

Westinghouse Non-Proprietary Class 3



**Probabilistic Analysis
of Reduction in
Turbine Valve Test
Frequency for Nuclear
Plants with
Westinghouse BB-296
Turbines with
Steam Chests**

Westinghouse Energy Systems



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WCAP-14733
Revision 1

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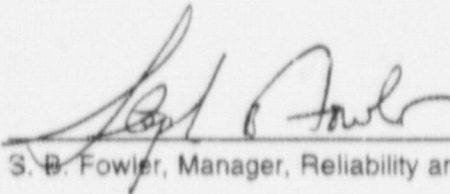
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Frequency for Nuclear Plants with
Westinghouse BB-296 Turbines with Steam Chests**

R. L. Haessler
D. P. Remlinger
J. C. Bellows

June 1997

Approved by:



S. B. Fowler, Manager, Reliability and Risk Assessment

Westinghouse Electric Corporation
Energy System Business Unit
P.O. Box 355
Pittsburgh, PA 15230-0355

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ABSTRACT

The objective of this program is to provide the probabilistic justification for extending the test intervals of the turbine governor valves and throttle valves. This program applies to nuclear power plants with Westinghouse BB-296 turbines with steam chests. Increasing the valve test interval increases the calculated valve failure probability, which is a major contributor to the probability of turbine overspeed. The annual frequency of missile ejection due to turbine overspeed is examined and compared to acceptance criterion from the U.S. Nuclear Regulatory Commission.

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1 INTRODUCTION

Historically, Westinghouse has recommended that turbine valves be tested at periodic intervals. For some plants the technical specifications require weekly testing, for others monthly testing, and for others no technical specification requirement exists. Periodic valve testing requires a temporary power reduction that results in lost electrical generation. In addition, inadvertent reactor trip can become more likely during the transient power reduction and increase.

In recognition of the effects of turbine valve testing on plant equipment and electrical power generation, a Westinghouse Owners Group mini group was established to perform an evaluation of turbine valve test frequency (TVTF) for nuclear power plants with Westinghouse BB-296 turbines. Several early BB-296 units were built without the steam chest design, using BB-95/96 turbine valves. These units are not part of the BB-296 steam chest mini group.

This report contains the results of extending the test interval of turbine valves on the annual probability of turbine missile ejection due to overspeed, using BB-296 turbine throttle and governor valve failure rates and system separation frequency. The turbine missile ejection frequencies for varying valve test intervals presented in this report were calculated following the applied basic methodology described in the 1987 Westinghouse report WCAP-11525, "Probabilistic Evaluation of Reduction in Turbine Valve Test Frequency" (Reference 1).

After publishing WCAP-11525, several incidents of sticking of governor and throttle valves in Westinghouse BB-296 steam chests in late 1987 and in 1988 resulted in the determination that the turbine valve failure rates used in WCAP-11525 for BB-296 steam chests were no longer valid. The failure rates for BB-296 steam chests were recalculated in 1988 and the resultant probabilities of turbine destructive overspeed were sent to all operating plants with BB-296 steam chests in Westinghouse Operations and Maintenance Memo 093 (OMM-093, Reference 2). Included in this report are revised failure rates for BB-296 steam chest valves for the operating years since the 1988 study. Six years, 1990-1995, have been used for data collection. Using the most recent six years takes credit for improvements in design and maintenance while retaining adequate time for rare events to occur. The methodology for revising BB-296 steam chest valve failure rates is consistent with the methodology presented in OMM-093 and WCAP-11525.

The methodology developed to calculate the probability of missile ejection due to overspeed events applied in WCAP-11525 is employed in this study. WCAP-11525, Section 5.2, identifies three turbine overspeed events that can result from the failure of turbine valves to close following a system separation or a total loss of load. These overspeed events are design overspeed (approximately 120% of rated turbine speed), intermediate overspeed (approximately 130%), and destructive overspeed (runaway speed in excess of approximately

180%). Design overspeed is assumed when a system separation occurs and a turbine trip does not occur at event initiation, one or more governor valves or two or more reheat interceptor valves fail to close immediately, and a successful overspeed trip closes the throttle valves and the reheat stop valves. Intermediate overspeed is assumed to occur when there is a system separation and one or more alignments of reheat stop valves and reheat interceptor valves fail to close. Destructive overspeed is assumed to occur when a system separation occurs and at least one governor valve and one throttle valve in the same steam chest fail to close.

The missile ejection frequency results in WCAP-11525, for BB-296 steam chests, indicate that the design and intermediate overspeed failure probabilities are not major contributors to turbine missile ejection probability for plants with fully integral or heavy disc keyplate low pressure rotors. Therefore, this study focuses on calculating the probability of destructive overspeed. Generic values for the probability of design and intermediate overspeed are based upon the results for BB-296 steam chest models presented in WCAP-11525. Vandellos 2 has light disc keyway low-pressure rotors. Design and intermediate overspeed probabilities for Vandellos 2 are presented in Appendix C.

The analyses reported herein were authorized by the following utilities and are specific to the turbines and valves at their respective nuclear plant sites as indicated in Table 1-1.

Table 1-1 WOG BB-296 TVTF Mini Group Members	
Utility	Plant
Asociacion Nuclear ASCO	ASCO Units 1 & 2
Baltimore Electric & Gas	Calvert Cliffs Unit 2
Central Nuclear de Almaraz	Almaraz Units 1 & 2
Central Nuclear Vandellos II	Vandellos 2
Commonwealth Edison	Byron Units 1 & 2 Braidwood Units 1 & 2
Duke Power	McGuire Units 1 & 2
Virginia Power	North Anna Units 1 & 2
Washington Public Power Supply System	Washington Nuclear Plant 2

This report provides a description of the analysis and data used for WOG BB-296 mini group. Throughout the report, references are made to the detailed information in WCAP-11525. The methodology described in WCAP-11525 was reviewed and approved by the NRC (Reference 3).

2 REVIEW OF PLANT-SPECIFIC TURBINE INFORMATION

Sections 4 and 5 of WCAP-11525 describe in detail turbine valves, control systems, and turbine classifications for overspeed analysis. The information in Sections 4 and 5 was compared to plant specific information supplied by BB-296 mini group members to select the appropriate plant variation category and fault tree model.

As illustrated and discussed in WCAP-11525, the BB-296 unit has two steam chests, one on each side of the high pressure turbine. In each steam chest there are two throttle valves with two governor valves downstream. All plants in the BB-296 TVTF mini group have this steam chest valve arrangement. WCAP-11523 also discusses two types of overspeed control and trip systems: the 300 psi system and variations of the Electrohydraulic (EH) control system. All plants in the BB-296 TVTF mini group have the EH control system design.

The EH control system has several orders of overspeed and trip redundancy and diversity. There are two overspeed protection control solenoid dump valves (20-1 OPC and 20-2 OPC), either of which will dump the control emergency trip fluid (ETF) line on overspeed, closing the interceptor valves and the governor valves. The control oil system has a mechanical overspeed trip valve and a 20-AST solenoid valve, either of which dumps the autostop oil and initiates a turbine trip at overspeed conditions. The dump of the autostop oil opens an oil-operated interface valve and a 20/ET solenoid valve, either of which dumps the governor and throttle valve emergency trip fluid.

WCAP-11525 uses a variation number to classify plants according to inlet valve arrangement and control and trip system type. The classification of the BB-296 mini group plants by variation number from WCAP-11525 is given in Table 2-1. All plants in the mini group are either Variation 7 or 8.

Differences between Variation 7 and 8 concern the electrical overspeed trip mechanisms. Variation 7 contains an electrical trip mechanism consisting of a solenoid and plunger valve (20AST-1) that will activate with system separation due to a generator trip signal. The plunger valve drains the autostop oil which causes the interface valves to open and the turbine valves to close. Throttle, governor, reheat stop, and reheat interceptor valves close on this signal. On BB-296 steam chests, the solenoid valve is also activated by an overspeed signal of approximately 111 percent. Some plants include, for backup, an additional autostop oil solenoid dump valve (20AST-2) which is redundant to 20AST-1. Instead of a one or two valve 20-AST system, Variation 8 has an electrical trip system consisting of four 20/AST solenoid dump valves. The opening of two of the four solenoid valves results in draining of the emergency trip headers and the closure of the turbine valves.

Table 2-1 BB-296 TVTF Mini Group Design Variation	
Plant	Variation
Almaraz Units 1 & 2	7
ASCO Units 1 & 2	7
Braidwood Units 1 and 2	7
Byron Units 1 and 2	7
Calvert Cliffs Unit 2	7
McGuire Units 1 and 2	7
North Anna Units 1 and 2	7
Washington Nuclear Plant 2	7
Vandell 2	8 ⁽¹⁾

(1) Vandell 2 is similar to Variation 8, but has three low-pressure turbines with a total of six reheat stop valves and six interceptor valves.

For plants in the mini group, variations exist in the number of reheat stop and interceptor valves. Some plants have four reheat stop valves and four interceptor valves leading to two low pressure (L.P) turbines. Other plants have six reheat stop valves and six interceptor valves leading to three low pressure turbines. Variations in the number of reheat stop and interceptor valves affect the analysis for the design and intermediate overspeed events. Section 4 discusses the treatment of design and intermediate overspeed events. The E. H. Fluid System & Lube Diagrams for the plants in the mini group are in Appendix A.

3 REVISION OF BB-296 TURBINE VALVE FAILURE RATES

BB-296 failure rates for governor and throttle valves were updated using the most recent valve failure and operating data. The data base contains governor valve and throttle valve data for operating nuclear plants with Westinghouse BB-296 turbines with steam chests. The determination of the failure rates for governor and throttle valves was based upon the methodology used in WCAP-11525 and OMM-93.

Data for the failure of throttle and governor valves to close has been collected by Westinghouse. The plant specific data used in this program was reviewed by the utilities in the mini group for accuracy and completeness. The collection period includes the time from January 1, 1990 through December 31, 1995. This time period provides failure rates based on current valve design and maintenance practices while retaining adequate time for rare events to occur. The data indicates [

$J^{+a,c}$ failures in 4,266,679 operating hours.

The governor valve failure rate is calculated as [$J^{+a,c}$ failures per hour.

