October 27, 1998

LICENSEES: Saxton Nuclear Experimental Corporation (SNEC) and

GPU Nuclear Corporation (GPUN)

FACILITY: Saxton Nuclear Experimental Facility (SNEF)

SUBJECT: SUMMARY OF MEETING BETWEEN SNEC, GPUN, AND THE NRC STAFF

On October 5, 1998, representatives of the NRC staff met at NRC headquarters with representatives of SNEC and GPUN, the licensees for the SNEF. Enclosure one is a list of meeting attendees. Enclosure two is the briefing material provided by the licensees at the meeting.

The purpose of the meeting was to inform the staff of details associated with the large component removal program. The licensees are making final preparations for the removal of the reactor vessel (RV), pressurizer (PZR), and steam generator (SG) from the containment vessel (CV) and the shipment of these components by road and rail to South Carolina for final disposal. The RV and SG are scheduled to be removed from the CV the week of October 12, 1998, and the PZR is scheduled to be removed the week of October 19, 1998. Plans are to ship the SG and PZR from the site to a rail siding (about 28 miles by road) in Huntington, Pennsylvania on November 2, 1998, and the RV on November 3 - 4, 1998. The components are planned to be shipped by rail to the disposal site in South Carolina on November 16 - 19, 1998.

The licensees discussed the status of the facility and reviewed in detail the process for removal of the large components from the CV, the preparation of the components for shipment, and the shipment. The licensees described their public communications activities at Saxton including efforts to inform the public of proposed activities along the road route of the shipment and at the railroad siding in Huntington. A presentation was also given on radiation protection efforts related to the large component removal project. A member of the public attending the meeting urged the NRC staff to monitor the large component removal program closely. The NRC will be present on site for major activities. The exact schedule will be determined by licensee activities and performance.

Docket No. 50-146

Sincerely,

Enclosures: As stated ORIGINAL SIGNED BY: TED MICHAELS for

Alexander Adams, Jr., Senior Project Manager cc w/enclosures: See next page Non-Power Reactors and Decommissioning

**PDovle** 

Project Directorate CONTACT: Alexander Adams, Jr., NRR/PDND Division of Reactor Program Management 415-1127 Office of Nuclear Reactor Regulation

DISTRIBUTION:

OFFICIAL RECORD COPY

PDND r/f

HARD COPY **EMAIL COPY** 

Docket File 50-146 SWeiss ( Bassett WEresian **TMichaels** SHolmes **PUBLIC AAdams TBurdick** 

EHylton TDragoun MMendonca Region I

OFFICE	PDNDAA	PDND:PM	PDND:D
NAME	EHytton	AAdams	SWeiss
OFFICE	10 120 198	6 12/98	10 /27/98



Plsaac



### UNITED STATES NUCLEAR REGULATORY COMMISSION

WASHINGTON, D.C. 20565-0001

October 27, 1998

LICENSEES:

Saxton Nuclear Experimental Corporation (SNEC) and

GPU Nuclear Corporation (GPUN)

FACILITY:

Saxton Nuclear Experimental Facility (SNEF)

SUBJECT:

SUMMARY OF MEETING BETWEEN SNEC, GPUN, AND THE NRC STAFF

On October 5, 1998, representatives of the NRC staff met at NRC headquarters with representatives of SNEC and GPUN, the licensees for the SNEF. Enclosure one is a list of meeting attendees. Enclosure two is the briefing material provided by the licensees at the meeting.

The purpose of the meeting was to inform the staff of details associated with the large component removal program. The licensees are making final preparations for the removal of the reactor vessel (RV), pressurizer (PZR), and steam generator (SG) from the containment vessel (CV) and the shipment of these components by road and rail to South Carolina for final disposal. The RV and SG are scheduled to be removed from the CV the week of October 12, 1998, and the PZR is scheduled to be removed the week of October 19, 1998. Plans are to ship the SG and PZR from the site to a rail siding (about 28 miles by road) in Huntington, Pennsylvania on November 2, 1998, and the RV on November 3 - 4, 1998. The components are planned to be shipped by rail to the disposal site in South Carolina on November 16 - 19, 1998.

The licensees discussed the status of the facility and reviewed in detail the process for removal of the large components from the CV, the preparation of the components for shipment, and the shipment. The licensees described their public communications activities at Saxton including efforts to inform the public of proposed activities along the road route of the shipment and at the railroad siding in Huntington. A presentation was also given on radiation protection efforts related to the large component removal project.

A member of the public attending the meeting urged the NRC staff to monitor the large component removal program closely. The NRC will be present on site for major activities. The exact schedule will be determined by licensee activities and performance.

Sincerely, Theodor S. Wichaele for

Alexander Adams, Jr., Senior Project Manager Non-Power Reactors and Decommissioning

Project Directorate

Division of Reactor Program Management Office of Nuclear Reactor Regulation

Docket No. 50-146 Enclosures: As stated

cc w/enclosures: See next page

Saxton Nuclear Experimental Corporation

cc:

Mr. Michael P. Murphy, Nuclear Engineer Bureau of Radiation Protection Department of Environmental Protection 13th Floor, Rachel Carson State Office Building P. O. Box 8469 Harrisburg, Pennsylvania 17105-8469

Mr. Jim Tydeman 1402 Wall Street Saxton, Pennsylvania 16678

Mr. James H. Elder, Chairman Concerned Citizens for SNEC Safety Wall Street Ext. Saxton, Pennsylvania 16678

Mr. Ernest Fuller R. D. #1 Six Mile Run, Pennsylvania 16679

Saxton Borough Council ATTN: Peggy Whited, Secretary 9th and Spring Streets Saxton, Pennsylvania 16678

Ms. Norma Ickes, Chair Bedford County Commissioners County Court House 203 South Juliana Street Bedford, Pennsylvania 15522

Mr. Larry Sather, Chairman Huntingdon County Commissioners County Court House Huntingdon, Pennsylvania 16652

Saxton Community Library Front Street Saxton, Pennsylvania 16678

Mr. Arthur Rone
Vice President Nuclear
Safety and Technical Services
GPU Nuclear Inc.
1 Upper Pond Road
Parsippany, New Jersey 07054

Docket No. 50-146 Page 1 of 2

Carbon Township Supervisors ATTN: Penny Brode, Secretary R. D. #1, Box 222-C Saxton, Pennsylvania 16678

Hopewell Township Supervisors ATTN: Sally Giornesto, Secretary RR 1 Box 95 James Creek, Pennsylvania 16657-9512

Mr. D. Bud McIntyre, Chairman Broad Top Township Supervisors Broad Top Municipal Building Defiance, Pennsylvania 16633

Mr. Don Weaver, Chairman Liberty Township Supervisors R. D. #1 Saxton, Pennsylvania 16678

U.S. Army Corps of Engineers Baltimore District ATTN: S. Snarski/P. Juhle P. O. Box 1715 Baltimore, Maryland 21203

The Honorable Robert C. Jubelirer President Pro-Temp Senate of Pennsylvania 30th District State Capitol Harrisburg, Pennsylvania 17120

