

isotopes specialties company

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victoria 9-2273 burbank
state 2-3000 chicago
locust 8-0124 philadelphia
plaza 8-0700 n. y.

January 26, 1959

sales offices:

p.o. box 90
glen ellyn, ill.

p.o. box 1797
philadelphia 5, pa.

United States Atomic Energy Commission
Washington 25, D. C.

Attention: Senior Reviewer
Isotopes Branch
Division of Licensing and Regulation

Gentlemen:

On December 17, 1958, Mr. Robert E. Brinkman wrote a letter to Isotopes Specialties Company stating that he had received an application from Dr. G. M. Brownell of Winnipeg, Canada requesting authorization for the use of Antimony 124. Mr. Brownell referred to our series 30 sealed source capsule which according to the letter from Mr. Brinkman is not clearly understood by your office. Enclosed are two copies of our specification sheets describing the Type 1032 gamma source capsule. We hope that this will clarify this matter in your office.

On December 19, Mr. Brinkman wrote to Dr. Harold M. Matthews at Santa Rosa Junior College, Santa Rosa, California stating that your office had no record of an Isotopes Specialties Company Type 39, Cobalt-60 source capsule. The specifications on this source capsule had been sent to your office sometime last year and have apparently been mislaid. We are enclosing two copies of these specifications for your files.

We would appreciate your promptness in handling these difficulties.

Sincerely,

R. N. Donelson

R. N. Donelson
Chief Engineer

9810080188 980922
PDR FOIA
FRESQUE98-176 PDR

Enc: Specs. Type 39 Capsule (2)
Specs. Type 1032 capsule (2)

Sealed Source Files

MAR 3 - 1959

a division of nuclear corporation of america



9810080188

February 12, 1959
REVISED

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 21 BETA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: $3/8$ inch diameter by $5/16$ inch long, threaded outside with 3/8-32-NEF. See attached drawing.
2. Capsule material: Brass.
3. Window: 0.001 inch type 302 stainless steel.
4. Method of sealing: Window and planchet sealed by silver brazing, press fit plug sealed by silver-bearing solder.
5. Isotope: Ru-106, Sr-90, Tl-204, or Pm-147.
6. Method of deposition of isotope: Evaporation on planchet.
7. Maximum activity: One millicurie.
8. Mounting: The $3/8$ inch threads on the capsule are designed for incorporation in a device. The rear of the capsule is supplied with a hex socket or a screw driver slot for ease in installation.
9. Marking: Capsules are not marked. They are designed for incorporation in a labeled device.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to the manufacturer's tests, the A.E.C. requires leak testing at six-month intervals for sources of this type.

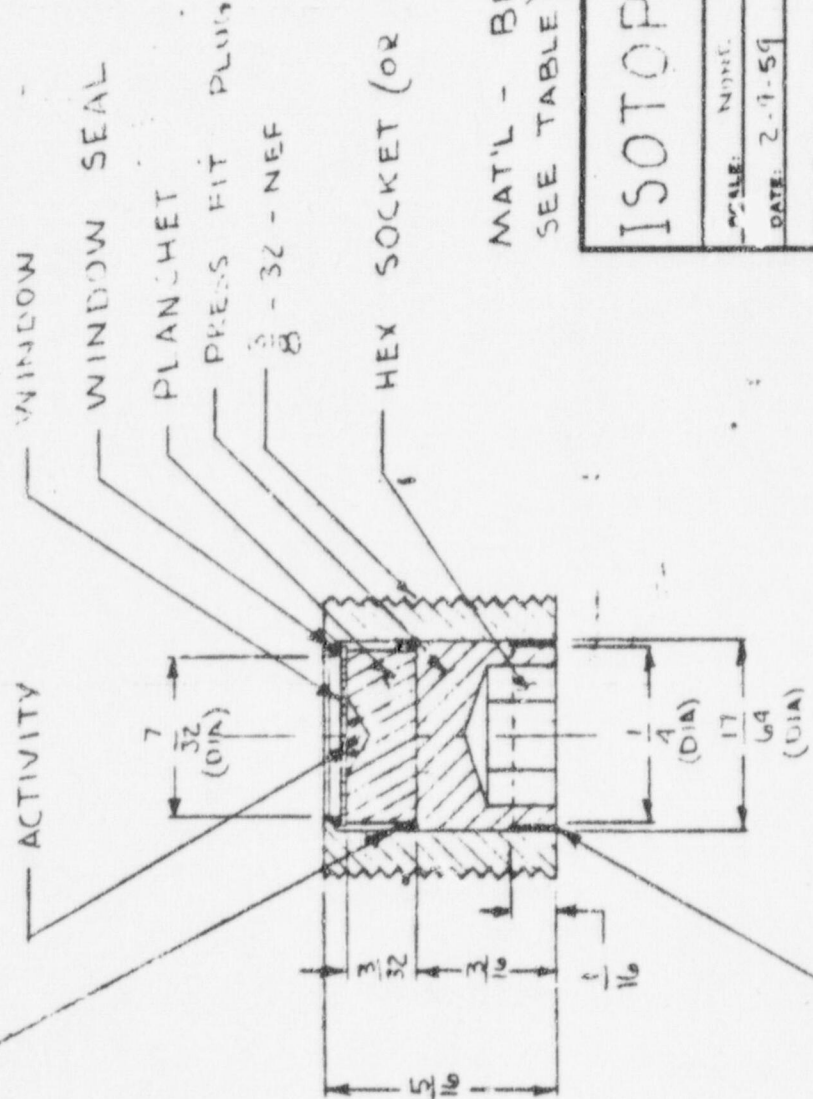
Sealed Source Files

MAR 2 - 1959

BK3

TYPE	WINDOW	MAT'L	WINDOW SEAL	PLANCHET	MAT'L
21	0.001" STN STL TP 302		SILVER BRAZE	BRASS	
22	0.002			BRASS	
25	0.002			TUNGSTEN ALLOY	
26	0.001 ALUM		PLASTIC CEMENT	BRASS	
27				TUNGSTEN ALLOY	
28	0.001 STN STL TP 302		SILVER BRAZE	TUNGSTEN ALLOY	

PLANCHET SEAL - SILVER
BRAZE (TYPES 21, 22, 25, 28 ONLY)



Sealed Source Files

MAR 2 - 1959

MAT'L - BRASS (EXCEPT WINDOW & PLANCHET
SEE TABLE)

ISOTOPES SPECIALTIES CO., INC

SCALE: NONE	APPROVED BY: <i>RHT</i>	DRAWN BY: <i>RHT</i>
DATE: 2-9-59	REVISED:	
TYPE 21, 22, 25, 26, 27, 28 BETA CAPSULES		
DRAWING NUMBER		8-0040

