



IRA L. MYERS, M.D.
STATE HEALTH OFFICER

State of Alabama

DEPARTMENT OF PUBLIC HEALTH

State Office Building
Montgomery, Alabama 36130



February 22, 1983

RECEIVED

FEB 28 1983

Office of Radiation Control
Licensing Section

Mr. Donald A. Nussbaumer
Assistant Director for
State Agreements Program
Office of State Programs
U. S. Nuclear Regulatory Commission
Washington, D. C. 20555

Dear Mr. Nussbaumer:

Thank you for your letter of February 9, 1983. It is most interesting and does deserve a response.

1. The suggested States regulations have, for 15 years recommended, the wording used in Alabama's regulations. Since many states have such a provision, we fail to understand why the U. S. NRC now requests us not to enforce our regulations. Further, if we fail to enforce this regulation then which regulation should we next fail to enforce?
2. The crux of the problem seems to be whether the explanation of Agreement State requirements as currently provided by 3M is adequate. We will accept an adequate description of Agreement State requirements as meeting 420-3-26-.02(20)(b)4., but the present form is not adequate. We feel that the following changes are needed.
 - A. In the opening paragraph of describing a General Licensee a point should be made that several Agreement States require prompt registration by a responsible official.
 - B. A similar comment should be made in (7).

For your convenience we have included a copy of the form used by 3M.

Again we recognize that the Washington NRC Staff does not view general licenses as a significant potential health problem. However, we have serious reservations regarding some devices being distributed under this general license particularly when the General Licensee is not told that he has radioactive materials and the only information stating that he does is buried inside several operating documents.

Sincerely,

Aubrey V. Godwin
Aubrey V. Godwin, Director
Bureau of Radiological Health
Environmental Health Administration

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PDR ORG EMV3MCO
PDR

AVG:psc
cc: 3M - Agreement States

8809200100

U.S. NUCLEAR REGULATORY COMMISSION REGULATIONS APPLICABLE TO GENERAL LICENSEES

You automatically become a GENERAL LICENSEE when you receive the 3M Brand Nuclear Static Eliminator. Applicable N.R.C. Regulations may be found on the back of this sheet. The use of this device in an Agreement State is regulated under requirements substantially the same as these. In general the regulations state:

- (1) All labels must be maintained on the devices and you must comply with the instructions provided with the device.
- (2) You cannot transfer the device(s) to another general licensee.
- (3) In case a static eliminator has been subjected to fire or other catastrophe or has been lost or stolen, NOTIFY THE STATIC CONTROL SYSTEMS DEPARTMENT, 3M COMPANY IMMEDIATELY BY TELEPHONE. THE NUMBER TO CALL (collect) IS 612/733-9420. Ask for the Regulatory Affairs Manager. You will be advised relative to reporting the incident to the proper authorities when required.
- (4) You must retain records of the receipt of the device and its return to 3M at the end of the lease period. (A table to record pertinent data is printed in the static eliminator instruction sheet).
- (5) Po-210 devices must be leak tested every thirteen (13) months. Return of the device(s) to 3M at the end of the 12 month lease period will take care of this obligation for you.
- (6) MODIFICATION OF 3M NUCLEAR STATIC ELIMINATORS BY OPERATIONS SUCH AS CUTTING, DRILLING, BENDING, WELDING, BRAZING OR OTHER DESTRUCTIVE AND/OR ALTERING OPERATIONS IS IN VIOLATION OF FEDERAL LAW AND NOT ALLOWED UNDER ANY CIRCUMSTANCES.
- (7) Under USNRC and State regulations your operations using nuclear static eliminators may be inspected for compliance with these regulations. State regulations may require registration of your devices.

Your local Static Analyst is ready to assist you with any questions you may have concerning compliance with the above regulations. Do not hesitate to call at any time.

If you do not have your local Static Analyst's number, call 612/733-9420 and leave your message. We will see that you are contacted.

[illegible]

1. At Model 1 and an individual or organization of license.

2. The terms and conditions of each license shall be contained in the regulations in section 21.25 which shall be subject to amendment, revision or modification by reason of amendments to the Code of Federal Regulations, regulations and orders issued in accordance with the terms of the Act.

