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FIELD STRUCTURAL ENGINEERING GROUP DESIGN CONTROL INSTRUCTION	PREPARED BY	DM1	Pater 1500 g	

#### 1.0 REFERENCES

1-A CP-EP-4.0 "Design Control"

1-B CP-EI-4.0-3 "Instruction for Control of Design Documents"

1-C CP-EP-4.5 "Design Verification"

#### 2.0 GENERAL

#### 2.1 PURPOSE

The purpose of this instruction is to establish a standard method, format, and sequence for the generation and/or revision of design documents and the method of control of these documents by the Field Structural Engineering Group (FSEG).

#### 2.2 SCOPE

The scope of this instruction shall apply to design documents identified by the Field Structural Engineering Group (e.g., conduit support design drawings, 2323-S-910 series).

#### 2.3 RESPONSIBILITY

It shall be the responsibility of the FSEG Supervisor to assure that documents are generated, revised and controlled in accordance with this instruction.

#### 2.4 DESIGN INPUT

2.4.1 For design documents included in the scope of this procedure, the original design organization shall provide the FSEG with sufficient design input documentation (criteria, data, calculations, etc.) to allow a consistent basis for making design decisions, accomplishing design verification and evaluating design changes.

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- 2.4.2 When the Field Structural Engineering Group revises or develops new criteria necessary to accomplish design activities, the engineering organization developing the original criteria shall be documented in writing to the Comanche Peak Engineering and Construction Manager. Copies shall be forwarded to any other affected engineering organization.
- 2.4.3 All design inputs are controlled in accordance with Reference 1-B.
- 2.5 PERSONNEL QUALIFICATIONS
- 2.5.1 The FSEG Supervisor shall maintain a list of engineering personnel qualified and authorized to check, approve and design review documents.
- 2.5.2 Designation of an individual to perform any of the above engineering functions shall be based on his experience, performance and overall job knowledge.

#### 3.0 INSTRUCTIONS

- 3.1 Design documents which are to be generated or revised on site shall be maintained by the FSEG. Record copies of these documents shall be maintained on site.
- 3.2 Request for generation or revision of design documents may be inititated by any design or construction personnel involved in the Comanche Peak Project.
- 3.3 All requests for generation or revision of a design document to be processed by the FSEG shall be in a suitable format, acceptable to that group, to provide sufficient details to evaluate the request.
- The FSEG shall review all requests and perform any design calculation required to assure its acceptability. The group is responsible to assure that all design criteria and code and regulatory requirements pertaining to the design document are adhered to.
- 3.5 If the request is found acceptable, the appropriate design document shall be generated or revised. All changes from previous revisions shall be clearly indicated. The drawing shall be initialed by the draftsman or preparer.

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- The engineer performing the review and/or design calculations 3.6 shall check the document for accuracy and shall initial the "Checked" block indicating his approval.
- Pollowing the engineering check in 3.6, the document shall be 3.7 approved by an individual authorized by the FSEG Supervisor. Such approval shall be indicated by initialing the approval block.
- The approved document shall be distributed to all parties 3.8 performing construction, inspection or other related interface activities. Each controlled drawing issued shall be stamped with the stampface shown in Figure 6 and the control number of the document holder shall be entered on the cross hatched area of the stampface. A record copy of each document shall be maintained on site. All distribution shall be controlled by the FSEG. A log (Figure 1) shall be maintained indicating each party on controlled distribution, number of copies, issue date of each revision and document holder receipt acknowledgement date.

Each document issue shall be accomplished by a Design Document Transmittal Form (Figure 2). The form shall be signed by the file custodian for the document holder. It shall be the INFORMATION responsibility of the individual signing the form to dispose of any superseded issues.

In addition to the controlled distribution above, any affected besign Organization shall be forwarded an information copy of each document stamped "For Engineering and Office Use Only". Additional information copies may, upon request, be provided to other parties.

#### DESIGN VERIFICATION OR DESIGN REVIEW

3.9

- 3.11.1 Each design document generated or revised under the jurisdiction of this procedure shall require design review.
- A Design Review Log (Figure 3) shall be maintained by the FSEG. 3.11.2 It shall indicate the document and revision number, responsibility for design review, date design review complete and design reviewer. Design review performed on site shall be in accordance with Reference 1-C.
- 3.11.3 When the responsibility for design review is assigned to an off-site party, the FSEG shall inform the organization performing the review in writing of the items assigned to them. The reviewing organization shall formally acknowledge completion of the design review to the FSEG to close out each item in the Design Review Log.

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#### 3.12 DESIGN DEVIATIONS

- 3.12.1 When occasions arise to deviate from design documents controlled within the scope of this instruction, a DCA or CMC may be used to document such deviations.
- 3.12.2 Deviations shall not be incorporated in the design document.
- 3.12.3 DCA's and CMC's shall be prepared, approved and distributed in accordance with Reference 1-B except that the FSEG shall make distribution to all controlled document holders.
- 3.12.4 The FSEG shall maintain a log (Figure 4) for each drawing indicating the deviations affecting the drawing.
- 3.12.5 The File Custodian shall acknowledge receipt of each DCA or CMC by initialing and dating the Deviation Distribution Sheet (Figure 5).

#### 3.13 ACCOUNTING FOR CONTROLLED DOCUMENTS

3.13.1 All controlled copy holders shall, biannually do a complete audit of their controlled document files to ensure that all applicable design documents are current and that the design change logs show the current approved and issued design change information.

INFORMATION In order to perform these audits, file custodians should request from the FSEG a "recipient trace" for their control number which shall indicate:

Those documents they are shown as having.

2. Appropriate revision of each document.

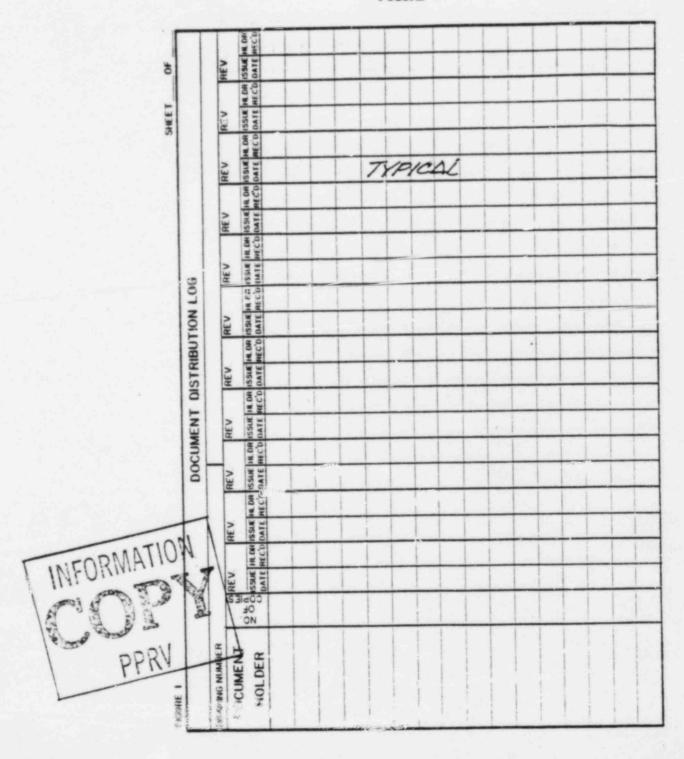
3. Number of copies of the document they have.

