NRC Form 366 (9-83)	LICENSEE EVE	NT REPORT	(LER)	U.S. NU A E	CLEAR REQULAT	0 8 Y COMMISSION 0 3150-0104
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Incorrect Transformer Tan S	Setting					
EVENT CATE (B)	anner nati					
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NAME					TELEPHONE NUM	6ER
Greg Henry - Supervisor El	ectrical Enginee	ering		AREA CODE	C 7 F	6001
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ABSTRACT (Limit to 1400 pages 18 Approximately Hitpas to	X NO					
On 4/3/86 with the u	unit in operat	ional co	ndition	4 (cold	shutdo	wn), a
review was conducted of	the Safety Re	lated Sy	stem Vol	tage Pr	ofile T	esting
Program (SST 6). As a	a result of th	is revie	w it was	discov	ered th	at the
Class 1E transformer ta	ap settings	were no	t in a	lccordan	ice wit	h the
supporting calculations	which were	intend	ed to	optimiz	e the v	oltage
levels at the safety-rel	lated buses f	or the	maximum	and	minimum	load
conditions. A Limitir	ng Condition f	or Opera	tion was	s initia	ited on	4/4/86
at 1450 prohibiting plar	nt operation f	rom ente	ring mod	les 1, 2	2, and 3	and a
design change was ini	itiated to ch	ange the	transfo	ormer ta	ip setti	ngs in
accordance with the supp	porting calcul	ations.	The wor	k was c	complete	d and
the LCO was cleared	at 1320 on Ap	ril 9, 1	986. No	safety	conseq	uences
resulted from the above	condition and	the hea	lth and	safety	of the	public
were not endangered.					TEO	
943) B605140 9783 PDR AI	DOCK 05000458				1	

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## DESCRIPTION OF EVENT

On 1/27/86 GSU received letter no. RBS-10728 from Stone and Webster Engineering Corporation (SWEC) which recommended optimal tap settings per preliminary voltage profile calculation no. E-132 Rev. 1. The purpose of this letter was to outline recommendations in preparation to running the Safety Related System Voltage Profile Program (SST 6). This testing is required to verify that the station electrical distribution voltage analyses is in accordance with the guidelines of Branch Technical Position PSB-1, Position 4 as required per Attachment 1 to NPF-47. Upon receipt of this letter and further review it was discovered on 4/3/86 that station design drawings for Class 1E transformer tap settings were not in accordance with supporting calculations E-178 Rev. 0 dated 4/18/85 and E-132 Rev. 0 dated 11/10/83 which were intended to optimize voltage levels on safety-related buses for maximum and minimum load conditions.

Work commenced on the evening of 4/3/86 to review the actual transformer tap settings in the field. On 4/4/86 at 1100 it was confirmed that all of the transformers in question were set at the center tap (in accordance with design drawings but not in accordance with SWEC calculations). This condition was documented on GSU Condition Report (CR) 86-0407 and an NRC phone notification was made at 1300.

19-83) LICENSEE	EVENT REPORT (LER) TEXT CONTINU	ATIO	N		US	API EX	PROVED C	00LA1	0 31	50-0	104			
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CAUSE OF EVENT

The transformer taps in the field were at the nominal settings as specified on the approved site drawings. Calculation E-132 Rev. 0 dated 11/10/83 indicated revised transformer tap settings required in order to optimize the voltage levels at the safety-related buses. The information contained in the calculation was not issued for construction because of pending implementation of a new EPRI program used for calculating voltage profiles which was expected to yield the most accurate results. In addition the need to change the transformer tap settings was not required to be implemented until fuel load in August 1985. The new EPRI program was not implemented prior to fuel load and it was not recognized that the transformer tap settings yet required changes per the existing calculations. The new EPRI program was implemented and calculation E-132 Rev. 1 was initiated in January The preliminary results of this calculation were contained in 1986. SWEC letter RBS-10278, however; SWEC Engineering did not yet recognize that the transformer tap settings had not been changed in accordance with the original issue of the calculation. This condition remained undetected until SWEC Engineering review of the Safety Related System Voltage Profile Testing Program (SST 6) as discussed in the "Description of Event."