[

$J^{+a,c}$

[

$J^{+a,c}$ The throttle valve failure rate is then

[$J^{+a,c}$ failures per hour. This calculation is also equivalent to the result obtained by using Bayesian statistical methods, [$J^{+a,c}$

There is a known condition of potential thermal binding of BB-296 throttle valves during presynchronization valve testing. The factors common to all binding incidents are described in CAL 87-03, titled "BB296 Throttle Valves," dated August 24, 1987. The recommendations to minimize the potential for binding are listed in OMM 091, titled "Maintenance of BB296/0296 Throttle Valves," dated November 18, 1988, so past thermal binding failures are not included as random failures to close on demand. Users of this study are cautioned to follow the recommendations in the documents listed above to minimize the potential for binding of the throttle valves.

Failure rates for other components modeled in the fault trees are the same as those in WCAP-11525, Section 7, with the exception of the failure rates for the 20/ET and 20/OPC solenoid valves. The solenoid valve model incorporates additional common cause failures of the EH trip system 20/ET and 20/OPC solenoid valves compared to the model in WCAP-11525. The revised modeling resulted from a review of overspeed events that occurred at the Salem and St. Lucie stations in 1991 and 1992. Revised solenoid valve

failure rates have also been incorporated into the model. A maximum solenoid failure rate of $1.0\text{E-}5$ per hour was selected from NUREG/CR-2815 (Reference 7). This is approximately 25 times greater than the failure rate used in WCAP-11525. The solenoid valve failure rates used in the revised model are summarized in Table 3-1.

Table 3-1 Solenoid Valve Failure Rates	
Failure Mode	Failure Rate (per hour)
20-1/OPC solenoid valve fails to open (random)	$1.0\text{E-}5$
20-2/OPC solenoid valve fails to open (random)	$1.0\text{E-}5$
20/ET solenoid valve fails to open (random)	$1.0\text{E-}5$
20-1/OPC & 20-2/OPC SOVs fail due to common cause	$2.0\text{E-}6$
20-1/OPC & 20/ET SOVs fail due to common cause	$2.0\text{E-}6$
20-2/OPC & 20/ET SOVs fail due to common cause	$2.0\text{E-}6$
20-1/OPC, 20-2/OPC and 20/ET SOVs fail due to common cause	$2.0\text{E-}6$

4 REVIEW OF DESIGN AND INTERMEDIATE OVERSPEED MISSILE EJECTION PROBABILITIES

Probabilities of turbine missile ejection at design and intermediate overspeed are not explicitly calculated for this study. All plants examined in the mini group have reheat stop and interceptor valves, and design and intermediate overspeeds are 120 and 130 percent of rated speed, respectively.

Missile ejection at design or intermediate overspeed can only occur if a crack of sufficient size is present in the LP rotor discs. The fully integral rotor construction greatly reduces the chance of formation of stress corrosion cracks that can lead to turbine missiles. This results in design and intermediate overspeed probabilities of less than $[]^{+a,c}$, even with inspection intervals up to 30 years of operation (Reference 4). Typically, plants in the mini group with shrunk-on discs (heavy disc keyplates) perform periodic inspections of the LP rotor discs using ultrasonic methods at 5 year intervals, or in accordance with Westinghouse recommendations. These inspections detect and monitor crack growth, if any, and eliminate the possibility of operation with a disc crack of critical or near-critical size. The inspection and monitoring of cracks assures that the probability of missile ejection at design and intermediate overspeed is sufficiently small for turbines with shrunk-on discs that the impacts of these events are small in comparison to the impact of destructive overspeed. Note that Almaraz Units 1 and 2 have replaced their low pressure rotors. An evaluation by Siemens has concluded that the probability for missile generation of the new rotors is bounded by that for the Westinghouse rotors. Therefore, the calculation of the annual probability of destructive overspeed provides a good estimate of the total annual probability of turbine missile ejection. An allowance for the turbine overspeed missile ejection probability for design and intermediate overspeed is based upon the BB-296 steam chest models in WCAP-11525 for heavy disk and keyplate LP rotors. The allowance is discussed further in Section 7. Vandell 2 has three light disc keyway low-pressure rotors which are addressed in Appendix C.

5 QUANTIFICATION OF DESTRUCTIVE OVERSPEED

The destructive overspeed model, developed in WCAP-11525, assumes that upon a loss of load or system separation, failure to isolate one of the four steam paths to the high pressure turbine is sufficient to cause the destructive overspeed event. Given that destructive overspeed occurs, all LP rotor types, including fully integrated rotors, are assumed to experience ductile failure of at least one disc, or disc section and ejection of a turbine missile through the turbine casing.

The St. Lucie EH and control oil diagrams were the basis for developing the destructive overspeed fault tree for Variation 7 in WCAP-11525. Updates to the EH fluid system dump logic and overspeed protection control solenoid valve (OPC) common cause modeling have been made. These updates are included in the destructive overspeed fault trees used in this study. In addition, the basic event that represents the frequency of system separation was removed from the fault tree. System separation frequency is applied as described in Section 7.

Analogous to Variation 7, the Shearon Harris EH and control oil diagrams were the basis for developing the destructive overspeed fault tree for variation 8 in WCAP-11525. The Variation 8 destructive overspeed fault tree from WCAP-11525 is used in this study with changes made to the fault tree logic to model valve closure on the dump of EH fluid through the drain path from the valves to the top of the cylinder. In addition, the basic event that represents the frequency of system separation was removed from the fault tree. System separation frequency is applied as described in Section 7.

The following items apply to destructive overspeed fault tree quantification:

- Destructive overspeed occurs when one governor valve and one throttle valve in the same steam chest fail to close after a system separation.
- All destructive overspeed probability results are calculated for BB-296 turbines with two throttle valves and two governor valves per steam chest, with two steam chests per turbine, and an EH control system.
- Calculations were performed for turbine valve test intervals of 1 week, 1 month, 3 months, 6 months, and 12 months.
- The failure probability for the governor and throttle valves is time-related and is the fraction of time that the component is in a failed state. As discussed in WCAP-11525 Section 7.3, the unavailability is determined using the following formula:

$$\begin{aligned} \text{unavailability} &= 0.5\lambda t \\ \text{where } \lambda &= \text{failure rate in failures per hour} \\ t &= \text{time interval between tests in hours} \end{aligned}$$

The occurrence of component failures in time is assumed to be random, therefore, it is modeled by a constant failure rate λ . Because λ is constant, the average or expected downtime of the component is one-half of the time interval, thus the coefficient of 0.5 in the unavailability formula.

- Destructive overspeed probabilities are presented as conditional probabilities given that system separation occurs.
- For components in the destructive overspeed fault tree which are assumed to be tested once every refueling outage, a 24 month refueling cycle was assumed. This conservatively bounds shorter refueling cycles.

Probabilities of destructive overspeed, given a system separation has occurred, are presented in Table 5-1. The results are presented for various turbine valve test intervals.

Table 5-1 Conditional Probability of Destructive Overspeed

(+a,c)

Typical destructive overspeed probabilities for test intervals of one to three months range from []^{+a,c}. Note that because the LP rotor is assumed to eject a missile through the turbine casing when destructive overspeed is reached, the conditional destructive overspeed probabilities in Table 5-1 are also the conditional turbine missile ejection probabilities due to destructive overspeed. The destructive overspeed fault trees used to quantify the overspeed probabilities are in Appendix B.

Quantification results indicate the governor valve failures are the dominant contributors to destructive overspeed probability and that in comparison to valve failures, the failures of individual elements of EH, control oil, and trip systems have a smaller impact. The exception to this is the plugging failure of the common drain lines. Table 5-2 lists the combination of

failures that contribute significantly to the destructive overspeed event for each variation, as well as their percent contribution to destructive overspeed probability (based on the results calculated for a three-month test interval).

Table 5-2 Dominant Contributors to Destructive Overspeed		
Variation	Event(s)	Percent Contribution to Destructive Overspeed Probability (3-Month Valve Test Interval)
7	A governor valve fails to close and the ETF drain line clogs (causing the throttle valves to remain open).	52
7	A governor valve fails to close and a throttle valve fails to close (in the same steam chest).	22
8	A governor valve fails to close and ETF drain line clogs (causing the throttle valves to remain open).	55
8	A governor valve fails to close and a throttle valve fails to close (in the same steam chest).	23

6 CALCULATION OF SYSTEM SEPARATION

System separation is defined as the sudden and total loss of load on the generator, such as the load loss that is experienced if the generator output breakers opened while the plant is at full power.

The sources of generator trip data were the Westinghouse Individual Plant Examination Initiating Event Reactor Trip Database program and the Institute for Nuclear Power Operations database containing the Licensing Event Reports (LERs) for generator trip data. Generator trip data was obtained for nuclear power plants with Westinghouse BB-296 steam chests. The data collected represents 24 domestic units and 5 international units. The data covers the time period from January 1986 through September of 1995. Generator trip data for the applicable international plants was supplied by the international utilities.

Generator service time refers to the time that the plant's turbine generator is operating. This parameter is important because system separation frequency (per year) is a function of the time that the generator is in-service or operating. NUREG-0020 (Reference 5) contains plant information for generator on-line hours. Generator service hours were available for all domestic plants with the BB-296 steam chest design. The hours were totaled from January 1986 through September 1995. Service hours for the international plants were supplied by the international utilities.

System Separation Frequency Results

System separation is calculated using the following formula:

$$\text{System Separation Frequency} = (\# \text{ generator trips} / \text{generator hours}) * 8760 \text{ (hrs/yr)}$$

There were 49 generator trips reported during 1,492,038 service hours. The resulting frequency of system separation for all plants with BB-296 turbines is estimated at .29 separations per year.

7 TURBINE MISSILE EJECTION FREQUENCY RESULTS AND CONCLUSIONS

The updated BB-296 turbine valve failure rates, system separation frequency, probability of destructive overspeed, and annual missile ejection probability presented in this report are applicable to all the BB-296 TVTF mini group plants.