Mr. William G. Heysek Licensing Department TMI Nuclear Station P. O. Box 480 Middletown, Pennsylvania 17057

Mr. Manuel Delgado 2799 Battlefield Road Fishers Hill, Virginia 22626

Mr. Eric Blocher 216 Logan Avenue Wyomissing, Pennsylvania 19610 cc:

Ernest L. Blake, Jr., Esquire Shaw, Pittman, Potts, and Trowbridge 2300 N Street, NW Washington, DC 20037

Mr. David Sokolsky 4241 Liberty Bell Ct. Eureka, California 95503

Mr. Gene Baker 501 16th Street Saxton, Pennsylvania 16678

Mr. Dick Spargo 1004 Main Street Saxton, Pennsylvania 16678

Mr. Tom Strnad TLG Services 148 New Milford Road East Bridgewater, Connecticut 06752

Mr. Gareth McGrath Altoona Mirror 301 Cayuga Avenue Altoona, Pennsylvania 16603

Charles Barker RD 1 Box 143 James Creek, Pennsylvania 16657

James Fockler, Chairman Saxton Citizens Task Force 1505 Liberty Street Saxton, Pennsylvania 16678

Dr. Rodger W. Granlund
Saxton Independent Inspector
Radiation Science and Engineering Center
The Pennsylvania State University
Breazeale Nuclear Reactor
University Park, Pennsylvania 16802-2301

### MEETING BETWEEN THE NRC STAFF AND SAXTON

### October 5, 1998

NAME	TITLE/ORGANIZATION	PHONE
A. Adams	USN'RC, PM	301-415-1127
Art Paynter	Onsite RSO GPU Nuclear, Inc.	717-948-8425 814-635-4384
Robert D. Holmes	Project Consultant SNEC GPU Nuclear, Inc.	717-948-8637 814-635-4053
Al Freitag	Bechtel	301-228-6293
Ernest Fuller	Citizen	814-928-5416
Michael P. Murphy	PA, DEP/BRP	717-783-9734
Rob Sisk	Westinghouse Waltz Mill Site	724-722-5065
William Heysek	GPU Nuclear	717-948-8191
Rodger Granlund	Penn State	814-863-0902
James A. Fockler	Baxton Citizens T.F.	814-635-2083
Linda Perrett	Raytheon Nuclear	301-961-4894
Rick Edwards	Frantatone Technologies	301-230-2100
Sylvia Morris	GPU Nuclear	814-635-3382
G.A. Kuehn	GPU Nuclear	717-948-8720
Thomas F. Dragoun	USNRC	610-337-5373
Seymour H. Weiss	USNRC	301-415-2170



NRC Meeting October 5, 1998



### Agenda

- Introduction G. A. Kuehn
- Overview of LCRP R. Holmes
- ALARA, Env. Monitoring, E-Plan A. Paynter
- Communications Plans S. Morris



- Introduction G. A Kuehn
  - Safety is our first consideration
  - All in-scope work controlled by written procedures (50.59 reviews)
  - Independent oversight by various groups

- NSA

- NSCC

- QV

- GORB

- RSC

- Ind. Inspector

- Use of readiness reviews



- Current facility conditions
  - All nuclear fuel removed from the site
  - Phased decommissioning started in 1986
    - All structures except the Containment Vessel (CV) have been demolished
    - · Characterization of the facility complete
    - Decommissioning Activities in Progress
    - Current Work to Support LCRP
    - Objective is license termination mid 2000

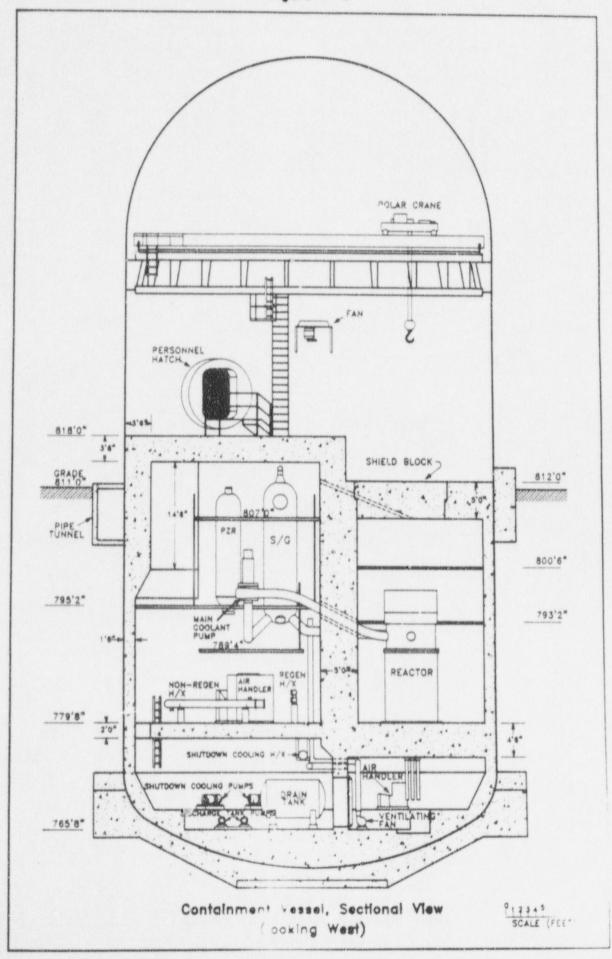


- Large Component Removal Project
  - Remove, prepare, ship and dispose of the three large NSSS components located in the CV
    - Reactor Vessel
    - Pressurizer
    - Steam Generator
  - All three components will be trucked to a rail siding and shipped by rail to the Chem Nuclear facility in Barnwell, SC for disposal
  - Ship November 1998



- Raytheon Prime contractor
  - Selected by competitive process
  - Evaluation criteria based on technical approach and experience
- -- Raytheon Team Members:
  - · F. W. Hake, Inc.. Rigging and Transportation
  - WMG, Inc.. Waste Classification, Shielding Calcs, USDOT Exemption Prep

