

EVALUATION RESEARCH CORPORATION

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COMANCHE PEAK RESPONSE TEAM

QUALITY INSTRUCTION FOR ISSUE-SPECIFIC ACTION PLAN VII.c

CHANGE NOTICE: 001

INSTRUCTION NO.: QI-029

REVISION: 3

ISSUE DATE: 11/10/86

REINSPECTION OF LARGE BORE PIPES SUPPORTS - NON-RIGID

The QI identified above is hereby changed as
shown on the attached page of this notice.

Prepared by:

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Date: 6 November 86

Approved by:

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Date: 11/6/86

Approved by:

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Date: 11-06-86

Approved by:

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Date: 11/6/86

1. Revise Note 31 to read as follows:

"The inspector should record inspection tool code shown on Attachment 6.4 for those tools used in the inspection. The tool codes should be recorded on Attachment 6.3. Where tools have serial numbers or calibration due dates, these shall be recorded on Attachment 6.3. The information is for possible future use and is not a requirement for these inspection."

2. Replace Page 24 with the attached page.

5.0 INSTRUCTION (Cont'd)5.9 Modified Component Support Catalog Items (Cont'd)

*Weld sizes are the minimum, but need not be larger than the thickness of the collar.

B. ITT Grinnell Sway Struts (9B)

For ITT Grinnell Sway Struts verify the following fillet weld sizes are met as a minimum:*

<u>Strut Size</u>	A-C	1-3	4-6	7	8
<u>Weld Size</u>	3/16"	5/16"	3/8"	5/8"	3/4"

*Weld sizes are the minimum, but need not be larger than the thickness of the collar.

C. Snubber Transition Kits (9C)

For ITT Grinnell and NPSI Snubber Transition Kits, verify the following fillet weld sizes are met as a minimum:*

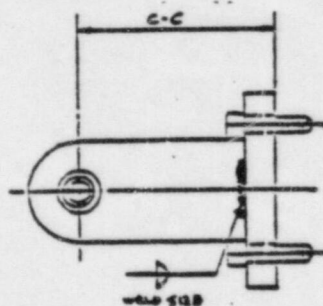
<u>Snubber Size</u>	1/4 - 1/2	1	3	10	35	100
<u>Weld Size</u>	3/16"	3/16"	3/16"	1/4"	3/8"	5/8"

*Weld sizes need not be larger than the thickness of the coupling.

D. NPSI Forward Snubber Brackets for sizes 1/4 through 10 (9D)

1. Bracket Dimensions (i)

Verify C-C dimension of the forward bracket meets the requirements of the following:



<u>Snubber Size</u>	<u>Max. (C-C)</u>	<u>Min. (C-C)</u>
1/4, 1/2	8 7/16	1 1/8
1	9 13/16	1 5/8
3	11 13/16	2
10	14 1/16	2 5/8