

EVALUATION RESEARCH CORPORATION

COMANCHE PEAK RESPONSE TEAM

QUALITY INSTRUCTION FOR ISSUE-SPECIFIC ACTION PLAN ISAP VII.c

CHANGE NOTICE: 002

INSTRUCTION NO.: QI-047

REVISION NO.: 2

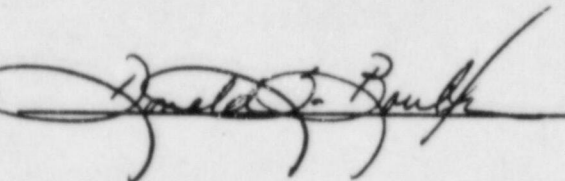
ISSUE DATE: 12-9-86

UNCONTROLLED COPY

REINSPECTION OF SMALL BORE PIPE WELDS/MATERIAL

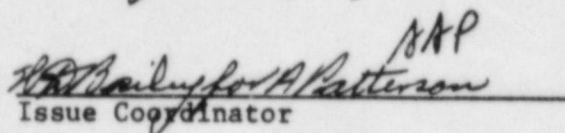
The QI identified above is hereby changed
as shown on the attached page of this notice.

Prepared by:



Date: 11/11/86

Approved by:


Issue Coordinator

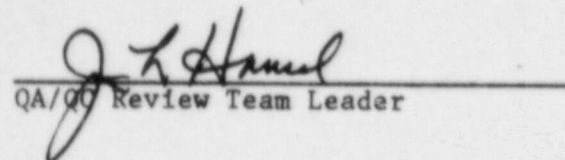
Date: 11/11/86

Approved by:


On-Site QA Representative

Date: 12-8-86

Approved by:


QA/QC Review Team Leader

Date: 12/9/86

1. Change Attribute 1.B Size and Profile to add the following note:

NOTE 7: A fillet weld in any single continuous weld may be less than the specified fillet weld dimension by not more than 1/16-inch provided that the total undersize portion of the weld does not exceed 10% of the length of the weld.