## MAY 1 3 1986

Docket Nos. 030-22113 030-22139 License No. 23-23484-02 23-23484-03G

Haake Buchler Instruments, Inc. ATTN: Anthony Bashall Technical Manager 244 Saddle River Road Saddle Brook, New Jersey 07662

Gentlemen:

Subject: Inspection Nos. 030-22113/86-01 and 030-22139/86-01

This refers to the routine safety inspection conducted by Mr. Steven Courtemanche of this office on April 9, 1986, of activities authorized by NRC License Nos. 23-23484-02 and 23-23484-03G and to the discussions of our findings held by Mr. Courtemanche with Messrs. Tom Jackson and Anthony Bashall of your staff at the conclusion of the inspection.

The inspection was an examination of activities conducted under your license as they relate to radiation safety and to compliance with the Commission's rules and regulations and the conditions of your licenses. The inspection consisted of selective examinations of procedures and representative records, interviews with personnel, measurements made by the inspector, and observations by the inspector.

Based on the results of this inspection, it appears that certain of your activities were not conducted in full compliance with NRC requirements, as set forth in the Notice of Violation, enclosed herewith as Appendix A. These violations have been categorized by severity level in accordance with the revised NRC Enforcement Policy (10 CFR 2, Appendix C) published in the Federal Register Notice (49 FR 8583) dated March 8, 1984. You are required to respond to this letter and in preparing your response, you should follow the instructions in Appendix A.

The responses directed by this letter and the accompanying Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, PL 96-511.

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12:07

Haake Buchler Instruments, Inc.

Your cooperation with us in this matter is appreciated.

Sincerely,

Original Signed By: John D. Kinneman

John D. Kinneman, Chief Nuclear Materials Safety Section A, Division of Radiation Safety and Safeguards

Enclosure: Appendix A, Notice of Violation

cc w/encl: Public Document Room (PDR) Nuclear Safety Information Center (NSIC) State of New Jersey

bcc w/encl: Region I Docket Room (w/concurrences) Management Assistant, DRMA (w/o encl)

RI:DRSS Courtemanche Gcb/mjd

5/8/86

RI:DRSS Kinneman

5/9 /86

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