February 12, 1959
REVISED

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 22 BETA SOURCE CAPSULE

SPECIFICATIONS

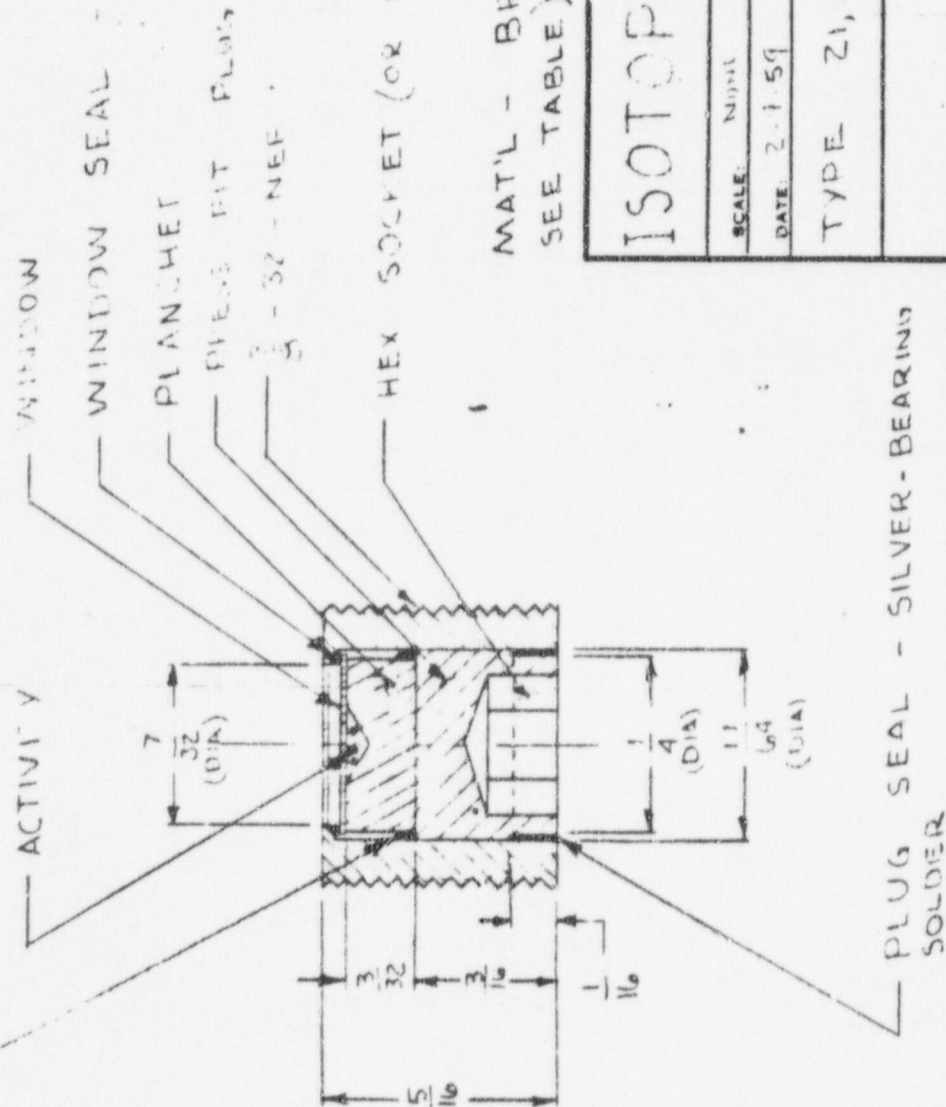
1. Outside dimensions: $3/8$ inch diameter by $5/16$ inch long, threaded outside with 3/8-32-NEF. See attached drawing.
2. Capsule material: Brass.
3. Window: 0.002 inch type 302 stainless steel.
4. Method of sealing: Window and planchet sealed by silver brazing, press fit plug sealed by silver-bearing solder.
5. Isotope: Ru-106, Sr-90, Tl-204, or Pm-147.
6. Method of deposition of activity: Less than one millicurie - by evaporation on planchet; one millicurie or more - Ru-106 and Tl-204, by plating as the metal on planchet, Sr-90 and Pm-147, by fusing in glass on planchet.
7. Maximum activity: Ru-106 and Sr-90 - 25 millicuries;
Tl-204 - 5 millicuries;
Pm-147 - one millicurie.
8. Mounting: The $3/8$ inch threads on the capsule are designed for incorporation in a device. The rear of the capsule is supplied with a hex socket or a screw driver slot for ease in installation.
9. Marking: Capsules are not marked. They are designed for incorporation in a labeled device.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to the manufacturer's tests, the A.E.C. requires leak testing at six-month intervals for sources of this type.

Sealed Source Files

MAR 2 - 1959

TYPE	WINDOW	MAT'L	WINDOW SEAL	PLANCHET	MAT'L
21	0.001" STN STL TP 302		SILVER BRAZE	BRASS	
22	0.002			BRASS	
25	0.002			TUNGSTEN ALLOY	
26	0.001 ALUM		PLASTIC CEMENT	BRASS	
27				TUNGSTEN ALLOY	
28	0.001 STN STL TP 302		SILVER BRAZE	TUNGSTEN ALLOY	

PLANCHET SEAL - SIL / EF
BRAZE (TYPES 21, 22, 25, 28 ONLY)



Sealed Source Files

MAR 2 - 1959

MAT'L - BRASS (EXCEPT WINDOW & PLANCHET
SEE TABLE)

ISOTOPES SPECIALTIES CO., INC.

SCALE: N/A	APPROVED BY: RHT	DRAWN BY: RHT
DATE: 2-1-59	REVISED	

TYPE 21, 22, 25, 26, 27, 28 BETA CAPSULES

DRAWING NUMBER	B-0040
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FEBRUARY 12, 1959
REVISED