3. Any license may be reinstated, suspended or modified, in whole or in part, for any material statement in the application or any statement of fact included under section 32 of the Act, or in conditions revealed by such application or statement of fact, which render such license invalid, or for any violation of the Act, or for any other cause which warrants the Commission to revoke or suspend such license in accordance with the violation of, or failure to observe any of the terms and provisions of the Act or of any rule, regulation or order of the Commission.

4. (a) Except in cases of willfulness or those in which the public health, interest or safety require, no license shall be modified, suspended or revoked unless prior to the institution of such action, the facts or conduct which may warrant such action shall have been called in the form of a written complaint in writing and the licensee shall have been accorded an opportunity to demonstrate compliance with all lawful requirements.

5. 30.62 Right to cause the withholding or recall of product material.

The Commission may cause the withholding or recall of radioactive material from any person who is not equipped to observe or fails to observe such safety standards to protect health as is established by the Commission, or who uses such materials in violation of law or regulation of the Commission, or in a manner other than as disclosed in the application therefor or as shown by the Commission.

6. 30.63 Violations.

An injunction or other court order may be obtained prohibiting any violation of any provision of any regulation or order issued thereunder. A court order may be obtained for the payment of a penalty imposed pursuant to section 234 of the Act for violation of section 32, 57, 62, 63, 81, 8, 103, 104, 107 or 108 of the Act or any rule, regulation or order issued thereunder, or any term, condition or limitation of any license issued thereunder, or for any violation for which a license may be issued under section 186 of the Act. Any person who willfully violates any provision of the Act or any regulation, rule, order issued thereunder may be guilty of a crime and upon conviction, may be punished by imprisonment or both, as provided by law.

7. 30.64 Reports of theft or loss of licensed material.

Each licensee shall report by telephone and teletype to the Director of the appropriate Nuclear Regulatory Commission Regulatory Operations Regional Office listed in Appendix C, whenever its occurrence becomes known to the licensee, any loss or theft of licensed material in bulk and under such circumstances that it appears to the licensee that a substantial hazard may be persons in unrestricted areas.

8. 30.65 Notifications of incidents.

(a) Immediate notification. Each licensee shall immediately notify the Director of the appropriate Nuclear Regulatory Commission Regulatory Operations Regional Office, as shown in Appendix C, by telephone and teletype of any incident involving radioactive, toxic, or special nuclear material by him and which may have caused or threatens to cause:

(1) Exposure of the whole body of any individual to 25 rems or more of radiation, exposure of the whole body of any individual to 750 rems or more of radiation, or exposure of the head, hands or forearms of any individual to 375 rems or more of radiation; or

(2) The release of radioactive material in concentrations which, if averaged over a period of 30 days, would exceed 5,000 times the limits specified for such materials in Appendix B, Table 1; or

(3) A loss of one working week or more of the operation of any facilities affected; or

(4) Damage to property in excess of \$100,000.

(b) Twenty-four hour notification. Each licensee shall, within 24 hours notify the Director of the appropriate Nuclear Regulatory Commission Regulatory Operations Regional Office listed in Appendix C, by telephone and teletype of any incident involving licensed material, possessed by him and have caused or threatens to cause:

(1) Exposure of the whole body of any individual to 5 rems or more of radiation, exposure of the whole body of any individual to 30 rems or more of radiation, or exposure of the head, hands or forearms to 75 rems or more of radiation; or

(2) The release of radioactive material in concentrations which, if averaged over a period of 30 days, would exceed 500 times the limits specified for such materials in Appendix B, Table 1; or

(3) A loss of one day, or more of the operation of any facilities affected; or

(4) Damage to property in excess of \$1,000.

(c) Any expenditure with the Commission or pursuant to this section shall be prepaid by all individuals who have incurred exposure to radiation which is stated in a separate part of this

REGION	ADDRESS	TEL. NUMBER	
		DAYTIME	NIGHTTIME
1	Regional US-MAC Office of Inspection and Enforcement 637 Papa Avenue King of Prussia, Pennsylvania 19396	215 327 1190	215 327 1190
2	Regional US-MAC Office of Inspection and Enforcement Suite 101 730 Peachtree Dr. NW Atlanta, Georgia 30303	404 575 4303	404 575 4303
3	Regional US-MAC Office of Inspection and Enforcement 700 Anderson Road San Diego, California 92121	214 815 7560	214 815 7560
4	Regional US-MAC Office of Inspection and Enforcement 611 Papa Plaza Drive, Suite 1000 Memphis, TN 38102	901 837 4211	901 837 4211
5	Regional US-MAC Office of Inspection and Enforcement 1995 N. Central Road, Suite 702 Miami, Florida 33145	407 486 2141	407 486 2141

GENERAL OFFICE OF THE MINING AND MANUFACTURING COMPANY, MINNEAPOLIS, MINN.

