



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

July 28, 1988

Docket Nos. 50-312, 346, 269, 270, 287, 313, 289 and 302

FACILITIES:

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ARKANSAS NUCLEAR ONE, UNIT 1  
THREE MILE ISLAND, UNIT 1  
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LICENSEES:

SACRAMENTO MUNICIPAL UTILITY DISTRICT  
DUKE POWER  
ARKANSAS POWER & LIGHT  
GPU NUCLEAR  
FLORIDA POWER CORPORATION  
TOLEDO EDISON

SUBJECT:

SUMMARY OF MEETING HELD WITH B&W OWNERS GROUP ON  
JULY 14, 1988 RE: GL 87-12, "LOSS OF RHR WHILE THE  
REACTOR COOLANT SYSTEM IS PARTIALLY FILLED"

On July 14, 1988, the NRC staff met with representatives of the B&W Owners Group to discuss industry and NRC actions to resolve the issues raised in Generic Letter 87-12. Persons attending the meeting are identified in Enclosure 1. Viewgraphs presented at the meeting by the NRC staff are contained in Enclosure 2.

The purpose of the meeting was to emphasize the importance of the issues raised in GL 87-12 and to discuss both short-term and longer-term actions that the NRC staff is considering. The meeting provided an opportunity for the B&W Owners Group to comment on the various actions that are being considered. The NRC staff believes that inadequate attention has been given by licensees to this mode of operation, that responses to GL 87-12 were generally inadequate, and prompt action is needed to reduce the probability of losses of decay heat removal in this mode of operation.

The short-term actions being considered are containment closure prior to the time core damage could occur, providing RCS temperature instrumentation, improved level instrumentation, holding off on any maintenance that could potentially perturb RCS water inventory, assuring that backup cooling equipment is available, controlling hot leg and cold leg closure such that rapid RCS level changes cannot occur (steam pressurization), and crew briefings with operating staffs of the Diablo Canyon event of April 10, 1987 (NUREG-1269) and other events.

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Programmed enhancements for the longer term include permanent improved instrumentation, analyses, and technical specification changes where impacts are identified with respect to the recommended enhancements.

B&W plants are less vulnerable to core uncover while drained down because the core flood check valves prevent differential pressure from developing across the internals and therefore prevent early core uncover due to steam pressurization. Also, B&W plants do not drain down to the mid-loop level often. Other differences are shown on Enclosure 3.

The B&W Owners Group felt that, because of these differences and the fact that only momentary losses of DHR flow have occurred at B&W plants, B&W plants should either be excluded from the letter NRC is considering or the more foregoing design appropriately noted.

The Group also recommended that the usual Technical Specification definition of containment closure (for fuel movement) should be adequate for a definition of containment closure in the event of a total loss of decay heat removal ability.

*Charles M. Trammell*

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Enclosure:

1. Attendees
2. Staff Viewgraphs
3. B&W Design Differences

cc: w/enclosures  
See next page

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ECN CG  
Meeting

July 14 1985

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WARREN LYON	NRR/SRXB
ASHOK THADANI	NRR/DEST
Tim Martin	NRC/NRR/ADT
Robert Wright	NRR/DRSP
CRAIG HARBUCK	NRR/DRSP
Wayne Hodges	NRR/DEST/SRXB
Robert Jones	NRR/DEST/SRXB
Alfred Spano	RES/DRPS/RPSIB
Larry Mazetis	RES/DRPS/RPSIB
Mike Waterman	INEL/EG&G Idaho (NRC)
Wayne Morgan	Duke Power /OPS Eng /Aconee
S.A. Holland	Duke Power Co - nuclear operation
Dan Williams	Arkansas Power & Light Co.
RICHARD B. THORNTON	ARKANSAS POWER & LIGHT
Larry Reed	Duke Power Co - OR
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LOUIS SIMON	TOLEDO EDISON

OPERATION UNDER SHUTDOWN  
COOLING CONDITIONS

JULY 14, 1988

STAFF PRESENTATION TO  
RABCOCK AND WILCOX  
OWNERS REPRESENTATIVES

WAYNE HODGES  
CHIEF, REACTOR SYSTEMS BRANCH

## ISSUE

WE ARE SERIOUSLY CONCERNED THAT PWR  
OPERATION DURING DECAY HEAT REMOVAL  
SYSTEM COOLING IS A SIGNIFICANT  
CONTRIBUTOR TO THE LIKELIHOOD OF A  
RELEASE DUE TO A CORE DAMAGE ACCIDENT

