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U.S. NUCLEAR REGULATORY COMMISSION

APPROVED OMB NO. 3150-0104 EXPIRES 8/31/85

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Description of Event

During a short maintenance and modification outage between January 9, 1988 and January 27, 1988, 5 of 11 Target Rock 2-Stage Safety/ Relief Valves (SRVs) [AD] were removed for testing at a contractor facility. On May 23, 1988 the contractor informed the plant staff that 3 of the 5 SRVs being tested did not actuate within the +/-1% of nominal valve nameplate setpoint allowed by Technical Specification 2.2.1.B.

The actual actuations were as indicated below:

Valve	Serial No.	Actuation	Point	in	%	of	Nameplate
02RV-71F 02RV-71H	1097 1111		100	6.4			
02RV-71L	1062		10	7.5			

## Cause of Event

The cause of the apparent setpoint drift is not known at this time. However, previous similar events at this facility (see LER-87-004) and other facilities with Target Rock 2-Stage SRVs has revealed a generic problem of setpoint drift due to tolerance buildup in the pilot valve stem labyrinth seal area and due to pilot valve disc-to-seat bonding.

When the vendor completes testing, refurbishing and recertification of the valves, and returns them to the plant, a report is also provided which details the nature of problems and corrective action taken to provide reasonable assurance that the valves will actuate within +/-1% of nominal nameplate setpoint when reinstalled. This LER will be revised following receipt of the complete vendor report to provide additional information related to the cause of the event.

## Analysis of Event

The remote actuation (operator demand) and Automatic Depressurization System (ADS) functions would not have been effected by the apparent setpoint drift.

Previous evaluations of the effects of SRV setpoint drift have demonstrated a large margin of pressure relief protection with one valve inoperable and other valves with setpoints above the nominal values allowed by Technical Specifications.

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An evaluation related to a previous similar event (see LER-87-004) is currently in progress. This evaluation is expected to define the most limiting (or bounding) cases of inoperable valves and also define the limiting setpoint drift conditions which are acceptable with respect to overpressure protection of the Reactor Coolant System [AD]. This LER will be revised following completion of the evaluation to provide additional information.

## Corrective Action

No immediate corrective action was required because the valves had been replaced with recently refurbished and recertified valves prior to the end of the outage.

Long-term corrective action is to modify the valves by replacing the pilot valve discs with new discs using a different material. The modified valves will be installed during the next refueling outage (scheduled for fall 1988) as part of a test program for the Boiling Water Reactor Owners' Group (BWROG) SRV Setpoint Drift Committee. Participation in the BWROG SRV setpoint drift test program, which will monitor and compare performance of both modified and unmodified SRVs, will continue. If additional corrective action is indicated when the vendor report and overpressure evaluation discussed above are received, those actions will be included in the revised LER to be submitted following receipt of those reports.

## Additional Information

Failed Component Identification:

- SRV Manufacturer: Target Rock Corp.
- Valve Model Number: 7567F
- Manufacturer NPRD Code: T020

LER-87-004 and 85-009 are similar events which reported SRV setpoint drift.

Following receipt of vendor reports, this LER will be revised to provide the following additional information:

- cause of the apparent setpoint drift
- additional corrective action to reduce the recurrence of setpoint drift
- the effects of potential overpressure conditions due to valve setpoint drift or inoperability

Both reports are currently expected to be completed by August 1988. The revised LER is expected to be submitted by September 30, 1988.

James A. FitzPatrick Nuclear Power Plant P.O. Box 41 Lycoming, New York 13093 315 342 3840

> Radford J. Converse Resident Manager



June 13, 1988 JAFP-88-0533

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United States Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

REFERENCE: DOCKET NO. 50-333 LICENSEE EVENT REPORT: 88-004-00

Dear Sir:

Enclosed please find referenced Licensee Event Report in accordance with 10 CFR 50.73.

If there are any questions concerning this report, please contact Mr. W. Verne Childs at (315) 349-6305.

Very traly yours,

RADFORD J. CONVERSE

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cc: USNRC, Region I (1) INPO Records Center, Atlanta, GA (1) American Nuclear Insurers (1) Internal Power Authority Distribution NRC Resident Inspector Document Control Center LER/OR File

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