To audit their design change logs, site file custodians shall come to the FSEG and compare their logbook(s) with the FSEG master logbooks. Once that is done, the physical design change files shall be checked at each file location.

- 3.13.3 A memo shall be written to the FSEG supervisor indicating that the audit has been completed and corrective action, if any, has been taken as required.
- 3.13.4 If for any reason, a superseded document is retained, the face of the document must be stamped or marked "VOID". When no longer required, superseded documents should be destroyed.

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FIGURE 1



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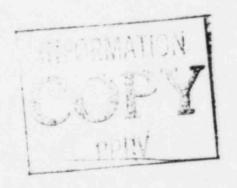
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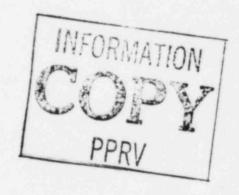
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1.0 REFERENCES •				
2.0 INTRODUCTION				
2.1 PURPOSE				
2.2 SCOPE				
3.0 PROCEDURE				
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3.1.2 Scope of Controlled Di	rolled Documents			
3.1.3 Other Distrib				
3.1.4 Special Distr	ibution			
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4.0 <u>ATTACHMENTS</u>				
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#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure

DOCUMENT CHANGE NOTI	CE NUMBER5_
Notice applicable to Construction Proce	dure No. 35-1195- DCP-3 Rev. 16
This change will be incorporated in the	next revision of the procedure.
Change the procedure as follows:	
Please replace the following pages wi	th the attached:
Page 5 of 8 Page 6 of 8 Page 1 of 1; Attachment 1	
Please attach Page 1 of 8 on original	signature sheet.
	Reviewed by:
Originator Date	Brown & Root Quality Assurance Date
	CT. PARILE -11/4/83
Approved by:	TUGCO Quality Assurance Date
OC. Frankum 11-16-93	
Construction Project Manager Date	November 16, 1983 Effective Date

#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure
DOCUMENT CHANGE NOTICE NUMBER 4

Notice applicable to Construction Procedure No. 35-1195 Rev. 16
This change will be incorporated in the next revision of the procedure.
Change the procedure as follows:
Please replace the following page(s) with the attached:
Page 4 of 8.
Reviewed by:
Originator Date Combrown & Root Quality Assurance Date
Approved by:    Approved by:   TUGCO Quality Assurance   Date
Construction Project Manager Date October 11, 1983  Effective Date

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#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure
DOCUMENT CHANGE NOTICE NUMBER 3

Notice applicable to Construction Procedure No. 35-1195- DCP	-3 Rev. <u>16</u>
This change will be incorporated in the next revision of the	procedure.
Change the procedure as follows:	
Please replace the following pages with the attached:	
Page 4 of 8 Page 5 of 8 Page 6 of 8 Page 7 of 8 Page 8 of 8	
** Procedural change on page 4 only. Pages 5 through 8 show	paragraph movement.
Reviewed by:	
Originator Date 9 Brown & Root Quality	9/2 c/03 y Assurance Date
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Approved by: TUGCO Quality Assur	ance Date
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Construction Project Manager Date . Effective	re Date

#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure
DOCUMENT CHANGE NOTICE NUMBER 2

Notice applicable to Construction Procedure No. 35-1195- DCP-3 Rev. 16
This change will be incorporated in the next revision of the procedure.
Change the procedure as follows:
Please replace the foflowing page(s) with the attached:
Page 5 of 8
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Originator Date Date Date Date
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Approved by:  TIGGO Quality Advisors  Date
TUGCO Quality Assurance Date
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Construction Project Manager Date September 12, 1983  Effective Date

#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure DOCUMENT CHANGE NOTICE NUMBER 1

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Please replace the following page(s) with the attached:

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	Reviewed by:
Originator Date	Brown & Root Quality Assurance Date
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Approved by:	TUGCO Quatity Assurance Date
Construction Project Manager Date	August 24, 1983 Effective Date

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#### 2.0 INTRODUCTION

#### 2.1 PURPOSE

The purpose of this procedure is to describe the document control activities at the Comanche Peak Steam Electric Station (CPSES).

#### 2.2 SCOPE

This procedure addresses the activities of and responsibilities for the control, receipt, reproduction, distribution, storage and retrieval of construction and design documents generated at the site or received by the Document Control Center (DCC). Instructions, procedures, and/or drawings shall be readily available for use at locations where the prescribed activities are performed, and for use by the Authorized Nuclear Inspector (ANI).

#### 3.0 PROCEDURE

#### 3.1 REPRODUCTION AND DISTRIBUTION

#### 3.1.1 Scope of Controlled Documents

DCC will be resonsible for the reproduction of controlled documents including, but not limited to, drawings, specifications, design changes, procedures, instructions, and construction hold notices.

- 3.1.1.1 Controlled documents (control stamped only) shall be distributed to the satellites and the several control numbered recipients on the Distribution Routing Control List (DRCL). This in accordance with the Document Disposition (Attachment 2) which is prepared by the DCC Supervisor and lists the satellite control numbers and the several recipient control numbers, the document number and quantities distributed. DRCL's are prepared in accordance with Construction Procedure DEI-7. Design changes are distributed to holders of affected controlled documents.
- 3.1.1.2 Distribution of E&R initiated construction procedures is in accordance with the "Document Routing to the Document Control Center Sheet" (Attachment 3) which is received with the procedure from the Procedures Department.



