

Wisconsin Electric Power Co.
231 West Michigan Avenue
Milwaukee, WI 53201
Point Beach Nuclear Plant, Unit 1
6610 Nuclear Road
Two Rivers, WI 54241
Docket 50-266
Commercial Service Date 12/21/70

UNIT 1 REFUELING 24
INSERVICE INSPECTION SUMMARY REPORT
FOR
FORM NIS-1

Written by: William Adams Date: 10-13-98

Reviewed by: Greg Bridges Date: 10-14-98

Approved by: [Signature] Date: 10/14/98

9810200026 981014
PDR ADGCK 05000266
G PDR

Acronyms

ASME	American Society of Mechanical Engineers
CR	Condition Report
IDR	Indication Disposition Report
IN	Information Notice
ISI	Inservice Inspection
LTP	Long Term Plan
MT	Magnetic Particle Examination
NDE	Nondestructive Examination
NRC	Nuclear Regulatory Commission
PBNP	Point Beach Nuclear Plant
P-G	Phillips Getschow
PT	Liquid Penetrant Examination
PWA	Professional Welding Associates
QAS	Quality Assurance Section
RAYTHEON	Raytheon Engineering (Formerly EBASCO Services Incorporated)
RRM	Repair/Replacement/Modification
RT	Radiographic Examination
SwRI	Southwest Research Institute
UT	Ultrasonic Examination
VT	Visual Examination

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WE Wisconsin Electric Power Company

WO Maintenance Work Order

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UNIT 1 REFUELING 24 **INSERVICE INSPECTION SUMMARY**

1.0 INTRODUCTION

From May 10, 1996 to July 14, 1998, non-destructive examinations of selected components at PBNP Unit 1 were performed. These examinations constitute the first examination of the third period, of the third 10-year interval at PBNP Unit 1. The time interval for this examination period included the Unit 1 Refueling 24 outage (U1R24) that ran from February 14, 1998 to July 4, 1998.

2.0 CODE CASES AND INTERPRETATIONS

This report and examinations were completed applying the following:

- 2.1 ASME Code Interpretation, Section VIII-1-83-17, which allows for computer generated data report forms to be used as long as size, arrangement, and content are identical.
- 2.2 Code Case N-448 (VT-2 and VT-3 personnel qualifications)
- 2.3 Code Case N-460 (Class 1 and Class 2 weld examination coverage)
- 2.4 Code Case N-481 (Alternate examinations for RCP Pump Casings)
- 2.5 Code Case N-491 (Alternate examinations for Supports)

3.0 ABSTRACT OF EXAMINATIONS

3.1 Determination of Scope

Components and system areas were selected for examination in accordance with the following:

- 3.1.1 PBNP FSAR, Technical Specification Section 15.4.2.B
- 3.1.2 Long Term Inservice Examination Plan for Class 1, Class 2, and Class 3 systems at Point Beach Nuclear Plant, Third Interval, Unit 1
- 3.1.3 Augmented Examination Program of Section 4 of the Inservice Inspection Long Term Plan, Third Interval

3.2 Scope of Component/ Weld Examinations

Representative samples of the following components and system areas were examined with NDE techniques by P-G, PWA, QAS, RAYTHEON, and SwRI personnel.

Reactor Pressure Vessel

Pressurizer

Regenerative Heat Exchanger

A Steam Generator

B Steam Generator

A Reactor Coolant Pump

Class 1 Valve Internals

Class 1 Pressure Retaining Valve Bolting

Class 1 Piping and Supports

Class 2 Piping and Supports

Class 3 Pipe Supports

3.3 Completed Component/Weld Examinations

CODE or

HEADING DESCRIPTION

Exam Type Defines the requirement or reason for the examination performed.

86E-03 Examination performed as required by ASME Section XI, 1986 Edition, No Addenda.

B01-03 Augmented examinations performed on Heavy Load Lifting Devices per ANSI N14.6.

B02-03 Augmented examinations performed for Reactor Coolant Pump Flywheel Integrity in accordance with Regulatory Guide 1.14.

- B03-03 Augmented examinations performed on Main Steam Bypass Line Energy Absorbers.
- B04-03 Augmented examinations performed on Threaded Fasteners, per IEB 82-02.
- C03-03 Reexamination performed per CR 97-1876.
- D02-03 Examination to document removal of support 845E per RRM 98-0001.
- D03-03 Examination to document removal of support SI-36 per RRM 98-0001.
- E01-03 Alternate examinations performed in accordance with Code Case N-481.
- P25-03 Preservice examination for RRM 98-0001.
- P26-03 Preservice examination for RRM 98-0050.
- P27-03 Preservice examination for RRM 98-0039.
- P28-03 Preservice examination for RRM 97-0074.
- P29-03 Preservice examination for RRM 98-0002.
- P30-03 Preservice examination for RRM 98-0029.
- P31-03 Preservice examination for RRM 98-0042.
- R23-03 Examination after work done to WO 9803857.
- R24-03 Examination after work done to WO 9803858.
- R25-03 Examination after work done to WO 9710138.
- S16-03 Successive Examination for 3H-01 (IDR 9401-7P019).
- S17-03 Successive Examination for SI-80 (IDR 9401-7P029).
- X03-03 Supplemental examination per IDR 98U1-7P003.
- X04-03 Supplemental examination per IDR 98U1-7P004.

- X05-03 Supplemental examination per IDR 98U1-7P005.
- X06-03 Supplemental examination per IDR 98U1-7P007.
- X07-03 Supplemental examination per IDR 98U1-7P008.
- X08-03 Supplemental examination per IDR 98U1-7P009.
- X09-03 Supplemental examination per IDR 98U1-7P010.
- X10-03 Supplemental examination per IDR 98U1-7P011.
- X11-03 Supplemental examination per IDR 98U1-7P012.
- X12-03 Supplemental examination per IDR 98U1-7P013.
- X13-03 Supplemental examination per IDR 98U1-7P014.
- X14-03 Supplemental examination per IDR 98U1-7P022.
- X15-03 Supplemental examination per IDR 98U1-7P023.
- X16-03 Supplemental examination per IDR 98U1-7P025.

Ind Type	Description of indications.
G	= geometry
I	= insignificant or non-relevant indications
N	= no indications
R	= recordable indications
Results	Indicates the outcome of a particular exam.
P	= Pass
F	= Fail
C	= Conditionally Accepted
N	= No examination performed

Program Credit Indicates whether or not ASME Section XI credit has been taken for the exam. Augmented or other examinations not performed for an ASME Section XI requirement will be indicated by an N.

Following are database printouts that summarize the ISI examinations that were performed during the Unit 1 Refueling 24 outage.

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Examinations
(See Pages 9-1 through 9-44)

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COMPONENT IDENTIFICATION				METHOD	EXAM	EXAM	EXAM DATA	RESULTS	PROGRAM	IND
COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
24-12-PRA				VT-3	P25-03	06/12/98	98U1-754P070	P	N	N
RIGID SUPPORT										
F1.10C	ISI-PRI-1150	2.00	0.000							
PRESERVICE EXAMINATION PER RRM 98-0001 (W.O. 9701443).										

2H-02				VT-3	P29-03	04/29/98	98U1-754P050	P	N	N
SPRING HANGER										
F1.20C	ISI-PRI-1222	8.00	0.000							
EXAMINATION PERFORMED AFTER ADDING FOUR TACK WELDS PER RRM 98-0002 (W.O.9800774).										

36-22-PSSA				VT-3	P26-03	05/14/98	98U1-754P058	P	N	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1136	2.00	0.000							
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805492).										

37-16-PSA				VT-3	86E-03	02/27/98	98U1-754P008	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1137	2.00	0.000							

39-18-PRA				VT-3	86E-03	02/27/98	98U1-754P007	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1139	2.00	0.000							

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
3H-01				VT-3	S16-03	03/24/98	98U1-754P021	P	N	R
RIGID SUPPORT										
F1.20A	ISI-PRI-1223	10.00	0.000							
GROUT IS CRACKED ON WEST SIDE OF THE SUPPORT AND DOES NOT EXIST FOR 7" OF 11-1/2" OF THE EAST SIDE. THE GROUT IS MISSING UNDER THE BASE PLATE FOR AT LEAST 1" TO 1-1/2" DEEP IN THE SAME LOCATION. SIMILAR CONDITIONS WERE DOCUMENTED IN 1994 DURING U1R21.										

3H-04				VT-3	86E-03	03/24/98	98U1-754P020	P	Y	N
SPRING HANGER										
F1.20C	ISI-PRI-1222	10.00	0.000	VT-3	P29-03	05/13/98	98U1-754P055	P	N	N
754P055 ONLY EXAMINED WHERE NEW BLOCKS WERE INSTALLED PER RRM 98-0002 (W.O. 9800774).										

40-18-PRC				VT-3	86E-03	04/07/98	98U1-754P038	P	Y	R
RIGID SUPPORT										
F1.10B	ISI-PRI-1140	2.00	0.000							
GAPS NOTED ON BOTH WALL PLATES - .15"/.10".										

41-02-PRB				VT-3	86E-03	05/19/98	98U1-754P056	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1141	2.00	0.000							
EXAMINED UP TO INSULATION.										

42-14-PSSB				VT-3	86E-03	03/02/98	98U1-754P011	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1143	2.00	0.000							

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
43-10-PHB				VT-3	86E-03	03/02/98	98U1-754P010	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1144	2.00	0.000							
44-05-PR				VT-3	86E-03	02/27/98	98U1-754P009	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1146	2.00	0.000							
46-12-PR				VT-3	86E-03	02/21/98	98U1-754P002	P	Y	N
RIGID SUPPORT				VT-3	P25-03	06/12/98	98U1-754P071	P	N	N
F1.10B	ISI-PRI-1149	2.00	0.000							
PRESERVICE EXAMINATION PER RRM 98-0001 (W.O. 9701443).										
4H-06				VT-3	86E-03	03/24/98	98U1-754P022	P	Y	N
SPRING HANGER										
F1.20C	ISI-PRI-1227	8.00	0.000							
6H-17				VT-3	86E-03	03/27/98	98U1-754P024	P	Y	N
SPRING HANGER										
F1.20C	ISI-PRI-1232	6.00	0.000							

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
845E				VT-3	D02-03	06/12/98	98U1-754P076	P	N	N
F1.10B	ISI-PRI-1150	2.00								
EXAMINATION PERFORMED TO DOCUMENT REMOVAL PER RRM 98-0001 (W.O. 9701443).										
878A-1				VT-3	P25-03	06/12/98	98U1-754P075	P	N	N
F1.10E	ISI-PRI-1250	2.00								
PRESERVICE EXAMINATION PER RRM 98-0001 (W.O. 9701443).										
AC-02				VT-3	86E-03	03/28/98	98U1-754P037	P	Y	N
VARIABLE SPRING										
F1.20C	ISI-PRI-1237	6.00	0.000							
AC-06-SI-1001-08				PT	86E-03	03/02/98	98U1-451P018	P	Y	N
ELBOW TO PIPE				UT	86E-03	03/02/98	98U1-109P026	P	Y	N
B9.11	ISI-PRI-1127	6.00	0.562	UT	86E-03	04/22/98	98U1-109P009	P	Y	N
				UT	86E-03	03/02/98	98U1-161P004	P	Y	N
109P009 FOR WELD PROFILES ONLY.										
109P026 FOR LAMINATION SCAN ONLY.										
AC-08-RHR-1003-07				PT	86E-03	03/26/98	98U1-451P029	P	Y	N
ELBOW TO VALVE RH-710A				UT	86E-03	03/26/98	98U1-109P031	P	Y	N
C5.11B	ISI-PRI-1227	8.00	0.322	UT	86E-03	03/26/98	98U1-161P017	P	Y	N
109P031 SCANNED ELBOW SIDE ONLY DUE TO VALVE CONFIGURATION.										
161P017 SINGLE-SIDED EXAM DUE TO CONFIGURATION. CODE-REQUIRED COVERAGE OBTAINED.										