In verifying the suitability of turbine valve test interval, it is recommended that the general NRC acceptance criteria for turbine missile ejection (Reference 6) be used. The general acceptance criteria states that the annual probability of turbine missile ejection should not exceed $1.0\text{E-}05$ per year for unfavorably oriented turbines and $1.0\text{E-}04$ for favorably-oriented turbines. To be consistent with the methodology of WCAP-11525 and good engineering judgement, it is suggested that an allowance be set aside to account for the fact that a complete analysis of missile ejection at design and intermediate overspeed has not been conducted. In addition, the allowance accounts for the effects of the extraction nonreturn valves. Closure of these valves isolates the extraction lines and feedwater heaters from the turbine and prevents reverse flow of steam through the lines which might cause the turbine to overspeed. Section 8.4 of WCAP-11525 discusses these valves in detail. The suggested allowance is $[]^{+a,c}$ per year. Evaluations performed for this study indicate that the allowance of $[]^{+a,c}$ per year conservatively covers the missile ejection probabilities at design and intermediate overspeed and provides margin for uncertainties in the model and for the effects of the extraction nonreturn valves. This allowance does not apply to the Vandellos 2 light disc keyway rotors. Refer to Appendix C for the missile ejection probabilities for these rotors.

The destructive overspeed model was constructed assuming that a loss of load or system separation had occurred. Section 6 calculates the annual frequency of system separation to be .29 per year. However, a more conservative value of .4 for system separation is used. Therefore, destructive overspeed probabilities should be multiplied by .4 to obtain the annual probability of destructive overspeed and the frequency of missile ejection per year.

To correctly assess the frequency of missile ejection for a given turbine valve test frequency the following steps are taken:

- 1) Add the allowance of $[]^{+a,c}$ to the destructive overspeed probabilities in Table 5-1 to obtain the conditional probability of missile ejection from overspeed.
- 2) Multiply the conditional probability of missile ejection by .4, the frequency of system separation. The result is the frequency of missile ejection per year.
- 3) Compare the frequency of missile ejection to the acceptance criteria of $1.0\text{E-}05$.

Applying steps 1 and 2 to the results presented in Table 5-1 gives the turbine missile ejection frequency for varying test intervals. The missile ejection frequencies are shown in Table 7-1.

(+a,c)

Table 7-1 Annual Frequency of Missile Ejection					

The missile ejection frequencies for both variations are almost the same. Therefore, to represent them in graphical form, the slightly more limiting results for Variation 7 are plotted in Figure 7-1. The missile ejection frequencies shown in Figure 7-1 meet the acceptance criterion of $1.0\text{E-}5$ per year for all test intervals analyzed. These results include conservative values for the system separation frequency and the allowance for design and intermediate overspeed probabilities. The governor and throttle valve failure rates are based on plant operating experience (primarily monthly testing). Although extending the valve test interval is not expected to dramatically increase the valve failure rates, sufficient failure information at longer tests intervals does not currently exist. It is therefore prudent to conservatively interpret the missile ejection frequency results as supporting quarterly testing until reasonable failure rate data can be accumulated based on quarterly testing. The missile ejection frequencies for the Vandellos 2 light disc keyway rotors also support quarterly testing as discussed in Appendix C.

The results presented in this report supersede the results in WCAP-11525 and OMM-093. TVTF mini group plants that currently use WCAP-11525 or OMM-093 as a basis for determining the appropriate turbine valve test intervals should use the information provided in this report as the new probabilistic basis for determining the turbine valve test interval.

(+a,c)

Figure 7-1 BB-296 Turbine Missile Ejection

8 REFERENCES

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6. Letter from C.E. Rossi of U.S. Nuclear Regulatory Commission to J.A. Martin of Westinghouse Electric Corp., February 2, 1987.
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8. CT-24926, "Turbine Missile Report, Results of Probability Analyses of Disc Rupture and Missile Generation," Vandellos Unit No. II, Revision 1, January, 1982.

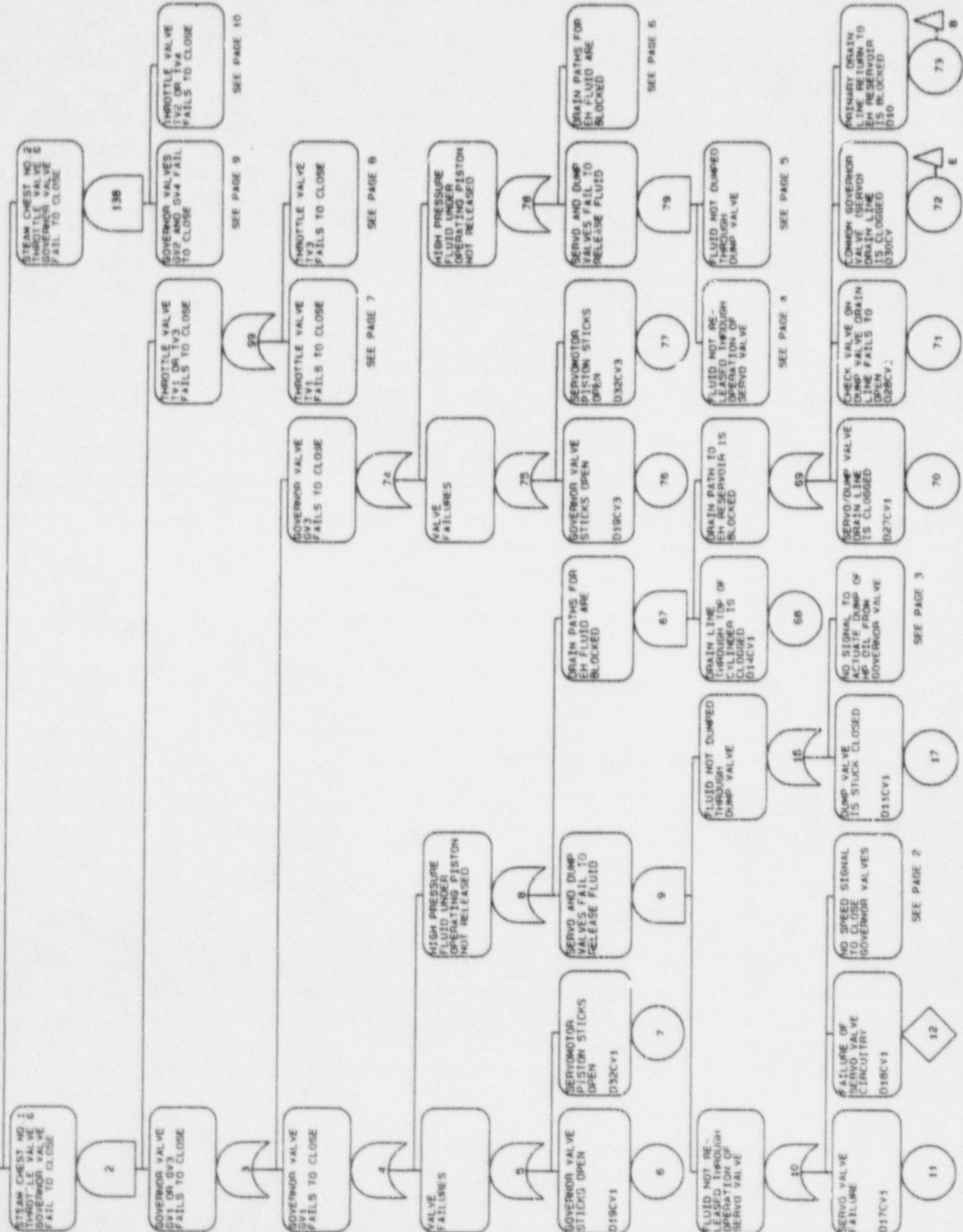
APPENDIX A**E.H. FLUID SYSTEM & LUBE DIAGRAMS**

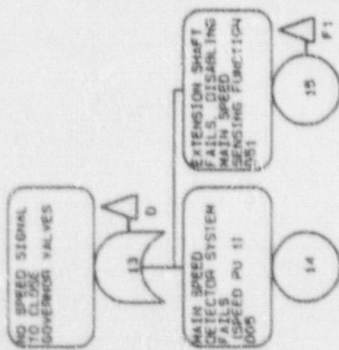
	Electro Hydraulic Fluid System and Lubrication Diagrams
Figure Number	Plant
A-1	Almaraz Units 1 & 2
A-2	ASCO Units 1 & 2
A-3	Braidwood Units 1 & 2 Byron Units 1 & 2
A-4	Calvert Cliffs Unit 2
A-5	McGuire Units 1 & 2
A-6	North Anna Units 1 & 2
A-7	Washington Nuclear Plant 2
A-8	Vandellos 2

