



'VOID'SHEET

TO: License Fee Management Branch

FROM: RIII - James R. Mullauer

SUBJECT: VOIDED APPLICATION

Control Number: 305054

Applicant: Abele Educational Foundation

License Number: 34-32171-01

Docket Number: 030-34999

Date Voided: 4/29/99

Reason for Void: <u>The applicant informed the reviewer that due to funding problems, he has decided to retract the application</u>. I informed the applicant that I would void out the application and he agreed to that solution.

Julhung 4/29/90 Date Signature

Attachment: Official Record Copy of Voided Action

FOR LFMB USE ONLY

Refund Authorized and processed

No Refund Due

Fee Exempt or Fee Not Required

Comments:

Log completed

Processed by:

MLOQ

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×., (FOR LEMS USE) INFORMATION FROM LTS ·, BETWEEN: Program Code: Status Code: 3 Fee Category: Exp. Date: 0 Fee Comments: Decom Fin Assur Regd: License Fee Management Branch, ARM and Regional Licensing Sections LICENSE FEE TRANSMITTAL Returned 2 A. REGION APPLICATION ATTACHED 1. Not in the educational Listings as an educational Inst. NOT EXEMPT ABELE EDUCATIONAL FOUNDATION 19990316 3034999 Applicant/Licensee: Received Date: Docket No: Control No.: License No.: Action Type: 305054 New Licensee 2. FEE ATTACHED Amount: Check No.: 3. COMMENTS signed D. Hersey B. LICENSE FEE MANAGEMENT BRANCH (Check when milestone 03 is entered /__/) 1. Fee Category and Amount: 2. Correct Fee Paid. Application may be processed for: Amendment Renewal License 3. OTHER Signed Date fur 10 Log. Romiter Check No. Amoum Fee Category Type of Fee en eren gien cafe suis sen Date Chook Root Date Completed By: tern seen alles alles alles delle diver illes alles and and place and alles and

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Your request will increase the scope of your license program. Therefore, your request is subject to the application fee(s) noted above. Refer to Section 170.31 and Footnote 1(d)(2).							. LICEN	SE ISSUED WIT	HOUT THE RE se The list er without	QUIRED FEE ed license was issued the required fee being
Your license expired prior to the receipt of your application for renewal. Therefore, your request is subject to the application fee(s) noted above. Refer to Section 170.31 and Footnote 1(a). MAKE PAYMENT OF THE FEE(S) TO THE U.S. NUCLEAR REGULATORY COMMISSION AND MAIL THE PAYMENT TO THE ADDRESS LISTED AT THE TOP OF THIS FORM. IF WE DO NOT RECEIVE A REPLY FROM YOU WITHIN 30 CALENDAR DAYS FROM THE DATE LISTED BELOW, WE SHALL ASSUME THAT YOU DO NOT WISH TO PURSUE YOUR APPLICATION AND WILL VOID THIS ACTION.						Amendment collected. The fee red Number noted in Section I of th Date Issued				
						The s reque form. Beca witho form.	scope of y est is subj Refer to use of the ut remitta	our licensed project to the applica Section 170.31 a urgency of your nce of the prescr	gram was increa tion fee(s) note and Footnote 1(request, the lic ribed fee noted	ased. Therefore, your d in Section 1 of this d)(2). ense was issued in Section 1 of this
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PART 170 . FEES FOR FACILITIES, MATERIALS, IMPORT ...

(a) No application fees, license fees, amendment fees, renewal fees, approval fees, or inspection fees shall be reguired for

(1) [Deleted 56 FR 31472.]

170.11 Exemptions.

(2) [Deleted 56 FR 31472.]

(3) [Reserved]

(4) A construction permit or license applied for by, or issued to, a non-profit educational institution for a production or utilization facility, other than a power reactor, or for the possession and use of byproduct material, source material, or special nuclear material. This exemption does not apply to those byproduct. source or special nucleur material licenses which authorize:

(i) Human use:

(ii) Remunerated services to other persons

(iii) Distribution of byproduct material, source material, or special nuclear material or products containing byproduct material, source material, or special nuclear material: and

(iv) Activities performed under a Government agency con'ract.

(5) A construction permit, license, certificate of compliance, or other approval applied for by, or issued to, a Government agency, except where the Commission is authorized by statute to charge such fees.

(6) [Deleted 38 FR 18443.] (7) [Deleted 38 FR 18443.]

(8) [Deleted 56 FR 31472.1

(9) State-owned research reactors used primarily for educational training and academic research purposes. For purposes of this exemption, the term research reactor means a nuclear reactor thet-

(i) Is licensed by the Muclear Regulatory Commission under section 104c. of the Atomic Energy Act of 1954 (42 U.S.C. 2134(c)) for operation at a thermal power level of 10 megawatts or less: and

(ii) If so licensed for operation at a thermal power level or more than 1 megawatt, does not contain-

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(A) A circulating loop through the core in which the licensee conducts fuel experiments:

 (B) A liquid fuel loading; or
(C) An experimental facility in the core in excess of 16 square inches in cross-section.

(10) Activities of the Commission 203 undertaken, pursuant to Part 75 of this chapter, solely for the purpose of Œ implementation of the US/IAEA Safeguards Agreement.