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ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
AC-08-RHR-1003-14				PT	86E-03	03/24/98	98U1-451P027	P	Y	R
PIPE TO ELBOW				UT	86E-03	03/24/98	98U1-109P030	P	Y	N
C5.11B	ISI-PRI-1227	8.00	0.322	UT	86E-03	04/22/98	98U1-109P005	P	Y	N
				UT	86E-03	03/24/98	98U1-161P016	P	Y	
109P005 FOR WELD PROFILES ONLY.										
109P030 FOR LAMINATION SCAN ONLY.										
451P027 ONE ROUND INDICATION 3/32" AT THE UPSTREAM WELD TOE.										
AC-08-RHR-1004-03				PT	86E-03	03/24/98	98U1-451P028	P	Y	R
ELBOW TO PIPE				UT	86E-03	03/24/98	98U1-109P029	P	Y	N
C5.11B	ISI-PRI-1228	8.00	0.322	UT	86E-03	04/22/98	98U1-109P006	P	Y	N
				UT	86E-03	03/24/98	98U1-161P015	P	Y	N
109P029 FOR LAMINATION SCAN ONLY.										
109P006 FOR WELD PROFILES ONLY.										
451P028 ONE ROUND INDICATION 3/16" IN UPSTREAM BASE METAL.										
AC-10-RHR-1006-12				PT	86E-03	03/06/98	98U1-451P020	P	Y	R
TEE TO REDUCER				UT	86E-03	03/07/98	98U1-161P005	P	Y	N
C5.11B	ISI-PRI-1224	10.00	0.365	UT	86E-03	03/07/98	98U1-109P013	P	Y	N
				UT	86E-03	04/22/98	98U1-109P007	P	Y	N
109P013 FOR LAMINATION SCAN ONLY.										
109P007 FOR WELD PROFILES ONLY.										
451P020 - 3/16" ROUND INDICATION IN THE BASE METAL.										
CVC-02-LD-1001-32A				PT	86E-03	04/11/98	98U1-451P033	P	Y	N
TEE TO PIPE										
B9.40	ISI-PRI-1147	2.00	0.344							

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COMPONENT DESCRIPTION				TYPE	DATE	SHEET		CREDIT	TYP	
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
CVC-02-LD-1001-33				PT	86E-03	03/02/98	98U1-451P019	P	Y	R
PIPE TO ELBOW										
B9.40	ISI-PRI-1147	2.00	0.344							
3/32" LINEAR INDICATION.										
CVC-02-PSI-1001-39				PT	86E-03	02/27/98	98U1-451P011	P	Y	N
PIPE TO ELBOW										
B9.40	ISI-PRI-1142	2.00	0.344							
CVC-02-PSI-1002-04				PT	86E-03	03/02/98	98U1-451P017	P	Y	N
TEE TO PIPE										
B9.40	ISI-PRI-1144	2.00	0.344							
CVC-02-PSI-1002-21				PT	86E-03	04/24/98	98U1-451P035	P	Y	N
PIPE TO ELBOW										
B9.40	ISI-PRI-1144	2.00	0.344							
EA-EB-2-3				VT-5	R23-03	06/15/98	98U1-754P069	P	N	N
ENERGY ABSORBER										
ENERGY	ISI-PRI-1405	24.00	0.000							
EXAM AFTER WORK PERFORMED TO W.O. 9803857.										

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	MATERIAL A & B									
H-10				VT-3	86E-03	03/04/98	98U1-754P014	P	Y	N
RIGID SUPPORT										
F1.20A	ISI-PRI-1243	30.00	0.000							
INSPECTED UP TO INSULATION.										
H-105G				VT-3	P26-03	05/26/98	98U1-754P074	P	N	N
F1.10B	ISI-PRI-1137	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805500).										
H-106G				VT-3	P26-03	05/21/98	98U1-754P064	P	N	N
F1.10B	ISI-PRI-1137	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805755).										
H-112G				VT-3	P26-03	05/21/98	98U1-754P062	P	N	N
F1.10A	ISI-PRI-1137	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805501).										
H-126				VT-3	86E-03	03/04/98	98U1-754P012	P	Y	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1351	20.00	0.000							
INSPECTED UP TO INSULATION.										

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	RELIEF	MATERIAL A & B								
=====										
H-133				VT-3	86E-03	03/27/98	98U1-754P027	P	Y	R
RIGID SUPPORT										
F1.30A		ISI-PRI-1349	20.00	0.000						
.15" GAP ON EAST AND NORTH SIDE OF PLATE. EXAMINED UP TO INSULATION.										

H-200				VT-3	P26-03	05/14/98	98U1-754P057	P	N	N
RIGID SUPPORT										
F1.10B		ISI-PRI-1136	3.00	0.000						
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805496).										

H-201				VT-3	P26-03	05/21/98	98U1-754P063	P	N	N
RIGID SUPPORT										
F1.10B		ISI-PRI-1137	2.00							
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805502).										

H-21A				VT-3	86E-03	03/27/98	98U1-754P030	P	Y	R
RIGID SUPPORT										
F1.30B		ISI-PRI-1323	6.00	0.000						
.40" GAP AT SLIDING PLATE - AS BUILT SHOWS .25" WITHOUT TOLERANCE. EXAMINED UP TO INSULATION.										

H-24				VT-3	86E-03	03/27/98	98U1-754P029	P	Y	N
RIGID SUPPORT										
F1.30A		ISI-PRI-1322	8.00	0.000						
EXAMINED UP TO INSULATION.										

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COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
ITEM	RELIEF									
H-74				VT-3	86E-03	02/23/98	98U1-754P004	P	Y	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1328	14.00	0.000							
H-89				VT-3	86E-03	03/27/98	98U1-754P026	C	Y	R
RIGID SUPPORT										
F1.30A	ISI-PRI-1326	14.00	0.000							
ROD SLIGHTLY BOWED AWAY FROM PLATFORM, GOUGES ON ROD WHERE ROD TRAVELS THROUGH CUT-OUT IN STAIRWAY PLATFORM. EXAMINED UP TO INSULATION.										
H-A1004				VT-3	P26-03	05/14/98	98U1-754P060	P	N	N
F1.10B	ISI-PRI-1136	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805493).										
H-A1005				VT-3	P26-03	05/14/98	98U1-754P059	P	N	N
F1.10B	ISI-PRI-1136	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805494).										
H-A1006				VT-3	P26-03	05/14/98	98U1-754P061	P	N	N
F1.10B	ISI-PRI-1136	2.00								
PRESERVICE EXAMINATION PER RRM 98-0050 (W.O. 9805495).										

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ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
H100				VT-3	P27-03	04/19/98	98U1-754P045	P	N	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1358	8.00								
PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).										
H111				VT-3	P27-03	05/07/98	98U1-754P052	P	N	N
RIGID SUPPORT										
F1.30A	ISI-PRI-1358	8.00								
PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).										
H112				VT-3	P27-03	04/19/98	98U1-754P044	P	N	N
RIGID SUPPORT										
F1.30A	ISI-PRI-1358	8.00								
PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).										
H119				VT-3	P27-03	04/02/98	98U1-754P039	P	N	N
RIGID SUPPORT										
F1.30A	ISI-PRI-1355	8.00								
PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).										
H120				VT-3	P27-03	06/01/98	98U1-754P065	P	N	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1355	8.00								
PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).										

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H128 RIGID SUPPORT F1.30B ISI-PRI-1355 PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).	8.00		VT-3	P27-03	04/19/98	98U1-754P047	P	N	N
H98 RIGID SUPPORT F1.30A ISI-PRI-1357 PRESERVICE EXAMINATION PER RRM 98-0039 (W.O. 9713162).	8.00		VT-3	P27-03	04/19/98	98U1-754P046	P	N	N
HA2 RIGID SUPPORT F1.30B ISI-PRI-1358 PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).	8.00		VT-3	P28-03	04/02/98	98U1-754P078	P	N	N
HB-2 RIGID SUPPORT F1.30B ISI-PRI-1356 PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).	8.00		VT-3	P28-03	06/16/98	98U1-754P072	P	N	N
HB-3 RIGID SUPPORT F1.30A ISI-PRI-1356 PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).	8.00		VT-3	P28-03	06/16/98	98U1-754P073	P	N	N

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CCOMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
ITEM RELIEF										
=====										
HC-IWA INTEGRALLY WELDED ATTACHMENT D2.20	ISI-PRI-1320	16.00	0.000	VT-3	86E-03	03/27/98	98U1-754P025	P	Y	N

HS-08 SNUBBER F1.20C	ISI-PRI-1201	0.00	0.000	VT-3	P30-03	06/08/98	98U1-754P080	P	Y	N
PRESERVICE EXAM PER TO RRM 98-0029 (W.O. 9710137).										

HS-13 SNUBBER F1.10C	ISI-PRI-1129	6.00	0.000	VT-3	R25-03	04/28/98	98U1-754P049	P	N	N
EXAMINED AFTER WORK DONE PER W.O. 9710138.										

MS-30-MS-1002-09 ELBOW TO PIPE C5.51	ISI-PRI-1262	30.00	0.908	MT	86E-03	03/10/98	98U1-350P006	P	Y	N
				UT	86E-03	03/10/98	98U1-161P009	P	Y	N
				UT	86E-03	04/22/98	98U1-109P001	P	Y	N
				UT	86E-03	03/10/98	98U1-109P017	P	Y	N
109P001 FOR WELD PROFILES ONLY. 109P017 FOR LAMINATION SCANS ONLY. 161P009 EXAM PERFORMED FROM ELBOW SIDE ONLY. CODE-REQUIRED COVERAGE OBTAINED.										

MS-30-MS-1002-09LD DOWNSTREAM LONG WELD C5.52	ISI-PRI-1262 CC	30.00	1.125	MT	86E-03	03/10/98	98U1-350P007	P	Y	N
				UT	86E-03	03/10/98	98U1-161P012	P	Y	N
				UT	86E-03	03/10/98	98U1-109P020	P	Y	N
190P020/161P012 EXAMINED 2 1/2T OF LONG WELD ONLY.										

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ITEM	ISOMETRIC RELIEF	DIA.	THICKNESS							
MATERIAL A & B										
=====										
MS-30-MS-1002-09LUI				MT	86E-03	03/10/98	98U1-350P005	P	Y	N
INSIDE UPSTREAM LONG WELD				UT	86E-03	03/10/98	98U1-161P010	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908	UT	86E-03	03/10/98	98U1-109P018	P	Y	N
	CC									
109P018/161P010 EXAMINED 2 1/2T OF LONG WELD ONLY.										

