

GARY E. JOHNSON GOVERNOR State of New Mexico

ENVIRONMENT DEPARTMENT

Hazardous & Radioactive Materials Bureau 2044 Galisteo P.O. Box 26110

> Santa Fe, New Mexico 87502 (505) 827-1557 Fax (505) 827-1544

S. Brygtt Wends, (industring)

MARK E. WEIDLER SECRETARY

EDGAR T. THORNTON, III DEPUTY SECRETARY

05P

January 21, 1998

Richard L. Bangart, Director Office of State Programs U.S. Nuclear Regulatory Commission Washington, D.C. 20555-0001

Dear Mr. Bangart:

As per your recommendation in your letter to Mr. Benito Garcia dated January 9, 1997 (sic), public notice has been given in four regional newspapers in the state regarding New Mexico's decision to relinquish its authority to regulate sealed source and device evaluations. A copy of this public notice is enclosed.

Also, as per your request, I am enclosing background files relevant to evaluations issued by New Mexico for sealed sources and devices.

Should you have any questions please call me at (505)827-1862.

Sincerely,

William M. Floyd

Program Manager

cc: Benito J. Garcia, Chief

William U. Play

Hazardous and Radioactive Materials Bureau

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PUBLIC NOTICE

REASSUMPTION OF U. S. NRC REGULATORY AUTHORITY FOR SEALED SOURCE AND DEVICE EVALUATIONS

On January 1, 1998, the Nuclear Regulatory Commission reassumed regulatory authority for sealed source and device evaluation approvals in the Agreement State of New Mexico in response to a request from the Governor of the State of New Mexico to relinquish this authority. As the basis for this request, the Governor of New Mexico noted there are two manufacturers in the State, and there have been no sealed source and device evaluations conducted since 1988. Governor Johnson indicated that it would not be cost effective to fund and maintain staff to conduct sealed source and device evaluations. The Governor also noted in this August 22, 1997, request to the Nuclear Regulatory Commission that the State of New Mexico will retain authority to regulate the manufacture and use of sealed sources and devices in accordance with Section 274b of the Agreement with the NRC.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NH-780-5-107-5

Date: April 1,1991

Page 1 of 4

SOURCE TYPE: Alpha Calibration Sources

MODEL: TS-235-alpha

MANUFACTUER/DISTRIBUTOR: The Source, Inc. 2810 Siler Lane Santa Fe, NM 87501

ISOTOPE: 235/234 U

MAXIMUM ACTIVITY: 5 microcurie

LFAK TEST FREQUENCY: When the surface of the source has been damaged or in accordance with US NRC DR Agreement state regulations.

PRINCIPAL USE: Calibration and check sources with activity less than 300Ci(T)

CUSTOM DEVICE: No

CUSTOM USER: None.



Radiction standards and check sources 2810 Siler Lane, Santa Fe, NM 87501 (505)473-9538 FAX(505)473-5805

TO: BILL FLOYD	besse
Fax Number: 827-1544	
From: MIKE ORTIZ	
Date: 5-16-96 Pages: 9	

Message: REGISTRY OF U-234-235 ELECTRO PLATED SCIRCE. WILL FAX COPY TO STATE OF TENNESCEE MICHAEL PAGE (615) 532-0364 (FAX) 615-632-7938. AS Der our phone Conversation.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-5-107-5

Date: April 1,1991

Page 2 of 4

DESCRIPTION

A. The type-235-alpha calibration and check sources are electroplated on stainless steel with activities up to 100 nanocurie or nickel with activities > 100 nanocurie up to 5.0 microcurie. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha

steinless steel with activities up to 100 nanocurie or nickel with activities > 100 nanocurie up to 5.0 microcurie. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha radiation detection instruments.

- B. Source dimensions are varying depending on the size of source ordered by the customer. The dimensions are shown in the generic diagram for each of the various sizes.
- C. The sealed source is <30uCi and does not fall under ANSI N542 Table 4
 Performance Requirements or ISO-2919 Annex C Performance Requirements
 because the source is less than 30uCi. The source meets or exceeds ANSI
 N542 APPENDIX A LEAK TEST. All sources are leak tested prior to transfer.
 A leak test certificate is issued with the sources.

LABELING

The source is permanently marked as shown in attached diagram. All certified sources are placed in a wooden box with labeling indicating Caution Radioactive Material, isotope, amount of activity and date of activity. The outside of the wooden box has a label of Nuclide and Caution Radioactive Material. Check sources are not placed in a wooden box, but are in a bag or plastic box with label indicating Caution Radioative Material, isotope and it minal activity. "The receipt, possession, use and transfer of this source, Model______, Serial No______, are subject to a general license and the regulations of the United States Nuclear Regulatory Commission or of a State with which the Commission has entered into an agreement for the exercise of regulatory authority. Do not remove this label."

CAUTION-RADIOACTIVE MATERIAL-THIS SOURCE CONTAINS Uranium 235. DO NOT TOUGH RADIOACTIVE MATERIAL-THIS SOURCE.

DIAGRAM see ottoched drawing.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES
SAFETY EVALUATION OF SEALED SOURCE

NO NM-780-5-107-5

Date: April 1.1991

SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-5-107-5

Date: April 1,1991

Page 3 of 4

CONDITION OF NORMAL USE:

The sealed source is intended for use in the calibration check of alpha detection instrumentation. The source should be handled with forceps to avoid finger prints or scratching the radioactive surface of the source.

PROTOTYPE TESTING:

Conforms to ANSI N542 appendix A leak test.

EXTERNAL RADIATION:

The maximum external radiation levels in mr/hr at 12 INCHES <0.5mr/hr

QUALITY ASSURANCE AND CONTROL:

The manufacture maintains an acceptable quality control/assurance program for manufacturing procurement and final acceptance of each sealed source based on Mil-Std-45662A.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

- A. The sealed source may be distributed to general licensees of agreement states or, specific or general licensees with a U.S. NRC license. Leak testing is performed after preparation at the facility and a certificate of leak test is provided with sealed sources.
- B. Storage: Store in cool, dry area in the original container.
- C. Wipe Test: When the surface of the source has been damaged or in accordance with US NRC OR Agreement State Regulations.
- D. Cleaning: Use a tissue moistened with rubbing alcohol but avoid acetone and similar strong solvents.
- E. Disposal: Determined by licensing authority.
- F. These sources should not be subjected to conditions exceeding those specified in ANSI 77022212.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-760-5-107-5

Date: April 1,1991 Page 4 of 4

SAFETY ANALYSIS:

The 235/234 Uranium source based on our review of the information and test data completed are acceptable for licensing purposes. They have passed the tests for 235/234 Uraniumin accordance to ANSI N542 appendix A leak test.

CautionContains Radioactive Material which, although beyond the scope of MSDS requirements, should be considered the principal hazard. This material should be handled only by trained individuals in conformance with 10 CFR requirements.

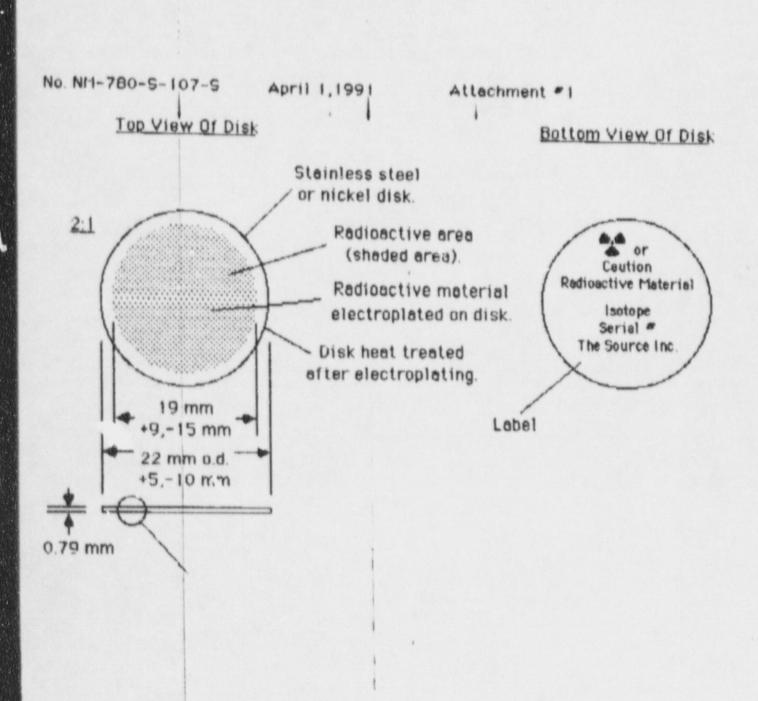
Date:

Concurrence:

Date:

Reviewed by:

Issued Agency: Agreement State



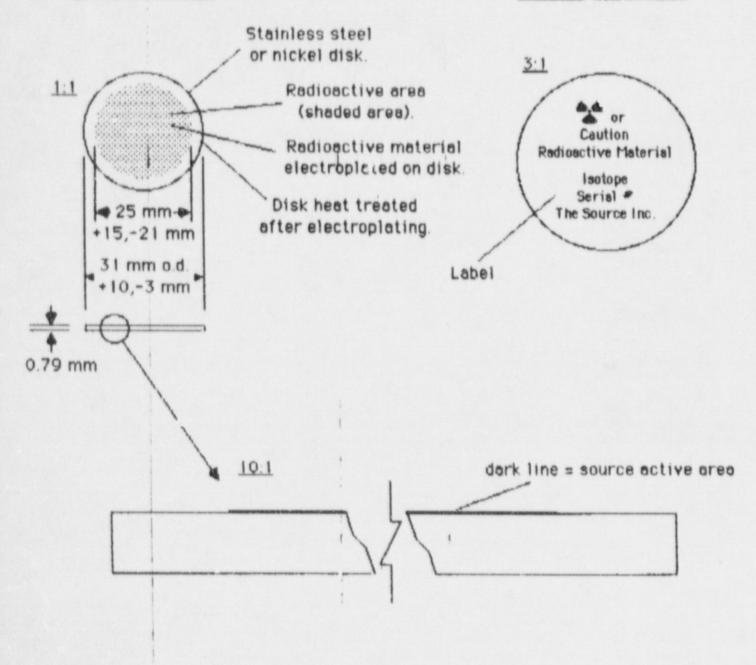
 No NM-780-5-107-5

April 1,1991

Attachment #2

Top View Of Disk

Bottom View Of Disk



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Approved:				ON REC.
Kele: 1:	1 3.1	10:1	Dreving *:	Rediation Standards and Check Sources
Meterial: Steinless Steel				2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