≥(11) Materials portable gauge licenses issued in accordance with NUREG-1556, Volume 1, that are amended to change only the name of the Radiation Safety Officer. This exemption does not apply to those materials portable gauge 😸 licenses that also authorize possession and use of nuclear materials for other activities.

(b) (1) The Commission may, upon application by an intercated person, or upon its own initiative, grant such exemptions from the requirements of this part as it determines are author-ized by law and are otherwise in the public interest.

(2) Applications for exemption under this paragraph may include ac-8 tivities such as but not limited to, the use of licensed materials for educational or noncommercial public displays or scientific collections.

(3) [Deleted 43 FR 7210.]

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Alph (Abele) Quaitified with over 350 hours TRAINING And Formal Studies in Nuclean Medicine and muclean Materials handling. Qualified process design engineer with 14 years experience, Preducer of process systems for construction of muclear Reaction Vesicis For Mary Submanine Applications

QUALFIED PROducer of MATERIALI handling equipment for Hazandon Waste Remediation Facilities

Designen / propulsion systems / TRW Nuclean Fitted Tonnedo program, extensive TRAINING / TRW For site everipment evaluation + performance.

Abele EducationAL Fundation Charity is A NON- PROFIT Fee-exempt ORGANICATION 1.RS. #25-1426998 Registered YOUR TEM #5 (CESIUM 137 MAIF Life 30124) PRINCIPAL GAMMA (Kev) 662 (85% FROM BA 137 m), BA KX - RAYS 27-3170 Radiochemical Panity > 9970 Active element (s (Lin CERAMIC MATRIX R/h/Ci/IM .033 (0.0033 Gy) QUANTITY 100 MCi / MBQ 3700 IsoTope PROducTS INC PART # Heg 137-100 Housed in DOT 7.A STORAGE CONTAINER # 6 Punpose / To lest and calibrate our survey equipment. We survey Toxic WASTE dumps To Assure That NO RADIOACTIVE MATERIALS ARE PRESENT, #7 ONly one person is involved (Alan Abele) To both Conduct surveys And To MANAge And CALIBRATE equipment. By equipment supplier And Sounce supplier. #8 # 9 100 Mod 828 BOAd GAMMA GUARD ARCA MONITOR/CONTINUOUS OPERATION. Ica Victoreen Mod 190 Survey Meter W. Mod 425-200 probe Ica .. 290 Thyac Survey Meter W. Mod 425-200 probe # 10 Sounce MATERIAL is used Twice on year for Calibration of equipment And is housed in A high security Fichet 4LTL X60 Fixed with Custom double Redundant entry Lock system. Safe is Further Lined with 2in Lead on 6 sides, Source is Farther housed within A double-Locked DOT 7A housing. Sounce MATERIAL is MANAged And handled by only one person in Accondance with procedures provided by supplien, To Assure exposure levels are measured by mod Vicioneen \$85 personal Digital Dosimeter, and To be used during calibration, # 11 Source MATERIAL To be RETURNED TO Supplier when program is completed. We have no MATERIALS which will be Requiring Remediation on disposal.

12 Fee exempt / NON PROFIT - educational Charity



ABELE RESEARCH LABORATORY

In order to enhance the condition of man, Abele Research Laboratory is dedicated to the development of new knowledge through advanced studies and research. Each new discovery in the human and physical sciences is for us the great adventure.

Contract and sponsored research is the method used at Abele Research Laboratory to provide user groups such as government agencies, institutions and commercial firms access to sophisticated facilities, instrumentation and skills that would be uneconomical for these organizations to acquire permanently.

Selected on the basis of merit and potential for new knowledge, research projects are oriented toward both theoretical and practical achievements, resulting in new products, materials and processes as well as the development of scientific theory.

Areas of Research

- Contract Research
- Theoretical and Applied Mathematics
- D Physics, Astrophysics
- Geology, Meteorology
- Materials Evaluation
- Mechanical Engineering
- Specialized Instrumentation and Optics

* Abele Research Laboratory is a fully tax exempt institution as recognized by the U.S. Internal Revenue Service.



R.D. #2 · Box 173-1 · Harmony, PA 16063 NoTE CHAMSE OF Address

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Alan Abele,	(S) CONTACT	ED OR IN CONTACT	ORGANIZATION	(OFFICE, D	DEPT.ETC.)	TELEPHONE NO.
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WMARY Mr Abele ca he application a	lled to inf on for an	orm the reviewer NRC license. I i	that due to for nformed the a	unding	problems, I nt that I wo	he decided to retra uld void out the

This action is certified by _____ Jin Mullany 4/29/99

ACTION REQUIRED

Response due in 20 days.

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April 22, 1999

N.R.C. Att. Mr James R. Mullauer

Memo: Subject: Confirming telecon of April 21,1999.

I will now be in a position to respond comprehensively with this licensing requirement, based on the helpful information you have provided.

I also appreciate your comment that we perhaps team up with a University or Commercial entity already set up to handle the type of project we are now planning. Currently we have research and development projects underway at both Ohio State and Cleveland State for the purpose of examining a new class of materials for use in high temperature industrial process systems. These are well funded, planned and staffed programs. They are also programs in which the principal sponsors have lost virtually all proprietary rights of information as well as the right to own the derived patents. I suppose that is the price of partnership.