## OVERVIEW

- I. BACKGROUND
- II. CORRECTIVE ACTIONS
- III. FUTURE STAFF ACTION

## I. BACKGROUND

- A. EXPERIENCE
- B. PHENOMENA
- C. PROBABILISTIC RISK ANALYSIS (PRA)
- D. GENERIC LETTER (GL) 87-12
- E. SERIOUS DEFICIENCIES
- F. REDUCED RCS INVENTORY OPERATION



## A. EXPERIENCE

ACCIDENTS CONTINUE TO INITIATE AT AN UNACCEPTABLY HIGH RATE. TWO REPORTED IN MAY. NUMEROUS PUBLICATIONS AND MEETINGS HAVE NOT LED TO SOLUTION.

## B. PHENOMENA

PHENOMENA IDENTIFIED WHICH POTENTIALLY LEAD TO SEVERE CORE DAMAGE IN SHORTER TIME THAN PREVIOUSLY BELIEVED. OTHER "NEW" PHENOMENA AFFECT THE REACTOR COOLANT SYSTEM (RCS), DECAY HEAT REMOVAL (DHR) SYSTEM, INSTRUMENTATION AND OTHER EQUIPMENT.

C. PRA

LIKELIHOOD OF RELEASE DUE TO CORE DAMAGE  
ACCIDENT DURING DECAY HEAT REMOVAL  
OPERATION IS OF CONCERN.

D. GL 87-12

- a. NO RESPONSES FULLY SATISFACTORY.  
SOME LICENSEES UNSATISFACTORY IN  
EVERY ONE OF 12 CATEGORIES  
EVALUATED. SERIOUS LACK OF  
UNDERSTANDING AND INADEQUATE  
PREPARATION FOR OPERATION IDENTIFIED.  
SOME LICENSEES NOT TAKING CORRECTIVE  
ACTION OF ANY KIND.

D. GL 87-12 - cont

- b. INDIVIDUAL LICENSEES HAVE SHOWN EXCELLENT INSIGHT INTO SELECTED AREAS SUCH AS RCS DRAINING, CONTAINMENT CLOSURE, INSTRUMENTATION, DHR SYSTEM OPERATION, OTHERS. INFORMATION IS NOT EFFECTIVELY SHARED.

D. GL 87-12 - cont

FOR EXAMPLE, DIABLO CANYON HAS RESPONDED TO CONCERNS AND ADDRESSED SUCH ITEMS AS:

1. CONTAINMENT CLOSURE
2. LEVEL INDICATION IN CONTROL ROOM
3. RCS TEMPERATURE INDICATION
4. PREVENTION OF RCS PERTURBATIONS
5. RHR PROCEDURES
6. BACKUP EQUIPMENT
7. ANALYSES
8. QUALITY CONTROL AND FOLLOWUP
9. PROCEDURES
10. OTHERS

## E. SERIOUS DEFICIENCIES

1. EVENTS CONTINUE TO INITIATE WHICH HAVE POTENTIAL TO BECOME SERIOUS
2. MITIGATION PLANNING TO PREVENT CORE DAMAGE IS OFTEN POOR
3. PLANNING TO PREVENT A RELEASE SHOULD CORE DAMAGE OCCUR IS OFTEN NONEXISTENT
4. ANALYSES OFTEN NONEXISTENT. PLANTS OPERATED IN UNANALYZED AREAS WHERE IMPLICATIONS NOT UNDERSTOOD.
5. MANY MORE ....

F. REDUCED RCS INVENTORY OPERATION

1. LOSS OF DHR A FREQUENT OCCURRENCE
2. ONE THIRD (40) HAVE OCCURRED DURING REDUCED INVENTORY OPERATION



5. REDUCED RCS INVENTORY OPERATION-CONT

3. THIS IS OF SERIOUS CONCERN BECAUSE:

A. TWO FISSION PRODUCT BARRIERS  
TYPICALLY ALREADY BREACHED  
(RCS PRESSURE BOUNDARY AND  
CONTAINMENT)

B. LOSS OF DHR CHALLENGES THE  
THIRD BARRIER

F. REDUCED RCS INVENTORY OPERATION-CONT

3. CONCERN - CONT

C. POOR QUALITY TEMPORARY INSTRUMENTATION USED

D. MUCH INSTRUMENTATION AND  
EQUIPMENT UNAVAILABLE

F. PROCEDURES POOR, SOMETIME  
NONEXISTENT

F. RCS CONDITIONS HAVE NOT BEEN ANALYZED  
AND NOT UNDERSTOOD

F. REDUCED RCS INVENTORY OPERATION-CONT

4. EVENTS ORIGINATING DURING LOWERED  
INVENTORY OPERATION CONTRIBUTE  
SIGNIFICANTLY TO THE LIKELIHOOD OF  
A SEVERE CORE DAMAGE ACCIDENT AND ARE  
OF SERIOUS CONCERN ALTHOUGH OTHER REGIONS  
MUST ALSO BE ADDRESSED.