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 25 BETA SOURCE CAPSULE

SPECIFICATIONS

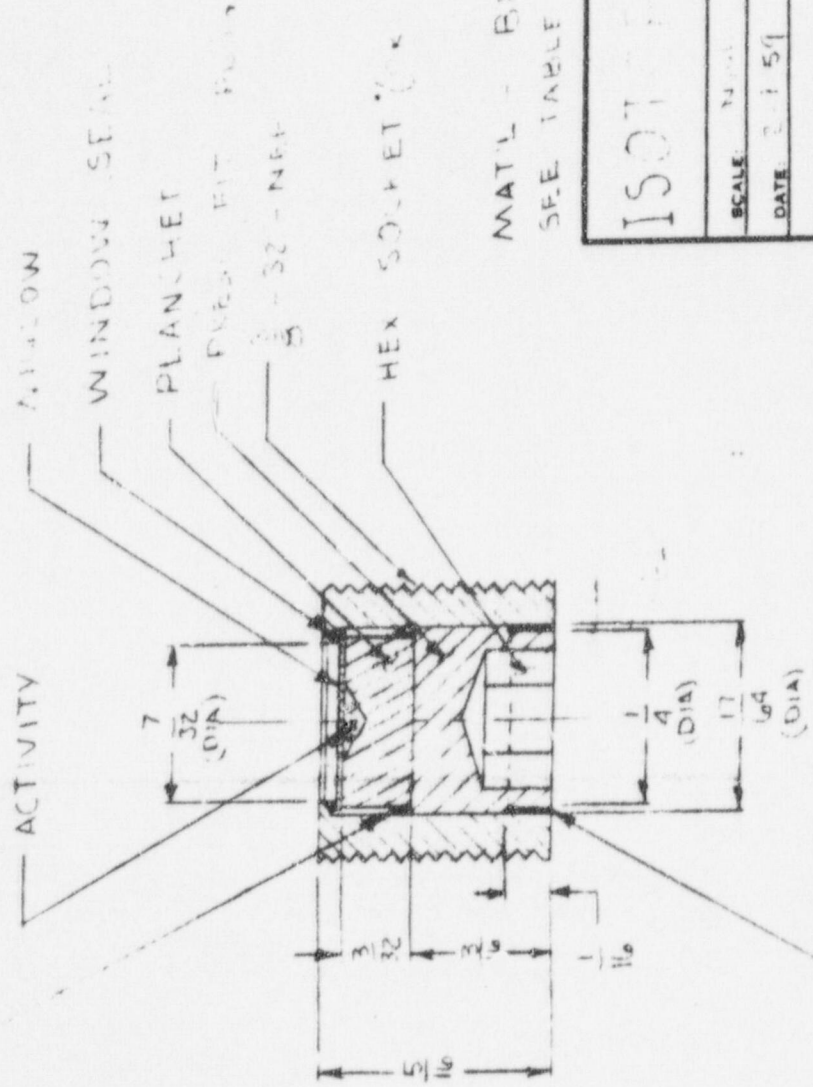
1. Outside dimensions: $3/8$ inch diameter by $5/16$ inch long, threaded outside with 3/8-32-NEF. See attached drawing.
2. Capsule material: Brass, except planchet is a tungsten alloy for increased reflection.
3. Window: 0.002 inch type 302 stainless steel.
4. Method of sealing: Window and planchet sealed by silver brazing, press fit plug sealed by silver-bearing solder.
5. Isotope: Ru-106, Sr-90, Tl-204, or Pm-147.
6. Method of deposition of activity: Less than one millicurie - by evaporation on planchet; one millicurie or more - Ru-106 and Tl-204, by plating as the metal on planchet, Sr-90 and Pm-147, by fusing in glass on planchet.
7. Maximum activity: Ru-106 and Sr-90 - 25 millicuries;
Tl-204 - 5 millicuries;
Pm-147 - one millicurie.
8. Mounting: The $3/8$ inch threads on the capsule are designed for incorporation in a device. The rear of the capsule is supplied with a hex socket or a screw driver slot for ease in installation.
9. Marking: Capsules are not marked. They are designed for incorporation in a labeled device.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to the manufacturer's tests, the A.E.C. requires leak testing at six-month intervals for sources of this type.

Sealed Source Files

MAR 2 - 1959

TYPE	WINDOW MAT'L	WINDOW SEAL	PLANCHET MAT'L
21	0.001" STN STL TP 300	SILVER BRAZE	BRASS
22	0.002		BRASS
25	0.002		TUNGSTEN ALLOY
26	0.001 ALUM	PLASTIC CEMENT	BRASS
27			TUNGSTEN ALLOY
28	0.001 STN STL TP 300	SILVER BRAZE	TUNGSTEN ALLOY

PLANCHET SEAL - SILVER
BRAZED (21, 22, 25, 26, 27, 28 ONLY)



Sealed Source Files

MAR 2 - 1959

MAT'L - BRASS (EXCEPT WINDOW & PLANCHET)
SEE TABLE

ISOTOPE SPECIALTIES CO.

SCALE: 1/4" = 1"	APPROVED BY: <i>R. H. H.</i>	DRAWN BY: <i>R. H. H.</i>
DATE: 2-1-59		REVISED:
TYPE 21, 22, 25, 26, 27, 28 BETA CAPSULE		
DRAWING NUMBER: <i>21-28</i>		

February 12, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 28 BETA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: $3/8$ inch diameter by $5/16$ inch long, threaded outside with $3/8$ -32-NEF. See attached drawing.
2. Capsule material: Brass, except planchet is a tungsten alloy for increased reflection.
3. Window: 0.001 inch type 302 stainless steel.
4. Method of sealing: Window and planchet sealed by silver brazing, press fit plug sealed by silver-bearing solder.
5. Isotope: Ru-106, Sr-90, Tl-204, or Pm-147.
6. Method of deposition of isotope: Evaporation on planchet.
7. Maximum activity: One millicurie. -
8. Mounting: The $3/8$ inch threads on the capsule are designed for incorporation in a device. The rear of the capsule is supplied with a hex socket or a screw driver slot for ease in installation.
9. Marking: Capsules are not marked. They are designed for incorporation in a labeled device.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to the manufacturer's tests, the A.E.C. requires leak testing at six-month intervals for sources of this type.

Sealed Source Files

MAR 2 - 1959

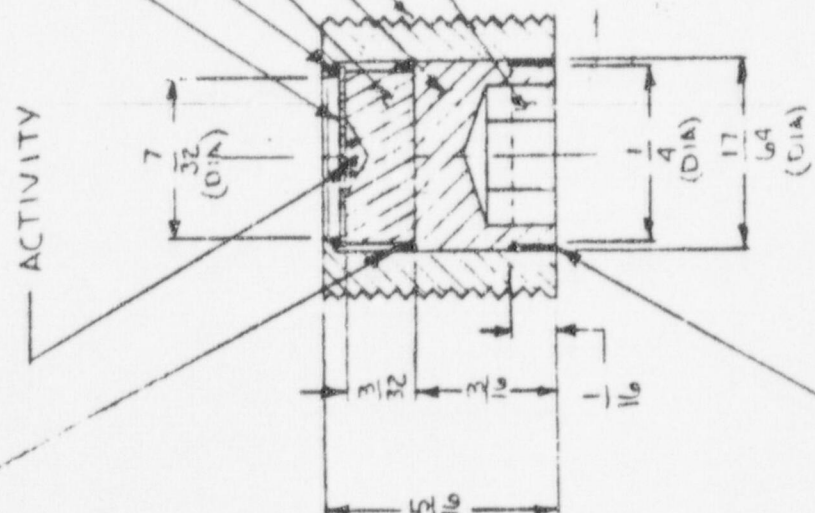
TYPE	WINDOW	MAT'L	WINDOW SEAL	PLANCHET	MAT'L
21	0.001" STN STL TP 302		SILVER BRAZE	BRASS	
22	0.002			BRASS	
25	0.002			TUNGSTEN ALLOY	
26	0.001 ALUM		PLASTIC CEMENT	BRASS	
27				TUNGSTEN ALLOY	
28	0.001 STN STL TP 302		SILVER BRAZE	TUNGSTEN ALLOY	

PLANCHET SEAL - SILVER
BRAZE / TYPES 21, 22, 25, 28 ONLY

ACTIVITY
WINDOW
WINDOW SEAL
PLANCHET

PRESS FIT PLUG
 $\frac{3}{8} - 32 - \text{NEF}$

HEX SOCKET (OR SCREW DRIVER SLOT)



Sealed Source Files

MAR 2 - 1959

MAT'L - BRASS (EXCEPT WINDOW & PLANCHET
SEE TABLE)

ISOTOPES SPECIALTIES CO., INC.

