# **UNIT 1 REFUELING 24** REPAIR/REPLACEMENT SUMMARY REPORT

FOR

FORM NIS-2

Written by: (100 ) 2000 Date: 10-14-98

Reviewed by: Willia

\_ Date: 10-14-98

Date: 10-14-98

### Acronyms

ASME American Society of Mechanical Engineers

CR Condition Report

MR Modification Request

MT Magnetic Particle Examination

NDE Nondestructive Examination

NRC Nuclear Regulatory Commission

PBNP Point Beach Nuclear Plant

PT Dye Penetrant Examination

QCR Quality Condition Report

RT Radiographic Examination

RRM Repair/Replacement/Modification

UT Ultrasonic Examination

VT Visual Examination

WE Wisconsin Electric Power Company

WO Maintenance Work Order

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- 1.0 INTRODUCTION
- 2.0 CODE CASES AND INTERPRETATIONS
- 3.0 ABSTRACT OF REPAIR/REPLACEMENT

### UNIT 1 REFUELING 24 REPAIR/REPLACEMENT SUMMARY

#### 1.0 INTRODUCTION

From May 10, 1996 to July 14, 1998, repairs and replacements were performed on items at PBNP Unit 0 and Unit 1. These repairs and replacements were completed in the first examination of the third period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 24 outage (U1R24) that ran from February 14, 1998 to July 4, 1998.

### 2.0 CODE CASES AND INTERPRETATIONS

This report utilized the following Code Cases and Interpretations:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used in place of Code forms as long as size, arrangement, and content are identical.
- 2.2 Relief request PTB-03-06 which allows the use of Code Case N-416-1.

#### 3.0 ABSTRACT OF REPAIR/REPLACEMENT

NOTE: QCR 98-0163 documents discrepancies with the use of forms PBF-0042a and PBF-0042b, Pressure Test Data Sheets Parts 1 & 2.

Repai. replacements performed on ASME Class 1, 2 and MC items are documented on the attached NIS-2 forms. Repairs/replacements on ASME Class 3 items are documented on NIS-2 forms and maintained on file at PBNP. They are not included in this report in accordance with ASME Section XI, IWA-6210(c).

RRM 96-0069, WO 9612603

COMPONENT: PS AC 152N-6-H58A, Piping Supports

CLASS: 2

DESCRIPTION: Add new pipe support to component cooling water return piping from 2HX-011B.

RRM 96-0073, WO 9700275

COMPONENT: SF-00820, Piping Supports for Spent Fuel Pool Valve

CLASS: 2

DESCRIPTION: Modify existing pipe support to valve SF-00820 per MR 96-065.

RRM 97-0005, WO 9611809, 9611987

COMPONENT: HX-001A & HX-001B, Main Steam Heat Exchangers

CLASS: 2

DESCRIPTION: Installed new lower level taps.

RRM 97-0011, WO 9700184

COMPONENT: P-002B, Charging Pump

CLASS: 2

DESCRIPTION: Replace charging pump discharge check valve seat and associated gage assembly.

RRM 97-0012, WO 9702384

COMPONENT: PS AC 152N-12-H203, Piping Supports

CLASS: 2

DESCRIPTION: Add U-bolt support on piping support.

RRM 97-0018, WO 9702548 & 9702549

COMPONENT: CC-00722A & CC-00722B, Component Cooling Valves

CLASS: 2

DESCRIPTION: Replace 3 studs of 16 on each valve (random) for inspection.

RRM 97-0052, 97-0063, WO 9710734

COMPONENT: SI-00847A, Safety Injection Valve

CLASS: 2

DESCRIPTION: Replaced valve.

RRM 97-0053, 97-0064, WO 9710735

COMPONENT: SI-00847B, Safety Injection Valve

CLASS: 2

DESCRIPTION: Replace valve.

RRM 97-0065, WO 9604124

COMPONENT: CV-00265-PCV, Chemical & Volume Control Valve

CLASS: 2

DESCRIPTION: Replace studs and nuts on valve.

RRM 97-0070, WO 9713413, 9713414, 9713415

COMPONENT: Various Piping Supports, Chemical & Volume Control

CLASS: 1/2

DESCRIPTION: Adjust U-bolt for minimum clearance of 1/8" between U-bolt and top of pipe.

RRM 97-0071, WO 9713738

COMPONENT: PS CH 2501R-1-S1A, Chemical & Volume Control Pipe Support

CLASS: 1

DESCRIPTION: Modify support for valve 1-CV-00386 per MR 97-120\*A.

RRM 97-0078, 97-0079, WO 9714946 & 9714947

COMPONENT: PS EB-08-H33 & PS EB-08-H37, Main Steam Pipe Support

CLASS: 2

DESCRIPTION: Install and modify pipe support anchor to ensure code compliance per MR 97-099\*D.

RRM 97-0088, 97-0089, WO 9711902

COMPONENT: MS-02082, Auxiliary Feedwater Valve

CLASS: 2

DESCRIPTION: Replace flange bolting and trip throttle valve per MR 97-099\*F01.

RRM 98-0029, WO 9710137

COMPONENT: HS-8, Main Steam Snubber

CLASS: 2

DESCRIPTION: Replace rod bushing with new rod bushing.

RRM 98-0035, WO 9703633

COMPONENT: RC-00435, Reactor Coolant Valve

CLASS: 1

DESCRIPTION: Replace nozzle on pressurizer safety valve.

RRM 98-0047, WO 9606631

COMPONENT: CV-00244, Chemical & Volume Control Valve

CLASS: 2

DESCRIPTION: Replace flange bolting and clean gasket surface.

RRM 98-0048, WO 9700171

COMPONENT: CV-00112A, Chemical & Volume Control Valve

CLASS: 2

DESCRIPTION: Replace gasket and one stud due to corrosion.

RRM 98-0051, 98-0052, WO 9703687

COMPONENT: CC-00745, Component Cooling Valve

CLASS: 2

DESCRIPTION: Replace like-for-like body/bonnet studs/nuts, hinge pin plugs and lengthen bushings.