In any event I am quite aware of the ultimate need to transfer this program of ours into a format which includes the technical resources and funding needed to take it beyond the very first indications that our concepts are viable.

At this stage, however, I have to fund this project myself, and therefore am communicating with you directly.

My concept for this project is the result of some years work trying to configure a better way to produce clear images through multiple walls of aircraft fuel and hydraulic aluminum pump housings, as a means of detecting metallurgical faults, cracks, draws, shrinkage etc. Precisely how I configure the proposed series of tests remains to be seen, and may require the projection of more than one source of radiation on the subject. That will be my job to determine. That we do this safely is your job.

We do have some quality input on this project. The gentleman designing the scintillation probe for this experiment was a designer involved in producing the sensors on the Compton Gamma Ray Observatory satellite.

I have to do some traveling for the next few days to take care of projects which are actually paying my bills. I can attend to the materials you requested next week.

Sincerely, Alan Abele Abele Educational 1.

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Isotope Products Laboratories 1800 N. Keystone Street Burbank, CA. 91504 U.S.A. Phone: 818-843-7000 Fax: 818-843-6168 e-Mail: sales@isotopeproducts.com

facsimile transmittal

To:	Alan Abele	Fax:	216-274-0529	an Bandhada ay Sanat ana sa
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Herd Copy & other helter is coming Addressing 2 not Round of Questions. 4/21/99

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ConTrol	Alan Abele Chief Corporate Scientist		
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TRANSMITTE	ED TO: NRC		
ATTENTION:	MR JAMES R. Mullaus	ea	
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best To	Reach me AT my Fax in MAR	blekend o	hio
Fx 4197	32.6363		

Please contact our offices if you do not receive all pages as noted above, or if you have any questions.

Clan abele

Thank you.

CONFIDENTIALITY NOTICE: Unless otherwise indicated or obvious from the nature of the transmittal, the information contained in this facsimile message is privileged and confidential information intended for the individual or entity named above. If the reader of this message is not the intended recipient, or the employee or agent responsible to deliver it to the intended recipient, you are hereby notified that any dissemination, distribution or copying of this communication is strictly prohibited. If you have received this communication in error, please notify the sender immediately by telephone and return the original message to Abele Research, Inc. at the address listed below via the U.S. Postal Service at our expense. Thank you.

QUALITY HAS NO EQUAL

SUITE 1255 526 SUPERIOR AVENUE CLEVELAND, OHIO 44114

(216) 902-8041 FAX (216) 274-0529

. . .

04

United States Nuclear Regulatory Commission Region III 801 Warrenville Rd. Lisle, Illinois 60532-4351

Attn. Mr. James R. Mullauer, M.H.S. Materials Licensing Branch

Dear Mr Mullauer;

Abele Educational Foundation.....Control Number 305054 Thank you for the opportunity of speaking with you earlier today and discussing the nature of our projects at Abele Educational Foundation.

Our primary function is to assist and encourage young people to consider careers in science, to appreciate natural history and to understand the means for long term care of the environment. A practical example of an activity we would conduct involving radiation measurement is the periodic survey of land fill sites. I also am conducting studies to examine the distribution of naturally occurring radiation and the spectra from the byproducts of Human activity.

I am also working on concepts to improve non destructive testing of track for the Rail Industry, and measurement of ice on aircraft wings. These industrial projects will not involve any other personnel other than myself, and the use of source materials to be confined to my laboratory.

Your letter of March 26, 1999 requests some information:

- Material to be Possessed......Cesium 137 See pages 1-7 Isotope Products Laboratories. We likely will purchase 100-200 millicuries source (one only) mounted in Isotope Products shielded beam calibrator. This will provide safe, locked permanent housing, which in turn will be locked inside our high security Fichet safe.
- Training and Experience......Dr. James McGannonD.D.S./tutorials 150 hrs. Studies in radiation and health related effects, in preparation for experiments in genetics, (Cle. Ohio). Lear Siegler Corp. 40 hours studies, non destructive testing procedures/industrial aerospace, aluminum alloy components, x-ray applications, (Cle. Ohio).
 T.R.W. Corp. 40 hours studies, non destructive practices, radiation lab procedures for industrial Applications, aerospace aluminum castings examinations, (Cle. Ohio)
 C.B.I. Services. Nuclear industry applications Mfg. Studies in new destructive casting industrial aerospace.

C.B.I. Services, Nuclear industry applications Mfg. Studies in non destructive examination and Safety procedures, 75 hours, (Birmingham Alabama).

3. Training for Individuals Frequenting Restricted Areas......Our lab is limited to quite restrictive Activities involving only myself. There would not be frequenting the lab or otherwise handling or manipulating materials. Because this is a somewhat unique situation there will be procedures in place to assure that source materials which are exposed during testing procedures will remain within stable shielding of appropriate construction. This will assure the safety of anyone who may have to assist in the remote event of a medical emergency. The area will be fixed with clearly marked directions to notify appropriate emergency personnel; names, telephone numbers

Etc. We are at this time working on an emergency/safety plan involving Ottawa County safety planning personnel, and are in contact with various people at Davis Besse Nuclear Power Plant which is located a few miles from us, for input and coordination of safety plans.