Scale: 1:1 3:1 10:1 Radiation Standards and Check Sources Drawing #: Meterial: Stainless Steel 2810 Siler Lene, Santa Fe, NM 87501 (505) 473-9538 or Nickel April 1, 1991 No. NM-780-5-107-5 Attachment #3 Bottom View Of Disk Top View Of Disk Stainless steel or nickel disk. 1:1 Radioactive area (shaded area). Caution Radioactive material Radioactive Material electroplated on disk. Isotope Serial # Disk heat treated The Source Inc. after electroplating. 44 mm 14,-40 mm Label 47 mm o.d. +12,-5 mm 0.79 mm dark line = source active area 10:1 47 mm TS-235(U)-Alpha Electroplated Source

Date Name Drawn 3/91 T. Pacheco



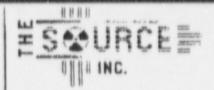
Electropiated Source

Date Name

Drawn: 3/9/ T. Packeco

Approved: 1:1 10:1 Drawing **

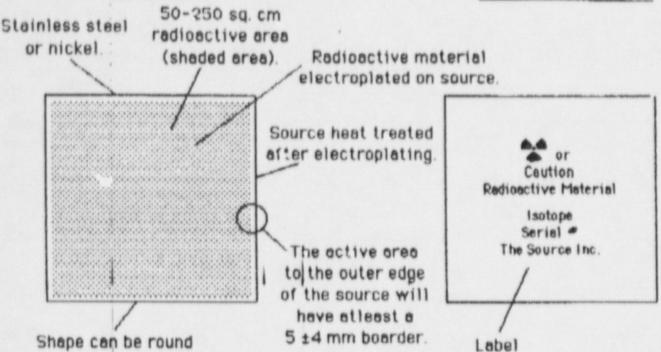
Material: Stainless Steel or Nickel

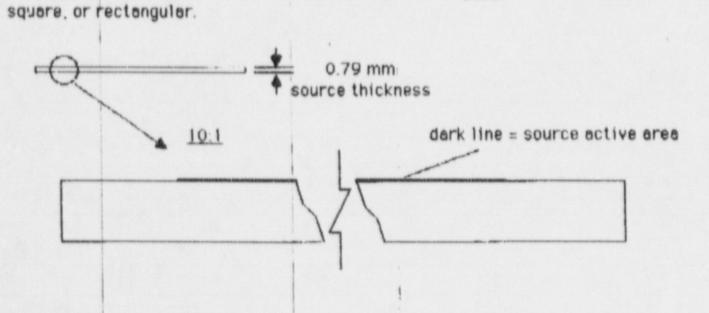


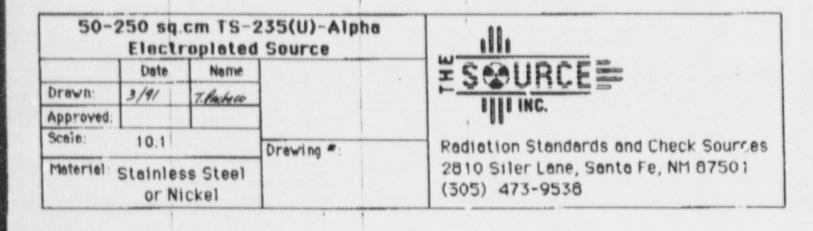
Radiation Standards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

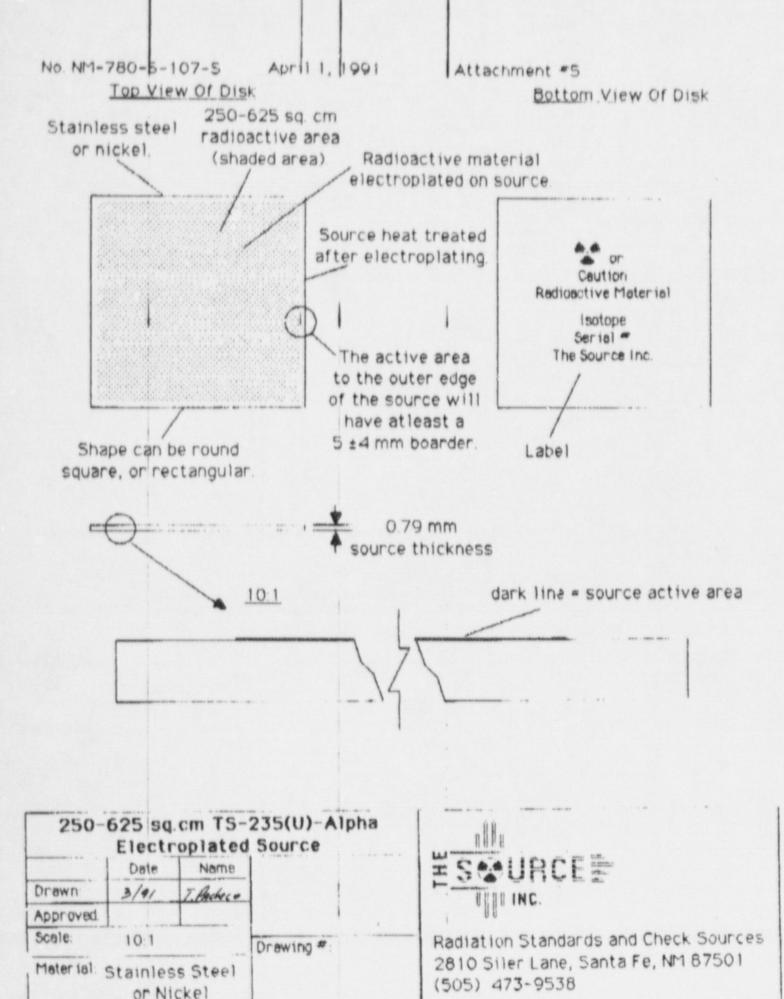
Top View Of Disk

Bottom View Of Disk









2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538 Meterial: Stainless Steel or Nickel

Ru Source File REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE NO. NM-780-5-107-5 Date: April 1.1991 Page 1 of 4 SOURCE TYPE: Alpha Calibration Sources MODEL TS-235-alpha

MANUFACTUER/DISTRIBUTOR: The Source, Inc. 2810 Siler Lane Santa Fe. NM 87501

ISOTOPE: 235/234 II

MAXIMUM ACTIVITY: 5 microcurie

LEAK TEST FREQUENCY: When the surface of the source has been damaged or in accordance with US NRC OR Agreement state regulations.

PRINCIPAL USE: Colibration and check sources with activity less than 30uCI(T)

CUSTOM DEVICE: No

CUSTOM USSR: None

2 505 473 5805 The Source Inc.

05/13/96 05:33

P02

NO. NM-780-5-104-5

Date: April 1,1991 Page 1 of 4

SOURCE TYPE: Alpha Calibration Sources

MODEL: TS-238-elpha

MANUFACTUER/DISTRIBUTOR: The Source, Inc.
2810 Siler Lane
Santa Fe, NM 87501

ISOTOPE: 238Pu

MAXIMUM ACTIVITY: 12 microcurie

LEAK TEST FREQUENCY: When the surface of the source has been damaged or in accordance with US NRC OR Agreement state regulations.

PRINCIPAL USE: Calibration and check sources with activity less 'han 30uCi(T)

CUSTOM DEVICE: No

CUSTOM USER: None.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-S-104-S

Date: April 1,1991

Page 2 of 4

DESCRIPTION

A. The type-238-alpha calibration and check sources are electroplated on stainless steel with activities up to 100 nanocurie or nickel with activities >100 nanocurie up to 12 microcurie. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha radiation detection instruments.

B. Source dimensions are varying depending on the size of source ordered by the customer. The dimensions are shown in the generic diagram for each of the various sizes.

C. The sealed source is <30uCi and does not fall under ANSI N542 Table 4
Performance Requirements or ISO-2919 Annex C Performance Requirements
because the source is less than 30uCi. The source meets or exceeds ANSI
N542 APPENDIX A LEAK TEST and 10CFR70.39. All sources are leak tested
prior to transfer. A leak test certificate is issued with the sources.

LABELING:

The source is permanently marked as shown in attached diagram. All certified sources are placed in a wooden box with labeling indicating Caution Radioactive Material, Isotope, amount of activity and date of activity. The outside of the wooden box has a label of Nuclide and Caution Radioactive Material. Check sources are not placed in a wooden box, but are in a bag or plastic box with label indicating Caution Radioative Material, Isotope and nominal activity. "The receipt, possession, use and transfer of this source, Model______, Serial No______, are subject to a general license and the regulations of the United States Nuclear Regulatory Commission or of a State with which the Commission has entered into an agreement for the exercise of regulatory authority. Do not remove this label."

CAUTION-RADIOACTIVE MATERIAL-THIS SOURCE CONTAINS PLUTONIUM. DO NOT TOUCH RADIOACTIVE PORTION OF THIS SOURCE.

REGISTRY OF RADIDACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-S-104-S

Date: April 1,1991

Page 3 of 4

CONDITION OF NORMAL USE:

The sealed source is intended for use in the calibration cosck of alpha detection instrumentation. The source should be handled with forceps to avoid finger prints or scratching the radioactive surface of the source.

PROTOTYPE TESTING:

Conforms to 10CFR70.39 & ANSI N542 appendix A leak test.

EXTERNAL RADIATION:

The maximum external radiation levels in mr/hr at 12 INCHES <0.5mr/hr

QUALITY ASSURANCE AND CONTROL:

The manufacture maintains an acceptable quality control/assurance program for manufacturing ,procurement and final acceptance of asch sealed source.