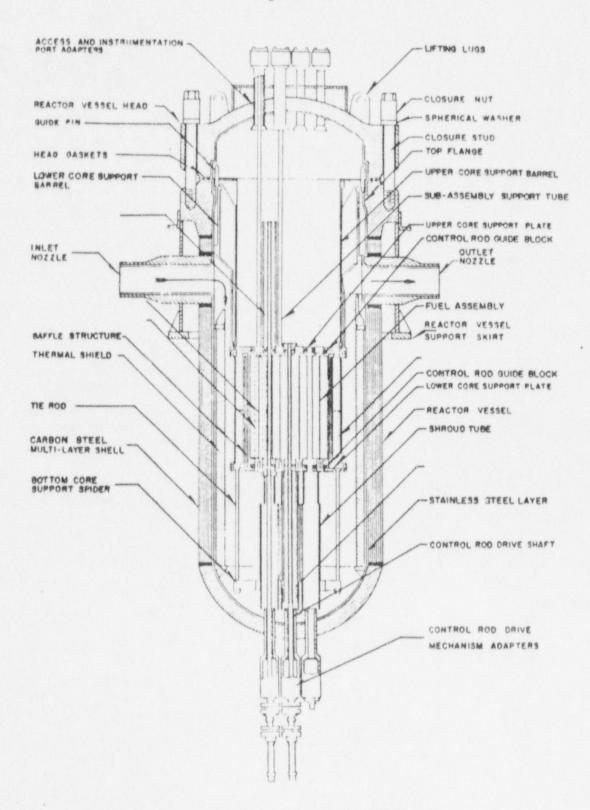
Figure 1-4





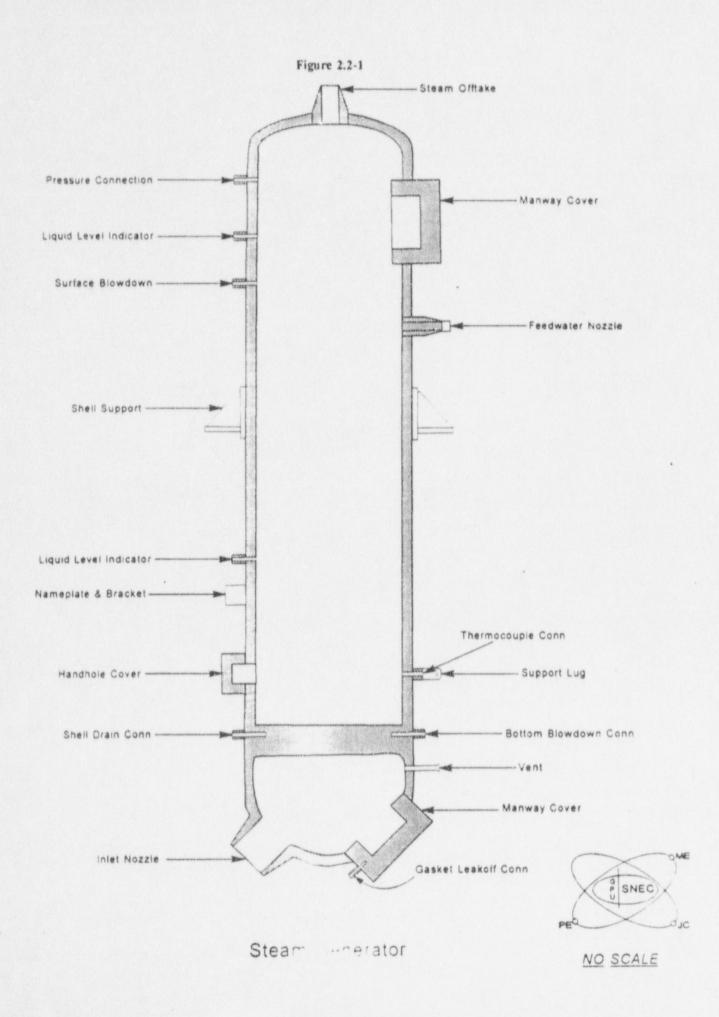
- All three components are small and robust compared with a commercial size PWR
- Reactor vessel
  - · 5.7' x 18'
  - · 5" thick shell
  - 304 SS clad
  - 62 tons

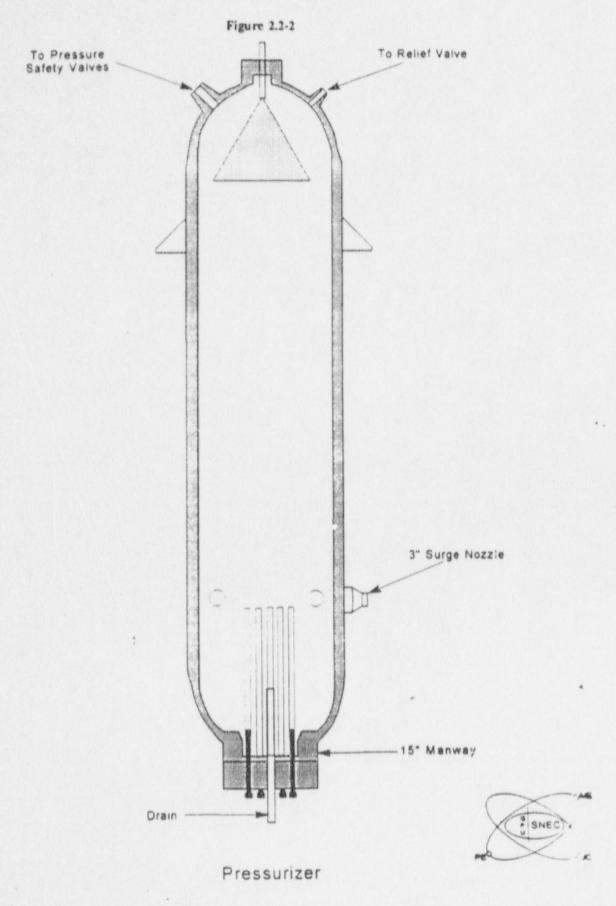
Figure 1-5





- All three components are small and robust compared with a commercial size PWR
  - Pressurizer
    - · 4' x 18'
    - · 3" thick shell w/ 304 SS clad
    - 12.5 tons
  - Steam Generator
    - · 4" x 20"
    - 3" CS shell; lower head, tubes & tube sheet 304SS
    - 27 tons







- Waste classification
  - All three components are LSA
  - RPV
    - 1285 Curies
      - 1282 Activation (62% Ni-63, 35% Co-60)
      - 3 Loose internal (49% Ni-63, 24% Pu-241)
    - · LSA III
    - Class C Stable (NRC accepted blending of LCGB under BTP)



- Waste classification
  - Steam Generator
    - 1.06 Curies (44% Ni-63, 17% Co-60, 14% Cs-137, 14% Pu-241)
    - >Type A SCO-II
    - Class A Stable
  - Pressurizer
    - 0.755 Curies (70% Ni-63, 14% Co-60, 11% Pu-241)
    - >Type A SCO-II
    - · Class A Stable