## II. CORRECTIVE ACTIONS

- A. APPROACH
- B. EXPEDITIOUS ACTIONS
- C. PROGRAMMED ENHANCEMENTS

## A. APPROACH

1. SOME REDUCTION IN CORE DAMAGE  
LIKELIHOOD — "EXPEDITIOUS ACTIONS"  
ACCOMPLISH IMMEDIATE, EFFECTIVE  
REDUCTION IN LIKELIHOOD OF RELEASE  
IF CORE DAMAGE ACCIDENT OCCURS
2. SIMULTANEOUSLY INITIATE ACTIONS  
WHICH TAKE A LONGER TIME TO DEVELOP  
— "PROGRAMMED ENHANCEMENTS"
3. MODIFY EXPEDITIOUS ACTIONS AS  
APPROPRIATE AS PROGRAMMED  
ENHANCEMENTS BECOME AVAILABLE

## II. CORRECTIVE ACTIONS

### A. APPROACH

### B. EXPEDITIOUS ACTIONS

1. ASSURE CONTAINMENT CLOSURE
2. PROVIDE RCS TEMPERATURE
3. PROVIDE LEVEL INFORMATION
4. DO NOT PERTURB RCS
5. ASSURE BACKUP COOLING  
EQUIPMENT
6. CONTROL HOT AND COLD LEG  
CLOSURE
7. DISCUSS DIABLO CANYON IMPLICATIONS  
WITH OPERATION STAFF

### C. PROGRAMMED ENHANCEMENTS

## 1. ASSURE CONTAINMENT CLOSURE

- a. DEVELOP PROCEDURES TO REASONABLY ASSURE CONTAINMENT CLOSURE PRIOR TO THE TIME A CORE DAMAGE ACCIDENT CAN OCCUR FOLLOWING LOSS OF DECAY HEAT REMOVAL.
- b. IMPLEMENT PROCEDURES WHEN DRAINING RCS WHILE LEVEL IS BELOW TOP OF REACTOR VESSEL OR WHILE OPERATING IN A REDUCED INVENTORY CONDITION.
- c. IF CONTAINMENT CANNOT BE CLOSED PRIOR TO REACHING CORE DAMAGE, THEN PENETRATIONS CAUSING CLOSURE FAILURE SHOULD NOT BE OPENED.

2. PROVIDE RCS TEMPERATURE

A. PROVIDE TWO TEMPERATURES REPRESENTATIVE  
OF CORE EXIT WHENEVER RCS WATER LEVEL AT  
OR BELOW LEVEL OF TOP OF HOT LEGS AT THE  
REACTOR VESSEL

B. EITHER BE ABLE TO MONITOR IN CONTROL ROOM  
OR FROM LOCATION OUTSIDE OF CONTAINMENT  
BUILDING WITH CONTINUOUS COMMUNICATION  
CAPABILITY TO OPERATOR



3. PROVIDE LEVEL INFORMATION

APPLICABLE TO PLANTS THAT DO NOT HAVE LEVEL INDICATION  
IN THE CONTROL ROOM

PROVIDE ESSENTIALLY CONTINUOUS COMMUNICATION OF  
WATER LEVEL INFORMATION TO THE OPERATORS WHICHEVER  
EITHER:

1. BOTH CONTAINMENT CONDITIONS PERMIT LOCAL  
OBSERVATION AND PCS LEVEL IS AT OR BELOW  
THE LEVEL OF THE TOP OF THE HOT LEGS AT THE  
REACTOR VESSEL
2. IF DRAINING PCS, THEN PCS LEVEL BELOW TOP OF  
REACTOR VESSEL.

#### 4. DO NOT PERTURB RCS

DO NOT ALLOW PERTURBATION OF THE RCS AND/OR SYSTEMS USED TO MAINTAIN THE RCS IN A STABLE AND CONTROLLED CONDITION WHILE DRAINING RCS OR AT REDUCED RCS INVENTORY.