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6610 Nuclear Road, Two Rivers, WI 54241				WO 9612603			
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Work Performed By: Wisconsin Electric Power Co.			er Co. Tvi	pe Code Symbo	Stamp	N/A	
Name				thorization No.	· Omnip	N/A	
6610 Nuclea	r Road, Two Riv	ers, WI 54241	Exp	piration Date		N/A	
(a) Applicable	Construction C	ode <u>B31.1</u> 19	67 Edition	n, None Adden	da, N/A	Code Case (Pi	ping)
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Component		Manufacturer	National Board	Other	Year	Replaced, or	Corle Starr ped
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Component	Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Corle Starr ped (Yes or No
Component s AC 152N-6-H58A	Manufacturer N/A	Manufacturer Serial No.	National Board No. N/A	Other Identification N/A	Year Built N/A	Replaced, or Replacement Replacement	Corle Starr ped (Yes or No
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9. Remarks	RRM 96-0069
	Applicable Manufacturer's Data Reports to be attached.
PERSONAL PROPRESENTATION OF SERVICES	CERTIFICATE OF COMPLIANCE
	that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.
Type Code S	ymbol Stamp N/A
Certificate of	Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>
Signed Owner	or Owner's Designee, Title  One of Owner's Designee, Title
L	
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the July 14, 1998	igned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have a components described in this Owner's Report during the period May 10, 1996 to 8, and state that to the best of my knowledge and belief, the Owner has performed examinations and tive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning to	ig this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the rather this employer shall be liable in any manner for any personal injury or property damage or a loss of sing from or connected with this inspection.
Inspect	Commissions 10731, WI-100657 , I.N.A National Board, State, Province, and Endorsements

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6610 Nuclear Road, Two Rivers, WI 54241				WO 9700275			
	Address				nization	P.O. No., Job N	lo. Etc.
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numbered and the number of sheets is recorded at the top of this form.

). Remarks	RRM 96-0073
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	by that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of repair or replacement.
Type Code S	Symbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  And The Docket 50-266 Expiration Date N/A  ISI Coordinator Date 10 - 12, 19 98  Tor Owner's Designee, Title
7	CERTIFICATE OF INSERVICE INSPECTION
Inspectors a inspected the July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vescel and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co. of Hartford</u> , <u>CT</u> have be components described in this Owner's Report during the period <u>May 10, 1996</u> to <u>98</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and ctive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning Inspector of	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of ising from or connected with this inspection.
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HX-001A	Westinghouse	16A6079-1	16A6079-1	U010616	N/A	Replacement	No		
HX-0013	X-0013 Westinghouse 16A6079-2 16A60		16A6079-2	U010617	N/A	Replacement	No		
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. Remarks	RRM 97-0005  Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	fy that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of repair or replacement
Type Code S	Symbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  ISI Coordinator Date 10-14, 19-98  Tor Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors a inspected the July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII, Co. of Hartford, CT</u> have ne components described in this Owner's Report during the period <u>May 10, 1996</u> to 98, and state that to the best of my knowledge and belief, the Owner has performed examinations and ctive measures described in this Owner's Report in accordance with the requirements of the ASME fon XI.
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Date O	Commissions 10731, WI-100057 J.N.A National Board, State, Province, and Endorsements

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Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No)	
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9. Remarks	RRM 97-0011
	Applicable Manufacturer's Data Reports to be attached.
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	y that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.
Type Code S	ymbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  Or Owner's Designee, Title  Expiration Date N/A  Or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors an inspected the July 14, 1998	igned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel of the State or Province of <u>Wisconsin</u> and employed by <u>HSB(I, Co. of Hartford, CT.</u> have components described in this Owner's Report during the period <u>May 10, 1996</u> to 3, and state that to the best of my knowledge and belief, the Owner has performed examinations and ive measures described in this Owner's Report in accordance with the requirements of the ASME in XI.
concerning the	g this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, no examinations and corrective measures described in this Owner's Report. Furthermore, neither the his employer shall be liable in any manner for any personal injury or property damage or a loss of ing from or connected with this inspection.
Pare Cot	Commissions 10731, WI-100057 1.N.A. National Board, State, Province, and Endorsements

	consin Electric F	nme	Dat	te February 2				
231 W. Mich	igan Ave., Milw	aukee WI 5320	1 She	eet 1	of .	2		
DI				The bound				
Plant Point	Beach Nuclear P	lant	Un	it 1				
6610 Nuclear Road, Two Rivers, WI 54241				WO 9702384				
	Addres	S		Repair Orga	nization l	P.O. No., Job N	o. Etc.	
Work Performed By: Wisconsin Electric Power Co.  Name			er Co. Typ	pe Code Symbo	l Stamp	N/A		
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AISC 9th (b) Applicable Identification	Edition, MSS-SP Edition of Section	58 1992	or Repairs or aced and Rep National	r Replacements	19 <u>86, No</u>	Addenda  Repaired, Replaced,	ASME Code Stamped	
AISC 9th (b) Applicable	Edition, MSS-SF E Edition of Section of Components F	258 1992 Ion XI Utilized for Repaired or Repla	or Repairs or	Replacements	19 <u>86, No</u>	Addenda Repaired,	Code Stamped	
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AISC 9th 1 (b) Applicable Identification of Component S AC 152N-12-	Edition, MSS-SF e Edition of Section of Components F  Name of Manufacturer  N/A	258 1992 Ion XI Utilized for Repaired or Repla Manufacturer Serial No.	or Repairs or aced and Rep National Board No.	Other	19 <u>86, No</u> ponents  Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)	

Remarks	RRM 97-0012
	Applicable Manufacturer's Data Reports to be attached.
A designation design de	CERTIFICATE OF COMPLIANCE
	by that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of repair or replacement
Type Code S	Symbol Stamp N/A
Certificate o	of Authorization No. Docket 50-266 Expiration Date N/A
,	1 +0 1/-
Signed Owner	r or Owner's Designee, Title ISI Coordinator Date 10-12, 19 95
	THE REPORT OF THE PROPERTY OF
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors a inspected the July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII, Co.</u> of <u>Hartford, CT</u> have be components described in this Owner's Report during the period <u>May 10, 1996</u> to <u>98</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and crive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning Inspector ne	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of ising from or connected with this inspection.
Inspe	Commissions 10731, WI-100057 1.N.A National Board, State, Province, and Endorsements
Date Ocr	13 1998