Conforma to ANST N42.22-1995, and NRC Regulatory Guide 4.15.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

- A. The sealed source may be distributed to general licensees of agreement states or, specific or general licensees with a U.S. NRC license. Leak testing is performed after preparation at the facility and a certificate of leak test is provided with sealed sources.
- B. Storage: Store in cool, dry area in the original container.
- C. Wipe Test: When the surface of the source has been damaged or in

- B. Storage: Store in cool, dry area in the original container.
- C. Wipe Test: When the surface of the source has been damaged or in accordance with US NRC OR Agreement State Regulations.
- D. Cleaning: Use a tissue moistened with rubbing alcohol but avoid acetone and similar strong solvents.
- E. Disposal: Determined by licensing authority.
- F. These sources should not be subjected to conditions exceeding those specified in ANSI 77C22212.

REGISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-5-104-5

Date: April 1,1991

Page 4 of 4

SAFETY ANALYSIS:

The ²³⁸ Plutonium source based on our review of the information and test data completed are acceptable for licensing purposes. They have passed the tests for ²³⁸ Plutonium in accordance to 10CFR70.39.

CautionContains Redicactive Material which, although beyond the scope of MSDS requirements, should be considered the principal hazard. This material should be handled only by trained individuals in conformance with 10 CFR requirements.

Date:

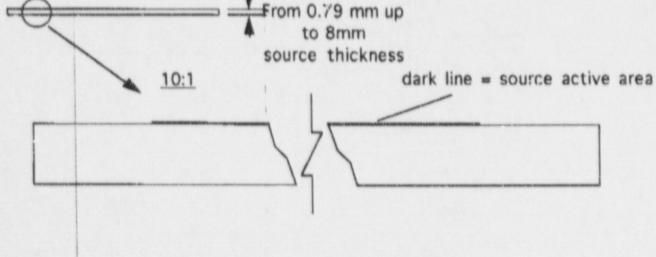
Concurrence:

Date

Reviewed by:

Issued Agency: Agreement State

Attachment #6 April 1, 1991 NO. NM-780-S-104-S Bottom View Of Disk Top View Of Disk 203mm x 127mm radioactive area Nickel (shaded area). Radioactive material electroplated on source. Source heat treated after electroplating. Caution Radioactive Material Isotope Serial # The Source Inc. The active area to the outer edge of the source will have atleast a 5 ±4 mm boarder. Computer Engraved Shape can be round square, or rectangular. From 0.79 mm up to 8mm



	Flecti	Source	
	Date	Name	
Drawn:	4/1/91	T.P.	1
Approved:	5-30-91	C.G.	
Scale:	10:1		
***************************************	-		Drawing #:

219mm x 143mm TS-238-Alpha



Radiation Standards and Check Sources

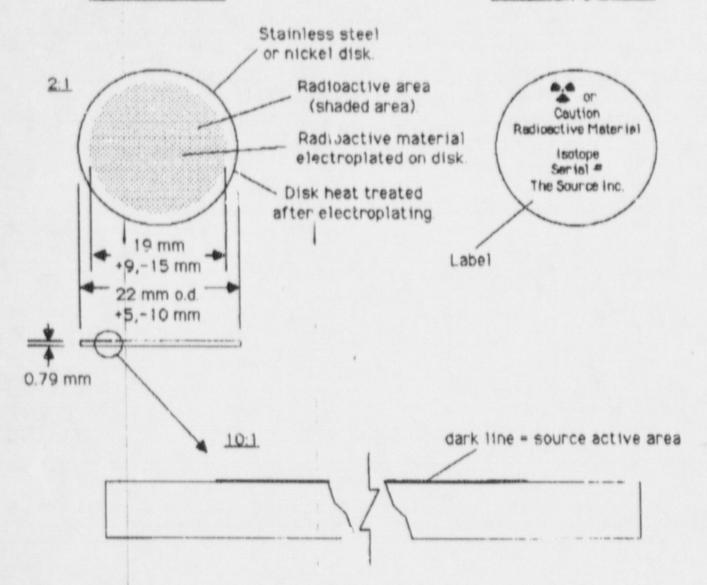
No. NM-780-5-104-5

April 1,1991

Attachment #1

Top View Of Disk

Bottom View Of Disk



2		TS-238- roplated	Alpha(Pu) Source	alla .
	Date	Name		ES SURCE ■
Drewn:	3/91	T. Anchous		I I INC.
Approved:	71.0.	5.1.91	1	
Scele: 2	:1	10:1	Drawing #:	Radiation Standards and Check Sources
Material: Stainless Steel or Nickel				2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

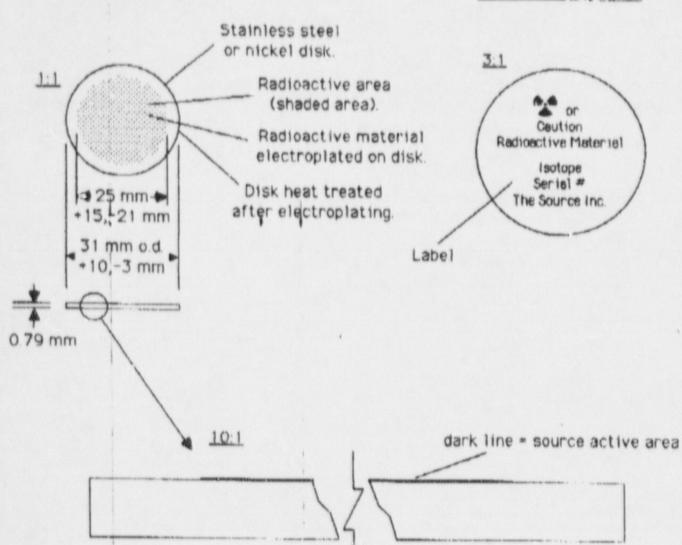
No.NM-780-5-104-5

April 1,1991

Attachment #2

Top View of Disk

Bottom View Of Disk



3			Alpha(Pu) Source	900
	Date	Name		= S@URCE=
Drawn:	Approved: 2/9/ T. Approved: 20/3//// 2000		1	NAMES OF THE PARTY
Approved:			1	IIII INC.
Scale: 1	1 3:1	10:1	Drewing	Radiation Standards and Check Sources
Material: Stainless Steel or Nickel			or on my	2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

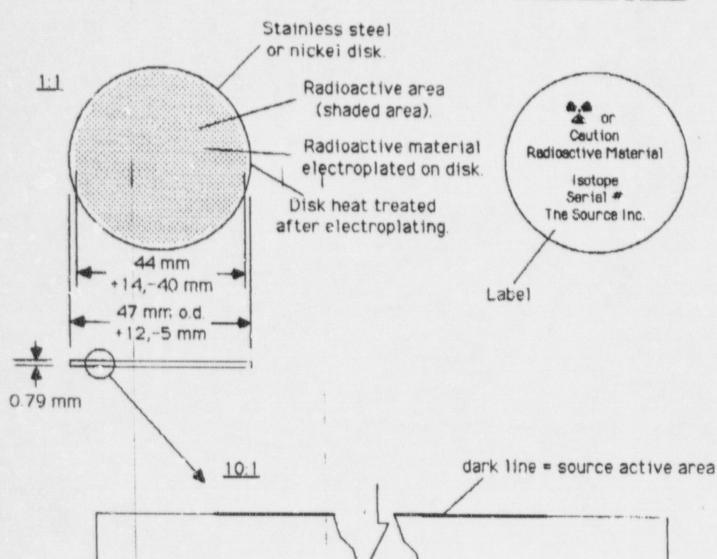
No.NM-780-5-104-5

April 1,1991

Attachment *3

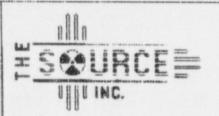
Top View of Disk

Bottom View Of Disk

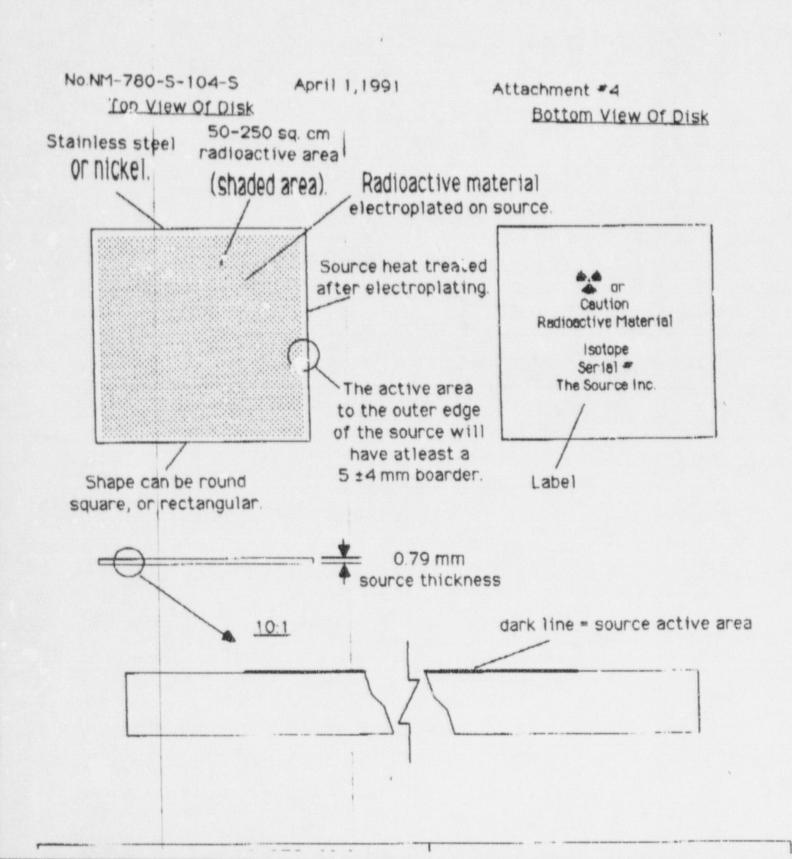


		roplated	Alpha(Pu)
	Date	Name	
Drawn:	3/91	T. Packeco	
.pproved:	mo 3/11	mio	
Scale: 1	:1	10:1	Drawing #:
Material:	Stainles or Ni		