STANDARD FORM NO. 64

U.S. GOVERNMENT PRINTING OFFICE: 1964

August 22, 1972



Mr. Chester L. Nayfield, M.D.
Administrator
Radiological & Occupational
Health Section
Department of Health &
Rehabilitation Services
State of Florida
P.O. Box 210
Jacksonville, Florida 32201

Dear Dr. Nayfield:

As a follow up to our telephone conversation of 11 August we are formally requesting an exception to Paragraph 170J-3.202 (3) (b) 8 of the Rules and Regulations for Control of Radiation Hazards for our customers in the State of Florida who are utilizing generally licensed nuclear static elimination equipment distributed by 3M Company pursuant to our AEC License 22-00057-326. Specifically we request that the quarterly report which 3M Company has been submitting to you for several years be accepted in lieu of registration of the devices by the individual general licensees.

We do realize that the letter of the law as written requires individual registration. However, the spirit of the law can best be served by accepting the 3M quarterly report for the registration. The registration provision was included in the Rules and Regulations to insure that the licensing authority (in this case the Division of Health) have current knowledge of the location of each generally licensed device so that appropriate action could be taken in the case of an accident or incident. We agree with this philosophy but we do contend that the registration will be more complete and current if the 3M quarterly report is used. Relying on registration of these static eliminators by the general licensees is hit and miss at best, and it is a time consuming job for your staff.

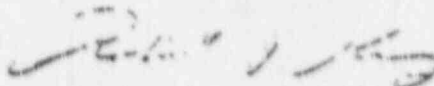
Your Department is charged with protecting the health and safety of the residents of the State of Florida. 3M Company wishes to do all in its power to facilitate this undertaking as regards the use of our generally licensed static elimination equipment. We manufacture quality products. They are safe to use. But the products can be abused regardless of our instructions to the customer or yours. If a situation like this should come to your attention, we'd like to know. On the other hand in any case where a situation like this comes to our attention, we notify agencies such as yours. Together we can perform our functions better in this radiological safety area than either of our organizations can do alone.

The granting of our request is not without precedent in other Agreement States. All such states, except Florida, accept our quarterly report as the individual static eliminator registration. In a state like New York this exception was granted formally (Case No. 2388-66, State of New York Department of Labor, Board of Standards and Appeals). In most states the exception was granted without formal action.

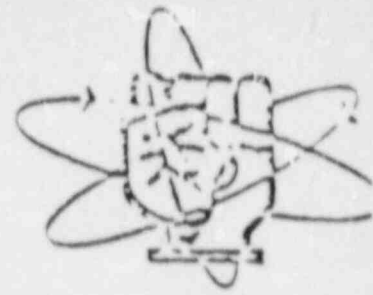
Naturally 3M Company has an ulterior motive in asking for this exception. We have built a business in the static eliminator area. If our customers in Florida feel that they are being "picked on" by your department, our selling job will be more difficult or even impossible. While we are used to dealing with licensing agencies the general run of person is not. A simple request (from a government agency) to fill out a form and return it is harrassment, in estimation. The point is that it is a difficult job to maintain customer good will now, the competitive situation being what it is. Registration problems would only add to the problem.

I hope that I have made our position clear and that our request is specific enough. I do appreciate your time in listening to our story. Please take up this matter with the "powers that be". I would appreciate learning of the decision as soon as possible. Please contact me if there are any questions.

Very truly yours,


Robert J. Kunz
Sales Manager
Static Eliminators





3M BRAND STATIC ELIMINATOR

SPECIAL INSTRUCTIONS

This shipping box contains the following items:

1. The static eliminator(s) which you ordered.
2. A packing list.
3. A copy of the instruction sheet for the 3M Brand Static Eliminator.
4. An address label for returning your used device(s)

Please check to see that the static eliminator(s) is (are) physically intact. Any damage to the device(s) should be reported immediately to the 3M Company(Nuclear Products).