	NATIONAL PROPERTY OF THE PROPE	Power Company ame	Dat	e February 2	8, 1997		
231 W. Mic	higan Ave., Milw Addres	CONTRACTOR DESCRIPTION OF THE PROPERTY AND ADDRESS OF THE PROPERTY ADDRESS	1 She	eet 1	of .	2	
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Work Performed By: Wisconsin Electric Power Co.			er Co. Tyj	pe Code Symbo	Stamp	N/A	
		Name	Au	thorization No.		N/A	
6610 Nuclea	ar Road, Two Riv	vers, WI 54241	Exp	piration Date		N/A	
	Addres	SS					
		TOD AT A HILLIPPED D	or Kenairs of	Replacements	1986 NO	Addenda	
Identification  Name of	of Components I	Repaired or Repl	aced and Re	Other	oonents Year	Repaired, Replaced, or	ASME Code Stamped
Name of Component	of Components I  Name of Msnufacturer	Repaired or Repl Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)
Name of Component	Name of Msnufacturer Velan, Inc.	Manufacturer Serial No.	National Board No.	Other Identification	Year Built N/A	Repaired, Replaced, or Replacement	Code Stamped (Yes or No)
Name of Component	of Components I  Name of Msnufacturer	Repaired or Repl Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Msnufacturer Velan, Inc.	Manufacturer Serial No.	National Board No.	Other Identification	Year Built N/A	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Identification  Name of	Name of Msnufacturer Velan, Inc. Velan, Inc.	Manufacturer Serial No.	National Board No. N/A	Other Identification N/A N/A	Year Built N/A N/A	Repaired, Replaced, or Replacement Replacement	Code Stamped (Yes or No

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is 8½ in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. Remarks	RRM 97-0018
	Applicable Manufacturer's Data Reports to be attached.
China de Caracteria de La Caracteria de Cara	CERTIFICATE OF COMPLIANCE
We certify the ASME Coo	that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of de, Section XI.
Type Code Syr	mbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  N/A  Owner's Designee, Title  Authorization No. Docket 50-266 Expiration Date N/A  Owner's Designee, Title
ervanusk okumunerk kara-kruunus-sasu atra suutus-servatusteikatik koteik asadh	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the country 14, 1998.	ned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel the State or Province of <u>Wisconsin</u> and employed by <u>HSBII. Co.</u> of <u>Hartford. CT</u> have omponents described in this Owner's Report during the period <u>May 10, 1996</u> to and state that to the best of my knowledge and belief, the Owner has performed examinations and the measures described in this Owner's Report in accordance with the requirements of the ASME
concerning the Inspector nor h	this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, examinations and corrective measures described in this Owner's Report. Furthermore, neither the is employer shall be liable in any manner for any personal injury or property damage or a loss of g from or connected with this inspection.
Inspector	Commissions 10731, WI-100057 J.N.A National Board, State, Province, and Encorsements

Name				e November	20, 1997	THE SHARE CONTRACTOR OF A SAME	
231 W. Mic	higan Ave., Milw Addres	THE PRODUCT OF THE PARTY OF THE	1 She	eet <u>1</u>	of _	2	Managa, en 1740 har submission de Contratas
Plant Point	Beach Nuclear P	lant	Un	it 1			
Name							-
6610 Nuclear Road, Two Rivers, WI 54241				WO 9710734			
	Addres	S		Repair Orga	nization I	P.O. No., Job N	o. Etc.
Work Perform	ned By: Wisco	nsin Electric Powe	er Co. Tvi	e Code Symbo	Stamp	N/A	
		Name	- I	thorization No.	Jump	N/A	
6610 Nucle	ar Road, Two Riv	ers, WI 54241		piration Date		N/A	
-	Addres	THE RESIDENCE AND ADDRESS OF THE PARTY OF TH	-				
(a) bb mo.	the management of the state of the					Addenda	
Identification	of Components F			Replacements		Repaired,	ASME Code
Name of Component			aced and Re				
Name of Component	of Components F	Repaired or Repland	naced and Re	Other	ponents Year	Repaired, Replaced, or	Code Stamped
Name of	of Components F  Name of Manufacturer  Rockwell Mfg.	Repaired or Replander  Manufacturer  Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Composient	Name of Manufacturer Rockwell Mfg.	Repaired or Replander  Manufacturer  Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code S*amped (Yes or No

numbered and the number of sheets is recorded at the top of this form.

. Remarks	RRM 97-0052, 97-0063, Code Case N-416
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	fy that the statements made in the report are correct and this <u>replacement</u> conforms to the rules E Code, Section XI.
Type Code	Symbol Stamp N/A
Signed _	of Authorization No. Docket 30-266 Expiration Date N/A  A Sist Coordinater Date 10 - 12, 19 98  For or Owner's Designee, Title
programma and management deposits	CERTIFICATE OF INSERVICE INSPECTION
Inspectors a inspected the July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII. Co.</u> of <u>Hartford, CT</u> have ne components described in this Owner's Report during the period <u>May 10, 1996</u> to 98, and state that to the best of my knowledge and belief, the Owner has performed examinations and ctive measures described in this Owner's Report in accordance with the requirements of the ASME ion XI.
concerning Inspector ne	ing this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of ising from or connected with this inspection.
Inspe Date Oct	Commissions 10731, WI-100057, I.N.A National Board, State, Province, and Endorsements  14 19 98

Owner Wi	isconsin Electric	Power Company lame	Da	nte November	17, 1997				
231 W. Mic	higan Ave., Mily Addre	AND DOOR OF STREET, MAKE AND STREET, S	)1 Sh	eet 1	of of	2			
Plant Point	Beach Nuclear I	Plant	Un	Unit 1					
Name				************			PROPERTY OF LOCAL SAMEON		
6610 Nucle	ar Road, Two Riv	F 18074, which are construction and the construction of the constr	-	WO 9710735		DO No 1-1-1	I P		
	Addres	55		Repair Orga	anization	P.O. No., Job N	No. Etc.		
Work Perform	ned By: Wisco	onsin Electric Pow	er Co. Ty	pe Code Symbo	ol Stamp	N/A			
		Name		thorization No.		N/A	THE PARTY AND PA		
6610 Nuclea	ar Road, Two Riv	CHRONICE COLORED AND COLORED STREET, NAME AND COLORED ASSOCIATION	Ex	piration Date		N/A			
Identification	_	Safety Injection			THE STATE STREET, AS SOURCE SECTION OF	Militaria (7. Militaria) de marca de ma			
(a) Applicable	e Construction C	ode <u>B31.1</u> 19	b/ Edition	n, None Adden	ida, INA	Code Case			
Westingh (b) Applicabl Identification	ouse Spec. 67626 e Edition of Sect of Components I	52 ion XI Utilized f Repaired or Repl	or Repairs of aced and Re	r Replacements	19 <u>86, No</u>	Addenda  Repaired, Replaced,	ASME Code		
Westingh (b) Applicabl	ouse Spec. 67626 e Edition of Sect	52 ion XI Utilized f	or Repairs of	r Replacements	19 <u>86, No</u>	Addenda  Repaired,			
Westingh (b) Applicabl Identification Name of Component	ouse Spec. 67626 e Edition of Sect of Components I	52 ion XI Utilized f Repaired or Repl Manufacturer	or Repairs of aced and Re	r Replacements placement Com	19 <u>86, No</u> ponents	Addenda  Repaired, Replaced, or	Code Stamped		
Westingh (b) Applicabl Identification	ouse Spec. 67626 e Edition of Sect of Components I  Name of Manufacturer  Rockwell Mfg.	ion XI Utilized f Repaired or Repl Manufacturer Serial No.	or Repairs of aced and Re  National Board No.	Placement Com Other Identification	19 <u>86, No</u> ponents  Year Built	Addenda  Repaired, Replaced, of Replacement	Code Stamped (Yes or No)		
Westingh (b) Applicabl Identification	Name of Manufacturer Rockwell Mfg.	ion XI Utilized f Repaired or Repl Manufacturer Serial No.	or Repairs of aced and Re  National Board No.	Placement Com Other Identification	19 <u>86, No</u> ponents  Year Built	Addenda  Repaired, Replaced, of Replacement	Code Stamped (Yes or No		

