ELATED CORRESPONDENCE

1	UNITED STATES OF AMERICA
2	NUCLEAR REGULATORY COMMISSION
3	BEFORE THE ATOMIC CAFETY & LICENCING BOARD
4	OFFICE OFFICE
5	bocket of secretary
6	In the matter of: : Docket Nos. 50-456 OL
7	COMMONWEALTH EDISON COMPANY : 50-457 CL
8	[Braidwood Nuclear Power Station, :
9	Units 1 and 2] :
10	x
11	Isham, Lincoln & Beale
12	Three First National Plaza
13	51st Floor
14	Chicago, Illinois
15	March 3, 1986
16	Deposition of: LARRY A. PERRYMAN
17	called for examination by Counsel for Licensee, Commonwealth
18	Edison, pursuant to notice, taken before Garrett J. Walsh,
19	a Notary Public in and for the Commonwealth of Virginia, when
20	
21	ANN RILEY & ASSOCIATES, LTD.
22	1625 I Street, N.W. 293-3950 Washington, D.C.

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ORIGINAL

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5	DOCKETING SECRETARY UNANGSOVICE
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were present on behalf of the respective parties:

APPEARANCES: For the Licensee Commonwealth Edison Company: ELENA KEZELIS ATTORNEY-AT-LAW Isham, Lincoln & Beale Three First National Plaza Chicago, Illinois 60602 For the Intervenors BPI, et al: TIMOTHY WRIGHT, III, ESQ. 109 North Dearborn, Suite 1300 Chicago, Illinois 60602



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3	Witness: Examination by:	Page:
4	LARRY A. PERRYMAN Ms. Kezelis	4, 138
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7	***	
8	EXHIBTS	Page:
9	Exhibit No. 1:	9
10	Copy of subplena served	
11	on Mr. Perryman.	
12		
13	Exhibit No. 2:	27
14	Mr. Perryman's request of	
15	5/85 for a transfer out of the	
16	walkdown role.	
17		
18	Exhibit No. 3:	63
19	A copy of the Intervenor's	
20	QC Inspection Harassment Contention.	
21		
22		



	1	PROCEEDINGS
)	2	
		[10:05 a.m.]
	3	Whereupon,
	4	LAWRENCE A. PERRYMAN
	5	was called as a witness and, having been first duly sworn by
	6	the Notary Public, was examined and testified as follows:
	7	EXAMINATION
	8	BY MS. KEZELIS:
	9	Q Please state your full name, sir, and spell your
	10	last name for the record.
	11	A Lawrence A. Perryman, P-E-double R-Y-M-A-N.
	12	Q What is your residence address, sir.
)	13	A 229 Karen, Romeoville, Illinois.
	14	Q Mr. Perryman, my name is Elena Z. Kezelis. I'm one
	15	of the attorneys who represents Commonwealth Edison Company,
	16	the Applicant, before the Nuclear Regulatory Commission and
	17	the ASLB in Commonwealth Edison Company's application for an
	18	operating license for the Braidwood Station in Illinois.
	19	Mr. Perryman, have you ever given a deposition
	20	before?
	21	A Not to my knowledge. I may have.
	22	Q Do you recall ever having been in a setting such as

this with a court reporter taking down all your statements and 1 2 with attorneys present asking you questions? 3 A In personal problems, I have. 4 Q Okay. Do you understand, then, that any question I ask you has to be answered verbally. You can't use a nod or a 5 shake of a head, because the court reporter can only take down 6 7 verbal answers from you? Yes, I do. 8 A 9 Okay. If at any time you don't understand a 0 question I ask you, or if you didn't hear it, please tell me, 10 and I will either speak up more loudly, or else I'll attempt 11 to rephrase it, so that you can understand it. 12 13 Is that understood? 14 Yes, it is. A 15 Okay. Mr. Perryman, by whom are you currently Q 16 employed? 17 A BESTCO. When did you become first employed with BESTCO? 18 Q 19 BESTCO took over from Comstock on July 27th -- I A believe it was July 27th. 20 21 Q Of 1985? 22 A 1985.

0 Okay. Would you accept somewhere around July 23rd 1 2 of 1985? 3 A That's fine. 4 Okay. By whom were you employed prior to that time, 0 5 sir? 6 A Comstock Electric. 7 Was that L.K. Comstock or Comstock Engineering or ---0 8 L.K. Comstock. A 9 0 When did you first become employed with L.K. Comstock? 10 11 A November 28, 1984. And from November 28, 1984 through the present, you 12 Q 13 have been employed at the Braidwood site; is that correct? Now let me think for a second. I might have made a 14 A 15 mistake there. Was it '83? What year is this, '86? 16 0 This is '86. 17 A It would be '83, I'm sorry. November of '83. 18 But in any event, between November of 1983 and the 0 19 present, you have been employed at the Braidwood site; is that 20 correct? 21 A Yes, ma'am. 22 By whom were you employed prior to November of 1983? Q

1	A	I was employed with a boilermaker shop, Universal
2	Lockport	Corporation, Joliet, Illinois.
3	Q	And how long were you employed there?
4	A	Off and on, for eight years.
5	Q	Okay. Mr. Perryman, in what capacity were you
6	employed	by Comstock in November of 1983?
7	A	As a welding inspector.
8	Q	At what level?
9	A	Level 2.
10	Q	Is the area of welding the only area in which you
11	have rece	eived a certification from Comstock at Braidwood since
12	1983?	
13	A	No, ma'am.
14	Q	In what other areas have you attained certification?
15	A	Cable pulling.
16	Q	Do you recall when you received that certification?
17	A	No, the dates, I don't.
18	Q	Do you recall roughly the year?
19	A	It was just renewed, so it had to be about a year
20	ago, mayb	e a month back. So it would be about 13 months ago.
21	Q	Okay. Sometime in January or so of 1985, perhaps?
22	A	Somewhere in that area, right.

Q Okay. Have you received certifications in any areas 1 2 other than those you've just identified? 3 A I've got terminations, CEAs, calibrations, weld configuration. That's part of welding. That's about it. 4 5 Okay. Do you recall when you became certified in 0 terminations? 6 7 A No, ma'am. 8 All right. Roughly, do you recall what year it Q 9 would have been? 10 A It would have all been last year sometime. 11 0 Sometime in 1985. 12 Yes, ma'am. A 13 Okay. And are all of these certifications that you 0 have identified to us -- calibrations, concrete expansion 14 anchors, terminations, cable pulling, and welding -- effective 15 certifications today? They're all still active? 16 17 All but cable pull. A 18 Okay. And when did your certification in cable Q 19 pulling lapse? A About a month ago. I missed it by one day, so I've 20 21 got to retest. 22 Okay. So you went through the entire training and Q

practical exams and so on in order to be recertified in cable
pulling?

A I will have to. I will have to take a written,
4 40-question test again sometime this week.

Q I see. Mr. Perryman, let me show you what is a partial copy of a subpoena directed to you at your residence. Unfortunately, I don't have the portion of the page which would reflect when you were served with a subpoena in this case.

10 MS. KEZELIS: I would like to have that copy, at this point, marked as Perryman Deposition Exhibit No. 1. Just 11 for the record, the server of the subpoena has not yet 12 returned to us the original copies reflecting the service. 13 14 [Perryman Deposition Exhibit No. 1 15 was marked for identification.] 16 THE WITNESS: I have my original, if you want it. MS. KEZELIS: Okay. That's fine. You can hold on 17 18 to that, sir.

19 BY MS. KEZELIS:

20 Q Do you recall approximately when you were served 21 with a copy of that subpoena, Mr. Perryman?

22 A My wife got it. It was about 6:30 at night. I

1	believe it was Thursday night, last Thursday night.
2	Q This past week.
3	A Yes.
4	Q Okay. And do you recall seeing a copy of a schedule
5	of documents to be produced at your deposition as well?
6	A Yes, ma'am.
7	Q Do you have any documents responsive to that
8	schedule in your possession?
9	A No, ma'am.
10	Q All right. Have you at any time had any documents
11	responsive to that schedule in your possession? And please
12	feel free to look at this to refresh your recollection.
13	A Documents, all I had was maybe a memo.
14	Q And what kind of memo would that have been?
15	A When I got when I told them I didn't like their
16	management.
17	Q Do you recall the circumstances surrounding was
18	that your memo that you issued?
19	A Yes, ma'am.
20	Q Okay. Do you recall the circumstances surrounding
21	your memo?
22	A I didn't like the way they were handling a certain

project, which was called a walkdown, and I didn't like the 1 2 way we were supposed to sign off what we call Configuration Form 7. We were trying to get them to change the way they 3 4 were setting that up, so that I would not be responsible for something that was not what I considered to be right. 5 6 Q Okay. And you issued a memo. Do you recall to whom? 7 8 A Irv DeWald and Tony Simile. Okay. We'll return to that. 9 Q 10 Have you received any materials that would be responsive to that schedule from BPI, Business and 11 Professional People for the Public Interest? 12 I received some stuff from BPI. I really don't know 13 A what most of it was. That memo was in there. 14 15 0 Okay. The memo you've just been describing 16 regarding walkdowns? 17 A Yes, ma'am. Did you keep the materials that BPI sent you, or did 18 0 19 you discard them? 20 A I still have them. 21 Q Okay. You didn't bring those with you today? 22 A No, ma'am.

Q Okay. Do you recall what other materials BPI sent to you?

A It was mainly that this was going on. They were investigating this, and they wanted us to give some kind of deposition or something or anything we had to give to somebody, but I don't know those people, so I ain't going to give them nothing.

Q Okay. What I will do, Mr. Perryman, if it's acceptable to you and to Mr. Tim Wright, is give you a self-addressed, stamped envelope at the end of the day to day, and I will ask you to send the materials that you do have in your possession to me, and I'll photocopy them and distribute them to all the parties, and then I'll return the originals to you, if that's all right.

15 A Yes, ma'am.

16 Q Okay. Have you ever spoken to a man by the name of 17 Doug Cassel from BPI, if you recall?

A I don't remember. I thought one man had called me and wanted me to do something, and I just brushed it off. I didn't --

Q Okay. Would he have been Bob Guild from BPI?
A The name would really be slipping me. It's been a

long time.

2 Q Okay. Do you recall whether you did speak to 3 somebody from BPI?

A I believe somebody had called me one time and asked me something about, they were trying not to divulge our names or something, and that's basically all I really remember about it.

Q Was this a discussion of confidential treatment
regarding the inspectors who visited the NRC in March of 1985?

10 A Yes, ma'am.

Q Okay. Do you recall the substance of any other conversation or any other subject matter of the conversations that you had?

14 A No, ma'am.

15 Q Or the conversation that you had with BPI?

16 A No, ma'am.

17 Q Okay. Was it just one telephone conversation?
18 A Yes, ma'am.

Q Okay. Mr. Perryman, you were one of the QC
 inspectors employed by Comstock who visited the NRC in March
 of 1985; is that correct?

22 A Yes, ma'am.

1 Q All right. Do you recall, were you one of the 2 individuals who went over in the morning with five other 3 inspectors?

A No, ma'am.

4

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5 Q All right. You were one of the group of 24 or so 6 who went over during the lunch hour?

A Yes, ma'am.

Q What was the purpose of your own -- what was your
own reason for going to the NRC on that date?

10 A On that date, it was a matter of handling Richard 11 Saklak, how we wanted him handled, and not the way Com Ed or 12 CECo -- I mean, Comstock -- would handle him, which we knew 13 what they had intended to do, and we figured if they didn't 14 want this man off the site, then we would leave the site.

15 Q Okay. And was the incentive for visiting the NRC on 16 March 29, 1985 the Saklak-Snyder incident?

A That was part of it; yes, ma'am.

Q Okay. What other parts were there to the visit?
A The other part was that cable pan walkdown that I
had mentioned.

Q Okay. Were you personally a witness to the
Saklak-Snyder incident?

A

No, ma'am.

1

2 Okay. Did you have any other allegation that you 0 3 wished to make to the NRC on March 29, 1985, other than the 4 question of the treatment of Mr. Saklak and the cable pan 5 walkdown, which we'll get to shortly? No, ma'am. 6 A 7 0 Was that the only time that you had visited the NRC with any allegations regarding your employment at Comstock? 8 9 Yes, ma'am. A Okay. Mr. Perryman, you testified a few moments ago 10 0 11 that you had seen a memo to Irv DeWald regarding the handling of the cable pan walkdown; is that correct? 12 13 Yes, ma'am. A 14 0 Okay. And you also testified, I believe, that you 15 didn't agree with the manner in which that was being handled 16 or words to that effect; is that correct? 17 Yes, ma'am. A 18 And tell me specifically what you did not find to 0 your satisfaction in the handling of that walkdown. 19 In the original start of the walkdown, there was, I 20 A believe, either five or six Comstock personnel, QC inspectors, 21 22 certified in configuration that were to work along with

"Killer" Kalanowski, we call him, his name is Kalanowski from
 S&L, and from CECo that was in charge of it was Larry Tapella.

The basic way that was supposed to start is we were to go out and configure all the cable pan hangers, safety-related, to see if there were any errors in their building or structure, the way they were put together, to the design drawings and to document this information on what we call a Rev. O print.

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Q That's Revision 0?

A Revision O, yes, ma'am.

11 Q A print?

A Yes, ma'am.

Q Okay. We were to fill out a checklist, a Form 7, which is a Comstock checklist, and they wanted us to sign it, and by me signing that form, whether it was right or wrong, we could not reject it. We had to accept it, because it was going to be reevaluated through S&L in Chicago here and redesigned, and they built an "as-built" drawing.

By my signature accepting a hanger on a Form 7, and I know that hanger is not right and saying "acceptable" on all the Form 7s bothered me for the fact that they decided -- I should say Comstock decided; I can't say CECo did or who else did -- but Comstock decided, well, we will use this as a final inspection, and that was not the intent of the walkdown. The intent of the walkdown was to use it as a -- verify an "as-built" condition in that plant.

5 So by me signing it and saying it's acceptable, and 6 I knew it was not acceptable, I sent in a memo trying to get 7 pulled off of this walkdown, because they wouldn't change it. 8 They wouldn't change it, and those of us that were in it 9 formed together to talk to our immediate supervisor.

Q Who was your immediate supervisor?

A Tony Simile.

10

11

12

Q Okay. Go ahead.

A To get it changed so that we would review the final print as it came out. The inspectors themselves wanted to review each document I drew up. And they said that would be too time-consuming, and they just weren't willing to do it and leave us let that signature of the inspector off until the Rev. O came through.

They finally came out with a procedure. I believe they revised it three times that I was in there, to where that my signature on the Form 7 indicated that I did the walkdown, and that a Level 2 review at the end of it was the man that

went and looked through this print and said that all the
 information that we put down on the Rev. 0 drawing was
 incorporated on the Rev. A drawing.

Even now, they have Rev. B, and it wasn't supposed to go that far at the time, but it seems it went further than it should have.

Q What was your understanding of the purpose of the
Rev. 0 print?

9 The Rev. O was to put down anything that myself and A an S&L -- I don't want to exactly call him an engineer -- he 10 was like a draftsperson or a field engineer -- we would go out 11 and work on each hanger, individual hanger, ourselves. He 12 would draw what I found up there, plate sizes, diagonal 13 bracing, your elevations, whatever, and he would put it on the 14 Rev. O print. We both would sign the Rev. O print, stating 15 this is the information that I found and he found. 16

This would go down to S&L in Chicago for structural analysis, stating that if that is what's up in the air, that this is satisfactory or safe structurally.

20 Q Whether it is?

21 A Whether it is; yes, ma'am.

22 Q Okay. Go on.

1 A When they came back, they would incorporate the 2 changes that were obvious to us, like plate sizes or if 3 something were wrong, as to what a design detail had called for. They would incorporate them into this new Rev. A print. 4 5 Another Level 2 --Just a moment. Is it Rev. A or Rev. 8? 6 0 7 A A. 8 0 A, okay. Go ahead. 9 A Another Level 2 would sit down and look at the Rev. O print and the Rev. A print and see if the information 10 we had installed on the Rev. O was put on to the Rev. A. If 11 it was, he would take my checklist and sign it off, Level 2 12 review, which is the final closing of an installation report. 13 14 If it was not, they write up an ICR or an NCR. Okay. And let's backtrack a moment. What aspect of 15 Q 16 this process did you object to? 17 A The signing of my name before --18 0 On the Rev. O? 19 No, not on the print itself, but on my Form 7 that A 20 was put into a vault. 21 Q Okay. And what was the purpose of the Form 7? 22 To verify that this item was correct. A

1 0 Is that what the general purpose of a Form 7 was? 2 I buy that hanger or accept that hanger. A 3 And because the final engineering analysis to be 0 accomplished by Sargent & Lundy and the comparison of the 4 Rev. A print to the Rev. O would not be finalized at the time 5 that you signed the Form 7 checklist, that is why you felt 6 that the manner in which the walkdown was unacceptable, and 7 8 you didn't want to sign the Form 7s; is that correct? 9 Partially; yes, ma'am. A 10 0 Okay. What am I missing? Well, the other part was, we wanted to review our 11 A own Rev. A/Rev. O's, each individual inspector. 12 13 Meaning the Level 2 who compares the Rev. A's and 0 the Rev. O's should be the Level 2 --14 15 A Who inspected it. -- who inspected it on the Form 7 during the Rev. O 16 0 17 walkdown with the Sargent & Lundy person. 18 A Yes, ma'am. 19 So those were the two concerns. One is that when Q you executed your Form 7 checklist, the final analysis of the 20 21 as-built condition of these cable pan hangers and their 22 configurations would not be finally analyzed from an

engineering/structural point of view. And secondly, that when 1 the Level 2 was looking at the Rev. A and the Rev. O documents 2 for conformity, you felt that it should be the Level 2 3 individual who had executed the Form 7 checklist for that 4 5 hanger; is that correct? 6 A Yes, ma'am. 7 Q Okay. Those were the two specific concerns regarding this walkdown that you had? 8 9 Yes, ma'am. A 10 Did you have any other concerns regarding the manner Q in which this walkdown was being handled? 11 12 A No, ma'am. 13 Okay. You didn't have any engineering concerns, for 0 14 example? No, ma'am. I'm not an engineer, so --15 A Okay. Did you have any question in your mind 16 Q regarding the Sargent & Lundy evaluations of the as-built 17 18 conditions of those hangers? 19 No, ma'am. A 20 Okay. Why did you feel that it should be the same 0 Level 2 who compared the Rev. A and the Rev. O for conformity 21 22 as the -- strike that.