MS-30-MS-1002-09LUO				MT	86E-03	03/10/98	98U1-350P004	P	Y	N
OUTSIDE UPSTREAM LONG WELD				UT	86E-03	03/10/98	98U1-161P011	P	Y	N
C5.52	ISI-PRI-1262	30.00	0.908	UT	86E-03	03/10/98	98U1-109P019	P	Y	N
	CC									
109P019/161P011 EXAMINED 2 1/2T OF LONG WELD ONLY.										

MS-31-MS-1002-02LD				MT	86E-03	03/09/98	98U1-350P003	P	Y	N
DOWNSTREAM LONG WELD				UT	86E-03	03/12/98	98U1-161P006	P	Y	N
C5.52	ISI-PRI-1262	31.00	1.500	UT	86E-03	03/09/98	98U1-109P014	P	Y	N
109P014/161P006 EXAMINED 2 1/2T OF LONG WELD ONLY.										

MS-31-MS-1002-02LUI				MT	86E-03	03/09/98	98U1-350P002	P	Y	N
INSIDE UPSTREAM LONG WELD				UT	86E-03	03/12/98	98U1-161P007	P	Y	N
C5.52	ISI-PRI-1262	31.00	1.500	UT	86E-03	03/09/98	98U1-109P015	P	Y	N
109P015/161P007 EXAMINED 2 1/2T OF LONG WELD ONLY.										

MS-31-MS-1002-02LUO				MT	86E-03	03/09/98	98U1-350P001	P	Y	N
OUTSIDE UPSTREAM LONG WELD				UT	86E-03	03/12/98	98U1-161P008	P	Y	N
C5.52	ISI-PRI-1262	31.00	1.500	UT	86E-03	03/09/98	98U1-109P016	P	Y	N
109P016/161P008 EXAMINED 2 1/2T OF LONG WELD ONLY.										

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COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B									
PSR-010-3				VT-3	86E-03	03/04/98	98U1-754P013	P	Y	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1336	10.00	0.000							
INSPECTED UP TO INSULATION.										
<hr/>										
PZR-SPRAYNOZ-SE				PT	86E-03	04/08/98	98U1-451P032	P	Y	N
SAFE-END TO NOZZLE										
B5.40	ISI-PRI-1104	6.00	0.530	RT	86E-03	03/07/98	98U1-RT2WE001	P	Y	R
RT IN LIEU OF UT DUE TO CONFIGURATION. DATASHEET RT2WE001 THREE ELONGATED INDICATIONS RECORDED - .15"/.14"/.13".										
<hr/>										
R-147				VT-3	86E-03	04/02/98	98U1-754P036	P	Y	R
RIGID SUPPORT										
F1.20A	ISI-PRI-1224	10.00	0.000							
GAP DISTANCE ON WALL SIDE SHOWS 4.2" AND GAP DISTANCE ON OPPOSITE SIDE IS 3.9". THE DRAWING SHOWS A GAP DISTANCE OF 4.5" ON WALL SIDE AND 4.0" ON OPPOSITE SIDE.										
<hr/>										
R-69				VT-3	86E-03	06/08/98	98U1-754P066	P	Y	N
RIGID SUPPORT										
F1.10A	ISI-PRI-1133	3.00	0.000							
<hr/>										
R-69A				VT-3	86E-03	06/08/98	98U1-754P067	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1138	3.00	0.000							

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	RELIEF	MATERIAL A & B								
R104B				VT-3	P28-03	06/17/98	98U1-754P079	P	N	N
F1.30B	ISI-PRI-1356		8.00							
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R204				VT-3	P28-03	03/28/98	98U1-754P035	P	N	N
F1.30B	ISI-PRI-1359		8.00							
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R204D				VT-3	P28-03	03/28/98	98U1-754P077	P	N	N
F1.30B	ISI-PRI-1330		8.00							
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R205				VT-3	P28-03	03/20/98	98U1-754P017	P	N	N
F1.30B	ISI-PRI-1359		8.00							
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R206				VT-3	P28-03	03/20/98	98U1-754P016	P	N	N
F1.30B	ISI-PRI-1359		8.00							
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	MATERIAL A & B									
R208				VT-3	P28-03	03/20/98	98U1-754P018	P	N	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1359	8.00								
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R210				VT-3	P28-03	03/20/98	98U1-754P019	P	N	N
RIGID SUPPORT										
F1.30B	ISI-PRI-1360	8.00								
PRESERVICE EXAMINATION PER RRM 97-0074 (W.O. 9710452).										
R351				VT-3	P29-03	04/30/98	98U1-754P054	P	N	N
RIGID SUPPORT										
F1.20B	ISI-PRI-1222	8.00								
PRESERVICE EXAMINATION PER RRM 98-0002 (W.O. 9800774).										
R354				VT-3	P29-03	04/30/98	98U1-754P053	P	N	N
RIGID SUPPORT										
F1.20B	ISI-PRI-1223	8.00								
PRESERVICE EXAMINATION PER RRM 98-0002 (W.O. 9800774).										
RC-02-BP-1004-14				PT	86E-03	02/27/98	98U1-451P014	P	Y	N
ELBOW TO PIPE										
B9.40	ISI-PRI-1137	2.00	0.344							
RC-03-BP-1002-13				PT	86E-03	02/27/98	P8U1-451P015	P	Y	R
PIPE TO BRANCH CONN										
B9.21	ISI-PRI-1137	3.00	0.438							

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COMPONENT DESCRIPTION										
ITEM	ISOMETRIC RELIEF	DIA.	THICKNESS							
MATERIAL A & B				-----						
RC-03-PS-1001-12				PT	86E-03	02/21/98	98U1-451P008	P	Y	N
PIPE TO ELBOW										
B9.21	ISI-PRI-1133	3.00	0.438							
RC-03-PS-1001-13				PT	86E-03	02/21/98	98U1-451P009	P	Y	N
ELBOW TO PIPE										
B9.21	ISI-PRI-1133	3.00	0.438							
RC-04-PR-1002-09-FB				VT-1	86E-03	05/18/98	98U1-750P017	P	Y	N
FLANGE BOLTING										
B7.50	ISI-PRI-1131	0.00	0.000							
EXAMINED EIGHT INLET FLANGE STUDS.										
RC-04-SI-1001-33				MEC UT	86E-03	03/11/98	001310	P	Y	N
SI SAFE-END TO NOZZLE (AZ. 288.5)				MEC UT	86E-03	03/11/98	001310	P	Y	N
B5.10	ISI-PRI-1127	4.00	0.438							
RR-1-02	FULL VOLUME UT PERFORMED IN LIEU OF PT.									
RC-04-SI-1002-19				MEC UT	86E-03	03/13/98	001320	P	Y	G
SI SAFE-END TO NOZZLE (AZ. 108.5)				MEC UT	86E-03	03/13/98	001320	P	Y	G
B5.10	ISI-PRI-1129	4.00	0.438							
RR-1-02	GEOMETRIC REFLECTORS FROM THE OUTSIDE SURFACE.									
FULL VOLUME UT PERFORMED IN LIEU OF PT.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RC-05				VT-3	86E-03	04/16/98	98U1-754P041	P	Y	I
SPRING HANGER										
F1.10C	ISI-PRI-1134	3.00	0.000							
MINOR CORROSION NOTED ON SPRINGS, PAINT FLAKING OFF SPRINGS, DEBRIS INSIDE CAN.										

RC-10-AC-1001-07				PT	86E-03	02/26/98	98U1-451P010	P	Y	N
PIPE TO ELBOW										
B9.11	ISI-PRI-1122	10.00	1.000	UT	86E-03	04/22/98	98U1-109P010	P	Y	N
				UT	86E-03	02/28/98	98U1-109P024	P	Y	N
				UT	86E-03	02/26/98	98U1-161P002	P	Y	N
109P010 USED FOR WELD PROFILES ONLY.										
109P024 USED FOR LAMINATION SCAN ONLY.										

RC-10-AC-1061-09				PT	86E-03	02/27/98	98U1-451P016	P	Y	N
ELBOW TO PIPE										
B9.11	ISI-PRI-1122	10.00	1.000	UT	86E-03	02/28/98	98U1-109P025	P	Y	N
				UT	86E-03	04/22/98	98U1-109P008	P	Y	N
				UT	86E-03	02/28/98	98U1-161P003	P	Y	N
109P008 USED FOR WELD PROFILES ONLY.										
109P025 USED FOR LAMINATION SCAN ONLY.										

RC-32-MRCL-AIII-03				MEC UT	86E-03	03/14/98	001290	P	Y	R
ELBOW TO INLET NOZZLE AT 328.5 DEG.										
B5.130	ISI-PRI-1120	32.00	3.000	MEC UT	X12-03	03/15/98	001290	P	N	R
FOUR INDICATIONS WERE RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3514.										

RC-32-MRCL-BIII-03				MEC UT	86E-03	03/13/98	001300	P	Y	N
ELBOW TO INLET NOZZLE AT 148.5 DEG.										
B5.130	ISI-PRI-1121	32.00	3.000							

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	RELIEF MATERIAL A & B									
=====										
RC-34-MRCL-AI-01				MEC UT	86E-03	03/13/98	001270	P	Y	N
OUTLET NOZZLE TO PIPE AT 28.5 DEG.				MEC UT	86E-03	03/13/98	001270	P	Y	R
B5.130	ISI-PRI-1120	34.00	3.000	MEC UT	X11-03	03/13/98	001270	P	N	R
RR-1-17	CS									
FOUR INDICATIONS WERE RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3512. FULL VOLUME UT PERFORMED IN LIEU OF PT.										

RC-34-MRCL-BI-01				MEC UT	86E-03	03/13/98	001280	P	Y	N
OUTLET NOZZLE TO PIPE AT 208.5 DEG.				MEC UT	86E-03	03/13/98	001280	P	Y	N
B5.130	ISI-PRI-1121	34.00	3.000							
RR-1-17	CS									
FULL VOLUME UT PERFORMED IN LIEU OF PT.										

RC-36-MRCL-BII-01				PT	86E-03	03/20/98	98U1-451P026	P	Y	R
B S/G OUTLET NOZZLE TO ELBOW				UT	86E-03	03/23/98	98U1-109P034	P	Y	N
B5.130	ISI-PRI-1121	36.00	3.000	UT	86E-03	03/23/98	98U1-167P002	P	N	G
451P026 ONE ROUND INDICATION .2". 109P034 EXAMINATION PERFORMED ON THE NOZZLE AND ELBOW SIDE ONLY. 167P002 EXAMINATION PERFORMED FROM THE WELD CROWN AND ELBOW SIDE ONLY. COVERAGE OBTAINED = 13.8%										

RC-36-MRCL-BII-02				PT	86E-03	03/20/98	98U1-451P025	P	Y	R
ELBOW TO PIPE				UT	86E-03	03/23/98	98U1-109P033	P	Y	N
B9.11	ISI-PRI-1121	36.00	3.000	UT	86E-03	03/23/98	98U1-161P021	P	N	G
				UT	86E-03	03/23/98	98U1-167P001	P	N	G
451P025 THREE ROUND INDICATIONS 1/16" EACH. 161P021 EXAMINATION PERFORMED FROM THE PIPE SIDE ONLY. 167P001 EXAMINATION PERFORMED FROM THE ELBOW SIDE ONLY. 161P021/167P001 GEOMETRIC REFLECTORS FROM THE WELD ROOT. COVERAGE OBTAINED = 79.4%.										