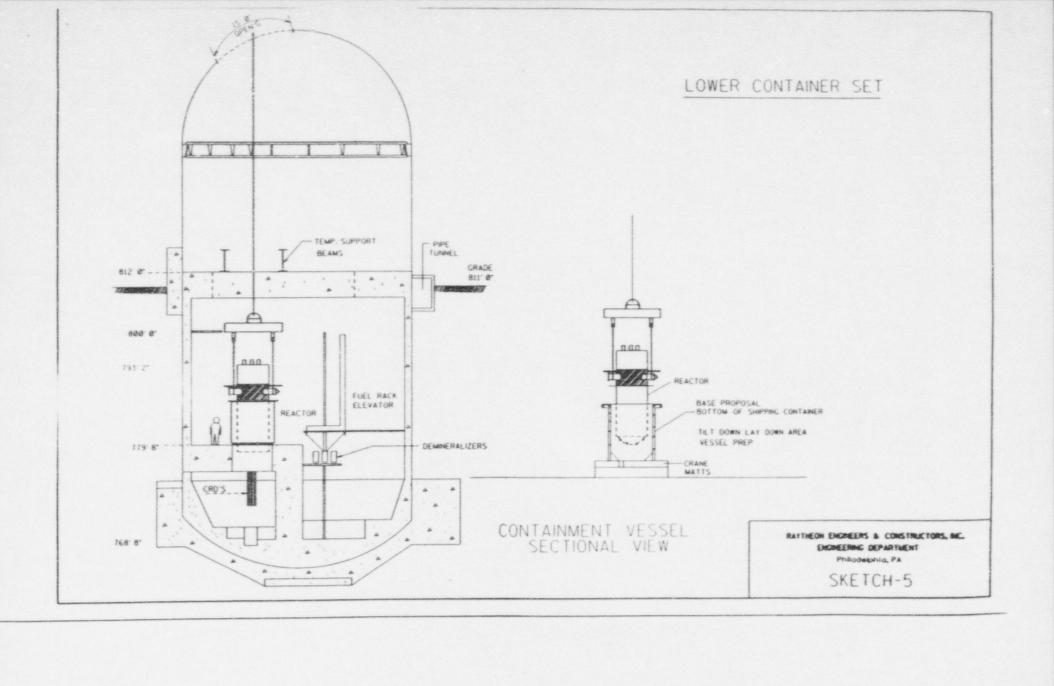
- Regulatory Process
  - Ship all 3 vessels under 49 CFR 173 as
     IP-2 packages or equivalent
  - This avoids use of a "Type B" container for the RPV
    - \$avings
    - Less time required for approval
    - · More flexible
  - S/G & Pzr shipped under NRC GL 96-07

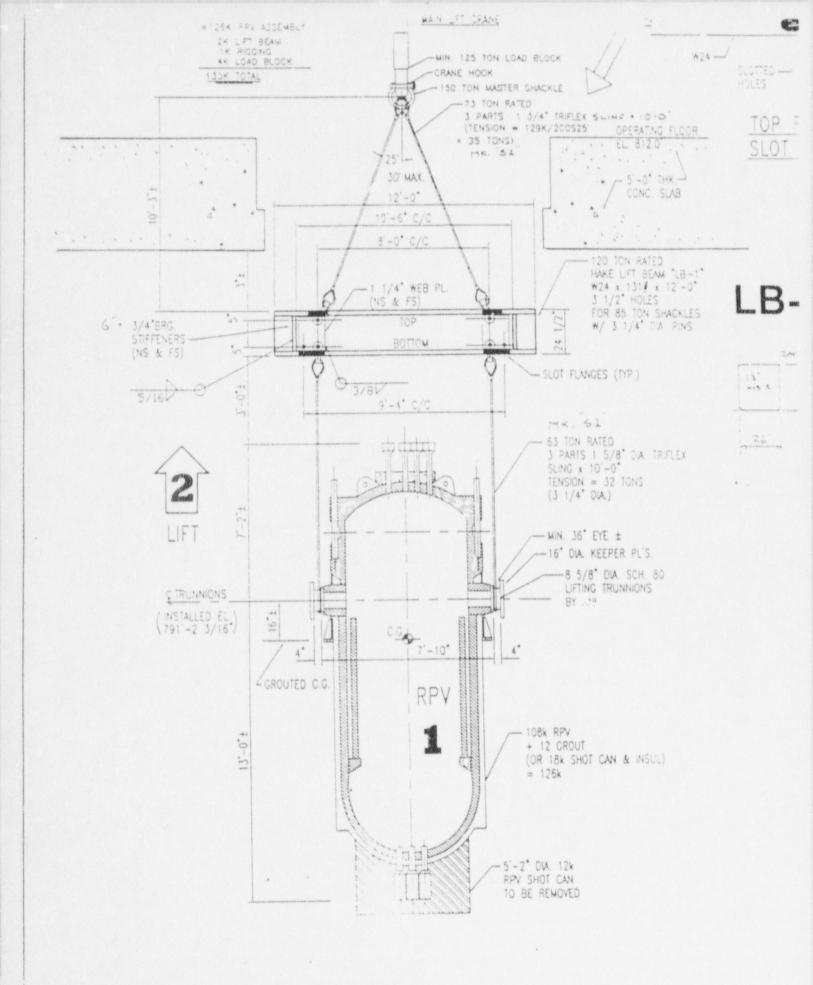


- Regulatory Process
  - Submitted an exemption request to USDOT:
    - Exemption Requests per 49CFR107.105
      - One for RPV, one for S/G & Pzr.
    - Transportation System Description
    - Transportation Plan
    - Emergency Response Plan (HASP)
    - Characterization Reports
    - One Foot Drop Calcs.



- Reactor Vessel Package
  - Prepare the Vessel
    - Cut and weld all penetrations
    - Grout the RPV internals
    - Fix external contamination
  - Place RPV inside shipping cannister
  - Grout the entire package
  - Ship as IP-2 Package under USDOT 49
     CFR 173