Why did you feel that the Level 2 who would compare the Rev. A and the Rev. O should be the same Level 2 inspector who had executed the Form 7 checklist?

A The main reason is, I knew that hanger, each individual hanger, and you can remember it. There are things that you can put on a print that somebody else would miss. We had notes put on each print, small things, which is why you have a Rev. B now. They did make mistakes in going back through and reviewing these on Level 2.

The man wasn't, being modest, not as good as I am when it comes to that particular discipline. And we felt at the time that we had five of the best inspectors that we could put on that particular walkdown. We had five of the best.

14 Q Who were the other inspectors, if you recall, who 15 were certified in configurations and were participating in 16 this walkdown as well?

A Bruce Brown, Larry Bossong, Mickey Gerrish, myself,
 Paul Schiltz, and I think there was somebody else, and I can't
 remember.

20 Q Well, that's five right there. There may have been 21 one other?

22

A

There may have been. Offhand, I can't remember.

Q Okay. You also mentioned a change in the procedures over time, so that now there is a Revision B as well; is that correct?

A There is a Revision B, not on the procedures so much, as there is on the prints.

Q Okay. What is the purpose of the Revision B? A All right. When they get a Rev. A print back, a Level 2 had gone and says, "Okay, they incorporated all the information from this Rev. O onto a Rev. A.'' We may go out and inspect the hanger again, and we find that it was not incorporated all the way. They missed something.

Q Onto the Rev. A?

12

A Onto the Rev. A. So they had to come out and redesign it again, and that's where you come down with the Rev. B print.

16 Q You mentioned Mr. Kalanowski from Sargent & Lundy, 17 and you indicated that you nicknamed him Killer. Can you tell 18 me why?

A No, that's just a nickname everybody gives him,
 Killer Kalanowski. I can't even remember his real name.

Q Do you recall any particular reason why he was
 nicknamed Killer?

1 A He gets the job done. 2 Okay. So he's strict with his --0 3 A He's professional. 4 0 Okay. Who gave the five or six of you the assignment in connection with this walkdown? 5 6 A Tony Simile. 7 You indicated you had spoken to Mr. Simile about 0 8 your concerns on the walkdown; is that correct? 9 A Yes, ma'am. 10 Okay. Was that before you went to the NRC, do you 0 11 recall? 12 Yes, ma'am. A 1.3 Okay. And what did Mr. Simile say to you? 0 14 A Well, we had a lot of meetings on that, Bruce Brown 15 and myself and Larry Bossong, especially, has gone in, and he felt we were reading into something that wasn't there. 16 What did you understand him to mean by that? 17 Q 18 A Like we were reading too deep into a procedure. You can overread a procedure, if you want. It's a war of words, 19 20 if you want to put it that way. 21 Q Okay. In your opinion, was he referring to what the effectiveness would be of the Form 7? 22

A Yes, ma'am.

1

2 In your opinion, that was a final indication that 0 3 you were accepting that hanger, whereas Mr. Simile was explaining, or Mr. Simile's position was that that Form 7 in 4 connection with this walkdown was not a final acceptance of 5 the hanger? 6 7 A That is the way the program started. It was not supposed to be. 8 9 Q Okay. 10 And after we had done some 150 to 200 hangers, we A inspectors started looking at this and saying, "Well, we're 11 signing this off, and they're putting them in a vault. This 12 man that Rev.As it, okay" -- this is where our concern came in 13 -- the man that Rev.As it, he's never been out to that 14 hanger. So he's just going to sign his name to this form that 15 16 it was incorporated. And we started getting worried that we were signing something that was not complete and correct at 17 the time of installation. 18 19 Can you give me an example of that with respect to a 0 20 hanger? 21 A Yes, ma'am. You have what we call a Z elevation for 22 a cable pan hanger. You have a tolerance of half an inch. I

could come up, and this hanger might have an elevation being 1 2 wrong of, say, four inches. I would reject that hanger 3 normally. I would write an ICR on it. The ICR would be 4 reevaluated through our Engineering and S&L, and they would 5 say how to fix this hanger, either lower it to the proper elevation, or if there was a field problem where they could 6 not, due to interference of something, they would leave the 7 elevation or "as-built" it to this elevation. 8

9

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That would be a minor one.

10 Q Okay. And how would this type of an example fit in 11 with the concern you had about the Form 7?

A I didn't reject them.

13 Q I see. When you executed the Form 7, to you that 14 meant that you were accepting that hanger as conforming with 15 design, even though it would be, say, four inches?

A Per our procedure today, which is 4, A. 12, our procedure is, if I go out to inspect a hanger for configuration, if I accept that hanger, I sign that Form 7 as a Level 2.

20 Q Okay. Now the Rev. O's that were being drawn up by 21 the S&L person during the course of one of your examinations 22 --



-	1	A Yes, ma'am.
•	2	Q during this walkdown would reflect that the
	3	elevation of this hanger, for example, would be off by four
	4	inches; is that right?
	5	A Yes, ma'am.
	6	Q Let me show you what has been previously produced to
	7	Intervenors, and it is a
	8	A That's the memo.
	9	Q a five-page document.
	10	MS. KEZELIS: I'd like to have this marked as
	11	Perryman Deposition Exhibit No. 2.
	12	[Perryman Deposition Exhibit No. 2
•	13	was marked for identification.]
	14	It doesn't have Bates stamps on it, but it is the
	15	collection of memos regarding Mr. Perryman's request in May of
	16	1985 to be transferred out of the walkdown role, I believe.
	17	BY MS. KEZELIS:
	18	Q Please take a moment and review those memos,
	19	Mr. Perryman.
	20	MR. WRIGHT: Are they dated?
	21	THE WITNESS: Yes.
	22	MS. KEZELIS: Yes.

1	BY MS. KEZELIS:
2	Q Would you read the dates on them?
3	A One of them is 5/17/85. One is 5/13/85, 5/7/85, AND
4	5/8/85.
5	[Witness reviewing documents.]
6	Yes, ma'am?
7	Q Do you recall those Speedy-Memos?
8	A Yes, ma'am.
9	Q Okay. And do they all deal with what you've just
10	been describing to us regarding the walkdown and your concerns
11	about the procedures?
12	A Yes, ma'am.
13	Q Okay. Let me have those back for a moment.
14	[Witness tendering documents to Counsel Kezelis.]
15	At the bottom of the 5/17/85 memo that you had sent
16	to Mr. DeWald and others, you indicated that, quote: "At this
17	time, I wish to make corrections to my Form 7s in accordance
18	to Procedure 4.13.1 to reflect this," and I can't read that
19	word right there [indicating].
20	A Right now, I can't either. Form 7s.
21	Q Okay. So you requested to make revisions to Form 7s
22	that you had executed so far?

1 Yes, ma'am. A 2 In connection with this walkdown; is that correct? 0 3 A Yes, ma'am. 4 Okay. And at this time, Mr. DeWald granted your Q request to be transferred from the walkdown; is that correct? 5 Mr. Tony Simile granted my request, not Mr. DeWald. 6 A 7 0 I'm sorry. Mr. Simile did. 8 A Well, it says DeWald, but it wasn't DeWald. 9 Okay. Mr. Simile granted your request. Did you 0 10 speak to Mr. Simile about this? 11 A About the? 12 About granting your request. Q 13 No, ma'am. A Okay. So it's your own personal belief that it was 14 0 Mr. Simile who made that transfer? 15 16 A No, ma'am. He came in and transferred me. 17 Okay. But Mr. DeWald signed the transfer? Q 18 A He's Manager, QC. He would sign it. Okay. Now there is also a statement which states 19 0 20 below: "Supplement has been revised to include your 21 concerns." 22 What did you understand that to mean?

1 A That is -- the day I was taken out of the cable pan 2 walkdown, they did revise the procedure to what we had asked 3 for.

Q Okay. And in what respect did they revise the
procedure, if you recall?

A Let me think for a second. They revised it to where they put in a phrase in there that this Form 7 was not accepting the configuration of this hanger until after the Rev. A's, Rev. O's -- I mean -- yeah, Rev. A/Rev. O review had been completed.

11 Q Okay.

12 A Something to that effect. Not word for word.

13 Q Okay. Was this change made in the Comstock14 procedures themselves?

A They had -- no, ma'am. That was strictly to - Form 7?

16 Q Form 7?

17 A -- the cable pan walkdown procedure. We had a
18 procedure all our own for that.

19 Q Okay. For that walkdown?

20 A For the walkdown.

Q Okay. So this was a revision that was made to the
cable pan walkdown procedures.



1 A

4

8

Yes, ma'am.

2 Okay. Did that change satisfy the concerns that you Q 3 had had?

A Yes, ma'am.

5 Okay. The other concern that you indicated that you 0 6 had dealt with the identity of the Level 2s that would be 7 reviewing the Rev. A's and Rev. O's; is that correct?

A Yes, ma'am.

9 During the time of this walkdown, while you were Q involved in it, who was handling the review of the Rev. A's 10 11 and the Rev. O's?

A They had two people handling it. Both were new to 12 our site. They had worked at other plants, evidently. That 13 would be Ron Lamb. 14

15 0 L-A-M-B?

16 Yes, ma'am. A

17 Q Okay.

18 And a Brian Schreimer. Don't ask me how to spell A 19 it.

Are either of those two gentlemen still employed at 20 Q 21 the Braidwood site?

22 Yes, ma'am. A

- 1
- Q Are they both, with BESTCO?

A Just the one -- one is still employed there, which is Brian Schreimer. The other one has since left the job.

Q Okay. So he's no longer at Braidwood.

5

4

A No, ma'am.

Q Was the reason for performing the Rev. A, Rev. O comparisons for the walk-down something other than the mere fact that they were relatively new to the Braidwood site?

A Basically, it was because they were new; yes. I
personally didn't feel and don't today that if you don't know
how to do something, you can't check me.

12 Q In other words -- would you expand upon that? I'm
13 not sure what you mean.

A If I go out and do an inspection and then they say that you are going to do my Rev. A, Rev. O, you don't know the first thing about my Rev. A's or my inspection. You are only going to read something off a piece of paper.

18 Q In your opinion, it does not add an extra degree of 19 accuracy to have somebody unfamiliar with those documents 20 review them for their completion?

21 A Yes, ma'am.

22

Q In other words, you feel the person who executed one

33 of those documents originally should then also be the person 1 who reviews the documentation afterwards? 2 3 A Yes, ma'am. 4 Was this aspect of the procedure changed in response 0 5 to your concerns? 6 A No, ma'am. 7 At the walk-down -- with respect to the comparison 0 of Rev. A's and Rev. O's, the walk-down project continued to 8 be handled in the manner you had objected to; is that correct? 9 Partially; yes. What it had eliminated was my 10 A signature saying that was the final inspection. 11 The finality of Form 7? 12 Q The finality of Form 7; yes, ma'am. 13 A 14 You indicated there had been a number of meetings 0 between you and I believe you identified Mr. Bossong and 15 possibly Mr. Simile, regarding the manner in which the 16 walk-down was being handled; is that correct? 17 18 A Yes, ma'am. 19 Do you recall anybody else who might have been Q present at any of those meetings? 20 21 One time I believe they did bring in Mr. Kalanowski A from S&L, the rest of us inspectors and Irv DeWald. 22

34 Do you recall how many meetings you had? 1 Q 2 I would say at least five. A 3 Other than what you have testified to so far 0 4 regarding the manner in which this walk-down was being handled, did you have any reason to believe that the manner in 5 which it was being handled would affect the quality of safety 6 of the plant or of the cable pans themselves? 7 8 No, ma'am. A 9 0 I just realized that my question may be a little confusing. Did you have reason to feel that the manner in 10 which the walk-down was being handled affected the quality or 11 safety of the plant, or the cable pans themselves? 12 13 A No, ma'am. 14 Would it be fair to say this was a problem in your 0 mind regarding the interpretation of the procedures and the 15 16 finality or effectiveness of the Form 7 documentation? 17 A Yes, ma'am. 18 Did you have any other concerns that you wished to 0 19 or did express to the NRC on March 29, 1985, other than what 20 you have testified to so far? 21 A Fair pay. 22 When you refer to "fair pay," are you perhaps Q

1 referring to the April, 1984 pay scale change, and the \$0.50 per hour salary increase for additional certifications? 2 3 A That's part of it; yes, ma'am. 4 0 What else would be included in your reference to "fair pay?" 5 A In my own opinion? 6 7 0 Yes, sir. 8 A My opinion, when they started this plant and 9 probably the others, Commonwealth Edison didn't want and still does not want to consider me a craftsman or any other QC 10 personnel as a craftsman. Yet, I have been a boilermaker, 11 which is a craftsman. Most of the guys I work with today have 12 13 been fitters, which are all craftsmen. We have put in our 14 time. I have five years inspection experience just to become a CWI. 15 16

35

0 What is a "CWI?"

Certified welding inspector through AWS. I accept 17 A crafts people's work. I tell them that it is right or it is 18 wrong. Yet, CECo started out, when I first arrived, they were 19 paying guys like \$8.50, and a craftsman made \$19.00. If I am 20 21 going to buy that hanger and I know more about welding than this guy ever will, why aren't I getting paid for it? 22

1	Q	What was your salary when you first became an
2	employee	of Comstock at Braidwood?
3	A	\$12.00.
4	Q	That would have been in November, 1983; is that
5	correct?	
6	A	Yes, ma'am.
7	Q	Did you receive any salary increases after you
8	became en	aployed by Comstock at Braidwood?
9	A	\$0.50.
10	Q	That would be \$0.50 per hour?
11	A	Yes, ma'am.
12	Q	Do you recall when you received that increase?
13	A	I believe it was when I got my cable pulling.
14	Q	Is the next salary change what you had in April,
15	1984?	
16	A	With the Union; yes, ma'am.
17	Q	Your salary remained at \$12.50 an hour until the
18	Union cor	tract was finalized?
19	Α	Yes, ma'am.
20	Q	When was that, if you recall?
21	A	Actually, if you want, I can get into that but it
22	would tak	e a month. It would have been July 23rd.

1 Q When BESTCO became your employer? 2 A Yes, ma'am. I assume your salary increased when BESTCO became 3 Q 4 your employer; is that correct? 5 A Yes, ma'am. 6 0 That is Local 306 that you became a member of? 7 A Yes, ma'am. 8 Did you have any concern other than the fact that 0 craftsmen were being paid more per hour than QC inspectors, 9 with respect to your statement referring to fair pay? 10 11 A It's hard to get a qualified person. At a lower salary? 12 0 13 A At a lower salary. 14 Did you feel that any of the Comstock QC inspectors 0 15 that you worked with were not gualified? 16 Yes, ma'am. A 17 Q Can you tell me who? There's a lot of them. As to qualifications, you 18 A have to look at their background. From what I know of some of 19 their backgrounds, I could mention the name of three or four 20 21 right off the top of my head. In terms of their qualifications, are you referring 22 0

perhaps to individuals who do not have backgrounds as craft
people?

- 3
- A Yes, ma'am.

Q In your opinion, in order to be qualified as a QC inspector, one should have some background experience in craft first?

7 A In the area that you are qualified or certified in;
8 yes.

9 Q Is that a requirement under Comstock's certification
10 procedures?

11 A No, ma'am.

12 Q Is it a requirement of NRC regulations in any 13 respect that a QC inspector have experience as a crafts person 14 in the area in which he or she is subsequently conducting 15 inspections?

16

A No, ma'am.

17 Q This is your personal belief, that QC inspectors 18 should have background experience as crafts personnel before 19 they become QC inspectors in the area in which they conduct 20 inspections; is that correct?