numbered and the number of sheets is recorded at the top of this form.

9. Remarks	RRM 97-0053, RRM 97-0064
	Applicable Manufacturer's Data Reports to be attached.
TORS CONTRACTOR STATES	
	CERTIFICATE OF COMPLIANCE
	y that the statements made in the report are correct and this conforms to the rules of
the ASME C	Code, Section XI. repair or replacement
Type Code S	Symbol Stamp N/A
- 10	and the Name of the State of th
Certificate of	f Authorization No. Docket 50-266 Expiration Date N/A
/	1 th st
Signed _	12 / 100 ISI Coordinator Date 10-12, 19 98
	or Owner's Designee, Title
ON CHANGE HAVE COMMON TO VIEW	
PROPERTY OF THE PROPERTY OF THE PER	CERTIFICATE OF INSERVICE INSPECTION
I, the unders	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel
Inspectors ar	nd the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have
inspected the	e components described in this Owner's Report during the period May 10, 1996 to 8, and state that to the best of my knowledge and belief, the Owner has performed examinations and
July 14, 199	tive measures described in this Owner's Report in accordance with the requirements of the ASME
Code, Section	
coue, been	
By signin	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied,
concerning t	the examinations and corrective measures described in this Owner's Report. Furthermore, neither the
	or his employer shall be liable in any manner for any personal injury or property damage or a loss of
arry kind aris	sing from or connected with this inspection.
fol	Commissions 10731, WI-100057 , L.N.A
Inspec	Commissions 10731, WI-100057 I.N.A National Board, State, Province, and Endorsements
Date 175	+ 14 10 98
Date CC	19 10

Owner Wis	consin Electric Pow Name	THE RESIDENCE OF THE PARTY OF T	Date	November 2	1, 1997		
231 W. Michigan Ave., Milwaukee WI 53201 Address				1	of _	2	
Plant Point Beach Nuclear Plant			Unit	1			
6610 Nuclea	Name r Road, Two Rivers			VO 9604124			
	Address	, 111 5-12-11			zation P	P.O. No., Job N	o. Etc.
Work Perform	ed By: Wisconsi	n Electric Power C	o. Type	Code Symbol S	Stamp	N/A	
		Name		orization No.		N/A	
6610 Nuclea	r Road, Two Rivers Address	, WI 54241	Expir	ation Date		N/A	
Identification	of System: Che	mical & Volume	Control				
Identification of	e Edition of Section of Components Rep	paired or Replace	d and Repla	Other	enents Year	Repaired, Replaced, or	ASME Code Stamped
Component	Manufacturer	Serial No.	No.	Identification	Built	Replacement	(Yes or No
CV-00265-PCV	/-00265-PCV Fisher Governor 667ES		N/A	N/A	N/A	Replacement	No
SECRETARIOS SEGOS	CONTROL CONTRO		CELEGO NOS COLOS C		Net COLOGO PAGE SANGE	THE PARTY OF THE P	CONSTRUCTION AND AND AND AND AND AND AND AND AND AN
Description of	Work: Replace	studs and nuts or	valve.				
Tests Conduct		Pressure 35	become	Nominal Oper Temp. 132		essure 🖂	
	emental sheets in for, (2) information in						

9. Remarks	RRM 97-0065
	Applicable Manufacturer's Data Reports to be attached.
D. P. CHINGS SHARE STREET, SANS	
	CERTIFICATE OF COMPLIANCE
	what the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.
Type Code S	ymbol Stamp N/A
Signed /	Authorization No. Docket 50-266 Expiration Date N/A  SI Coordinator Date 10-12, 19 98  or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the July 14, 1998	gned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel d the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co.</u> of <u>Hartford</u> , <u>CT</u> have components described in this Owner's Report during the period <u>May 10, 1996</u> to <u>L</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and ive measures described in this Owner's Report in accordance with the requirements of the ASME at XI.
concerning th Inspector nor	g this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, he examinations and corrective measures described in this Owner's Report. Furthermore, neither the his employer shall be liable in any manner for any personal injury or property damage or a loss of ling from or connected with this inspection.
Inspector Date OCT	Commissions 10731, WI-100057 I.N.A  Por's Signature National Board, State, Province, and Endorsements  14 19 98

