November 9, 1998

Tennessee Valley Authority ATTN: Mr. J. A. Scalice

Chief Nuclear Officer and Executive Vice President

6A Lookout Place 1101 Market Street Chattanooga, TN 37402-2801

SUBJECT: MEETING SUMMARY - BROWNS FERRY NUCLEAR STATION (BFNS)

Dear Mr. Scalice:

This refers to the open management meeting that was conducted at NRC Region II Office on November 5, 1998, for discussion of Site Engineering Performance. A list of attendees and a copy of your presentation handout are enclosed.

It is our opinion that this meeting was beneficial in that we obtained a better understanding of your performance assessment, accomplishments, and areas of focus.

In accordance with Section 2.790(a) of the NRC's "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and its enclosures will be placed in the NRC Public Document Room.

Should you have any questions concerning this meeting, please contact us.

Sincerely.

Original signed by Kerry D. Landis

Kerry D. Landis, Chief Engineering Branch Division of Reactor Safety

Docket Nos. 50-259, 50-260, 50-296 License Nos. DPR-33, DPR-52, DPR-68

Enclosures:

List of Attendees

2.

Licensee Presentation Handout

cc w/encls: (See page 2)

9811230358 981109 PDR ADOCK 05000259 PDR cc w/encls: Senior Vice President Nuclear Operations Tennessee Valley Authority 6A Lookout Place 1101 Market Street Chattanooga, TN 37402-2801

Jack A. Bailey, Vice President Engineering and Technical Services Tennessee Valley Authority 3B Lookout Piace 1101 Market Street Chattanooga, TN 37402-2801

Karl W. Singer Site Vice President Browns Ferry Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Decatur, AL 35602

General Counsel Tennessee Valley Authority ET 10H 400 West Summit Hill Drive Knoxville, TN 37902

Raul R. Baron, General Manager Nuclear Assurance Tennessee Valley Authority 4J Blue Ridge 1101 Market Street Chattanooga, TN 37402-2801

Robert G. Jones, Plant Manager Browns Ferry Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Decatur, AL 35609

Mark J. Burzynski, Manager Nuclear Licensing Tennessee Valley Authority 4J Blue Ridge 1101 Market Street Chattanooga, TN 37402-2801 Timothy E. Abney, Manager Licensing and Industry Affairs Browns Ferry Nuclear Plant Tennessee Valley Authority P. O. Box 2000 Decatur, AL 35609

Chairman Limestone County Commission 310 West Washington Street Athens, AL 35611

State Health Officer Alabama Department of Public Health 434 Monroe Street Montgomery, AL 36130-1701

(Distribution w/encls - See page 3)

### Distribution w/encls:

L. R. Plisco, RII

H. Christensen, RII

L. Raghaven, NRR

A. DeAgazio, NRR

F. J. Hebdon, NRR

R. P. Carrion, RII P. A. Taylor, RiI

T. K. Morrissey, RII

W. C. Bearden, RII

C. F. Smith, RII

E. D. Testa, RII

D. H. Thompson, RII

L. S. Mellen, RII

**PUBLIC** 

NRC Senior Resident Inspector U. S. Nuclear Regulatory Commission 10833 Shaw Road Athens, AL 35611

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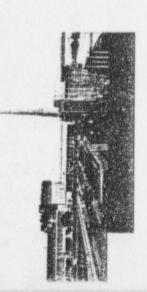
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## Tennessee Valley Authority

# Browns Ferry Nuclear Plant

Site Engineering



TVA / NRC MEETING
NRC OFFICES - ATLANTA, GEORGIA
NOVEMBER 5, 1998

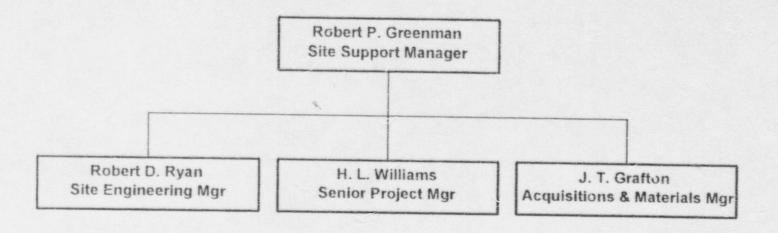
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### **AGENDA**

- INTRODUCTION
- SITE SUPPORT ORGANIZATION
- PLANT PERFORMANCE
- PERFORMANCE INDICATORS
- ENGINEERING ORGANIZATION OVERVIEW
- DESIGN ENGINEERING
- SYSTEMS ENGINEERING
- PERFORMANCE INITIATIVES
- CONCLUSION