A Not entirely. Your standards for welding
inspection is different than any other standard you have on



the site. That is the one that you have to have the 1 2 background or the experience in time. 3 0 Is that under AWS? That's under ASNTC 1(a). 4 A What does "ASNTC" stand for? 5 0 6 A I couldn't tell you. What it is is a procedural requirement for inspection, to be a welding inspector. 7 8 0 That is ASN? 9 ASNTC 1(a). I believe that is it. A 10 is the requirement for one to have welding 0 experience as a crafts person before one becomes a welding QC 11 12 inspector a requirement of Comstock at Braidwood? 13 No' ma'am. It is not under there either. What it A has given you is a time you have to have in inspection of 14 welding or a college background, which is added into that. It 15 amounts to so much of your time, if you have a college degree 16 17 or background. 18 You mentioned earlier there were a few QC inspectors 0 that you could think of that you felt were not qualified in 19 welding; is that correct? 20 21 Yes, ma'am. A Can you tell me who you had in mind when you made 22 Q

1	that statement?
2	A One is a supervisor, Joseph Hii.
3	Q Anybody else?
4	A Tom Zych.
5	Q Anybody else that you had in mind?
6	A Not off the top of my head right now.
7	Q Can you tell me specifically why you felt at least
8	these two people were not or are not qualified?
9	A Their prior backgrounds before they were at the
10	Braidwood site didn't show any real background in inspection.
11	Q Inspections generally or welding?
12	A Generally. I refer when I talk mainly to a welding
13	environment.
14	Q Have you had an opportunity to review or analyze any
15	inspections in the welding area that either Mr. Hii or
16	Mr. Zych have performed?
17	A No, ma'am.
18	Q Do you have any personal knowledge regarding the
19	quality of their inspections, as you have reviewed them, if
20	you have reviewed them?
21	A No, ma'am.
22	Q Is there anything else you can tell me which

supports your belief that they were not or are not qualified? 1 2 A No, ma'am. Is there anything other than the fact that they 3 0 don't have any real prior background in inspections? 4 5 Just word to mouth, inspector to inspector, of what A 6 they found. 7 Can you give me any specifics of what you recall 0 8 having heard? Tom Zych, he has a purely electrical background, 9 A wiring. They did make him a welding inspector somehow. He 10 didn't understand skewed fillets. In some of our inspections, 11 it is required. Other people have found mistakes he has made 12 in that area. 13 14 In his inspections in the welding area? Q 15 A Yes, ma'am. 16 In your opinion, have these individuals who have 0 found mistakes in his welding inspections ever brought them to 17 his attention or taken other appropriate action necessary to 18 ensure that those mistakes are caught? 19 20 I wouldn't know for sure. A 21 If you came across such a mistake, whatever it might Q be, what action would you take, if any? 22

	42
1	A I would write an ICR on the hanger.
2	Q Can you tell me specifically what kind of mistake or
3	mistakes you recall Mr. Zych had made in the area of skewed
4	fillets?
5	A When you get into a skewed fillet, you have a
6	difference in leg size, what we call leg size, or theoretical
7	throats. He would check them to a normal fillet size, which
8	is wrong. It was just something he didn't understand.
9	Q Do you recall how long ago that was?
10	A That he had made mistakes?
11	Q Yes.
12	A Probably still makes them.
13	Q Are you speculating at this point?
14	A Yes, ma'am.
15	Q Do you know if Mr. Zych is currently responsible for
16	welding inspections?
17	A No, ma'am.
18	Q Do you know what area he is conducting inspections

19 in currently?

20 A Junction box equipment now.

21 Q How about Mr. Hii?

22 A He's a supervisor.

Q Do you recall what specifically you heard or saw that would lead you to believe Mr. Hii was not conducting his inspections in an entirely appropriate fashion?

A No, ma'am. It's just in general to the plant, reject ratings. It's nothing specific on Joe. He's a good man. I just didn't feel he has a background.

Q What are reject ratings?

8 A For every inspection I do, I have an overview, such 9 as PTL would overview it.

10

7

Q That is Pittsburgh Testing Laboratory?

A Yes, ma'am. You get a copy back, the vault gets a copy back of how many are rejected. You have to go by your reject rating to feel if a man is actually qualified, in my opinion.

Q You had heard that Mr. Hii had a high reject rating?
A At one time, when he was new, Level I.

Q I want to move back to your reference to fair pay. Is it fair to say that between the time that you received a certification, and I am assuming November or December of 1983, when you began earning \$12.50, and July 23, 1985, that your salary remained at \$12.50 an hour or did it increase at all with additional certifications?

1 A I don't believe it increased in that period of 2 time. Was it fair? Is that what you are saying?

Q No. I am asking you if that was a correct statement. You testified earlier that you received additional certifications, including CEA's, cable pulling, terminations and calibrations in addition to configurations; is that correct?

A Yes, ma'am.

8

9 Q Did you receive an additional \$0.50 an hour for each
10 additional certification that you achieved or no?

I can't remember if I ever went over the \$12.50 an 11 A hour before the trade. I would have to go back and look at my 12 notes, when we changed that. They doubled certs on us and 13 14 stuff like that and made it hard to get what we were promised. They grouped specific certification areas together 15 0 and you needed to achieve certifications in two or more areas 16 before you would receive an additional \$0.50 per hour; is that 17 18 correct?

19 A Yes, ma'am.

20 Q You just don't remember right now how those 21 certifications of yours were grouped for purposes of any 22 salary increase?

Yes, ma'am. They had stopped paying the increases 1 A once we started negotiating with the Union. 2 3 0 Do you recall when you started negotiating with the Union? How far in advance was it, if you recall, of the 4 BESTCO change? 5 6 At least six months. A 7 Sometime at the end of 1984, early 1985? 0 8 Yes, ma'am. A You were one of the negotiators with the Union; is 9 0 10 that correct? 11 Yes, ma'am. A Mr. Perryman, did you ever receive a copy of the NRC 12 0 Inspection Report which reflected the NRC's investigation of 13 the March 29, 1985 concerns? 14 15 A Yes, ma'am. 16 Do you recall whether you read it once you received Q 17 it from the NRC? 18 A Part of it. 19 Were you satisfied with the NRC investigation of the 0 concerns that were addressed in the Inspection Report? 20 21 A No, ma'am. 22 In what respect were you not satisfied? Q

1 A From what I read, it was a shortcut. What do you mean by that? 2 Q They don't reflect what actually goes on day to day. 3 A Do you have a specific allegation in mind, which you 4 0 felt the NRC took a shortcut on? 5 Not without really reading the whole thing. 6 A I will show you a copy of the November 4, 1985 NRC 7 Q 8 Inspection Report Nos. 85-21 and 85-22. Ignore the yellow 9 stickers I have in my copy. 10 Mr. Perryman, I will ask you to take a few minutes 11 to look that over. MS. KEZELIS: We can take a short break during this 12 13 time. 14 [Brief recess.] 15 MS. KEZELIS: Let's go back on the record. 16 BY MS. KEZELIS: 17 Mr. Perryman, before we get into the NRC Inspection Q Report that you have been reviewing, I have a couple more 18 questions to ask you about other areas we have touched upon so 19 far in your deposition today. 20 21 You testified that if you personally identified or found or determined there was a discrepancy on a hanger, that 22

another QC inspector, such as Mr. Hii or Mr. Zych might have already inspected, that you would issue an ICR on it; is that correct?

(1997) (d. 1997)

4

8

12

A Yes, ma'am.

Q Do you have any reason to believe that other QC
inspectors would not issue ICR's if they found such
discrepancies?

A No, ma'am.

9 Q I believe that you mentioned that the additional 10 \$0.50 per hour for additional areas of certification salary 11 change stopped when the negotiations began with the Union?

A Yes, ma'am.

13 Q Is that to the best of your knowledge because of the 14 contract was in the process of being negotiated?

15 A No, ma'am.

Q

16 Q Or because the Union had already been voted in and 17 it was a question of what the terms would be?

18 A Yes, ma'am. The Union had been voted in. They
19 would not advance any more salaries because the Union was in,
20 even though negotiations hadn't started yet. I guess because
21 of that, they couldn't.

22

Because the Union had already been voted in to

become members of Local 306, and you understood that no salary changes would take place thereafter until a contract had been finalized; is that correct?

A

4

Yes, ma'am.

Q The only other question before we get into the NRC Inspection Report is the ASNTC 1(a) you referred to earlier. You were just pointing to the Inspection Report. Is a discussion of that contained in the Inspection Report?

9 A There is a reference. It is not TC l(a). It is
10 45.2.6, I believe.

11 Q Why don't you locate that for me, if you can, and we 12 will talk about it now.

13

A [Perusing document.]

14 Q For the record, you are referring to a reference 15 to ANSI and 45.2.6 on page ten of the NRC November 4, 1985 16 Inspection Report; is that correct?

17 A Yes, ma'am.

18 Q Before we get into the Inspection Report, I have one 19 more question. That is with respect to the split of time of 20 your areas of responsibility in your various areas of 21 certifications since you became employed at the Braidwood 22 site, can you roughly estimate for me what the division of

1	your time has been?
2	A Ninety-five percent would be welding and
3	configuration.
4	Q The other five percent of your time?
5	A It would cover all other areas.
6	Q That has been the case pretty much since you became
7	employed at the Braidwood site as a QC Inspector?
8	A Yes, ma'am.
9	Q Have you had an opportunity to review I assume it
10	is pages 9 and 10, of the NRC Inspection Report, 85-21 and
11	85-22?
12	A Yes, ma'am.
13	Q Do those pages reflect the concern that you had
14	regarding qualification of welding inspectors?
15	A Yes, ma'am.
16	Q This is an allegation that you made to the NRC?
17	A Not me personally; no.
18	Q Somebody else did, on March 29th?
19	A Yes, ma'am.
20	Q Did you agree with the concern as it was made to the
21	NRC?
22	A Yes, ma'am.

1	Q Were you satisfied by the NRC review of that concern
2	and the NRC's conclusion, or no?
3	A I believe it is still open, ma'am.
4	Q Is it still open? Okay. You indicated it is still
5	open, and you are referring to the conclusion which states
6	that the allegation was partially substantiated?
7	A Yes, ma'am.
8	Q Do you know who the relative CC Inspector is that is
9	referred to?
10	A Yes, ma'am.
11	Q Can you tell me who it is?
12	A Tom Zych; I believe.
13	Q It is based on your understanding of his background?
14	A Yes, ma'am.
15	Q He is the individual you identified earlier as an
16	individual you had concerns about personally with respect to
17	his qualifications?
18	A Yes, ma'am.
19	Q Did you feel the NRC did a shortcut in any respect
20	with regard to its review of this concern?
21	A Yes, ma'am.
22	Q In what respect?

1 A If you are partially right, the man's cer should be 2 pulled. To your knowledge, Mr. Zych's certification in 3 0 welding has not been pulled; is that correct? 4 No, ma'am. 5 A 6 To the best of your knowledge, is he currently 0 7 performing welding inspections? 8 A Not that I know of, ma'am. In that respect, you are not satisfied with any 9 Q action which might have been taken insofar as his welding 10 certification, to the best of your knowledge, hasn't been 11 12 pulled? 13 A Yes, ma'am. 14 Do you feel all his certifications should be pulled? 0 15 No, ma'am. A 16 Q Just his welding? 17 Yes, ma'am. A 18 Is there any other respect in which you feel the NRC Q review of other concerns or allegations was not adequate? 19 20 I am reading through part of that. I remember A specifically finding some forms, 19's they were called, that 21 is our weld inspection checklist, that had extraordinary 22

amounts of welds on one checklist. I believe it is stated in 1 2 this one something like 1,100 or 1,200 welds on an inspection checklist. 3 4 Q That was the allegation? That was the allegation. According to this, they 5 A 6 couldn't find the documents. 7 Did you personally see Form 19 checklists or a 0 checklist which reflected more than 1,000 welds on that one 8 checklist? 9 10 A Yes, ma'am. Do you recall who the QC Inspector was who had 11 Q 12 signed that checklist? 13 A My QC Manager. 14 Mr. Irv DeWald; is that correct? Q 15 Yes, ma'am. A 16 Do you recall for what grid area or what part of the 0 plant those weld inspections were performed? 17 18 A No, ma'am. 19 Were the inspections that you believe you saw which 0 20 reflected more than 1,000 welds on one inspection document, inspections that Mr. DeWald would have performed, to the best 21 of your understanding or knowledge, while he was a Level 2 QC 22

1	Inspector at Braidwood?
2	A Yes, ma'am.
3	Q Back in 1981?
4	A Somewhere in that time.
5	Q Do you recall where you saw those documents?
6	A I had them in my hands. They were in the vault; let
7	me put it that way.
8	Q You specifically recall that the number of welds
9	inspected or documented on that one Form 19 checklist would
10	have been in parenthesis; is that correct?
11	A Yes, ma'am.
12	Q They would have been a number greater than 1,000 or
13	so in parenthesis?
14	A Yes, ma'am. 1,039 welds.
15	Q Did you ever speak to Mr. DeWald about that?
16	A No, ma'am.
17	Q Did you speak to the NRC about that?
18	A No, ma'am.
19	Q Did you speak to anybody about that?
20	A Every inspector on the site.
21	Q In the NRC review of the case, it was that they
22	could not find any of that number; is that correct?

1	A They didn't find the documents. I believe that is
2	what it said.
3	Q Did you make any effort to locate the checklists
4	that you saw?
5	A I'm not allowed in the vault, ma'am.
6	Q Did the NRC interview you with respect to that
7	concern?
8	A No, ma'am.
9	Q Was that a concern that was raised while you were at
10	the meeting on March 29, 1985, with the NRC?
11	A Yes, ma'am.
12	Q Do you recall who it was who made that statement to
13	the NRC?
14	A No; not really.
15	Q Is there anything else about the NRC Inspection
16	Report that would lead you to believe, as you testified, that
17	you thought they had taken some shortcuts?
18	A No; not really, small things that keep popping up in
19	our heads as we inspect every day. I have re-inspected his
20	work. I have re-inspected other people's work. What my
21	biggest concern was at the time they started this plant, or I
22	would say up until the past two years, maybe three years, they

1 didn't have quality.

2 What do you mean by that? 0 They didn't understand how to put a hanger up. 3 A Are you talking about the crafts people? 4 0 And the inspectors they had inspecting it. 5 A To the best of your knowledge, have procedures with 6 0 7 respect to inspections of hangers changed? 8 A Yes; they have. During the course of your re-inspections, do you 9 0 re-inspect to the requirements as they existed at the time, or 10 11 do you re-inspect to current requirements? It depended upon the job you were doing at the 12 A time. If you were doing backlog, what we called a backlog at 13 one time, we inspected to what the hanger was installed. 14 Current inspections today, I would inspect to our current 15 16 accept/reject criteria.

17 Q With respect to the statement you made regarding 18 they didn't have quality, did you believe during the course of 19 your re-inspections of the pre-existing work, that 20 installations did not conform to the then existing criteria? 21 A Yes, ma'am.

22

0

What did you do whenever you found a hanger that you

1 felt did not conform with the then existing criteria?

A We had to write ICR's or NCR's, depending on what it was at the time.

Q That was part of the assignment you had during the course of re-inspections, to document any discrepancy that you found?

A Y

A Yes, ma'am.

8 Q Did you ever have an occasion to fail to document a 9 discrepancy which you identified during the course of your 10 re-inspection work?

11

7

A No, ma'am.

12 Q Are you aware of any other QC Inspectors who may 13 have performed re-inspections of pre-existing work who would 14 have failed to document discrepancies that he or she found 15 with an ICR or NCR?

16

A No, ma'am.

17 Q In other words, your concern with respect to the 18 statement that they didn't have quality until two or three 19 years ago, refers to what you identified and documented during 20 the course of your re-inspections?

21 A Yes, ma'am.

Q

22

I believe you testified a few moments ago that there

1 was really nothing else other than what you have already 2 testified to, that you felt was inappropriate with the NRC 3 Inspection Report in your review of it now? Is that basically 4 correct?

5

A

Yes, ma'am.

6 Q With respect to the concerns you had made in May of 7 1985 regarding the hanger walk-down work, did you feel at any 8 time that your concerns about it would affect the manner in 9 which you would perform your own inspections or the quality of 10 your work?

11 A

No, ma'am.

12 Q Do you recall ever having made any statement that it 13 would affect the quality of your work?

A Not personally; no, ma'am.

15 Q Do you recall ever having read a statement during 16 the course of the training class, that if you are transferred 17 out of this area of walk-down work, that it would affect your 18 inspections?

19 A Something basic to that; yes, ma'am.

20 Q Do you recall the circumstances surrounding that 21 statement?

22

14

A I felt at the time, if they didn't want to bring it

1 around to where what I was inspecting, that I could document 2 -- you have to understand. We weren't allow to ICR those hangers or NCR them, which is not the way our program is 3 today. This was a special program. They would not allow you 4 to reject this hanger. That had to be done structurally 5 through Engineering. I felt that was a neglect on my part not 6 7 to be able to actually identify that they had a problem, but I 8 guess when you sit back and think about it, they knew they had the problem. 9

10 Q Which is why, to the best of your understanding, 11 Sargent & Lundy is going to be performing the structural 12 analyses; is that correct?

