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40-8905

## **QUIVIRA MINING COMPANY**

POST OFFICE BOX 25861 . OKLAHOMA CITY. OKLAHOMA 73125

RETURN ORIGINAL TO PDR, HQ.

April 8, 1987

Mr. Pete Garcia Licensing Branch 2 Uranium Recovery Field Office U.S. NRC - Region IV Box 30225 Denver, CO 80225

RE: License SUA-1473 Docket 40-8905

Dear Mr. Garcia:

APR 10 1987

Please find attached five (5) additional copies of the Radiation Safety and Emergency Response Program Manual and the responses to your comment of February 19, 1987. Also attached are two corrected pages to the manual for insertion into the original copy sent to you March 20, 1987. Table I in the Bioassay Program in Section III of the manual was inadvertently omitted and a typographical error was found in the Transportation Accident Response Guide in Section V. Please insert these pages in the original copy. The additional copies have been corrected.

If you have any questions please contact me.

Sincerely,

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87-521

James E. Cleveland Staff Environmental Specialist

JEC:ms

Attachment as stated

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DESIGNATED ORIGINAL Certified By many c. Hard

Quivira Mining Company Bioassay Program

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## VII. ACTION LIMITS

Bioassay results shall be carefully reviewed and appropriate action will be taken if the results exceed predefined levels, and are determined to be correct. If there is doubt as to the correctness of a bioassay result, an investigation will be initiated which may include a conference with the affected employee and or his/her immediate supervisors.

The following table describes the actions and levels which will be taken on those samples deemed legitimate.

Urmakan Constan	laterprotation	Actions
Low than 13 angit	Uranium confinement and air sampting republities are adaptate.	-
13 no 30 pagt	Uraniem coofficemens and porhage air compiling capabilities do an evolution strapane margin of solery *	Confirm march- (repain arisedyste).     Determine why on samples was an representative and did not wan, all extensive enclosamerolosa of arkense wantees. Make corrections.     Marcharts and batters and the oraced maximum.     Marcharts and batters and batters batters of the correct and arkense oraced maximum.     Thermatics obtained and perfect batters and particles and perfect batters and particles and perfect batters and particles and perfect batters and batters and perfect batters and particles and perfect batters and perfect ba
Greater that 30 pg1	Urantese conflucement and perhaps air sampling emphilities are an acceptable. <sup>2</sup>	<ol> <li>Table the activate gives shows for 15 to 30 mpt.</li> <li>Cantilene experiments early if it is contained promotions early of it is with excession of the profile.</li> <li>Brochtigk work resolutions for effected amplitynes. At A</li> </ol>
Greaser than 30 right for four consecutive spectment or preser than 130 right for my spectment	Possibility of Lidney durange to worker.	1. Take the actions given above. **

## TABLE I - CORRECTIVE ACTIONS BASED ON URINARY URANIUM RESULTS

\*\*Normal work assignments are applied until confirming sample results are reviewed. If the confirming is greater than 30 ug/l, immediate work restrictions would be applied.

"Onloss the scent was untridgeand and smooth by sandthines already our

\*\*\*If any sample is greater than 130 ug/l immediate work restrictions would be applied until confirmation samples are less than 30 ug/l. The Hot Line is supplied with clean, protective clothing, respirators and tape as well as the washing facility (tents). Drums or plastic bags for "dirty" clothing and waste are also provided at the Hot Line.

## 2. Air Sampling

1.

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Personnel air sampling should be considered for the clean-up crew when handling large spills of ore concentrate. This should be done to assure that the respiratory protective equipment used is adequate and to provide data for exposure evaluations.

During clean-up operations, a high-volume air sampler shall be operated about 25-30 yards downwind from the accident. When no operations are being performed, the sampler shall collect a background sample from an area about 500 yards upwind of the accident.

An example of air sample calculation assuming 50% geometry of an alpha detector is as follows:

$$dpm/m^{3} = \frac{\frac{cpm}{0.50} \cdot \frac{A_{f}}{A_{c}}}{(m^{3})(E)(X)}$$

dpm/m<sup>3</sup> = Disintergrations per minute found in one cubic meter of air