5. ASSURE BACKUP COOLING EQUIPMENT

- a. IN ADDITION TO NORMAL CHR SYSTEM,  
PROVIDE SEVERAL INDEPENDENT MEANS  
OF ADDING INVENTORY TO THE RCS  
DURING REDUCED INVENTORY OPERATION.
- b. WATER ADDITION RATE OF EACH MEANS  
TO BE SUFFICIENT TO MAINTAIN CORE  
IN A COVERED CONDITION.

## 6. CONTROL HOT AND COLD LEG CLOSURE

ESSENTIALLY DO NOT SIMULTANEOUSLY BLOCK ALL HOT LEGS UNLESS A VENT PATH IS PROVIDED TO THE REACTOR VESSEL UPPER PLENUM THAT IS LARGE ENOUGH TO PREVENT RCS PRESSURIZATION.

7. DISCUSS DIABLO CANYON EVENT  
WITH OPERATIONS STAFF

- a. EVENT
- b. LESSONS LEARNED
- c. IMPLICATIONS FOR LICENSEE  
PLANT

## C. PROGRAMMED ENHANCEMENTS

1. INSTRUMENTATION
2. PROCEDURES
3. EQUIPMENT
4. ANALYSES
5. TECHNICAL SPECIFICATIONS

PROCEDURES ARE CONSIDERED TO REPRESENT THE LARGEST EFFORT, FOLLOWED BY ANALYSES. WE HAVE MINIMIZED INSTRUMENTATION RECOMMENDATIONS TO THE MINIMUM BELIEVED NECESSARY, AND WE ANTICIPATE EXISTING EQUIPMENT IS SUFFICIENT TO MEET RECOMMENDATIONS.

## B. EXPEDITIOUS ACTIONS

1. CONTAINMENT CLOSURE
2. RCS TEMPERATURE
3. RCS LEVEL
4. DO NOT PERTURB RCS
5. BACKUP EQUIPMENT
6. HOT AND COLD LEG CLOSURE
7. DISCUSS DIABLO CANYON  
IMPLICATIONS WITH OPERATIONS  
STAFF

## C. PROGRAMMED ENHANCEMENTS

1. INSTRUMENTATION
2. PROCEDURES
3. EQUIPMENT
4. ANALYSES
5. TECHNICAL SPECIFICATIONS

## C. PROGRAMMED ENHANCEMENTS

### 1. INSTRUMENTATION

- a. RCS LEVEL
- b. RCS TEMPERATURE
- c. DHR SYSTEM MONITORING
- d. ABNORMAL CONDITION INDICATIONS



## 1. INSTRUMENTATION — GENERAL

RELIABLE INDICATIONS TO BE PROVIDED IN THE CONTROL ROOM UNDER NORMAL AND ACCIDENT CONDITIONS WHENEVER IRRADIATED FUEL IS IN REACTOR VESSEL.

RELIABLE MEANS THE ITEM CAN BE REASONABLY EXPECTED TO PERFORM ITS INTENDED FUNCTION. CONTROL GRADE WILL GENERALLY MEET THIS REQUIREMENT. UNDER SOME CIRCUMSTANCES, A LESSER QUALITY IS SUFFICIENT.

1. INSTRUMENTATION -- cont

a. RCS LEVEL

PROVIDE TWO INDEPENDENT RCS LEVEL INDICATIONS IN THE CONTROL ROOM.

b. RCS TEMPERATURE

CONTINUOUSLY DISPLAY TWO TEMPERATURE INDICATIONS WHENEVER REACTOR VESSEL HEAD IS LOCATED ON TOP OF THE REACTOR VESSEL.

## 1. INSTRUMENTATION — cont

### c. DHR MONITORING

PROVIDE THE CAPABILITY OF MONITORING DHR SYSTEM PERFORMANCE WHENEVER A DHR SYSTEM IS IN USE FOR COOLING THE RCS.

### d. ABNORMAL CONDITION INDICATIONS

PROVIDE VISUAL AND AUDIBLE INDICATIONS OF ABNORMAL CONDITIONS IN TEMPERATURE, LEVEL, AND DHR SYSTEM PERFORMANCE.

## 2. PROCEDURES

- a. DEVELOP AND IMPLEMENT PROCEDURES THAT COVER NORMAL OPERATION OF NSSS, CONTAINMENT AND SUPPORTING SYSTEMS UNDER CONDITIONS WHERE COOLING NORMALLY PROVIDED BY DHR SYSTEMS.
- b. PROVIDE EMERGENCY PROCEDURES THAT COVER ABOVE IDENTIFIED AREAS IF AN OFF-NORMAL CONDITION DEVELOPS.
- c. PROVIDE ADMINISTRATIVE CONTROLS TO SUPPORT PROCEDURES AND ALL RECOMMENDED ACTIONS.