- T. ABNEY
- B. GREENMAN
- B. GREENMAN
- B. GREENMAN
- B. RYAN
- J. SHAW
- B. MOLL
- B. RYAN
- B. GREENMAN

### SITE SUPPORT ORGANIZATION



### Plant Performance

### · Unit 2

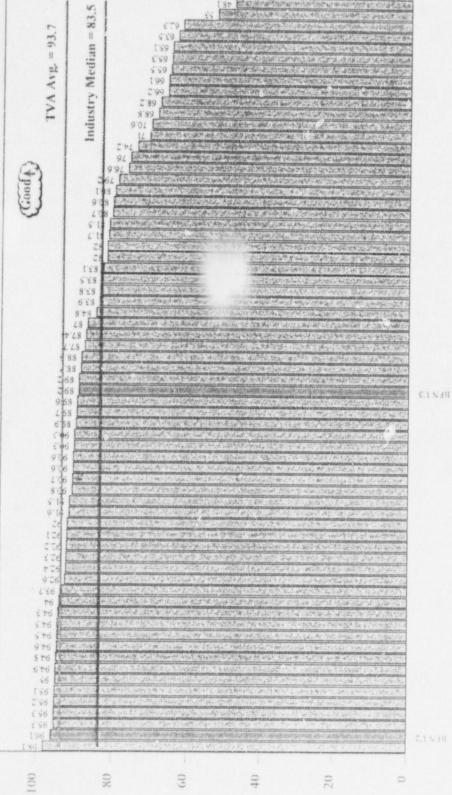
- 335 Days, Longest Continuous Run (10/1/98)
- Cycle 10 Outage Scheduled for April 1999

### · Unit 3

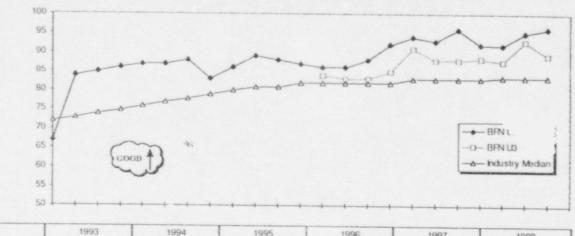
- Set TVA Record For Large Units (390 days continuous) During Cycle Operation
- Cycle 8 Refueling Outage Completed on October 15, 1998 (25 days and 2 hrs.)

## INPO Performance Index Plant Performance 2nd Quarter 1998 Data

Index



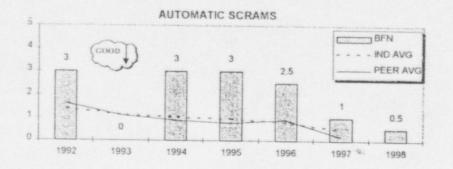
### Plant Performance (Continued) INPO Performance Index



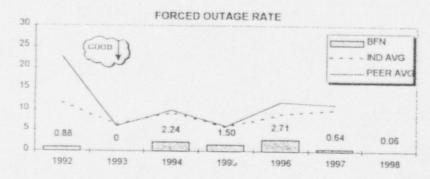
	1993			1994				1995			1996			1997				1998						
	Q1	Ø5	03	04	Q1	02	Q3	04	Q1	Q2	Q3	04	Q1	Q2	Q3	Q4	Q1	Q2	Q3	Q4	Q1	02	Q3	104
BFN U2	67	84	85	86	87	87	88	83	86	89	88	87	86	86	88	92	94	93	96	92	92	95	96.1	-
BFN U3													84	83	83	85	91	88	88	88	BB	93	ng o	
Industry Median	72	73	74	75	76	77	78	79	80	81	81	82	32	82	82	82	83	83	83	83	84	84	83.5	-

	BF	N UNIT 2 (9/	BFN UNIT 3 (9/30/98)				
Performance Indicator	Value	Target Value	Index	Value	Target Value	Index	
Unit Capability Factor	94.1	90.0	16.0	91.9	90.0	16.0	
Unplanned Capability loss Factor	1.76	0.0	10.6	2.50	0.0	10.0	
Unplanned Automatic Scrams	1.25	1.0	7.5	0.0	1.0	8.0	
HPCI/RCIC System Availability	0.0114	0.015	10.0	0.010	0.015	10.0	
RHR System Availability	0.0070	0.01	10.0	0.0096	0.01	10.0	
Emergency AC System Availability	0.0182	0.01	8.0	0.0182	0.01	8.0	
Thermal Performance	100.01	100	6.0	99.67	100	5.0	
Fuel Reliability	14.3	300	8.0	2317	300	2.2	
Chemistry Index	1.061	1.10	7.0	1.051	1.10	7.0	
Collective Radiation Exposure	199.61	2(X)	8.0	199.61	200	8.0	
Industrial Safety Accident Rate	0.015	0.3	5.0	0.02	0.3	5.0	
Weighted Index			96.1			89.2	

