In Reply Refer To: Docket: 50-285 EA No. 87-71

Omaha Public Power District ATTN: R. L. Andrews, Division Manager-Nuclear Production 1623 Harney Street Omaha, Nebraska 68102

Gentlemen:

SUBJECT: NOTICE OF VIOLATION (NRC INSPECTION REPORT NO. 50-285/87-08)

This refers to the NRC inspection conducted on March 23-27, 1987, at Fort Calhoun Station, Blair, Nebraska. The violation identified during the inspection was discussed with you at the enforcement conference held in the Region IV office on May 14, 1987.

The enclosed violation is being issued for failure to carry out measures established to assure that special processes, including welding, heat treatment, and nondestructive testing, are controlled and accomplished by qualified personnel using qualified procedures in accordance with applicable codes, standards, specifications, criteria, and other special requirements.

In order to pursue the technical issues of this violation, you are required to respond to this letter and should follow the instructions specified in the enclosed Notice when preparing your response. In your response, you should document the specific actions taken and any additional actions you plan to prevent recurrence. After reviewing your response to this Notice, including your proposed corrective actions and the results of future inspections, the NRC will determine whether further NRC enforcement action is necessary to ensure compliance with NRC regulatory requirements.

In accordance with Section 2.790 of NRCs "Rules of Practice," Part 2, Title 10, Code of Federal Regulations, a copy of this letter and its enclosure will be placed in the NRC Public Document Room.

The responses directed by this letter and the enclosed Notice are not subject to the clearance procedures of the Office of Management and Budget as required by the Paperwork Reduction Act of 1980, Pub. L. No. 96-511.

C:PSB

Sincerely, Original Signed By A. B. Beach

DIDRA

5/12/88

L. J. Callan, Director Division of Reactor Projects

AO W

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Enclosure: (see next page)

C: MQPS TO D: ORS RIV:RI IR JLMilhoan TWesterman LGilbert/cjg IBarnes 388 188 5/1+/86 5/2/88 5/2/88

Reconcur IBarnes 75 5/13/88

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Omaha Public Power District

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Enclosure: Appendix - Notice of Violation

cc w/enclosure: Fort Calhoun Station ATTN: W. G. Gates, Manager P.O. Box 399 Fort Calhoun, Nebraska 68023

Harry H. Voigt, Esq. LeBoeuf, Lamb, Leiby & MacRae 1333 New Hampshire Avenue, NW Washington, D. C. 20036

Kansas Radiation Control Program Director

Nebraska Radiation Control Program Director

bcc: bcc to DMB (IEO1)

bcc distrib. by RIV:

R.D. Martin, RA Section Chief (DRP/B) RIV File RSTS Operator Lisa Shea, RM/ALF DRS TSS M. Emerson T. Westerman L. Cilbert RPSB-DRSS MIS System DRP Project Engineer, DRP/B T. Bournia, NRR Project Manager H. Scott, Acting EO RRI J. Milhoan J. Callan I. Barnes -

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