INITIAL -

G DETAIL

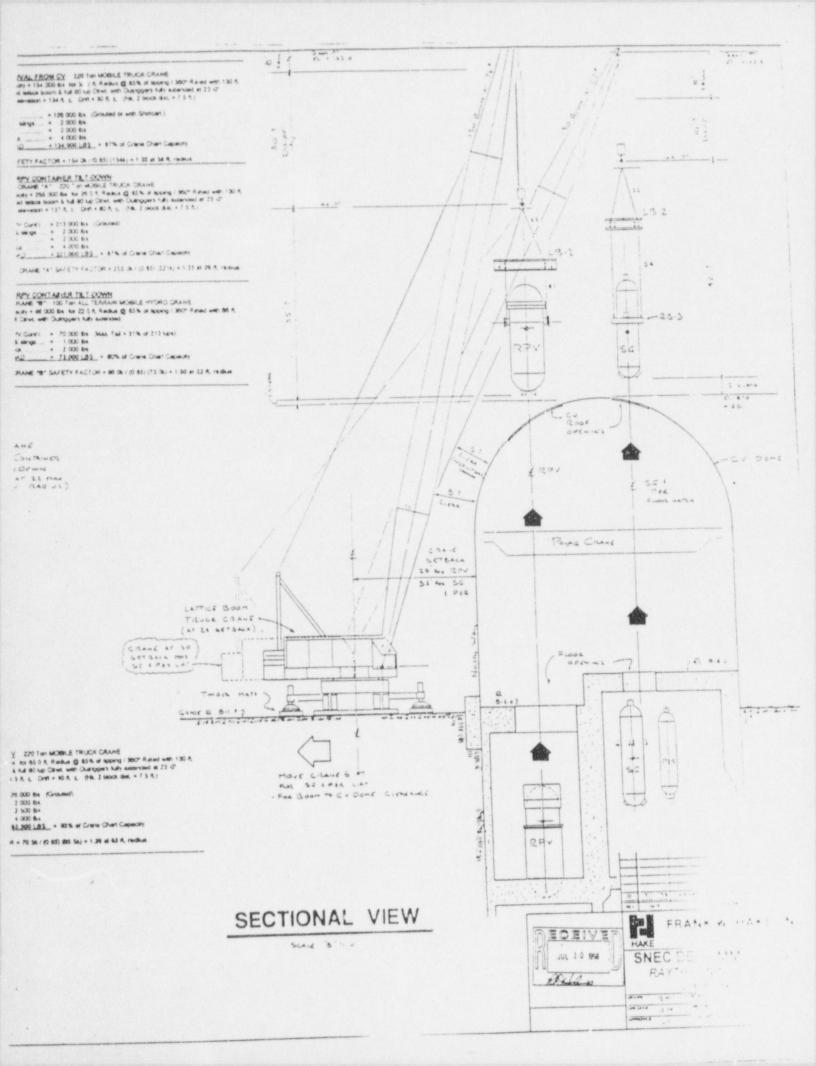


FIGURE 1

REACTOR VESSEL CONTAINER



- Steam Generator/Pressurizer
  - Prepare the Vessels
    - Remove nozzles and weld penetrations
    - Grout both Vessels
    - Fix external contamination
  - Ship under USDOT 49 CFR 173
  - Equivalent safety to IP-2
  - NRC Generic Letter 96 07



- Transportation safety features
  - Road transport:
    - Dry run
    - Speed limited to 5 MPH
    - Transporter conservatively sized to reduce wheel loading
    - Transporter length spreads load out on bridges.
    - Backup tractor will travel with move
    - Transportation Plan



- Methods of transport to rail siding
  - -- Reactor vessel:
    - Heavy duty transporter with 19 axles
    - Transporter will have a total length of 130 ft.
    - Max. shipping dimension of package 21.5'x11'x11'
    - Package weight 240,000 lbs.

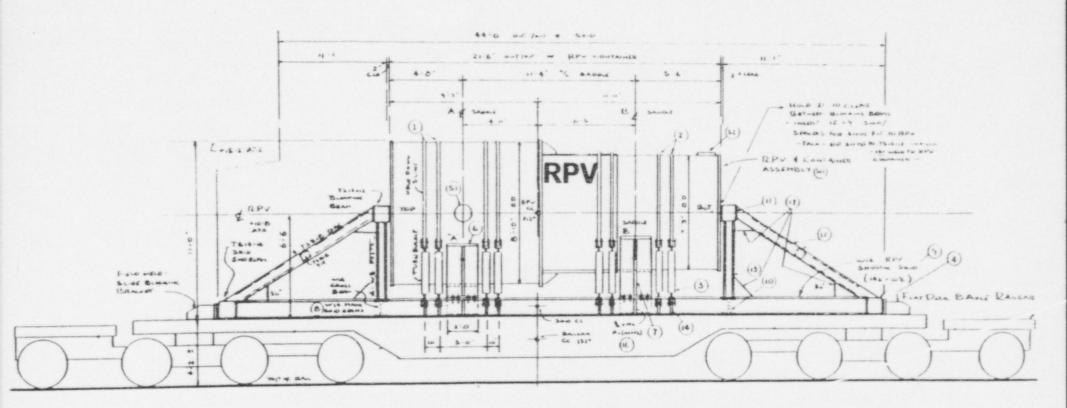
FIGURE 4



- Methods of transport to rail siding
  - Steam Generator & Pressurizer:
    - Heavy duty tractor trailer with 8 axles
    - Maximum package size 21'x9'x9'Steam Generator/Pressurizer
    - Steam Generator Estimated Weight 70,000 lbs.
    - Pressurizer Estimated Weight 40,000 lbs.



- Transportation safety features
  - Rail transport:
    - Rail car loading 60% of rated capacity
    - Dedicated train with GPUN riders and escorts to assure proper handling
    - Shipment aspects will be in accordance with a Transportation Plan which meets all applicable requirements, agreed to by GPUN & the railroads

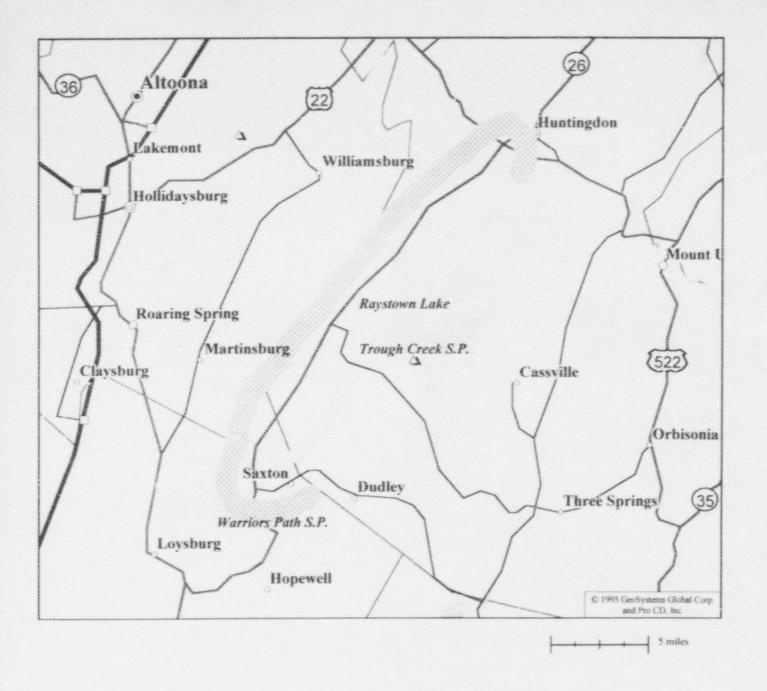


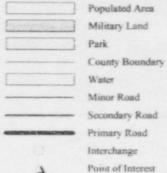
RPV - RAIL SHIPPING SKID & TIEDOWN



### Routing:

- Exit SNEC site on to Rt. 913 east through Saxton
- Right on to state Rt. 26 north
- Rt. 26 north to Huntingdon, PA.
- Right onto Ridge Rd. rail siding is 1/2 mile on right.
- The route is twenty eight miles.







