December 24, 1997

Mr. K. Græsser Site Vice President Byron Station Commonwealth Edison Company 4450 N. German Church Road Byron, IL 61010

SUBJECT: NRC INSPECTION REPORT NO. 50-454/97022(DRP); 50-455/97022(DRP) AND NOTICE OF VIOLATION

Dear Mr. Graesser:

On December 1, 1997, the NRC completed an inspection at your Byron 1 and 2 reactor facilities. The enclosed report presents the inspection results.

Control room operations continue to be very good. Observations included consistent threeway communications between operators and formal command and control by the unit supervisor and shift manager. Operators responded appropriately to each annunciator alarm. The operators minimized the number of personnel in the control room, and the work execution center resulted in a significant reduction in the amount of distractions in the main control room.

We are concerned that your corrective action program failed to adequately resolve identified issues and take appropriate corrective action. Several issues were identified and documented by your staff related to the 2B chemical and volume control (CV) pump work. However, our review of your corrective actions showed that very little action had been taken. The scope of the root cause that was done was not adequate. This resulted in a violation for an inadequate procedure.

A second violation was issued for a failure to follow your foreign material exclusion (FME) procedure. We identified two uncovered openings in the containment floor drain sump, which was identified as an FME area, with construction debris in the area and immediately outside the area. Due to the construction activities during the steam generator replacement and refueling outage, we are concerned that proper FME controls must be in place and applied appropriately. Foreign material intrusion can cause significant equipment reliability problems and potentially lead to more serious problems.

The violations discussed above are cited in the enclosed Notice of Violation. The circumstances surrounding the violations are described in detail in the enclosed report. Please note that you are enquired to respond to the violations and should follow the instructions specified in the enclosed Notice when preparing your response. The NRC will use your response, in part, to determine

whether further enforcement action is necessary to ensure compliance with regulatory requirements.

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K. Graesser

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In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter, its enclosures, and your response will be placed in the NRC Public Document Room.

Sincerely,

/s/ G. E. Grant

Geoffrey E. Grant, Director, Division of Reactor Projects

Docket Nos. 50-454; 50-455 License Nos. NPF-37; NPF-66

2

- Enclosures: 1.
- Notice of Violation Inspection Report No. 50-454/97022(DRP); 50-455/97022(DRP)

cc w/encla:

O. Kingsley, Nuclear Generation Group President and Chief Nuclear Officer M. Vvallace, Senior Vice President, Corporate Services H. G. Stanley, Vice President **PWR** Operations Liaison Officer, NOC-BOD D. A. Sager, Vice President, Generation Support D. Farrar, Nuclear Pegulatory Services Manager I. Johnson, Licensing **Operations Manager** Document Control Desk-Licensing K. Kofron, Station Manager D. Brindle, Regulatory Assurance Supervisor Richard Hubbard Nathan Schloss, Economist Office of the Attorney General State Liaison Officer State Liaison Officer, Wisconsin Chairman, Ilinois Commerce

-2-

In accordance with 10 CFR 2.790 of the NRC's "Rules of Practice," a copy of this letter, its enclosures, and your response will be placed in the NRC Public Document Room.

Sincerely,

Geoffrey E. Grant, Director, Division of Reactor Projects

Docket Nos. 50-454; 50-455 License Nos. NPF-37; NPF-66

- Enclosures: 1.
 - . Notice of Violation
 - Inspection Report No. 50-454/97022(DRP); 50-455/97022(DRP)

cc w/encls:

Cls: O. Kingsley, Nuclear Generation Group President and Chief Nuclear Officer M. Wallace, Senior Vice

President, Corporate Services

H. G. Stanley, Vice President PWR Operations

Liaison Officer, NOC-BOD

D. A. Sager, Vice President,

Generation Support

D. Farrar, Nuclear Regulatory Services Manager

I. Johnson, Licensing Operations Manager

Document Control Desk-Licensing

K. Kofron, Station Manager

D. Brindle, Regulatory Assurance Supervisor

Richard Hubbard

Nathan Schloss, Economist

Office of the Attorney General

State Liaison Officer

State Liaison Officer, Wisconsin

Chairman, Illinois Commerce

Commission

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K. Graesser

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