4. Facilities and Equipment......Please see sketch to be sent under separate fax. Lead shielding to be constructed suitable for each experimental set-up to assure min exposure Levels and monitored for records-keeping with the following equipment: Victoreen, Mod 190 digital survey and count rate meter s.n.2620, used as an area meter with Scintillation Probe 489120, s.n. 330, 2x2 in Nal (Ti) gamma. And mod. 45-200 Alpha Beta probe, s.n.171. Victoreen mod. 290 survey meter s.n. 2545 with mod.45-200 Alpha Beta probe. S.n. 170. Bicron Delta 5B digital survey/dose/ rate meter with Nal (Ti) 3x3 in gamma probe. Bicron1063000 analyst rate meter with Nal (Ti) 3x3 in gamma probe. One Bicron prm300 Personal radiation monitor. One TDS 420A Tektronix digitizing oscilloscope (maintenance Equipment).

5. Personal monitoring Equipment......See 4 above. The survey meters are suitable as area monitors, Bicron delta5 in particular is suited for area monitoring on a long term basis. Calibration will be on factory recommended schedule and checked each month with our Equipment to assure that any changes or "drift" is noted in performance.

I suggest more will be needed to move things along. This at least will get us started.

Best to contact me at tel. 216-272-1153/fax 419-732-6363. Alan Abele Abele Educational Foundation 340 N. Worthy Marblehead, Ohio 43440

Thanks

APR 20-1999 08:16 BELE RESEARCH INC. 2162740529 P.08/08 FACILITIES 2º x 20' FRAME Bldg / Free STAnding All sides BEAM CALIBRATON MONITOR X 8' shield To house experiment 6" CONGRETE PAd 12" conside Apron Typical set up is To maintain source within Locked Beam Calibraton And To expose beam within shielded housing dyning experimental use, TOTAL P.08

(AMENDED IN ITS ENTIRETY)

NO .: CA406S126S

DATE: June 21, 1995

PAGE: 1 of /

SEALED SOURCE TYPE: GLama Source for Gauging and Calibration

MODEL: 193

MANUFACTURER/DISTRIBUTOR:

Isotope Products Laboratories 1800 North Keystone Street Burbank, California 91504 (818) 843-7000

ISOTOPE:

MAXIMUM ACTIVITY:

	Sodium 22	100 millicuries
	Cobalt 57	300 millicuries
	Cobalt 58	300 millicuries
	Cobalt 60	300 millicuries
	Germanium 68	50 millicuries
1	Earium 133	100 millicuries
V	Cesium 137	300 millicuries MAXIMUM & NOT TO exceed
	Radium 226	50 millicuries
	Actinide Series	50 millicuries
	(Ac, Th, Pa, U, Am, Cm)	

LEAK TEST FREQUENCY: Six (6) months

PRINCIPLE USE: Gamma Gauges (D)

CUSTOM SOURCE: YES X NO



(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 2 of 7

SEALED SOURCE TYPE: Gan.ma Source for Gauging and Calibration

DESCRIPTION

The source is doubly encapsulated and constructed of Type 304 or Type 304L Stainless Steel and is sealed by fusion welding. The minimum combined wall thickness is 1 mm (0.040"). The source has an overall length of 36.5 mm (1.437") and consists of a 9.53 mm (3/8") hexagonal portion that tapers to a cylindrical portion. The cylindrical portion of the source has a diameter of 6.35 mm (0.25") and is approximately 20.7 mm (0.813") long. The hexagonal portion measures 9.53 mm (0.375") across the flats and is 7.92 mm (0.312") long. A threaded eyelet with a 1.59 mm (0.063") hole projects 6.35 mm (0.25") from the center of the hexagonal end. The active element resides in the cylindrical portion of the capsule. The Model 193 has four variants that differ only in active element and inner capsule construction.

The chemical form if the active elements in the 193 are chlorides or nitrates in ceramic, oxides in gold or aluminum, or metal plated onto substrate. Radium sources can also be in the form of sintered radium sulfate (RaSO4).

These sources are designated "Special Form" and have been issued Special Form Cert. No.USA/0353/S.

LABELING:

The source is engraved with "IPL", the nuclide, activity, and serial number.

DIAGRAM:

See pages 6 and 7 (Drawing numbers A-3001 & 3011).

CONDITIONS OF NORMAL USE:

These sources are normally installed and used in industrial gauging devices. Environmental conditions are expected to be normal occupational conditions in a manufacturing and/or R & D facility.

PROTOTYPE TESTING:

Prototype sources have been tested according to ANSI N542-1977 and have been assigned a classification of 77C66545.

(AMENDED IN ITS ENTIRETY)

NO.: CA406S126S

DATE: June 21, 1995

PAGE: 3 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

EXTERNAL RADIATION LEVELS:

The radiation level of the source will vary with the contained radionuclide and the activity level. Listed below are radiation levels in mR/hr for the Model 193 source. Data has been taken, where available, from the table of gamma factors on page 131 of the "Radiological Health Handbook". For nuclides not listed in the referenced table, measurements were taken at measured distances with an ionization chamber type survey meter and the radition levels in the following table calculated using the inverse square law.

