason to suspect that leaking of radioactive material has occurred, the RSO will be notified at once.

D. Radioactive Source Inventory

The RSO shall maintain an inventory of all sources of radioactive material. For non-production sources, a log of location and responsible user shall be maintained. Production source inventory will be under the control of production control and will be part of the routine stock part inventory system.

The RSO shall conduct a physical inventory of all sources no less frequently than every six months.

The RSO shall maintain a log of all sources distributed as exempt or generally licensed sources in accordance with Title 10, CFR, Parts 32.16 and 32.52. . . . 153:RAD-11

Page 11

.

IV. Emergency Procedures

- A. General
 - In the event of an incident involving radioactive material, notify one or all of the following:

Stanley Kawecki, Radiation Safety Officer, Ext. 227 (Home 521-8051)

Barbara Kapsar, Alternate Radiation Safety Officer, Ext. 259

Arthur Lucas, Chairman Radiation Advisory Committee, Ext. 396

- In the event of a radiation incident in which outside assistance is required, the RSO or the Chairman of the RAC will contact the appropriate authorities.
- B. Fires

In the event of a fire in a room in which radioactive material is used or stored:

- The fire director shall be informed of the presence of any radioactive material in the fire area.
- The radioactive material should be removed from the fire area when possible.
- Only emergency response personnel are permitted to enter the fire area until the RSO declares the area safe.

153:RAD-12

Page 12

C. Accidents and Explosions

In the event of an accident or explosion in which a potentially hazardous amount of radioactive material is released:

- 1. No attempt shall be made to clear up the released material.
- 2. All windows should be closed, fans and air-conditioning units should be switched off, and everyone should leave the room. Spread of contamination can be minimized by remaining in a nearby safe area.
- All doors shall be locked, and entrance to the contaminated area shall be prohibited until the RSO has approved re-entry.

D. Posting

A copy of these emergency procedures shall be conspicuously posted in each room or area where radioactive materials are used or stored.

V. Training

All employees who work with or around radioactive sources shall receive radiation protection training in accordance with Title 10, CFR, Part 19. All training material shall be approved by the RAC.

- A. Topics covered shall include:
 - 1. Radiation characteristics
 - 2. Basic radiation protection
 - 3. Biological effects of ionizing radiation

153: RAD-13

Page 13

- 4. Nuclear Regulatory Commission rules and regulations
- 5. Applicable company rules and regulations
- 6. Exposure limits
- 7. Meaning of radiation signs
- 8. Methods of monitoring for radiation

B. In addition to the above Class II, radioisotope users shall receive additional training covering items unique to the radioactive sources being used. Examples of items covered as applicable include:

- 1. Safety features of high level calibrators
- 2. Operation of radiation survey meters
- Laboratory techniques of handling unsealed sources of radioactive material.
- 4. Technique of minimizing the volume of radioactive waste and procedures to assure that chemical and physical waste are in acceptable forms
- C. Refresher training shall be conducted no less frequently than once every two years.
- D. The RSO shall maintain records of employee training.

VI. Duties and Responsibilities of the Radiation Advisory Committee

The RAC, which reports directly to the president, was established to provide management review and technical support to the radiation protection program. Although its functions are similar, the committee is <u>not</u> the committee described in Title 10, CFR, Part 33.13(C)(1). 153: RAD-14

Page 14

· · .

Members of the RAC are:

Arthur C. Lucas, Chairman Morgan Cox, Certified Health Physicist Stanley J. Kawecki, Radiation Safety Officer Barbara M. Kapsar, Alternate Radiation Safety Officer

A. Duties and Responsibilities

- The committee shall review and approve, in advance, purchase and use of Class II level radioactive materials.
- The committee shall be responsible for complying with the provisions of Sections 20.206, 20.402, 20.403, and 21.21, Title 10, CFR, Parts 20 and 21.
- The committee must approve any change in the Radiation Protection Procedure.
- 4. The committee shall be responsible to assure that each employee who works with or around radioactive materials has, in the committee's judgment, sufficient qualifications to perform the work.
- 5. The committee shall review and approve all operating procedures for radioactive material use to ensure that the radiation exposure of each employee is kept as low as reasonably achievable.
- The committee shall conduct semi-annual review of radioactive waste disposal activities.