Name				November 1	9, 1997		
231 W. Michiga	231 W. Michigan Ave., Milwaukee WI 53201 Address				_ of _	2	
No. D. C. D. L. M. L. D.							
Plant Point Beach Nuclear Plant				1			
Name 6610 Nuclear Road, Two Rivers, WI 54241							
6610 Nuclear Ro	Address	, W1 54241		WO 9713413, 9			F.
	Address			Repair Organ	ization P	O. No., Job N	o. Etc.
Work Performed I	By: Wisconsin	Electric Power (	Co. Type	Code Symbol	Stamp	N/A	
	SECURIORISMON, SOCIAL PAR	Name	OCCUPANT WARRANT	orization No.		N/A	
6610 Nuclear Ro	oad, Two Rivers	, WI 54241	Expi	ration Date		N/A	
	Address						
Westinghouse							
(b) Applicable Edition of C	lition of Section Components Rep					Repaired, Replaced, or	ASME Code Stamped
(b) Applicable Ed	lition of Section Components Rep	aired or Replace	ed and Repl	acement Compo	onents	Repaired, Replaced,	
(b) Applicable Ed  Identification of C  Name of Component	lition of Section Components Rep	aired or Replace	ed and Repl National Board	acement Compo	onents Year	Repaired, Replaced, or	Code Stamped
(b) Applicable Ed  Identification of C  Name of Component PS CH 2501R1-S43	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
(b) Applicable Ed Identification of C Name of Component PS CH 2501R1-S43	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built N/A	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
(b) Applicable Ed Identification of C Name of Component PS CH 2501R1-S43	Name of Manufacturer None	Manufacturer Serial No. None	National Board No. N/A	Other Identification N/A N/A	Year Built N/A	Repaired, Replaced, or Replacement Replacement	Code Stamped (Yes or No No
(b) Applicable Ed  Identification of C  Name of Component PS CH 2501R1-S43 PS CH 151R-2-S50	Name of Manufacturer None	Manufacturer Serial No. None	National Board No. N/A	Other Identification N/A N/A	Year Built N/A	Repaired, Replaced, or Replacement Replacement	Code Stamped (Yes or No No
(b) Applicable Ed Identification of C Name of Component PS CH 2501R1-S43 PS CH 2501R-1-S62	Name of Manufacturer None None	Manufacturer Serial No. None None	National Board No. N/A N/A	Other Identification N/A N/A N/A	Year Built N/A N/A	Repaired, Replaced, or Replacement Replacement Replacement	Code Stamped (Yes or No No No
(b) Applicable Edition of C	Name of Manufacturer None None	Manufacturer Serial No. None None	National Board No. N/A N/A	Other Identification N/A N/A N/A	Year Built N/A N/A	Repaired, Replaced, or Replacement Replacement Replacement	Code Stamped (Yes or No No No
(b) Applicable Ed Identification of C Name of Component PS CH 2501R1-S43 PS CH 2501R-1-S62	Name of Manufacturer None None None Adjust U	Manufacturer Serial No. None None None	National Board No. N/A N/A	Other Identification N/A N/A N/A ee of 1/8" between	Year Built N/A N/A	Repaired, Replaced, or Replacement Replacement Replacement	Code Stamped (Yes or No No No

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is  $8\frac{1}{2}$  in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

9. Remarks RI	RM 97-0070
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
We certify that the ASME Code,	t the statements made in the report are correct and this <u>replacement</u> conforms to the rules of Section XI.
Type Code Symbo	ol Stamp N/A
Signed 4	horization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u> ISI Coordinator Date <u>/// 1998</u> ISI Coordinator Date <u>/// 1998</u>
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and the inspected the com July 14, 1998, and	h, holding a valid commission issued by the National Board of Boiler and Pressure Vessel State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have ponents described in this Owner's Report during the period May 10, 1996 to distate that to the best of my knowledge and belief, the Owner has performed examinations and neasures described in this Owner's Report in accordance with the requirements of the ASME
Inspector nor his eany kind arising fr	s certificate neither the Inspector nor his employer makes any warranty, expressed or implied, aminations and corrective measures described in this Owner's Report. Furthermore, neither the employer shall be liable in any manner for any personal injury or property damag. or a loss of rom or connected with this inspection.
Juspector's Signature Oct	Commissions 10731, WI-100057 , I.N.A  National Board, State. Province, and Endorsements  4 19 98

	sin Electric Pow Name	NAMES OF THE OWNER OWNER OF THE OWNER OWNER OF THE OWNER	Date	November 19	, 1997					
231 W. Michigan	Address	ee WI 53201	Sheet	1	of 2	2	****************			
Plant Point Beach Nuclear Plant				Unit 1						
***************************************	Name		NEMBERATO .	-	-	NTE OF STREET STREET STREET STREET, STREET STREET, STREET STREET, STREET STREET, STREE	***************************************			
6610 Nuclear Road, Two Rivers, WI 54241				O 9713738						
	Address			Repair Organi	zation P.	O. No., Job No	o. Etc.			
Work Performed I	By: Wisconsin	Electric Power Co	D. Type (	Code Symbol S	tamn	N/A				
		Name	and extended	rization No.		N/A				
6610 Nuclear Ro	ad, Two Rivers,	WI 54241	Expira	ation Date	***	N/A				
CONCERNATION AND ASSESSMENT OF SHARE	Address		KERNE JOST-MINE		-	1 NOT 11 17 14. AND 10 ADDRESS STORY STORY SOUTH				
					Mindforder studens ofto	Addenda				
Identification of C	Components Rep	aired or Replace				Repaired, Replaced,	ASME Code			
Identification of C	Name of Manufacturer	Manufacturer Serial No.	d and Replac			Repaired,				
Name of Component	Name of	Manufacturer	d and Replac	Cement Compo	nents Year	Repaired, Replaced, or	Code Stamped			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No			
Name of	Name of Manufacturer None  ork: Modify s	Manufacturer Serial No. None	National Board No. N/A	Other Identification N/A	Year Built N/A	Repaired, Replaced, or Replacement Replacement	Code Stamped (Yes or No			

numbered and the number of sheets is recorded at the top of this form.

. Remarks	RRM 97-0071
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	by that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of repair or replacement.
Type Code S	Symbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  SI Coordinator Date 10-12, 19 58
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors at inspected the July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of <u>Wisconsin</u> and employed by <u>HSBII. Co.</u> of <u>Hartford, CT</u> have be components described in this Owner's Report during the period <u>May 10. 1996</u> to <u>88</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and citive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning to	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of ising from or connected with this inspection.
, ,	Commissions 10731, WI-100057 I.N.A National Board, State, Province, and Endorsements

. Owner Wise	consin Electric Pov Nam	THE PROPERTY AND PERSONS ASSESSED.	Date	January 16, 1	1990		
231 W. Mich	231 W. Michigan Ave., Milwaukee WI 53201				of _	2	
Address							
Plant Point I	Beach Nuclear Plan	nt	Unit	1			
6610 Nuclear	Nam Road, Two River		,	VO 9714946 &	071404	7	
OOTO INGCICAL	Address	s, W1 34241		THE RESERVE AND ADDRESS OF THE PERSON NAMED IN COLUMN	and private interest in terrology	O. No., Job N	o. Etc.
Work Performe	ad By: Wiscons	n Electric Power C	o Type	Code Symbol S	Stamp	N/A	
WOLK I CHOIM	od by. Wisconsi	Name	MANAGEMENT OF T	orization No.	stamp	N/A	-
6610 Nuclear	Road, Two River	s, WI 54241	Expir	ation Date		N/A	
	Address						
Identification of	of System: Ma	in Steam					
	Edition of Section of Components Reports Name of Manufacturer		d and Repla		onents Year	Repaired, Replaced, or	A SME Code Stamped
PS EB-08-H33	***************		No.		Built	Replacement	(Yes or No
PS EB-08-H37	None	None	N/A N/A	N/A N/A	N/A N/A	Replacement	No No
3.10-00-127		HONE	10/4	N/A	11/2	Replacement	
		PAPER GENERAL TRANSPORTE SERVICES		Annuarios dans contactos control con			
Description of	Work: Install a	nd modify pipe s	upport anch	or to ensure coo	de comp	liance per MR	97-099*D.
Tests Conducte		Pressure p		Nominal Oper Temp°F		essure 🖂	
	emental sheets in f					vided (1) size i	S