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#### IMMEDIATE CORRECTIVE ACTION

Limiting Condition for Operation LCO-85-0282 was initiated on 4/4/86 at 1450 prohibiting plant operations from entering modes 1, 2, and 3. A design change (MR 86-0593) was initiated on 4/4/86 to change the transformer tap settings to be in accordance with those recommended RBS-10728. LCO-86-0283 was initiated on 4/5/86 at 1937 declaring the High Pressure Core Spray (HPCS) system and Standby Service Water (SSW) pump C inoperable in order to adjust transformer taps for Division III 480 VAC bus 1E22\*S002. The tap adjustments were completed and the LCO was cleared at 2220. LCO-86-0284 was initiated on 4/6/86 at 0015 declaring Division II power distribution out of service to adjust transformer taps. The tap adjustments were completed and the LCO was cleared at 0220. LCO-86-0286 was initiated on 4/6/86 at 0300 declaring Division I power distribution out of service to adjust transformer taps. The tap adjustments were completed and the LCO was cleared at 0530. Calculation E-132, Rev. 1 was finalized on 4/7/86. The initial LCO-86-0282 was finally cleared at 1320 on 4/9/86.

### GENERIC CORRECTIVE ACTION

The immediate condition was corrected by changing the transformer tap settings in accordance with the design change document MR No. 86-0593. As indicated in the "Cause of Event" the condition stemed from the fact that a supporting calculation was not implemented in the field, therefore on April 5 and 6, 1986 SWEC Engineering, utilizing

US NUCLEAR REGULATORY COMMISS US NUCLEAR REGULATORY COMMISS LICENSEE EVENT REPORT (LER) TEXT CONTINUATION APPROVED DMB NO 3150-0104 EXPIRES 3/31/85								
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independent offproject per	sonnel, conducted a	review of	River 2	Bend				
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Contract the second				4.0				
the adequacy of the su	oporting calculat	ions and	implement	ing				
construction/test document	ate This review	did not	identify	any				
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hardware related discrepa	ancies. The re	view did	identify	a				
documentation discrepancy	concerning Techni	cal Specific	ation Sect	ion				
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4.8.2.1.d.2, Battery Load I	Profile. A revised	Tecnnical	Specificat	.10n				
is presently being proposed	d to include update	d load profi	les which	are				
less severe than currently	specified.							

#### SAFETY ASSESSMENT

No actual safety consequences resulted from the condition reported here and the safety and health of the pubic was not endangered. However, in accordance with FSAR Section 8.3 Question 430.21 item B3, "The voltage levels at the safety-related buses should be optimized for the maximum and minimum load conditions that are expected throughout the anticipated range of voltage variations of the offsite power sources by appropriate adjustment of the voltage tap settings of the intervening transformers." Since the transformer tap settings were not correct in the field the potential existed for reduced bus voltage at the Class 1E buses on all three divisions should the grid have been at the postulated minimum voltage concurrent with maximum anticipated LOCA loading on the Class 1E buses. The degradation of all three divisions as a result of reduced bus voltage due to incorrect transformer tap settings constitutes a condition not analyzed in the Safety Analysis Report.



# GULF STATES UTILITIES COMPANY

RIVER BEND STATION FOST OFFICE BOX 220 ST FRANCISVILLE, LOUISIANA 70775 AREA CODE 504 635-6094 346-8651

> May 3, 1986 RBG-File Nos. G9.5, G9.25.1.3

U.S. Nuclear Regulatory Commission Document Control Desk Washington, D. C. 20555

Dear Sir:

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## River Bend Station - Unit 1 Docket No. 50-458

Please find enclosed Licensee Event Report No. 86-028 for River Bend Station - Unit 1. This report is submitted pursuant to 10CFR50.73.

Sincerely,

D. E. Booker Juff Manager-Engineering, Nuclear Fuels & Licensing River Bend Nuclear Group

im gut BEH JEB/TFP/DRG/BEH/je

cc: U.S. Nuclear Regulatory Commission 611 Ryan Plaza Drive, Suite 1000 Arlington, TX 76011

INPO Records Center 1100 Circle 75 Parkway Atlanta, GA 30339-3064

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