A Yes, ma'am.

13

14 Q You recall making some kind of statement regarding 15 your concerns about the effects the walk-down would have on 16 your inspections during the training class?

A During that time, the five of us were pretty much under pressure. It was done on like a productive rate, to get this walk-down done in "X" amount of time, due to costs, or whatever. I am not sure. S&L not being in my line of an inspection, they didn't understand the time consuming job it is to config some of these hangers. You could get one that

could take you half an hour or you could get one that would
 take you two weeks, because of its complexity.

My main concern was we were working on all safety related hangers. S&L had their field engineers doing the non-safety hangers.

Q What were the circumstances surrounding the
statement that you believe you may have made during the
training session that your concerns might affect your
inspections?

10 A I am trying to remember back on it. It was the fact that I wanted out of that program mainly, because they would 11 not listen to the inspectors that were doing the inspecting, 12 on how to write the paperwork up or how to put the procedure 13 together, so that it was verifiable as to what I was doing on 14 that site, in my particular job, so that 20 years down the 15 line, they come out and pull out a microphone and see my name 16 on a hanger list stating "acceptable." 17

18 Q You are talking about the problem you had with the 19 Form 7 checklist?

A Yes, ma'am. That is basically all this was. We also felt that we did not do a welding inspection, which was ridiculous. If I am going to config the hanger, why don't I

weld inspect it at the same time? In a configuration problem,
 they can buy it off structurally. That doesn't buy the
 welds. They were missing a lot of documentation on cable pan
 welding. I felt I was doing half a job.

5 Q That is the respect in which you felt it was 6 affecting or would affect your inspections?

A Yes, ma'am.

7

Q Was this what was referred to as an S&L walk-down?
A Yes, ma'am.

Q Do you have any reason for believing the welds on those cable pans or the hangers that were being inspected during the S&L walk-down, had not already been inspected in other weld inspections or undergoing inspection based on other ongoing programs?

A At that time, actually, as far as I am concerned, started what you call the S&L cable pan walk-down, I was in charge of a room. I was sent into to do some inspections in what we call Unit 2 switch gear room. There are some 250 cable pan hangers alone in that room.

20 An inspector had left and left a whole pile of what 21 we call the old HIR's, hanger installation reports. My lead 22 at the time was Joe Hii. He assigned me this room to go do a

welding inspection on these hangers. I did. We found a lot
 of documentation to be missing. I should say I found a lot of
 documentation to be missing on hangers that had stamps on
 them.

I wound up doing just about all those hangers, some 200 and some of them. We wrote them up. That is when I got in trouble with my QC Manager. He didn't like the way I inspected.

9 Q This is Mr. DeWald you are referring to?

10 A Yes; at the time.

11 Q In what respect did he not like your inspections?
12 A I was shooting these hangers down.

13 Q What did he say to you?

14 He came in one day when I was in this room with A 15 Mr. Cassero, CECo. I was with some craft personnel. He had 16 asked me where this hanger was that had 28 under sized welds, 17 I believe. I pointed it out to him. He asked me for my 18 fillet gauge, which is an instrument we use. I handed it to him. He checked one size, which is your leg size. I'm 19 sorry. It is just the opposite. He checked the effective 20 throat size of the fillet gauge. He stood there and 21 22 reprimanded me in front of all these people that there was

1 nothing wrong, they had plenty of effective throat. That's 2 when I just told him to turn the gauge around and use it the 3 proper way. What did Mr. DeWald say then? 4 0 5 A "I never use that end of a gauge." What, if anything, happened next? 6 0 7 They wound up repairing that hanger. He brought in A a Level III from S&L at the same hanger to see if I was right 8 or wrong on the same day. I felt that right there was -- he 9 felt I had no competence or something, even though the Level 10 III agreed with me. To me, it seemed like he would do 11 anything to prove you wrong to get something done which was 12 13 wrong. 14 Q Do you recall who the Level III was? 15 Stuart. A 16 His first name was Stuart? Q 17 A Yes, we did train him to our procedures also. 18 Q This was a Sargent & Lundy --19 Actually, it was CECo/Sargent & Lundy; yes. A 20 Did Mr. DeWald at any time tell you not to issue Q ICR's or NCR's, regarding any deficiencies that you might have 21 22 uncovered?



1 A No, ma'am. 2 Did anybody else at Comstock tell you not to issue 0 ICR's or NCR's bringing deficiencies that you might have 3 4 identified or uncovered? 5 A No, ma'am. Were you ever reprimanded or chastised in any 6 0 7 respect for issuing any ICR's or NCR's for any deficiencies 8 that you might have uncovered? 9 A Only that particular time. That is the only instance, the one you just 10 0 identified, regarding Mr. DeWald and the fillet gauge, and the 11 hanger with 28 rejectable welds? 12 13 A Yes, ma'am. 14 ME. KEZELIS: I would now like to have this document 15 marked as Perryman Deposition Exhibit No. 3 for identification. For the record, that is a copy of the 16 Intervenors' QC Inspector Harassment Contention. 17 18 [Perryman Deposition Exhibit No. 3 19 was marked for identification.] 20 BY MS. KEZELIS: 21 Mr. Perryman, I will ask you to spend a few moments Q looking at that, and then I am going to ask you whether you 22

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have ever seen a copy of that document before.

A [Perusing document.]

Q Have you seen a copy of that document before?

A I couldn't swear to have seen the copy before, but I 5 know about the instances.

Q Before we get to your personal knowledge regarding
the allegations contained in Perryman Deposition Exhibit
No. 3, I have one more question to ask you.

9 In connection with the Sargent & Lundy walk-down we 10 have been talking about this morning, you made the statement 11 that there was a productive rate that you were under for 12 costs, or whatever, or words to that effect. Do you recall 13 making that statement?

14 A Yes, ma'am.

15 Q When you used the term "productive rate," what did 16 you mean?

A When we started the program, they wanted, according to our field engineers that were with us from Sargent & Lundy, their management wanted "X" amount of hangers done a day. We did get in with their management and finally straighten them out on it, that it was impossible to do that amount of hangers in one day, and do them correctly.

1QThis is in connection with the fact that Sargent &2Lundy engineers were inspecting non-safety related?3A3A4It had to do with both. We had Sargent & Lundy with

us on each hanger we did. They took care of all non-safety
related hangers.

Q Sargent & Lundy had originally anticipated
completing a certain number of inspections a day?

A Yes, ma'am.

9 Q You and perhaps other individuals met with their 10 management?

A Yes. We met with Mr. Kalanowski and explained that due to the way we inspect the hanger, there is a large amount of figuring you have to put in there for plate sizes, weld mapping. We were doing some weld mapping at the time for under sized welds, nothing great. It was just a matter that if the weld was not where it should have been, we would put it down. Elevations, work points, things like that.

18 To do a proper job, you couldn't run through a
19 hanger the way they figured they could, because they didn't
20 sign off hangers, if you understand what I am saying.
21 Q Yes.

- Y IES
- 22

8

A They would look at a hanger and say, okay. They

might look at one size, but they might forget to look at the other leg. They would see two plates up there, but they may not, which we found, go up and say this is an 8 1/2 x 10 x 3/4, and they would look over there and see one and say, that must be two. It wasn't. It might be an 8 1/2 x 10 x 3/4. That is what an "as-built" is supposed to identify, exactly what is there.

8 Q It is the condition of the installation as it is
9 built; is that correct?

10 A Yes, ma'am.

11 Q In these discrepancies you were just referring to, 12 for example, Sargent & Lundy not specifying with precision the 13 size or length of a particular weld, were these types of 14 problems that you saw during the course of Sargent & Lundy's 15 review of the non-safety related?

16 A Both.

Q Did this become clear to you early on during the
course of the S&L walk-down?

19 A Yes, ma'am.

20 Q You explained to Mr. Kalanowski together with some 21 other QC Inspectors who had been performing the walk-down, 22 what you just explained to us?

A Yes, ma'am.

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14

15

2 Q This productive rate that you referred to, is this 3 an estimate that Sargent & Lundy had developed, to the best of 4 your knowledge?

5 A That I couldn't swear to, who gave me that number. 6 I believe it was Sargent & Lundy. They went off a Byron 7 station walkdown they had, I guess, and that's how they came 8 up with it, from what I understand.

9 Q I believe you testified earlier with respect to this 10 walkdown that the Comstock QC inspectors would actually 11 document the condition of each of the installations and that 12 Sargent & Lundy would merely prepare the drawings for them; is 13 that correct, or did I misunderstand your testimony?

A If you are talking about the safety-related --

Q Yes, let's talk about safety-related.

A Okay, safety-related. We did the inspection. We
had a Sargent & Lundy field engineer or draftsperson that
would draw exactly what I told him was up there.

19 Q And then would you review the drawing to ensure that 20 it conformed with the conditions that you had described to the 21 Sargent & Lundy field engineer?

22 A Ye

Yes, ma'am, and sign it.

2 And then where during the course of this process was
 the problem that you identified just a few minutes ago, that a
 3 Sargent & Lundy person would assume that a particular weld was
 4 a certain shape or size when, in fact, it might not be?

5 A They had made some mistakes, I guess, when they were 6 walking down hangers. When they did the nonsafety-related 7 hangers, there was no Comstock inspector with them. They drew 8 them up by themselves. Somewhere in the course of this, 9 sometimes a hanger would be dual coded, maybe a nonsafety and 10 a safety-related, which automatically in our procedures 11 requires that to be a safety-related hanger.

Q Okay.

12

13 Well, an S&L person might have written that hanger A 14 and done all the inspection on it at the time. Now that we have come out with these Rev A's and Rev B's, we have then 15 gone back on some hangers due to reworks and ICRs on old 16 17 hangers and stuff like that, we have gone out and reinspected these hangers again, and we found those mistakes on the 18 19 drawings, that he did not include the size of the plate or he did not specify exactly what was there. 20

21 Q So you have personally identified some of these
22 types of problems; is that correct?

A Yes, ma'am.

1

2 Q Do you recall how many such discrepancies you have 3 identified?

A It wasn't very many, probably three or four, and it's over a large amount of hangers.

Q Well, once you determined that Sargent & Lundy was performing its work the way you have just described with respect to nonsafety-related, you and some of the other QC inspectors talked to Mr. Kalanowski and explained to him the manner in which the safety-related hangers were going to be inspected by all of you; is that correct?

MR. WRIGHT: Excuse me, counsel. You said
 nonsafety-related.

14

MS. KEZELIS: Right.

MR. WRIGHT: I thought this was with respect to dual coded?

MS. KEZELIS: Well, let's ask the witness because
I'm a little confused right now.

THE WITNESS: At the time, they may have had a hanger that was classified as a PIB, which is a nonsafety hanger, and further research, as we would come down, it might be nonsafety but connected to a safety-related hanger, which



in our opinion makes that a safety-related hanger no matter
 what the SG code is on it now.

3 So the would have done the nonsafety side of this 4 hanger and we may have reworked it for an ICR or a rework or 5 something of that nature and come back and found that this 6 hanger is a safety-related hanger because it is structurally 7 attached to the other one. So that became my hanger, then.

BY MS. KEZELIS:

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9 Q Where during the course of this S&L walkdown did you 10 and a couple of other QC inspectors sit down and talk to 11 Mr. Kalanowski and tell him what you have just been telling 12 us?

13 That was at the very start, not so much with the A 14 nonsafety hangers because that we didn't have much to do with. We started with the amount of hangers allowable to do a 15 day and stuff. That was the first three or four meetings we 16 17 had with CECo and S&L and the QC inspectors. They called us 18 all in and their draftspeople and explained to us how this 19 program was going to work and stuff like that. So we tried the first week or so to see how many hangers we could do 20 legitimately and correctly, and it wasn't coming up to his 21 22 numbers.

We had to explain to him why so that he would not get on his people, you know, hey, you're not doing this, you're not getting the hangers out. We had to explain to him why this cannot be done.

Q Because the inspections you were performing were for safety-related, and you needed to document all the aspects of the installation that you have just described to us.

A They were much more critical, in my opinion.
Q And Mr. Kalanowski accepted the explanation?

10 A Yes, ma'am.

11 Q And you were satisfied with his reaction to your 12 explanation?

A Yes, ma'am. There was no more pressure, let's say, as to, oh, I need 15 hangers a day per man. It got down to what you get done is what we have.

Q So once you had had this meeting with Mr. Kalanowski, you felt that there was no productivity quota of any sort on your work in this walkdown, or that the --

A Somewhat there still was because we had an excellent inspector, which is probably the one I forgot to mention, and that was a guy we called Dick Gallick. He is a very good configuration inspector, but he is not a fast inspector. He

is very thorough. He was taken out of this program because he 1 wasn't getting enough hangers for Sargent & Lundy at the time. 2 3 Do you know whether Sargent & Lundy asked that he be 0 4 transferred out of their walkdown? 5 Yes, ma'am. A 6 Do you recall who at Cargent & Lundy was responsible 0 for the request that he be transferred out of the S&L 7 8 walkdown? 9 A Mr. Kalanowski. 10 For how long of a period of time, if you know, did 0 this S&L walkdown take place? 11 12 A I believe it was five or six months. Did you talk to Mr. Kalanowski about Mr. Gallick's 13 Q 14 transfer out of this walkdown? 15 A No, ma'am. 16 Did you talk to Mr. Gallick about it? 0 17 Yes, ma'am. A 18 Do you recall what was said between the two of you 0 19 about his transfer? 20 He was basically hurt because he knew he was good, A and I agreed with him. He is good at his job. And he felt it 21 was wrong to be thrown out of it because he takes his time to 22

1 do a hanger right.

2	Q Do you recall whether you had any conversations with
3	anybody else about Mr. Gallick's transfer?
4	A Just those of us that were in it.
5	Q That were involved in the walkdown?
6	A In the walkdown itself.
7	Q Do you know what area Mr. Gallick was transferred
8	into?
9	A He was transferred back in the welding and
10	configuration on the Comstock side, yes.
11	Q Is there anything else that you recall about this
12	walkdown or any concerns you might have had about the walkdown
13	or the manner in which assignments were given that you can
14	tell me that you haven't already?
15	A No, ma'am.
16	Q That pretty well exhausts your recollection about
17	the walkdown or any concerns you had about it at the time?
18	A Yes, ma'am.
19	Q You testified a few minutes ago that you had
20	knowledge of some of the allegations in the QC inspector
21	harassment allegation which has been marked for identification
22	as Perryman Deposition Exhibit No. 3; is that correct?

1

Yes, ma'am.

A

2 Do you recall whether this document or a copy of 0 3 a document like this was sent to you by BPI? I can't recall. If it did, I may still have it. 4 A Can you tell me which specific aspect or aspects of 5 0 the QC inspector harassment contention you have personal 6 7 knowledge of? Well, I know the part about John Seeders. 8 A And with respect to the part about John Seeders that 9 Q you know about, what is it that you know about? 10 11 Well, the way he was transferred back to A Engineering. He was given a choice to either get fired or go 12 to Engineering. And at the time, he was the only inspector 13 there that knew the first thing about what was going on in 14 15 Receipt. You are talking about material receipt right now? 16 Q 17 Materials receipt, yes, ma'am. A Do you know whether anybody else was certified in 18 Q material receipts at the time that Mr. Seeders was transferred 19 to the Engineering Department? 20 I believe there may have been one, which was a Larry 21 A 22 Phillips, but I won't swear to it.

Q What else did you know about Mr. Seeders' transfer
 to Engineering?

A Well, just the way it had come down, that he was given that choice because he wouldn't do something -- I forget exactly what it was -- that Mr. Saklak had wanted done at the time.

Q Do you recall whether this was a project involving review of calibration documents that Mr. Seeders may have been involved in?

A It's possible, ma'am. I really couldn't swear to
what it was now. It has been a long time.

Q Were you present during any conversations between
Mr. Seeders and Mr. Saklak?

A No, ma'am.

14

Q Have you ever spoken to Mr. Seeders about his
transfer to the Engineering Department?