SCALE: NONE
DATE: 2-7-59
APPROVED BY: RHT
DRAWN BY: RHT
REVISED

TYPE 21, 22, 25, 26, 27, 28 BETA CAPSULES

DRAWING NUMBER
B-00040

September 25, 1958

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 39 GAMMA SOURCE CAPSULE

SPECIFICATIONS

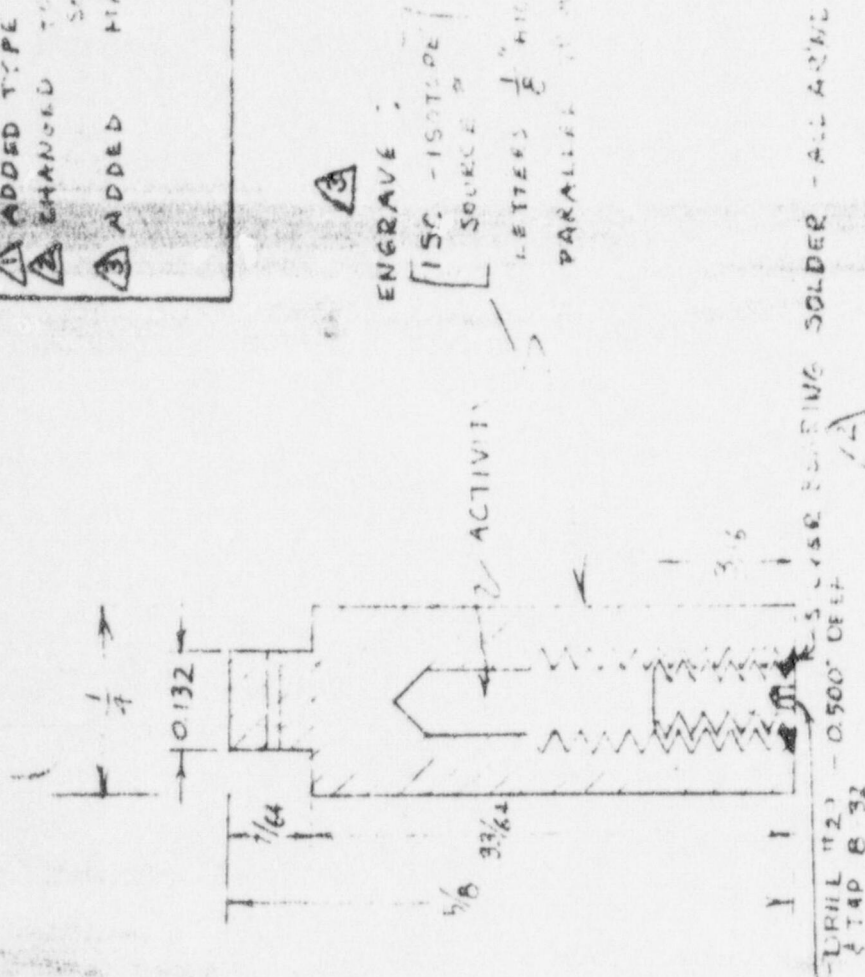
1. Outside dimensions: 1/4 inch diameter by 5/8 inch long. See attached drawing.
2. Capsule material: 430 (magnetic) stainless steel.
3. Window: None.
- 3a. Minimum wall thickness: .043 inch.
4. Method of sealing: Screw plug and silver-bearing solder.
5. Isotope: Cobalt-60 or Iridium-192.
6. Method of deposition of isotope: Solid cobalt, gold plated, or iridium placed in cavity.
7. Maximum activity: Co-60 - 25 curies; Ir-192 - 200 curies.
8. Mounting: None.
9. Marking: Sources are marked with company initials (ISO), name of isotope, and manufacturer's number. If the source is not intended for use in a device, a metal tag bearing the radiation symbol is wired to the source. The shield containing the source is marked with a radiation symbol decal and a metal name plate, stating activity, number, and date.
10. Leak testing: All capsules undergo the manufacturer's contamination test and are decontaminated, if necessary. The test is sufficiently sensitive to detect the presence of removable contamination in excess of 0.05 uc. Sources of solid Ir-192 and plated Co-60 do not require subsequent leak tests by A.E.C. regulations.

Sealed Source Files

MAR 3 - 1959

REVISIONS

- 1. ADDED TYPE 39 9-24-58
- 2. CHANGED TO SILVER PEAR SOLDER 9-20-58
- 3. ADDED MARKING 9-24-58



MAT'L: TYPE 38 : 303 ST. STL.
39 : 420 ST. STL.

Sealed Source Files

MAR 3 1959

ISOTOPE SPECIALTIES

SCALE: NONE APPROVED BY: RAC
DATE: 8-28-58

TYPE 38, 39 GAMMA

SOURCE CAPCINE

DRAWING NUMBER

February 12, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

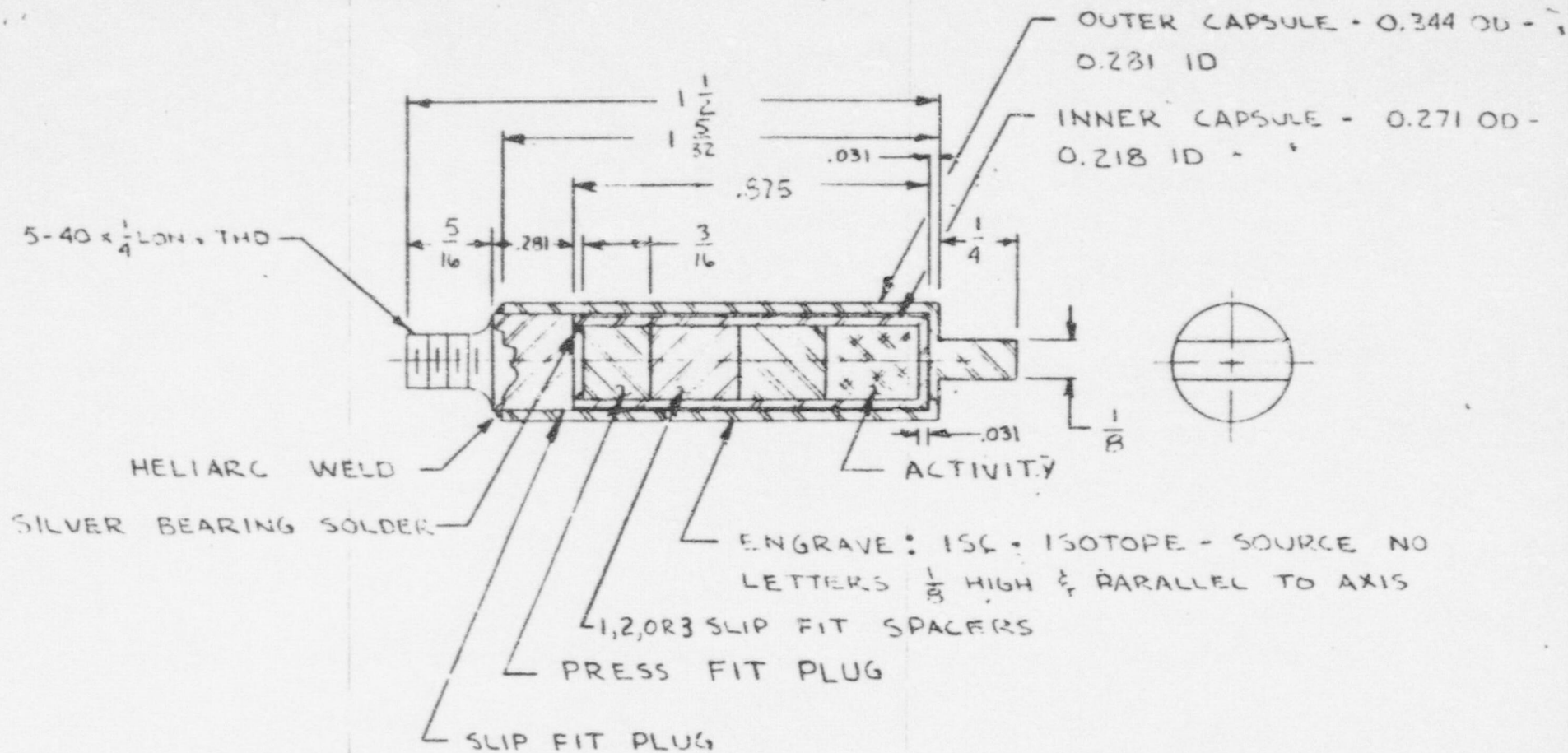
TYPE 69 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 0.344 inch diameter by 1 3/4 inches long. See attached drawing.
- 1a. Inner capsule dimensions: 0.271 inch diameter by 7/8 inch long. See attached drawing.
2. Capsule material: Inner capsule - 303 or 304 stainless steel.
Outer capsule - 321 stainless steel.
3. Window: None.
- 3a. Minimum wall thickness: Inner capsule - 0.025 inches.
Outer capsule - 0.030 inches.
4. Method of sealing: Inner capsule - press fit plug and silver-bearing solder; outer capsule - heliarc welding.
5. Isotope: Cs-137, Ce-144, Tm-170, Ir-192, or Co-60.
6. Method of deposition of isotope: Evaporation of salt solution, or deposition as powdered or fused oxide or salt, or (for Tm, Ir, and Co) solid metallic element placed in cavity.
7. Maximum activity: Cs-137 - 25 curies; Ce-144 - 25 curies; Tm-170 - 100 curies; Ir-192 - 100 curies; Co-60 - 25 curies.
8. Mounting: Source is provided with a flattened end to match the shield in which it is stored, with a threaded tip on the opposite end for attaching a handler.
9. Marking: Sources are engraved with company initials (ISC), name of isotope, and manufacturer's number.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to the manufacturer's tests, Cs-137, Ce-144, and Tm-170 sources require leak testing at six month intervals. Sources of solid Ir-192 and nickel or gold plated Co-60 do not require subsequent leak tests.