9. Remarks	RRM 97-0078, 97-0079
	Applicable Manufacturer's Data Reports to be attached.
ALABOTOTOTOTO STORY TO LONG AND ADDRESS OF THE	CERTIFICATE OF COMPLIANCE
	y that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.
Type Code S	ymbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A  ISI Coordinator Date 10-13, 19 98  or Owner's Designee, Title
OTTO COMENTAL CONTRACTOR DE CONTRACTOR DE CONTRACTOR DE CONTRACTOR DE CONTRACTOR DE CONTRACTOR DE CONTRACTOR D	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the July 14, 1998	gned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel d the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co.</u> of <u>Hartford</u> , <u>CT</u> have components described in this Owner's Report during the period <u>May 10, 1996</u> to to the described in the best of my knowledge and belief, the Owner has performed examinations and the measures described in this Owner's Report in accordance with the requirements of the ASME of XI.
concerning th	g this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, ne examinations and corrective measures described in this Owner's Report. Furthermore, neither the his employer shall be liable in any manner for any personal injury or property damage or a loss of ing from or connected with this inspection.
/ /	Commissions 10731, WI-100057 , I.N.A National Board, State, Province, and Endorsements
Date Oct	15 19 98

Owner Wisconsin Electric Power Company Name			Date	January 15, 1	998		
231 W. Mich	higan Ave., Milwaul	kee WI 53201	Sheet	1	_ of _	2	
Plant Point	Beach Nuclear Plan	t	Unit	1			
L	Name ar Road, Two Rivers	2	V	VO 9711902			
OOTO INICIEZ	Address	, W1 34241			zation P	O. No., Job No.	o. Etc.
Work Perform	ned By: Wisconsin	n Electric Power C	o. Type	Code Symbol S	Stamp	N/A	
6610 Nuclea	n Pand True Birens	Name		orization No.		N/A	
6610 Nuclea	ar Road, Two Rivers Address	, W1 54241	Expir	ation Date		N/A	
Identification	or System: Aux	iliary Feedwater					
Identification	- C C D						
Name of	Name of	Manufacturer	National Board	Other	Year	Repaired, Replaced, or	ASME Code Stamped
Name of Component	Name of Manufacturer Gimpel Machine		National		PEN ENDENGENTERE A TEM	Replaced,	Code
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Replaced, or Replacement	Code Stamped (Yes or No
Name of	Name of Manufacturer  Gimpel Machine Works, Inc.  f Work: Replace	Manufacturer Serial No. 68-10371-2  flange bolting at	National Board No. N/A	Other Identification N/A  tle valve per MI  Nominal Oper	Year Built N/A	Replaced, or Replacement Replacement	Code Stamped (Yes or No
Name of Component MS-02082  Description o Tests Conduc	Name of Manufacturer  Gimpel Machine Works, Inc.  f Work: Replace	Manufacturer Serial No. 68-10371-2  flange bolting at Pressure 675	National Board No. N/A  nd trip throttotic  rest	Other Identification N/A  tle valve per MI  Nominal Oper Temp. 675_°F	Year Built N/A	Replaced, or Replacement Replacement	Code Stamped (Yes or No No

. Remarks	RRM 97-0088, RRM 97-0089  Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.
Гуре Code Sy	ymbol Stamp N/A
Signed 1	Authorization No. Docket 50-266 Expiration Date N/A  SSI Coordinator Date / 3, 198  or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the and state that	gned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel of the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have components described in this Owner's Report during the period May 10, 1996 to July 14, 1998, to the best of my knowledge and belief, the Owner has performed examinations and taken assures described in this Owner's Report in accordance with the requirements of the ASME Code,
concerning th Inspector nor	this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, e examinations and corrective measures described in this Owner's Report. Furthermore, neither this employer shall be liable in any manner for any personal injury or property damage or a loss of the form or connected with this inspection.
Inspector Date Oct	Commission 10731, WI-100057, I.N.A  Nat. anal Board, State, Province, and Endorsements  (3 19 98

Name				June 12, 199			******
231 W. Mich	nigan Ave., Milwau	kee WI 53201	Sheet	1	of _	2	
	Address						
Plant Point	Beach Nuclear Plan	nt	Unit	1			
6610 Nuclea	Nam r Road, Two Rivers		,	VO 9710137			
OOTO Nuclea	Address	s, W1 34241			zation P.	O. No., Job No	o. Etc.
Work Perform	ed By: Wisconsi	n Electric Power C	o Type	Code Symbol S	Stamp	N/A	
Work Performed By: Wisconsin Electric Power Co.  Name				orization No.	manip _	N/A	
6610 Nuclea	6610 Nuclear Road, Two Rivers, WI 54241			ation Date		N/A	
	Address						
Identification	of System: Mai	in Steam					
Bolting (b) Applicable	SAE 660	XI Utilized for I	Renairs or R	eplacements 19	986 No	Addenda	
Identification	of Components Rep	paired or Replace	National Board	Other	onents Year	Repaired, Replaced, or	ASME Code Stamped (Yes or No
Name of Component	of Components Rep	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	of Components Rep	paired or Replace	National Board	Other	onents Year	Repaired, Replaced, or	Code
Name of Component	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Identification	Name of Manufacturer Anker-Holth	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth Division	Manufacturer Serial No. 37149B	National Board No.	Other Identification N/A	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer Anker-Holth Division	Manufacturer Serial No.	National Board No.	Other Identification N/A	Year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No
Name of Component	Name of Manufacturer  Anker-Holth Division  Work: Replace	Manufacturer Serial No. 37149B	National Board No. N/A	Other Identification N/A	Year Built N/A	Repaired, Replaced, or Replacement Replacement	Code Stamped (Yes or No

). Remarks	RRM 98-0029
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	y that the statements made in the report are correct and this <u>replacement</u> conforms to the rules repair or replacement
Type Code S	Symbol Stamp N/A
Signed	f Authorization No. Docket 50-266 Expiration Date N/A  Or Owner's Designee, Title  Expiration Date 10-13, 19 98
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors as inspected the July 14, 199	nd the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , Co. of <u>Hartford</u> , CT have e components described in this Owner's Report during the period <u>May 10, 1996</u> to <u>8</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and tive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning a	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of sing from or connected with this inspection.
1	Commissions 10731, WI-100057 I.N.A National Board, State, Province, and Endorsements
Date Oc	F. 19 78

