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On March 3, 1986 while performing PT-210, Aircraft Fire Detection System Test, it was observed that the ventilation fan outlet damper for the iB Diesel Generator room failed to close upon receiving an actuation signal from the fire detection system. The room fan, however, did trip off as required. A fire watch was immediately posted in the 1B D/G room and an investigation started. The investigation found that the damper was mechanically binding due to a damper arm-damper actuator shaft coupling pin that had backed out and was jamming against a damper actuator mounting bracket bolt thus preventing damper stroking. The pin was then locked in its proper position and proper damper stroking verified per PT-210. Unit 1 was at 99.5 % power and operating normally at the time.

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A. PLANT CONDITIONS PRIOR TO EVENT:

MODE 1 - Power Operation RX Power 99.5% RCS [AB] Temperature/Pressure 560°F /2230 psig

B. DESCRIPTION OF EVENT:

On March 3, 1986 while performing PT-210 it was observed that the fan outlet damper for 18 D/G room failed to close upon receiving an actuation signal from the fire detection system. The room fan, however, did trip off as required. A fire watch was immediately posted in the 18 D/G room and an investigation started.

C. CAUSE OF EVENT:

Upon investigation it was found that the pin which couples the damper arm to the damper actuator shaft had partially backed out and was jamming against a damper actuator mounting bracket bolt when the damper attempted to stroke closed thus prohibiting motion to close. The pin had partially backed out because one of its C-clips, which prevents the pin from moving in or out, was gone. It could not be determined whether the C-clip had fallen out or was just never put in.

D. SAFETY ANALYSIS:

Although the damper remained open, the fan did trip off and a fire watch was posted as required by Technical Specifications.

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E. CORRECTIVE ACTIONS:

The coupling pin was drilled and tapped and oversized washers bolted on both its end to prevent the pin from backing out once it was in place. Once this was done the fire detection test was repeated and this time the damper successfully closed and fan tripped off upon fire detection system actuation.

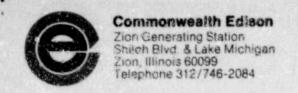
F. PREVIOUS OCCURRENCES:

Records do not indicate coupling pin problems as being causes for previous damper stroking failures during aircraft fire detection system tests.

G. COMPONENT FAILURE DATA:

MANUFACTURER NOMENCLATURE MODEL NUMBER MG PART NUMBER

Powers Controls Damper -



April 1, 1986

U. S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

References: 10CFR50

Dear Sir:

The enclosed Licensee Event Report from Zion Generating Station is being transmitted to you in accordance with the requirements of 10CFR50.36(c)(2) which requires a 30 day written report when there has been a failure to meet a Technical Specification Limiting Condition for Operation.

This report is number 86-009-00, Docket number 50-295/DPR-39.

Very truly yours,

6. J. Pliml

Station Manager

Zion Generating Station

GJP/rm

Enclosure: Licensee Event Report No. 86-009-00

Attachment

cc: J. G. Kep; ler, NRC Region III Administrator M. Holzmer, NRC Resident Inspector

INPO Record Center CECo Distribution List