Nuclide	Activity	<u>5 cm</u>	30 cm	100 cm
Sodium 22	100 mCi	48,000 mR/hr	1333 mR/hr	120 mR/hr
Cobalt 57	300 mCi	8,400	231	21
Cobalt 58	300 mCi	66,000	1833	165
Cobalt 60	300 mCi	158,400	4400	396
Germanium 68	50 mCi	10,000	280	25
Barium 133	100 mCi	7,700	215	20
Cesium 137	300 mCi	39,600	1100	99
Radium 226	50 mCi	16,400	456	41
Actinide Series	50 mCi	28,000	778	70
(Th-228 is the dos	e rate basis)			

(Ac, Th, Pa, U, Am, Cm)

QUALITY ASS' RANCE AND CONTROL:

<u>Program</u>: The IPL Quality Assurance Manual (current copy on file with this issuing agency) details the quality control of these sources from raw materials to finished product. This program is designed to satisfy 10CFR Part 50 (B) and meets the requirements of ISO 9001. The program entails pre-production design review, drawing control, purchasing, training, calibration records, source numbering, incoming raw materials, assay quality control, leak testing, document control, and confirming orders. Specific elements are listed below:

Activity: Held to ± 15% of nominal activity

Assay procedures: A calibrated ionization chamber is used to measure the activity of the source.

Rediopurity: Determined by gamma or alpha spectrometry of the source or the radionuclide batch.

(AMENDED IN ITS ENTIRETY)

NO.: CA406S126S

DATE: June 21, 1995

PAGE: 4 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

QUALITY ASSURANCE AND CONTROL: (cont'd)

Leak test procedures: Sources are either leak tested according to the "Immersion With Boiling Test" taken from ANSI N.542 (1977) Appendix A A2.1.3, or the immersion test from Appendix to ANSI N44.2-1973 "American National Standard for Leak Testing Radioactive Brachytherapy Sources." In addition, sources are also wipe tested with a moistened paper filter or cotton swab, which is then assayed for contained activity. Acceptance criteria for for both tests are:

- 1.0 nCi removeable beta/gamma
- 0.1 nCi removeable alpha

LIMITATIONS AND/OR OTHER CONSIDERATIONS OF USE:

- a. <u>Distribution</u>: These sources shall be distributed to specific licensees of the NRC or Agreement States, and to those exempt from licensing, such as Department of Energy National Laboratories.
- b. <u>Use</u>: These sources are intended to be used by trained personnel in a laboratory environment for checking or calibrating nuclear instrumentation, or to be permanently installed in devices. These sources should not be subjected to conditions exceeding their ANSI N.542-1977 rating.
- c. <u>Handling</u>: Due to the potential high surface dose rates, remote handling tools and localized shielding should be used.
- d. <u>Storage</u>: Store in a clean, dry area. Sheilding should be provided as necessary.
- e. <u>Cleaning</u>: Sources may be cleaned with alcohol or water with a mild detergent.
- f. Leak Test: These sources shall be leak tested at intervals not to exceed six months. Such tests must be capable of detecting 0.005 μCi of removable radioactivity, and be performed by specific licensees of the NRC or Agreement States, which are authorized to collect and analyze leak test samples from sealed sources.
- g. <u>Disposal</u>: Decayed or otherwise unusable sources must be disposed of in accordance with the licensee's disposal procedures (eg. transfer to a specific licensee of the NRC or Agreement States).
- h. This registration certificate and the information contained within the references shall not be changed without the written consent of the California Department of Health Services.

(AMENDED IN ITS ENTIRETY)

NQ.: CA406S126S

DATE: June 21, 1995

PAGE: 5 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

SAFETY ANALYSIS SUMMARY:

Based on our review of the test data and supporting documents listed below, we conclude that the Model 193 sources are acceptable for licensing purposes. Futhermore, they met or exceeded the ANSI (1977) performance test requirements for gamma gauging and R & D applications.

REFERENCES:

The following supporting documents for the Model 193 source are hereby incorporated by reference and made part of this registry certificate:

- Registry Certificate No. CA406S126S dated July 11, 1975 (amended August 30, 1985). 1.
- 2. IPL letters with attachments dated January 5, 1995 and March 30, 1995.
- IPL Quality Assurance Manual (current copy on file with this issuing agency). 3.
- NBS Handbook No. 126, ANSI N.542, "Sealed Radioactive Sources, Classification", 1977. 4.
- Radiologic Health Handbook, page 131, 1970. 5.
- Appendix to ANSI N44.2-1973, " American National Standard for Leak Testing Radioactive б. Brachytherapy Sources".

DATE: 6/26/45

REVIEWED BY.

CONCURRENCE:

ISSUING AGENCY: California Department of Health Services

United States Nuclear Regulatory Commission Region III 801 Warrenville Rd. Lisle, Illinois 60532-4351

Attn. Mr. James R. Mullauer, M.H.S. Materials Licensing Branch

Dear Mr Mullauer;

Abele Educational Foundation.....Control Number 305054 Thank you for the opportunity of speaking with you earlier today and discussing the nature of our projects at Abele Educational Foundation.