On page 3 of the instruction sheet you will find spaces to record the receipt and return of 3M B-and Static Eliminators. Please make the appropriate entries immediately and retain the instruction sheet in your files. Should you have a prior (year-old) form it is suggested that you replace it with the new one, insuring that all devices now on hand have been recorded.

Please package the used unit(s) in the shipping container immediately, affix the return label, and ship via U. P. S. or Air Express, Prepaid.

On the reverse side of this document is a copy of Department of Transportation Special Permit No. 5248, which authorizes the containers used to ship this static elimination equipment.

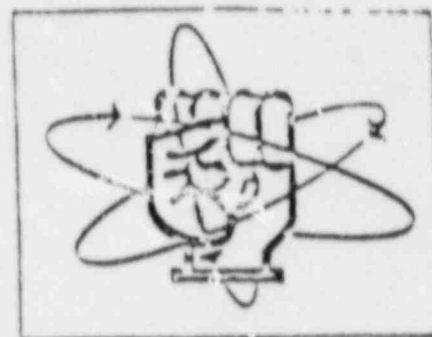
Thank you in advance for your cooperation.

DEPARTMENT OF TRANSPORTATION
HAZARDOUS MATERIALS REGULATIONS BOARD
WASHINGTON, D.C. 20590

SPECIAL PERMIT NO. 5248
THIRD REVISION
(COMPLETE)

This special permit is reissued pursuant to 49 CFR 170.15 of the Department of Transportation (DOT) Hazardous Materials Regulations, as amended and on the basis of the September 1, 1970, petition by the 3M Company, St. Paul, Minnesota, and the original petitions on file with this Board.

1. Shipments of radioactive materials, n.o.s., are hereby authorized in the packaging as described in this special permit, and as further provided for herein. This packaging, when constructed and assembled as prescribed herein, with the contents as authorized herein meets the standards prescribed in the DOT regulations, Section 173.395(a). This permit is issued only to extend the Type A package quantity limits for "special form" radioactive material to a specific form of a group I radionuclide, which does not meet all of the requirements of "special form" radioactive material.
2. Each shipper, under this permit, other than the petitioner named above shall register his identity with this Board prior to his first shipment, and shall have a copy of this permit in his possession before making any shipment.
3. The packaging authorized by this permit consists of any approved Type packaging as prescribed in SS173.389(j) and 173.395(a).
4. The contents of each package authorized by this permit consist of not more than 20 curies of radioactive material, n.o.s., in the form of polonium-210 as sources fabricated of 3M Brand Radiating Microspheres, and contained static elimination type, or similar devices.
5. The outside of each package must be plainly and durably marked "DOT 5248", in connection with and in addition to the other markings and labels prescribed by the DOT regulations. Each shipping paper issued in connection with shipments made under this permit must bear the notation "DOT SPECIAL PERMIT NO. 5248", in connection with the commodity description thereon.
6. Each package must have its gross weight plainly and durably marked on the outside of the package.
7. This permit authorizes shipments only by passenger-carrying aircraft, cargo-only aircraft, motor vehicle, and rail. (For shipments by air, a copy of this permit must be carried aboard any aircraft transporting radioactive material under these terms.)
8. Any incident involving loss of contents of the package must be reported to this Board at the earliest feasible moment following the incident.
9. This permit does not relieve the shipper or carrier from compliance with any requirement of the DOT regulations, except as specifically provided for herein.
10. This permit expires November 30, 1972 and may be revoked for cause any time.



3M BRAND NUCLEAR STATIC ELIMINATORS

Instruction Sheet

GENERAL

3M Brand Static Eliminators are the most efficient devices available for the elimination of static electricity. Since their ability to eliminate static charge comes from a nuclear material, polonium 210, they do not require electrical power. There are no special handling requirements for these devices. Because of the nature of the nuclear material (an alpha emitter) there is no external radiation hazard. The alpha particles emitted will not even penetrate a thin sheet of paper. Likewise, there is no internal hazard because the isotope is permanently "caged" in 3M Brand Radiating Microspheres.

The above information is not meant to imply that these devices are a cure-all. Although they are designed to reduce the static charge to negligible levels, the actual level to which the static charge is reduced depends upon the individual application.