### 3. EQUIPMENT

- a. PROVIDE ADEQUATE, RELIABLE EQUIPMENT FOR RCS COOLING AND FOR AVOIDING A LOSS OF RCS COOLING.
- b. PROVIDE PERSONNEL COMMUNICATIONS.
- c. PROVIDE ADDITIONAL EQUIPMENT TO MITIGATE A LOSS OF DHR OR A LOSS OF RCS INVENTORY SHOULD THESE OCCUR.

#### 4. ANALYSES

- a. PROVIDE BASIS FOR PROCEDURES, INSTRUMENTATION, EQUIPMENT OPERATION, AND CONTAINMENT.
- b. ENCOMPASS THERMODYNAMIC AND CONFIGURATION CONDITIONS WHICH CAN BE REASONABLY ENCOUNTERED.
- c. EMPHASIZE DEVELOPMENT OF COMPLETE UNDERSTANDING OF NSSS BEHAVIOR DURING NONPOWER OPERATING REGIONS OF INTEREST.

## 5. TECHNICAL SPECIFICATIONS

IDENTIFY TECHNICAL SPECIFICATIONS  
IMPACTED BY ABOVE RECOMMENDED ACTIONS  
AND SUBMIT APPROPRIATE CHANGES.



### III. FUTURE STAFF ACTION

STAFF IS STUDYING OPTIONS TO IMPLEMENT RECOMMENDATIONS IN BEST MANNER. THESE RANGE FROM VOLUNTARY LICENSEE RESPONSE TO ORDERS.



## CONCLUSIONS

WE'VE COVERED THE ISSUE, THE BACKGROUND  
AS WE SEE IT, RECOMMENDED CORRECTIVE  
ACTIONS, AND THE OPTIONS WE ARE  
CONSIDERING.

WE WELCOME INDUSTRY REPRESENTATIVE  
RESPONSE TO MOST RAPIDLY ACHIEVE THE  
DUAL OBJECTIVES OF:

1. SHORT TERM PROTECTION FROM A  
RELEASE DUE TO A CORE DAMAGE  
ACCIDENT AND
2. LONG TERM RESOLUTION OF THE  
PROBLEMS ASSOCIATED WITH OPERATION  
DURING CONDITIONS WHERE COOLING BY DHR  
SYSTEMS IS DESIRED.