17 A Yes, ma'am.

Q Do you recall what was said between the two of you? A Well, he didn't really like it. He likes the job he is in right now, but at the time, he also wanted to get into the union with us as an inspector. It would, what do you say, enhance his career eventually. They had some problems



1 going down with this. I don't even know if it was ever 2 solved. What problems going down are you referring to, or 3 0 what is it that might not have been solved? 4 Well, I know he had taken it through the NRC, and 5 A if it has ever been solved, I have no idea. 6 7 Q Okay. You have no personal knowledge, in other 8 words; is that correct? 9 A No, ma'am. Q Did Mr. Seeders ever speak to you about any 10 calibration document review that he was asked to perform 11 12 before he was transferred? 13 A No, ma'am. 14 Q So you have no knowledge about any document review that he was --15 16 A I wouldn't have understood it had he asked me at the 17 time. 18 Okay. At the time, to the best of your Q recollection, you weren't certified in calibrations; is that 19 20 correct? 21 A No, ma'am. 22 Do you have any other knowledge of the circumstances 0

	1	surrounding Mr. Seeders' transfer to the Engineering
	2	Department?
	3	A No, ma'am.
	4	Q Do you have any knowledge of any other allegation
	5	contained in the QC inspector harassment contention, Perryman
	6	Deposition Exhibit No. 3?
	7	A I know Worley O. Puckett.
	8	Q Okay. What do you know about Mr. Puckett?
	9	A He was a smart man.
1	.0	Q And on what do you base that statement, sir?
1	.1	A He knew welding.
1	2	Q Did you have occasion to talk to Mr. Puckett about
1	.3	welding at Comstock?
1	.4	A Yes, ma'am.
1	.5	Q This was during the three months or so that
1	.6	Mr. Puckett was on the Braidwood site?
1	7	A Yes, ma'am.
1	8	Q Do you recall the circumstances surrounding any of
1	9	your conversations with Mr. Puckett about welding?
2	0	A At the time he was brought in, from the best of my
2	ı	recollection, he was brought in to become a Level III, I
2	2	believe, in welding inspection for review of your welding

procedures and all documentation on the welding parameters, 1 and when he started finding things that he thought were wrong, 2 he would document it, bring it up to Irv DeWald at the time or 3 some other supervisor and request that this be done or that be 4 5 done, whatever it was -- I am not dead sure -- and he did seem to come up with quite a few different things that were wrong. 6 7 Whether they were minor or major, I am not sure. And at the time he was still there and we were talking, and he just said 8 9 that he was suggesting a stopwork on a certain welding procedure or a couple of them. I'm not exactly sure. And 10 right after that, it wasn't too long after that that he was 11 dismissed. 12

Q Do you recall whether Mr. Puckett ever attained
Level III certification at Comstock?

15 A No, ma'am.

16 Q Does your response mean that you don't recall or you 17 don't know?

18 A I don't really know if he ever made it.

19 Q Did Mr. Puckett discuss with you during the course 20 of his three months or so employment at Braidwood the 21 specifics of any of the procedures or welding parameters that 22 he identified to Mr. DeWald or other supervisors?



A He had mentioned some small stuff, like one was a 6010 welding for unistrut, and there was something wrong with that. He had found two or three that I really don't remember what they were, but it was something small like that, I guess. Q The 6010 that you just referred to, is that the weld rod or electrode?

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A That's the welding rod we used, yes.

Q Other than the, I assume, three 60 series weld rod
9 that you just referred to, do you recall any other specifics
10 that Mr. Puckett might have discussed with you?

A No, ma'am.

12 Q Did you have occasion to discuss with him, if you 13 recall, specific L.K. Comstock welding procedures as opposed 14 to AWS weld codes or any other codes?

A As far as I knew, the only thing he was working on was L.K. Comstock's. If he referred them to another type such as AWS, it would be kind of difficult because our welding procedures are referenced to AWS; they are not AWS.

19 Q That is the AWS D.1.1, 1975?

20 A Yes, ma'am.

21 Q Do you recall any other conversations or subjects 22 that you discussed with Mr. Puckett, either specifically or



1	generally?
2	A No, ma'am. Just his naval background.
3	Q Do you have a naval background, Mr. Perryman?
4	A No, ma'am.
5	Q Did you ever discuss Mr. Puckett's experience at
6	Zimmer with him?
7	A No, ma'am.
8	Q Did Mr. Puckett ever discuss with you any phone
9	calls he was making to personnel outside the site regarding
10	welding?
11	A Yes, ma'am.
12	Q He did?
13	A Yes, ma'am.
14	Q Do you recall what he said to you about that?
15	A From what I remember, he did have some friend or
16	something or somebody he knew in Region III, and he would call
17	him if he found a problem. He had mentioned he had called
18	somebody and probably recommended what to do or asked what he
19	thought would be the best way to handle something. Now, what
20	he actually did, I don't know. I'm saying that is about all I
21	had known. He did call somebody. I believe it was Region
22	III.

80

1 Q Do you recall whether it might have been an NRC 2 person or whether it might have been somebody that you had 3 worked under at Zimmer?

A That I couldn't swear to. I wouldn't really know. Q Were you ever in his presence when he made such a phone call or did he merely just tell you about them?

A Just merely told me about them.

7

8 Q Did he give you any impression of how many such 9 phone calls he made?

10 A He had mentioned a few, but as to how many, I
11 couldn't swear to it.

Q Do you recall him discussing the specifics of any of
 those telephone conversations with you?

14 A Just something over a welding procedure.

15 Q Is there anything else in Perryman Deposition
16 Exhibit No. 3 with respect to Mr. Puckett that you have
17 personal knowledge of or that that document might refresh your
18 recollection as to Mr. Puckett other than what you have
19 already testified to?

20 A Only that I heard he won.

21 Q Okay. When you say you heard that he won, are you 22 referring to the Department of Labor action that he had?

It was either that or NRC or something. He had 1 A 2 something going. 3 Have you spoken with Mr. Puckett since he left the 0 4 Braidwood site? 5 No, ma'am. A 6 And do you recall how he heard that he "won"? 0 There's a couple guys that knew him pretty good, I 7 A guess, for years off and on, and it had come back through the 8 plant that he had won his case. 9 10 Anything else that you know about Mr. Puckett that Q you haven't testified about already today? 11 12 A No, ma'am. 13 Or the allegations regarding Mr. Puckett? 0 14 A No, ma'am. 15 Mr. Perryman, have you ever personally ever been 0 pressured to approve deficient work by any member of Comstock 16 17 management? 18 A No, ma'am. 19 Are you aware of any other individual who might have 0 been pressured to approve deficient work by Comstock 20 21 management? 22 A Only through hearsay.

1	Q And what have you heard?
2	A There was a deal with Rick Snyder, and I think it
3	was Saklak.
4	Q That would be the Snyder-Saklak incident?
5	A Yes, ma'am.
6	Q And that would have been, to the best of your
7	recollection, the day before the group of you went to the NRC
8	on March 29, 1985?
9	A Yes, ma'am.
10	Q You weren't present at the Saklak-Snyder incident,
11	were you?
12	A No, ma'am.
13	Q Are you aware of any other instance of any pressure
14	by any member of Comstock management to approve deficient
15	work?
16	A No, ma'am.
17	Q Either by rumor or personal knowledge?
18	A No, ma'am.
19	Q Have you ever been personally pressured to sacrifice
20	quality for production and cost considerations?
21	A There was a time oh, it would have to be my first
22	year there or so it was more or less, it seemed, they

wanted x amount done. This was when we had a tremendous backlog, and then we had a backlog of NCR, ICR. We were promised all kinds of stuff to get this done, get that done. I don't believe it affected anybody's inspections. Right now today I would say you have got a very good inspection force out there now, which is a change, like I said, from what they did have. I mean it's 100 percent different.

8 And I don't believe that anything was hurt on that matter except that people would get tired of being pushed to 9 10 do this or that because with Commonwealth Edison's knowledge and background in these plants, I think my problem comes to 11 that I can't see how they let some of this go for so long 12 before it was caught, and now we're paying for it in the sense 13 of doubling our work or three times inspecting the same 14 15 hanger.

I have inspected some hangers as many as seven times, the same hanger that someone else has inspected, it has been rejected or bought off. Their documentation is what -not ComEd's, but Comstock's documentation, or Ernst, if you want to call it Ernst, that one time it was, their documentation has either been lost or thrown away or dumped, and I think that's why you have, or I should say they had,

the problem with these backlogs and the pressure to get something done. CECo gives a time limit, says I want x done by this certain date, just like your startup date. And if it can't be done, it naturally puts pressure on management and on down the line. I have been in both spots, so I know.

At that time there was pressure to do the job, and you did have to do, I would say, more work. I mean you were at a constant run, where today I'm a lead of welding inspectors now, and I explain to my people how I want them to do something, and I could care less what ComEd or BESTCO or any of the rest tell me they want done. It's going to get done the way I want it done, not to the way they want it done.

13 Q One of the problems you just identified was lack of 14 documentation or missing documentation.

15 A Yes, ma'am.

Q To the best of your knowledge, the lack of documentation or missing documentation has either been NCR'd or ICR'd; is that correct?

A That I couldn't swear to. They lose my documents
all the time.

- 21 Q Who loses your documents?
- 22 A Our vault.

Q Are those documents ever found again, to the best of
 your knowledge?

A Some

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4

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A Some are, some aren't.

Q Can you give me a specific example?

5 A I have had inspectors go out and do certain hangers. Now I've got them over a barrel because I copy every 6 7 inspection my people do. I have a copy of my own. We will get a call wanting something from craft personnel or 8 Engineering, saying has this hanger ever been done? I can 9 pull out my file and tell you if it has been done, and then I 10 can call down to the vault and ask them to find it, and they 11 can't find it. It took them two weeks to find the hanger that 12 I had turned in maybe only a couple days before. 13

Q To return to my original question, which was whether you were personally pressured to sacrifice quality for production and cost considerations, were you ever told, either explicitly or implicitly, by any member of Comstock management to sacrifice quality for cost or production?

A No, ma'am.

20 Q Other than the fact, as you have testified, that a 21 few years ago you felt more pressure, felt that you had a lot 22 more work to do, particularly in light of the welding



inspection backlog, was there anything else that would lead you to believe that you would have been or had been pressured to sacrifice quality for production and cost considerations by any member of Comstock management?

5

6

A In one sense, no.

Okay.

Q

7 In other senses -- I'm not giving up quality, but I 0 believe in myself. I know what I'm good at. I'm good at 8 welding. Another person may be good at terminations. He has 9 the background or he has done it for years, and he is good. I 10 can't consider myself as he is, good in every area, and they 11 would put this pressure when they came out with this 50 cents 12 a cert and things like that to train in other areas, just 13 giving an increase in wages. I have argued it. I haven't 14 argued it with Bob Marino and everybody that I can dream of 15 that's come out there that I don't care who you are, you are 16 going to be good at one thing and one thing only. 17

I can pass a test. I can give my kid a test and he will pass welding, but that don't make him good at it. You have to know what your limitations are, and they don't care. They need x amount of people to do this rather than pay for qualified people in an area, such as an experienced cable

puller, or a terminator, something that I don't consider 1 myself to be good in. I can do it, but I'm not good. I don't 2 3 feel comfortable. I wouldn't make a mistake on purpose. I may make a mistake, and that would bother me. I would worry all 4 the time while I'm doing this about am I making a mistake, and 5 I would be a lot longer in my job to do it. And that's where 6 I feel you've got a pressure there, that people were training 7 just -- I mean they were literally fighting for training so 8 9 they could get 50 cents.

Q And did that, in your opinion, affect the morale?A Oh, yes, ma'am.

Q In your opinion, did it affect -- this cross-training problem after April or so of 1984 and the 50 cents per hour additional certification salary structure change -- did that affect the quality of inspections being performed?

17 A I would say yes.

10

11

18 Q In what respect?

A As I was stating, I may do a job -- like I said,
I've got CEAs -- and not knowingly would I make a mistake, but
I don't believe that you are good. We have got people that
are certified in ten areas. You may work that area a very

small percentage of your time, and the way procedures have 1 changed and upgraded so often, for me to say that I could 2 3 honestly give you the best that I can do, I would be a liar. 4 Can you name for me anybody who is certified in ten 0 5 areas? 6 I believe Bruce Brown had nine or ten. He is no A 7 longer there. He is with the UA now, as a matter of fact. 8 You have Soberski. We have a couple of supervisors now that 9 have probably seven, maybe eight. 10 Q Can you name them? Joe Hii would have about seven or eight now. 11 A 12 Okay. Anybody else? Q No, that would be about it of the old people that 13 A 14 are still there, as a matter of fact. Let me clarify one thing. I'm not picking on Joe. 15 16 He's a good man. 17 Mr. Perryman, all I want is the best of your Q recollection and the truth. That's all I want. 18 19 You mentioned UA. What is that? 20 A United Association, Local 306. 21 Oh, okay. That's the Local. Q 22 A Yes, ma'am.

Q Local 306.

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A He's the training coordinator.

Q You have testified that even though you had four or
five certifications -- is that correct?

A Yes, ma'am.

6 Q Ninety-five percent of your time has been spent in 7 the welding area, welding configurations; is that correct?

A Yes, ma'am.

9 Q Do you have any personal knowledge as to the manner 10 in which other people's work was distributed after they 11 achieved additional certifications?

You mainly go back to what you were hired in for to 12 A start with, depending upon the workload at the time. If we 13 14 needed welding, you would be back in the welding, one part of QCIRP LIRP 15 it or another, like a CRP program, LRP program, whatever they decide. If you were hired in at the time and you did have a 16 background in something electrical, you would be put into that 17 area. You may be cross-trained in the welding or you may be 18 cross-trained into another area, but basically, they will put 19 you where they really needed you when they hired you. 20

Q So even though you may achieve additional
certifications, you will have one predominant area in which

you spend most of your time.

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Yes, ma'am.

Q And for you that area is welding?

A Yes, ma'am.

5 Q During the five percent or so, roughly, of your time 6 that you spent performing inspections in other areas of 7 certification, did you ever request any refresher courses or 8 any additional guidance before you commenced such inspections?

A Yes, ma'am. When I come out of the walkdown
program, they threw me on nights and put me into
terminations. I hadn't done a termination since I got
certified. So I did request and received the training that I
asked for so that I could refresh myself before I just jumped
in and did it.

15 Q At any time did you make requests for additional 16 training or refresher courses that were rejected?

17 A No, ma'am.

18 Q Are you aware of anybody who at any time has made 19 requests for additional training in terms of refreshing 20 themselves that have been rejected?

A I couldn't swear to it. I believe I have heard that before, but the specific case, I couldn't tell you who it was



1 right now.

2	Q Do you recall what area it was?
3	A It was probably going back into an electrical
4	because the people I deal mostly with are welding, and they
5	wanted to go back into another area or requested to be put
6	into another area.
7	Q Do you recall hearing Ms. Myra Sproull indicating
8	that she would need additional refresher training in
9	calibrations before she did work in that area?
10	A I dealt very little with Myra Sproull.
11	Q Okay. So you don't recall whether that is the
12	instance that you heard of?
13	A No, ma'am.
14	Q Do you recall anything else about the specifics of
15	any instance that you heard about where refresher courses
16	might have been rejected when a request was made?
17	A No, ma'am.
18	Q Okay. You just recall hearing the rumor that
19	somebody had been rejected a request?
20	A Yes, ma'am.
21	Q Do you ever recall hearing that anybody else was
22	pressured to sacrifice quality for production and cost

1 considerations?

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A No, ma'am.

Q Have you personally ever been pressured to knowingly
violate established quality procedures by any member of
Comstock management?

A No, ma'am.

Q Have you heard of any instance where anybody else
has been pressured to knowingly violate established quality
procedures by any member of Comstock management?

10 A No, ma'am.

11 Q Have you ever personally been threatened with 12 violence by any member of Comstock management because of your 13 expression of quality or safety concerns?

14 A They ain't that big.

15 Q I'm sorry?

16 A They're not big enough.

17 Q They're not big enough. Okay.

Can I take it, then, that your answer would be no, you personally have never been threatened with violence because of your expression of quality or safety concerns? A Yes, ma'am.

22 Q Okay. Have you ever heard of any instance where any

1 other Comstock QC inspector has been threatened with violence 2 because of his or her expression of quality or safety 3 concerns? 4 A Just the ones that have already been addressed. 5 And when you refer to that, are you talking about 0 the Snyder-Saklak incident? 6 7 A Yes, ma'am. Did you have any others in mind other than the 8 0 9 Saklak-Snyder incident? A I have heard threats to other people at different 10 times, but they were all by the same person. 11 12 In other words, you have heard Mr. Saklak making 0 13 threats to other persons? 14 A Yes, ma'am. 15 Can you recall who those other persons were? Q 16 A Joe Hii. Were you present when Mr. Saklak threatened Mr. Hii? 17 0 18 A Yes, ma'am. 19 And do you recall what was said? 0 He says if we weren't on the plant site, I'd kill 20 Α 21 him. 22 Do you recall when that took place? Q

1 A Oh, the date I couldn't tell you, no. It has been 2 quite a while.

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Q If you think back in terms of when you started at the Braidwood site and March of 1985 when the Saklak-Snyder incident took place, can you roughly estimate when during that time period it would have taken place?

A It had to be back right around the time I was
8 training in cable pulling because that's when I dealt mainly
9 with Saklak.

Q Do you recall the circumstances of Mr. Saklak saying to Mr. Hii that if he weren't on the site, he would kill him? A I forget what it was. He verbally abused the guy one day, and I happen to be standing right next to him when he did it.

15 Q Okay.

A And I told him if he ever pointed his finger like
that at me, I'd tear it off and make him eat it.