· 153:RAD-15

Page 15

VII Radiation Safety Officer

A.

The RSO is appointed by the president and is a member of, and directly responsible to, the Radiation Advisory Committee. The alternate Radiation Safety Officer, also appointed by the president, assumes responsibility in the absence of the RSO. In the event that both of these individuals are absent, the chairman of the RAC will designate a knowledgeable individual to act as the RSO.

The RSO has the authority to investigate and advise on all matters of radiation safety. If he is aware of any activity involving radioactive material which, in his judgment, is not in the best radiation safety practice, he is required to report this to the responsible supervisor. If immediate corrective action is not taken, the RSO must report the fact to the RAC.

B. Specific responsibilities of the Radiation Safety Officer

- Be responsible for instructing employees regarding radiation protection, policies, practices and procedures.
- Assure that operating procedures for the use of radioactive source are properly carried out.
- Investigate each case of excessive or abnormal exposure to determine the cause and take steps to prevent its reoccurrence.
- 4. Approve Class I uses of radioactive material.

. > 153:RAD-16

Page 16

- 5. Assure that personnel monitoring devices are used where needed and maintain record of results.
- Assure that suitable caution signs and labels are in place when and where required.
- 7. Approve the purchase of all radioactive materials.
- 8. Maintain inventory of radioactive materials.
- 9. Conduct radiation surveys and assure that periodic leak tests are made and that records of them are maintained.
- 10. Assure that all shields, containers and radiation safety devices are maintained in satisfactory condition.
- 11. Conduct the radioactive waste consolidation activities and disposal including maintaining appropriate DOT and NRC regulations and licenses of waste disposal vendors and maintain records of waste disposals.

TIME DATE CONVERSATION RECORD 9 April 1985 2:10 pm TYPE . ROUTING CONFERENCE VISIT TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT WITH YOU Stanley Kaw ecki', Radra from Safety Officer Cleveland, Ohio TELEPHONE NO. (216) 795 Soup SUBJECT UN 78229 \$ 78453 8200 SUMMARY 1) training of calibrator operators a) who will be trainer b) length of didactie training, need better discussion of topic in basic areas c) need to address testing of competence d) provision for period of supervised OJT prion to granting of user status 2) training of users) of minimum criteria, use 33, 15 (b) (1¢2) 3) will training be provided prior to assuming duties? will responsed withen 30 days ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 OPTIONAL FORM 271 (12-76) DEPARTMENT OF DEFENSE CONVERSATION RECORD ☆ GPO : 1981 0 - 361-526 (7227)

TIME DATE CONVERSATION RECORD TYPE " ROUTING VISIT CONFERENCE TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZATION (Office, dept., bureau, TELEPHONE NO. WITH YOU etc.) SUBJECT SUMMARY 4) Under Administrative Controls, Page of Radiation Safety Program - reference should be Appal & Part 30 not Part 31 5) who is the Repair and Calibration Sepervisor? This persons appears to hold responsible portion training and Experience, responsibility () No real description of discussion of need for I bioassay & W ho will do their broassay commerced, in - house (puson, equipment ect) Action pointo , ALARA Considerations) 8.20 & HS Jundes ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 OPTIONAL FORM 271 (12-76) DEPARTMENT OF DEFENSE CONVERSATION RECORD ☆ GPO : 1981 0 - 361-526 (7227)