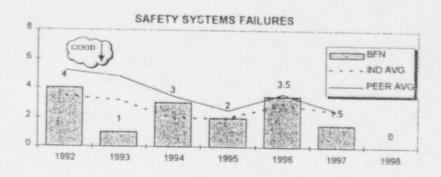
## Plant Status/Performance AEOD Indicators



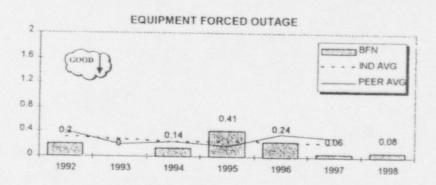
Note: Industry Data after 3rd Qtr. Is projected through 1997 BFN data 1992, 1993, 1994, 1995, Is Unit 2 only. 1996 and 1997 Per Unit; BFN actuals through October 1998.



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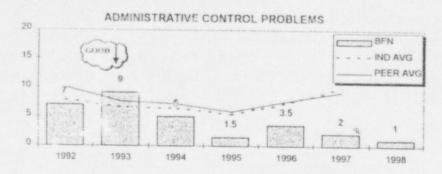


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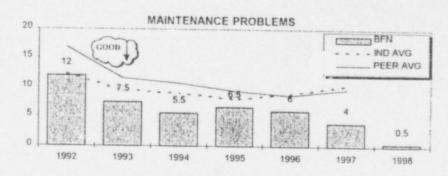


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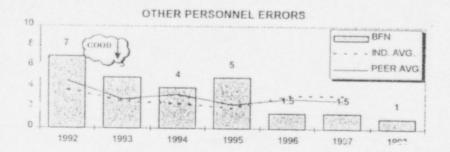
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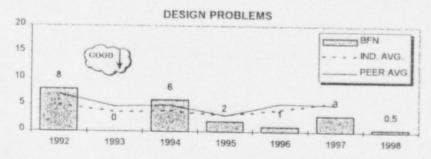
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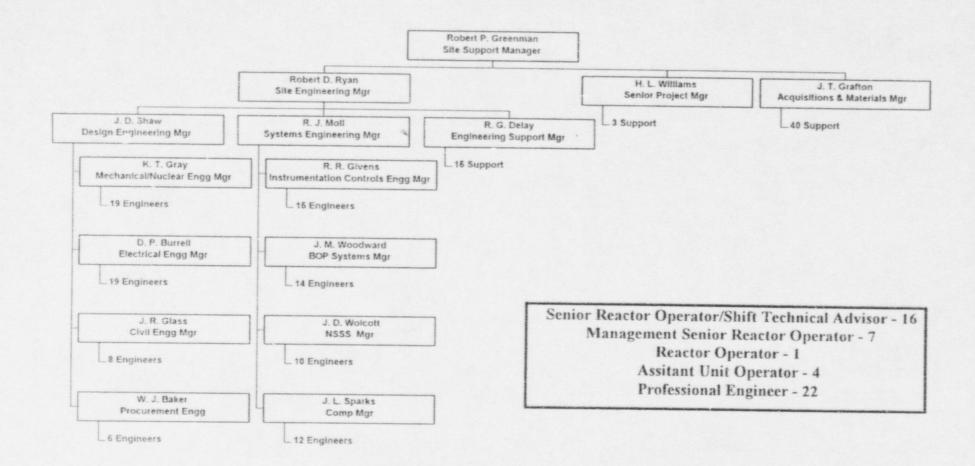


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### SITE ENGINEERING ORGANIZATION



### DESIGN ENGINEERING

### STRENGTHS/ACCOMPLISHMENTS

- Design Overview
- Design Philosophy
  - ◊ Reduce Backlog
  - ♦ Reduce Time for Design Change Issuance while Maintaining Quality
  - ◊ Focus on Long Term Issue Resolution
    - RWCU Heat Exchanger Repair
    - RWCU Pump Run-out
    - Scram Frequency Reduction Issues
    - Main Turbine Oil Tank Temperature Control