### Route selection:

- Only one long-span bridge along route, and the bridge is relatively new.
- There are no steep grades along route
- There are no sharp corners along route
- Rail siding has been used for heavy loads in excess of 100 tons
- There are ample staging areas along route



#### Transportation to Barnwell by rail

#### Conrail:

Shipment will be by Conrail from Huntingdon,
 PA to Hagerstown, MD

#### CSX:

 Shipment will be by CSX from Hagerstown, MD to Barnwell, SC



- Project Status:
  - Regulatory
    - USNRC concurs with treatment of waste classification issues
      - DWM on lower core guide blocks
      - Transportation on LSA and monolithic structure
    - USDOT indicates exemption issuance is imminent



#### Project Status:

- PennDOT
  - Route review complete
  - · Preliminary review of permits complete
  - Rt. 913 bridge review complete
    - Pre & Post inspection required
    - GPUN will verify



#### Project Status:

- All penetrations have been cut
- All penetration welding complete
- Internal grouting complete
- Decon of S/G & Pzr in progress
- Preparation for CV hole cuts underway
- Rail siding improvements underway
- Rigging equipment onsite



- Remaining work:
  - Cut CV holes
    - No airborne generating work when open, vent system running - NRC SER & EA accommodate
    - Temp closure provided
  - Remove RPV shot shield
  - Lift RPV w/ 220 ton crane to intermediate position in CV



- Remaining work:
  - Prep site roads & bridge
  - Decon/Encapsulate RPV
  - Lift RPV from CV w/ 220 ton crane & load
     RPV into lower half of cannister
  - Install upper half of cannister weld
  - Grout cannister



#### Remaining work:

- Load RPV package onto transporter
- Transfer RPV package from truck to railcar
- Paint S/G & Pzr
- Lift S/G & Pzr from CV w/ 220 ton crane
- Load S/G & Pzr onto transporter
- Transfer S/G & Pzr from trucks to railcars



#### Team Approach:

- Raytheon integrated key personnel
  - Rad Eng and Safety/Rad Protection
  - Project Superintendent
  - Decommissioning Supervisor
  - QC Inspector seconded to GPUN

#### QA:

- Working under SNEC Facility QA Plan
- Applicable portions of the OQA Plan



- Safety and ALARA come first:
  - Pre-job briefings
  - ALARA reviews
  - Work controlled by SWIs (written procedures w/ 50.59 reviews)
  - GPUN maintains total control of radiation protection activities
  - Training in unique aspects of SNEC alpha situation



- Safety and ALARA come first:
  - Transportation Plan (TP) controls all aspects of the truck and rail transport
  - HASP (E-Plan) specifies rad & non-rad safety
  - Driver and train crew briefings
  - Railroads approve TP
  - Advance copies of briefing materials provided to the railroads



#### Schedule:

- Cut CV holes w/o Oct.. 12
- Rig S/G out of CV w/o Oct.. 12
- Rig RPV out of CV into canister w/o Oct.. 12
- Rig Pzr out of CV w/o Oct.. 19
- Ship S/G & Pzr to rail siding Nov.. 2
- Ship RPV to rail siding Nov.. 3 4
- Secure loads to rail cars Nov.. 3 12
- Train departs Nov.. 16
- Train arrives Nov.. 19



Public Communications Activities
Sylvia Morris
NRC Meeting 10-5-98



- GPU Nuclear Communications
   Objective
- Provide Accurate Information on the Shipments of the LCRP
  - Community, Government Officials, Media and Neighbors along the 27-mile route
- Provide Citizens Task Force information



- Communication efforts in the Saxton and Huntingdon areas:
  - Community Relations
  - Local Government Officials
  - Education
  - Media



#### **SNEC LCRP Communications Plan**

- Community Relations Program for the Saxton and Huntingdon
- Saxton Citizens Task Force (CTF)
  - Monthly Public Meetings
  - Provides Input to GPU Nuclear
  - Vehicle for Community Concerns



- Saxton Citizens Task Force
  - Official Advisory Group for Bedford/Huntingdon County Commissioners
  - Open Houses
  - Independent Inspector



- Keeping Public Informed
  - Quarterly Newsletter, "Community Update"
  - Speaking Engagements
  - Public Meetings (Fire halls) Along the Route
  - Meet with County Emergency Coordinators
  - Meet with Pa. State Police in Huntingdon
  - General Public/Media Information Packets



- Communications w/Rail Siding Neighbors
  - Met with Neighbors March, 1998
  - Met with Two Businesses (Fleming Foods and U. S. Sports)
  - Sharing of Radiation/Environmental Monitoring Results
  - Work with County Emergency Coordinators



- Local Government Officials
  - Pa. State Rep. Larry Sather (Huntingdon County)
  - Pa. State Rep. Richard Hess (Bedford County), Legislative Aide Jim Kieffer
  - State Senator Robert Jubelier Office
  - Huntingdon/Bedford County
     Commissioners
  - Smithfield/Liberty Township Supervisors



- Educational Efforts
  - Poster Contest for SNEC Logo held at Saxton/Liberty Elementary School
  - Contribution to Tussey Mountain High School for Book Covers
  - Senior Physics Class Attend Citizens Task
     Force Meetings
  - Reuter-Stokes Monitoring Equipment Located at High School.



- Media Outreach Program
  - Coverage from Local Newspapers
    - Pittsburgh Post Gazette
  - Coverage from Local TV Stations
  - Posters in Businesses Along the 27 mile
     Route to Huntingdon, Pa. (public mtgs.)
  - Informational Packets
  - Promotional Giveaways
  - Press Releases



#### SNEC LCRP COMMUNICATIONS PROGRAM

# SNEC COMMUNICATIONS LCRP EMERGENCYRESPONSE PROCEDURE

- Coordinate Media Contact with TMI Public Information Duty Officer in the Event of a Waste Shipping Accident
- Advance Courtesy Notifications sent to Governors' Designees in Each State on Rail Route
- GPUN Personnel Will Escort Rail Shipment



- Radiological Controls/Safety:
  - GPU Nuclear / Raytheon Team
    - GPU Nuclear is the lead with on-site assistance from Raytheon
    - Rad Engineering
    - Radiological Controls (GRCS/RCT)
    - Environmental Controls
    - Safety
    - E-plan Support



- Current Radiological Conditions:
  - Reactor Vessel (RV) Dose Rates
    - Max contact: 5 R/hr (small area)
    - · 270° Band: 2.5 3.0 R/hr
    - General area: 50 350 mr/hr
    - · Head general area: 5-15 mr/hr



- Current Radiological Conditions:
  - Steam Generator Dose Rates
    - · Bowl:
      - Max contact: 30 mr/hr
      - General area: 15 mr/hr
    - · Other:
      - Max Contact: 3.0 mr/hr
      - General area: 0.2 2.0 mr/hr general area



- Current Radiological Conditions:
  - Pressurizer
    - Max contact: 3.0 mr/hr
    - General area: 0.2 1.0 mr/hr



#### ALARA:

- General Practices/Programmatic:
  - Remote tooling
  - Temporary shielding
  - Pre-job briefs
  - Alpha control program requirements
  - ALARA Reviews
  - Radiation Work Permits (RWP)

#### GPU NUCLEAR

## SNEC Large Component Removal Project

#### · ALARA:

- Reactor Storage Well Controls
  - · Access Controls
  - Portable HEPA Ventilation
  - Temporary Shielding
- Primary Compartment Controls
  - Access controls
  - Portable HEPA ventilation
  - Temporary Shielding



- · ALARA:
  - Pipe cutting
    - Use of special cutting equipment/contractor
    - Red system contamination controls



#### · ALARA:

- Grouting
  - · Remote operation
  - In-side the Containment Vessel (CV)
  - · Use of HEPAs



