

Mr. James N. Adkins  
Vice President, Production  
United States Enrichment Corporation  
Two Democracy Center  
6903 Rockledge Drive  
Bethesda, MD 20817

July 1, 1999

SUBJECT: NUCLEAR REGULATORY COMMISSION (NRC) CHEMICAL SAFETY  
INSPECTION REPORT 70-7002/99-203

Dear Mr. Adkins:

On June 11, 1999, the Nuclear Regulatory Commission (NRC) completed a routine and announced chemical safety inspection at the Portsmouth Gaseous Diffusion Plant (PORTS). The enclosed report represents the results of that inspection.

The inspection was conducted at the PORTS facility from June 7-11, 1999. The areas reviewed during the inspection are identified in the enclosed report. Within these areas, the inspection consisted of facility walk-throughs, selective examinations of procedures and records, and interviews with personnel. Based on the results of this inspection, no violation of NRC requirements was identified.

In accordance with the requirements of 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room. Should you have any questions or concerns regarding this report, please contact me at (301) 415-7156.

Sincerely,  
Original /s/  
Philip Ting, Chief  
Operations Branch  
Division of Fuel Cycle Safety  
and Safeguards, NMSS

Docket No. 70-7002  
Certificate No. GDP-2

**NRC FILE CENTER COPY**

Enclosure: As stated

cc: J. W. Brown, General Manager, Portsmouth  
P. J. Miner, Nuclear Regulatory Affairs Manager, Portsmouth  
S. A. Toelle, Manager, Nuclear Regulatory Assurance and Policy, USEC  
R. M. DeVault, Regulatory Oversight Manager, DOE  
Howard Pulley, General Manager, Paducah  
Larry Jackson, Nuclear Regulatory Affairs Manager, Paducah

**Distribution:**

Docket File 70-7002	Philand, RIII	KO'Brien RIII
MMessier (w/o encl.), T-9E10	PDR, LPDR	YFaraz, SPB
ANorris (w/o encl.), PMDA	FCOB r/f	RPierson, SPB
DHartland, PORTS Sr. Res.	FCSS r/f	Case File
NMSS r/f	CEmeigh, LIB	CBlanchard, PORTS Res.

(PORTS Disk) port203.wpd

\*Please see previous concurrence

OFC	FCOB	E	FCOB	E	FCOB	E	FCOB		FCOB	E
NAME	*Pharich:mgw		*WTroskoski		*DPiccirillo		WSchwink		PTing	
DATE	6/30/99		6/30/99		6/30/99		7/1/99		7/1/99	

9907080137 990701  
PDR ADOCK 07007002  
C PDR

COPY E - COVER & ENCLOSURE N - NO COPY  
ICIAL RECORD COPY

Mr. James N. Adkins  
Vice President, Production  
United States Enrichment Corporation  
Two Democracy Center  
6903 Rockledge Drive  
Bethesda, MD 20817

SUBJECT: NUCLEAR REGULATORY COMMISSION (NRC) CHEMICAL SAFETY  
INSPECTION REPORT 70-7002/99-203

Dear Mr. Adkins:

On June 11, 1999, the Nuclear Regulatory Commission (NRC) completed a routine and announced chemical safety inspection at the Portsmouth Gaseous Diffusion Plant (PORTS). The enclosed report represents the results of that inspection.

The inspection was conducted at the PORTS facility from June 7-11, 1999. The areas reviewed during the inspection are identified in the enclosed report. Within these areas, the inspection consisted of facility walk-throughs, selective examinations of procedures and records, and interviews with personnel. Based on the results of this inspection, no violation of NRC requirements was identified.

In accordance with the requirements of 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room. Should you have any questions or concerns regarding this report, please contact me at (301) 415-7156.

Sincerely,

Philip Ting, Chief  
Operations Branch  
Division of Fuel Cycle Safety  
And Safeguards, NMSS

Docket No. 70-7002  
Certificate No. GDP-2

cc w/ Enclosure: J. M. Brown, General Manager, Portsmouth  
P. J. Miner, Nuclear Regulatory Affairs Manager, Portsmouth  
S. A. Toelle, Manager, Nuclear Regulatory Assurance and Policy, USEC  
R. M. DeVault, Regulatory Oversight Manager, DOE  
Howard Pulley, General Manager, Paducah  
Larry Jackson, Nuclear Regulatory Affairs Manager, Paducah

**Distribution:**

Docket File 70-7002	PHiland, RIII	MMessier (w/o encl.), T-9E10
PDR, LPDR	YFaraz, SPB	ANorris (w/o encls), PMDA
FCOB r/f	RPierson, SPB	DHartland, PORTS Sr. Res.
FCSS r/f	Case File	NMSS r/f
	CEmeigh, LIB	CBlanchard, PORTS Res.

(PORTS Disk) port203.wpd

OFC	FCOB	E	FCOB	E	FCOB	E	FCOB		FCOB			
NAME	PHarich:mgw	puth	WTroskoski	DEF	DPiccirillo	DEF	WSchwink		PTing			
DATE	6/30/99		6/30/99		6/30/99		/ /99		/ /99			

C=COPY E = COVER & ENCLOSURE N = NO COPY  
OFFICIAL RECORD COPY





UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D.C. 20555-0001

July 1, 1999

Mr. James N. Adkins  
Vice President, Production  
United States Enrichment Corporation  
Two Democracy Center  
6903 Rockledge Drive  
Bethesda, MD 20817

SUBJECT: NUCLEAR REGULATORY COMMISSION (NRC) CHEMICAL SAFETY  
INSPECTION REPORT 70-7002/99-203

Dear Mr. Adkins:

On June 11, 1999, the Nuclear Regulatory Commission (NRC) completed a routine and announced chemical safety inspection at the Portsmouth Gaseous Diffusion Plant (PORTS). The enclosed report represents the results of that inspection.

The inspection was conducted at the PORTS facility from June 7-11, 1999. The areas reviewed during the inspection are identified in the enclosed report. Within these areas, the inspection consisted of facility walk-throughs, selective examinations of procedures and records, and interviews with personnel. Based on the results of this inspection, no violation of NRC requirements was identified.

In accordance with the requirements of 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter and its enclosures will be placed in the NRC Public Document Room. Should you have any questions or concerns regarding this report, please contact me at (301) 415-7156.

Sincerely,

A handwritten signature in dark ink, appearing to read "Philip Ting", is written over a horizontal line.

Philip Ting, Chief  
Operations Branch  
Division of Fuel Cycle Safety  
and Safeguards, NMSS

Docket No. 70-7002  
Certificate No. GDP-2

Enclosure: As stated

cc: J. W. Brown, General Manager, Portsmouth  
P. J. Miner, Nuclear Regulatory Affairs Manager, Portsmouth  
S. A. Toelle, Manager, Nuclear Regulatory Assurance and Policy, USEC  
R. M. DeVault, Regulatory Oversight Manager, DOE  
Howard Pulley, General Manager, Paducah  
Larry Jackson, Nuclear Regulatory Affairs Manager, Paducah