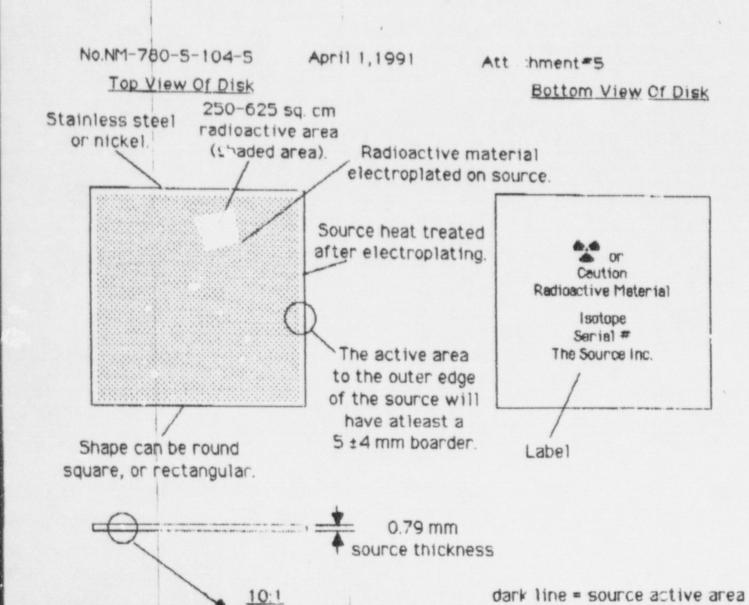
. 9



Radiation Standards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538



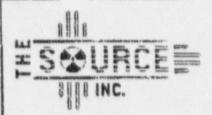
50-250 sq.cm TS-238-Alpha Electroplated Source URCE Date Name Drawn: 3/9/ T. Aukeca 3/1/9/ Approved: 781.0, Scale: 10:1 Radiation Standards and Check Sources Drawing #: Meterial: Stainless Steel 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538 or Nickel



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	250-	625	sq.cm	TS-2	38-Alpha(Pu	(1
					Source	

	A	apreced	A to our or or
	Date	Name	
Drawn:	3/9/	T. Achaco	
Approved:	5/1/41	mo.	
Scale:	10:1		Drewing #:
Meterial:	Stainles	s Steel	

or Nickel



Radiation Standards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538 to: Wn. Floyd, N.M. RCP

From: Lloyd Bolling, SP/GPA

I an enclosing the "Source" 55+D

Sheet with New Venctor # 780

and other suggested changes. 7 3010327



BRUCE KING

Coments:

State of New Mexico

ENVIRONMENT DEPARTMENT

Harold Runnels Building 1190 St. Francis Drive Santa Fe, New Mexico 87503 JUDITH M.ESPINOSA SECRETARY

RON CURRY DEPUTY SECRETARY

TELECOPIER TRANSHITTAL

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PLEASE DELIVER	THE FOLLOWING PAGES TO:	
10: · M	ke Ortiz	
LOCATION:		
Telecopier Number	r: <u>+73-5805</u>	
FROM:	Bill Floyd	
	R: (505) 827-2836	

NO. NM-S- -S

Date Nov 18,1986 Page 1 of 4

SOURCE TYPE: Alpha Calibration Sources

MODEL: T5-241-alpha

MANUFACTUER/DISTRIBUTOR. The Source, Inc. 2810 Siler Lane Santa Fe, NM 87501

ISOTOPE 241 Am

MAXIMUM ACTIVITY 5.0 microcuries

LEAK TEST FREQUENCY: When the surface of the source has been damaged or in accordance with US NRC OR Agreement state regulations.

PRINCIPAL USE: Colibration and check sources with activity less than 30uCi(T)

CUSTOM DEVICE: NO

CUSTOM USER. None

Start on Page 2

DESCRIPTION

- A. The type-241-alpha calibration and check sources are electroplated on stainless steel with activities up to 100 nanocurie or nickel with activities >100 nanocuries up to 5 microcuries. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha radiation detection instruments.
- 6. Source dimensions are varying depending on the size of source ordered by the customer. The dimensions are shown in the generic diagram for each of the various sizes.
- C. The sealed source is <30uCi and does not fall under ANSI N542 Table 4
 Performance Requirements or ISO-2919 Annex C Performance Requirements
 because the source is less than 30uCi. The source meets 10CFR32.102
 prototype test All sources are leak tested prior to transfer. A leak test
 certificate is issued with the sources.

REGISTRY OF RADIDACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO ..

Date: 11-18-86 Page 2 of 4

LABELING

The source is permanently marked as shown in attached diagram. All certified sources are placed in a wooden box with labeling indicating Caution (adioactive Material), Isotope (amount of activity and date of activity). The outside of the wooden box has a label of Nuclide and Caution Radioactive Material. Check sources are not placed in a wooden box, but are in a plastic bag with label indicating Caution Radioative Material, Isotope and nominal activity. Also included in the shipment is the following statement; "The receipt, possession, use and transfer of this source, model______, are subject to a general license and the regulations of the U.S. Nuclear Regulatory Commission or of a state with which the Commission has entered into an agreement for the exercise of regulatory authority. Do not remove this label, CAUTION-RADIOACTIVE MATERIAL-THIS SOURCE CONTAINS AMERICIUM 241, DO NOT TOUCH RADIOACTIVE PORTION OF THIS SOURCE.

DIAGRAM see attached drawing

CONDITION OF NORMAL USF

The sealed source is intended for use in the calibration check of alpha detection instrumentation. The source should be handled with forceps to avoid finger prints or scratching the radioactive surface of the source.

PROTOTYPE TESTING

COLE COS PROTOTYPE TEST FOR CALIBRATION OR REFERENCE

NO.

Date: 11-18-86

Page 3 of 4

EXTERNAL RADIATION

The maximum external radiation levels in mr/hr

at 12 INCHES

<0.5mr/hr

QUALITY ASSURANCE AND CONTROL:

The manufacture maintains an acceptable quality control/assurance program for manufacturing procurement and final acceptance of each sealed source.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE

A The sealed source may be distributed to general licensees of agreement states or, specific or general licensees with a U.S. NRC license. Leak testing is performed after preparation at the facility and a certificate of leak test is provided with sealed sources.

- B. Storage: Store in cool, dry area in the original container.
- C. Wipe Test: When the surface of the source has been damaged or in accordance with US NRC OR Agreement State Regulations.
- D. Cleaning: Use a tissue moistened with rubbing alcohol but avoid acetone and similar strong solvents.
- E. Disposal: Determined by licensing authority.
- F. These sources should not be subjected to conditions exceeding those specified in ANSI 77022212

SAFETY ANALYSIS

The ²⁴¹ Americium source based on our review of the information and test data completed are acceptable for licensing purposes. They have passed the tests for ²⁴¹ Americium in accordance to 10CFR32.102.

Date: 11-18-86 Page 4 of 4

CautionContains Radioactive Material which, although beyond the scope of MSDS requirements, should be considered the principal hazard. This material should be handled only by trained individuals in conformance with 10 CFR requirements.

Data:

Concurrence:

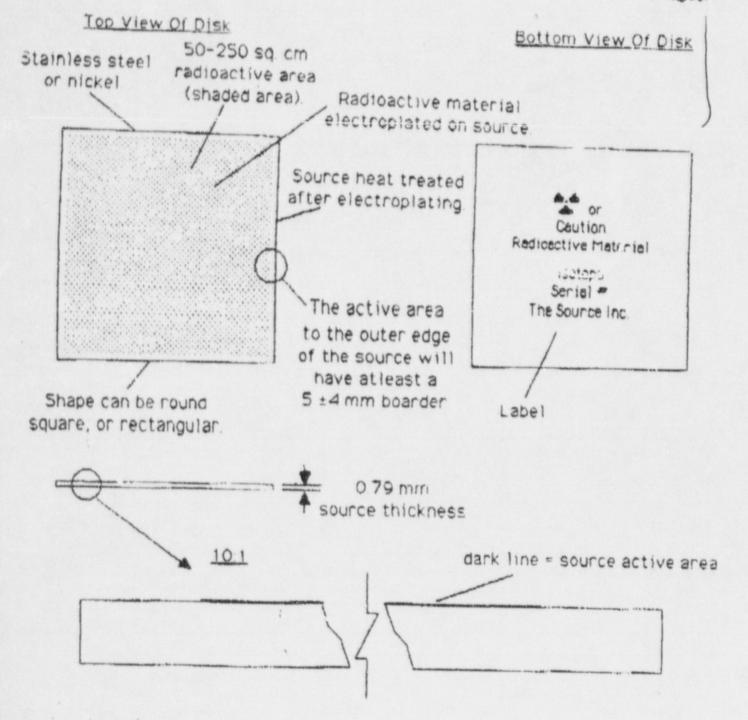
Date:

Reviewed by:

Issued Agency Agreement State

250			-241-Alpha Source	
	Date	Name		ESCURCE
Drawn:	The second secon			ACCOMPANIES TO THE PROPERTY OF
*noroved:				IIII INC.
4le:	10:1			
Plater tol:	Stainles or Ni	s Steel	Drawing *	Radiation Standards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

Attachment#2



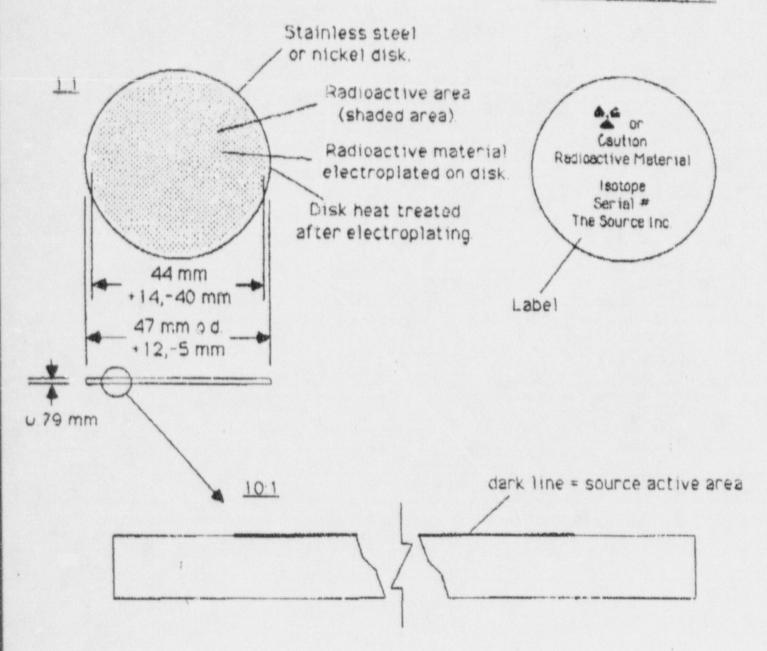
50			-241-Alpha Source	alla
	Date	Name	and the second s	- CAAIIDEE
Drawn:	-			- SAUNUE
A wed:				BILL INC.
Scale:	10:1		Drewing *:	Radiation Standards and Check Sources
Material:	Stainles		non-characteristics and the control of the control	2810 Siler Lane, Santa Fe, NM 8750148