Owner Wisconsin Electric Power Company Name			Date	June 29, 199	8			
231 W. Mich	231 W. Michigan Ave., Milwaukee WI 53201 Address			1	of _	2		
Plant Point	Beach Nuclear Plan	t	Unit	1				
-	Name	9	DESCRIPTION OF THE PERSON OF T	UO 0702622 B	0 4500	niacoa		
6610 Nuclea	Address	, W1 34241		VO 9703633, P. Repair Organi		O. No., Job No.	o. Etc.	
Work Perform	ned By: Crane Nu	clear Inc.	Type	Code Symbol S	Stamp	VR/NR		
	Name			Authorization No.		261/24		
860 Reming	ton, Bolingbrook, II Address	60440	Expir	ation Date		07-02-99/02-1	7-06	
* 1 .10 .1								
Identification	of System: Read	ctor Colent						
Identification	of Components Rep	paired or Replace	ed and Repla	scement Compo	nents			
Name of Component	Name of Manufacturer	Manufacturer Serial No.	National Board No.	Other Identification	Year Built	Repaired, Replaced, or Replacement	ASME Code Stamped (Yes or No	
Component	Manufacturer Crosby Valve &	Serial No. HB-BP-86,	Board		1000	Replaced,	Code Stamped	
Component	Manufacturer	Serial No.	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No	
Component	Manufacturer Crosby Valve &	Serial No. HB-BP-86,	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No	
Component	Manufacturer Crosby Valve &	Serial No. HB-BP-86,	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No	
Component	Manufacturer Crosby Valve &	Serial No. HB-BP-86,	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No Yes	
	Manufacturer Crosby Valve &	Serial No. HB-BP-86,	Board No.	Identification	Built	Replaced, or Replacement	Code Stamped (Yes or No Yes	
Component RC-00435	Manufacturer  Crosby Valve & Gage Co.	Serial No. HB-BP-86,	Board No. N/A	Identification N/A	Built	Replaced, or Replacement	Code Stamped (Yes or No Yes	
Component	Manufacturer  Crosby Valve & Gage Co.  f Work: Replace  ted: Hydrostatic [ Other   T	nozzle on pressu  Pressure	Board No. N/A	Identification N/A	Built N/A rating Pr	Replaced, or Replacement Replacement	Code Stamped (Yes or No Yes	
Description o Tests Conduc	Manufacturer  Crosby Valve & Gage Co.  f Work: Replace  ted: Hydrostatic [ Other   I	nozzle on pressurePressure2115	Board No.  N/A  Irizer safety tic  psi Test	valve.  Nominal Oper Temp503_°  wings may be u	Built N/A  rating Pr F sed, pro	Replaced, or Replacement  Replacement  ressure  wided (1) size i	Code Stamped (Yes or No Yes	

	NAME AND PARTY OF THE PARTY OF
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of de. Section XI. repair or replacement
Type Code Sy	mbol Stamp N/A
Certificate of	Authorization No. <u>Docket 50-266</u> Expiration Date <u>N/A</u>
Signed Owner o	181 Coordinator Date 10-13-, 1998
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors and inspected the of July 14, 1998	the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co.</u> of <u>Hartford</u> , <u>CT</u> have components described in this Owner's Report during the period <u>May 10, 1996</u> to and state that to the best of my knowledge and belief, the Owner has performed examinations and we measures described in this Owner's Report in accordance with the requirements of the ASME XI.
concerning the Inspector nor	this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, a examinations and corrective measures described in this Owner's Report. Furthermore, neither the his employer shall be liable in any manner for any personal injury or property damage or a loss of any from or connected with this inspection.
Inspector Date Oct.	Commissions 10731, WI-100057 I.N.A Pressignature National Board, State, Province, and Endorsements  13 19 98

Owner W	isconsin Electric Pow Name	CONTRACTOR OF THE OWNERS OF THE CONTRACTOR	Date	June 24, 1998	C)			
231 W. Mid	231 W. Michigan Ave., Milwaukee WI 53201 Address			1	_ of _	2	***************************************	
Plant Point Beach Nuclear Plant			Unit	Unit 1				
Name								
6610 Nuclear Road, Two Rivers, WI 54241				VO 9606631				
	Address			Repair Organi	zation P	O. No., Job No	o. Etc.	
Work Perfor	Work Performed By: Wisconsin Electric Power Co.			Code Symbol S	Stamp	N/A		
		Name	Autho	orization No.		N/A	Mark Mark Mark Mark Mark Mark Mark Mark	
6610 Nucle	ear Road, Two Rivers	WI 54241	Expir	ation Date		N/A		
	ole Construction Code			CHEST CASSISTATION				
(b) Applicab	house G-676262 Vole Edition of Section	Vestinghouse G- XI Utilized for I	676270 Repairs or R	eplacements 19	86. No			
(b) Applicab	house G-676262 V	Vestinghouse G- XI Utilized for I	676270 Repairs or R	eplacements 19	86. No		ASME Code Stamped (Yes or No	
(b) Applicability Identification	house G-676262 Vole Edition of Section of Components Rep	Vestinghouse G- XI Utilized for I aired or Replace Manufacturer	676270 Repairs or Red and Replate National Board	cement Compo	onents Year	Repaired, Replaced, or	Code	
(b) Applicability Identification  Name of Component	house G-676262 Vole Edition of Section of Components Rep	Vestinghouse G- XI Utilized for I aired or Replace Manufacturer Serial No.	676270 Repairs or R d and Repla National Board No.	Other Identification	year Built	Repaired, Replaced, or Replacement	Code Stamped (Yes or No	

NOTE: Supplemental sheets in form of lists, sketches, or drawings may be used, provided (1) size is  $8\frac{1}{2}$  in. x 11 in., (2) information in items 1 through 6 on this report is included on each sheet, and (3) each sheet is numbered and the number of sheets is recorded at the top of this form.

