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| DIABLO CANYON UNIT 2 | | | | | | | 0 5 0 0 0 3 2 3 1 0 | | | | | | | | |
| TITLE | | | | UMP 2-2 MC | TOR GROUNI | D CAU | SES | A REACTO | R COOLAN | IT PUMP (| 12kV) | BUS | | | |
| - | UNUE | | E REACTO | (6) RE | PORT DATE (7) | | | | OTHER FAC | ILITIES INVOLVE | D (B) | | | | |
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| | | | | COMPLETE ONE LI | NE FOR EACH COM | PONENT | AILURE | DESCRIBED IN T | HIS REPORT (1 | 3) | | | | | |
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| | ACT (18) | complete EXPEC | TED SUBMISSION | VDATEI | X NO | | | | | | | | + | | |
| | fai bus read The prod The CWP | lure on undervo ctor coo unit wa cedures. unit wa | circulat ltage re lant pum s stabil s operat epairs t | 7, 1986, w ing water actor trip ps due to ized in Mo ed at appr o CWP 2-2 | pump (CWP b. The tr the short ode 3 (Hot roximately |) 2-2 ansie dura Star 50 p | dby) | sed a re endition of the in acco nt power | actor co did not undervo rdance w while i | bolant pu t cause a ltage con with appr awaiting | mp (12 trip diton. roved | of the s to | | | |
| | disi | assemble ueling o | d, inspe outages. | occurrence cted and a 120 8607 | 25 0323 | | | | | cessary c | luring | future | | | |
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| FACILITY | NAME (1) | DOCKET NUMBER (2) LER NUMBER (6) PAGE (3 | | | | | | | | | |
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| | | YEAR SEDUENTAL REUBIN | | | | | | | | | |
| DI | ABLO | CANYON UNIT 2 0 5 0 0 0 3 2 3 8 6 0 1 6 0 0 2 0F | | | | | | | | | |
| TEAT .(17) | Init | al Conditions | | | | | | | | | |
| | The | planc was in Mode 1 (Power Operation) at 100 percent. | | | | | | | | | |
| II. | Desc | ription of Events | | | | | | | | | |
| | Α. | Event: | | | | | | | | | |
| | | At 0538 PDT, June 27, 1986, with the unit in Mode 1 (Power Operation), a motor failure on circulating water pump (CWP) 2-2 (KE)(P) caused a reactor coolant pump (12kV) bus undervoltage reactor trip. The transient condition did not cause a trip of the reactor coolant pumps due to the short duration of the undervoltage conditon. | | | | | | | | | |
| | The unit was stabilized in Mode 3 (Hot Standby) in accordance w approved procedures at 0600 PDT. | | | | | | | | | | |
| | Β. | Inoperable structures, components or systems that contributed to the event: | | | | | | | | | |
| | | None | | | | | | | | | |
| | с. | Dates and approximate times for major occurrences: | | | | | | | | | |
| | | June 27, 1986, 0538 PDT: Event date and discovery date | | | | | | | | | |
| | | July 13, 1986: CWD 2-2 returned to operation and the unit returned to full power. | | | | | | | | | |
| | D. | Other systems or secondary functions affected: | | | | | | | | | |
| | | None | | | | | | | | | |
| | Ε. | Method of discovery: | | | | | | | | | |
| | | The event was immediately apparent due to alarms and indications in the control room. | | | | | | | | | |
| | F. | Operator actions: | | | | | | | | | |
| | | The appropriate procedures were followed and the reactor trip breakers were reclosed. | | | | | | | | | |
| | G. | Safety system responses: | | | | | | | | | |
| | | The reactor trip breakers (JC)(BKR) opened. | | | | | | | | | |
| | | The control rod drive mechanism (AA)(DRIV) allowed the control rod to drop into the reactor. | | | | | | | | | |
| 0961 | S/004 | 3. The turbine (TA)(TRB) tripped. | | | | | | | | | |

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

| FACILITY NAME (1) | DOCKET NUMBER (2) | | | LER NUMBER (6) | | | | | | | PAGE (3) | | |
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| | | | YEAR | | SEQUENT AL | | NUMBER | | 1 | | Π | | |
| DIABLO CANYON UNIT 2 | 015101010323 | 8 | 6 | _ | 0 | 6 | _ | o o | 0 | 3 | OF | 03 | |

TEXT (17)

 Diesel generator 2-2 (EK)(DG) started due to a momentary undervoltage during the automatic change from auxiliary power to startup, but did not load.

III. Cause of Event

A. Immediate cause:

The reactor trip was caused by undervoltage on 12kV busses D and E (DA)(BU). Evaluation indicates that the undervoltage on 12kV busses D and E was caused by a coil to coil ground on the motor for circulating water pump 2-2 with the ground resulting from damage to the insulation on the motor coils. The insulation damage was caused by the coil spacers that had fallen out of position rubbing the coil insulation.

B. Root cause:

The cause of the failure of the spacers was an apparent manufacturing design defect that allowed the spaces to move from their original position. A field change has been implemented that will present recurrence.

IV. Analysis of Event

The reactor trip breakers opened as expected on a reactor coolant pump (12kV) bus undervoltage signal. The unit shut down as designed. Thus no safety consequences or implications resulted from this event.

V. Corrective Actions

During future refueling outages the remaining three CWP motors will be disassembled, inspected, and any problems found corrected as necessary.

VI. Additional Information

A. Failed components:

CWP 2-2 motor - Westinghouse Model - 13,000 hp, 11,500V, 631 Amp, special production motor for DCPP.

B. Previous LERs on similar events:

None

0961S/0047K

PACIFIC GAS AND ELECTRIC COMPANY

]P(Gess)E

77 BEALE STREET . SAN FRANCISCO, CALIFORNIA 94106 . (415) 781-4211 . TWX 910-372-6587

JAMES D. SHIFFER VICE PRESIDENT NUCLEAR POWER GENERATION

July 25, 1986

PGandE Letter No: DCL-86-218

Document Control Desk U.S. Nuclear Regulatory Commission Washington, D.C. 20555

Re: Docket No. 50-323, OL-DPR-82 Diablo Canyon Unit 2 Licensee Event Report 2-86-016-00 Circulating Water Pump 2-2 Motor Ground Causes Reactor Coolant Pump (12kV) Bus Undervoltage Reactor Trip

Gentlemen:

Pursuant to 10 CFR 50.73(a)(2)(iv), PGandE is submitting the enclosed Licensee Event Report concerning a reactor trip due to 12kV bus undervoltage.

This event has in no way affected the public's health and safety.

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Kindly acknowledge receipt of this material on the enclosed copy of this letter and return it in the enclosed addressed envelope.

Sincerely, D. Shiffer

Enclosure

cc: L. J. Chandler J. B. Martin M. M. Mendonca B. Norton H. E. Schierling CPUC Diablo Distribution INPO

0961S/0047K/DJH/764 DC2-86-0P-N072

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