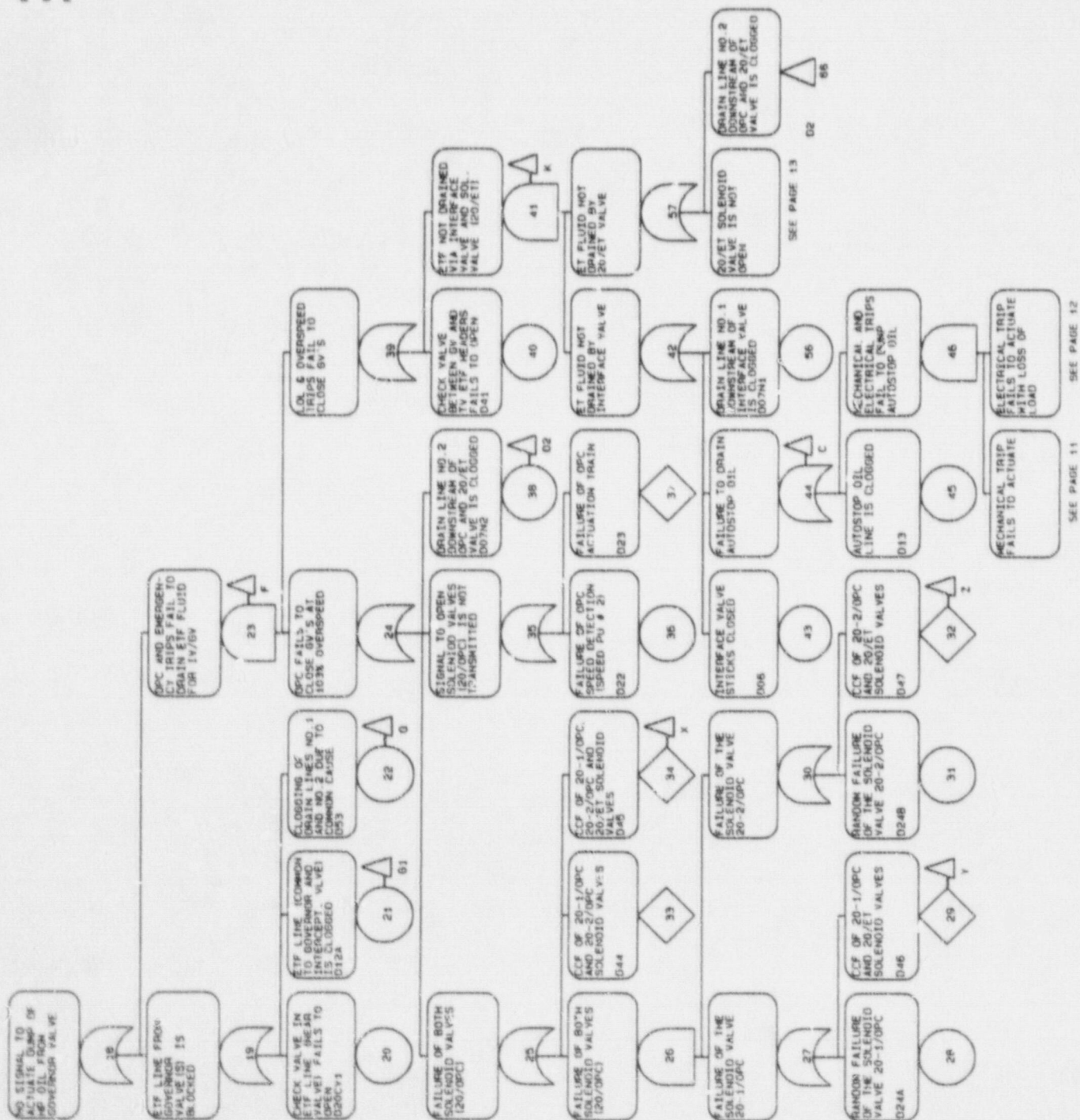
APPENDIX B

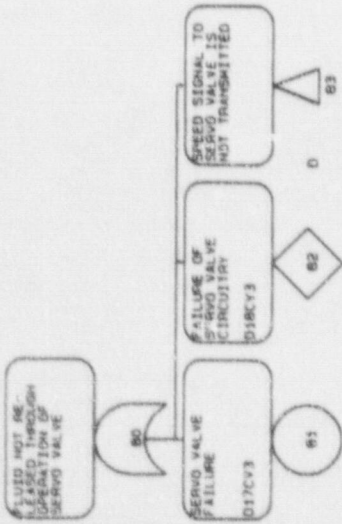
DESTRUCTIVE OVERSPEED FAULT TREES FOR VARIATION 7 AND VARIATION 8

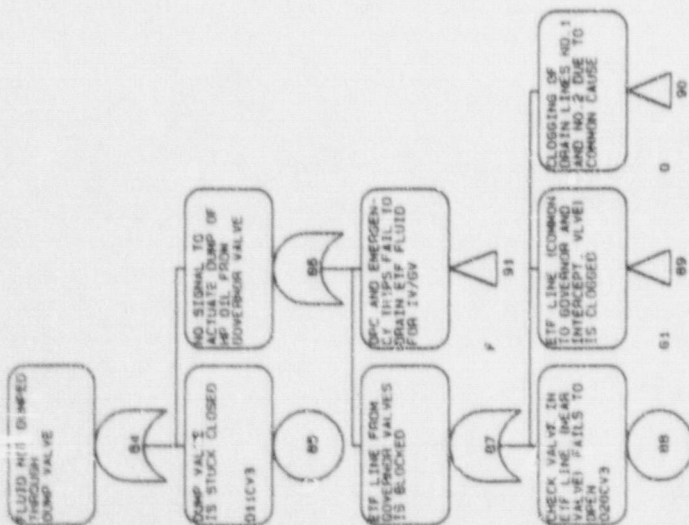
DESTRUCTIVE OVERSPEED FAULT TREE FOR VARIATION 7

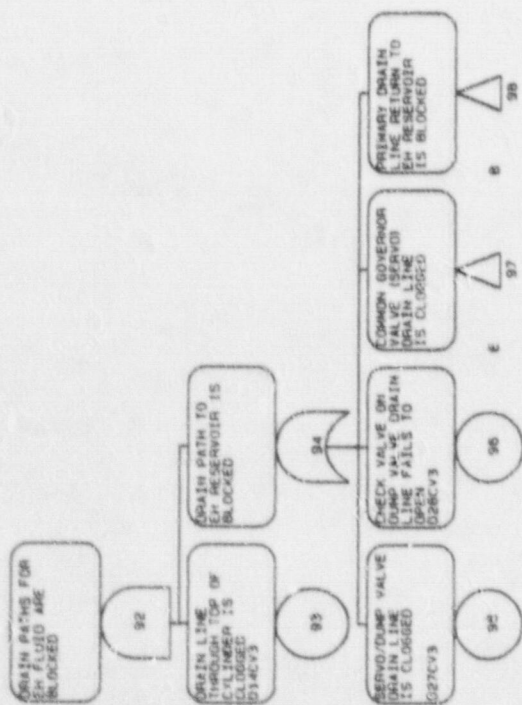


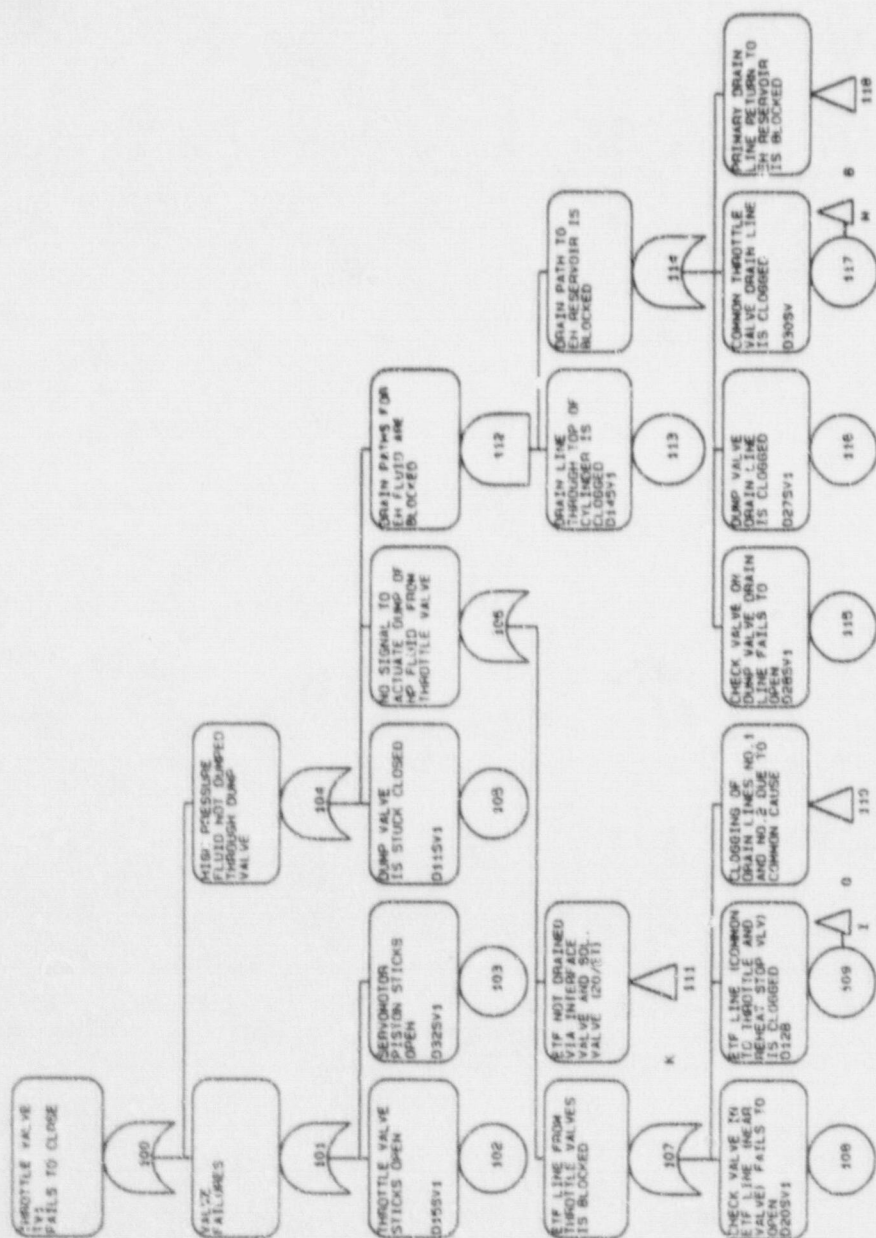


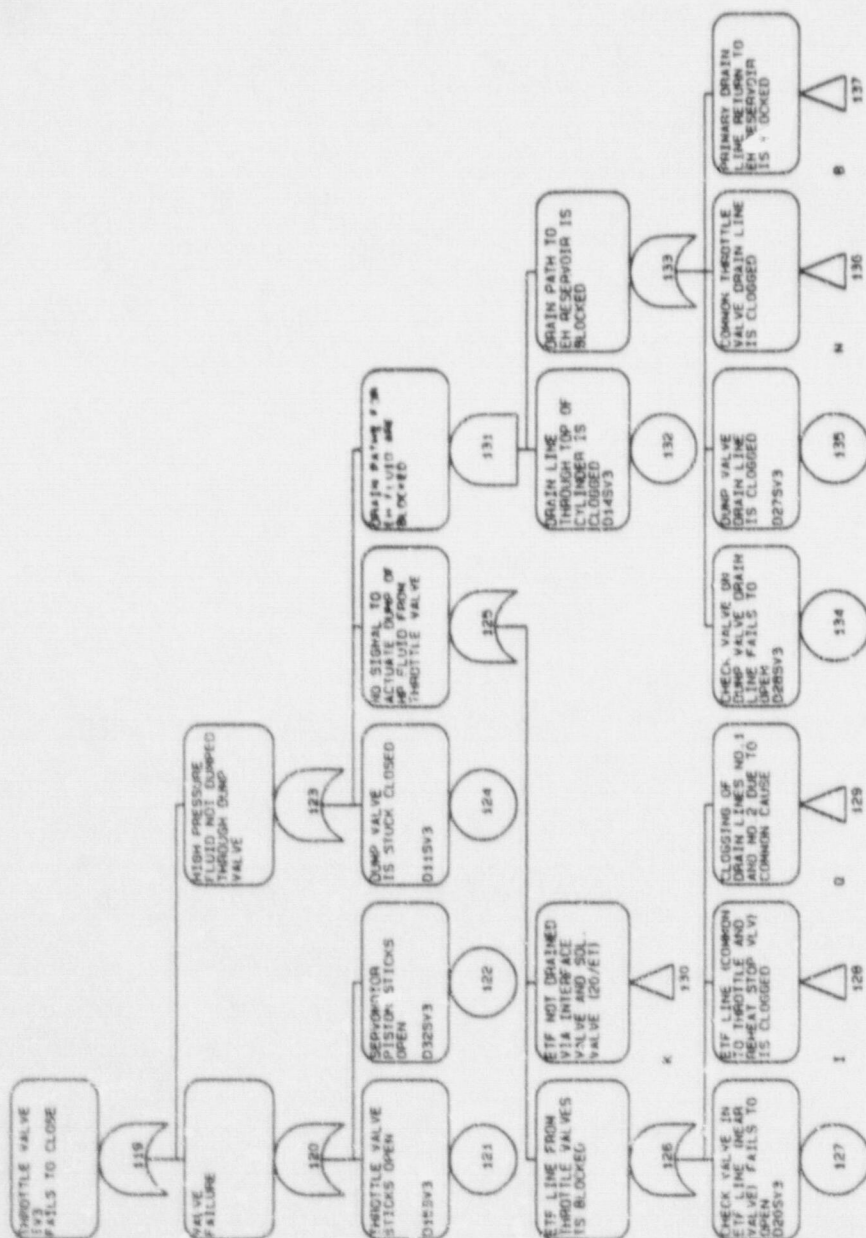


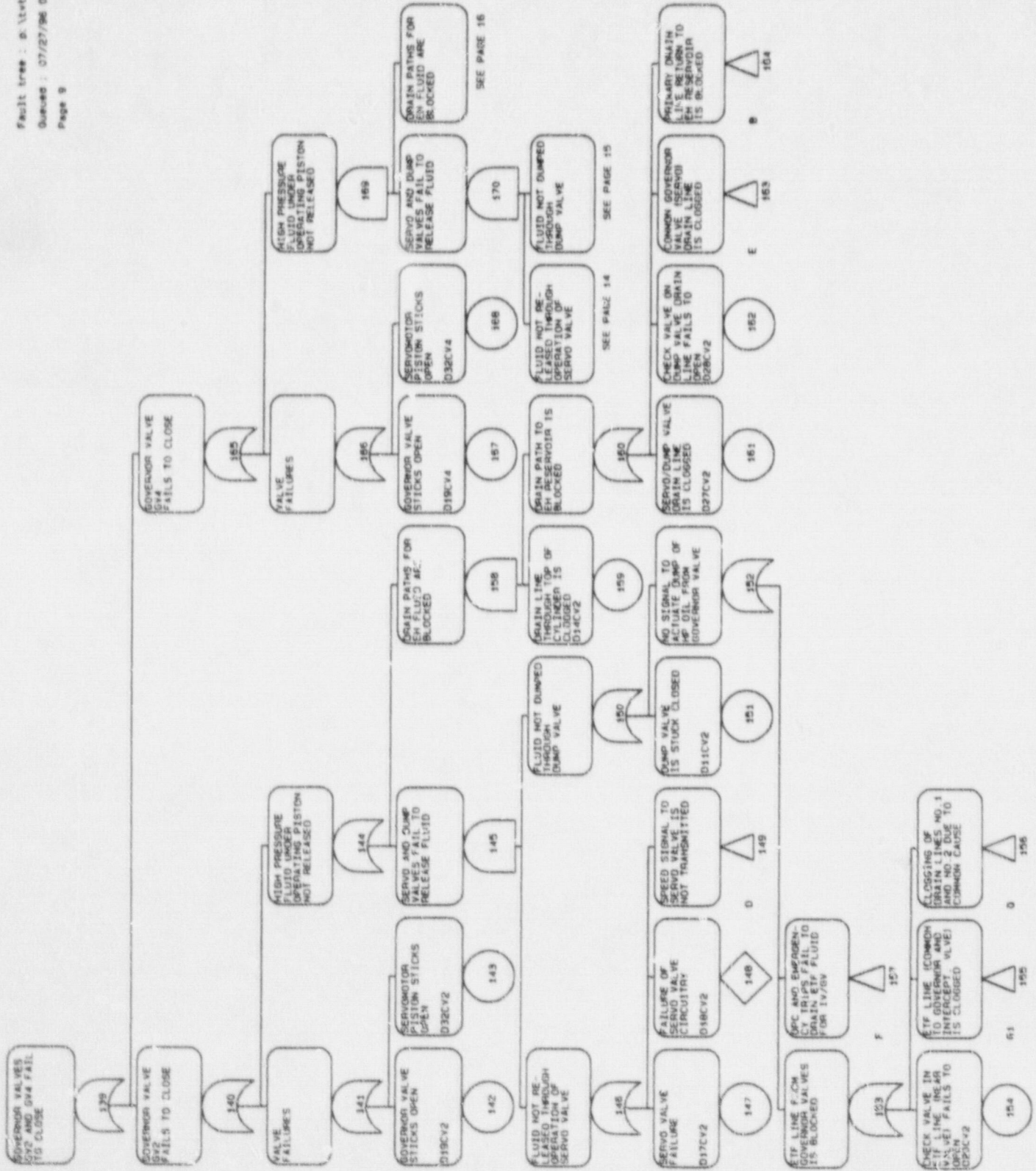


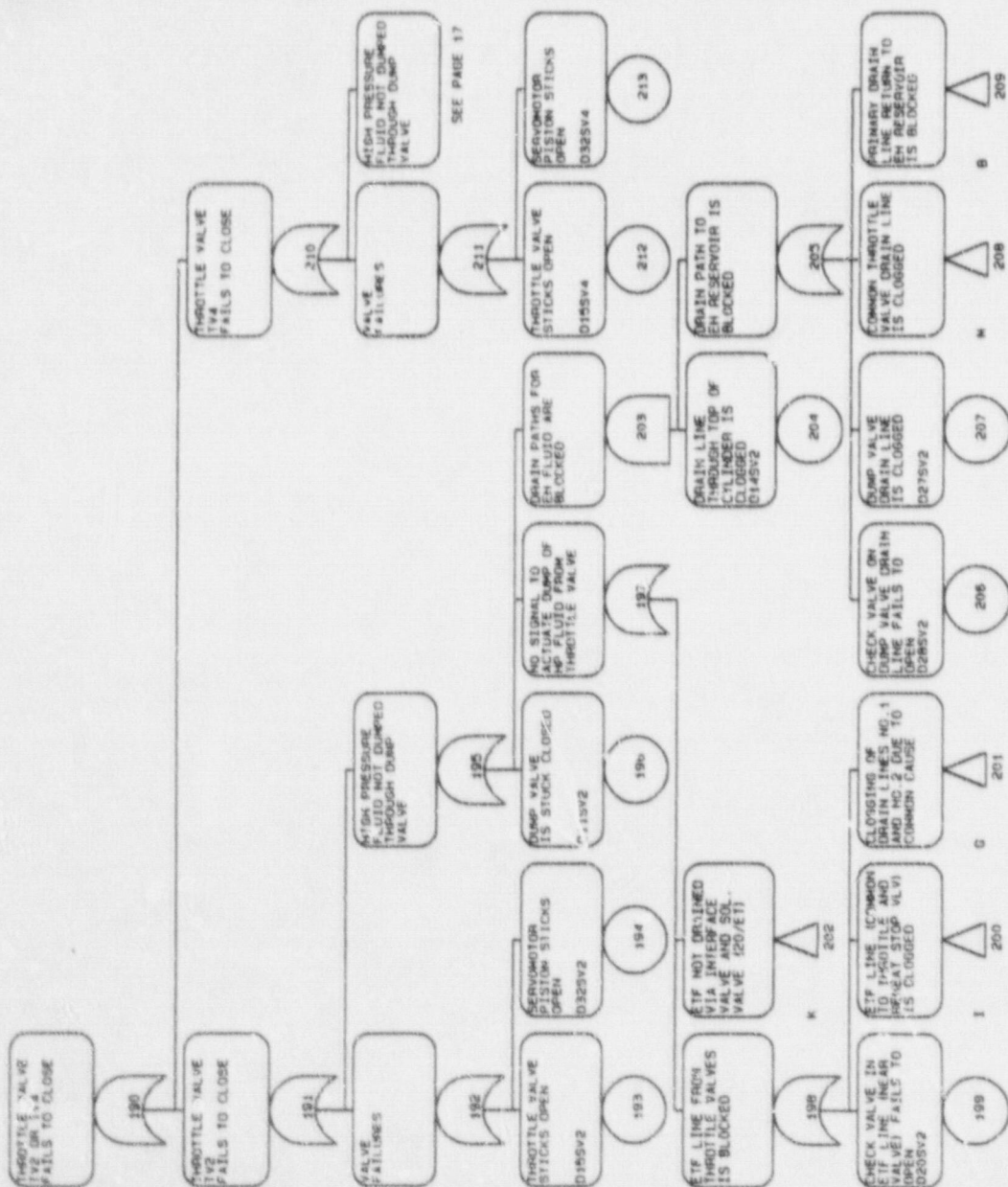


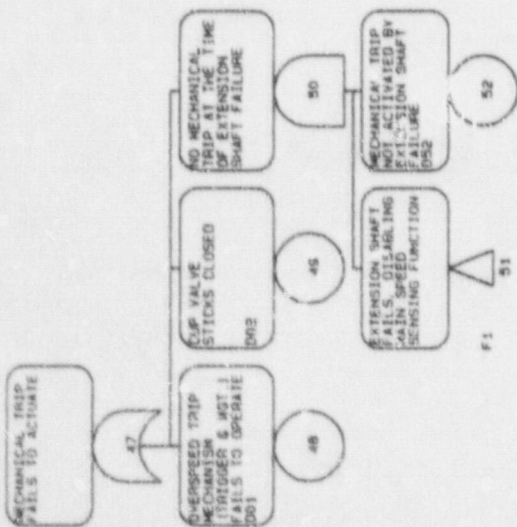


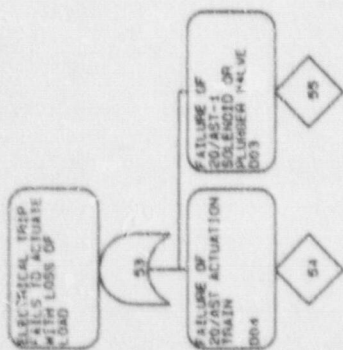


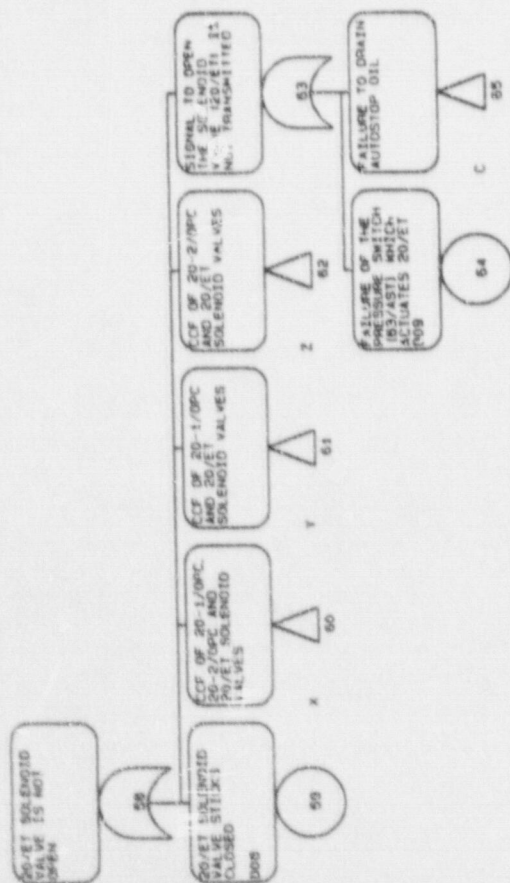


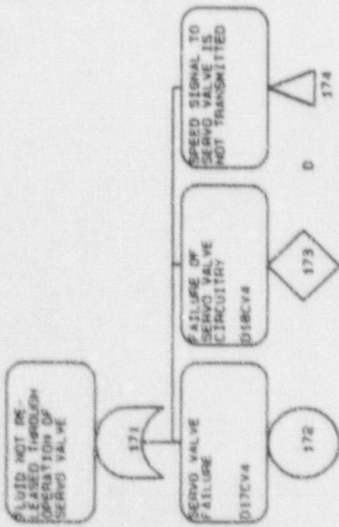


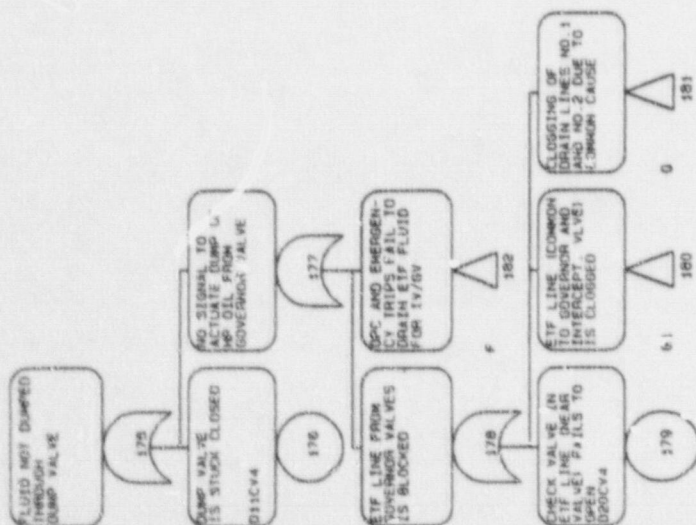


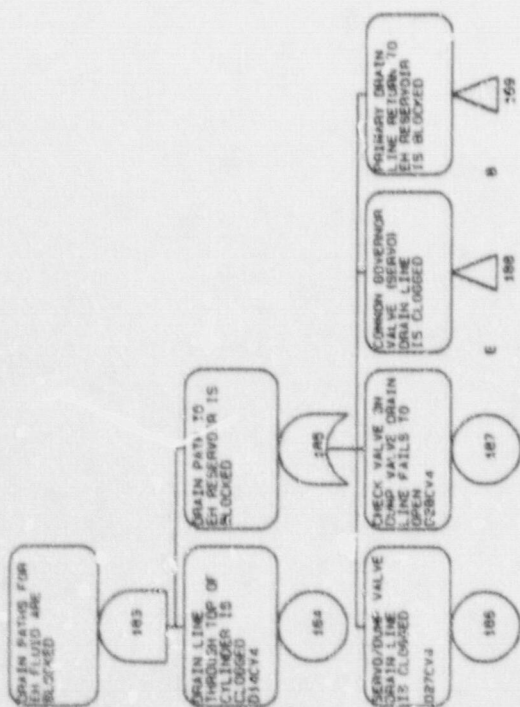


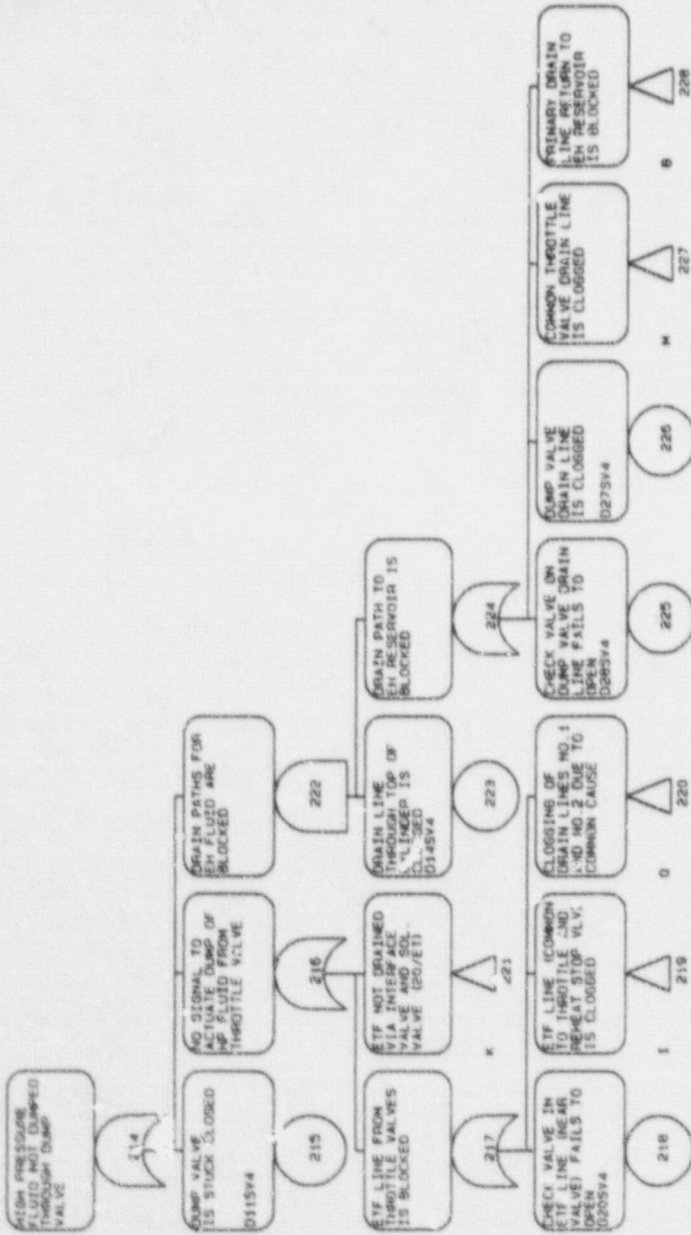




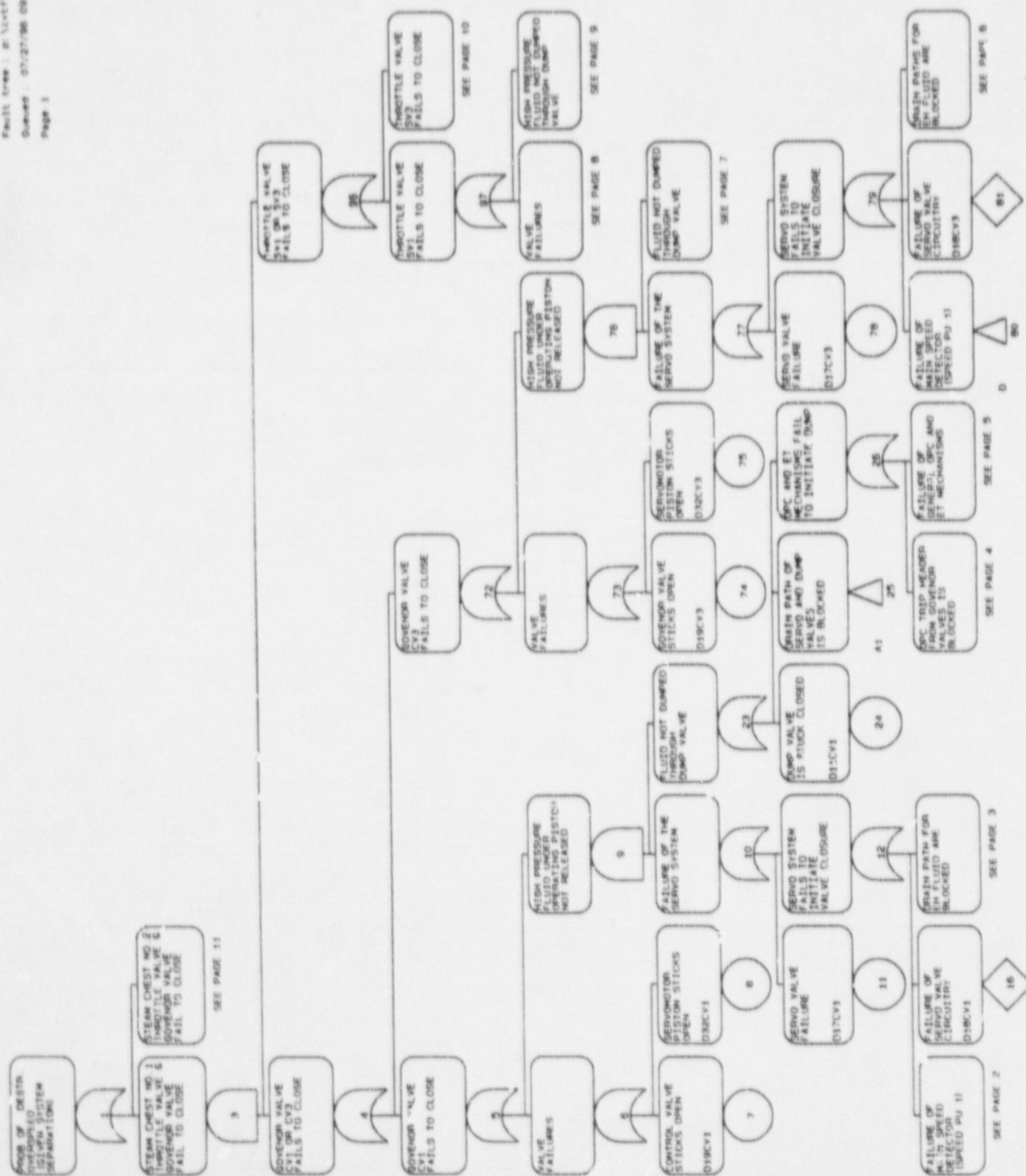


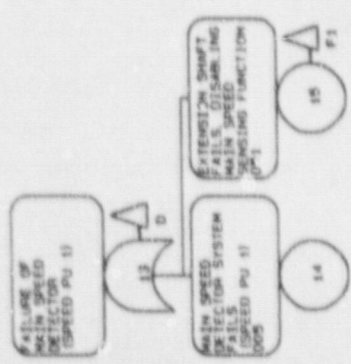


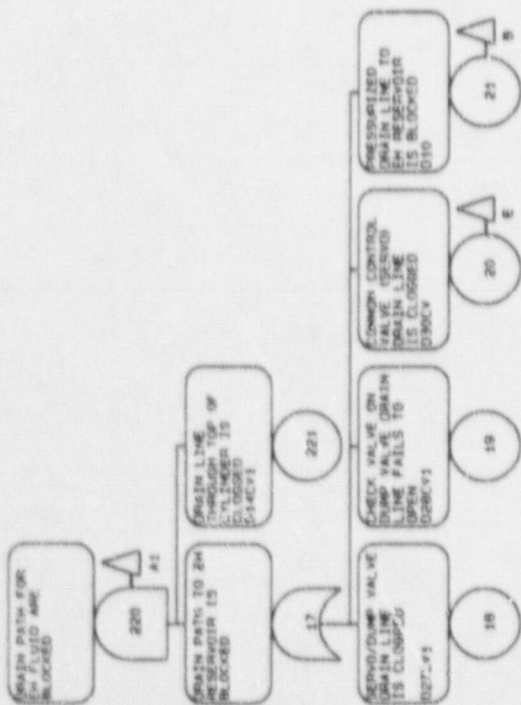




DESTRUCTIVE OVERSPEED FAULT TREE FOR VARIATION 8







OPC TRIP HEADER
FROM SENSORS
VALUES IS
DUPLICATED

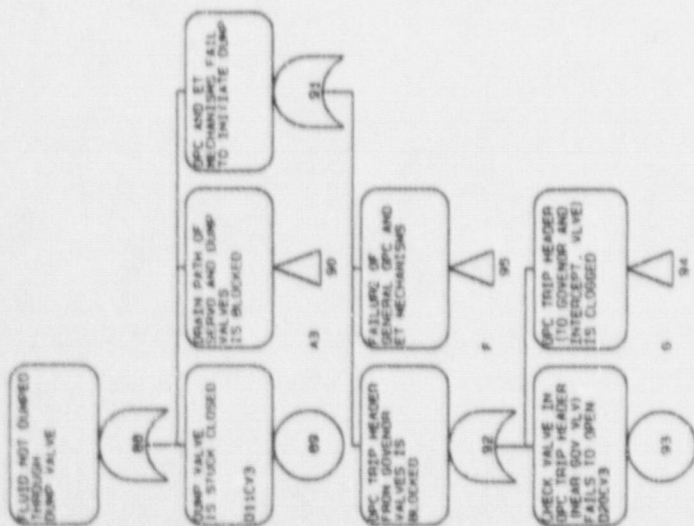


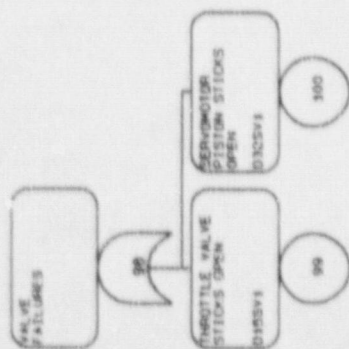
CHECK VALUE IN
OPC TRIP HEADER
IF THE SDV V. 1
IS NOT TO OPEN
PROCESS

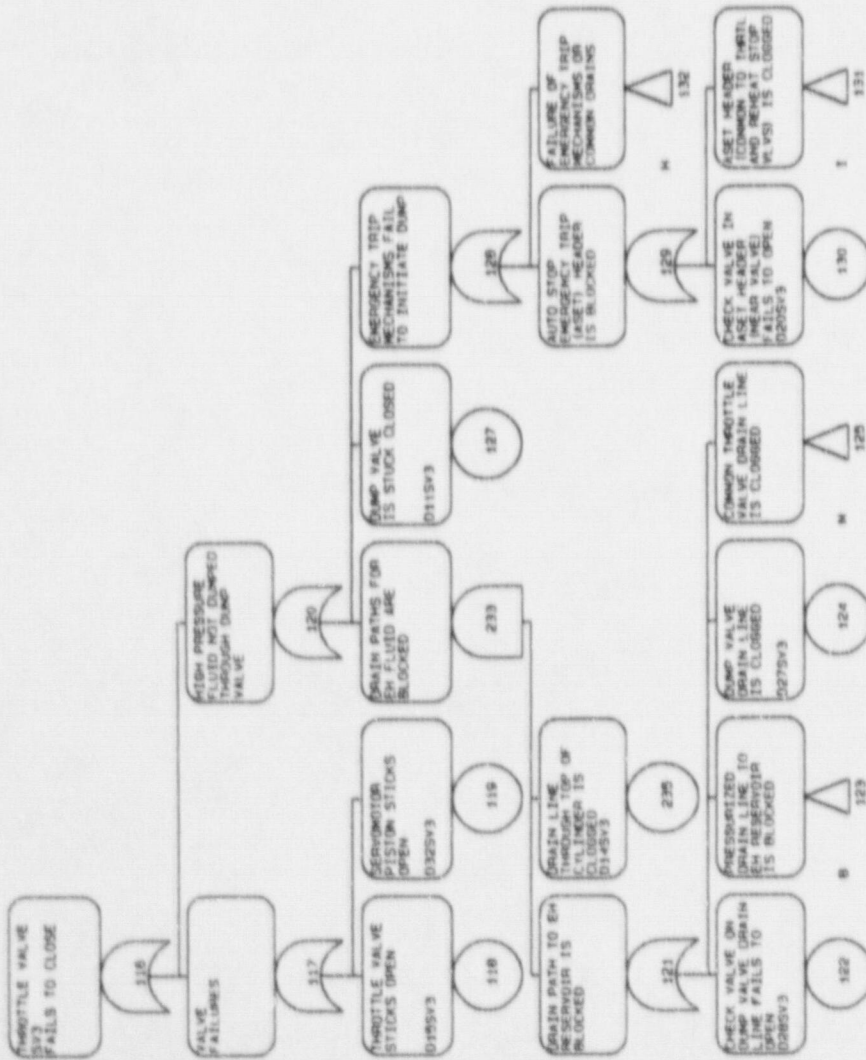


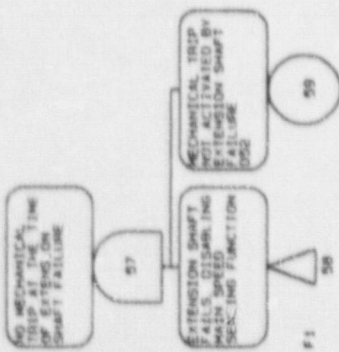
OPC TRIP HEADER
IF THE SDV V. 1
IS NOT TO OPEN
PROCESS

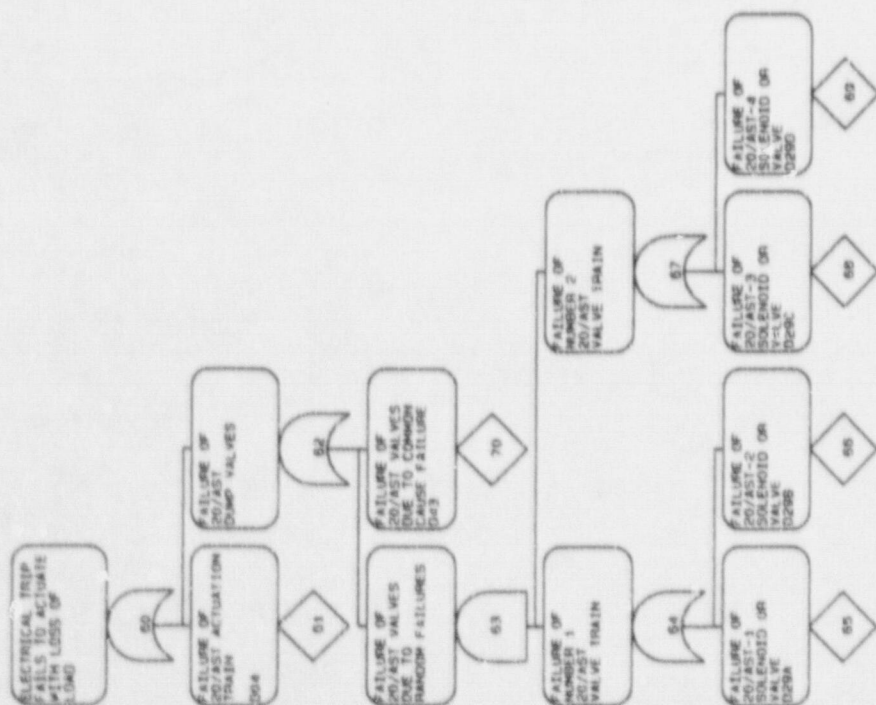


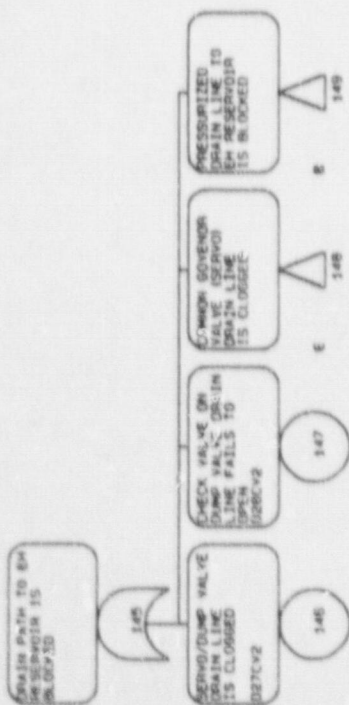


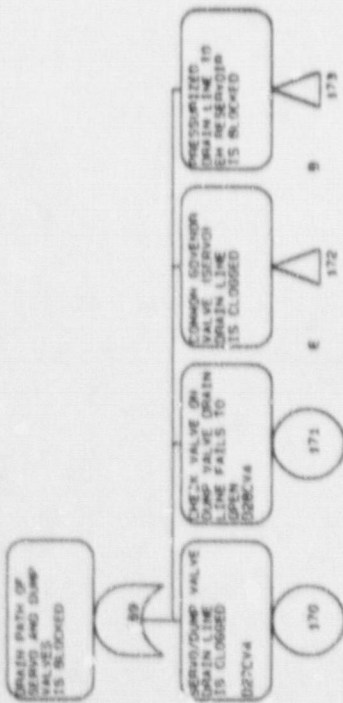








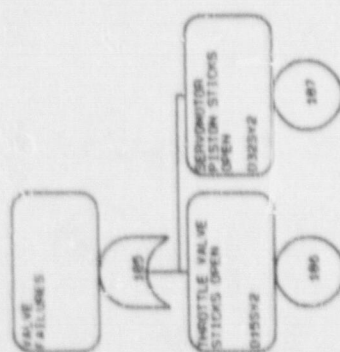


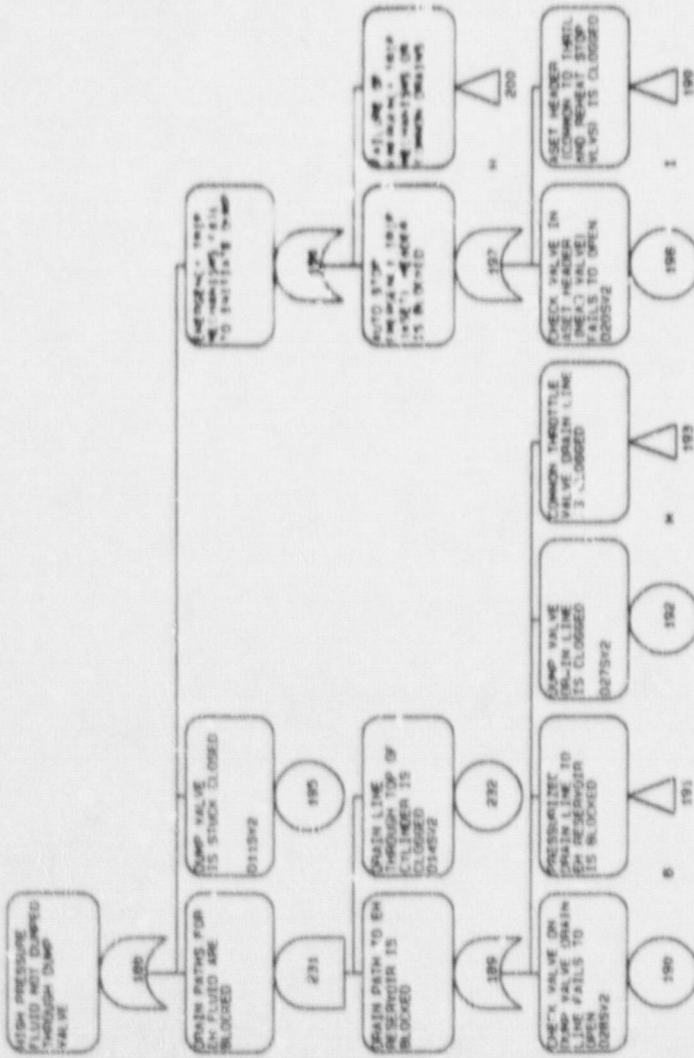