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3.1.2 Controlled Distribution

3.1.2.1 Controlled documents will be identified by the red "controlled copy" stamp (shown below) with the satellite and recipient number in the shaded area of the stamp



- 3.1.2.2 Upon receipt of project or design documents, the DCC Supervisor shall review the document to ensure the document has been properly approved for use. Documents not approved or not released for use shall not be issued for construction, but may be issued as uncontrolled documents per 3.1.3.
- 3.1.2.3 G&H Design drawings must have a numerical revision designation of a least "O" for issuance. Drawings without numerical revision designations or with alpha revision designations shall be considered preliminary drawings and shall not be issued for construction. These documents may be issued as uncontrolled documents per 3.1.3.

NOTE: If G&H approval letter revises the status of a preliminary drawing to a TUSI Status 1, it may be issued as a controlled drawing.

3.1.2.4 Controlled documents affected by design change documentation shall be stamped as follows:

## THIS DOCUMENT AFFECTED BY DESIGN CHANGES

3.1.2.5 Revisions to documents including but not limited to, design changes and document change notices, which affect other controlled documents, shall be distributed to the same control recipients receiving the affected document. Revisions to these types of documents shall be processed in the same manner as the original issue.



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#### 3.1.3 Other Distribution

- 3.1.3.1 Documents may be distributed upon request by authorized site personnel for purposes other than production (physical construction) or QC inspection activities. The DCC Supervisor shall maintain a roster of authorized personnel. DCC shall maintain no responsibility for revision status of documents distributed in this manner.
- 3.1.3.2 Documents distributed in this manner shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" as follows:

## FOR OFFICE AND ENGINEERING USE ONLY.

- 3.1.3.3 These documents shall be stamped per 3.1.2.4 ("THIS DOCUMENT AFFECTED BY DESIGN CHANGES") when applicable. DCC shall make available a list of design changes upon request.
- 3.1.3.4 Documents may be upgraded to controlled status by including the provisions of 3.1.2.
- 3.1.4 Special Distribution

"Special Distribution Schedules" (SDS) will form the basis of all limited engineering document distribution requirements. (See DEI - 10)

- 3.1.5 Transmittal of Engineering Documentation
- 3.1.5.1 BRHL's will be issued to engineering organizations as controlled documents per paragraph 3.1.2. These drawings can be issued to construction organizations per paragraph 3.1.3 Documents issued per paragraph 3.1.3 will be current upon issue only. It shall be the responsibility of the user or holder to assure current revision control.
- 3.1.5.2 Documents issued per paragraph 3.1.2 may be used to transmit information to engineering organizations by copying. These documents shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" and in addition the "CONTROL STAMP" shall be crossed out.
- 3.2 RECEIPT AND ACCOUNTING FOR CONTROLLED DOCUMENTS
- 3.2.1 Receipt of Controlled Documents

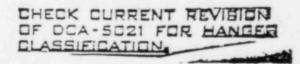
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- Satellite Document Control Centers are the file custodians. Prior to interface with the crafts and disciplines in the distribution of any controlled documents, DCC personnel shall have completed both of the following requirements:
  - 1. Document Control Orientation Class
  - 2. Passing grade on DCC test which is based on a thorough knowledge of DCP-3.

Documentation supporting such qualification shall be maintained by DCC. Records for maintainence of qualification are retained by the Training Department in accordance with CP-CPM 2.2.

3.2.1.2 Design change documentation shall be distributed to and maintained at the same location as the affected documents. The satellites shall log design changes as applicable. No other design changes need be distributed, posted, or maintained in these areas. If the design change received is the first issue against the affected document, the satellite shall stamp controlled copies of the affected document(s) with design change indicator stamp, shown in paragraph 3.1.2.4, make a logsheet (Attachment 1), as applicable, for the affected document, and note the design change number on the logsheet.

> NOTE: Classification of hangers will be governed by the current revision of DCA-5021 which will not be posted in the design change logbooks. DCC will stamp controlled copies of all hanger drawings with the following stamp:



NOTE: Small bore hanger logs shall reflect all open and incorporated design changes but not drawing revisions.

EXCLUSION: Design change information shall be distributed to organizations holding the affected documents. design change shall be reviewed by responsible personnel to ensure it does not affect the discipline's work activities. Where they do affect the activities, they shall be posted and maintained as discussed above. If they do not affect the work activities, the changes need not be posted or maintained.

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3.2.1.3 A record of whom a document was checked out to shall be maintained by the satellite. Documentation issued to the craft for daily work activities shall be returned at the end of the shift to the distribution source. Upon receipt of a revised document, the superceded document shall be retreived and replaced with the current document. Superceded documents may be retained by the holder. If retained the drawings shall be stamped "VOID" and "FOR RECORD PURPOSES ONLY".

NOTE: Documents (controlled) may be checked out to persons in the disciplines or groups other than the crafts for extended periods of time. It is mandatory however, that the signout log list the name, group, location and telephone extension of the copyholder so that the document may be updated should it go out of revision or a design change be entered against the document. It is the satellites obligation to maintain this update.

3.2.1.4 If the document being received is a DCN, the satellite custodian must mark the DCN number on the cover sheet of the affected procedure and file the DCN with the procedure.

NOTE: Only when a new revision of a document is distributed will a new updated log sheet be distributed with that document. Upon receipt of the new log sheet from the DCC, file custodians should replace the old log sheet in their Design Change Log Book with the new one, and discard the old log sheet.

- 3.2.1.4 "Mail-out" distribution is made by letter accompanied by DRCL.
- 3.2.2 Accounting for Controlled Documents
- 3.2.2.1 All satellites and the several control numbers will be the subject of monitoring by an independent monitoring team. This team shall report directly to the Supervisor of DCC. This group shall monitor all controlled document files to ensure that all applicable design documents are current and that design change logs, manual and computer, show the current approved and issued design change information. All monitoring will be a continuing operation satellite to satellite.
- 3.2.2.2 Monitoring shall be performed by using the "Recipient Trace" issued to each satellite and the several control numbers by the central DCC, which will indicate:
  - 1. Those documents they are shown as having.
  - 2. Appropriate revision of document.
  - 3. The number of copies of the document they have.

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To monitor the design change logs, the monitoring team will compare the Master Dcc logs with satellite and control number logs. When that has been done, the physical design change files shall be checked at each file location.

- 3.2.2.3 The monitoring team group leader shall write a memo to the DCC Supervisor indicating the monitoring activity has been completed and noting any discrepancies and corrective action taken. These monitoring reports shall be maintained in the DCC central office.
  - 3.2.2.3 When a controlled document is checked out to a foreman or craftsman, he becomes responsible for its security. In the event the document is lost, the DCC satellite from which the document was logged out should be notified as quickly as possible. The satellite supervisor shall notify the craft superintendent in writing of the loss and request that appropriate action be taken.