Attachment # 3

Top View of Disk

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Bottom View of Disk



			1-Alpha Source	
	Date	Name		I SANIBLE
Drawn:				pour australiant to the same of the same and
proved:				BILL INC.
Scale: 1:1 10:1			Drawing #	Radiation Standards and Check Sources
Material: Stainless Steel or Nickel			or on mg	2810 Siler Lane, Santa Fe, NM 87501 (505) 473~9538

Attachant # 4

P.7

Bottom View of Disk

Top View of DISK

Stainless steel or nickel disk. 3:1 Radioactive area (shaded area). Caution Radioactive material Radioactive Material electroplated on disk Isotope Seriel # Disk heat treated The Source Inc. 25 mm-6 after electroplating. +15,-21 mm 31 mm o.d. Lab. +10,-3 mm '9 mm dark line = source active area 101

31 mm TS-241-Alpha Electroplated Source				w_ullu
Daniel Carlotter 14 / November 1	Date	Name		= SOURCE
Prawn:			UNIT INC.	
. proved:				,00
Scale: 1:1 3:1 10:1			Drawing **	Radiation Standards and Check Source
Material: Stainless Steel or Nickel				2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

REBISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-S-100-S

Date: April 1,1991

Page 1 of 4

SOURCE TYPE: Alpha Calibration Sources

MODEL TS-241-alpha

MANUFACTUER/DISTRIBUTOR: The Source, Inc. 2810 Siler Lane Santa Fe, NM 87501

ISOTOPE 241Am

MAXIMUM ACTIVITY: 5.0 microcurie

LEAK TEST FREQUENCY: When the surface of the source had been damaged or in accordance with US NRC OR Agreement state regulations.

PRINCIPAL USE: Calibration and check sources with activity less than 30uCi(T)

CUSTOM DEVICE: No

CUSTOM USER: None.

DESCRIPTION

A. The type-241-alpha calibration and check sources are electroplated on stainless steel with activities up to 100 nanocurie or nickel with activities > 100 nanocuries up to 5 microcuries. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha radiation detection instruments.

B. Source dimensions are varying depending on the size of source ordered by the customer. The dimensions are shown in the generic diagram for each of the various sizes.

LABELING.

The source is permanently marked as shown in attached diagram. All certified sources are placed in a wooden box with labeling indicating Caution Radioactive Material, Isotope, amount of activity and date of activity. The outside of the wooden box has a label of Nuclide and Caution Radioactive Material. Check sources are not placed in a wooden box, but are in a plastic bag with label indicating Caution Radioactive Material, Isotope and nominal activity. Also included in the shipment is the following statement, "The receipt, possession, use and transfer of this source, model_____, serial #_____, are subject to a general license and the regulations of the U.S. Nuclear Regulatory Commission or of a state with which the Commission has entered into an agreement for the exercise of regulatory authority. Do not remove this label, CAUTION-RADIOACTIVE MATERIAL—THIS SOURCE CONTAINS AMERICIUM 241, DO NOT TOUCH RADIOACTIVE PORTION OF THIS SOURCE.

DIAGRAM: see attached drawing.

SAFETY EVALUATION OF SEALED SOURCE

NO. NM-780-S-100-S

Date: April 1,1991

Page 3 of 4

CONDITION OF NORMAL USE:

The sealed source is intended for use in the calibration check of alpha detection instrumentation. The source should be handled with forceps to avoid finger prints or scratching the radioactive surface of the source.

PROTOTYPE TESTING

Conforms to 10CFR32.102 PROTOTYPE TEST FOR CALIBRATION OR REFERENCE SOURCES CONTAINING AMERICIUM 241.

EXTERNAL RADIATION

The maximum external radiation levels in mr/hr at 12 INCHES <0.5mr/hr

QUALITY ASSURANCE AND CONTROL

The menufacture maintains an acceptable quality control/assurance program for manufacturing procurement and final acceptance of each sealed source.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

- A. The sealed source may be distributed to general licensees of agreement states or, specific or general licensees with a U.S. NRC license. Leak testing is performed after preparation at the facility and a certificate of leak test is provided with sealed sources.
- B. Storage: Store in cool, ary area in the original container.
- C Wipe Test: When the surface of the source has been damaged or in accordance with US NRC OR Agreement State Regulations.
- D. Cleaning. Use a tissue moistened with rubbing alcohol but avoid acetone and similar strong solvents.
- E. Disposal: Determined by licensing authority.
- F. These sources should not be subjected to conditions exceeding those specified in ANSI 77C22212

SAFET" VALUATION OF SEALED SOURCE

NO. NM-780-S-100-S

Date: April 1,1991 Page 4 of 4

SAFETY ANALYSIS

The ²⁴¹ Americium source based on our review of the information and test data completed are acceptable for licensing purposes. They have passed the tests for ²⁴¹ Americium in accordance to 10CFR32.102.

CautionContains Radioactive Material which, although beyond the scope of MSDS requirements, should be considered the principal hazard. This material should be handled only by trained individuals in conformance with 10 CFR requirements.

Date:

Concurrence.

Date

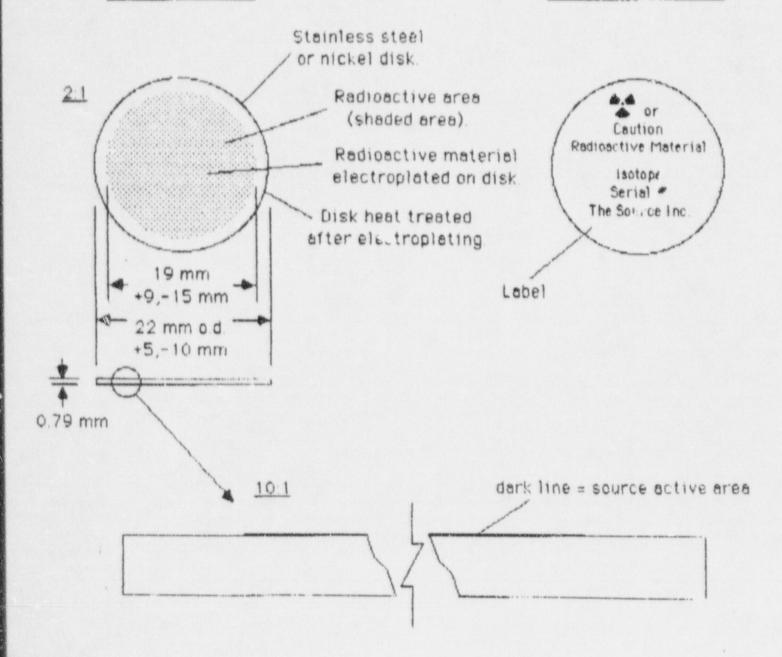
Reviewed by.

Issued Agency: Agreement State

Ne. NM-780-5-100-5 April 1,1991 Attachment *!

Top View Of Disk

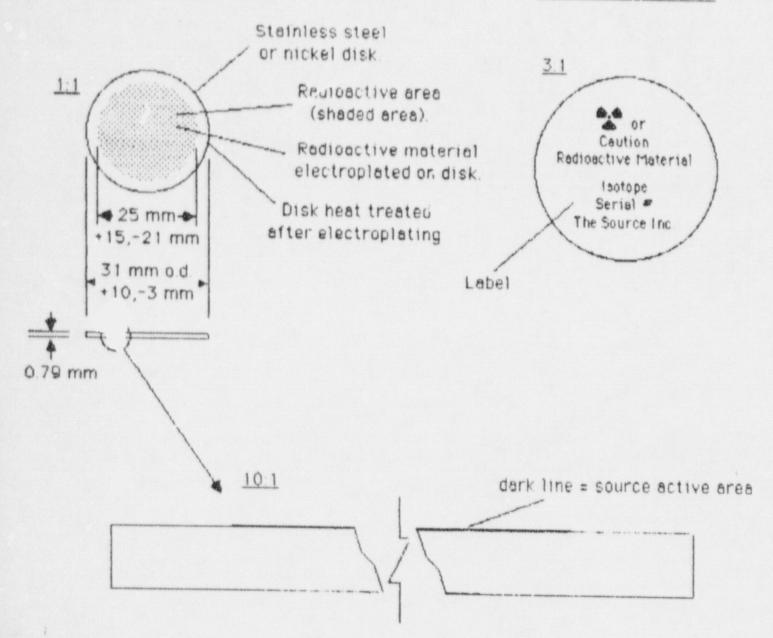
Bottom View Of Disk



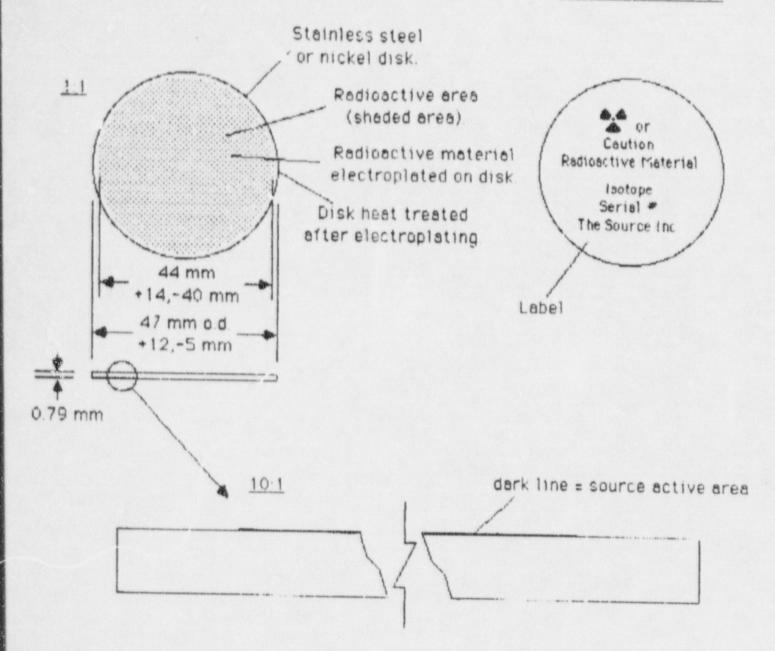
			1-Alpha I Source	0110	
	Date	Name		# SeeliBrE	
""awn	rawn				
Approved.				I INC.	
Scale: 2:1 10:1			Drawing	Radiation Standards and Check Source	
Material: Stainless Steel or Nickel				2810 Siler Lane, Santa Fe, NM 87501 (503) 473-9538	