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Fault type : p: \t\t\t\000296\\var-8.dsk
Queued : 07/27/96 09:14:14
page 17

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APPENDIX C

VANDELLOS 2 LDK ROTOR ASSESSMENT

The evaluation of the generic allowance for design and intermediate overspeed missile ejection probabilities, presented in Sections 4 and 7, was based on heavy disc keyplate low pressure rotors. Vandellos 2 has three light disc keyway (LDK) rotors which have higher missile ejection probabilities given an overspeed condition. This appendix presents the assessment performed to determine the design and intermediate overspeed missile ejection probabilities, and the total annual missile ejection frequency, for Vandellos 2.

As described in WCAP-11525 (Reference 1), the total missile ejection probability is the sum of the design, intermediate, and destructive overspeed missile ejection probabilities. The annual missile ejection frequency is the sum of the missile ejection probabilities multiplied by the system separation frequency (see Section 6 of this report). The design and intermediate missile ejection probabilities are composed of: 1) the conditional probability of the overspeed event and, 2) the conditional missile ejection probability given the overspeed event. Destructive overspeed is assumed to always lead to missile ejection.

Table 8.2-2 in WCAP-11525 lists the type of low pressure rotor for each plant at the time the WCAP was written. Included in Table 8.2-3 of WCAP-11525 are the conditional probabilities of missile ejection for the LDK rotors. These probabilities were based on turbine missile reports referenced in WCAP-11525. The LDK probabilities are very high and, when multiplied by the probabilities of design and intermediate overspeed, may not support longer test intervals. Therefore, to more accurately calculate missile ejection probabilities, this assessment uses plant specific conditional missile ejection probabilities from Turbine Missile Report CT-24926 for Vandellos 2 (Reference 8).

Because design and intermediate overspeed probabilities were not specifically calculated for the generic BB-296 TVTF program, a fault tree analysis was performed for the design and intermediate overspeed events for Vandellos 2. The Variation 8 design and intermediate overspeed fault trees from WCAP-11525 were modified to incorporate six reheat stop and six reheat interceptor valves. The system separation frequency was removed. It is now applied outside of the fault trees as described in Section 7. To more accurately model the drain paths, the logic was revised to model valve closure on the dump of EH fluid through the drain path from the valves to the top of the cylinder. This is the same change discussed in Section 5. For the design and intermediate overspeed fault trees, the drain path revisions also included removing basic event D07 (vented drain line from OPC is blocked) and adding basic event D10 (primary drain line return is blocked). These are the only differences between the Variation 8 design and intermediate overspeed fault trees in WCAP-11525 and the Vandellos fault trees. The design and intermediate overspeed fault trees used for the