2		DATE		
VISIT CONFER	RENCE 🗌 TEL		ROUTING NAME/SYMBOL	INT
NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZA	ATION (Office, dept., bureau,	TELEPHONE NO:	-	
SUBJECT			-	
SIIMMARY				
7) Surveys				
for all cases of u activity into conside frequency of surves b) regarding Statement 5 a tiquid Forms of Rad individual users c) action and decor expanded, e.g. 8.23 d) survey of story lake should be	se, should ration with under Rule divactive maintain limits a limits a limits a limits a limits	len assig hen assig a for Pawd Afaterial recorda should it & meduin weekly	levela a gunning le or a . We of sur	et et
e) describe ventilat materiale	ion and a	uses of g	Juscou	2
e) describe ventilat materiale	ion and a	uses of g	Juscou	2
e) describe ventilat materiale	ion and a	uses of g	Juscou	2
e) describe ventilat materiale ACTION REQUIRED	ion and a	DATE		2
e) describe ventilat materiale ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNA	TURE	DATE	Juston	2
e) describe ventilat materiale ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNA	TURE	DATE		1
e) describe ventilat materiale ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNA ACTION TAKEN	TURE	DATE		2

- CONVERSATION RE	CORD	TIME	DATE		
TYPE					
UISIT	CONFERENCE	TELE	PHONE	ROUTING	INT
ocation of Visit/Conference:				G	
NAME OF PERSON(S) CONTACTED OR IN CONTACT	ORGANIZATION (Of	fice, dept., bureau,			
VITH YOU	etc.) Victoree	4_	TELEPHONE NO.		
UBJECT					
SUMMARY					-
Instrument G	aliprator	-			
	,	_	1 1	~	
a) describe p	rocedure	stip -	by- sty	p in	
cal hating	metrum	anta			
, morning	2 more cherre	ento			
b) submit	copy of 1	calibra	tion d	ata	
1	1.1. 1,	• 1	1 1	10 1	
and cert	teprates,	provide	d to	llients	
c) standar	In it as	· contan	200 +	10%	
	and of an	appra	me	croj aca	nu
	0			. /	
statement	2 chart	a ete	provid	ed if	
statement.	a chart	a ete	provid	ed if	
greater the	a chart	= etc	provid	led if	
statement,	en ± 10 %	2 etc <+20%	provid	led if	
statement. agreates the	en ±10%	= etc <+90%	provid	led if	
greates the	en ± 10 %	2 etc < 190 %	provid	led if	
statement. ageates the	en ± 10 %	2 etc <+20%	provid	led if	
statement. ageates the	en ± 10 %	2 etc <+20%	provid	led if	
geates the	en ±10%	2 etc <+20%	provid	led if	
greates the	en ±.10 %	2 etc <+20%	provid	led if	
geates the	en ±.10%	2 etc < 190 %	provid	led if	
greates the	en ±10 %	2 etc <+20%	provid	led if	
greates the	2 chart en ±.10 %	2 etc < + 20 %	provid	led if	
geates the	2 chart en ±.10 %	2 etc < 120 %	provid	led if	
greates the	en ±10 %	2 etc <+20%	provid	led if	
action REQUIRED	en ±.10%	2 etc <+20%	provid	led if	
statement. geates the ACTION REQUIRED	en ±.10 %	2 etc <+20%	provid	ud if	
statement. greates the ACTION REQUIRED	2 chart en ±.10%	2 etc <+20%	provid	led if	
ACTION REQUIRED	signature	2 etc <+20%	provid	re	
AME OF PERSON DOCUMENTING CONVERSATION	signature	2 etc <+20%	provid	re	
ACTION REQUIRED	signature	2 etc <+20%	DAT	re	
ACTION REQUIRED AME OF PERSON DOCUMENTING CONVERSATION	signature	2 etc <+20%	DAT	re	
ACTION REQUIRED	signature	2 etc <+20%	DAT	re	
ACTION REQUIRED	signature	2 etc <+20%	DAT	re	
ACTION REQUIRED ACTION REQUIRED AMME OF PERSON DOCUMENTING CONVERSATION ACTION TAKEN	SIGNATURE	2 etc <+20%	DAT	re	
ACTION REQUIRED ACTION TAKEN	signature	2 etc	DAT	re TE	