. Remarks	RRM 98-0047
	Applicable Manufacturer's Data Reports to be attached.
	CERTIFICATE OF COMPLIANCE
	the rules of
	y that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of ode, Section XI.  repair or replacement
Type Code S	Symbol Stamp N/A
Certificate o	f Authorization No. Docket 50-266 Expiration Date N/A
Signed Owner	or Owner's Designee, Title  Date 10-12, 1998
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors as inspected the July 14, 199	nigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of Wisconsin and employed by HSBII, Co. of Hartford, CT have a components described in this Owner's Report during the period May 10, 1996 to 8, and state that to the best of my knowledge and belief, the Owner has performed examinations and tive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning to	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of sing from or connected with this inspection.
1	Commissions 10731, WI-100057 , I.N.A. Stor's Signature National Board, State, Province, and Endorsements

	Name	er Company	Date	June 24, 199	0	Marian and Ref. and a street market of the state of the	
231 W. Mic	higan Ave., Milwauk Address	kee WI 53201	Sheet	1	of .	2	
Plant Point	Beach Nuclear Plan	t	Unit	1			
6610 Nucley	Name			VO 0700171		N DET SCHOOL SELECT AND SCHOOL SECURIORS	
0010 Nucles	ar Road, Two Rivers Address	, W1 34241		VO 9700171 Repair Organi	zation P	O. No., Job No	o. Etc.
Work Perform	ned By: Wisconsit	Electric Power Co	. Type	Code Symbol S	Stamp	N/A	
		Name	manage of I	rization No.	-	N/A	Secretaria de la compania del compania del compania de la compania del la compania de la compani
6610 Nuclea	ar Road, Two Rivers	, WI 54241	Expir	ation Date		N/A	
	Address						
Identification	of System: Cher	mical & Volume	Control				NOTES AND ADDRESS OF THE OWNER, AND
Identification	of Components Rep	aired or Replaced	National		onents	Repaired, Replaced,	ASME
Name of	Name of		Board	Other	Year	or	Code Stamped
Component	Manufacturer	Serial No.	No.	identification	Built	or Replacement	Stamped (Yes or No
Component						or	Stamped
To the same of the	Manufacturer	Serial No.	No.	identification	Built	or Replacement	Stamped (Yes or No
Component	Manufacturer Copes Vulcan Div.	Serial No.	No. N/A	identification	Built N/A	Replacement	Stamped (Yes or No

Remarks	RRM 98-0048
	Applicable Manufacturer's Data Reports to be attached.
<del></del>	
MA, 1074 (1084) N. C.	
	CERTIFICATE OF COMPLIANCE
	by that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of repair or replacement
Type Code S	Symbol Starap N/A
Signed /	Authorization No. Docket 50:266 Expiration Date N/A  ISI Coordinator Date / 0 - /2, 19 78  r or Owner's Designee, Title
CONTROL OF ASSESSED TAXABLE SECTIONS	CERTIFICATE OF INSERVICE INSPECTION
Inspectors a inspected th July 14, 199	signed, holding a valid commission issued by the National Board of Boiler and Pressure Vessel and the State or Province of Wisconsin and employed by HSBII. Co. of Hartford CT have be components described in this Owner's Report during the period May 10, 1996 to 28, and state that to the best of my knowledge and belief, the Owner has performed examinations and ctive measures described in this Owner's Report in accordance with the requirements of the ASME on XI.
concerning Inspector no	ng this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, the examinations and corrective measures described in this Owner's Report. Furthermore, neither the or his employer shall be liable in any manner for any personal injury or property damage or a loss of ising from or connected with this inspection.
Inspe	Commissions 10731, W1-100057 I.N.A  National Board, State, Province, and Endorsements
Date OC	f 13 19 98

Owner Wis	Owner Wisconsin Electric Power Company Name			June 17, 199	8	AND THE PROPERTY AND TH	THE STATE OF THE PARTY AND THE
	Nam	e					
231 W. Mich	igan Ave., Milwau Address	kee WI 53201	Sheet	1	of _	2	***
. Plant Point	Plant Point Beach Nuclear Plant						
ONE CONTRACTOR OF THE CONTRACT	Nam	ASSESSMENT WAS ALREST WALL THE WALL THE PROPERTY OF THE PERSON OF THE PE	Unit		CARACTURA, NO. PRINCESSO	-	
6610 Nuclear Road, Two Rivers, WI 54241				VO 9703687			
	Address			Repair Organi	ization P	.O. No., Job N	o. Etc.
Work Perform	Work Performed By: Wisconsir Electric Power Co.			Code Symbol S	Stamp	N/A	
		Name		orization No.		N/A	**************************************
6610 Nuclea	Road, Two Rivers	, WI 54241	Expir	ation Date		N/A	
Identification	of System: Con	nponent Cooling		CONTRACTOR OF CONTRACTOR OF CONTRACTOR OF CONTRACTOR AND ASSOCIATION OF CONTRACTOR AND ASSOCIATION OF CONTRACTOR O		AND RESIDENCE AND ADDRESS OF THE PARTY AND A	OF THE REAL PROPERTY OF THE PARTY.
(F plicable	193 Gr. B7 Edition of Section of Components Rep Name of Manufacturer	XI Utilized for I		eplacements 19	986, No		ASME Code Stamped (Yes or No)
CC-00745	Velan, Inc.	114B	N/A	N/A	N/A	Replacement	No
. Description of	Work: Replace	like-for-like bod	y/bonnet stu	nds/nuts, hinge	pin plug	s, and lengthen	bushings.

9. Remarks	RRM 98-0051, RRM 98-0052
	Applicable Manufacturer's Data Reports to be attached.
a resident to be a second	
during the later of represent research to on high origin, plant death	
THE PROPERTY OF THE PROPERTY O	
	CERTIFICATE OF COMPLIANCE
	y that the statements made in the report are correct and this <u>replacement</u> conforms to the rules of orde, Section XI.
Type Code S	ymbol Stamp N/A
Signed	Authorization No. Docket 50-266 Expiration Date N/A.  ISI Coordinator Date 10 - 12, 19 98  or Owner's Designee, Title
	CERTIFICATE OF INSERVICE INSPECTION
Inspectors an inspected the July 14, 1998	gned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel of the State or Province of <u>Wisconsin</u> and employed by <u>HSBII</u> , <u>Co.</u> of <u>Hartford</u> , <u>CT</u> have components described in this Owner's Report during the period <u>May 10, 1996</u> to <u>Report to the Dest of May 10, 1996</u> , and state that to the best of my knowledge and belief, the Owner has performed examinations and ive measures described in this Owner's Report in accordance with the requirements of the ASME in XI.
concerning the	g this certificate neither the Inspector nor his employer makes any warranty, expressed or implied, ne examination, and corrective measures described in this Owner's Report. Furthermore, neither the his employer shall be liable in any manner for any personal injury or property damage or a loss of ing from or connected with this inspection.
Ipspecti Date Oct	Commissions 10731, WI-100057 I.N.A National Board, State, Province, and Endorsements