Vandellos 2 analysis are included at the end of this Appendix C. The fault tree analyses included changing the valve failure rates discussed in Section 3. Table C-1 shows the conditional design and intermediate overspeed probabilities calculated for various test intervals.

Destructive overspeed is assumed to occur when there is a system separation and at least one governor valve and one throttle valve in the same steam chest fail to close. Destructive overspeed is independent of the number of reheat stop and reheat interceptor valves. Therefore, the Variation 8 destructive overspeed results are applicable to Vandellos 2. Table C-1 also shows the conditional destructive overspeed probabilities for Vandellos 2, which are summarized in Table 5-1.

(+a,c)

Table C-1 Conditional Probability of Overspeed for Vandellos 2

The conditional missile ejection probabilities for the design and intermediate overspeed events were derived from Reference 8. WCAP-11525, Section 8.2 discusses the relationship between design and intermediate overspeed conditional missile ejection probabilities. The conditional intermediate overspeed missile ejection probabilities were a factor of 5 to 15 times greater than design overspeed. A factor of 100 was used for this assessment for conservatism. The conditional missile ejection probability for destructive overspeed is 1.0. The resulting conditional missile ejection probabilities for Vandellos 2 are shown in Table C-2.

(+a,c)

Table C-2 Conditional Missile Ejection Probabilities

For a given test interval, the total missile ejection frequency is:

$$0.4[P(A) \cdot P(M/A) + P(B) \cdot P(M/B) + P(C)],$$

where 0.4 is the system separation frequency per year (see Section 6),
 P(A), P(B), P(C) are from Table C-1 and,
 P(M/A) and P(M/B) are from Table C-2.

The annual missile ejection frequencies, for various test intervals, are shown in Table C-3 for Vandellos 2.

(a,c)

Table C-3 Annual Frequency of Missile Ejection for Vandellos 2

Due to the high conditional missile ejection probabilities for the LDK rotors, the generic allowance discussed in Sections 4 and 7 does not apply to Vandellos 2. The Vandellos 2 turbine orientation is discussed in Section 3.5.1.3 of the Vandellos 2 Final Safety Analysis Report (FSAR). The FSAR evaluation concludes that the turbine is favorably oriented. Table 1 of Reference 6 shows that the annual missile ejection probability criterion for a favorably-oriented turbine is $1.0\text{E-}4$ per year. The Vandellos 2 missile ejection frequency results, for a 3-month test interval, show a large margin to the limit. Therefore, the Vandellos 2 results support the conclusions of Section 7, which conservatively interpret the generic missile ejection frequency results as supporting a quarterly testing interval until reasonable failure rate data can be accumulated based on quarterly testing.

VANDELLOS 2

DESIGN AND INTERMEDIATE OVERSPEED FAULT TREES