1. A. A.

1.0

TIME DATE CONVERSATION RECORD TYPE ROUTING T VISIT CONFERENCE TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZATION (Office, dept., bureau, TELEPHONE NO. WITH YOU etc.) SUBJECT Je tilletted flowereder use ca²⁵² 0,22 µCi, Pu²³⁹ 2.0µCi, Am²⁴¹ Sealed 20mCi, Kr ⁸⁵ 20mCi Si 90 sealed 30 mCi, Cesum 137 Sealed 100 mCi, Co 60 100 mCi realed - will not be authorged under man, and distribution, analy watter way withen now could fabricate, manufactures 100 mCi sources, need standards, and testing standards ste, ANSI, auston review listing with Bagget etc Domenstien Not clear yet with HQ what has been licinsed as exempt sources, also some of the Sr 90 sources inferred to as exempt orit, they will need to clarify " ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 OPTIONAL FORM 271 (12-76) DEPARTMENT OF DEFENSE CONVERSATION RECORD ☆ GPO : 1981 0 - 361-526 (7227)

TIME DATE CONVERSATION RECORD TYPE ROUTING VISIT CONFERENCE TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZATION (Office, dept., bureau, TELEPHONE NO. WITH YOU SUBJECT SUMMARY 20, 203 Requirements for calibration rooms a) Frequency of safety system andits and checks b) can doors the opened from inside for emergency efit 20, 203(6); c) how long does alarm sound, is then sufficient time to scram unit and/or leave worn? 20, 203(6) IV describe I survey upon entry into room 20,203 (6) Vi ? e) survey and check of area to assure clear 20, 203(6) V f) do both doors with access to orea have same 1) warning systems, lights, alarms etc. 20, 203(6); I describe administrative procedure to prevent intrustion over wall 1) who will there be any maintenance and repair ACTION REQUIRED invotoing removal of sources, shielding safety mechanism NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 CONVERSATION RECORD OPTIONAL FORM 271 (12-76) DEPARTMENT OF DEFENSE ☆ GPO : 1981 0 - 361-526 (7227)

TIME DATE CONVERSATION RECORD TYPE ROUTING VISIT CONFERENCE TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZATION (Office, dept., bureau, TELEPHONE NO. WITH YOU etc.) Victoreen, Inc SUBJECT SUMMARY a) Victoreen can't redistribute exampt quantities sources manufactured by New England Nuclear until they oftain a license to distribute etempt sources Domust submit fee for TED wader and dosimeter ralibrator, will have to wait until HQ straightens out applications ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 OPTIONAL FORM 271 (12-76) DEPARTMENT OF DEFENSE CONVERSATION RECORD ☆ GPO : 1981 0 - 361-526 (7227)

TIME DATE CONVERSATION RECORD TYPE ROUTING T VISIT CONFERENCE TELEPHONE NAME/SYMBOL INT INCOMING Location of Visit/Conference: OUTGOING NAME OF PERSON(S) CONTACTED OR IN CONTACT ORGANIZATION (Office, dept., bureau, TELEPHONE NO. WITH YOU etc.) SUBJECT SUMMARY Leabing Testing - analytical equipment Personnel Monitoring add commitment to provide ring badges to personnel who may hundle mill levels of material Description of Facilities where sealed someen are loaded, specify by who, set of faility handling tool, protective barries, equipment available Disance seg if the - source relocated must ACTION REQUIRED NAME OF PERSON DOCUMENTING CONVERSATION SIGNATURE DATE ACTION TAKEN SIGNATURE TITLE DATE 50271-101 CONVERSATION RECORD OPTIONAL FORM 271 (12-75) DEPARTMENT OF DEFENSE ☆ GPO : 1981 0 - 361-526 (7227)