Top View Of Disk

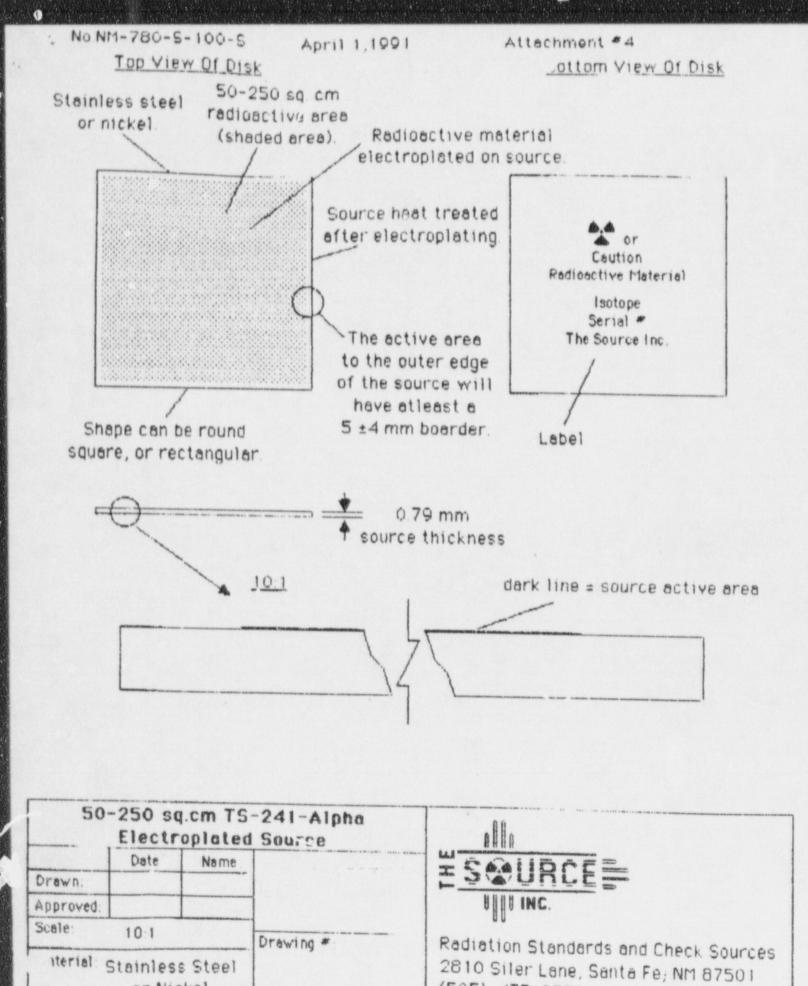
pottom View Of Disk



31 mm TS-241-Alpha Electroplated Source				allo
	Date	Name		T CAGUIDCE =
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Scale: 1:1 3:1 10:1			Drawing #	Padiation Standards and Stant S
Material: Stainless Steel or Nickel			brawing =:	Radiation Standards and Check Source: 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538

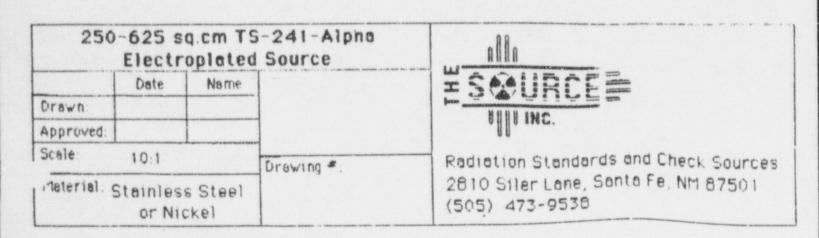


47 mm TS-241-Alpha Electroplated Source				Alla .
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Material: Stainless Steel or Nickel		Drawing *:	Radiation Stendards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538	



or Nickel

(505) 473-9538



State of New Mexico



BRUCE KING

ENVIRONMENT DEPARTMENT

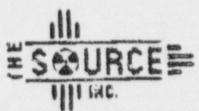
Harold Runnels Building 1190 St. Francis Drive Santa Fe, New Mexico 87503

JUDITH M.ESPINOSA SECRETARY

RON CURRY DEPUTY SECRETARY

one 554 Ped

DATE: 4 April 91 Time: Page OF (inc. transmittal)
PLEASE DELIVER THE FOLLOWING PAGES TO:
10: 1/04d Baling, U.S. NRC LOCATION: Washington, S.C.
Telephone Number:
Telecopier Humber: (301) 4 92-0395
LOCATION: Sew Mexico Dept. of Environment. Telephone:
TELECOPIER NUMBER: (505) 827-2836
coments: Logd- Mike Ortiz has Made Modification as per your request. Do any additional changes need to be made? Thanks. Bill Flogs



Radiation standards and check sources 2810 Siler Lane, Santa Fe, NM 87501 (505)473-9538 FAX(505)473-5805

TO: Bill Floyd.

FROM: Mike Ortiz.

APR 1 7 1991

REBISTRY OF RADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF SEALED SOURCE

NO MM-780-5-104 5

Date April 1,1991 Page 1 of 4

SOURCE TYPE Alpha Calibration Sources

MODEL: TS-24:-olpho

MANUFACTUER/DISTFIBUTOR: The Source, Inc. 2610 Siler Lane Santa Fe, NM 87501

ISDI OPE 241 Am

MAXIMUM ACTIVITY 5.0 microcuries

LEAK TEST FREQUENCY: When the surface of the source has been damaged or in accordance with US NRC OR Agreement state regulations.

PRINCIPAL USE: Calibration and check sources with activity less than 30uCi(T)

CUSTOM DEVICE NO

CUSTOM USER None

NO. NM-780-5-100-5

Date: April 1,1991 Page 2 of 4

DESCRIPTION

A. The type-241-alpha calibration and check sources are electropiated on stainless steel with activities up to 100 nanocurie or nickel with activities > 100 nanocuries up to 5 microcuries. The material is heat treated after electroplating. This sealed source is used to check calibration of alpha radiation detection instruments.

B. Source dimensions are varying depending on the size of source ordered by the customer. The dimensions are shown in the generic diagram for each of the various sizes.

C The sevied source is <30uCi and does not fall under ANSI N542 Table 4 formance Requirements or ISO-2919 Annex C Performance Requirements because the source is less than 30uCi. The source meets 10CFR32.102 prototype test. All sources are leak tested prior to transfer. A leak test certificate is issued with the sources.

LABELING:

The source is permanently marked as shown in attached diagram. All certified sources are placed in a wooden box with labeling indicating Caution Radioactive Material, lotopely, amount of activity and date of activity. The outside of the wooden box has a label of Nuclide and Caution Radioactive Material. Check sources are not placed in a wooden box, but are in a plastic bag with label indicating Caution Radioactive Material, Isotope and nominal activity. Also included in the shipment is the following statement; "The receipt possession, use and transfer of this source, model_______, serial *_______, are subject to a general license and the regulations of the U.S. Nuclear Regulatory Commission or of a state with which the Commission has entered into an agreement for the exercise of regulatory authority. Do not remove this label, CAUTION-RADIOACTIVE MATERIAL—THIS SOURCE CONTAINS AMERICIUM 241, DO NOT TOUCH RADIOACTIVE PORTION OF THIS SOURCE.

DIAGRAM: see attached drawing.

SAFETY EVALUATION OF SEALED SOURCE MAD DEVICED

REC'D APR 1 7 1991

NO. NM-780-5-100-5

Date: April 1,1991 Page 3 of 4

CONDITION OF NORMAL USE

The sealed source is intended for use in the calibration check of alpha detection instrumentation. The source should be handled with forceps to avoid finger prints or scratching the radioactive surface of the source.

PROTOTYPE TESTING

Conforms to 10CFR32.102 PROTOTYPE TEST FOR CALIBRATION OR REFERENCE SOURCES CONTAINING AMERICIUM 241.

EXTERNAL RADIATION

The maximum external radiation levels in mr/hr at 12 INCHES <0.5mr/hr

QUALITY ASSURANCE AND CONTROL

The manufacture maintains on acceptable quality control/assurance program for manufacturing procurement and final acceptance of each sealed source.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

- A. The sealed source may be distributed to general licensees of agreement states or, specific or general licensees with a U.S. NRC license. Leak testing is performed after preparation at the facility and a certificate of leastest is provided with sealed sources.
- B. Storage: Store in cool, ary area in the original container.
- C Wipe Test: When the surface of the source has been damaged or in occordance with US NRC OR Agreement State Regulations.
- D. Cleaning: Use a tisque moistened with rubbing alcohol but avoid acetone and similar strong solvents.
- E. Disposal: Determined by licensing authority.
- F. These sources should not be subjected to conditions exceeding those specified in ANSI 77C22212.

SAF. EVALUATION OF SEALED SOURCES AND DEVICES

DEC'D APR 1 7 1991

NO. NM-780-5-106-5

Dote: April 1,1991 Page 4 of 4

SAFETY ANALYSIS:

The ²⁴¹ Americium source based on our review of the information and test data completed are acceptable for licensing purposes. They have passed the tests for ²⁴¹ Americium in accordance to 10CFR32.102.

CoutionContains Redicactive Material which, although beyond the scope of MSDS requirements, should be considered the principal hazard. This material should be handled only by trained individuals in conformance with 10 CFR requirements.

Date

Concurrence.

