Safety Evaluation

No.: 1959 Reul

NED Proposed Change

### SAFETY EVALUATION PILGRIM NUCLEAR POWER STATION

Rev. No.

Initiator:	Dept:	Group: PSIMK	POC PCN No.: TM.86.20	System Name: RHR	Calc. No.: M.269	Date: 6/13/86
Douro.	NEV				KCO.O	

Description of Proposed change, test or experiment: Establishment of a controlled leak in the RHR system Der Temporary modification

86-20. SAFETY EVALUATION CONCLUSIONS:

The proposed change, test or experiment:

- (-) Does Not () Does increase the probability of occurrence or consequences of an accident or malfunction of equipment important to safety previously evaluated in the FSAR.
- ( Does Not ( ) Does increase the possibility for accident or malfunction of a different type than any evaluated previously in the FSAR.
- ( J Does Not ( ) Does decrease the margin of safety as defined in the basis for any technical specification.

DASIS FUR SAFETT CIALCATION CONTROL DURING high pressure alarms for the RHK Phior to the current outage high pressure alarms for the RHK System pring were being received at frequent intervals. This was an undesirable situation as the Mo 1001-36 A/B toldes were being used to relieve undesirable situation as the Mo 1001-36 A/B toldes were being used to relieve system pressure is order to relieve operations personnel from taking these actions and to provide a positive means for containing containanced integrity. Controlled leak-off in the RHR system will be established. RNR system leahoff will be controlled by throttling a byposs value around the RHR pump discharge check value. Containment begrity is not affected by this change since the Percentrolled leahoff is smalle compared to the

Change Change ( ) Not Recommended or Recommended Date 6/13/86 SE Performed by \_\_\_\_

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SE 1959 Rev. 1

## leahage rate

MO1001-28B and 29B allowed by 10CFR50 Appendix J. The leakoff rate will be set at = 1 GPM. This leak rate will allow stabilization of RHR system pressure yet will allow the operator to be alerted (by an alarm in the control room) to an increase in leakage past the MO1001-28B and 29B values. The I GPM leak is less than the equivalent air leakage allowed by 10CFR50 Appendix J by a factor of approximately 3.6. Calculation M-269 Rev.O proves that the \$1.0 GPM leak rate falls well within the calculated water leakage ecceptance criteria based on the data obtained during testing of the B RHR loop. In fact, this modification provides an improved means of assessing containment integrity. In addition, the containment isolation functions of 1001-28B and 29B have not been affected by this change.

Finally, the leak off line will have no impact on RHR pump operation as this modification only provides a leak path around the pump discharge check value but not the pump itself. All pump flow is still directed to the RHR system.

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#### SAFETY EVALUATION PILGRIM NUCLEAR POWER STATION

#### Rev. No. (2)

- APPROVAL A.
  - Specifications Ref. 10CFR50.59(c).
  - (14) ( This proposed change, test or experiment does ( ) does not ( involve an unreviewed safety question as defined in 10CFR, Part 50.59(a)(2).
  - (15) ( This proposed change involves a change to the FSAR per 10CFR 50.71(e) and is reportable under 10CFR50.59(b).
  - (15) ( ) Comments:

(16) The safety evaluation basis and conclusion is:

( Approved () Not Approved er Telion 6/13/86 (17) Supporting Discipline Group Leader/Date Discipline Group Leader/Date REVIEW APPROVAL Β.

(18) ( ) Comments:

(19)

& Rogen for REG 6/13/80

ORC REVIEW C .

cc:

- (20) ( ) This proposed change involves an unreviewed safety question and a requests for authorization of this change must be filed with the Directorate of Licensing, NRC prior to implementation.
- (20) () This proposed change does not involve an unreviewed safety question.

(21) ORC Chairman Alexy Date 6/10/86(21) (22) ORC Meeting Number 86 - 80

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PILGRIM STATION FSAR REVIEW SHEET

References:			6/13/81.
Safety Evaluation:1959	Rev. No.:	1	Date: 011100
Support a change			
List FSAR test, diagrams, and corresponding FSAR revision.	indices affected by	this change an	id
Affected FSAR Section	Revision to affected Preli	FSAR Section	is shown on: Final
No changes except	Attachment 1		
PID which will	Attachment 2		
be updated separately	Attachment 3		
by NOD.	Attachment 4		
	Attachment 5		
	Attachment 6		
PRELIMINARY FSAR REVISION (to preparation).	be completed at tim	ne of Safety Ev	valuation
Prepared by: 10a	te: 6112100 Keviewed	oy:	_/va.c
Approved by: MA/Da	te:		

FINAL FSAR REVISION (Prepared following operational turnover of related systems structures of components for use at PNPS). (1)

Prepared by: \_\_\_\_\_/Date: \_\_\_\_\_ Reviewed by: \_\_\_\_\_/Date: \_\_\_\_\_

(1) Attach completed FSAR Change Request Form (Refer to NOP).

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## SAFETY EVALUATION WORK SHEET

A. System Structure Component Failure and Consequence Analyses.

	System Structure Component	Failure Modes	Effects of Failure	<u>Comments</u>
1.	>ei	attached_		
2.				
3.				

## General Reference Material Review

FSAR	PNPS TECHNICAL SPECS.	CALCULATIONS DESIGN SPECS PROCEDURES	GUIDES STANDARDS CODES
M 2 4	TS 3.5.A	M-269 Rev. 0	LOCFR 50 App. J
(A. 2,7	3.7.A	8.7.1.3 / 8.7.1.5	ASME BY PV XI

B. For the proposed hardware change, identify the failure modes that are likely for the components consistent with FSAR assumptions. For each failure mode, show the consequences to the system, structures or related components. Especially show how the failure(s) affects the assigned safety basis (FSAR Text for each system) or plant safety functions FSAR Chapter 14 and Appendix G).