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ITEM	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
RCP-A-BLT-03				UT	86E-03	04/18/98	98U1-169P001	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P009	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							
RCP-A-BLT-03-NUT				VT-1	86E-03	04/18/98	98U1-750P006	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										
RCP-A-BLT-06				UT	86E-03	04/18/98	98U1-169P002	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P010	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							
RCP-A-BLT-06-NUT				VT-1	86E-03	04/18/98	98U1-750P007	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										
RCP-A-BLT-09				UT	86E-03	04/18/98	98U1-169P003	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P011	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RCP-A-BLT-09-NUT				VT-1	86E-03	04/18/98	98U1-750P008	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										

RCP-A-BLT-12				UT	86E-03	04/18/98	98U1-169P004	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P012	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							

RCP-A-BLT-12-NUT				VT-1	86E-03	04/18/98	98U1-750P009	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										

RCP-A-BLT-15				UT	86E-03	04/18/98	98U1-169P005	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P013	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							

RCP-A-BLT-15-NUT				VT-1	86E-03	04/18/98	98U1-750P010	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										

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COMPONENT DESCRIPTION										
ITEM	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
RCP-A-BLT-18				UT	86E-03	04/18/98	98U1-169P006	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P014	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							
RCP-A-BLT-18-NUT				VT-1	86E-03	04/18/98	98U1-750P011	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										
RCP-A-BLT-21				UT	86E-03	04/18/98	98U1-169P007	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P015	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							
RCP-A-BLT-21-NUT				VT-1	86E-03	04/18/98	98U1-750P012	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										
RCP-A-BLT-24				UT	86E-03	04/18/98	98U1-169P008	P	Y	N
PUMP BOLTING				UT	86E-03	04/18/98	98U1-169P016	P	Y	N
B6.180	ISI-PRI-1110	3.50	30.562							

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COMPONENT DESCRIPTION	ISOMETRIC	DIA.	THICKNESS							
ITEM	MATERIAL A & B									
RELIEF										
=====										
RCP-A-BLT-24-NUT				VT-1	86E-03	04/18/98	98U1-750P013	P	Y	N
NUTS BUSHINGS AND WASHERS										
B6.200	ISI-PRI-1110	3.50	30.562							
EXAMINED IN PLACE, UNDER TENSION.										

RCP-A-FLYWHEEL				UT	B02-03	04/20/98	98U1-11P001	P	N	N
PUMP FLYWHEEL				VT-1	B02-03	04/20/98	98U1-750P014	P	N	N
FLYWHL	ISI-PRI-1404	0.00	0.000							
11P001 TOP PLATE SECTION 100% COVERAGE OBTAINED. LOWER PLATE SECTION 84% COVERAGE OBTAINED.										

RCP-A-FLYWHEEL-BORE				PT	B02-03	04/20/98	98U1-450P002	P	N	N
PUMP FLYWHEEL				VT-1	B02-03	04/20/98	98U1-750P016	P	N	N
BORE	ISI-PRI-1404	0.00	0.000							

RCP-A-FLYWHEEL-KEYWAY				VT-1	B02-03	04/20/98	98U1-750P015	P	N	R
PUMP FLYWHEEL				PT	B02-03	04/20/98	98U1-450P001	P	N	R
KEYWAY	ISI-PRI-1404	0.00	0.000	PT	X16-03	04/23/98	98U1-450P003	P	N	N
450P001/750P015 TWO LINEAR INDICATIONS .5"/10".										
450P003 EXAMINED AREAS OF INDICATIONS RECORDED ON 450P001/750P015 AFTER SURFACE CONDITIONING AND FOUND NO RECORDABLE INDICATIONS.										

RCP-A-LEG-3				VT-3	86E-03	02/27/98	98U1-754P005	P	Y	N
COMPONENT SUPPORT										
F1.40	ISI-PRI-1108	0.00	0.000							
INSPECTED UP TO INSULATION.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RCP-A-SLBLT-01 THRU 18				MT	B04-03	04/08/98	98U1-352P002	P	N	N
RCP #1 SEAL BOLTING				VT-1	B04-03	04/09/98	98U1-750P002	P	N	N
B7.60	ISI-PRI-1110	0.00	0.000	MT	B04-03	04/08/98	98U1-351P004	P	N	N
BOLTS NOT 100% EXAMINED WHERE BOLT ENDS CONTACTED HEAD AND TAIL STOCK.										

RH-700-BLT				MT	B04-03	04/14/98	98U1-351P006	P	N	N
VALVE BOLTING 10-IN GATE				MT	B04-03	04/14/98	98U1-352P004	P	N	N
B7.70	ISI-PRI-1122	0.00	0.000	VT-1	86E-C3	04/14/98	98U1-750P004	P	Y	N
352P004 BOLTS NOT 100% EXAMINED IN AREAS OF THE HEAD AND TAIL STOCK.										

RH-700-INT(11663)				VT-3	86E-03	04/20/98	98U1-754P048	P	Y	N
10-IN DARLING GATE VALVE (INTERNAL)										
B12.50	ISI-PRI-1122	10.00	0.000							

RH-701-BLT				MT	B04-03	04/14/98	98U1-351P007	P	N	N
VALVE BOLTING 10-IN GATE				MT	B04-03	04/14/98	98U1-352P005	P	N	N
B7.70	ISI-PRI-1122	0.00	0.000	VT-1	86E-03	04/14/98	98U1-750P005	P	Y	N
C 352P005 BOLTS NOT 100% EXAMINED IN CONTACT AREAS OF THE HEAD AND TAIL STOCK.										

RH-701-INT(88904-1)				VT-3	86E-03	04/13/98	98U1-754P043	P	Y	N
10-IN VELAN GATE VALVE (INTERNAL)										
B12.50	ISI-PRI-1122	10.00	0.000							

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ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									

RH-701-WLD(88904-1)				UT	86E-03	04/18/98	98U1-161P019	P	Y	N
10-IN VELAN GATE VALVE (BODY WELDS)				UT	86E-03	04/18/98	98U1-109P012	P	Y	N
B12.40	ISI-PRI-1122	10.00	0.000							

161P019 SINGLE-SIDED EXAM DUE TO VALVE/EXTENSION PIECE CONFIGURATION. CODE-REQUIRED COVERAGE OBTAINED FROM EXTENSION SIDE.

RH-720-BLT				MT	B04-03	04/04/98	98U1-352P001	P	N	R
VALVE BOLTING 10-IN GATE				VT-1	86E-03	04/04/98	98U1-750P003	P	Y	N
B7.70	ISI-PRI-1124	0.00	0.000	MT	P31-03	04/08/93	98U1-351P008	P	N	N
				MT	P31-03	04/08/98	98U1-352P006	P	N	N
				MT	B04-03	04/04/98	98U1-351P003	P	N	N

352P001 ONE BOLT LINEAR INDICATION INTERMITTENT 100% OF THE LENGTH OF BOLT. INDICATION WAS ALLOWABLE, BUT BOLT WAS REPLACED PER RRM 98-0042 (W.O. 9700847).
 BOLTS NOT 100% EXAMINED IN CONTACT AREAS OF THE HEAD AND TAIL STOCK.
 351P008/352P006 EXAMINATION PERFORMED PER RRM 98-0042 (W.O. 9700847).

RHE-N1				UT	86E-03	03/25/98	003600	P	Y	G
INLET NOZZLE TO SHELL										
B3.150	ISI-PRI-1107	0.00	0.000							

RR-1-12
 GEOMETRIC REFLECTOR FROM THE INSIDE CORNER REGION.
 LIMITED PARALLEL EXAM DUE TO CLAMP ON SHELL SIDE.
 COVERAGE OBTAINED = 93%.

RHE-N1-IRS				UT	86E-03	03/25/98	003700	P	N	N
RHE NOZZLE INNER RADIUS SECTION										
B3.160	ISI-PRI-1107	0.00								

RR-1-12
 EXAMINATION LIMITED TO 45-145 AND 225-315 AZIMUTH AREAS DUE TO NOZZLE CONFIGURATION.
 COVERAGE OBTAINED = 50%.

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									

RHE-N4				UT	86E-03	03/25/98	003710	P	Y	G
SHELL TO OUTLET NOZZLE										
B3.150	ISI-PRI-1107	0.00	0.000							
RR-1-12	GEOMETRIC REFLECTOR FROM THE INSIDE CORNER REGION.									
LIMITED PARALLEL EXAMINATION DUE TO PERMANENT CLAMP ON SHELL SIDE.										
COVERAGE OBTAINED = 93%.										

RHE-N4-IRS				UT	86E-03	03/25/98	003710	P	N	N
RHE NOZZLE INNER RADIUS SECTION										
B3.160	ISI-PRI-1107	0.00								
RR-1-12	EXAMINATION LIMITED TO 45-135 AND 225-315 AZIMUTH DUE TO NOZZLE CONFIGURATION.									
COVERAGE OBTAINED = 50%.										

RPV-14-683-A				MEC UT	86E-03	03/11/98	001060	P	Y	R
SHELL TO FLANGE (AZ. 0-180)				MEC UT	X05-03	03/14/98	001060	P	N	R
B1.30	ISI-PRI-1101	132.00	6.500							
RR-1-18	EXAMINATION FROM THE SEAL SURFACE PERFORMED DURING THE 1993 ISI. TWO INDICATIONS WERE RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3510. EXAM LIMITED DUE TO INSIDE SURFACE TAPER.									
COVERAGE OBTAINED = 60% INCLUDING SEAL SURFACE EXAM.										

RPV-14-683-B				MEC UT	86E-03	03/11/98	001070	P	Y	N
SHELL TO FLANGE (AZ. 180-360)										
B1.30	ISI-PRI-1101	132.00	6.500							
RR-1-18	EXAMINATION PERFORMED FROM SEAL SURFACE DURING 1993 ISI. EXAM LIMITED DUE TO INSIDE SURFACE TAPER.									
COVERAGE OBTAINED = 60% INCLUDING THE SEAL SURFACE EXAMINATION.										

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ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RPV-15-683				MEC UT	86E-03	03/10/98	001000	P	Y	G
UPPER SHELL TO MIDDLE SHELL										
B1.11	ISI-PRI-1101	132.00	6.500							
RR-1-18										
GEOMETRIC REFLECTORS FROM VESSEL SUPPORT LUGS AT 90 & 270 DEG.										

RPV-16-683				MEC UT	86E-03	03/10/98	001010	P	Y	R
MIDDLE SHELL TO LOWER SHELL										
B1.11	ISI-PRI-1101	132.00	6.500	MEC UT	X03-03	03/14/98	001010	P	N	R
RR-1-18										
THREE INDICATIONS RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3510.										