Date

Reviewed by:

Issued Agency: Agreement State

No NM-780-5-104-5

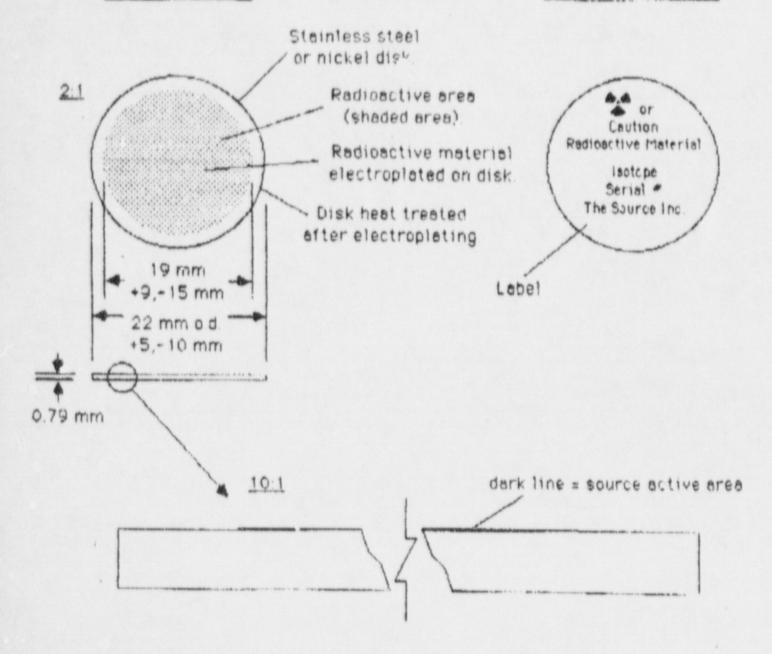
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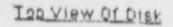
TOD VIEW OF DISK

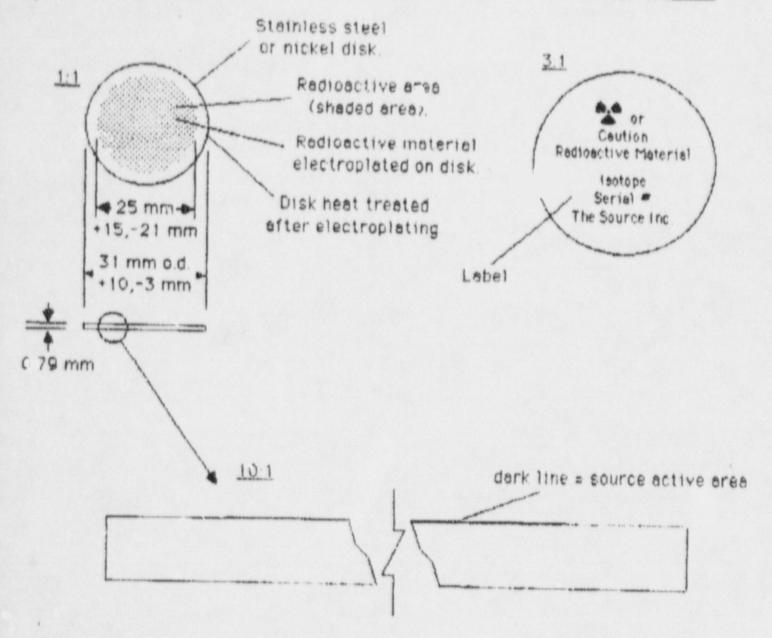
Bottom View Of Disk



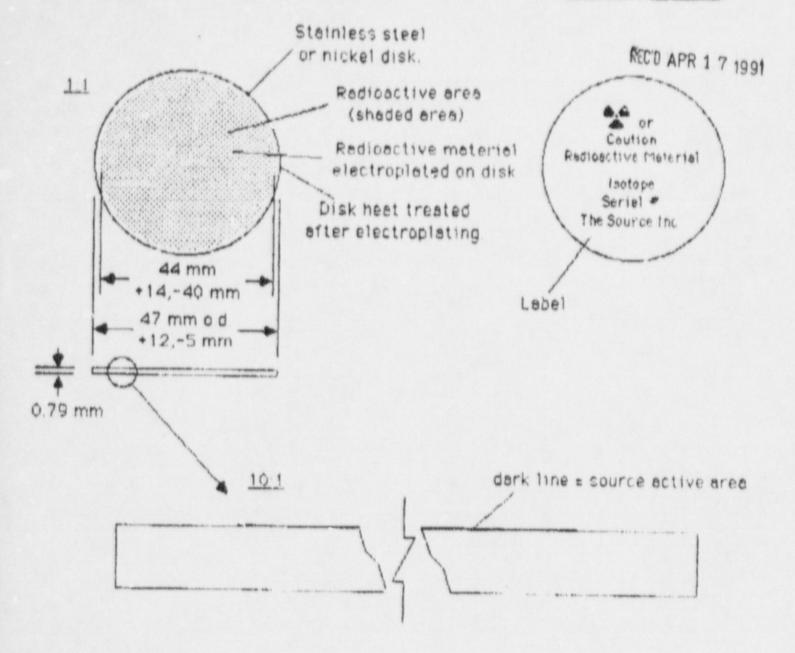
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pproved.				I I INC.
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Material: Steinless Steel			2810 Siler Lane, Santa Fe, NM 87501 (505) 473-953A 013-03H NN 43:ST 16, P0 835	

Bottom View Of Disk





31 mm TS-241-Alpho Slectroplated Source				000	
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Scale: 1:1 3:1 10:1 Drawing *				Padiation Standards and Charles	
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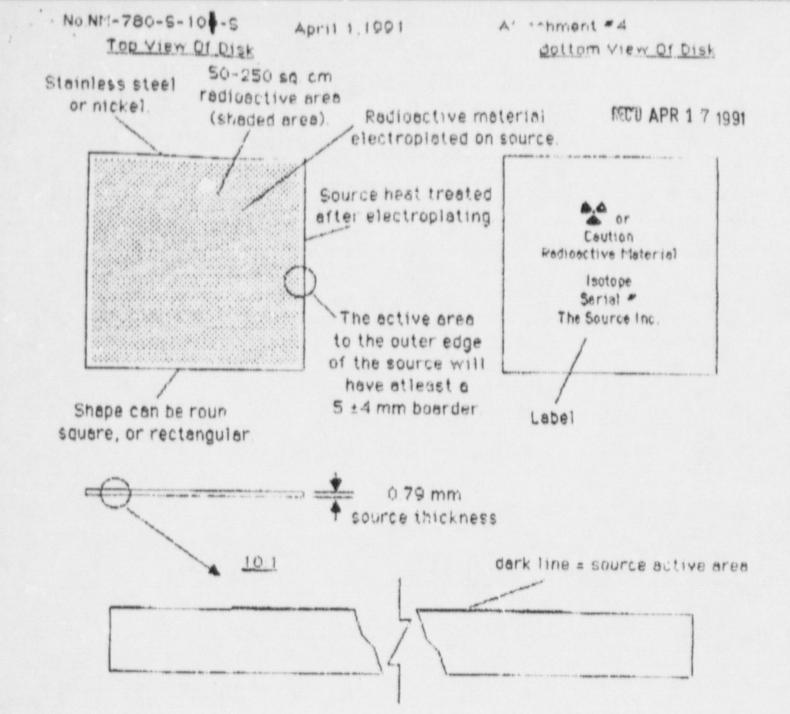


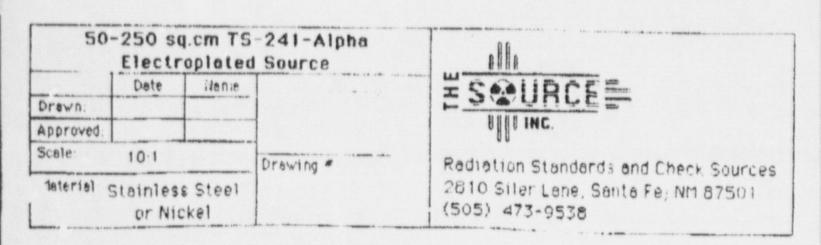
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	Elect	roplate	d Source
	Date	Name	
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Approved:	Marie Control of the		
Scale: 1:		10:1	Drawing -
Material: 5	tainles or Ni		



Radiation Standards and Check Sources 2810 Siler Lane, Sonta Fe, NM 87501 (505) 473-9538





Top View Of Disk

250-625 sq cm Steinless steel radioactive area or nickel. (shaded area).

Radiosctive material electroplated on source

FEET APR 1 7 1001

Source heat treated after electroplating.

The active area to the outer edge of the source will have atleast a 5 ±4 mm boarder.

Caution Radiosctive Material teotope Serial # The Source Inc.

Label

Shape can be round square, or rectangular.

> 0.79 mm source thickness 101

dark line = source active area

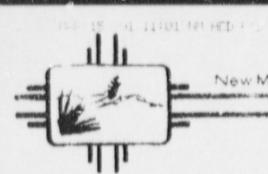
250-625 sq.cm TS-241-Alpho Electroplated Source

	Date	Name	
Drawn			
Approved.			
Scale:	10:1		Drawing #

Material. Stainless Steel or Nickel

OURCE

Radiation Standards and Check Sources 2810 Siler Lane, Santa Fe, NM 87501 (505) 473-9538



New Mex. Health and Environment Department

P.1 File

BRUCE KING Governor

DENNIS BOYD

MICHAEL J BURKE Deputy Secretary

RICHARD MITZELI Director

TELECOPIER	TRANSMITTAL
	1:0000000000000000000000000000000000000

DATE: 15 March 199/ Time:	Page OF (Inc. transmittal)
PLEASE DELIVER THE FOLLOWING PAGES TO:	
TO: Lloyd Boling NRC	
Telecopter Number: 30/) 492-039	25
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coments: 2/oyd- attached are the are 55 i D sheets for "The Place review dend co	Bill Floyd

Pour

REGISTRY OF RADIOACTIVE SEALED SOURCES, AND DEVICES. SAFETY EVALUATION OF DEVICE

JUL 25 1988 Community Services Bureau

NO. NI165751576 Date: July 18,1988 Page 1 of 3

SCURCE TYPE 235 Uranium is electroplated on aluminum disk

MODEL 5-U-235

ISOTOPE 235 Uranium MAXIMUM ACTIVITY: 25mg U235

SEALED SOURCE MODEL DESIGNATION: S-U-235 used to check calibration of alpha radiation detection intruments.

LEAK TEST FREQUENCY: 24 months

MANUFACTUER/DISTRIBUTOR: The Source

2889 Industrial Rd. Santa Fe. NM 87501

PRINCIPAL USE: Calibration check of alpha radiation detection instruments.

