

April 14, 1969

J. P. O'Reilly, Chief
Reactor Inspection and Enforcement Branch
Division of Compliance, Headquarters

PACIFIC GAS & ELECTRIC COMPANY (DIABLO CANYON NO. 1) - DOCKET NO. 50-275
COMMONWEALTH EDISON COMPANY (DRESDEN II) - DOCKET NO. 50-237 CPPR-18

The attached report of a vendor visit to Electric Steel Company (ESCO), Portland, Oregon, on March 28, 1969 is forwarded for information. ESCO is manufacturing the fittings to be used in the piping of the primary coolant system of PG&E's Diablo Canyon nuclear plant No. 1. Since ESCO is also the manufacturer of the primary coolant pump suction covers for the Dresden II reactor, a review of the quality control efforts related to these components was included during the visit at the request of Region III.

The evaluation of the vendor's quality assurance program (see Appendix A) is presented in what I consider to be a precise and concise format which clearly avoids any confusion with quality control programs. This format also affords a uniform basis for comparison evaluations of the varied quality assurance programs in effect at the construction sites and vendor plants.

Based on the information obtained during the visit, it appears that the activities of PG&E, Westinghouse and ESCO are sufficient to provide reasonable assurance that the pipe fittings manufactured by ESCO will be of a quality consistent with the requirements prescribed in the preliminary safety analysis report for the Diablo Canyon No. 1 nuclear power station.

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You will note that ESCO retains the radiographs of the fittings. During our next visit to PG&E we will review PG&E's over-all quality assurance-quality control program and determine the ultimate disposition of the film.

G. S. Spencer
Senior Reactor Inspector

Attachment:
CO Rpt. Nos. 50-275/69-3
50-237/69-5

By A. D. Johnson
W. E. Vetter
dtd 4/14/69

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