18 Q You said that to Mr. Saklak?

19 A Right.

20 Q Did Mr. Saklak respond?

21 A He never pointed his finger at me [laughing].

22 Q Did Mr. Saklak say anything to you in response?

No, ma'am. 1 A Okay. Do you know whether Mr. Hii complained to 2 0 anybody about this incident? 3 4 A No, ma'am. 5 0 You don't know, in other words? No, he didn't, that I know of. 6 A 7 Okay. Were you present at any other incident where 0 Mr. Saklak verbally threatened any other QC inspector? 8 9 A No, ma'am. Okay. So the only two that you're aware of are the 10 0 Snyder-Saklak incident and then Mr. Hii and Mr. Saklak? 11 12 A Yes, ma'am. 13 Okay. Have you heard rumors about any others? Q 14 A Frank O. Rolan. 15 0 And that's Mr. Rolan, Jr.? 16 A Yes, ma'am. 17 Q And what do you recall hearing about that? 18 I just heard they had had a big outing like that A before Snyder and them had it. I don't know what it was 19 20 I just heard they had a good one one time. about. Okay. I may have asked you this already, and if I 21 0 22 did, please let me know.

Do you recall any of the circumstances at all surrounding Mr. Saklak's threat to Mr. Hii? Do you recall what started that incident?

A No, I really couldn't remember.

Q Okay. Is there anybody other than Mr. Hii,
Mr. Snyder, and Mr. Rolan that you recall hearing or being
present when Mr. Saklak threatened them?

A No, ma'am.

9 Q Okay. Other than these three incidents you have 10 just referred to, were you ever present when any Comstock QC 11 manager or Comstock manager verbally abused any member of the 12 QC force?

A There had been times during meetings when there was
a lot of verbal abuse, but to one specific person, no.

Q Okay. Other than the DeWald incident that you have already testified to, were you ever verbally abused by any member of Comstock management because of your expression of guality or safety concerns?

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A No, ma'am.

20 Q In connection with that incident, were you satisfied 21 with the Level 3 inspector's conclusions regarding your 22 inspections and your documentation of deficiencies you

1	had identified?
2	A Yes, ma'am.
3	Q Okay. Do you have any knowledge of any Comstock QC
4	inspector being terminated because of his or her expression of
5	quality or safety concerns?
6	[Pause.]
7	A No, ma'am.
8	Q Okay. Have you personally ever been transferred to
9	an undesirable job or to work in an area where quality
10	deficiencies could not be noted because of your expression of
11	quality or safety concerns?
12	A Just after the walkdown.
13	Q Okay. But you asked to be transferred out of the
14	walkdown, didn't you?
15	A Not where I went [laughing].
16	Q Did you specify where you wished to be transferred
17	to when you requested that you be transferred out of the
18	walkdown?
19	A Yes, ma'am.
20	Q Okay. Where did you request that you be transferred
21	to?
22	A Welding.

1	Q Okay. Let's take a look at those documents.
2	Is your request that you be transferred back into
3	welding reflected on what has been identified as Deposition
4	Exhibit No. 2?
5	[Witness reviewing document.]
6	A Yes, ma'am.
7	Q Okay. And which document was that? That was the
8	document dated May 8, 1985, and your request was that you be
9	transferred from cable pan walkdown back to end process weld
10	and configuration inspections; is that correct?
11	A Yes, ma'am.
12	Q Okay. Now can you tell me I don't recall right
13	now what area were you transferred into out of the
14	walkdown?
15	A Night shift, terminations.
16	Q Okay. Did you complain to anybody about your
17	transfer to night shift terminations?
18	A Yes, ma'am.
19	Q To whom?
20	A My supervisor, Tony Simile.
21	Q Okay. And what did Mr. Simile say to you about that,
22	if anything?

A It wasn't much, because he's the one who transferred me, and he also did that to Larry Bossong, the same exact thing. The way that came down was actually was as a little punishment at the time.

Q You felt that you were being punished because -A Oh, definitely.

7 Q -- you had requested that you be transferred out of 8 the walkdown?

A Yes, ma'am.

9

Q Okay. Other than the fact that you were transferred into night shift terminations, is there anything else other than that that led you to believe or feel that you were being punished because of your request to be transferred out of the walkdown?

A Yes, ma'am. There was five of us that had requested to be transferred out of the cable pan walkdown, which they stated I was transferred, I was. My supervisor came into the trailer. He called one man aside, took him outside, and told him -- asked him -- well, the first one he told that he was being transferred back to welding.

The second man, he come in and asked him if he still wanted to get out of the cable pan walkdown. The man said no,

that the procedure was changed, and it was fine. So he stayed
 in cable pan walkdown.

Then he came in and looked at Larry Bossong and myself in the trailer in front of all these people and says, "Come see me after work. You have been transferred, and you won't like where you're going."

7 Q So you and Mr. Bossong went to see Mr. Simile after 8 your work that day?

9 A No, ma'am. I wasn't wasting my time.

10 Q Okay.

11 A I waited until the next day.

12 Q Okay. In what respect didn't you like the transfer
13 to night shift terminations?

A One thing, I don't like nights. I've worked them for too many years. He knew that. And at the time, my mother was dying, and it was impossible for me to work nights. But she happened to die that weekend, so it didn't make too much difference.

19 Q How long did you stay in the area of terminations on 20 night shift, if you recall?

21

A Probably about four or five months.

22

Q And then where were you transferred to?

I was transferred back to day shift. 1 A 2 Did you complain to anybody about working nights? 0 3 A All the time [laughing]. 4 Q To whom did you complain? Just mainly the guys I work with, because I wouldn't 5 A pass that back to Tony or anybody else at the time. We 6 weren't hitting it off too good. 7 In other words, you didn't specifically complain to 8 Q 9 Mr. Simile? 10 A No, ma'am. 11 About the night shift. 0 Just once or twice when he first bid it. I told 12 A him, I didn't want it. And Irv DeWald. I'd walk in there, 13 and he was going to put my on days, and then Tony talked him 14 15 back out of it. 16 Q Did Mr. DeWald tell you that? 17 A Yes, ma'am. 18 Okay. What else did Mr. DeWald say to you about Q 19 that? 20 Well, when he threw me on nights, I told him I was A going to file a suit against the company. And he said, 21 "Well, if you're going to do that, you're not going to 22

1 have go on nights, '' and I said, "Well, I'm going to do it if 2 I go on nights, '' because, like I said, I was working six days 3 a week then, and I had to babysit my mother on Sundays all day, because she was an invalid. And this put just too much 4 on me, to be on the night shift. So I told him I would file 5 6 suit against the company, and he said, "Well, if that's the way you're going to be about this, '' he says, "You're not 7 8 going on nights. "

So as far as I knew, I wasn't going on nights.
Tony Simile walked into the room, and a half hour later I was
back on nights.

Okay. Did you talk to Mr. Simile about that? 12 Q I'm not that nice a guy [laughing]. 13 A 14 Q Did you talk to Mr. DeWald again about that? 15 A No. Did this incident take place shortly after your 16 Q transfer to night shift, or was it right after your transfer? 17 18 The day I was told I was going on nights. A 19 You testified that five of you requested transfer Q out of walkdown. Were these the five that had been performing 20 21 the walkdown?

22 A Yes, ma'am.

1 Q And this was, in other words, all the QC inspectors 2 that you recall at the time who were involved in this walkdown 3 project?

A Yes, ma'am.

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5 Q Okay. You testified that Mr. Simile had indicated 6 to Mr. Bossong that he wouldn't like where he was going.

A Yes, ma'am.

Q Where was Mr. Bossong transferred to, if you recall? A I'm trying to remember, because we had a switch there, because once he became a steward, he couldn't touch us, see. He couldn't move Bossong where he wanted to, and Bossong was the day steward. I was the night steward. So it affected wherever he was supposed to go.

14 Q Okay. So you don't recall where Mr. Bossong was 15 transferred to.

16 A No, I really don't.

17 Q Do you recall when you became the night steward?
18 A Yes, ma'am.

19 Q When was that?

A The day we got certified, the day of the transfer
over, which would have been the 23rd of July or something like
that.



Q July of 1985?

A

A Yes, ma'am.

Q Okay. So in other words, between the end of May of 1985 and sometime until the end or so of July, 1985, you were working night shift, but you weren't the night steward during that time period.

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Right. Yes, ma'am.

Q Now how did it come to be that you were transferred
out of night shift back to the day shift?

10 A I requested it.

11 Q Was that the first time you made -- well, strike 12 that.

13 Did you make this request in writing?

14 A No, ma'am.

15 Q Okay. Well, was it an oral request?

16 A Yes.

17 Q Do you recall to whom you made the request?
18 A Tony.

Q Okay. And how soon after you made the request to
Mr. Simile were you transferred back into day shift?

21 A About a week later.

22 Q Okay. Was there anything other than the fact that

1 you didn't want to work the night shift and your mother was
2 ill that led you to feel that you were being punished for your
3 request to transfer out of the walkdown area?

4

A No, ma'am.

5 Q Okay. Did Mr. Bossong tell you at any time that he 6 felt he was being punished for his request to be transferred 7 out of the walkdown?

8 A The day that it came down, we knew it was coming. 9 Q Do you recall the specifics of what Mr. Bossong said 10 to you or you said to him about this?

A It had gone somewhere along the line of filing a suit with the National Labor Relations Board, that we had thought about it and thought about it, and like I said, with my mother dying, there wasn't that big an inconvenience to go along with it, you know, to go ahead and work it, as far as I was concerned, and I figured sooner or later they're going to need me on another project. And they did.

18 Q And what project was that?

19 A Cable pan risers walkdown [laughing].

20 Q How long did that project last?

21 A Until last November.

Q

22

Do you recall discussing this with anybody other

than Mr. Bossong or Mr. DeWald or Mr. Simile in the conversations you've already described to us?

A No, ma'am.

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Q Other than what you've just described regarding your transfer to an area that you did not find desirable, are you aware of anybody else being transferred an undesirable job or work in an area where quality deficiencies could not be noted, because of his or her expression of quality or safety concerns?

10 A Well, I don't know if it would be quality or safety 11 concerns. I remember they pulled certs on Rick Martin, and he 12 was transferred around guite a bit.

13 Q Okay.

14 A But other than that, no.

Q You testified that they pulled certs from Rick
Martin. You mean that he was decertified, or his
certifications were removed; is that what you're saying?

18 A Yes, ma'am. They pulled his certs away from him,
19 his config certs, although I do believe he's got them back now
20 finally.

Q Okay. Did you know the circumstances surrounding
the pulling of the certifications?

Everybody knows about Rick Martin [laughing]. 1 A 2 Okay. Can you tell me what you recall the Q 3 circumstances surrounding his decertifications were? A Well, he had a redeck rate, a bad redeck rate. 4 He 5 was using mimeographed copies for certain parts of our 6 letterhead, and it was just he was told to do something, and he was vulnerable. He's that type of person, you know. 7 You'll understand it if you meet him. But he's been picked on 8 a lot over there. It's ridiculous, but he has, stuff that 9 will never come out in any of these hearings or anything else. 10 11 What do you recall specifically with respect to his 0 being picked on, as you just testified? 12 A Well, he was one of the few people I know that had 13 to fill out a status report for every hour of what he was 14 15 doing. Do you recall whether that's something ne complained 16 Q about to the NRC, when he went to the March 29th --

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18 A He's religious.

19 0 I'm sorry?

17

20 He's a religious person now. He wouldn't do that. A 21 He won't come forward; is that what you're saying? Q 22 A Yes, ma'am.

Q Okay. Is there anything else that you recall that
 you can tell me about Mr. Martin with respect to his
 transfers, if any?

A No. There's just been so many things they've done to that poor guy, that if I were him, I'd retire.

Q Do you have any basis for believing that any of the
things that you've just stated were done to Mr. Martin were
because of any expressions that he had of quality or safety
concerns?

10

A No, ma'am.

11 Q Okay. So in your opinion or to the best of your 12 knowledge, whatever action might have been taken as to 13 Mr. Martin has been unrelated, to the best of your knowledge, 14 to quality or safety concerns that he might have had?

15 A Yes, ma'am.

Q Let's turn back momentarily to your transfer out of the walkdown area. When you were transferred into night shift for terminations, did you feel you were being punished because you had requested a transfer out of walkdown, or because you had voiced concerns regarding the manner in which the walkdown procedures were being handled.

22

A It would have been two things. One was because of

the voice I had in the procedures of the walkdown and probably 1 2 the way I wrote that memo to them. So in other words -- well, strike that. 3 Q 4 When you say the way you wrote that memo, which memo 5 are you referring to, Mr. Perryman? 6 A All these here [indicating documents]. 7 Specify the date of the memo that you have in mind. 0 8 [Witness reviewing documents.] One would be the one dated 5/17/85. And then this 9 A 10 one, 5/13. Okay. And what did you mean when you referred to 11 0 12 the way in which the memos are written? Well, this one here, I told them I thought they were 13 A BAD irresponsible and \forall management practice between supervisor and 14 inspectors, not to answer written requests. And this one here 15 16 was mainly because of the way I wrote it up, stating that I 17 was misinformed from management on what I was doing on the 18 job. 19 Okay. And when you wrote that, you were referring 0 to the Form 7 checklist? 20 21 A Yes, ma'am. 22 Q And that's the memo dated 5/17/85?

A Yes, ma'am.

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2 Now you made the statement that you felt your 0 3 transfer into an area that you didn't want was, in part, because of your voice in the procedures. Were you referring 4 to the change that was effectuated regarding the procedures by 5 6 which the walkdown inspections were being handled? 7 A Yes, ma'am. Okay. Other than what you've already testified to, 8 0 are you aware of any other Comstock QC inspector being 9 transferred to an undesirable job or work in an area where 10 quality deficiencies could not be noted because of his or her 11 expressions of quality or safety concerns? 12 13 A No, ma'am. 14 0 Have you personally been assigned to perform burdensome or menial special projects or other adverse 15 16 treatment, in your opinion, because of your expression of 17 quality or safety concerns? 18 A No, ma'am.

19 Q Okay. Are you aware of anybody else that you feel 20 or you heard might have been assigned to perform burdensome or 21 menial special projects or treated otherwise adversely because 22 of his or her expression of quality or safety concerns?

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A No, ma'am.

2 MS. KEZELIS: That completes my questions for 3 Mr. Perryman.

4 Mr. Perryman, I do have a self-addressed and 5 stamped envelope addressed to me, and I will ask that any documents that you do have in your possession that are 6 7 responsive to that schedule of documents attached to your subpoena, that you send the originals to me, and I will make 8 photocopies and provide the other parties with copies of them. 9 10 THE WITNESS: Okay. MS. KEZELIS: And then I will return the originals. 11 12 THE WITNESS: No problem. 13 MS. KEZELIS: Mr. Wright? 14 MR. WRIGHT: Yes, I'll have a few questions. Perhaps we should take a five-minute break. 15 16 [Brief recess.] 17 18 19 20 21 22



1	EXAMINATION
2	BY MR. WRIGHT:
3	Q Mr. Perryman, I have a few questions that I would
4	like to ask. Some of them will be follow-up questions in
5	regard to the discussion between you and Ms. Kezelis, or I
6	might even have one original question.
7	In your discussions of the Configuration Form 7, you
8	stated that it was signed on the walkdown.
9	A Yes.
10	Q And it went to the vault.
11	A Yes, it went to the vault with the Rev. O print, a
12	copy of the Rev. O print. The original Rev. O went to S&L in
13	Chicago to reevaluate it structurally. That's what we were
14	told, to reevaluate it structurally to see if it was sound and
15	what we had found was still an acceptable item.
16	Q And was it your concern that that document, the
17	Configuration Form 7 and the Rev. O print, would then be the
18	final inspection papers for that hanger?
19	A Yes, it was.
20	Q You also testified that there was no weld inspection
21	done at the time of that walkdown.
22	A That's correct. There was what we call a weld

mapping, which was, if you notice the weld that was really too 1 2 short, which if you're accustomed to seeing some, I could spot 3 it, for the way you can spot that this is wrong, and we would identify this on our prints. They had a Level 3 from S&L who 4 would go out with another man and weld evaluate what they had 5 6 up there for, say, if it was an inch shorter than normal, 7 they would evaluate this or mark it up, and from their evaluations, they came out with Revs. to repair them or to use 8 it as-is, depending upon how it was structurally found to be. 9 10 And those were only the welds that you could eyeball Q 11 from experience?

A Yeah, we did not actually inspect every weld to what
 our criteria is.