RPV-17-683				MEC UT	86E-03	03/11/98	001020	P	N	R
LOWER SHELL TO LOWER HEAD RING										
B1.21	ISI-PRI-1101	132.00	6.500	MEC UT	X04-03	03/15/98	001020	P	N	R
RR-1-18										
FOUR INDICATIONS WERE RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3510. EXAM LIMITED DUE TO PROXIMITY OF CORE SUPPORT LUGS. COVERAGE OBTAINED = 77%.										

RPV-18-683				MEC UT	86E-03	03/13/98	001030	P	Y	N
LOWER HEAD RING TO LOWER HEAD										
B1.21	ISI-PRI-1101	132.00	4.125							
RR-1-18										

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RPV-2-686-A			MEC UT	86E-03	03/13/98	001080	P	N	N
OUTLET NOZZLE AT 28.5 DEG.			MEC UT	86E-03	03/13/98	001080	P	N	R
B3.90 ISI-PRI-1101	34.00	0.000	MEC UT	X07-03	03/16/98	001080	P	N	R

RR-1-18
 FOUR INDICATIONS WERE RECORDED, SIZED AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3512.
 SIX ADDITIONAL INDICATIONS WERE RECORDED AND FOUND TO HAVE NO MEASURABLE
 THRU-WALL DIMENSION OR LENGTH.
 TRANSVERSE AND LAMINATION EXAMINATIONS LIMITED DUE TO THE INTEGRAL EXTENSION. COVERAGE OBTAINED = 67%.

RPV-2-686-A-IRS			MEC UT	86E-03	03/12/98	001155	P	Y	N
OUTLET NOZZLE AT 28.5 DEG.									
B3.100 ISI-PRI-1101	34.00	0.000							

RPV-2-686-B			MEC UT	86E-03	03/13/98	001100	P	Y	N
INLET NOZZLE AT 148.5 DEG.			MEC UT	86E-03	03/13/98	001100	P	Y	N
B3.90 ISI-PRI-1101	34.00								
RR-1-18									

RPV-2-686-B-IRS			MEC UT	86E-03	03/12/98	001160	P	Y	N
INLET NOZZLE AT 148.5 DEG.									
B3.100 ISI-PRI-1101	32.00	0.000							

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ITEM ISOMETRIC RELIEF MATERIAL A & B	DIA.	THICKNESS					

RPV-2-686-C			MEC UT	86E-03	03/09/98	001090	P	N	N
OUTLET NOZZLE AT 208.5 DEG.			MEC UT	86E-03	03/09/98	001090	P	N	R
B3.90 ISI-PRI-1101	34.00	0.000	MEC UT	X06-03	03/15/98	001090	P	N	R

RR-1-18
 THREE INDICATIONS WERE RECORDED SIZED, AND FOUND TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3512.
 THREE ADDITIONAL INDICATIONS WERE RECORDED AND FOUND TO HAVE NO MEASURABLE
 THRU-WALL DIMENSION OR LENGTH.
 TRANSVERSE AND LAMINATION EXAMINATIONS LIMITED DUE TO THE INTEGRAL EXTENSION.
 COVERAGE OBTAINED = 67%.

RPV-2-686-C-IRS			MEC UT	86E-03	03/12/98	001165	P	Y	N
OUTLET NOZZLE AT 208.5 DEG.									
B3.100 ISI-PRI-1101	34.00	0.000							

RPV-2-686-D			MEC UT	86E-03	03/12/98	001110	P	Y	N
INLET NOZZLE AT 328.5 DEG.			MEC UT	86E-03	03/12/98	001110	P	Y	R
B3.90 ISI-PRI-1101	34.00	0.000	MEC UT	X08-03	03/15/98	001110	P	N	R

RR-1-18
 THREE INDICATIONS RECORDED, SIZED AND DETERMINED TO BE ALLOWABLE IN ACCORDANCE WITH IWB-3512.
 TWO ADDITIONAL INDICATIONS WERE RECORDED AND FOUND TO HAVE NO MEASURABLE THRU-WALL DIMENSION OR LENGTH.

RPV-2-686-D-IRS			MEC UT	86E-03	03/12/98	001170	P	Y	N
INLET NOZZLE AT 328.5 DEG.									
B3.100 ISI-PRI-1101	32.00	0.000							

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ITEM RELIEF										

RPV-687-01-A				MEC UT	86E-03	03/13/98	001120	P	N	N
SI NOZZLE AT 288.5 DEG.				MEC UT	86E-03	03/13/98	001120	P	N	R
B3.90	ISI-PRI-1101	4.00	0.000	MEC UT	X09-03	03/13/98	001120	P	N	R

RR-1-18
 ONE INDICATION WAS RECORDED, SIZED AND DETERMINED TO HAVE NO MEASURABLE THRU-WALL DIMENSION OR LENGTH.
 TRANSVERSE AND LAMINATION EXAMINATIONS LIMITED DUE TO THE INTEGRAL EXTENSION.
 COVERAGE OBTAINED = 59%.

RPV-687-01-A-IRS				MEC UT	86E-03	03/11/98	001180	P	Y	N
SI NOZZLE AT 288.5 DEG.										
B3.100	ISI-PRI-1101	4.00	0.000							

RPV-687-01-B				MEC UT	86E-03	03/13/98	001130	P	N	N
SI NOZZLE AT 108.5 DEG.				MEC UT	86E-03	03/13/98	001130	P	N	R
B3.90	ISI-PRI-1101	4.00		MEC UT	X10-03	03/13/98	001130	P	N	R

RR-1-18
 ONE INDICATION RECORDED, SIZED AND DETERMINED TO HAVE NO MEASURABLE THRU-WALL DIMENSION.
 TRANSVERSE AND LAMINATION EXAMINATIONS LIMITED DUE TO THE INTEGRAL EXTENSION.
 COVERAGE OBTAINED = 59%.

RPV-687-01-B-IRS				MEC UT	86E-03	03/11/98	001190	P	Y	N
SI NOZZLE AT 108.5 DEG.										
B3.100	ISI-PRI-1101	4.00	0.000							

RPV-CORE SUPPORT				VT-3	86E-03	03/11/98	100700	P	Y	N
CORE SUPPORT STRUCTURE										
B13.70	ISI-PRI-1101	0.00	0.000							

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ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
RPV-FLIG-33				UT	86E-03	02/24/98	98U1-165P001	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-34				UT	86E-03	02/24/98	98U1-165P002	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-35				UT	86E-03	02/24/98	98U1-165P003	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-36				UT	86E-03	02/24/98	98U1-165P004	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-37				UT	86E-03	02/24/98	98U1-165P005	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-38				UT	86E-03	02/24/98	98U1-165P006	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							

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RELIEF	MATERIAL A & B									
RPV-FLIG-39				UT	86E-03	02/24/98	98U1-165P007	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-40				UT	86E-03	02/24/98	98U1-165P008	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-41				UT	86E-03	02/24/98	98U1-165P009	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-42				UT	86E-03	02/24/98	98U1-165P010	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-43				UT	86E-03	02/24/98	98U1-165P011	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-44				UT	86E-03	02/24/98	98U1-165P012	P	Y	N
FLANGE LIGAMENT										
B6.40	ISI-PRI-1103	0.00	0.000							

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RPV-FLIG-45 FLANGE LIGAMENT				UT	86E-03	02/24/98	98U1-165P013	P	Y	N
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-46 FLANGE LIGAMENT				UT	86E-03	02/24/98	98U1-165P014	P	Y	N
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-47 FLANGE LIGAMENT				UT	86E-03	02/24/98	98U1-165P015	P	Y	N
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-FLIG-48 FLANGE LIGAMENT				UT	86E-03	02/24/98	98U1-165P016	P	Y	N
B6.40	ISI-PRI-1103	0.00	0.000							
RPV-HFLANGE-A HEAD TO FLANGE (AZ. 0-120)				UT	C03-03	05/29/98	98U1-12P001	P	N	N
B1.40	ISI-PRI-1102	157.25	5.750							
RE-EXAMINATION REQUIRED IN ACCORDANCE WITH CR 97-1876. EXAMINATION LIMITED DUE TO CONFIGURATION AND LIFTING LUGS. COVERAGE OBTAINED = 85.89%.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									

RPV-HFLANGE-B				UT	C03-03	05/29/98	98U1-12P001	P	N	N
HEAD TO FLANGE (AZ. 120-240)										
B1.40	ISI-PRI-1102	157.25	5.750							
	CC									

RE-EXAMINATION REQUIRED IN ACCORDANCE WITH CR 97-1876.
 EXAMINATION LIMITED DUE TO LIFTING LUGS AND WELD CONFIGURATION.
 COVERAGE OBTAINED = 85.89%.

RPV-ILR-01				PT	B01-03	03/17/98	98U1-451P023	P	N	N
LEG ASSY TO ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										

RPV-ILR-02				PT	B01-03	03/17/98	98U1-451P021	P	N	N
LEG ASSY TO ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										

RPV-ILR-05				PT	B01-03	03/17/98	98U1-451P024	P	N	N
LEG ASSY TO ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										

RPV-ILR-06				PT	B01-03	03/17/98	98U1-451P022	P	N	N
LEG ASSY TO ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RPV-ILR-08				MT	B01-03	03/17/98	98U1-301P010	P	N	N
SLING LEG-ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										
.002" TO .005" AVERAGE PRIMER THICKNESS AREAS.										

RPV-ILR-09				MT	B01-03	03/17/98	98U1-301P011	P	N	N
SLING LEG-ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										
.002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS.										

RPV-ILR-11				MT	B01-03	03/17/98	98U1-301P012	P	N	N
SLING LEG-ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										
.002" TO .005" AVERAGE PRIMER THICKNESS AREAS.										

RPV-ILR-12				MT	B01-03	03/17/98	98U1-301P013	P	N	N
SLING LEG-ADAPTER WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										
.002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
RPV-ILR-13				MT	B01-03	03/17/98	98U1-301P014	P	N	N
SPREADER ASSY WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041. .002" TC .005" AVERAGE PRIMER THICKNESS ON AREAS.										
RPV-ILR-15				MT	B01-03	03/17/98	98U1-301P015	P	N	N
SPREADER ASSY WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041. .002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS.										
RPV-ILR-17				MT	B01-03	03/17/98	98U1-301P016	P	N	N
SLING LUG-BLOCK WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041. .002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS. INSIDE AREA OF THE SLING LUG 1.0" ON TOP AND BOTTOM ONLY EXAMINED DUE TO LUG CONFIGURATION.										
RPV-ILR-18				MT	B01-03	03/17/98	98U1-301P017	P	N	N
SLING LUG-BLOCK WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041. .002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS. INSIDE AREA OF THE SLING LUG 1" ON TOP AND BOTTOM ONLY EXAMINED DUE TO LUG CONFIGURATION.										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
RPV-ILR-20				MT	B01-03	03/17/98	98U1-301P018	P	N	N
TOP LUG-SLING BLOCK WELD										
RPVINT	ISI-PRI-1402	0.00	0.000							
ALL WELDS EXAMINED IN RESPONSE TO NUTRK ITEM RERS 93-0041.										
.002" TO .005" AVERAGE PRIMER THICKNESS ON AREAS.										