To obtain a "replacement" copy of a controlled document the satellite supervisor must complete a "Controlled Distribution Request" form (Attachment 4) specifying document number, revision and number of copies to be replaced. This request must be signed and submitted to the DCC Computer Distribution Group. A replacement DRCL will then be issued to the Document Reproduction Group for processing.

3.2.2.4 If for any reason, a superceded document is retained, the face of the document must be stamped or marked "VCID". When no longer required, superceded documents should be destroyed.

> EXCLUSION: Drawings issued in accordance with paragraph 3.4 and drawings issued for use in Hanger Packages are not subject to the aforementioned audits.

DCC will maintain a file for DRCL's with signed acknowledgement by File Custodians verifying actual receipt of controlled documents. A cross-check will be performed to ensure receipt of documents and the appropriate discipline will be notified of any discrepencies.

- 3.3 MAINTENANCE AND STORAGE OF DOCUMENTS
- 3.3.1 Maintenance of Documents

The DCC shall maintain a file of current document revisions and as-built drawings as they are received. Additionally, a listing of all such documents and a list of all active changes shall be maintained.



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#### 3.3.2 Storage of Documents

Project Record files are stored by the DCC. These include, but are not limited to, specifications, procedures, correspondence, manuals, drawings, aperture cards, and silver microfiche originals.

3.4 DISTRIBUTION OF DOCUMENTS TO TRAVELER, PROCUREMENT OR HYDRO PACKAGES

Documents required for fabrication, installation and/or inspection may be issued for inclusion into a traveler, procurement or hydro package. The document shall be identified as being part of the package and that it cannot be used independently of the package by stating on the document "This document shall be used only in conjuction with Operation Traveler #\_\_\_\_\_\_."

NOTE: For hydro packages, the hydro number shall be entered instead of the traveler number, and the number identified as a hydro test number.

NOTE: For procurement packages, the bid/purchase order number shall be entered instead of the traveler number, and the number identified as bid/purchase order number.

It shall be the responsibility of the organization controlling the package to ensure the current document revision number is referenced in the package.

EXCLUSION: Traveler packages containing drawings which have weld numbers assigned by Welding Engineering, and all Hanger Fackages, are excluded from the aforementioned control alternative.



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#### ATTACHMENT 1

#### DESIGN CHANGE LOG (Typical)

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## ATTACHMENT 2 DOCUMENT DISPOSITION

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### ATTACHMENT 3

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#### ATTACHMENT 4

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## ATTACHMENT 5 DOCUMENT DISTRIBUTION LOG

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#### 3.1.3 Cther Distribution

- 3.1.3.1 Documents may be distributed upon request by authorized site personnel for purposes other than production (physical construction) or QC inspection activities. The DCC Supervisor shall maintain a roster of authorized personnel. DCC shall maintain no responsibility for revision status of documents distributed in this manner.
- 3.1.3.2. Documents distributed in this manner shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" as follows:

# FOR OFFICE AND NGINEERING USE ONLY

These documents shall be stamped per 3.1.2.4 ("THIS DOCUMENT AFFECTED BY DESIGN CHANGES") when applicable. DCC shall make available a list of design changes upon request.

#### 3.1.4. Special Distribution

- 3.1.4.1 BRHL's will be issued to engineering organizations as controlled documents per paragraph 3.1.2. These drawings can be issued to construction organizations per apragraph 3.1.3. Documents issued per paragraph 3.1.3 will be current upon issue only. It shall be the responsibility of the user or holder to assure current revision control.
- 3.1.4.2 Documents issued per paragraph 3.1.2 may be used to transmit information to engineering organizations by copying. These documents shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY". In addition, the "CONTROL STAMP" shall be crossed out.
- 3.2. RECEIPT AND ACCOUNTING FOR CONTROLLED DOCUMENTS
- 3.2.1. Receipt of Controlled Documents
- 3.2.1.1. Satellite Document Control Centers are the file custodians. Prior to irterface with the crafts and disciplines in the distribution of any controlled documents, DCC personnel shall have completed both of the following requirements:
  - 1. Document Control Orientation Class
  - Passing grade on DCC test which is based on a thorough knowledge of DCP-3.



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Documentation supporting such qualification shall be maintained by DCC. Records for maintainence of qualification are retained by the Training Department in accordance with CP-CPM 2.2.

3.2.1.2

Design change documentation shall be distributed to and maintained at the same location as the affected documents. The satellites shall log design changes. No other design changes need be distributed, posted, or maintained in these areas. If the design change received is the first issue against the affected document, the satellite shall stamp controlled copies of the affected document(s) with design change indicator stamp, shown in paragraph 3.1.2.4, make a logsheet (Attachment 1) for the affected document, and note the design change number on the logsheet.



OTE: Classification of hangers will be governed by the current revision of DCA-5021 which will not be pasted in the design change logbooks. DCC will stamp controlled copies of all hanger drawings the following stamp: CHECK CURRENT REVISION

OF OCA-5021 FOR HANGER CLASSIFICATION.

NOTE: Small bore hanger logs shall reflect all open and incorporated design changes but not drawing revisions.

EXCLUSION:

Design change information shall be distributed to organizations holding the affected documents. The design change shall be reviewed by responsible personnel to ensure it does not affect the discipline's work activities. Where they do affect the activities, they shall be posted and maintained as discussed above. If they do not affect the work activities, the changes need not be posted or maintained.

3.2.1.3

A record of whom a document was checked out to shall be maintained by the satellite. Documentation issued to the craft for daily work activities shall be returned at the end of the shift to the distribution source. Upon receipt of a revised document, the superceded document shall be retrieved and replaced with the current document. Superceded documents may be retained by the holder. If retained the drawings shall be stamped "VOID" and "FOR RECORD PURPOSES ONLY".

NOTE: Documents (controlled) may be checked out to persons in the disciplines or groups other than the crafts for extended periods of time. It is mandatory however, that the signout log list the name, group, location and telephone extension of the copyholder so that the document may be updated should it go out of revision or a design change be entered against the document. It is the satellites obligation to maintain this update.



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3.2.1.4 If the document being received is a DCN, the satellite custodian must mark the DCN number on the cover sheet of the affected procedure and file the DCN with the procedure.

NOTE: Only when a new revision of a document is distributed will a new updated log sheet be distributed with that document. Upon receipt of the new log sheet from the DCC file custodians should replace the old log sheet single in Design Change Log Book with the new one, and distant the old log sheet.

3.2.1.5 "Mail-out" distribution is made by letter accompanied by DRCL.