Sealed Source Files

MAR 2 - 1959



MAT'L

OUTER CAPSULE & PLUG - STN STL TP- 321

INNER CAPSULE, SPACERS & PLUG - STN STL TP 303 OR 304

Sealed Source Files

MAR 2 - 1959

ISOTOPES SPECIALTIES CO., INC.

SCALE: NONE	APPROVED BY: <i>RMS</i>	DESIGNED BY: <i>RECHINA</i>
DATE: 2-10-51		DRAWN BY:
TYPE 69 GAMMA SOURCE CAPSULE		REVISED:
ASSEMBLY		DRAWING NUMBER B-0043

February 12, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 142 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 0.137 inch diameter by 0.531 inches long. See attached drawing.
2. Capsule material: 303 or 304 stainless steel.
3. Window: None.
- * 3a. Minimum wall thickness: 0.023 inches.
4. Method of sealing: Silver brazing.
5. Isotope: Any gamma emitter between atomic numbers 3 and 83.
6. Method of deposition of isotope: Evaporation of salt solution, fusing in glass, or placing of solid metal in cavity.
7. Maximum activity: 25 millicuries.
8. Mounting: Capsules are provided with a threaded end for mounting in a device.
9. Marking: Capsules are marked with company initials (ISC), name of isotope, and manufacturer's number.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to manufacturer's tests, sources of this type require leak testing at six-month intervals. Exceptions to these requirements are sources containing Ir-192, Ta-182, Au-198, Sb-124, and plated Co-60 in solid metallic form, which do not require periodic leak testing.

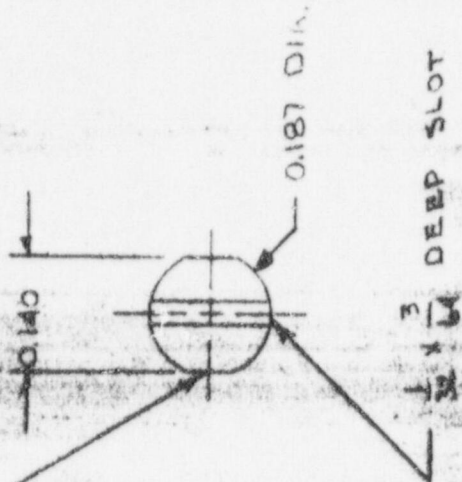
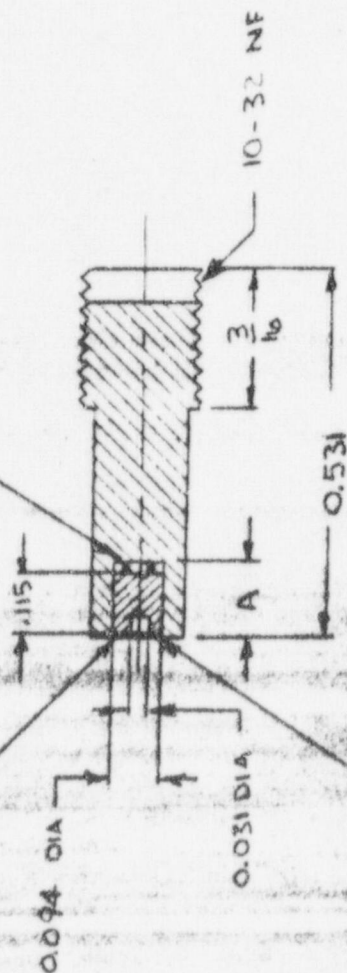
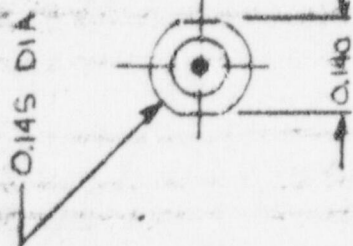
Sealed Source Files

MAR 2 - 1959

ENGRAVE: ISOTOPE - SOURCE
NO. - HIGH LETTERS

SILVER BRAZE - TYPE
142 ONLY

ACTIVITY



MAT'L:

TYPE 142 STN STL TP 303 OR 304

TYPE 143 STN STL TP 321

DIM A: 0.131 TO 0.40 - BORE TO GIVE REQ'D
ACTIVE VOLUME

HEAVY WELD -
TYPE 143 ONLY

Sealed Source Files

MAR 2 - 1959

ISOTOPES SPECIALTIES CO., INC.

DESIGNER	NAME	APPROVED BY	DATE	REVISION
		RMS	2-11-59	
TYPE 142 & 143 GAMMA SOURCE CAPSUL				
DRAWING NUMBER				
D-5000				

February 12, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 143 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 0.187 inch diameter by 0.531 inches long. See attached drawing.
2. Capsule material: 321 stainless steel.
3. Window: None.
- 3a. Minimum wall thickness: 0.023 inches.
4. Method of sealing: Heliarc welding.
5. Isotope: Any gamma emitter between atomic numbers 3 and 83.
6. Method of deposition of isotope: Evaporation of salt solution, fusing in glass, or placing of solid metal in cavity.
7. Maximum activity: 25 millicuries.
8. Mounting: Capsules are provided with a threaded end for mounting in a device.
9. Marking: Capsules are marked with company initials (ISC), name of isotope, and manufacturer's number.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customer. Subsequent to manufacturer's tests, sources of this type require leak testing at six-month intervals. Exceptions to these requirements are sources containing Ir-192, Ta-182, Au-198, Sb-124, and plated Co-60 in solid metallic form, which do not require periodic leak testing.