AP

REACTOR COOLANT  
SYSTEM OPERATING

DRAWING AND H<sub>2</sub>  
BLANKETING OF THE R-1

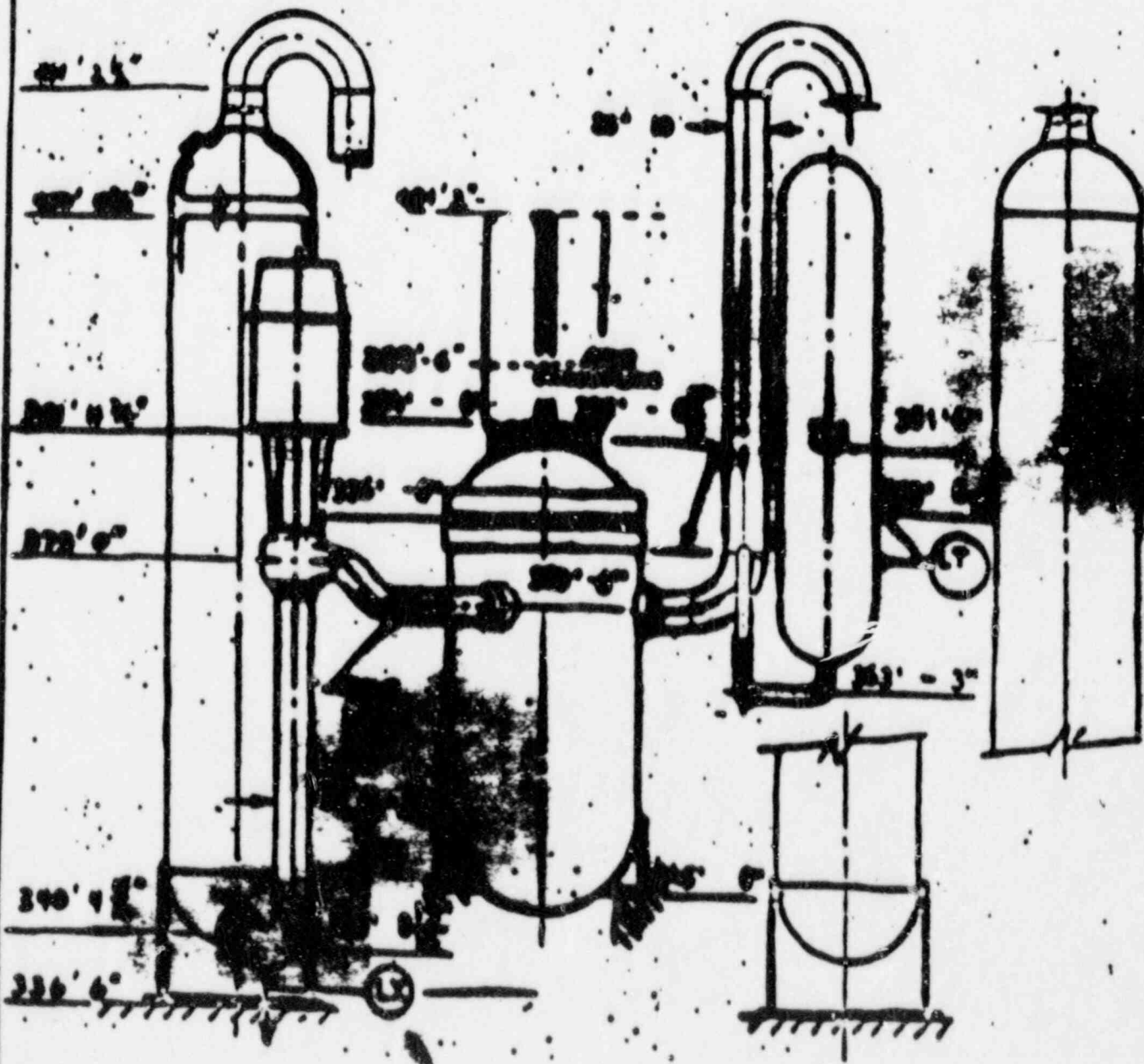
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# ARKANSAS NUCLEAR ONE

ATTACHMENT G

GENERAL REFERENCE POINTS

Enclosure 3



**B&W NSS LESS SUSCEPTIBLE TO LOSS OF  
DNR DUE TO MID LOOP OPERATIONS**

- o MINIMUM LEVEL REQUIRED FOR  
MAINTENANCE IS APPROXIMATELY  
30 INCHES ABOVE DNR DROP LINE**
- o OTSG DESIGN PROVIDES POSITIVE  
MEANS OF VENTING RCS THUS  
PROVIDING A STABLE LEVEL  
INDICATION DURING DRAIN DOWN**
- o REACTOR COOLANT INJECTED INTO CF  
NOZZLES (WHICH ARE HIGHER  
ELEVATIONS THAN HOT LEG NOZZLES)  
DIRECTLY INTO INLET PLENUM THUS  
ELIMINATING LEVEL CHANGES DUE TO  
WATER FLOW**

**BAN ISS LESS SUSCEPTIBLE TO LOSS OF  
DHR DUE TO MID LOOP OPERATIONS  
(CONT'D)**

- o INCORE THERMOCOUPLES EXIT THROUGH  
BOTTOM OF RV THUS INCREASING  
PROBABILITY THAT CORE EXIT  
THERMOCOUPLES WOULD BE AVAILABLE  
DURING DRAINED DOWN OPERATIONS**
  
- o REACTOR VESSEL INTERNAL VENT  
VALVES ELIMINATES CONCERN ABOUT  
UPPER VESSEL PRESSURIZATION  
FORCING RV LEVEL DOWN**

July 28, 1988

Programmed enhancements for the longer term include permanent improved instrumentation, analyses, and technical specification changes where impacts are identified with respect to the recommended enhancements.

B&W plants are less vulnerable to core uncover while drained down because the core flood check valves prevent differential pressure from developing across the internals and therefore prevent early core uncover due to steam pressurization. Also, B&W plants do not drain down to the mid-loop level often. Other differences are shown on Enclosure 3.

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The Group also recommended that the usual Technical Specification definition of containment closure (for fuel movement) should be adequate for a definition of containment closure in the event of a total loss of decay heat removal ability.

original signed by

Charles M. Trammell, Senior Project Manager  
Project Directorate V  
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Enclosure:

1. Attendees
2. Staff Viewgraphs
3. B&W Design Differences

cc: w/enclosures  
See next page

DISTRIBUTION

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