REACTOR COOLANT SYSTEM

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SURVEILLANCE REQUIREMENTS (Continued)

- 7. Unserviceable describes the condition of a tube if it leaks or contains a defect large enough to affect its structural integrity in the event of an Operating Basis Earthquake, a loss-of-coolant accident, or a steam line or feedwater line break as specified in 4.4.5.3.c, above.
- Tube Inspection means an inspection of the steam generator tube from the point of entry (hot leg side) completely around the U-bend to the top support of the cold leg.
- 9. Sleeve Inspection means an inspection of the sleeved portion of the tube. This inspection will include 3 inches of the parent tube directly above the upper weld, the upper weld which forms the new pressure boundary, and the sleeve material below the upper weld.
- 10. Repaired tube means a tube that has undergone approcess that reestablishes its serviceability.

The Combustion Engineering Inc. weld sleeve process will be used per report CEN-337-P.

" Insert"

Stram Generator tubes may be repaired by the installation of a sleeve. The designs of the sleeves shall be reviewed and approved by the NRC prior to their use in the repair of steam generator tubes. The Combustion Engineering, Inc. weld sleeve process may be used per report CEN-337-P; however, other designs may be utilized subject to NRC approval.

SUMMER - UNIT 1

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Amendment No. 59