Sealed Source Files

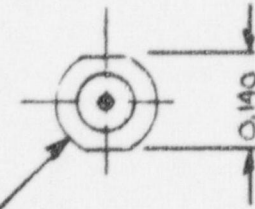
MAR 2 - 1959

ENGRAVE: 15C - ISOTOPE - SOURCE
NO - $\frac{1}{16}$ HIGH LETTERS.

SILVER BRAZE - TYPE
142 ONLY

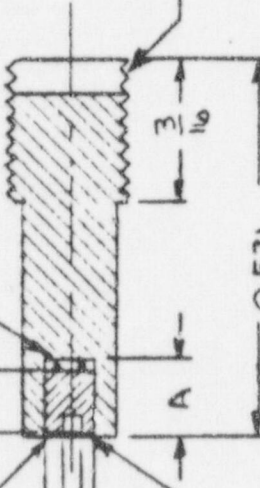
ACTIVITY

0.145 DIA



0.094 DIA

0.115



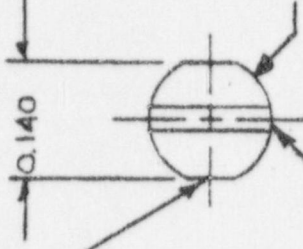
0.031 DIA

0.531

10-32 NF

0.187 DIA

0.140



$\frac{1}{32} \times \frac{3}{64}$ DEEP SLOT

MAT'L:
TYPE 142 STN STL TP 303 OR 304
TYPE 143 STN STL TP 321
DIM A: 0.131 TO 0.40 - BORE TO GIVE REQ'D
ACTIVE VOLUME

HELIARC WELD -
TYPE 143 ONLY

Sealed Source Files

MAR 2 - 1959

ISOTOPES SPECIALTIES CO., INC

SCALE: NONE	APPROVED BY: RNS	CHECKED BY: JAH
DATE: 2-11-51	DRAWN BY:	REVISED:
TYPE 142 & 143 GAMMA SOURCE CAPSULE		
DRAWING NUMBER		B-0044

ISOTOPE SPECIALTIES COMPANY, INC.

TYPE 1030 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 1/4 inch diameter by 7 1/2 inches long. See attached drawing.
2. Capsule material: Brass.
3. Window: None.
- 3a. Minimum wall thickness: 0.045 inches.
4. Method of sealing: Press fit plug and silver-bearing solder.
5. Isotope: Co-60 or Ir-192.
6. Method of deposition of isotope: Solid cobalt, nickel or gold plated, or solid iridium placed in cavity.
7. Maximum activity: Co-60 - 10 curies; Ir-192 - 25 curies.
8. Mounting: The capsule is provided with a threaded fitting for insertion in a device by means of threading and pinning.
9. Marking: Sources are engraved with company initials (ISC), name of isotope, and manufacturer's number.
10. Leak testing: All capsules undergo the manufacturer's contamination test and are decontaminated, if necessary. The test is sufficiently sensitive to detect the presence of removable contamination in excess of 0.05 uc. [Sources of plated cobalt and solid iridium do not require subsequent leak tests by Atomic Energy Commission regulations.]

Sealed Source Files

MAR 2 - 1950

SILVER BEARING SOLDER

7 1/2

3/8

3/16

.250 DIA.

#48 BRIL

1/4 - 28 - UNF

ACTIVITY

0.159

ENGRAVE - (ISC - ISOTOPE - SOURCE NO.)
1/8 LETTERS & PARALLEL TO AXIS

Sealed Source Files

MAR 21 1950

MAT'L - BRASS

ISOTOPES SPECIALTIES CO. 1

SCALE	NONE	APPROVED BY	8/10
DATE	11-8-58		

TYPE 1030 GAMMA SOURCE CAPSULE

January 9, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

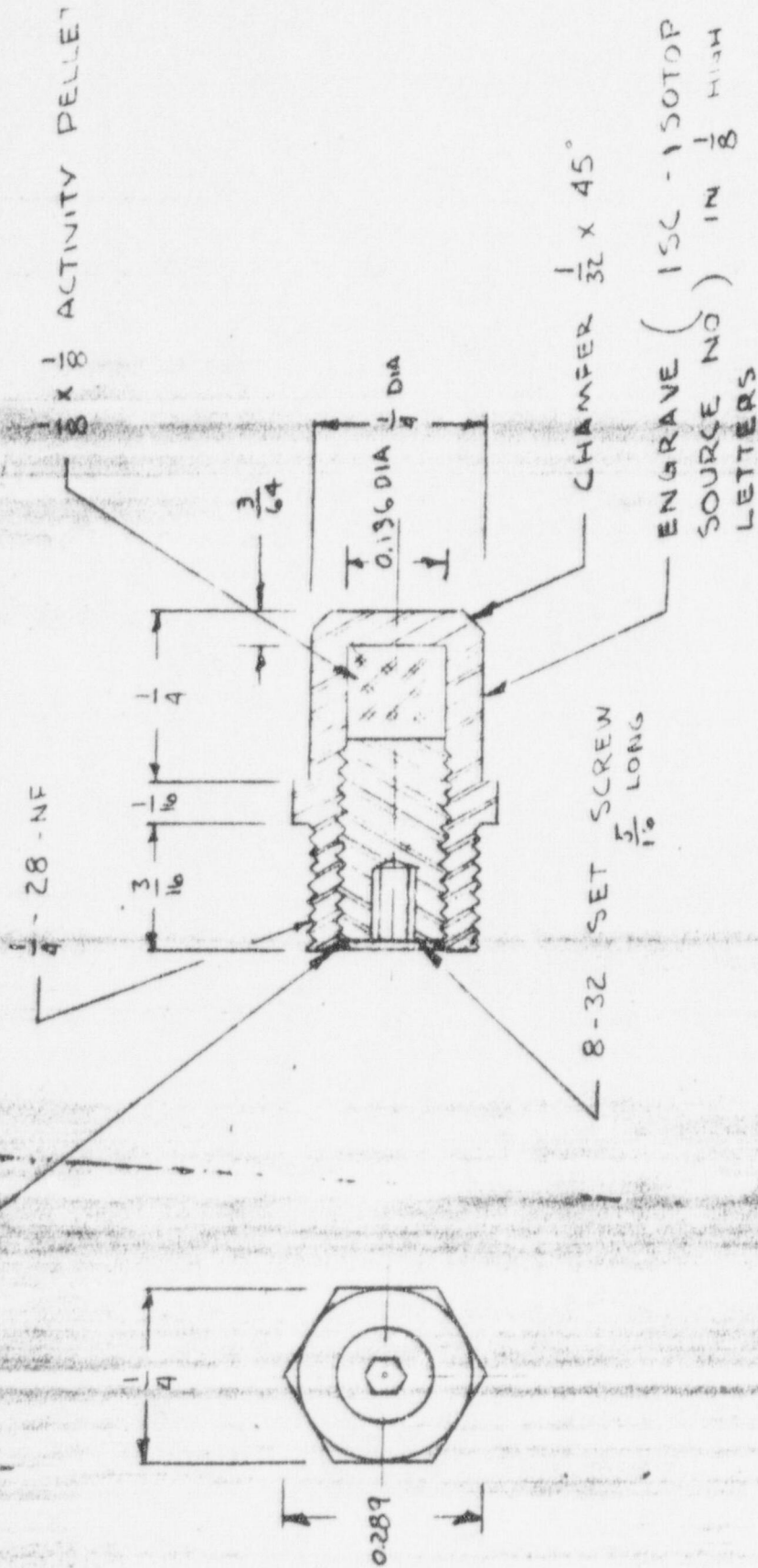
TYPE 1032 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 0.289 inches (1 1/4 hex) by 1/2 inch long. See attached drawing.
2. Capsule material: 303 stainless steel.
3. Window: None.
- 3a. Minimum wall thickness: 0.047 inches.
4. Method of sealing: Screw plug and silver-bearing solder.
5. Isotope: Cobalt-60, iridium-192 or antimony-124.
6. Method of deposition of isotope: Solid cobalt, gold or nickel plated, solid iridium, or solid antimony placed in cavity.
7. Maximum activity: Co-60 - 25 curies, Ir-192 - 200 curies, Sb-124 - 25 curies.
8. Mounting: Sources are equipped with a 1/4 - 28 thread and a hex collar for installing in a device by means of a socket wrench.
9. Marking: Sources are engraved with company initials (ISC), name of isotope and manufacturer's number.
10. Leak testing: All capsule undergo the manufacturer's contamination test and are decontaminated, if necessary. The test is sufficiently sensitive to detect the presence of removable contamination in excess of 0.05 uc. Sources of solid Ir-192, solid Sb-124 and plated Co-60 do not require subsequent leak tests by Atomic Energy Commission regulations.