SPECIAL PRECAUTIONS

1. In case the static eliminators have been subjected to a fire or other catastrophe please proceed as follows immediately:
 - a) Notify the Nuclear Products Department, 3M Company, preferably by telephone (collect). The phone number is 612/733 9420. Ask for the Sales Manager.
 - b) Notify the U.S.A.E.C. Regional Compliance Office listed on the back page of this Instruction Sheet. The AEC will instruct you as to further action to be taken. The AEC is aware of the built-in safety features of our nuclear static eliminators.
2. Although these devices are designed to retain their integrity under normal industrial operating conditions, they could be damaged if subjected to extreme environmental conditions. Before using these devices in the following situations it is recommended that you contact the local Static Analyst or 3M Company Nuclear Products for an opinion on the propriety of such action:
 - a) Ambient temperature in excess of 200°F.
 - b) Strong cleaning solvents, such as ketones and hydrocarbons.
 - c) Mineral acids or caustics.
 - d) Constant vibration or physical impact.
 - e) Flying abrasive matter.
3. See also Page 3 of this Instruction Sheet (AEC Regulations, paragraph 3).

1. The first part of the document is a list of the names of the persons who have been appointed to the various positions of the Board of Directors of the Corporation.

2. The second part of the document is a list of the names of the persons who have been appointed to the various positions of the Board of Directors of the Corporation.

3. The third part of the document is a list of the names of the persons who have been appointed to the various positions of the Board of Directors of the Corporation.

4. The fourth part of the document is a list of the names of the persons who have been appointed to the various positions of the Board of Directors of the Corporation.

5. The fifth part of the document is a list of the names of the persons who have been appointed to the various positions of the Board of Directors of the Corporation.

INSTALLATION - STATIC BARS (210, 315)

The most effective ionization distance is approximately 1" from the suspended surface of the nuclear component of the device, and the device should be mounted above or below the material to be neutralized at this distance. Because of the wide range of application, mounting brackets are not provided, but mounting holes that take a 1/4" bolt are placed at the ends of the housing.

Positioning of the device must be determined for each application. In most cases the device should be placed over the sheet or web at a point where removal of the static charge will eliminate the problem caused by the charge. This is generally determined by trial and error. In most instances a unit on one side of a sheet or web will remove the static charge from both surfaces. There are, however, some cases where this does not take place and a device must be used on each side.

These units are not fully effective when placed over a point where the charged sheet or web is in contact with another surface. Most effective neutralization of static electricity takes place when the material is suspended in free space.

These units must be grounded.

Should the determination of the magnitude of the static charge be desired, it is best accomplished by using a commercially available static meter (such as the 3M Model 703).

Special Note For Model 315: For proper operation of the "315" it is necessary that the induction component of the device be "upstream" from the nuclear component; that is, the charged material must pass the induction component prior to passing the nuclear component. There is an arrow on the label of this device indicating the proper direction of web movement.

CLEANING - STATIC BARS

Since the penetrating ability of the alpha particle is so slight, a coating of dust or dirt over the device will adversely affect its operation. To prevent this, it is suggested that whenever possible the unit should be mounted face down over the sheet or web to reduce the accumulation of dirt. Should the device become dirty it may be cleaned by wiping with a dry cloth or rag moistened with solvent (such as heptane). If it appears that more strenuous cleaning methods are required, we suggest that you contact 3M Company for instructions.

INSTALLATION - COMPRESSED AIR DEVICES (902, 906, 908)

These devices require no installation except connection to a source of compressed air. Because ionized air rapidly recombines, particularly under compressed conditions, the static eliminator must be placed at the end of the compressed air line so that the distance from this static eliminator to the object to be neutralized is minimal.

AIR SUPPLY - COMPRESSED AIR DEVICES

A coating of water or oil over the nuclear source will decrease the efficiency of the static eliminator. It is often wise to install an air filter prior to the static eliminator to prevent this problem by removing dust, water, or oil droplets from the air.

INSTALLATION - BLOWN AIR DEVICES (905, 907)

These devices require no installation other than the connection to a source of air (907), such as a pressure blower, or a 110 volt electrical outlet (905).

CLEANING - BLOWN AIR DEVICES

As with the other nuclear static eliminators, caution should be exercised not to coat the nuclear surface with dirt or other foreign material. Should the device become dirty it may be gently rinsed with acetone and immediately air dried.