Our primary function is to assist and encourage young people to consider careers in science, to appreciate natural history and to understand the means for long term care of the environment. A practical example of an activity we would conduct involving radiation measurement is the periodic survey of land fill sites. I also am conducting studies to examine the distribution of naturally occurring radiation and the spectra from the byproducts of Human activity.

I am also working on concepts to improve non destructive testing of track for the Rail Industry, and measurement of ice on aircraft wings. These industrial projects will not involve any other personnel other than myself, and the use of source materials to be confined to my laboratory.

Your letter of March 26, 1999 requests some information:

- Material to be Possessed......Cesium 137 See pages 1-7 Isotope Products Laboratories. We likely will purchase 100-200 millicuries source (one only) mounted in Isotope Products shielded beam calibrator. This will provide safe, locked permanent housing, which in turn will be locked inside our high security Fichet safe.
- Training and Experience......Dr. James McGannonD.D.S./tutorials 150 hrs. Studies in radiation and health related effects, in preparation for experiments in genetics, (Cle. Ohio). Lear Siegler Corp. 40 hours studies, non destructive testing procedures/industrial aerospace, aluminum alloy components, x-ray applications, (Cle. Ohio). T.R.W. Corp. 40 hours studies, non destructive practices, radiation lab procedures for industrial Applications, aerospace aluminum castings examinations, (Cle. Ohio)
 C.B.I. Services, Nuclear industry applications Mfg. Studies in non destructive examination and Safety procedures, 75 hours, (Birmingham Alabama).
- 3. Training for Individuals Frequenting Restricted Areas.....Our lab is limited to quite restrictive Activities involving only myself. There would not be frequenting the lab or otherwise handling or manipulating materials. Because this is a somewhat unique situation there will be procedures in place to assure that source materials which are exposed during testing procedures will remain within stable shielding of appropriate construction. This will assure the safety of anyone wh**RECEIVED** may have to assist in the remote event of a medical emergency. The area will be fixed with clearly marked directions to notify appropriate emergency personnel; names, telephone numb**APR 2 6 1999**

Pm: 4-21-99

REGION III APR 26 1999 Etc. We are at this time working on an emergency/safety plan involving Ottawa County safety planning personnel, and are in contact with various people at Davis Besse Nuclear Power Plant which is located a few miles from us, for input and coordination of safety plans.

4. Facilities and Equipment......Please see sketch to be sent under separate fax. Lead shielding to be constructed suitable for each experimental set-up to assure min exposure Levels and monitored for records-keeping with the following equipment: Victoreen, Mod 190 digital survey and count rate meter s.n.2620, used as an area meter with Scintillation Probe 489120, s.n. 330, 2x2 in Nal (Ti) gamma. And mod. 45-200 Alpha Beta probe, s.n.171. Victoreen mod. 290 survey meter s.n. 2545 with mod.45-200 Alpha Beta probe. S.n. 170. Bicron Delta 5B digital survey/dose/ rate meter with Nal (Ti) 3x3 in gamma probe. Bioron1063000 analyst rate meter with Nal (Ti) 3x3 in gamma probe. One Bioron prm300 Personal radiation monitor. One TDS 420A Tektronix digitizing oscilloscope (maintenance Equipment).

5. Fersonal monitoring Equipment...... See 4 above. The survey meters are suitable as area monitors, Bicron delta5 in particular is suited for area monitoring on a long term basis. Calibration will be on factory recommended schedule and checked each month with our Equipment to assure that any changes or "drift" is noted in performance.

I suggest more will be needed to move things along. This at least will get us started

Best to contact me at tel. 216-272-1153/fax 419-732-6363. Alan Abele Abele Educational Foundation 340 N. Worthy Marblehead, Ohio 43440

Thanks

ap 21 - 1999

Isotope Products Laboratories 1800 N. Keystone Street Burbank, CA. 91504 U.S.A. Phone: 818-843-7000 Fax: 818-843-6168 e-Mail: sales@isotopeproducts.com

facsimile transmittal

3

19

To:	Alan Abele	Fax:	216-274-0529	
From:	Keith Ho	Date:	04/05/99	
Re:	A3011 capsule registration	Pages:	6	
00.				
CC:	nt 🕞 For Review	Comment	Please Reply	D Please Recyclo
	The For Review	Dease Comment	D Please Reply	D Please Recycla
	The For Review	Dease Comment	Please Reply	Please Recycla

(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 1 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

MODEL: 193

MANUFACTURER/DISTRIBUTOR:

Isotope Products Laboratories 1800 North Keystone Street Burbank, California 91504 (818) 843-7000

ISOTOPE:

MAXIMUM ACTIVITY:

Sodium 22 Cobalt 57 Cobalt 58 Cobalt 60 Germanium 68 Barium 133 Cesium 137 Radium 226 Actinide Series (Ac, Th, Pa, U, Am, Cm)

100 millicuries 300 millicuries MAXIMUM & NOT TO exceed 50 millicuries 50 millicuries

