

EVALUATION RESEARCH CORPORATION

COMANCHE PEAK RESPONSE TEAM

QUALITY INSTRUCTION FOR ISSUE-SPECIFIC ACTION PLAN ISAP VII.c

CHANGE NOTICE: 002

INSTRUCTION NO.: QI-047

REVISION NO.: 2

ISSUE DATE: 12-9-86

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REINSPECTION OF SMALL BORE PIPE WELDS/MATERIAL

The QI identified above is hereby changed as shown on the attached page of this notice.

Prepared by: *Donald J. Baulch* Date: 11/11/86

Approved by: *D. Baulch for A. Patterson* Date: 11/11/86
Issue Coordinator ^{ISAP}

Approved by: *R. D. Gill* Date: 12-8-86
On-site QA Representative

Approved by: *J. L. Hamel* Date: 12/9/86
QA/QC Review Team Leader

1. Change Attribute 1.B Size and Profile to add the following note:

NOTE 7: A fillet weld in any single continuous weld may be less than the specified fillet weld dimension by not more than 1/16-inch provided that the total undersize portion of the weld does not exceed 10% of the length of the weld.