Sealed Source Files
MAR 3 - 1959

SILVER BEARING SOLDER SEAL



MAT'L - STN STL - TP 303

Sealed Source Files

MAR 3 - 1959

ISOTOPES SPECIALTIES CO., IN

DESIGNED BY	APPROVED BY	REVISION
NONE	RMB	
DATE 12-14-58		REVISION
TYPE 1032 GAMMA SOURCE CAPSULE		
ASSEMBLY		DWG. NO B-0036

February 6, 1959

ISOTOPES SPECIALTIES COMPANY, INC.

TYPE 1033 GAMMA SOURCE CAPSULE

SPECIFICATIONS

1. Outside dimensions: 1/4 inch diameter by 1/2 inch long.
See attached drawing.
2. Capsule material: 321 stainless steel.
3. Window: 0.020-inch stainless steel (integral with capsule).
4. Method of sealing: Heliarc welding.
5. Isotope: Co-60; Ir-192, Tm-170.
6. Method of deposition of isotope: Solid cobalt, nickel or gold plated, solid iridium, or solid thulium placed in cavity.
7. Maximum activity: Co-60 - 5 curies,
Ir-192 - 25 curies,
Tm-170 - 25 curies.
8. Mounting: None. The capsule is provided with a threaded fitting for handling by means of a threaded handler.
9. Marking: Sources are marked with company initials (ISC), name of isotope, and manufacturer's number.
10. Leak testing: All capsules pass the manufacturer's contamination and leak tests as required by Atomic Energy Commission regulations before distribution to customers. Subsequent to manufacturer's tests, Tm-170 sources require leak testing at six-month intervals. Sources of metallic Ir-192 and Co-60 (plated) do not require subsequent leak testing.

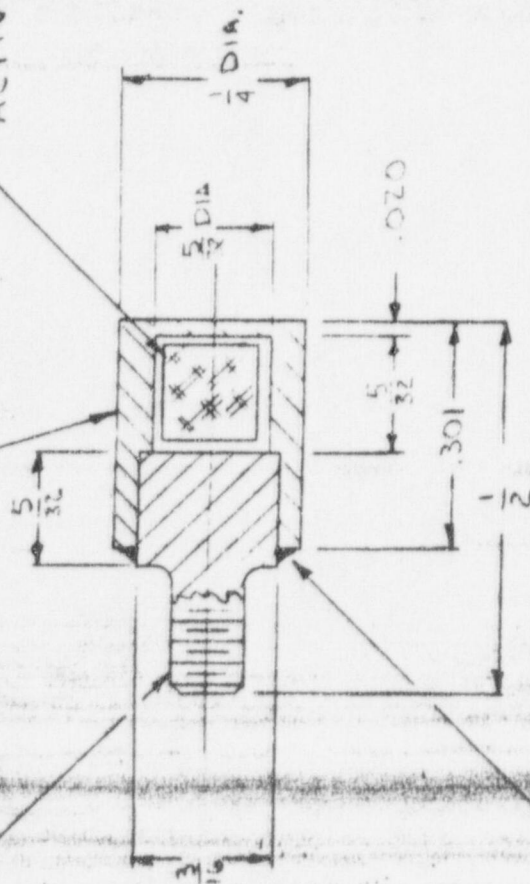
Sealed Source Files

MAR 2 - 1959

ENGRAVE: 15C - ISOTOPE - SOURCE NO.
LETTERS $\frac{1}{16}$ IN ON CIRCUMFERENCE

4-40 T40

ACTIVITY



HELARC WELD

MAT'L - 321 STN STL

Sealed Source Files

MAR 2 - 1969

ISOTOPES SPECIALTIES CO., INC.

SCALE: NONE
DATE: 2-5-54
APPROVED BY: RMB
DRAWN BY: C. L. DeWitt
REVISED

TYPE 1033 - GAMMA SOURCE CAPSULE

DRAWING NUMBER
0000

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialties Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> Device or radiography	<u>MAX. ACT.</u> 25 C 200 C	<u>ISOTOPE</u> Co-60 I-192	<u>MODEL NUMBER</u> Type 39
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>	<u>DESCRIPTION</u> $\frac{1}{4}$ " dia, $\frac{5}{8}$ " long.		