#### 3.2.2 Accounting for Controlled Documents

All satellites and the several control numbers will be the subject of monitoring by an independent monitoring team. This team shall report directly to the Supervisor of DCC. This group shall monitor all controlled document files to ensure that all applicable design documents are current and that design change logs show the current approved and issued design change information. All monitoring will be a continuing operation - satellite to satellite.

Monitoring shall be performed by using the "Recipient Trace" issued to each satellite and the several control numbers by the central DCC, which will indicate:

- 1. Those documents they are shown as having
- 2. Appropriate revision of each document
- 3. The number of copies of the document they have.

To monitor the design change logs, the monitoring team will compare the Master Dcc logs with satellite and control number logs. When that has been done, the physical design change files shall be checked at each file location.

- 3.2.2.3 The monitoring team group leader shall write a memo to the DCC Supervisor indicating the monitoring activity has been completed and noting any discrepancies and corrective action taken. These monitoring reports shall be maintained in the DCC central office.
- 3.2.2.3 When a controlled document is checked out to a foreman or craftsman, he becomes responsible for its security. In the event the document is lost, the DCC satellite from which the document was logged out should be notified as quickly as possible. The satellite supervisor shall notify the craft superintendent in writing of the loss and request that appropriate action be taken.



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3.2.2.1

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To obtain a "replacement" copy of a controlled document the satellite supervisor must complete a "Controlled Distribution Request" form (Attachment 4) specifying document number, revision and number of copies to be replaced. This request must be signed and submitted to the DCC Computer Distribution Group: A replacement DRCL will then be issued to the Document Reproduction Group for processing.

3.2.2.4

If for any reason, a superceded document is retained the face of the document must be took if or marked "YOIP" to be longer required, superceded on the should be go royed.



brawings issued in a ordance with paragraph 3.4 and drawings issued for use in Hanger Packages are not subject to the aforementioned audits.

DCC will maintain a file for DRCL's with signed acknowledgement by File Custodians varifying actual receipt of controlled documents. A cross-check will be performed to ensure receipt of documents and the appropriate discipline will be notified of any discrepancies.

MAINTENANCE AND STORAGE OF DOCUMENTS

#### Maintenance of Documents

The DCC shall maintain a file of current document revisions and as-built drawings as they are received. Additionally, a listing of all such documents and a list of all active changes shall be maintained.

#### 3.3.2 Storage of Documents

Project Record files are stored by the DCC. These include, but are not limited to, specifications, procedures, correspondence, manuals, drawings, aperture cards, and silver microfiche originals.

3.4 DISTRIBUTION OF DOCUMENTS TO TRAVELER, PROCUREMENT OR HYDRO PACKAGES

Documents required for fabrication, installation and/or inspection may be issued for inclusion into a traveler, procurement or hydro package. The document shall be identified as being part of the package and that it cannot be used independently of the package by stating on the document "This document shall be used only in conjuction with Operation Traveler # "



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NOTE: For hydro packages, the hydro number shall be entered instead of the traveler number, and the number identified as a hydro

test number.

NOTE: For procurement packages, the bid/purchase order number shall be entered instead of the traveler number, and the number identified as bid/purchase order number.

It shall be the responsibility of the organization controlling the package to ensure the current document revision number is referenced in the package.

EXCLUSION: Traveler packages containing drawings which have weld

numbers assigned by Welding Engineering, and all Hanger Packages, are excluded from the aforementioned control

alternative.





Documentation supporting such qualification shall be maintained by DCC. Records for maintainence of qualification are retained by the Training Department in accordance with CP-CPM 2.2.

3.2.1.2

Design change documentation shall be distributed to and maintained at the same location as the affected documents. The satellites shall log design changes. No other design changes need be distributed, posted, or maintained in these areas. If the design change received is the first issue against the affected document, the satellite shall stamp controlled copies of the affected document(s) with design change indicator stamp, shown in paragraph 3.1.2.4, make a logsheet (Attachment 1) for the affected document, and note the design change number on the logsheet.

NOTE: Classification of hangers will be governed by the current revision of DCA-5021 which will not be posted in the design change logbooks. DCC will stamp controlled copies of all hanger drawings with the following stamp:



#### CHECK CURRENT REVISION OF DCA-5021 FOR HANGER CLASSIEICATION.

Small bore hanger logs shall reflect all open and incorporated design changes but not drawing revisions.

EXCLUSION: Design change information shall be distributed to organizations holding the affected documents. The design change shall be reviewed by responsible personnel to ensure it does not affect the discipline's work activities. Where they do affect the activities, they shall be posted and maintained as discussed above. If they do not affect the work activities, the changes need not be posted or maintained.

A record of whom a document was checked out to shall be maintained 3.2.1.3 by the satellite. Documentation issued to the craft for daily work activities shall be returned at the end of the shift to the distribution source. Upon receipt of a revised document, the superceded document shall be retrieved and replaced with the current document. Superceded documents may be retained by the holder. If retained the drawings shall be stamped "VOID" and "FOR RECORD PURPOSES ONLY".



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To obtain a "replacement" copy of a controlled document the satellite supervisor must complete a "Controlled Distribution Request" form (Attachment 4) specifying document number, revision and number of copies to be replaced. This request must be signed and submitted to the DCC Computer Distribution Group. A replacement DRCL will then be issued to the Document Reproduction Group for processing.

3.2.2.4 If for any reason, a superceded document is retained, the face of the document must be stamped or marked "VOID". When no longer required, superceded documents should be destroyed.

EXCLUSION: Drawings issued in accordance with paragraph 3.4 and drawings issued for use in Hanger Packages are not subject to the aforementioned audits.

DCC will maintain a file for DRCL's with signed acknowledgement by File Custodians verifying actual receipt of controlled documents. A cross-check will be performed to ensure receipt of documents and the appropriate discipline will be notified of any discrepancies.

3.3 MAINTENANCE AND STORAGE OF DOCUMENTS

#### 3.3.1 Maintenance of Documents

The DCC shall maintain a file of current document revisions and as-built drawings as they are received. Additionally, a listing of all such documents and a list of all active changes shall be maintained.

#### Storage of Documents

Project Record files are stored by the DCC. These include, but are not limited to, specifications, procedures, correspondence, manuals, drawings, aperture cards, and silver microfiche originals.

NOTE: If circumstances exist for non-Code activities that require deviation from requirements of this procedure, exceptions will be authorized in writing by the Senior Staff Engineer and such authorization will be kept on file by the Document Control Supervisor.