CUSTOM DEVICE: NO

CUSTOM USER: None.

DESCRIPTION:

The Source Model S-U-235 is an alpha calibration source with the 235 Uranium electroplated on aluminum disk followed by gold plating to encapsulate the surface of the source. The aluminum vary in size from 22mm to 107mm. This sealed source is used to check calibration of alpha radiation detection instruments.

LABELING:

The source is etched with 235 Uranium serial number and date. The source is placed in wooden or plastic box with labeling indicating Caution Radioactive Material, Isotope, Amount of activity and date of calibration. the outside of the Box has a label 235 Uranium and Caution Radioactive Material. The following statement is on the outer container "The receipt, possession use and transfer of this source, Model_____, Serial_____, are subject to a specific license and the regulations of the US NRC or of a State with which the Commission has

NO: NH6575157G

Date: 11-18-87

Page 2 of 3

DIAGRAM s.a attached drawing

CONDITION OF NORMAL USE:

The Sealed Source is intended for use in the calibration check of alpha detection intrumentation. The source should be handled with forceps to aviod finger prints or scratching the surface of the source.

PROTOTYPE TESTING:

A single source was leak tested by wiping the surface of the source with alcohol, followed by water at pH6, and dry wiped using tissue. It was found that after flaming the source <0.005uCi was removed from the surface of the each source.

EXTERNAL RADIATION:

The maximum external radiation levels in mr/hr measured by The Source were:

at 5 cm <25mr/hr at the surface ~50mr/hr QUALITY ASSURANCE AND CONTROL:

The Source has a specification sheet submitted with the license app" ution which includes wipe test handling and preparation of the sealed source.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

The sealed source may be distributed to specific licensees of Agreement States or US NRC. Leak testing is performed after preparation at the facility and a certificate of leak test is provided with sealed sources. Some Areement States may require specific licensure for distribution of naturally occurring radioactive materials (NORM); (i.e. Radium, Thorium, 'Iranium and Yttrium).

Page 3 of 3 AFETY ANALYSIS: The sealed ²³⁵ Uranium source is not a health risk to person using the source for the purpose intended(i.e. calibration of radiation detection intrumentation. NO.: NM6575157G Reviewed by: Date. Issued by: Date:

Model S-U-235 Isotope U235 Max Activity 25mgU235

outside diameter

107 mm

active diameter

The Secret 2350 Industrial Rd. , Sanda Fe, III) 775001

Specification Sheet

'he Source, 2889 Industrial Rd., Santa Fe, NM 87501

Model No.: S-U-235

Date: 07-18-88 Approved: M.A.O.

Page 1 of 2

General Description

235 Uranium is electroplated on aluminum disk . The source is used as an alpha check source. Isotope 235Uranium

Activity Range

25mg of U235

Certification

The source is certified and a certificate of calibration is issued reporting the activity and its uncertainty.

'niformitu

The uniformity of the source is checked by rotating the cource in its counting chamber and observing the difference in its emission rate. Uniformity can be checked by radiographic technique.

Degraded Energy

The alpha energy of the source is degraded because of flaming for adherence. No guarantee can be made for control of degraded energy.

Backing Material

The tacking material is aluminum.

License Requirements

Requires a specific license from the NRC or an agreement state. R copy of the license or signed statement with the license number and date of experation is required before shipment can be mode.

ethod of Calibration or Activity Check

The source alpha emission are measured in a scintillation counter.

oincidence Factor

A coincidence factor is applied to correct for coincidence loss when applicable due the alpha emission rate.

Backscatter Factor

A backscatter factor of 1.5% is assumed in the measurement of the sources 2 pi emission rate.

Dimensions

The total disk diameter is from 22,23mm to 107mm.

Radiation Type

The alpha emission rate off the surface of the source is measured and certified.

Swipe Testing

The source is swipe tested to insure the removable alpha activity is less than 0.005uCi or less than 10% of the total activity of the source.

Application

The source is used for checking efficiencies or responses of alpha detection instruments.

Suggested Recalibration

The source should be calibrated yearly.

Handling Instructions

The source should be handled with teflon or rubber tip forceps to avoid scratching or finger prints causing attenuation of the alpha emission from the surface of the source. Store the source in a dry non-oxidizing atmosphere at room temperature.

MBS Truceability

The Source uses MBS traceable or MBS calibrated standards to calibrate its instruments. The sources calibrated by us are then referenced to these standards.

"ther

Source includes the following:

a- Caution Radioactive Material Decal

b- Isotope Decal

c- Special container

REL

LI KADIOACTIVE SEALED SOURCES AND DEVICES SAFETY EVALUATION OF DEVICE

NO: NM6575156G Date: Nov. 18,1986 Page 1 of 3

SOURCE TYPE: 241 Americium is electroplated on stainless steel disk

MODEL: S-Am-22

ISOTOPE: 241 Americium MAYIMUM ACTIVITY: 0.2 microcurie

SEALED SOURCE MODEL DESIGNATION: 5-Am-22 used to check calibration of alpha radiation detection intruments.

LEAK TEST FREQUENCY: 24 months

MANUFACTUER/DISTRIBUTOR: The Source

2889 Industrial Rd. Santa Fe, Nr 87501

PRINCIPAL USE: Calibration check of alpha radiation detection instruments.

CUSTOM DEVICE: No

CUSTOM USER: None

DESCRIPTION:

The Source Model S-Am-22 is an alpha calibration source with the 241 Americuim electroplated on stainless steel disk~22mm outside diameter and ~19mm active diameter and ~0.79mm thick. This sealed source is used to check calibration of alpha radiation detection instruments.

LABELING:

The source is etched with 241 Am serial number and date. The source is placed in wooden or plastic box with labeling indicating Caution Radioactive Material, Isotope, Amount of activity and date of calibration. he outside of the Box has a label 241 Am and Caution Radioactive Material. The following statement is on the outer container "The receipt, possession use and transfer of this source, Model_____, Serial_____, are subject to a general license and the regulations of the US NRC or of a State with which the Commission has entered into a agreement for the exercise of regulatory authority."

NO: NM6575156G

Date: 11-18-87

Page 2 of 3

DIAGRAM: see attached drawing.

CONDITION OF NORMAL USE:

The Sealed Source is intended for use in the calibration check of alpha detection intrumentation. The source should be handled with forceps to aviod finger prints or scratching the surface of the source.

PROTOTYPE TESTING:

A single source was leak tested by wiping the surface of the source with alcohol, followed by water at pH6, and dry wiped using tissue. It was found that after illaming the source <0.005uCi was removed from the surface of the each source.

EXTERNAL RADIATION:

The maximum external radiation levels in mr/hr measured by The Source were.

at 5 cm <0.5mr/hr at the surface ~70mr/hr QUALITY ASSURANCE AND CONTROL:

The Source has a specification sheet submitted with the license application which includes wipe test ,handling and preparation of the sealed source.

LIMITATION AND/OR OTHER CONSIDERATIONS OF USE:

The sealed source may be distributed to general licensees of Agreement States or US NRC. Leak testing is performed after preparation at the facilty and a certificate of leak test is provided with sealed sources. Some Areement States may require specific licensure for distribution of naturally occurring radioactive materials (NORM); (i.e. Radium, Thorium, 'ranium and Yttrium).

Page 3 of 3

AFETY ANALYSIS:
The sealed ²⁴¹ Americium source is not a health risk to person using the source for the purpose intended(i.e. calibration of radiation detection intrumentation.

NO.: NM65751566

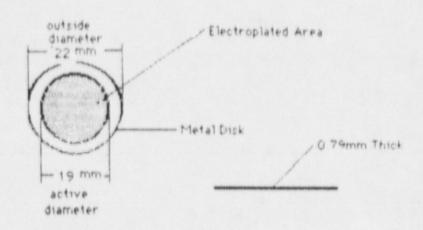
Date:

Reviewed by

Date:

Issued by:

Model S-Am-22 Isotope 241 Am Max Activity 0 2uC1



Tix Source Z339 industrial Rd. , Senda Fe, UP STADI

Specification Sheet

he Source, 2889 Industrial Rd., Santa Fe, NM 87501

Model Ho.: S-Am-22

Date: 06-19-87 Approved: M.A.O.

Page 1 of 2

General Description

241 Americium is electroplated on stainless steel disk . The source is used as an alpha standard.

Isotope 241 Americium

Activity Range

0.0005 to 0.2 microcurie (uCi)

Certification

The source is certified and a certificate of calibration is issued reporting the activity and its uncertainty.

niformity

The un formity of the source is checked by rotating the source in its counting chamber and observing the difference in its emission rate. Uniformity can be checked by radiographic technique.

Degraded Energy

The alpha energy of the scarce is degraded because of flaming for adherence. No guarantee can be made for control of degraded energy.

Backing Material

The backing material is stainless steel.

License Requirements

Requires a license from the MRC or an agreement state. A copy of the license or signed statement with the license number and date of experation is required before shipment can be made.

ethod of Calibration or Activity Check

The source alpha emission are measured in a windowless gas proportional counter at its plateau voltage with a 2pi effeciency of 100%.

oincidence Factor

A coincidence factor is applied to correct for coincidence loss when applicable due the alpha emission rate.

Backscatter Factor

A backscatter factor of 1.5% is assumed in the measurement of the sources 2 pi emission rate.

Dimensions

The total disk diameter is 22.23mm with an active diamete. of approximately 19.1mm.

Radiation Type

The alpha emission rate off the surface of the source is measured and certified.

Swipe Testing

The source is swipe tested to insure the removable alpha activity is less than 0.005uCi or less than 10% of the total ctivity of the source.

Application

The source is used for checking efficiencies or responses of alpha detection instruments.

Suggested Recalibration

The source should be calibrated yearly.

Handling Instructions

The source should be handled with teflon or rubber tip forceps to avoid scratching or finger prints causing attenuation of the alpha emission from the surface of the source. Store the source in a dry non-oxidizing atmosphere at room temperature.

MBS Iraceability

The Source uses MBS traceable or MBS calibrated standards to calibrate its instruments. The sources calibrated by us are then referenced to these standards.

Uther

Source includes the following:

a- Caution Radioactive Material Decal

b- Isotope Decal

c- Special container