To your knowledge would there ever be an additional 14 0 15 weld inspection that would be done on that particular hanger? 16 Yes, there will. There will definitely be welding A 17 done on them. We've brought it up. Some were done, like I said, they had -- they've got documentation on some that were 18 already done. Those that weren't done, we're doing now. 19 20 Okay. But before that change in the procedures, 0 would there have been an additional weld inspection of that 21 particular hanger? 22

1 A I wasn't sure. I was worried. 2 And how long, if you know, had that procedure been 0 3 in operation? 4 The procedure we use for the walkdown; is that what A you're --5 6 Q Yes. 7 A It had just started. That was a brand new procedure, at least on our site. That was a new procedure to 8 9 us. MS. KEZELIS: I guess just for the record, the 10 person who is asking the questions is Mr. Timothy Wright, who 11 represents BPI, the Intervenors in the Braidwood licensing 12 13 proceeding. MR. WRIGHT: I've already identified myself early 14 15 on. MS. KEZELIS: Okay. I don't recall it being on the 16 17 record. I'm sorry, Tim. 18 BY MR. WRIGHT: 19 Q In response to a question by Ms. Kezelis, you stated that you had no reason to believe that the quality or the 20 safety of the plant was being jeopardized in regard to the 21 22 Form 7 walkdown.

Right. A lot of those hangers had been inspected at 1 A one time, configuration and welding. When we went through the 2 walkdown or started that walkdown, I was satisfied to the fact 3 that they are structurally being reevaluated. I'm not an 4 5 engineer, so I can't say it's unsafe. I'd say if the welding was really bad or -- configuration isn't as important as a 6 weld would be to me. Configuration is just what pieces they 7 put here, you know. If they put a bigger piece, that isn't 8 going to hurt it, as far as I'm concerned. But like I said, 9 I'm not an engineer, so I wasn't concerned with the quality or 10 the safety of the plant in respect to the configuration. 11

I worried only when I wasn't sure that the welding was going to be identified and document, so that that could be structurally taken into effect.

Q Now let's focus on the welding for one moment. Did
you know that those hangers had been inspected for welding?
A Some had, some had not.

18 Q How did you know that?

A Well, we have -- each welding inspector has a stamp, an identifying stamp, and you could walk through a hanger, and you'd be looking at this, and you could see his stamp. It would be either a letter or a number or something that

identifies him. So you could see some that had been inspected
 previously.

But from what I had learned previous of people that had been there previous to me on inspections that I had redone or whatever, I didn't feel confident in all of them.

Q Well, those that had the stamp and that you knew had been inspected, did you feel or did you believe that there was any quality problems with respect to the inspections?

9 A For the ones that somebody had already inspected, to 10 see if there was a quality problem with it?

Q Yes.

11

12 A No, not if the man had bought it. I would have to 13 take his word. If I was to reinspect it myself for the weld, 14 then I could say yes or no definitely.

15 Q Now with respect to those that had not been 16 inspected previously, do you feel there could have been any 17 quality problems with the welds?

A Well, you always have a doubt. If something's not inspected, until you have somebody there that is certifiably and qualified to actually say, "That is a good weld," so until I know that there's documentation on that, as far as I'm concerned, yes, it's a quality problem.

1 In response to a question in regards to the NRC 0 2 inspection report, I guess it was 821 and 822 --3 MS. KEZELIS: 85-21 and 85-22? 4 MR. WRIGHT: 85-21 and 85-22. 5 BY MR. WRIGHT: You stated that you weren't satisfied with the NRC 6 0 investigation because it was a shortcut, correct? 7 8 A Right. 9 Q What specifically did you mean by "shortcut?" 10 Well, when you're working every day on something, A and if you're talking strictly on this NRC thing, it was like 11 they had said, they didn't have -- they couldn't find the 12 paperwork, or they didn't pull that man's certs for welding 13 14 when they found some of this to be true. 15 When you work with somebody, you know them better, and you form an opinion of them. It may be your own or it may 16 be a group of people that have an opinion of someone. 17 18 And when you go on qualifications in the line of work we do, you can tell who's a good person and who isn't. 19 It would be like lawyers know lawyers. They're going to know 20 who's a good lawyer and who is not a good lawyer; you know 21 22 what I'm saying?

And that's where I base it. When I look at 1 something, I don't like to see a shortcut. 2 3 So would you say that the NRC did not do a thorough 0 job of investigation the allegations? 4 5 A Right. 6 Q Did the NRC contact you as a result of those 7 allegations? 8 A No. 9 At one point you stated that you had actually had 0 the inspection report that, on its face, had in excess of 1000 10 11 welds on it. 12 A Right. Yes, I have. 13 Did you make that known to the NRC at the time? 0 14 It had been already brought up by another person. I A didn't add to it. It was a pretty quick session that day, and 15 we weren't really there for small items such as that one at 16 17 that particular time. We were there because if they didn't want to do what we wanted them to do -- in other words, to get 18 19 a man that is, let's say he was lacking in discipline, self-discipline and how to address people, how to work with 20 people -- you have to know how to do that, whether you're a 21 22 big man or a little man -- and he liked to use his size on

someone that he knew it would work on, and that is where we had the biggest complaint, and I know they have sent these people to training on management classes. I know Comstock has done that. I've known some of the supervisor that have gone through this class.

Q Do you know whether the NRC contacted the person who initially brought up the 1000 welds on the inspection report to see where that piece of paper was?

9 A I believe all of us -- I can't swear to everybody, 10 but I know they had called me, like this walkdown one was a 11 part of mine when I went in that day. I brought that up. But 12 I believe everybody was answered as to what was done or what 13 they had come down to, I guess, as well as you can read it, 14 you know, not being a lawyer.

15 Q Everyone was answered. But did they contact you in 16 the resolution of those allegations?

17 A No, I don't believe they did.

18 Q Now with respect to the inspection report that 19 showed the 1000-plus welds, you stated that was by -- those 20 welds had been inspected by Mr. DeWald, correct?

21 A Yes.

Q

22

Do you know of any other sheets that had anywhere in

the range of 600, 700 or 1000 or more inspections on one sheet?

3 I have seen them off and on, because they had used A 4 them like a joke a couple times from different people that were working -- "Hey, look at this one," you know, and they'd 5 show you something that had an extreme number of welds or 6 inspections, but they were from, like I said, different times 7 and long before I ever came there, and it was just something 8 that we knew we had already -- most of this, I would say right 9 10 now, we've already reinspected. But I couldn't swear to 11 everything, you know.

Q In your experience as a weld inspector, would it be possible for you to inspect 1000 welds in one day?

14 A No. It's very impossible.

15 Q In one week?

A Depending upon the circumstances, yes, you could do
17 1000 in a week.

18 Q With the kind of quality that you feel is necessary 19 to inspect a weld?

20 A Yes.

1

2

21 Q Now you also stated that at one point in time when 22 you had found a number of welds, that you'd written up a lot

of welds, referring to the switch gear, that Mr. DeWald stated 1 2 that you were wrong with respect to those welds, that you're 3 inspection was wrong; is that right? 4 Yes, sir. A MS. KEZELIS: Well, I don't think that's precisely 5 what Mr. Perryman testified. I think the record will speak 6 for itself. If you are just attempting to refresh 7 Mr. Perryman's recollection as to your area of inquiry, that's 8 fine. 9 10 BY MR. WRIGHT: 11 Perhaps you can restate that for us. 0 What it was is, I had written up a lot of hangers in 12 A that room on ICRs, and he happened to come in that particular 13 14 day, had pulled out a hanger -- I believe the number of the hanger was HO-28; it was one of the 20 Series hangers -- and 15 16 he had asked me where this hanger was that had somewhere 17 around, I believe it was 28 undersized welds. And I pointed it out to him as the hanger that was 18 setting right there, and he happened to be with Mr. Cassero 19 from CECo, and I gave him my fillet gauge, which is an 20 inspection item, and he started checking them out, and he 21 checked for one thing and not all the deficiencies on the size 22

of a weld, which is effective throat and your leg sizes and 1 2 length, and he had told me, "Well, this weld has plenty of theoretical throat, '' and I says, "Fine," I says, "Now turn it 3 4 over and use the other end, which gives you your leg size." And he threw it on the floor. He was mad, and he says, "I 5 don't use that end," and I says, "Well, you'd better start 6 7 because that hanger has X amounts of welds that were bad, 8 because they have an undersized leg."

9 Q He so stated that he never used that side of the 10 fillet gauge.

11 A Out of anger, yes, he has definitely stated that.
12 Q In your opinion, was he joking or was he serious
13 that he had never used that fillet gauge?

A I would hope he had been joking, for the simple fact
he was a welding inspector at one time himself.

16 Q You would hope that he was joking.

17 A Yes, I would hope.

18 Q Did you think at the time that he was joking?
19 A No.

20 Q If he had never used that side of the fillet gauge 21 before, would you opine that his prior inspections may not 22 have been accurate due to his inability to use the fillet

1 gauge?

2	A Yes.
3	Q When did that occur? On what date did that occur?
4	A I couldn't even tell you the date. It would have
5	been early to mid-'84.
6	Q And at that time, was Mr. DeWald the QA manager for
7	Comstock?
8	A QC manager.
9	Q QC manager? Excuse me.
10	A Yes.
11	Q In regards to that special walkdown, you stated that
12	you weren't allowed to reject hangers.
13	A Yes, sir.
14	Q Was that reject hangers due to configuration or was
15	that reject hangers due to weld?
16	A Rejecting them due to configuration, which that
17	procedure strictly was made for an as-built situation. What
18	was rejected or ICR'd later was after the Rev. A's and
19	Rev. O's were done.
20	Q And you felt that was a problem with the procedures
21	in the special walkdown?
22	A When we first started it, it would bother you to

look at something and know it was wrong. We knew what we were 1 supposed to be doing, and it seemed they turned it around and 2 3 used it another way, such as using my Form 7 as a final. 4 Eventually it would become a final inspection for that hanger. That bothered me because I had signed something with 5 all except check boxes, which is what we were supposed to do 6 7 through this procedure that they were using. They had a specific procedure that is strictly for this, nothing else. 8

9 I felt by accepting something when I knew it was 10 wrong like that, because I was not going to do the final on 11 the Rev. A, Rev. O, that bothered me, where on a normal 12 inspection today, when I go out to look at it, I go out, I 13 inspect it, and I either accept it or reject it. That's the 14 way it works.

15 Q In response to a question from Ms. Kezelis, you
16 stated that there was a productive rate and that Sargent &
17 Lundy wanted x amount of hangers inspected per day. Do you
18 remember that conversation?

19 A Yes, I do.

0

20 Q Was that with respect to the walkdown?

21 A Yes, it was. That was strictly the walkdown.

22

And as a resolution of that, you stated that you

1	talked to Mr. Kalanowski?
2	A Correct.
3	Q And that in order to do a proper job, you couldn't
4	meet that amount.
5	A That's correct.
6	Q Now, that was ultimately resolved by Mr. Kalanowski?
7	A Yes, it was.
8	Q Was the resolution a proper resolution, in your
9	opinion?
10	A Yes, it was.
11	Q And what was that resolution?
12	A That those of us that were doing the electrical
13	inspection for safety-related hangers, which were the Comstock
14	guys, like myself, that were working with us, now we were to
15	do the hangers at our speed, after where we would inspect
16	everything and that there was no way we could get the amount
17	that they had originally estimated per day.
18	Q But even after that meeting and that resolution,
19	you stated that a Mr. Gallick was transferred out for being
20	too slow.
21	A Yes, it was right around that time when he was
22	transferred out because he was what you would call, I guess, a

perfectionist. Now, there's a big difference between being an 1 2 inspector and a perfectionist. He did not like to make any 3 mistakes, and he was slower than most; but he was a good 4 inspector. 5 0 And you feel that that's the reason they transferred 6 him, because he was slower than most? 7 A Yes. 8 0 You also stated that because of that, you felt there was still some kind of a production quota in the program. 9 10 MS. KEZELIS: Objection. I don't think that's at all what Mr. Perryman testified. 11 12 MR. WRIGHT: I think it was. 13 BY MR. WRIGHT: You can go ahead. As I remembered your testimony, 14 Q you stated that even after this meeting, there was still 15 somewhat of a productive quota. 16 17 No, it wouldn't be productive. It would be --A you've got a basis that I would imagine almost anyone would 18 use for -- you've got five inspectors and five of them are 19 turning in five hangers a day per man, and if you have a man 20 that does one or maybe two, I wouldn't call that necessarily 21 production as he was definitely too slow for the job, and I 22

1 think that's why he was actually eliminated.

2 Q Do you know that Mr. Gallick was turning in one or 3 two hangers?

A I forget what the exact amount was, but it was lower 5 than most at the time.

Q Now, outside of this walkdown, with respect to the
normal inspection duties, was there any other production,
either explicit production quota or an implied production
quota?

10 A No.

11 Q Had you heard anyone else speak of what they felt 12 was a production quota?

13 A There had always been rumors that they were trying 14 to push something, but as for a specific number, no. It was 15 somewhat like I had said before. There was a pressure to get 16 so much done to time limits.

17 Q I believe you testified, and correct me if I'm 18 wrong, that there was never any attempt to prevent you from 19 writing NCRs or ICRs; is that correct?

20 A That's correct.

Q Did anyone ever talk to you about the amount of NCRs
or ICRs you were writing?



A Only once, and that was in that they had doubted that I was correct in all my assumptions on these welding, and then again consequently on the configuration of these hangers later, and from there is where you came with what caused them to have a cable pan walkdown. They sent five engineers in to check me, and they agreed that I was right.

Q Who was the person that talked to you about that?
8 Was that DeWald?

A That was DeWald that time, yes.

10 Q Did Mr. Saklak ever talk to you about the amount of 11 NCRs or ICRs you were writing?

12 A No, never.

9

Q You also testified that Saklak had threatened Joe
Hii and you were present; is that correct?

15 A Right. Verbally.

16 Q And he stated: If we were not on site, I would kill 17 you.

18 A He had told me that.

19 Q Oh, he told you that?

A We had walked back out of the office and had gone heading for the plant, and he had mentioned that. He says --I'm trying to think of his exact words, but it was basically



on the order of if we weren't at the plant, I would have
 killed the little something or another.

Q Do you know whether or not Mr. Saklak kept a
personal file on QC inspectors?

5

17

A Personally I don't know. I have heard that.

Q And what, exactly, did you hear with respect to that
7 personal file?

A That he had kept files on everybody that had worked under him and he would keep a separate file on what he did or times he did things and stuff like that, but like I said, I did not really work under Saklak. He was more electrical and I was on the welding side.

13 Q You also stated in response to a question by 14 Ms. Kezelis that you had no knowledge of anyone being fired or 15 transferred due to an expression of quality or safety; is that 16 correct?

A Other than Worley Puckett, no.

18 Q Other than Worley Puckett. How about John Seeders?
19 A I don't know all the facts on John Seeders. I just
20 knew that he had had some type of problem, whether it was
21 paperwork or what he had set up there, because I wasn't in the
22 calibration, knew very little about him. I don't exactly know



why he was ever transferred. I just didn't like the way he 1 was transferred. 2 3 You said he had an option of either being 0 transferred or being fired. 4 5 A That's what he told me. 6 0 After you were transferred out of the walkdown and put on night shifts in terminations, you said that you viewed 7 8 this as punishment; is that correct? 9 A Yes, sir. 10 And you also stated that at that particular time, 0 that your mother was dying and that you didn't want to do 11 12 night shift. 13 A Yes, sir. 14 Did Mr. Simile know about this before he transferred 0 15 you? 16 A Yes, sir. 17 Did he say anything in regards to this? Q 18 A Not that I can remember, sir. 19 You also mentioned Mr. Rick Martin, and you stated Q that he was transferred around a lot. 20 21 I know Rick Martin had had his certs pulled. I A believe he had them all pulled at one time, some of them 22

twice, which was his welding, I believe, that it was pulled twice.

3

Q Did you say you didn't know why?

Not really, no. I couldn't specify exactly what he 4 A did wrong. I had heard he just did what he was told to do and 5 was impressionable, I guess the word might be. From someone 6 that is more knowledgeable in an area, he would listen to that 7 man, and at the time it just wasn't correct. But I believe 8 that's all on the record on what they have gotten from him. 9 You said that they told him to do things and he 10 0 11 would do it.

A Basically.

13 Q And you just mentioned someone more knowledgeable14 than he.

15 A Right.

Q Was he told to do things by the CECo QC management?
A No, no. There would never be anybody from CECo in
our area.

Q Was he told to do things by the Comstock management?
A That could be a possibility. I couldn't swear to
who told him. That is just what I've heard.

22

12

Q Now, the things that he was told to do, were they

things that would have impacted on the quality of inspections or the safety of the equipment?

A That I would be unable to really specify because I don't know that much about what he had done wrong, but I believe he was at the NRC thing, so I imagine they have dug into that some.

Q Do you know whether or not he was told to sign off
on inspection reports that he didn't actually inspect?

A No, I wouldn't know that for a fact, no.

9

10 Q You also stated that Mr. Martin's treatment was 11 unrelated to expressions of safety or quality. What did you 12 mean by that?

A If that was the time I was referring to his -- he was put into some kind of documentation work or something, hold tag review or something like that, and I know Larry Seese used to make him fill out a status report for every hour on how much work he did and what he did, where I don't do an hourly status. I would give a daily status but not an hourly status.

20 Q You stated that Comstock QC management did so many 21 things to Rick Martin. What do you mean by did so many things 22 to Rick Martin?



