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Feedback To Henry Lee:

A. Support Rod To Spaced Disk Welded Joint Capability

- Rods for all 9 DSC's are welded both to the top and bottom of the lower spacer disk. Weld details for the 7 DSC's with Carbon Steel Spacer Disks are shown on BGE-01-1006 Sh 1. This drawing shows two 3/8" partial penetration welds with 1/8" buildup. Similarly, assemblies to the 2 stainless steel spacer disks have welds on top and bottom as shown on drawing BGE-01-1001 Sh 1. This drawing shows a 1/2" partial penetration weld with 1/8" buildup at the top and a 1/8" fillet at the bottom. These weld details assure load transfer capability of the joints.
- Hand calculations have confirmed the weld adequacy of the 7 assemblies with carbon steel spacer disks. Computer analyses are being performed to show adequacy of the 2 assemblies with the stainless steel spacer disks.

B. Support Rod Computer Analysis

- Computer analysis is being completed to confirm the hand calculation results including the moment carryover between the spacer disks.



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