3.4 DISTRIBUTION OF DOCUMENTS TO TRAVELER, PROCUREMENT OR HYDRO PACKAGES

Documents required for fabrication, installation and/or inspection may be issued for inclusion into a traveler, procurement or hydro package. The document shall be identified as being part of the package and that it cannot be used independently of the package by stating on the document "This document shall be used only in conjuction with Operation Traveler #



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#### 2.0 INTRODUCTION

2.1 PURPOSE

The purpose of this procedure is to describe the document control activities at the Comanche Peak Steam Electric Station (CPSES).

2.2 SCOPE

This procedure addresses the activities of and responsibilities for the control, receipt, reproduction, distribution, storage and retrieval of construction and design documents generated at the site or received by the Document Control Center (DCC). Instructions, procedures, and/or drawings shall be readily available for use at locations where the prescribed activities are performed, and for use by the Authorized Nuclear Inspector (ANI).

- 3.0 PROCEDURE
- 3.1 REPRODUCTION AND DISTRIBUTION
- 3.1.1 Scope of Controlled Documents

DCC will be resonsible for the reproduction of controlled documents including, but not limited to, drawings, specifications, design changes, procedures, instructions, and construction hold notices.

- 3.1.1.1 Controlled documents (control stamped only) shall be distributed to the satellites and the several control numbered recipients on the Distribution Routing Control List (DRCL). This in accordance with the Document Disposition (Attachment 2) which is prepared by the DCC Supervisor and lists the satellite control numbers and the several recipient control numbers, the document number and quantities distributed. DRCL's are prepared in accordance with Construction Procedure DEI-7. Design changes are distributed to holders of affected controlled documents.
- 3.1.1.2 Distribution of B&R initiated construction procedures is in accordance with the "Document Routing to the Document Control Center Sheet" (Attachment 3) which is received with the procedure from the Procedures Department.



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3.1.2 Controlled Distribution

3.1.2.1 Controlled documents will be identified by the red "controlled copy" stamp (shown below) with the satellite and recipient number in the shaded area of the stamp



- 3.1.2.2 Upon receipt of project or design documents, the DCC Supervisor shall review the document to ensure the document has been properly approved for use. Documents not approved or not released for use shall not be issued for construction, but may be issued as uncontrolled documents per 3.1.3.
- G&H Design drawings must have a numerical revision designation of a least "O" for issuance. Drawings without numerical revision designations or with alpha revision designations or with alpha revision designations shall be considered preliminary drawings and shall not be issued for construction. These documents may be issued as uncontrolled documents per 3.1.3.

NOTE: If G&H approval letter revises the status of a preliminary drawing to a TUSI Status 1, it may be issued as a controlled drawing.

3.1.2.4 Controlled documents affected by design change documentation shall be stamped as follows:

## THIS DOCUMENT AFFECTED BY DESIGN CHANGES

3.1.2.5 Revisions to documents including but not limited to, design changes and document change notices, which affect other controlled documents, shall be distributed to the same control recipients receiving the affected document. Revisions to these types of documents shall be processed in the same manner as the original issue.



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#### 3.1.3 Other Distribution

- 3.1.3.1 Documents may be distributed upon request by authorized site personnel for purposes other than production (physical construction) or QC inspection activities. The DCC Supervisor shall maintain a roster of authorized personnel. DCC shall maintain no responsibility for revision status of documents distributed in this manner.
- 3.1.3.2 Documents distributed in this manner shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" as follows:

## FOR OFFICE AND ENGINEERING USE ONLY.

- 3.1.3.3 These documents shall be stamped per 3.1.2.4 ("THIS DOCUMENT AFFECTED BY DESIGN CHANGES") when applicable. DCC shall make available a list of design changes upon request.
- 3.1.3.4 Documents may be upgraded to controlled status by including the provisions of 3.1.2.

#### 3.1.4 Special Distribution

"Special Distribution Schedules" (SDS) will form the basis of all limited engineering document distribution requirements. (See DEI - 10)

#### 3.1.5 Transmittal of Engineering Documentation

- 3.1.5.1 BRHL's will be issued to engineering organizations as controlled documents per paragraph 3.1.2. These drawings can be issued to construction organizations per paragraph 3.1.3 Documents issued per paragraph 3.1.3 will be current upon issue only. It shall be the responsibility of the user or holder to assure current revision control.
- 3.1.5.2 Documents issued per paragraph 3.1.2 may be used to transmit information to engineering organizations by copying. These documents shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" and in. addition the "CONTROL STAMP" shall be crossed out.
- 3.2 RECEIPT AND ACCOUNTING FOR CONTROLLED DOCUMENTS
- 3.2.1 Receipt of Controlled Documents



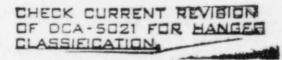
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- 3.2.1.1 Satellite Document Control Centers are the file custodians. Prior to interface with the crafts and disciplines in the distribution of any controlled documents, DCC personnel shall have completed both of the following requirements:
  - 1. Document Control Orientation Class
  - Passing grade on DCC test which is based on a thorough knowledge of DCP-3.

Documentation supporting such qualification shall be maintained by DCC. Records for maintainence of qualification are retained by the Training Department in accordance with CP-CPM 2.2.

3.2.1.2 Design change documentation shall be distributed to and maintained at the same location as the affected documents. The satellites shall log design changes as applicable. No other design changes need be distributed, posted, or maintained in these areas. If the design change received is the first issue against the affected document, the satellite shall stamp controlled copies of the affected document(s) with design change indicator stamp, shown in paragraph 3.1.2.4, make a logsheet (Attachment 1), as applicable, for the affected document, and note the design change number on the logsheet.

NOTE: Classification of hangers will be governed by the current revision of DCA-5021 which will not be posted in the design change logbooks. DCC will stamp controlled copies of all hanger drawings with the following stamp:



No.TE: Small bore hanger logs shall reflect all open and incorporated design changes but not drawing revisions.

EXCLUSION: Design change information shall be distributed to organizations holding the affected documents. The design change shall be reviewed by responsible personnel to ensure it does not affect the discipline's work activities. Where they do affect the activities, they shall be posted and maintained as discussed above. If they do not affect the work activities, the changes need not be posted or maintained.

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3.2.1.3 A record of whom a document was checked out to shall be maintained by the satellite. Documentation issued to the craft for daily work activities shall be returned at the end of the shift to the distribution source. Upon receipt of a revised document, the superceded document shall be retreived and replaced with the current document. Superceded documents may be retained by the holder. If retained the drawings shall be stamped "VOID" and "FOR RECORD PURPOSES ONLY".