RPV-INTERIOR				VT-3	86E-03	03/18/98	001500	P	Y	I
VESSEL INTERIOR SURFACES										
B13.10	ISI-PRI-1101	132.00	0.000							
DEBRIS LOCATED ON RPV SEAL SURFACE, CORE BARREL SUPPORT LEDGE, AND LOWER HEAD REGION. ALL DEBRIS WERE SUBSEQUENTLY REMOVED BY REMOTELY OPERATED VEHICLE AND/OR HYDROVACUUM.										

RPV-MK-2				MEC UT	86E-03	03/11/98	001040	P	Y	N
MIDDLE SHELL LONG SEAM AT 15 DEG.										
B1.12	ISI-PRI-1101	132.00	6.500							
RR-1-18										

RPV-MK-3				MEC UT	86E-03	03/11/98	001050	P	Y	N
LOWER SHELL LONG SEAM AT 195 DEG.										
B1.12	ISI-PRI-1101	132.00	6.500							
RR-1-18										
LIMITED TRANSVERSE EXAMINATION DUE TO THE RADIAL SUPPORT LUG.										
COVERAGE OBTAINED = 95%.										

RPV-MK-7-1				VT-3	86E-03	03/09/98	001600	P	Y	N
CORE SUPPORT GUIDE AT 0 DEG.										
B13.60	ISI-PRI-1101	0.00	0.000							

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COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
RPV-MK-7-2				VT-3	86E-03	03/09/98	001610	P	Y	N
CORE SUPPORT GUIDE AT 90 DEG.										
B13.60	ISI-PRI-1101	0.00	0.000							
RPV-MK-7-3				VT-3	86E-03	03/09/98	001620	P	Y	N
CORE SUPPORT GUIDE AT 180 DEG.										
B13.60	ISI-PRI-1101	0.00	0.000							
RPV-MK-7-4				VT-3	86E-03	03/09/98	001630	P	Y	N
CORE SUPPORT GUIDE AT 270 DEG.										
B13.60	ISI-PRI-1101	0.00	0.000							
SG-A-MAIN SUPPORT-2				VT-3	86E-03	02/27/98	98U1-754P006	P	Y	N
COMPONENT SUPPORT										
F1.40	ISI-PRI-1112	0.00	0.000							
INSPECTED UP TO INSULATION.										
SG-B-3				UT	86E-03	05/02/98	98U1-106P010	P	Y	N
SHELL TO TRANS CONE CIRCUM WELD				UT	86E-03	05/02/98	98U1-106P011	P	Y	N
C1.10	ISI-PRI-1201	0.00	0.000	UT	86E-03	05/04/98	98U1-109P021	P	Y	N
				UT	86E-03	05/02/98	98U1-163P001	P	Y	N

109P021 FOR WELD PROFILES ONLY.
 REFER TO DATASHEET NO. 88PBI-UT-010, 011 AND 012 FOR LAMINATION EXAMINATION.
 163P001 EXAMINED FROM 175" TO 310"
 LIFTING LUG LOCATED AT 296.0" TO 304.0" W = 6 1/2" FROM CENTER LINE ON SHELL SIDE.
 TOTAL WELD LENGTH = 416".
 CODE-REQUIRED COVERAGE OBTAINED.

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYF
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									

SG-B-3				UT	86E-03	05/04/98	98U1-163P002	P	Y	R
SHELL TO TRANS CONE CIRCUM WELD				UT	86E-03	05/06/98	98U1-163P003	P	Y	N
C1.10	ISI-PRI-1201	0.00	0.000	UT	86E-03	05/07/98	98U1-163P004	P	Y	R
				UT	X13-03	05/05/98	98U1-164P003	P	N	R

163P002 EXAMINED 310" TO 30".

163P003 EXAMINED 30" TO 130".

163P004 EXAMINED 130" TO 175".

LIFTING LUG LOCATED AT 88" TO 96", W = 6-1/2" FROM CENTER LINE ON SHELL SIDE.

164P003 ALL TECHNIQUES POINT TO INDICATIONS WHICH ARE LESS THAN 0.062" DEEP. TOTAL WELD LENGTH = 416"

CODE-REQUIRED COVERAGE OBTAINED.

SG-B-7				MT	86E-03	04/09/98	98U1-350P010	P	Y	N
SHELL TO MS NOZZLE				UT	86E-03			N		
C2.20	ISI-PRI-1201	0.00	0.000							
UT TO BE PERFORMED DURING OUTAGE 08 (U1R25).										

SI-01				VT-3	86E-03	04/16/98	98U1-754P040	P	Y	N
VARIABLE SPRING										
F1.10C	ISI-PRI-1124	10.00	0.000							

SI-10				VT-3	86E-03	03/30/98	98U1-754P032	P	Y	N
RIGID SUPPORT										
F1.10B	ISI-PRI-1127	6.00	0.000							
EXAMINED UP TO THE INSULATION. GROUT CHIPPED/CRACKED.										

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COMPONENT DESCRIPTION	ISOMETRIC MATERIAL A & B	DIA.	THICKNESS							
SI-12 SPRING HANGER F1.20C	ISI-PRI-1255	4.00	0.000	VT-3	86E-03	04/16/98	98U1-754P042	P	Y	N
SI-26 RIGID SUPPORT F1.20A	ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/30/98	98U1-754P034	P	Y	R
BASE PLATE GAP UP TO 3/32".										
SI-27 RIGID SUPPORT F1.20B	ISI-PRI-1253	4.00	0.000	VT-3	86E-03	03/30/98	98U1-754P033	P	Y	R
GAP AT SIDE OF PIPE WAS .25". LOWER EDGE OF WALL BASE PLATE NOT PAINTED AND BEGINNING TO CORRODE. THE SAME CONDITION WAS DOCUMENTED DURING U1R18.										
SI-36 RIGID SUPPORT F1.20B	ISI-PRI-1253	4.00	0.000	VT-3	D03-03	05/02/98	98U1-754P051	P	N	N
EXAMINATION PERFORMED TO DOCUMENT REMOVAL PER RRM 98-0001 (W.O. 9701443).										
SI-47 RIGID SUPPORT F1.20B	ISI-PRI-1254	4.00	0.000	VT-3	86E-03	02/23/98	98U1-754P003	P	Y	N

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
=====										
SI-72				VT-3	86E-03	10/01/98	98U1-754P031	P	Y	R
RIGID SUPPORT										
F1.20B	ISI-PRI-1256	2.00	0.000							
ONE-HALF THREAD FROM BEING FLUSH WITH OUTSIDE NUT.										

SI-80				VT-3	S17-03	03/27/98	98U1-754P028	P	N	R
RIGID SUPPORT										
F1.20B	ISI-PRI-1257	2.00	0.000							
CEILING HAS .2" GAP ON EAST, SOUTH AND WEST SIDE OF PLATE.										

SI-867A-BLT				MT	B04-03	04/07/98	98U1-351P005	P	N	N
VALVE BOLTING 10-IN CHECK										
B7.70	ISI-PRI-1125	2.00	0.000	MT	B04-03	04/07/98	98U1-352P003	P	N	N
				VT-1	86E-03	04/06/98	98U1-750P001	P	Y	N
352P003 BOLTS NOT 100% EXAMINED IN AREA OF CONTACT WITH HEAD AND TAIL STOCK CONTACT AREAS.										

SIS-02-SI-1001-05				PT	86E-03	02/21/98	98U1-451P007	P	Y	N
ELBOW TO PIPE										
C5.30	ISI-PRI-1250	2.00	0.344							

SIS-02-SI-1001-12				PT	86E-03	02/21/98	98U1-451P003	P	Y	N
ELBOW TO PIPE										
B9.40	ISI-PRI-1128	2.00	0.344							

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
SIS-02-SI-1001-13				PT	86E-03	02/21/98	98U1-451P004	P	Y	N
PIPE TO ELBOW										
B9.40	ISI-PRI-1128	2.00	0.344							
SIS-02-SI-1001-14				PT	86E-03	02/21/98	98U1-451P005	P	Y	N
ELBOW TO PIPE										
B9.40	ISI-PRI-1128	2.00	0.344							
SIS-02-SI-1003-28				PT	86E-03	02/27/98	98U1-451P012	P	Y	N
ELBOW TO PIPE										
B9.40	ISI-PRI-1130	2.00	0.344							
SIS-02-SI-1003-29				PT	86E-03	02/27/98	98U1-451P013	P	Y	N
PIPE TO ELBOW										
B9.40	ISI-PRI-1130	2.00	0.344							
SIS-02-SI-1003-31				PT	86E-03	04/02/98	98U1-451P031	P	Y	R
PIPE TO ELBOW										
B9.40	ISI-PRI-1130	2.00	0.344							
451P031 ONE ROUND INDICATION 3/32" ON DOWNSTREAM BASE METAL.										
SIS-02-SI-1004-11				PT	86E-03	02/21/98	98U1-451P006	P	Y	R
PIPE TO ELBOW										
B9.40	ISI-PRI-1150	2.00	0.344							
451P006 ONE LINEAR INDICATION .15".										

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COMPONENT DESCRIPTION					TYPE	DATE	SHEET		CREDIT	TYP
ITEM	ISOMETRIC	DIA.	THICKNESS							
RELIEF	MATERIAL A & B									
SIS-02-SI-1010-06				PT	86E-03	04/21/98	98U1-451P034	P	Y	N
PIPE TO ELBOW										
C5.30	ISI-PRI-1256	2.00	0.344							
SIS-02-SI-1010-39				PT	86E-03	02/20/98	98U1-451P001	P	Y	N
TEE TO PIPE										
C5.30	ISI-PRI-1258	2.00	0.344							
SIS-04-SI-1005-34				PT	86E-03	03/30/98	98U1-451P030	P	Y	N
ELBOW TO PIPE				UT	86E-03	03/31/98	98U1-109P032	P	Y	N
C5.21	ISI-PRI-1252	4.00	0.337	UT	86E-03	04/22/98	98U1-109P004	P	N	N
				UT	86E-03	03/31/98	98U1-161P018	P	Y	N
109P004 FOR WELD PROFILES ONLY.										
109P032 FOR LAMINATION SCAN ONLY.										
SIS-04-SI-1006-30				PT	86E-03	02/20/98	98U1-451P002	P	Y	N
ELBOW TO PIPE				UT	86E-03	02/27/98	98U1-109P023	P	Y	N
C5.21	ISI-PRI-1253	4.00	0.337	UT	86E-03	02/21/98	98U1-161P001	P	Y	G
161P001 ROOT GEOMETRY OBSERVED INTERMITTENTLY ALONG ENTIRE WELD LENGTH.										
SIS-06-SI-1005-19				PT	86E-03	04/24/98	98U1-451P036	P	Y	N
VALVE SI-888A TO ELBOW				UT	86E-03	04/24/98	98U1-161P020	P	Y	N
C5.11	ISI-PRI-1235	6.00	0.432	UT	86E-03	04/24/98	98U1-109P011	P	Y	N
161P020 SINGLE-SIDED EXAM DUE TO CONFIGURATION.										
CODE-REQUIRED COVERAGE OBTAINED FROM ELBOW SIDE.										
451P036 - .1" ROUNDED INDICATION IN THE BASE METAL.										