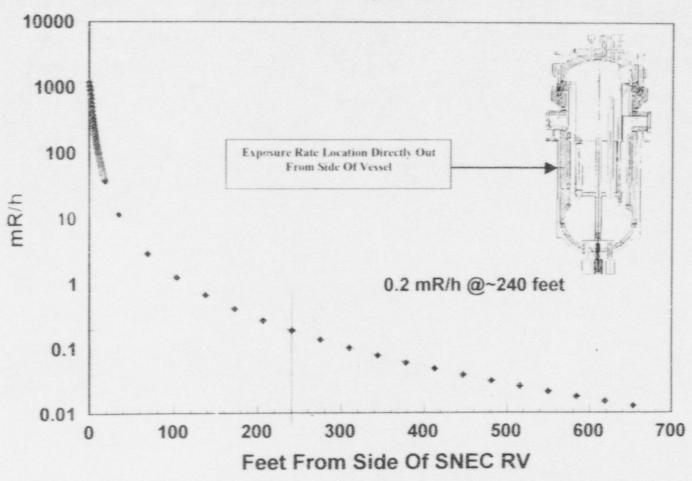
- ALARA: (RV Preps)
  - Closures
    - Nozzle Shielding
  - CRDM Removal
    - · Pin and cut
  - Steel Shot Removal
    - From below
  - Encapsulate
    - · Spray paint



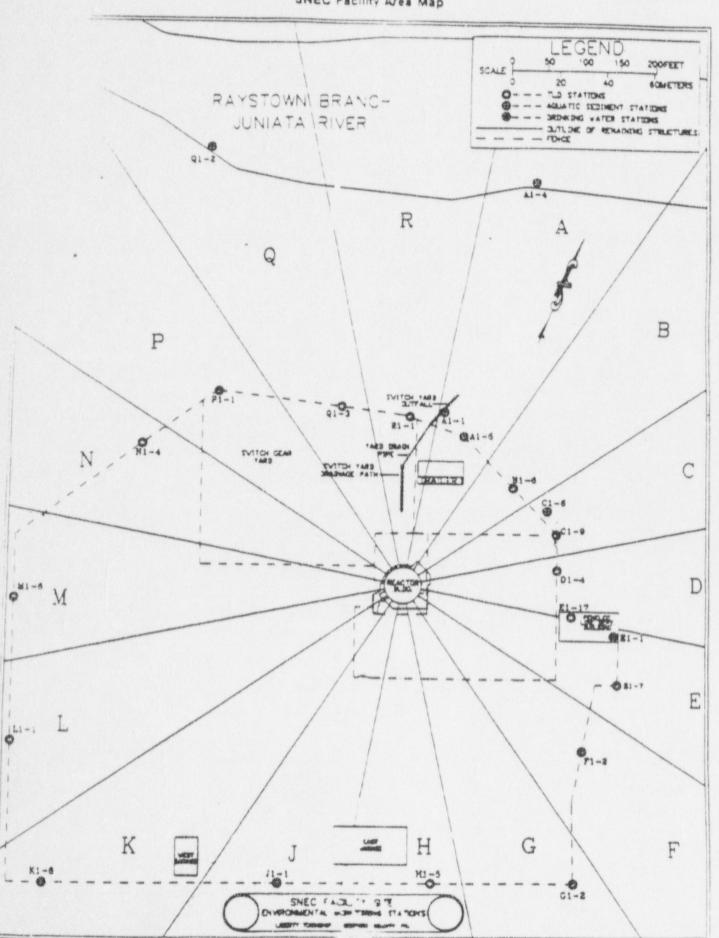
- ALARA:
  - Removal/loading
    - · Site access controls
    - · Remote canister welding

#### SNEC RV - No Support Can

(with Grout @ 0.4 g/cc)

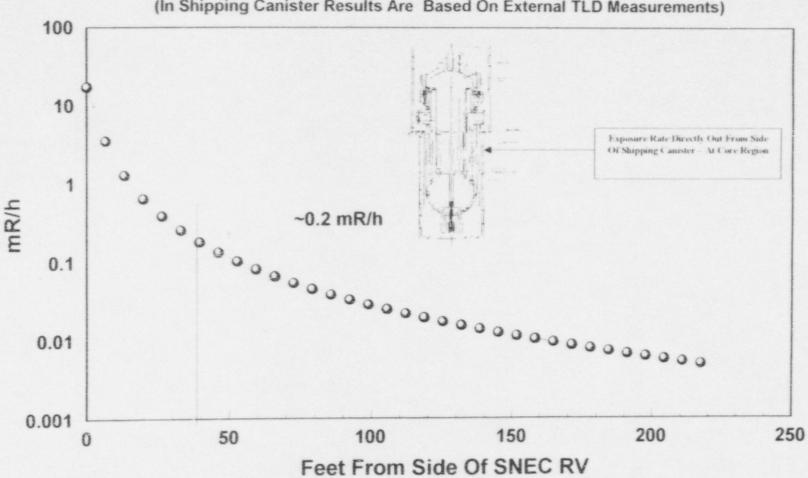


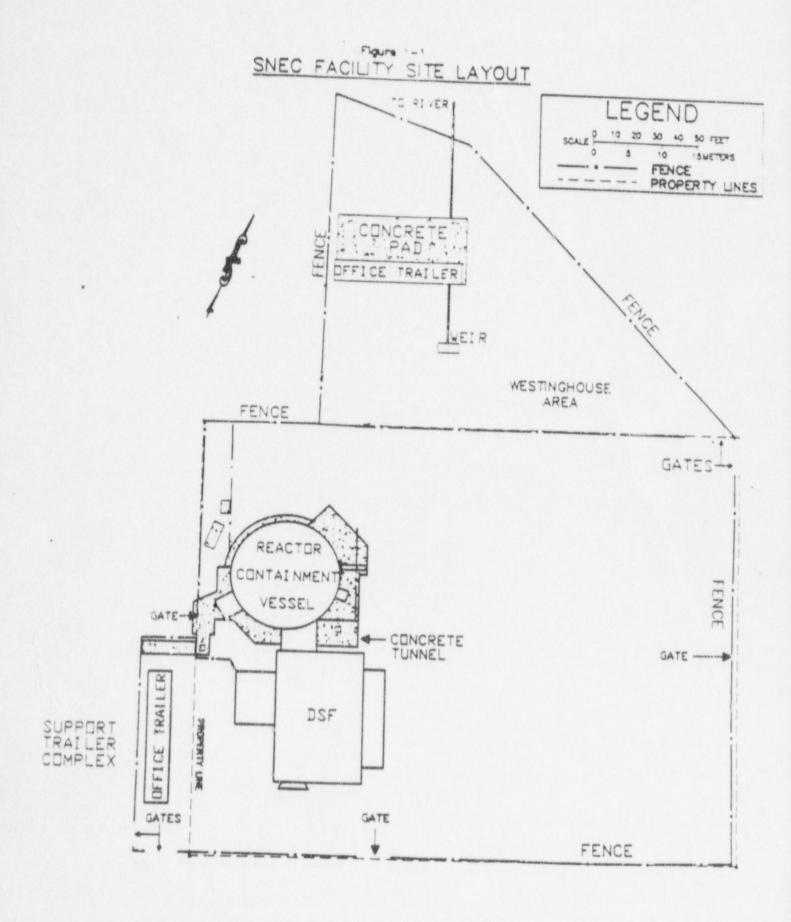
#### SNEC Facility Area Map



#### Projected Exposure Rate From SNEC RV

(In Shipping Canister Results Are Based On External TLD Measurements)







