

COMBUSTION ENGINEERING

November 11, 1988
LD-88-134

70-1100
Correspondence

Docket No. 70-1100
License No. SNM 1067
CAL 88-23

Mr. W. T. Russell
Regional Administrator, Region I
U. S. Nuclear Regulator Commission
475 Allendale Road
King of Prussia, PA 19406

Subject: C-E Nuclear Fuel Integrated Improvement Program

Reference: Letter from A. E. Scherer (C-E) to W. T. Russell
(NRC), LD-88-131, dated November 9, 1988

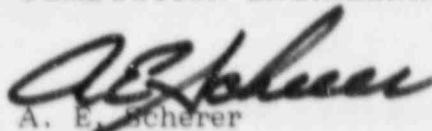
Dear Mr. Russell:

Attached are three (3) pages which were inadvertently omitted from Revision 01 to Part 2 transmitted by the referenced letter. These pages, 55a, 55b, and 55c, should be inserted between pages 55 and 56. We regret any inconvenience this omission may have caused.

If you have any questions, please feel free to contact me or Mr. John Conant of my staff at (203) 285-5002.

Very truly yours,

COMBUSTION ENGINEERING, INC.



A. E. Scherer
Director
Nuclear Licensing

AES:jeb

Attachment: As stated

cc: M. Austin (NRC - Region I)
G. Bidinger (NRC)
S. Ebner (NRC - Region I)
D. McCaughey (NRC)
J. Roth (NRC - Region I)
L. Rouse (NRC)

Power Systems
Combustion Engineering, Inc.

1000 Prospect Hill Road
Post Office Box 500
Windsor, Connecticut 06095-0500

(203) 688-1911
Telex: 99297

8812090256 881111
PDR ADOCK 07001100
C PDC

1E07
11

Attachment to LD-88-134

NUCLEAR FUEL INTEGRATED IMPROVEMENTS PROGRAM
PART 2 REVISION 1

NUMBER	NRC FINDING (I.E., VIOLATION, OBSERVATION, ALLEGATION, RECOMMENDATION)	C-E COMMITMENT	COMMITMENT DATE	PART ONE CROSS REFERENCE	COMMENTS
84	<p>NRC Inspection Report 70-1100/88-03, Section 4.c 2-29-88 through 3-4-88 and 3-28-88 through 3-31-88 Apparent Violation 70-1100/88-03-09</p> <p>The NRC inspection report states that the nuclear safety log sheets indicate the following: On 2-26-88, the hammermill was cleaned out and about 23.4 kilograms of uranium powder were removed. On 2-27-88 the same hammermill was cleaned out and an additional 1.1 kilograms of uranium powder were removed.</p> <p>The total, 24.5 kilograms exceeds the nuclear safety limit of 24.0 kilograms.</p>	<p>NRC/CE License Enforcement Conference in Region I office on May 10, 1988</p> <p>The form on which uranium oxide weights are record have been modified to include tare (bucket) weight, uranium oxide weight, and total weight.</p>	COMPLETED	IV.N.5.b	

NUCLEAR FUEL INTEGRATED IMPROVEMENTS PROGRAM
PART 2 REVISION 1

NUMBER	NRC FINDING (I.E., VIOLATION, OBSERVATION, ALLEGATION, RECOMMENDATION)	C-E COMMITMENT	COMMITMENT DATE	PART ONE CROSS REFERENCE	COMMENTS
85	<p>NRC Inspection Report 70-1100/88-03, Section 4.c 2-29-88 through 3-4-88 and 3-28-88 through 3-31-88 Apparent Violation 70-1100/88-03-09</p> <p>The NRC inspection report states that the nuclear safety log sheets indicate the following: On 2-26-88, the hammermill was cleaned out and about 23.4 kilograms of uranium powder were removed. On 2-27-88 the same hammermill was cleaned out and an additional 1.1 kilograms of uranium powder were removed.</p> <p>The total, 24.5 kilograms exceeds the nuclear safety limit of 24.0 kilograms.</p>	<p>Letter from P. L. McGill (C-E) to W. T. Russell (NRC), 7-8-88</p> <p>Supervisory personnel and operators of the hammermill hood have been instructed on the correct procedures for determining total weight, tare weight, and the balance of material remaining in the hammermill hood.</p>	COMPLETED	IV.H.5.b	

NUCLEAR FUEL INTEGRATED IMPROVEMENTS PROGRAM
PART 2 REVISION 1

NUMBER	NRC FINDING (I.E., VIOLATION, OBSERVATION, ALLEGATION, RECOMMENDATION)	C-E COMMITMENT	COMMITMENT DATE	PART ONE CROSS REFERENCE	COMMENTS
86	<p>NRC Inspection Report 70-1100/88-03, Section 4.e 2-29-88 through 3-4-88 and 3-28-88 through 3-31-88 Apparent Violation 70-1100/88-03-09</p> <p>The NRC inspection report states that the nuclear safety log sheets indicate the following: On 2-26-88, the hammermill was cleaned out and about 23.4 kilograms of uranium powder were removed. On 2-27-88 the same hammermill was cleaned out and an additional 1.1 kilograms of uranium powder were removed.</p> <p>The total, 24.5 kilograms exceeds the nuclear safety limit of 24.0 kilograms.</p>	<p>Letter from P. L. McGill (C-E) to W. T. Russell (NRC)</p> <p>The operating procedure for the hood has been revised to include an administrative safeguard action limit. This action limit is less than the criticality safety limit and requires supervisory personnel to verify the actual quantity of material in the hood. Should the action limit be reached, the hammermill will be shut down if verification can not be established.</p>	COMPLETED	IV.B.4	