100 millicuries

300 millicuries

300 millicuries

300 millicuries

50 millicuries

LEAK TEST FREQUENCY: Six (6) months

PRINCIPLE USE: Gamma Gauges (D)

CUSTOM SOURCE: YES X NO

(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 2 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

DESCRIPTION:

The source is doubly encapsulated and constructed of Type 304 or Type 304L Stainless Steel and is sealed by fusion welding. The minimum combined wall thickness is 1 mm (0.040"). The source has an overall length of 36.5 mm (1.437") and consists of a 9.53 mm (3/8") hexagonal portion that tapers to a cylindrical portion. The cylindrical portion of the source has a diameter of 6.35 mm (0.25") and is approximately 20.7 mm (0.813") long. The hexagonal portion measures 9.53 mm (0.375") across the flats and is 7.92 mm (0.312") long. A threaded eyelet with a 1.59 mm (0.063") hole projects 6.35 mm (0.25") from the center of the hexagonal end. The active element resides in the cylindrical portion of the capsule. The Model 193 has four variants that differ only in active element and inner capsule construction.

The chemical form if the active elements in the 193 are chlorides or nitrates in ceramic, oxides in gold or aluminum, or metal plated onto substrate. Radium sources can also be in the form of sintered radium sulfate (RaSO4).

These sources are designated "Special Form" and have been issued Special Form Cert. No.USA/0353/S.

LABELING:

The source is engraved with "IPL", the nuclide, activity, and serial number.

DIAGRAM:

See pages 6 and 7 (Drawing numbers A-3001 & 3011).

CONDITIONS OF NORMAL USF:

These sources are normally installed and used in industrial gauging devices. Environmental conditions are expected to be normal occupational conditions in a manufacturing and/or R & D facility.

PROTOTYPE TESTING:

Prototype sources have been tested according to ANSI N542-1977 and have been assigned a classification of 77C66545.

(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 3 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

EXTERNAL RADIATION LEVELS:

The radiation level of the source will vary with the contained radionuclide and the activity level. Listed below are radiation levels in mR/hr for the Model 193 source. Data has been taken, where available, from the table of gamma factors on page 131 of the "Radiological Health Handbook". For nuclides not listed in the referenced table, measurements were taken at measured distances with an ionization chamber type survey meter and the radition levels in the following table calculated using the inverse square law.

Nuclide	Activity	<u>5 cm</u>	<u>30 cm</u>	100 cm
Sodium 22	100 mCi	48,000 mR/hr	1333 mR/hr	120 mR/hr
Cobalt 57	300 mCi	8,400	231	21
Cobalt 58	300 mCi	66,000	1833	165
Cobalt 60	300 mCi	158,400	4400	396
Germanium 68	50 mCi	10,000	280	25
Barium 133	100 mCi	7,700	215	20
Cesium 137	300 mCi	39,600	1100	99
Radium 226	50 mCi	16,400	456	41
Actinide Series	50 mCi	28,000	778	70
(Th-228 is the dose	rate basis)			

QUALITY ASSURANCE AND CONTROL:

(Ac, Th, Pa, U, Am, Cm)

<u>Program</u>: The IPL Quality Assurance Manual (current copy on file with this issuing agency) details the quality control of these sources from raw materials to finished product. This program is designed to satisfy 10CFR Part 50 (B) and meets the requirements of ISO 9001. The program entails pre-production design review, drawing control, purchasing, training, calibration records, source numbering, incoming raw materials, assay quality control, leak testing, document control, and confirming orders. Specific elements are listed below:

Activity: Held to ± 15% of nominal activity

Assay procedures: A calibrated ionization chamber is used to measure the activity of the source.

Radiopurity: Determined by gamma or alpha spectrometry of the source or the radionuclide batch.

(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 4 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Colditation

QUALITY ASSURANCE AND CONTROL: (cont'd)

Leak test procedures: Sources are either leak tested according to the "Immersion With Boiling Test" taken from ANSI N.542 (1977) Appendix A A2.1.3, or the immersion test from Appendix to ANSI N44.2-1973 "American National Standard for Leak Testing Radioactive Brachytherapy Sources." In addition, sources are also wipe tested with a moistened paper filter or cotton swab, which is then assayed for contained activity. Acceptance criteria for for both tests are:

1.0 nCi removeable beta/gamma

0.1 nCi removeable alpha

LIMITATIONS AND/OR OTHER CONSIDERATIONS OF USE:

- <u>Distribution</u>: These sources shall be distributed to specific licensees of the NRC or Agreement States, and to those exempt from licensing, such as Department of Energy National Laboratories.
- b. <u>Use</u>: These sources are intended to be used by trained personnel in a laboratory environment for checking or calibrating nuclear instrumentation, or to be permanently installed in devices. These sources should not be subjected to conditions exceeding their ANSI N.542-1977 rating.
- c. <u>Handling</u>: Due to the potential high surface dose rates, remote handling tools and localized shielding should be used.
- d. Storage: Store in a clean, dry area. Sheilding should be provided as necessary.
- e. <u>Cleaning</u>: Sources may be cleaned with alcohol or water with a mild detergent.
- f. Leak Test: These sources shall be leak tested at intervals not to exceed six months. Such tests must be capable of detecting 0.005 μCi of removable radioactivity, and be performed by specific licensees of the NRC or Agreement States, which are authorized to collect and analyze leak test samples from sealed sources.
- g. <u>Disposal</u>: Decayed or otherwise unusable sources must be disposed of in accordance with the licensee's disposal procedures (eg. transfer to a specific licensee of the NRC or Agreement States).
- h. This registration certificate and the information contained within the references shall not be changed without the written consent of the California Department of Health Services.