AEC REGULATIONS

You automatically become a GENERAL LICENSEE when you receive the JM Brand Static Eliminator. Applicable AEC Regulations may be found on the next page. Read them. Generally, here is what is required of you.

1. Do not transfer, abandon, or dispose of the device except to return it to 3M Company (Nuclear Products). This does not prohibit your moving the device from machine to machine, or building to building.
2. Do not remove the label from the device
3. If the device is damaged to the extent that the radiological integrity might be impaired, withdraw the device from service and immediately contact 3M Company (Nuclear Products).
4. The theft or loss of the device should be reported immediately to the 3M Company (Nuclear Products).
5. Record the serial number, the amount of polonium-210, and the appropriate dates in the table below, for reference.
6. Although not required by the AEC Regulations, the leasing arrangement under which these devices are distributed requires that the devices be returned to 3M Company at the end of each lease year.

[illegible]



A safe, efficient Nuclear Static Eliminator

DESIGNED TO SOLVE
THESE KINDS OF
PROFIT-ROBBING
PROBLEMS

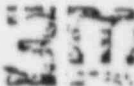
Fires and Explosions
Dust Accumulation
Feeding Jams
Improper Delivery
Handling Problems
Uneven Jogging
Rejected Material
Undesirable Surface Properties
Operation of Equipment at
Reduced Speeds
Excess Waste
Poor Quality
Material Breakage

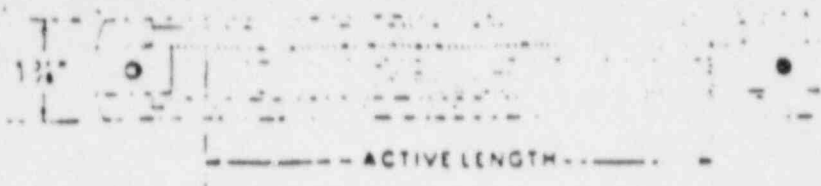
To name but a few!

TYPICAL AREAS
WHERE THE 210
HAS PROVEN USEFUL

Plastics	Rubber
Paper	Foam
Printing	Magnetic Tape
Packaging	Photographic
Textile	

And the list goes on!

Nuclear Products 
3M CENTER • ST. PAUL, MINNESOTA 5510



SPECIFICATIONS:

Overall length — Active length + $2\frac{1}{4}$ "
Mounting Hole Centers — Active Length + $1\frac{1}{4}$ "
Mounting Holes — $9/32$ " Diameter
Temperature limit — 200°F Ambient
Isotope — Po-210
Emission — Alpha
Activity — 2 millicuries per inch
Thickness — $\frac{1}{8}$ "
Width — $1\frac{1}{4}$ "

OUTSTANDING FEATURES OF THE 210

- Reduces both positive and negative static charges to near zero levels
- Completely portable — static problems can move around; the "210" can be moved right with them
- No operational expense — self-powered; uses no electricity
- Nothing to fail mechanically or electrically
- Compact — fits almost anywhere
- Simple to install — no wires; no fancy connections
- Completely safe — no hazard from the nuclear power source
- Can be used safely in volatile areas — no fire or explosion hazard
- Generally licensed by U.S. Atomic Energy Commission

LEASING SERVICE

The normal useful life of this device is one year. AEC regulations require that the device be leak tested each twelve months. To satisfy both requirements the device is leased on a renewable 12 month basis. At the end of each 12 month period a fresh device is shipped to the customer and the old device is returned to 3M Company.

All statements, technical information and recommendations contained herein are based on tests we believe to be reliable, but the accuracy or completeness thereof is not guaranteed, and the following is made in lieu of all warranties, express or implied.

Seller's and manufacturer's only obligation shall be to replace such quantity of the product proved to be defective. Neither seller nor manufacturer shall be liable for any injury, loss or damage, direct or consequential, arising out of the use of or the inability to use the product. Before using, user shall determine the suitability of the product for his intended use and user assumes all risk and liability whatsoever in connection therewith.

No statement or recommendation not contained herein shall have any force or effect unless in an agreement signed by officers of seller and manufacturer.

Terms: 2/10, net 30.

All prices F.O.B. St. Paul, Minn. and subject to change without notice.

All units are custom manufactured to order only after properly executed 3M Lease Agreements are received.

Delivery: Approximately 2 weeks after receipt of signed lease agreement.

Quantity discounts available upon request.