### STRENGTHS/ACCOMPLISHMENTS(continued)

- Design Activities
- Unit 3 Cycle 8 Outage (49 DCN's)
  - ♦ Power Uprate To 3458 MWT
  - ◊ Replace Torus ECCS Suction Strainers
  - ♦ Add "3A1" Condenser Waterbox Inlet Strainc:
  - O Power Range Neutron Monitoring
  - ♦ Replace Core Spray Piping from Slip Joint to Shroud
  - ♦ Recirculation Speed Controller Replacement

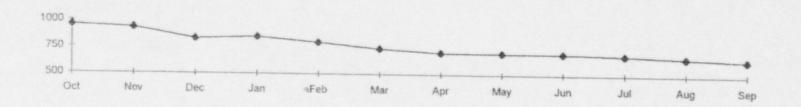
### STRENGTHS/ACCOMPLISHMENTS(continued)

- FSAR Review and Update
  - ♦ Verify Consistency / Accuracy
  - ♦ Incorporate Power Uprate, Extended Fuel Cycle, ITS Changes
  - ♦ 1120 Issues Identified
  - ♦ No USQs, Operability Impacts or Significant Plant Modifications

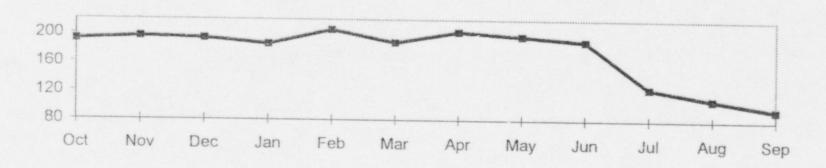
### Focus Areas

- Backlog Reduction
  - ♦ Complete closure of change packages
  - ♦ Eliminate no longer needed changes and work activity
  - Provide better oversight of current work activities

### SE OPEN ECNs/DCNs



### OPEN ENGINEERING WORK ORDERS



JIM SHAW

### FOCUS AREAS (continued)

- Risk Informed Maintenance (Sentinel)
  - O Provide heightened awareness of risk environment
  - Online assessment of equipment out of service
  - O Deterministic 1/99
  - ♦ Probabilistic 12/99
- Design Process Improvements
  - Obsolete Equipment
  - Process Redesign
  - ◊ Team Development
  - O Design Application

### SYSTEMS ENGINEERING

### STRENGTHS/ACCOMPLISHMENTS

- · Support of Plant Operation
  - ♦ INPO Strength
  - ♦ 24 Hour Systems & Design Support
  - Implementation of Improved Technical Specifications
- Troubleshooting
  - O Rod Block Monitor
  - ♦ Conductivity Excursion
  - ♦ RCIC Oil Foaming

### SYSTEMS ENGINEERING (continued)

### STRENGTHS/ACCOMPLISHMENTS(continued)

- Unit 3 Cycle 8 Outage Activities
  - ♦ 26 MOVATS Completed implementation of GL 89-10
  - O Integrated Leak Rate Test at New Pressure
  - ♦ Reactor Pressure Vessel Leak Check
  - ♦ Y2K Testing of ICS and Upgrade of Foxboro Digital Controls

### SYSTEMS ENGINEERING (continued)

### **FOCUS AREAS**

- Temporary Alterations (TACFs)
  - O Reduce the number of ways plant configurations may be altered
- Program Definition
  - Clear and concise definition of program basis, requirements, and implementation details. Institutionalize the corporate knowledge
- · Involvement in Work Planning and Scheduling
- Process Improvements
  - Risked Based ISI
  - O Predictive Maintenance

### PERFORMANCE INITIATIVES

### **FOCUS AREAS**

### • Performance Based Self Assessments

- Are the right people getting the right information in time to make a difference?
- Are the right people doing the right work at the right time?

  Are we a learning organization?

### · Human Performance

- ♦ STAR 7 Program
- ♦ Use of Self-Checking Simulator
- O Do What's Right Training
- Individual and Team Development

### PERFORMANCE INITIATIVES (continued)

### FOCUS AREAS (continued)

- Update Engineering Support Personnel Training and Qualification
- Correct Previously Identified Performance Issues
  - ♦ Attention to Detail in Engineering Products
  - ♦ Thoroughness in Evaluation of Data and Support of Testing
  - Quality of Assessments for License Changes
  - ♦ Follow Through on Identified Problems