NOTE: Documents (controlled) may be checked out to persons in the disciplines or groups other than the crafts for extended periods of time. It is mandatory however, that the signout log list the name, group, location and telephone extension of the copyholder so that the document may be updated should it go out of revision or a design change be entered against the document. It is the satellites obligation to maintain this update.

3.2.1.4 If the document being received is a DCN, the satellite custodian must mark the DCN number on the cover sheet of the affected procedure and file the DCN with the procedure.

NOTE: Only when a new revision of a document is distributed will a new updated log sheet be distributed with that document. Upon receipt of the new log sheet from the DCC, file custodians should replace the old log sheet in their Design Change Log Book with the new one, and discard the old log sheet.

- 3.2.1.4 "Mail-out" distribution is made by letter accompanied by DRCL.
- 3.2.2 Accounting for Controlled Doguments
- 3.2.2.1 All satellites and the several control numbers will be the subject of monitoring by an indeper at monitoring team. This team shall report directly to the Supervisor of DCC. This group shall-monitor all controlled document files to ensure that all applicable design documents are current and that design change logs, manual and computer, show the current approved and issued design change information. All monitoring will be a continuing operation satellite to satellite.
- 3.2.2.2 Monitoring shall be performed by using the "Recipient Trace" issued to each satellite and the several control numbers by the central DCC, which will indicate:
  - 1. Those documents they are shown as having.
  - 2. Appropriate revision of document.
  - 3. The number of copies of the document they have.



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To monitor the design change logs, the monitoring team will compare the Master Dcc logs with satellite and control number logs. When that has been done, the physical design change files shall be checked at each file location.

- 3.2.2.3 The monitoring team group leader shall write a memo to the DCC Supervisor indicating the monitoring activity has been completed and noting any discrepancies and corrective action taken. These monitoring reports shall be maintained in the DCC central office.
- 3.2.2.3 When a controlled document is checked out to a foreman or craftsman, he becomes responsible for its security. In the event the document is lost, the DCC satellite from which the document was logged out should be notified as quickly as possible. The satellite supervisor shall notify the craft superintendent in writing of the loss and request that appropriate action be taken.

To obtain a "replacement" copy of a controlled document the satellite supervisor must complete a "Controlled Distribution Request" form (Attachment 4) specifying document number, revision and number of copies to be replaced. This request must be signed and submitted to the DCC Computer Distribution Group. A replacement DRCL will then be issued to the Document Reproduction Group for processing.

3.2.2.4 If for any reason, a superceded document is retained, the face of the document must be stamped or marked "VOID". When no longer required, superceded documents should be destroyed.

EXCLUSION: Drawings issued in accordance with paragraph 3.4 and drawings issued for use in Hanger Packages are not subject to the aforementioned audits.

DCC will maintain a file for DRCL's with signed acknowledgement by File Custodians verifying actual receipt of controlled documents. A cross-check will be performed to ensure receipt of documents and the appropriate discipline will be notified of any discrepencies.

- 3.3 MAINTENANCE AND STORAGE OF DOCUMENTS
- 3.3.1 Maintenance of Documents

The DCC shall maintain a file of current document revisions and as-built drawings as they are received. Additionally, a listing of all such documents and a list of all active changes shall be maintained.



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#### 3.3.2 Storage of Documents

Project Record files are stored by the DCC. These include, but are not limited to, specifications, procedures, correspondence, manuals, drawings, aperture cards, and silver microfiche originals.

3.4 DISTRIBUTION OF DOCUMENTS TO TRAVELER, PROCUREMENT OR HYDRO PACKAGES

Documents required for fabrication, installation and/or inspection may be issued for inclusion into a traveler, procurement or hydro package. The document shall be identified as being part of the package and that it cannot be used independently of the package by stating on the document "This document shall be used only in conjuction with Operation Traveler #\_\_\_\_\_\_."

NOTE: For hydro packages, the hydro number shall be entered instead of the traveler number, and the number identified as a hydro test number.

NOTE: For procurement packages, the bid/purchase order number shall be entered instead of the traveler number, and the number identified as bid/purchase order number.

It shall be the responsibility of the organization controlling the package to ensure the current document revision number is referenced in the package.

EXCLUSION: Traveler packages containing drawings which have weld numbers assigned by Welding Engineering, and all Hanger Packages, are excluded from the aforementioned control alternative.



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ATTACHMENT 1

DESIGN CHANGE LOG (Typical)

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### ATTACHMENT 2 DOCUMENT DISPOSITION

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#### ATTACHMENT 3

#### COCUMENT ROUTING TO THE COCUMENT CONTROL CENTER

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(ORGANIZATION)	
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Routs for approval (Procedures only)	
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PECIAL INSTRUCTIONS:	
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#### ATTACHMENT 4

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BROWN & ROOT, INC. CPSES	PROCED'. RE NUMBER	REVISION	EFFECTIVE DATE	PAGE
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### ATTACHMENT 5 DOCUMENT DISTRIBUTION LOG

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- 3.1.3 Other Distribution
- 3.1.3.1 Documents may be distributed upon request by authorized site personnel for purposes other than production (physical construction) or QC inspection activities. The DCC Supervisor shall maintain a roster of authorized personnel. DCC shall maintain no responsibility for revision status of documents distributed in this manner.
- 3.1.3.2 Documents distributed in this manner shall be stamped "FOR OFFICE AND ENGINEERING USE ONLY" as follows:

# FOR OFFICE AND ENGINEERING USE ONLY

- 3.1.3.3 These documents shall be stamped per 3.1.2.4 ("THIS DOCUMENT AFFECTED BY DESIGN CHANGES") when applicable. DCC shall make available a list of design changes upon request.
- 3.1.3.4 Documents may be upgraded to controlled status by including the provisions of 3.1.2.
- 3.1.4 Special Distribution

"Special Distribution Schedules" (SDS) will form the basis of all limited engineering document distribution requirements. (See DEI - 10)

- 3.1.5 Transmittal of Engineering Documentation
- 3.1.5.1 BRHL's will be issued to engineering organizations as controlled documents per paragraph 3.1.2. These drawings can be issued to construction organizations per paragraph 3.1.3 Documents issued per paragraph 3.1.3 will be current upon issue only. It shall be the responsibility of the user or holder to assure current revision control.
- 3.1.5.2 Documents issued per paragraph 3.1.2 may be used to transmit information to engineering organizations by copying. These documents shall be stamped "VOID".
- 3.2 RECEIPT AND ACCOUNTING FOR CONTROLLED DOCUMENTS
- 3.2.1 Receipt of Controlled Documents