3.4 Pressure Tests

3.4.1 ASME Section XI Pressure Tests

Following are pressure tests that have been conducted as part of the pressure test program at PBNP since the last refueling outage. The PBNP Pressure Test program utilizes Code Case N-498 for pressure tests on ASME Class 1 and 2 systems. It is the opinion of the Authorized Nuclear Inservice Inspector that the ASME Section XI requirements for periodic pressure testing, were not completed in accordance with the code requirements. This concern was documented on and will be resolved as part of Condition Report 98-3574.

Test Description: System Leakage Test of Class 1 Components Following Refueling Outage.
System: Reactor Coolant, Chemical and Volume Control, Main Steam, Primary Sampling

Test Document: IT-230
Completion Date: 6/23/98

Test Description: Quarterly Inservice Pressure Test of Boric Acid Transfer Pumps and Valves
System: Chemical and Volume Control

Test Document: IT-17
Completion Date: 1/3/98

Test Description: Waste Gas System Gaseous Leak Checks (Annual)
System: Waste Gas

Test Document: IT-600
Completion Date: 1/3/98

3.5 Snubber Surveillance Tests

3.5.1 ASME Section XI Snubber Surveillance Tests

Following are snubber inservice tests that have been conducted for snubbers less than 50 kips as part of the snubber surveillance test program at PBNP since the last refueling outage.

TEST DESCRIPTION: Snubber Inservice Test for Snubbers Less than 50 kips.

Snubber: HS-13
Test Documents: WO 9710138

Completion Date: 04/27/98
Results: Acceptable

Snubber: HS-19
Test Documents: WO 9710139
Completion Date: 06/03/98
Results: Acceptable

Snubber: HS-20
Test Documents: WO 9710140
Completion Date: 06/03/98
Results: Acceptable

4.0 ABSTRACT OF CONDITIONS NOTED AND CORRECTIVE MEASURES TAKEN

4.1 Component/Weld

Nondestructive examinations were performed by P-G, PWA, QAS, RAYTHEON, and SwRI personnel. The nondestructive examinations utilized MT, PT, RT, UT, and VT techniques. All the examinations were performed in accordance with written procedures that conform to the applicable sections of the ASME Boiler and Pressure Vessel Code. The following is a summary of the recorded indications found during the examinations and evaluated by WE personnel.

IDR 98U1-7P001, Class 1, PIPE TO ELBOW, SIS-02-SI-1004-11

Data Sheet No. 98U1-451P006, Drawing No. ISI-PRI-1150

Method: PT

Indication: Linear indication, 0.1" on the upstream side of the weld centerline.

Disposition: Accept as is.

The linear indication does not violate the acceptance criteria of IWB-3514. Therefore, no additional or successive examinations are required.

IDR 98U1-7P002, Class 1, PIPE TO BRANCH CONNECTION, RC-03BP-1002-13

Data Sheet No. 98U1-451P015, Drawing No. ISI-PRI-1137

Method: PT

Indication: Rounded indication in the base metal.

Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWB-3514. The rounded indication appears as a fabrication porosity pit and does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P003, Class 1, MIDDLE SHELL TO LOWER SHELL, RPV-16-683

Data Sheet No. 001010, Drawing No. ISI-PRI-1101

Method: UT

Indication: Three subsurface indications in the base metal.

Disposition: Accept as is.

The three indications do not violate the acceptance criteria of IWB-3510. These subsurface flaws are located between 3.6" and 6.7" from the weld centerline, and thus it can be assumed that they were present from the time of fabrication of the plate material and are not service related. No additional or successive examinations are required.

IDR 98U1-7P004, Class 1, LOWER SHELL TO LOWER HEAD RING, RPV-17-683

Data Sheet No. 001020, Drawing No. ISI-PRI-1101

Method: UT

Indication: Three subsurface indications in the base metal. One surface connected indication on the outside surface.

Disposition: Accept as is.

The four indications did not violate the acceptance criteria of IWB-3510. The one surface connected flaw was a shallow (approx. .125" deep) indication which may have been caused from grinding or other surface preparation activities during construction and is not service related. The three other flaws are subsurface in nature which are located outside of the weld material, thus it can be assumed that they were present from the time of fabrication of the plate material and are not service related. No additional or successive examinations are required.

IDR 98U1-7P005, Class 1, UPPER SHELL TO FLANGE, RPV-14-683-A

Data Sheet No. 001060, Drawing No. ISI-PRI-1101

Method: UT

Indication: Two subsurface indications in the weld to base metal interface region.

Disposition: Accept as is.

The two indications did not violate the acceptance criteria of IWB-3510. These subsurface flaws are located at or near the weld to base metal interface and may be the remains of slag from the initial construction of the vessel. No additional or successive examinations are required.

IDR 98U1-7P006, Class 1, VESSEL INTERIOR SURFACE, RPV-INTERIOR

Data Sheet No. 001500, Drawing No. ISI-PRI-1101

Method: VT-3

Indication: Three pieces of debris located within the RPV.

Disposition: Removed from vessel.

The debris located during the reactor vessel interior surfaces were documented and recorded on video tape. These debris were subsequently removed from the vessel utilizing a remotely operated vehicle and/or a hydro-vacuum system. No additional or successive examinations required.

IDR 98U1-7P007, Class 1, OUTLET NOZZLE AT 208.5°, RPV-2-686-C

Data Sheet No. 001090, Drawing No. ISI-PRI-1101

Method: UT

Indication: Three subsurface indications in the weld.

Disposition: Accept as is.

The three indications did not violate the acceptance criteria of IWB-3512. These subsurface flaws are located within the weld and may be the remains of slag from the initial construction of the vessel. These flaws have been previously recorded and sized during the 1987, 1990, and 1993 examinations in accordance with IWB-2420(b) and have remained essentially unchanged. No additional or successive examinations are required.

IDR 98U1-7P008, Class 1, OUTLET NOZZLE AT 28.5°, RPV-2-686-A

Data Sheet No. 001080, Drawing No. ISI-PRI-1101

Method: UT

Indication: Four subsurface indications in the weld.

Disposition: Accept as is.

The four indications did not violate the acceptance criteria of IWB-3512. These subsurface flaws are located within the weld and may be the remains of slag from the initial construction of the vessel. These flaws have been previously recorded and sized during the 1987, 1990, and 1993 examinations in accordance with IWB-2420(b) and have remained essentially unchanged. No additional or successive examinations are required.

IDR 98U1-7P009, Class 1, INLET NOZZLE AT 328.5°, RPV-2-686-D

Data Sheet No. 001110, Drawing No. ISI-PRI-1101

Method: UT

Indication: Three subsurface indications in the weld.

Disposition: Accept as is.

The three indications did not violate the acceptance criteria of IWB-3512. These subsurface flaws are located within the weld and may be the remains of slag from the initial construction of the vessel. No additional or successive examinations are required.

IDR 98U1-7P010, Class 1, SAFETY INJECTION NOZZLE AT 288.5°, RPV-687-01-A
Data Sheet No. 001120, Drawing No. ISI-PRI-1101

Method: UT

Indication: One subsurface indication in the weld.

Disposition: Accept as is.

The one indication did not violate the acceptance criteria of IWB-3512. This subsurface flaw is located within the weld and may be the remains of slag from the initial construction of the vessel. This flaw has been previously recorded and sized during earlier examinations and has remained essentially unchanged. No additional or successive examinations are required.

IDR 98U1-7P011, Class 1, SAFETY INJECTION NOZZLE AT 108.5°, RPV-687-01-B
Data Sheet No. 001130, Drawing No. ISI-PRI-1101

Method: UT

Indication: One subsurface indication in the weld.

Disposition: Accept as is.

The one indication did not violate the acceptance criteria of IWB-3512. This subsurface flaw is located within the weld and may be the remains of slag from the initial construction of the vessel. No additional or successive examinations are required.

IDR 98U1-7P012, Class 1, OUTLET NOZZLE TO PIPE AT 28.5°, RC-34-MRCL-AI-01
Data Sheet No. 001270, Drawing No. ISI-PRI-1120

Method: UT

Indication: Four subsurface indications in the base metal.

Disposition: Accept as is.

The four indications did not violate the acceptance criteria of IWB-3512. These subsurface flaws are located approximately 2.25" from the weld centerline and are approximately 0.5" in depth, scattered around at various azimuths in the nozzle. Due to their locations, it can be assumed that they were present at the time of the fabrication of the nozzle and are not service related. No additional or successive examinations are required.

IDR 98U1-7P013, Class 1, ELBOW TO INLET NOZZLE AT 328.5°, RC-32-MRCL-AIII-03

Data Sheet No. 001290, Drawing No. ISI-PRI-1120

Method: UT

Indication: Four subsurface indications in the base metal.

Disposition: Accept as is.

The four indications did not violate the acceptance criteria of IWB-3514. On the nozzle side of the weld, these subsurface flaw are located approximately 3.4" and 3.7" from the weld centerline and are approximately 0.4" and 0.7" in depth. Due to their locations, it can be assumed that they were present at the time of the fabrication of the nozzle and are not service related. On the elbow side of the weld, these subsurface flaw are located approximately 1.8" from the weld centerline and are approximately 0.95" and 0.9" in depth. Due to their locations, it can be assumed that they were present at the time of the fabrication of the elbow and are not service related. No additional or successive examinations are required.

IDR 98U1-7P014, Class 2, SHELL TO TRANS CONE CIRCUM WELD, SG-B-3

Data Sheet No. 98U1-163P002, Drawing No. ISI-PRI-1201

Method: UT

Indication: Four inside surface indications in the base metal.

Disposition: Accept as is.

The indications did not violate the acceptance criteria of IWC-3510. It appears that these indications may have come from pitting on the inside surface. No additional or successive examinations are required.

IDR 98U1-7P015, Class 2, ELBOW TO PIPE, AC-08-RHR-1004-03

Data Sheet No. 98U1-451P028, Drawing No. ISI-PRI-1228

Method: PT

Indication: Rounded indication in the base metal.

Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWC-3514 (IWB-3514). The rounded indication appears as a fabrication porosity pit and does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P016, Class 2, PIPE TO ELBOW, AC-08-RHR-1003-14

Data Sheet No. 98U1-451P027, Drawing No. ISI-PRI-1227

Method: PT

Indication: Rounded indication in the base metal.

Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWC-3514 (IWB-3514). The rounded indication appears as a fabrication porosity pit and does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P017, Class 1, ELBOW TO PIPE, RC-36-MRCL-BII-02
Data Sheet No. 98U1-451P025, Drawing No. ISI-PRI-1121
Method: PT
Indication: Rounded indications in the base metal.
Disposition: Accept as is.

The three rounded indications did not violate the acceptance criteria of IWB-3514. The rounded indications appear to be fabrication porosity pits and do not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P018, Class 1, PIPE TO ELBOW, CVC-02-LD-1001-33
Data Sheet No. 98U1-451P019, Drawing No. ISI-PRI-1147
Method: PT
Indication: Linear indication on the weld centerline.
Disposition: Accept as is.

The indication did not violate the acceptance criteria of IWB-3514. No additional or successive examinations are required.