It seemed like anything that came down had Rick 1 A 2 Martin on it. When I was negotiating for the contract and that, he would come down and talk to myself and Bossong that 3 4 he was being messed with, like Larry Seese there on that status, and that Larry Seese would always pick on him about 5 one thing or another. Exactly what they were any more I can't 6 even remember. We would tell him a way to go handle 7 something, and he would just let it slide again because, like 8 I said, he did turn -- he's a very religious person, so 9 there's no way he can come back at you, if you understand what 10 I mean. So he pretty well just let everything slide. 11

12 Q What kind of things other than what you have just 13 mentioned did they do to Rick Martin?

14 I really don't know all of them. I knew they were A messing with him that way and they pulled his certs a couple 15 of times for different reasons, and that's what to me, you 16 know, is messing with him, when you pull his certs and then 17 give them back, and he trained and everything else to get them 18 back, and then they would pull them again or something. You 19 know, there had to be something that I didn't know that 20 21 somebody else knows that's higher than I am. 22 MS. KEZELIS: Just for the record, Mr. Wright,

Mr. Martin will be here in about 15 minutes. 1 2 MR. WRIGHT: Thank you, for the record. 3 MS. KEZELIS: You're welcome. 4 BY MR. WRIGHT: 5 Q Do you know, in regard to welding inspections, who 6 trained Mr. Rick Martin? No. He was on site before I was. He was already on 7 A 8 site. 9 Did you review any of Rick Martin's work with 0 respect to welding inspections? 10 11 I have run across hangers that he had signed off and A 12 stamped. Most of the ones I found were correctly identified. Like I said, I know the one problem they had with him at one 13 time, he had mimeographed the word "conduit hanger" instead of 14 us writing the word "conduit hanger" in there. He had 15 mimeographed it. I know that's one thing he had done wrong and 16 they pulled it for that, because he had mimeographed that. 17 Do you know whether or not he had inspected any of 18 0 these thousand welds within one day and had signed off an 19 20 inspection report to that effect? 21 No, I didn't know. A 22 Q Did you know whether or not he was trained by Irv

1 DeWald for weld inspections?

2 MS. KEZELIS: Objection. Mr. Perryman has already testified that he doesn't know who trained Mr. Martin, and we 3 can ask Mr. Martin that when he shows up. 4 5 MR. WRIGHT: Excuse me. I appreciate your objections, but I am entitled to ask this witness anything 6 related to that and his knowledge as to that, so I would 7 appreciate your withholding those. I will ask Mr. Martin what 8 9 I feel is appropriate for him. 10 MS. KEZELIS: Mr. Wright, I'm still entitled to 11 interpose my objections. MR. WRIGHT: Thank you. Do so, and then allow me to 12 13 ask my question. 14 THE WITNESS: No, I really don't know who trained 15 him. 16 BY MR. WRIGHT: 17 Do you have any questions about his ability to 0 inspect welds if, in fact, Mr. DeWald did train him? 18 19 A No. 20 And that includes the use of the fillet gauge? Q 21 A Yes. 22 MR. WRIGHT: At this point I don't have any further

1	questions.
2	MS. KEZELIS: I have a follow-up question for
3	Mr. Perryman.
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1	EXAMINATION
2	BY MS. KEZELIS:
3	Q You testified in response to a question from
4	Mr. Timothy Wright that you believed that Mr. Puckett had been
5	terminated because of his expression of quality or safety
6	concerns. What did you mean when you answered in the
7	affirmative to Mr. Wright's question?
8	A From what I had heard, he was terminated on his 89th
9	day, which you've got a 90-day probationary period, I guess
10	you would call it, and he had found all these problems prior
11	to his 90 days. Now, if they had been substantiated, let's
12	put it that way, if what he had found I'll rephrase it
13	maybe was substantiated, why did they fire the man?
14	Q So that was the basis for your statement that you
15	felt that Mr. Puckett was terminated because of his expression
16	of quality or safety concerns?
17	A Yes, ma'am.
18	Q Do you know whether, in fact, Mr. Puckett himself
19	identified problems or whether other QC inspectors advised him
20	of problems which he then relayed?
21	A In the area he was working, he is the only man I
22	knew that was working in that particular area at the time.

2

5

0 And what area was that?

A Your welding procedures.

3 Other QC inspectors would be familiar with welding Q 4 procedures, wouldn't they?

A Yes, ma'am.

So in other words, you don't know specifically or 6 0 personally whether Mr. Puckett himself found problems or 7 whether other QC inspectors advised him of problems they 8 thought existed with welding procedures; is that correct? 9

- 10
- A Yes, ma'am.

Any welding procedures which Mr. Puckett might have 11 0 either identified or documented, to the best of your 12 13 knowledge, were any of the substantiated?

14 I have no idea if they were or they were not. A So you're not speaking in terms of any personal 15 0 knowledge regarding Mr. Puckett's termination, are you? 16

17 A No, ma'am.

Or whether or not he expressed quality or safety 18 Q concerns which had not already been identified or been made 19 20 known?

- 21 A Yes, ma'am.
- 22

Or whether any of those concerns were substantiated? Q

	1	A I have no idea.	
)	2	MS. KEZELIS: I have no further questions,	
	3	Mr. Perryman.	
	4	MR. WRIGHT: I just have one.	
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ı	EXAMINATION
2	BY MR. WRIGHT:
3	Q In the NRC report that you read, did you find where
4	Mr. Puckett's allegations had been substantiated?
5	MS. KEZELIS: Just for the record, the NRC
6	inspection report which Mr. Perryman was given a copy of
7	during the deposition today by me is 85-21 and 22. To the
8	best of my knowledge it doesn't contain any Puckett
9	allegations or dispositions of allegations. It is another
10	inspection report, Mr. Wright.
11	MR. WRIGHT: Thank you.
12	BY MR. WRIGHT:
13	Q In any of the NRC inspection reports that you read,
14	did you find where Mr. Worley's allegations had been
15	substantiated?
16	A No. All I know is that from what I had heard, he
17	had won his case, whatever that was.
18	MR. WRIGHT: I don't have any more questions.
19	MS. KEZELIS: Mr. Perryman, thank you very much. We
20	appreciate your coming into Chicago today. That completes
21	this deposition.
22	There is one more statement I need to make for the

record, and that is this. When the court reporter returns to 1 me the original copy of the transcript of this deposition, I 2 will send it to you and ask that you read it over, and then if 3 you have any problems with any substantive aspect of the 4 statements that were taken down, if you feel that it wasn't 5 accurate it any respect, I will ask you to make the 6 corrections on the face of the transcript pages and then sign 7 8 it and have it notarized.

9 I will give you another self-addressed stamped envelope when the deposition arrives and ask you to return the 10 original to me, and I will send it over to the court reporter. 11 THE WITNESS: All right. No problem. 12 13 MS. KEZELIS: Thank you very much. 14 THE WITNESS: You're welcome. 15 [Whereupon, at 1:32 p.m. the taking of the 16 deposition was concluded. 1 17 18 19 20 21

22

CERTIFICATE OF DEPONENT	CERTIFI	CATE	OF	DEPONENT
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2	
3	I, LARRY A. PERRYMAN, do hereby certify that I have read
4	the foregoing transcript of my deposition testimony and, with
5	the exception of additions and corrections, if any, hereto,
6	find it to be a true and accurate transcription thereof.
7	비행 승규는 것 같은 것 같은 것 같은 것 같은 것 같은 것 같은 것 같이 많다.
8	Jorry afferrymon
9	LARRY A. PERRYMAN
10	
11	3-29-86
12	DATE
13	***
14	CERTIFICATE OF NOTARY PUBLIC
15	Sworn and subscribed to before me, this the 29^{tt}
16	day of March, 1986.
17	\sim
18	V \$20
19	Jeggy Megrant
20	NOTARY PUBLIC IN AND FOR
21	My commission expires: July 30 1988
22	CERTIFICATE OF NOTARY PUBLIC

I, GARRETT J. WALSH, the officer before whom the 1 2 foregoing deposition was taken do hereby certify that the witness whose testimony appears in the foregoing deposition 3 was duly sworn by me; that the testimony of said witness was 4 taken by me and thereafter reduced to typewriting by me or 5 under my direction; that said deposition is a true record of 6 the testimony given by the witness; that I am neither counsel 7 for, related to, nor employed by any of the parties to the 8 action in which this deposition was taken; and further, that I 9 am not a relative or employee of any attorney or counsel 10 employed by the parties hereto, nor financially or otherwise 11 interested in the outcome of the action. 12

GARGETT J. WALSH

Notary Public in and for the Commonwealth of Virginia

19 My Commission expires January 9, 1989.

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Perryman Depo #1

United States of America

NUCLEAR REGULATORY COMMISSION

In the matter of:

COMMONWEALTH EDISON COMPANY

(Braidwood Station, Units 1 and 2)

50-456 DOCKET NO.50-457

TO

Lawrence Perryman 229 Karen Site Romeoville, Illinois 60441

YOU ARE HEREBY COMMANDED to appear __at Isham, Lincoln & Beale, Three First National Plaza, Suite 5200 in the city of Chicago, Illinois on the __3rd __day of __March __19_86_at.__2:00.__0'clock P. M. to xexii xxxx be deposed

in the above entitled action and bring with you the document(s) or object(s) described in the attached schedule.

BY ORDER OF THE ATOMIC SAFETY AND LICENSING BOARD

Herbert Grossman, Administrative Judge

ATTORNEY FOR Commonwealth Edison Company Elena Z. Kezelis Isham, Lincoln & Beale Three First National Plaza Chicago, Illinois 60602 (312) 558-7500



10 C.F.R. 2.720 (f)

On motion made promotily, and in any event at or before the time thecified in the hibboend for compliance by the perion to whom the subboene it directed and an annual to the presiding officer or, if he is unvaliable, the Commission may (1) quash or modify the subpoena if it is unreasonable or requires evidence not relevant to any matter in usue, or (2) con-

SCHEDULE OF DOCUMENTS .TO BE PRODUCED AT DEPOSITION

1. Any and all documents related to your employment at L.K. Comstock at the Braidwood Power Station.

2. Any and all documents related to discussions or correspondence involving Braidwood Station and Intervenors Bridget Little Rorem, <u>et al.</u>, agents and employees of Business and Professional People for the Public Interest, or employees of the Nuclear Regulatory Commission.

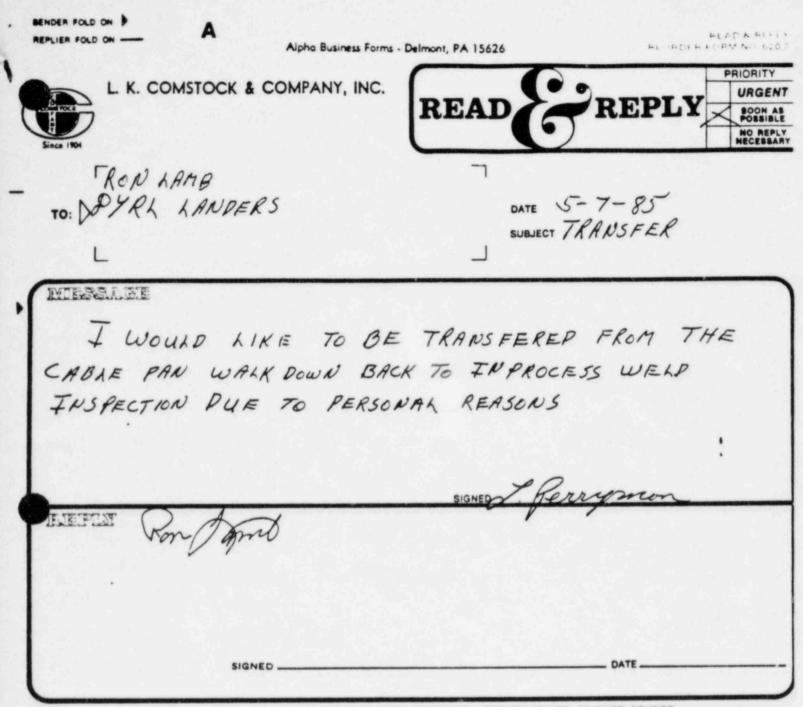
3. Any and all documents related to claims of harassment, intimidation, retaliation, or discrimination by any L.K. Comstock employee or manager including Irv DeWald, Robert Seltmann, Larry Seese, Bob Marino and Richard Saklak.

4. Any and all documents related to claims of inadequate quality or of safety concerns at Braidwood Station.

#2 Pennyman Bepo . subber: Transfer out of time. area te another . • 4 DATE: 5.1.7-85,5-13-85 INVOLVED: L : Crymun INVOLVED: T : Dr. Wald RESOLUTION: Granted DOCUMENT: TYPE OF

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SENDER: DETACH AND FILE THIS COPY FOR FOLLOW UP.



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Perryman Boot3 (AUGUST 1, 1985)

QC INSPECTOR HARASSMENT CONTENTION

Contrary to Criterion I, "Organization" of 10 C.F.R. Part 50, Appendix B, and 10 C.F.R. Section 50.7, Commonwealth Edison Company and its electrical contractor, L.K. Comstock Engineering Company have failed to provide sufficient authority and organizational freedom and independence from cost and schedule as opposed to safety considerations to permit the effective identification of and correction of quality and safety significant deficiencies. Systematic and widespread harassment, intimidation, retaliation and other discrimination has been directed against Comstock QC inspectors and other employees who express safety and quality concerns by Comstock management. Such misconduct discourages the identification and correction of deficiencies in safety related components and systems at the Braidwood Station.

Instances of harassment and intimidation include at least the following:

1. At various times since at least August 1984, including in March 1985, more than twenty five (25) Comstock QC inspectors have complained to the NRC about harassment and intimidation by Comstock supervisors. Such harassment and intimidation has been carried out or participated in by QC Manager Irv DeWald, Assistant QC Manager Larry Seese, QA Manager Bob Seltman and QC Supervisor R.M. Sakalac.

Such harassment included widespread pressure to approve deficient work, to sacrifice quality for production and cost considerations and to knowingly violate established quality procedures. Harassment and retaliatory treatment included threats of violence, verbal abuse, termination of employment, transfer to undesirable jobs or work in areas where quality deficiencies could not be noted, assignments to perform burdensome or menial "special projects" and other adverse treatment. Such discriminatory action was taken because of the victim's expression of quality or safety concerns. Former Level II QC inspector John D. Seeders has knowledge of these widespread instances of harassment. By letter of August 17, 1984, Seeders complained to the NRC, Edison and Comstock management regarding instances of harassment directed against him. Subsequently, Mr. Seeders was involuntarily transferred to the position of Engineering Clerk in retaliation for his expression of quality concerns. Such assignment was intended by Comstock to keep Mr. Seeders away from sensitive work areas. Although QC Supervisor R.M.

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Sakalac was finally terminated in 1985 for his mistreatment of QC inspectors and other misconduct, the effects of his harassment remain uncorrected and systematic harassment continues at Comstock to the present. The existence of widespread harassment impugns the integrity and effectiveness of on-going corrective action programs designed only to address other widespread QA failures at Comstock.

2. Comstock management, including QC Manager Irv DeWald and Corporate QA Manager Bob Marino harassed, discriminated and retaliated against, and ultimately terminated Level III QC Inspector Worley O. Puckett because Mr. Puckett made numerous complaints about safety and quality deficiencies which he identified in the course of his duties at Braidwood.

Mr. Puckett was hired by Comstock in May 1984 in the newly created position of Level III QC Inspector whose duties included conducting a review of Comstock procedures, tests requirements for the more than 50 Level II QC Inspectors, review of the Level II's inspection work, and the resolution of inspection disputes. Mr. Puckett was highly qualified with 20 years' nuclear Navy and nine years' nuclear power experience. See, Resume, Exhibit B. During the course of his employment with Comstock Mr. Puckett was shocked by the widespread deficiencies in procedures, qualifications and workmanship. He identified numerous instances of improper construction procedures, improper qualification of welders, and material traceability deficiencies. He ultimately recommended a complete stop work order for all welding activity to permit effective corrective action. See, Memos of August 10 and August 17, 1984, Exhibits C and D.

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Finally, he warned QC Manager Irv DeWald that "we are approaching a complete breakdown in our QC program." August 22, 1984 Memo, Exhibit E. Puckett was subjected to harassment and retaliation because he raised these safety and quality concerns and was terminated on August 27, 1984 by DeWald on the pretext that he should have scored higher than his 86% on a qualification test. He filed a complaint with the U.S. Department of Labor, alleging violation of the employee protection provisions of the Energy Reorganization Act, 42 USC 5851. Letter, September 5, 1984, Exhibit F. The U.S. Department of Labor Area Director sustained Mr. Puckett's complaint finding unlawful discrimination by Comstock against

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Puckett and ordered relief. Notes of Decision, November 6, 1984, Exhibit G. Mr. Puckett presented his case at a hearing before an Administrative Law Judge on Comstock's appeal. See, Complainants' Pre-Hearing Exchange, Exhibit H. Comstock settled Mr. Puckett's claim before putting on its case. The terms of settlement are subject to a non-disclosure agreement between Comstock and Mr. Puckett.