Date 6/13/86 Prepared by Jl Rogers

NOTE:

It is a requirement to include this work sheet with the Safety Evaluation.

Exhibit 3.07-C

Rev. Z

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SYSTEM/ STRUCTURE/ COMPONENT	FAILURE MODES	EFFECTS OF FAILURE	COMMENTS JLR
LOSS OF INVENTORY FROM THE RX. VESSEL	CONTROLLED LEAK DECREASING RX. VESSEL WATER LEVEL	THE MAGNITUDE OF THE LEAK IS SMALL COMPARED TO THE LEAKAGE EXPECTED IF THE VALVES (MO.1001-18 ( 19 B) WERE AT THE APPENDIX J ACCEPTINCE CRITERIA	SEE CALCULATION M-269 Rev. 0
INCREASE IN TORUS WATER LEVEL	INCREASING TORUS WATER LEVEL DUE TO CONTROLLED LEAKAGE	TORUS WATER LEVEL WILL INCREASE AS A RESULT OF THE LEAK ESTABLISHED AROUND THE RHR PUMP DISCH. CK VALVE.	THE WATER ADDITICN TORUS HED LEWE WILL BE LESS THAN WILL BE LESS THAN WILL BE LESS THAN WILL ONTHING TO bE THE WATER ADDED TO CONTINUE TO bE THE TORUS UTILIZING INHITS AS REQUIRED B THE MO 1001-36 A/B VALVES CRISTING ADMINISTRA FOR LETTING DOWN THE CONTROLS & TECHNIC RHR SYSTEM PRESSURE, SPECIFICATIONS
CONTRINMENT INTEGRITY	THE ESTABLISHMEN OF A CONTROLLED LEAK MAY MASK THE DEGREDATION OF CONTAINMENT (IE.; LEAKAGE PAST MO 1001-288 OR 293	LEAKAGE GREATER THAN THAT ALLOWE BY IDCFR SD APPENDIX J NOTE: THE 1.0 GPM LEAK IS LESS THAN THE EQUIVALENT AIR LEAKAGE ALLOWE BY APPENDIX J BY A FACTIR OF 3.63.	A LEAKAGE RATE OF \$\leakage rate of \$\leakage rate of \$\leakage resource, yet \$\system pressure, yet \$\system pressure, yet \$\system if the operator \$To be allerted (VIA \$The almrm in the Control Room) to an \$in crease in leakage \$Past mo 1001-283 or \$Mo 1001-298. SEE Calc. M.219 Roy D

### ATTACHMENT 7

### Plan and Schedule Details Regarding

Long Term Actions

### Additional Details

#### Item C (Spurious Isolation) Reference (C), Page 1

According to the most current Long Term Program, the EPIC computer project implementation is scheduled for completion 3/31/87. That completion date is based on a September 1986 refueling outage. Approximately four months after return to power from the outage are required to complete system acceptance tests allowing for contingency.

Refueling Outage 7 is being rescheduled to commence in January, 1987. However, a firm start date and duration have not yet been established. EPIC completion will be scheduled (4) months after return to power from RFO #7.

### Item C.6 Trend Surveillance History of 400 psig Valve interlock for reliability. Reference (B), Attachment (4), Page 6 of 6

The results of Surveillance Test 8.M.2-2.1.8 of Pressure Switches 263-52A and 52B for the RHR injection valve opening permissive have been compiled for the five year period ending in April, 1986. The switch has always actuated at a 100% rate. The incidence where recalibration was needed to restore the setpoint to within Technical Specification limit is 3 occurrences out of 40 (20 tests per switch) or a 92.7% calibration reliability rate. The present calibration frequency is sufficient to assure proper setpoint; therefore, an increase in test frequency is not warranted.

The recommendation of the RHR Task Force Item C.6 has, therefore, been completed by this compilation and analysis.

### Special Training Plan for Union and Management Operations Personnel Prior to Station Startup

Prior to the Union Operations Personnel resuming watch standing duties they will receive training as outlined in the following schedule.

In addition, all Management Operations Personnel, including STA's, will receive the following training prior to station startup..

# SPECIAL REQUALIFICATION TRAINING SESSION 11A SCHEDULE

TIME:

8:00AM - 8:30AM	Revised Training Schedule H. Balfour T. Sullivan
8:30AM - 9:00AM	Management Changes/Current P. Mastrangel Plant Status
9:00AM - 12:00PM	Plant Modification Update
	- Complete review of "BECO R. Woodard Response to NRC Cal 86-10" G. Sherman (including all related Temporary Procedures) MSIV RHR Mode Switch
	- Temporary Modifications D. Hughes
	86-14, Change feedwater heater 105B outlet valve, M03480, from seal-in to jog
	86-19, Diesel Generator "A" Relaying Modification
12:00AM-12:30PM	Lunch
12:30PM - 4:30PM	Significant Industry Events J. Klein
	- SER 37-85 - Premature Critical- ity Due to Control Rods Being Improperly Withdrawn
	- SER 13-86 - Control Rod Mis- J. Klein operation
	- SER 18-84 - Diesel Generator D. Hughes Differential Relays Non Seismically Qualified

### Miscellaneous Events

- Technical Specifications Amendment #94 J. Klein

R. Woodard G. Sherman

- Current Memos

Procedure Review

- 1.3.34 Conduct of Operations
- 2.1.1 Startup from Shutdown
- 2.1.16 N.P.O. Tour
- 2.2.22 R.C.I.C.
- 2.2.84 Reactor Recirculation System
- 2.3.2.1 Panel 903 Left
- 2.4.21 Double ended break of 3" instrument air/nitrogen line in drywell
- 2.4.31 Reactor basin/spent fuel pool drain down