	. DOOT THE	PROCEDURE		EFFECTIVE	
	& ROOT, INC. CPSES	NUMBER	REVISION	DATE	PAGE
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#### COMANCHE PEAK STEAM ELECTRIC STATION

Notice applicable to Construction Procedure No. 35-1195- DCP-3 Rev.	16
This change will be incorporated in the next revision of the procedure.	
Change the procedure as follows:	
Please replace the following pages with the attached:	
Page 5 of 8 Page 6 of 8 Page 1 of 1; Attachment 1	
Please attach Page 1 of 8 on original signature sheet.	
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Reviewed by:	, 3
A. S. Suthersoft. 11-2-83 0 010 1 1/9/	13
Originator Date Sabrown & Root Quality Assurance O	ate
CV-14418	] -
Approved by: TUGCO Quality Assurance 0	ate
Construction Project Manager Date  November 16, 1983  Effective Date	
Construction Project Manager Date Effective Date	

#### COMANCHE PEAK STEAM ELECTRIC STATION

Notice applicable to Construction Procedure No.	35-1195- DCP-3	Rev. 16
This change will be incorporated in the next re-	vision of the procedure.	
Change the procedure as follows:		
Please replace the following page(s) with the a	ttached:	
Page 4 of 8		
Review	wed by:	
Originator Date corprown	& Root Quality Assurance	10/10/83 Date
	l	( )
Annewed by:	B. West	10/7/83
Approved by: TUGCO	Quality Assurance	Date
Construction Project Manager Date	October 11, 1983 Effective Date	

#### COMANCHE PEAK STEAM ELECTRIC STATION

Notice applicable to Construction Prod	edure No. 35-1195- <u>DCP-3</u> Rev. <u>16</u> .
This change will be incorporated in th	ne next revision of the procedure.
Change the procedure as follows:	
Please replace the following pages wit	h the attached:
Page 4 of 8 Page 5 of 8 Page 6 of 8 Page 7 of 8 Page 8 of 8	
** Procedural change on page 4 only	Pages 5 through 8 show paragraph movement.
Trocaurar change on page 4 only.	rages o through o show paragraph movement.
	Reviewed by:
Originator Date	Brown & Root Quality Assurance Date
Approved by:	TUGCO Quality Assurance Date
Jay 1. Serner 9/27/83  Sposyruction Project Manager Date	September 27, 1983 Effective Date

#### COMANCHE PEAK STEAM ELECTRIC STATION

Notice applicable to Constru	ction Procedure N	0. 35-1195	DCP-3	Rev. 16
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Construction Project Manager	9-12-83 Date	September Effectiv	12. 1983	
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#### COMANCHE PEAK STEAM ELECTRIC STATION

Construction Procedure  DOCUMENT CHANGE NOTICE NUMBER 1		
Notice applicable to Construction Procedure No. 35-1195- DCP-3	Rev.	16
This change will be incorporated in the next revision of the procedure.		
Change the procedure as follows:		
Please replace the following page(s) with the attached:		
Page 7 of 8		

Reviewed by:

Delaction	8-16-85	Piz JBOM	8/17/83
Originator	Date	Brown & Root Quality Assurance	Date
		wholes of Makes	1/23/85
Approved by:		STUGCO Quatity Assurance	Date

Construction Project Manager Date

August 24, 1983 Effective Date



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- 3.2.1.1 Satellite Document Control Centers are the file custodians. Prior to interface with the crafts and disciplines in the distribution of any controlled documents, DCC personnel shall have completed both of the following requirements:
  - 1. Document Control Orientation Class
  - Passing grade on DCC test which is based on a thorough knowledge of DCP-3.

Documentation supporting such qualification shall be maintained by DCC. Records for maintainence of qualification are retained by the Training Department in accordance with CP-CPM 2.2.

Design change documentation shall be distributed to and maintained at the same location as the affected documents. The satellites shall log design changes. No other design changes need be distributed, posted, or maintained in these areas. If the design change received is the first issue against the affected document, the satellite shall stamp controlled copies of the affected document(s) with design change indicator stamp, shown in paragraph 3.1.2.4, make a logsheet (Attachment 1) for the affected document, and note the design change number on the logsheet.

NOTE: Classification of hangers will be governed by the current revision of DCA-5021 which will not be posted in the design change logbooks. DCC will camp controlled copies of all hanger drawings he the following stamp:

#### CHECK CURRENT REVISION OF DCA-5021 FOR HANGER CLASSIFICATION.

NOTE: Small bore hanger logs shall reflect all open and incorporated design changes but not drawing revisions.

EXCLUSION: Design change information shall be distributed to organizations holding the affected documents. The design change shall be reviewed by responsible personnel to ensure it does not affect the discipline's work activities. Where they do affect the activities, they shall be posted and maintained as discussed above. If they do not affect the work activities, the changes need not be posted or maintained.



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3.2.1.3 A record of whom a document was checked out to shall be maintained by the satellite. Documentation issued to the craft for daily work activities shall be returned at the end of the shift to the distribution source. Upon receipt of a revised document, the superceded document shall be retrieved and replaced with the current document. Superceded documents may be retained by the holder. If retained the drawings shall be stamped "VOID" and "FOR RECORD PURPOSES ONLY".

NOTE: Document (controlled) may be checked out to persons in the disciplines or groups other than the crafts for extended periods of time. It is mandatory however, that the signout log list the name, group, location and telephone extension of the copyholder so that the document may be updated should it go out of revision or a design change be entered against the document. It is the satellites obligation to maintain this update.

3.2.1.4 If the document being received is a DCN, the satellite custodian must mark the DCN number on the cover sheet of the affected procedure and file the DCN with the procedure.

NOTE: Only when a new revision of a document is distributed will a new updated log sheet be distributed with that document. Upon receipt of the new log sheet from the DCC, file custodians should replace the old log sheet in their Design Change Log Book with the new one, and discard the old log sheet.

3.2.1.5 "Mail-out" distribution is made by letter accompanied by DRCL.

#### 3.2.2 Accounting for Controlled Documents

- 3.2.2.1 All satellites and the several control numbers will be the subject of monitoring by an independent monitoring ream. This team shall report directly to the Supervisor of DCC. This group shall monitor all controlled document files to ensure that all applicable design documents are current and that design change logs show the current approved and issued design change information. All monitoring will be a continuing operation satellite to satellite.
- 3.2.2.2 Monitoring shall be performed by using the "Recipient Trace" issued to each satellite and the several control numbers by the central DCC, which will indicate:
  - 1. Those documents they are shown as having
  - 2. Appropriate revision of each document
  - 3. The number of copies of the document they have.



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ATTACHMENT 1
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