0.2 mR/h @ ~39 feet

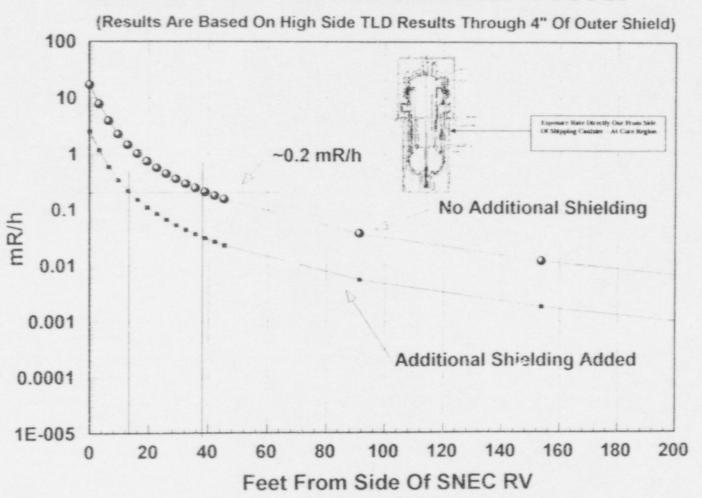
2.2 mR/h @  $\sim$ 10 feet 3.8 mR/h @  $\sim$ 6.7 feet 7.6 mR/h @  $\sim$ 3.3 feet



#### ALARA:

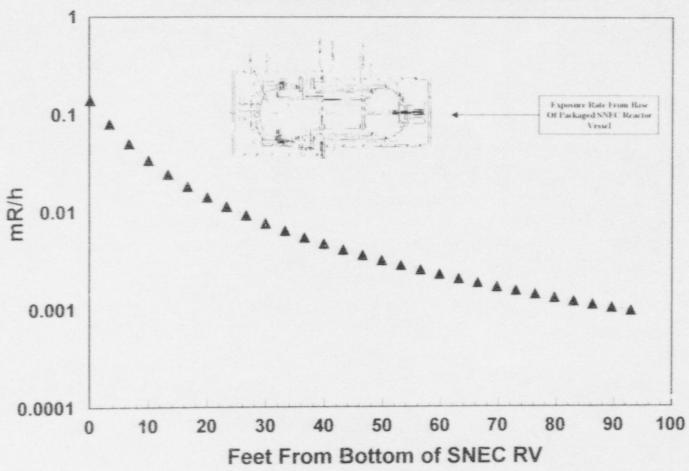
- Rail Site
  - 24/7 Rad Con Tech Coverage
  - Access controls
  - Temporary shielding
    - Concrete barriers (6 inches)
    - Lead blankets (3 layers)
  - Radiological monitoring program

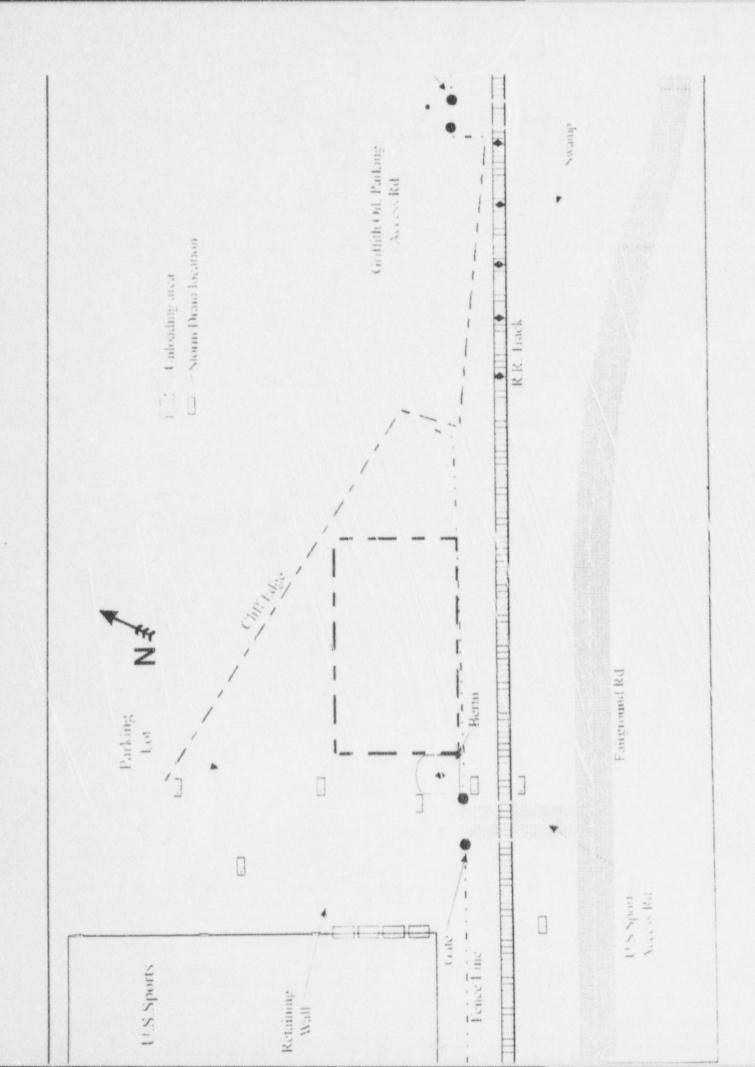
## Projected Exposure Rate For "In-Shipping Canister" SNEC Reactor Vessel



NOTE: Additional Shielding Composed of 3 Lead Blankets & one 6" Concrete Barrier

#### In Shipping Canister Exposure Rate From Bottom of SNEC RV







- Environmental/Radiological Monitoring:
  - Rail Site
    - TLD Monitoring stations
    - Rad surveys
    - Soil sampling
    - Interface with neighbors
    - Preparation for differences in Radiation Instrumentation



- Radiological Monitoring:
  - Truck Transportation
    - Fixed TLDs
    - Driver monitoring
    - Rad Con Tech escort
    - Periodic rad surveys



- Radiological Monitoring:
  - Rail Transportation
    - Fixed TLDs
    - · Crew monitoring
    - Crew briefing
    - · Rad Con escort
    - Periodic and Special Surveys



- Emergency Preps:
  - GPU Nuclear escorts
    - · Multi-talented
    - Communications
  - Emergency Response Kit
    - Immediate action type equipment



- Emergency Preps:
  - Health and Safety Plan
    - Developed with Duke Engineering Services Support (Yankee Rowe)
    - · Detailed information
  - Nuclear Plant assist
    - Assist from near by plants



- Radiological and Safety Summary:
  - Good Team (GPU Nuclear/Raytheon)
  - Manageable Radiological Conditions
  - Strong Programs