IDR 98U1-7P019, Class 2, TEE TO REDUCER, AC-10-RHR-1006-12
Data Sheet No. 98U1-451P020, Drawing No. ISI-PRI-1224
Method: PT
Indication: Rounded indication in the base metal.
Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWC-3514 (IWB-3514). The rounded indication appears as a fabrication porosity pit and does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P020, Class 2, TEE TO REDUCER, SIS-06-SI-1005-19
Data Sheet No. 98U1-451P036, Drawing No. ISI-PRI-1235
Method: PT
Indication: Rounded indication in the base metal.
Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWC-3514 (IWB-3514). The rounded indication appears as a fabrication porosity pit and does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P021, Class 1, B S/C OUTLET NOZZLE TO ELBOW, RC-36-MRCL-BII-01
Data Sheet No. 98U1-451P026, Drawing No. ISI-PRI-1121

Method: PT

Indication: Round indication in the base metal

Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWB-3514. The rounded indication appears that it could have been caused by the removal and/or replacement of the insulation during ISI activities. This indication does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P022, Class 2, PIPE TO ELBOW, FW-16-FW-1001-07

Data Sheet No. 98U1-350P008, Drawing No. ISI-PRI-1244

Method: MT

Indication: Five linear indications in the base metal.

Disposition: Accept as is.

Three of the linear indications met and two of the linear indications do not meet the acceptance criteria of IWC-3514 (IWB-3514). For the two indications which do not meet the acceptance criteria, Table IWB-3514-4 allows the provisions of IWB-3514.2 (b) to be applied whenever the standards of the table are exceeded. IWB-3514.2(b) allows for volumetric examination of surface flaws if the allowable flaw standards of Table IWB-3514-1 are applied. All five of the linear indications met the acceptance criteria of Table IWB-3514-1. No additional or successive examinations are required.

IDR 98U1-7P023, Class 2, PIPE TO ELBOW, FW-16-FW-1001-11

Data Sheet No. 98U1-350P009, Drawing No. ISI-PRI-1245

Method: MT

Indication: Five linear indications in the base metal.

Disposition: Accept as is.

Three of the linear indications met and two of the linear indications do not meet the acceptance criteria of IWC-3514 (IWB-3514). For the two indications which do not meet the acceptance criteria, Table IWB-3514-4 allows the provisions of IWB-3514.2 (b) to be applied whenever the standards of the table are exceeded. IWB-3514.2(b) allows for volumetric examination of surface flaws if the allowable flaw standards of Table IWB-3514-1 are applied. All five of the

linear indications met the acceptance criteria of Table IWB-3514-1. No additional or successive examinations are required.

IDR 98U1-7P024, Class 1, PIPE TO ELBOW, SIS-02-SI-1003-31

Data Sheet No. 98U1-451P031, Drawing No. ISI-PRI-1130

Method: MT

Indication: Rounded indication in the base metal.

Disposition: Accept as is.

The rounded indication does not violate the acceptance criteria of IWB-3514. This indication does not appear to be service related. No additional or successive examinations are required.

IDR 98U1-7P025, Class N/A, PUMP FLYWHEEL, RCP-A-FLYWHEEL-KEYWAY

Data Sheet No. 98U1-450P001, Drawing No. ISI-PRI-1404

Method: PT

Indication: Linear indications in keyway.

Disposition: Accept after surface conditioning.

The two areas where the indications were recorded appeared to be smeared metal, which probably occurred during the insertion of the keys into the keyways during the last maintenance of the pump. These examinations were performed in accordance with USNRC Reg. Guide 1.14, which recommends the use of ASME Section III acceptance criteria. Prior to application of this criteria, the two areas which had indications were surface conditioned and then re-examined with PT, which revealed no recordable indications. In addition, the entire flywheel, bore, and keyway areas were examined ultrasonically from the flywheel edge. This examination also revealed no recordable indications. No additional or successive examinations are required.

IDR 98U1-7P026, Class 1, VALVE BOLTING 10-IN GATE, RH-720-BLT

Data Sheet No. 98U1-352P001, Drawing No. ISI-PRI-1124

Method: MT

Indication: Linear indication on one bolt.

Disposition: Affected bolting replaced.

The linear indication on the one bolt does not violate the acceptance criteria of IWB-3517, as it appears to have been caused during the disassembly/assembly process of the joint connection. As such, no additional examinations are required. However, after the initial detection of the indication, the affected bolting was removed from service and replaced with new bolting per RRM 98-0042. The replacement bolting was examined prior to installation.

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Docket 50-266
Commercial Service Date 12/21/70

IDR 98U1-7P027, Class 1, SAFE-END TO NOZZLE, PZR-SPRAYNOZ-SE
Data Sheet No. 98U1-RT2WE001, Drawing No. ISI-PRI-1104
Method: RT
Indication: Elongated indications.
Disposition: Accept as is.

The elongated indications do not violate the acceptance criteria of IWB-3514. A review of the previous examination data was performed, no change in the size of the indications could be detected. No additional or successive examinations are required.

IDR 98U1-7P028, Class 3, RIGID SUPPORT, H-89
Data Sheet No. 98U1-754P026, Drawing No. ISI-PRI-1326
Method: VT-3

Indication: Rod slightly bowed away from platform. Support shows gouges on rod where the rod travels through the cut out on the stairway platform.

Disposition: Accept as is.

This support was recently added to the program and has not been previously inspected. Further investigation determined that the rod was not actually gouged, but the paint was scraped off and there was a minor indentation in the rod. The minor bowing of the rod and the indentation do not affect the operability of the component. These conditions do not violate the acceptance standards of N-491-3410, therefore, no additional or subsequent examinations are required.

IDR 98U1-7P029, Class 3, RIGID SUPPORT, H-133
Data Sheet No. 98U1-754P027, Drawing No. ISI-PRI-1349
Method: VT-3

Indication: Ceiling has a .15" gap on East and North side of plate.

Disposition: Accept as is.

This support was recently added to the program and has not been previously examined. The gap exists due to the uneven mounting surface. The plate and bolting are painted and no evidence of inservice degradation was evident. The recorded condition does not affect the operability of the component. These conditions do not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no additional or subsequent examinations are required.

IDR 98U1-7P030, Class 2, RIGID SUPPORT, SI-80
Data Sheet No. 98U1-754P028, Drawing No. ISI-PRI-1257
Method: VT-3

Indication: Ceiling has a .20" gap on East, South, and West side of plate.
Disposition: Accept as is.

This component had been previously examined with a loose nut on the U-bolt identified, but with no mention of the gaps at the plate to mounting surface interface. The loose nut was repaired and the re-examination revealed no recordable indications. The gaps are due to the uneven mounting surface. No evidence of inservice degradation exists. The recorded conditions do not affect the operability of the component. The gaps between the surface and the plate do not violate the acceptance criteria of IWF-3410/Code Case N-491, therefore, no successive or additional examinations are required.

IDR 98U1-7P031, Class 3, RIGID SUPPORT, H-21A
Data Sheet No. 98U1-754P030, Drawing No. ISI-PRI-1323
Method: VT-3

Indication: .40" gap at sliding plate. As-built drawing shows a 1/4" gap without tolerance.
Disposition: Accept as is.

This support was recently added to the program and had not been previously examined. Further investigation by the ISI Coordinator revealed that the gap at the inside of the sliding plate to grout interface was 1/4". Due to the sloping of the grout, the gap increases to 0.4" along the edge. There is no evidence of inservice degradation and the support is operable. This condition does not violate the acceptance criteria of IWF-3410/Code Case N-491, therefore, no successive or additional examinations are required.

IDR 98U1-7P032, Class 2, RIGID SUPPORT, SI-72
Data Sheet No. 98U1-754P031, Drawing No. ISI-PRI-1256
Method: VT-3

Indication: 1/2 thread from bench, flush with outside of nut.
Disposition: Accept as is.

This support had been previously examined during U1R18 and U1R21 with no notation of the nut with incomplete thread engagement. Further investigation by the ISI Coordinator during this evaluation revealed that the bracket is tight against its mating surfaces and no gaps exist between the nuts and the bracket. Furthermore the nuts, studs and plate are painted with no evidence of loosening. Therefore, it can be concluded that this condition has existed since construction and no inservice degradation exists. This condition does not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no successive or additional examinations are required.

IDR 98U1-7P033, Class 2, RIGID SUPPORT, SI-27
Data Sheet No. 98U1-754P033, Drawing No. ISI-PRI-1253
Method: VT-3
Indication: Gap on the sides of the pipe was 1/4".
Disposition: Accept as is.

This support was previously examined during U1R18 with the same results recorded. These conditions do not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no additional or subsequent examinations are required.

IDR 98U1-7P034, Class 2, RIGID SUPPORT, SI-26
Data Sheet No. 98U1-754P034, Drawing No. ISI-PRI-1253
Method: VT-3
Indication: Base plate gap was up to 3/32".
Disposition: Accept as is.

This support was previously examined with no mention of gaps at the mounting surface interface. The gaps are due to the uneven mounting surface. No evidence of inservice degradation exists. This condition does not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no additional or subsequent examinations are required.

IDR 98U1-7P035, Class 2, RIGID SUPPORT, R-147
Data Sheet No. 98U1-754P036, Drawing No. ISI-PRI-1224
Method: VT-3
Indication: Gap distance on wall side shows 4.2" and gap distance on opposite side is 3.9". The drawing shows a gap distance of 4.5" on wall side and 4.0" on opposite side.
Disposition: Accept as is.

This support was recently added to the program and has not been previously examined. No evidence of inservice degradation was evident. These conditions do not affect the operability of the component. These conditions do not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no additional or subsequent examinations are required.

IDR 98U1-7P036, Class 1, RIGID SUPPORT. 40-18-PPC
Data Sheet No. 98U1-754P038, Drawing No. ISI-PRI-1140
Method: VT-3
Indication: Gaps seen on both wall plates. .15" gap exists at the plate farthest away from the ladder and a .1" gap exists at the plate closest to the ladder.
Disposition: Accept as is.

This support was recently added to the program and was not previously examined. The gaps exist due to the uneven mounting surface. The plate and the bolting are painted, and no evidence of inservice degradation exists. This condition does not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, successive or additional examinations are required.

IDR 98U1-7P037, Class 2, RIGID SUPPORT, 3H-01
Data Sheet No. 98U1-754P021, Drawing No. ISI-PRI-1223
Method: VT-3

Indication: Grout cracked on west side of support and does not exist for 7" of 11 1/2" on east side.

Disposition: Accept as is.

This support was previously examined during U1R21 with similar results recorded. At that time, IDR 94U1-7P019 and Condition Report 94-101 were generated documenting this condition. At that time, the support was evaluated to meet and perform its functional requirements and the system was considered to be operable. The supports immediately adjacent to and supports equal in number and similar in type, design, and function were examined during U1R21. The examinations of the additional supports revealed no recordable indications. As a response to the above noted Condition Report, Modification Request MR 95-039 was generated on 06/06/95 to repair this support. In discussions with the Civil/Structural/Piping group, it was determined that these modifications have not occurred as of this date. As there is no evidence of deformation or structural degradation to fasteners, springs, clamps, or other support items, this support is considered to be operable. These conditions do not violate the acceptance standards of IWF-3410/Code Case N-491, therefore, no additional or subsequent examinations are required.

4.2 Pressure Tests

No reportable indications observed.

4.3 Snubber Surveillance Tests

Tests were acceptable, no corrective actions required.