

SEP 5 1985

Docket No. 50-423

Northeast Nuclear Energy Company
ATTN: Mr. J. F. Opeka
Senior Vice President - Nuclear
Engineering and Operations Group
P. O. Box 270
Hartford, Connecticut 06101

Gentlemen:

Subject: Inspection Report No. 50-423/85-46

This refers to the routine safety inspection conducted by J. T. Wiggins of this office on August 12 - 16, 1985, at the Millstone Nuclear Power Station, Unit 3, Waterford, Connecticut, of activities authorized by NRC License No. CPPR-113 and to the discussions of our findings held by J. Wiggins with Messrs. L. Nadeau, V. Papadopoli and S. Sikorski at the conclusion of the inspection.

Areas examined during this inspection are described in the NRC Region I Inspection Report which is enclosed with this letter. Within these areas, the inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspectors and observations by the inspectors.

Within the scope of this inspection, no violations were observed. In fact, the results of this inspection indicate good quality in the performance of welding on structural steel members and on pipe supports. However, as described in section 8 of the enclosed report, we feel that specific licensee management attention should be provided to the review of the results of preservice ultrasonic examinations performed by Westinghouse on the centrifugally cast stainless steel reactor coolant system piping. This added attention should be focused to verify the adequacy of the examination results in regard to the requirements of Section XI of the ASME Code.

No reply to this letter is required. Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By:
Clifford J. Anderson

for

Stewart D. Ebnetter, Director
Division of Reactor Safety

Enclosure: NRC Region I Inspection Report No. 50-423/85-46

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cc w/encl:

V. Papadopoli, Construction Quality Assurance Supervisor
E. R. Foster, Director of Generation Construction
E. J. Mroczka, Vice President, Nuclear Operations
D. O. Nordquist, Manager of Quality Assurance
R. T. Laudenat, Manager, Generation Facilities Licensing
W. D. Romberg, Station Superintendent
Public Document Room (PDR)
Local Public Document Room (LPDR)
Nuclear Safety Information Center (NSIC)
NRC Senior Resident Inspector
State of Connecticut

bcc w/encl:

Region I Docket Room (with concurrences)
Senior Operations Officer (w/o encl)
DRP Section Chief
G. Walton, SRI, Beaver Valley Unit 2
E. McCabe, Chief, Section #3B, DRP
A. Shropshire, Allegations Coordinator

RE: DRS

RE: DRS

Wig WIGGINS
9/13/85

DURR
c/o *for* 9/4/85

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