(AMENDED IN ITS ENTIRETY)

NO: CA406S126S

DATE: June 21, 1995

PAGE: 5 of 7

SEALED SOURCE TYPE: Gamma Source for Gauging and Calibration

SAFETY ANALYSIS SUMMARY:

Based on our review of the test data and supporting documents listed below, we conclude that the Model 193 sources are acceptable for licensing purposes. Futhermore, they met or exceeded the ANSI (1977) performance test requirements for gamma gauging and R & D applications.

REFERENCES:

The following supporting documents for the Model 193 source are hereby incorporated by reference and made part of this registry certificate:

- 1. Registry Certificate No. CA406S126S dated July 11, 1975 (amended August 30, 1985).
- 2. IPL letters with attachments dated January 5, 1995 and March 30, 1995.
- 3. IPL Quality Assurance Manual (current copy on file with this issuing agency).
- 4. NBS Handbook No. 126, ANSI N.542, "Sealed Radioactive Sources, Classification", 1977.
- 5. Radiologic Health Handbook, page 131, 1970.
- Appendix to ANSI N44.2-1973, "American National Standard for Leak Testing Radioactive Brachytherapy Sources".

DATE: $\frac{6/26}{45}$ REVIEWED BY: DATE: $\frac{6/26}{95}$ CONCURRENCE: CONCURRENCE:

ISSUING AGENCY: California Department of Health Services

FaciliTies 2º x 20' FRAME Bldg / FREE STANding All sides BEAM CALIBRATON MONTOR X SI shield To house experimen 6" CONCRETE PAd 12" Concrete Apron Typical set up is To MAINTAIN SOURce within Locked Beam Calibrater and To expose beam within shielded horsing during experimental use,



UNITED STATES NUCLEAR REGULATORY COMMISSION REGION III

> 801 WARRENVILLE ROAD LISLE, ILLINOIS 60532-4351

MAR 2 6 1999

Model of Services CA-1 To Isotope Products

200 m C1

Alan Abele Abele Educational Foundation 340 N. Worthy Marblehead, OH 43440

Dear Mr. Abele:

Info.

gre you

We have reviewed your request for a new NRC license and find that we need additional information, as follows.

1. Material to be Possessed

Nevel Device Your application specifies that you wish to possess an Isotopes Products, Inc. calibrator whose model No. is Heg 137-100. A review of the NRC Sealed Source and Device Registry reveals no such model No. Please provide either the NRC or Agreement State's Registry sheet for this device. Usually the manufacturer will provide this upon request.

2. Training and Experience

Your application specifies that you have over 350 hours of training and formal studies Any experies in nuclear medicine and nuclear materials handling. Please provide a listing of the Real brat please also specify any training and experience you have in actual survey instrument courses you had, break down the hours and indicate where this training occurred. Y calibration. Please review Item 7 of the enclosed guide for examples of the type of information needed to approve you as an authorized user of byproduct material.

3. Training for Individuals Working in or Frequenting Restricted Areas

OK Please review and address Item No. 8 of the enclosed guide.

4. **Facilities and Equipment**

Please review and address Item No. 9 of the enclosed guide. Please be sure to include 2 diagram showing the aboratory where the calibrator will be used as well as all mating adjacent areas a your owy Device? adjacent areas above and below the laboratory.

ikeds Calibration Procedures -Manufacture Needs Izitial Survey Program.

A. Abele

MAR 2 6 1999

5. Radiation Safety Program

a. Personnel Monitoring Equipment

It is not clear from your application how you will assure that you will not receive doses in excess of 10 CFR Part 20 limits. Please review and address Item No. 10.1 of the enclosed guide. Please also provide your ALARA program.

2

b. Radiation Detection Instruments and Instrument Calibration

Your application specifies that source (byproduct) material is managed and handled by only one person in accordance with procedures provided by the supplier. Please provide those handling procedures that are supplied by the manufacturer. Please also review and address Item No. 10.2 of the enclose guide. Please be sure to include your survey program that will assure that radiation levels in unrestricted areas will not exceed 10 CFR Part 20 limits.

c. O

- ×
- Operating and Emergency Procedures

Please review and address Item No. 10.3 of the enclosed guide.

We will continue our review of your request upon receipt of this information. Please reply in duplicate, within 30 days, and refer to Control Number 305054.

If you have any questions or require clarification on any of the information stated above, you may contact us at (630) 829-9873.

Sincerely,

Jamés R. Mullauer, M.H.S

Health Physicist Materials Licensing Branch

License No. 34-32171-01 Docket No. 030-34999

Enclosures: 1. Regulatory Guide FC 413-4 2. 10 CFR Part 20