BROWN & ROOT, INC. CPSES JOB 35-1195		NUMBER	REVISION	ISSUE	PAGE		
		QI-QAP-16.1-2	2	JUN 2 6 1981	1 of 3		
REPAIRS	ING BASE METAL TO PIPING, MINIMUM LATIONS AND ARC	ORIGINATOR:	James	R Olt Rada QA Manager	Caste DATE DATE DATE DATE Caste Caste		
1.0 1.1	GENERAL	HISTO	RICA		C		
	design pressur	arts and stops, weldment at th E safety-relate	epairs only slag, and e time of f d items, "i UT, PT and ruction doe iolations of Such repa	A. It does no defects foun final NDE, ND nfo" NDE, RT MT inspecti es not includ or repairs to irs shall be	ot cover d upon E per- and UT ons. e Code or valves, performed		
2.0	INSTRUCTION						
2.1	REPORTING						
	When it has been tion condition or controlled as fol	an arc strike					
	A. Document the condition on a rejectable NDE report.						
	B. Place a hold number on the	tag on the item e hold tag.	and note	the rejectab	le NDE		
				INFO			
					PPRV		

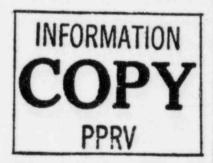
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- C. Document the NDE report number and related information on the "Rejectable NDE Report Log" (Figure 16.1-2-1) which will be on file with the area lead Inspector.
- D. Submit the white copy of the report to Welding Engineering and the yellow copy to the responsible Construction Craft Superintendant. The pink copy shall be filed with the rejectable NDE Report Log.
- NOTE: Welding Engineering will evaluate the report and either issue an RPS to repair (for completed or partially completed welds), put additional operations on the Weld Data Card (for joints where welding has not been initialed), or generate an NCR for dispositioning by Mechanical Engineering.
 - E. If a RPS or a NCR is generated by Welding Engineering, the rejectable NDE report shall be closed out by documenting the RPS/NCR number, initials and date on the pink copy (which is on file with the rejectable NDE report log) and the "Rejectable NDE Report Log".
 - F. If additional steps have been added to the "Weld Data Card", then it shall be so noted on the pink copy of the rejectable NDE report and the "Rejectable NDE Report Log" closed out.
 - G. The hold tag can now be removed by QC (prior to start of work).
 - NOTE: Work Shall start only after additional steps have been added to the WDC, a RPS has been issued or a NCR has been dispositioned, "Use-As-Is".
 - H. As each sheet of the "Rejectable NDE Report Log" is completely filled out, the completed log shall be forwarded to the PPR Vault.





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CPSES	QI-QA	QI-QAP-16.1-2			JUN 2 6	1981	3 of 3
	COMANCHE PEA	E 16.1-2-1 NK STEAM ELECT	RIC STATION				
NDE DATE ITEM	DESCRIPTION	DESCRIBE RE CONDIT	JECTABLE	RPS/NCR COMM	# AND/OR ENTS	DATE (INI	CLOSED TIALS)
						-	
						-	
						-	
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BROWN & ROOT, INC. QUALITY ASSURANCE DEPARTMENT

PROCEDURES/ INSTRUCTION REVISION LOG FOR: MECHANICAL OC DISC. MANUAL REVISION /

Rep. 1 TRANSMITTAL MEMO 86 DATED . 9-9-80

COMMENTS applat TCONTROL ISSUED TO NO. R.G. Tolson 500 Danny Leigh/ 6.9 only 502 INFORMATION J.P. Patton 503 Don Vogt 504 J. Bagley 505 PPRV 506 Jim Mathis Sid Waynick 507 Cappy Lawrence 508 RAND Andy Ganzman 509 Paul Hale 510 Rufus Outley 511 Richard Ice 512 Richard "heeler 513 Ralph Reimer 514 Tom Harper/ANI 515 Houston OA Library 516 R.G. Taylor/MRC 517 Jack Henline 518 519 NA Library George Millis 520 Charles Atchison 521 Pat Ashcraft 522 Bill Baker/"eld. Eng. 523 Shahid Ali 525

BROWN & ROOT, INC. QUALITY ASSURANCE DEPARTMENT

PROCEDURES/ INSTRUCTION REVISION LOG FOR: MECHANICAL OC DISC. MANUAL REVISION

TRANSMITTAL MEMO______DATED _____

NO.	ISSUED TO	COMMENTS
527	Phil Terry	
528	Jim Benjamin	
		INFORMATION
		CONMATION
		COPY
		PPpv