O K	REFERENCES	INFORMATION
	dwg B-0030	<u>Container--Window--Sealing</u> ss container, NO window, silver soldered
"	"	<u>Chemical Form--Method of Deposition</u> metallic
"	"	<u>Tests and Results</u>
"	"	<u>Labeling</u> ISC, Isotope, name, no, appropriate symbols
		<u>Instruction Sheet</u>
		<u>Manufacturer's Leak Test</u> yes
"	"	<u>Recommended Periodic Leak Test</u> NONE

Additional Information

APPROVED

Registered

SUPERSEDED

Model

Date MAR 8 1959

Reference

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specifications Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> same	
<u>RECOMMENDED USES AND LIMITATIONS</u> same as type 39		<u>MAX. ACT.</u>	<u>ISOTOPE</u>
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>			<u>MODEL NUMBER</u> Type 38
		<u>DESCRIPTION</u>	

O K	REFERENCES	INFORMATION
		<u>Container--Window--Sealing</u>
		<u>Chemical Form--Method of Deposition</u>
		<u>Test and Results</u>
		<u>Labeling</u>
		<u>Instruction Sheet</u>
		<u>Manufacturer's Leak Test</u>
		<u>Recommended Periodic Leak Test</u>

Additional Information

APPROVED

Registered

SUPERSEDED

Model

Date 6961 - 2 NMM

Reference

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>	<u>MAKE</u> Isotope Specialties, Co. Burbank, Calif.		
	<u>MANUFACTURED BY</u> Same		
<u>RECOMMENDED USES AND LIMITATIONS</u> device	<u>MAX. ACT.</u> 250 Co-60, 56/24 200C	<u>ISOTOPE</u> I-192	<u>MODEL NUMBER</u> Type 1032
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>	<u>DESCRIPTION</u> 1/4" dia, 1/2" long		

O K	REFERENCES	INFORMATION
	Dwg B-0036	<u>Container--Window--Sealing</u> ss container, no window, silver soldered
	" " "	<u>Chemical Form--Method of Deposition</u> metal form
	" " "	<u>Tests and Results</u>
	" " "	<u>Labeling</u> ISC, Isotopo, Manuf. No.
		<u>Instruction Sheet</u>
	" " "	<u>Manufacturer's Leak Test</u> yes
	" " "	<u>Recommended Periodic Leak Test</u> none

<u>Additional Information</u>	<u>APPROVED</u>		
	<u>Registered</u>		
	<u>SUPERSEDED</u>		
	<u>Model</u>		
	<u>Date</u> MAR 3 - 1959		
<u>Reference</u>			

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialties, Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> devices		<u>MAX. ACT.</u> 25 mc any & amitter between 3 and 43	<u>ISOTOPE</u> Type 142
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>DESCRIPTION</u> -187" dia, 10-32 on end, 0.531 long.	
<u>O K</u>	<u>REFERENCES</u>	<u>INFORMATION</u>	
	diag B-0044	<u>Container--Window--Sealing</u> BS container, NO window, silver braided.	
	" "	<u>Chemical Form--Method of Deposition</u> evaporation of salt solution, fusing in glass, or solid metal	
	" "	<u>Tests and Results</u>	
	" "	<u>Labeling</u> ISC, Name of isotope, manf. no.	
		<u>Instruction Sheet</u>	
	" "	<u>Manufacturer's Leak Test</u> YES	
	" "	<u>Recommended Periodic Leak Test</u> 6 month except for Solid I-192, Ta-182, Au-198, Sb-124, Co-60	
<u>Additional Information</u>		<u>APPROVED</u> <u>Registered</u> <u>SUPERSEDED</u> <u>Model</u> <u>Date</u> MAR 2 - 1959 <u>Reference</u>	

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialists, Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> radiography		<u>MAX. ACT.</u> 250 Ci	<u>ISOTOPE</u> ¹³⁷ Cs-144 Co-60
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>MODEL NUMBER</u> Type 69	
		<u>DESCRIPTION</u> 0.344 OD, 1 1/2 long.	

O K	REFERENCES	INFORMATION
	OWG - B-0043	<u>Container--Window--Sealing</u> 2 ss containers, no window, silver soldered and heliarc welded
	" "	<u>Chemical Form--Method of Deposition</u> see ref.
	" "	<u>Tests and Results</u>
	" "	<u>Labeling</u> ISK, isotopes, manf. no.
		<u>Instruction Sheet</u>
	" "	<u>Manufacturer's Leak Test</u> yes
	" "	<u>Recommended Periodic Leak Test</u> 6 month test except solid Ir-192, Co-60.

Additional Information

APPROVED

Registered

SUPERSEDED

Model

Date MAR 2 - 1959

Reference

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialties, Inc Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> devices		<u>MAX. ACT.</u> 1mc	<u>ISOTOPE</u> Ru-106 2-90 TR-204, A-74
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>MODEL NUMBER</u> Type 28	
		<u>DESCRIPTION</u> Same as type 21	

O K	REFERENCES	INFORMATION
	BB-0040	<u>Container--Window--Sealing</u> brass container, .001" 55 mm dia, silver soldered.
	" "	<u>Chemical Form--Method of Deposition</u> evaporation on planchet
	" "	<u>Tests and Results</u>
	" "	<u>Labeling</u> none
		<u>Instruction Sheet</u>
	" "	<u>Manufacturer's Leak Test</u> yes
	" "	<u>Recommended Periodic Leak Test</u> 6 months

<u>Additional Information</u>	<u>APPROVED</u>		
	<u>Registered</u>		
	<u>SUPERSEDED</u>		
	<u>Model</u>		
	<u>Date</u> MAR 2 - 1959		
	<u>Reference</u>		

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specities, Co. Burbank, Calif.																			
		<u>MANUFACTURED BY</u> Same																			
<u>RECOMMENDED USES AND LIMITATIONS</u> Same as Type	<u>MAX. ACT.</u>	<u>ISOTOPE</u> F-2	<u>MODEL NUMBER</u> Type 25																		
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>DESCRIPTION</u>																			
<u>O K</u>	<u>REFERENCES</u>	<u>INFORMATION</u>																			
		<u>Container--Window--Sealing</u>																			
		<u>Chemical Form--Method of Deposition</u>																			
		<u>Tests and Results</u>																			
		<u>Labeling</u>																			
		<u>Instruction Sheet</u>																			
		<u>Manufacturer's Leak Test</u>																			
		<u>Recommended Periodic Leak Test</u>																			
<u>Additional Information</u>		<u>APPROVED</u> <table border="1"> <tr> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="3">Registered</td> </tr> <tr> <td colspan="3">SUPERSEDED</td> </tr> <tr> <td colspan="3">Model</td> </tr> <tr> <td colspan="3">Date MAR 2 - 1959</td> </tr> <tr> <td colspan="3">Reference</td> </tr> </table>					Registered			SUPERSEDED			Model			Date MAR 2 - 1959			Reference		
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SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialties, Co. Burbank, Calif.																			
		<u>MANUFACTURED BY</u> Same																			
<u>RECOMMENDED USES AND LIMITATIONS</u> devices		<u>MAX. ACT.</u> 25 mc R ₀ 106, 51-90 5 mc 1 mc	<u>ISOTOPE</u> Tl-204 P ₀ -147																		
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>MODEL NUMBER</u> Type-22																			
		<u>DESCRIPTION</u> same as Type 21																			
<u>O K</u>	<u>REFERENCES</u>	<u>INFORMATION</u>																			
	Aug BE-0040	<u>Container--Window--Sealing</u> brass container, .002" ss window, silver soldered.																			
	" " "	<u>Chemical Form--Method of Deposition</u> see ref.																			
		<u>Tests and Results</u>																			
	" " "	<u>Labeling</u> none																			
		<u>Instruction Sheet</u>																			
	" " "	<u>Manufacturer's Leak Test</u> yes																			
	" " "	<u>Recommended Periodic Leak Test</u> 6 months																			
<u>Additional Information</u>		<u>APPROVED</u> <table border="1"> <tr> <td></td> <td></td> <td></td> </tr> <tr> <td colspan="3">Registered</td> </tr> <tr> <td colspan="3">SUPERSEDED</td> </tr> <tr> <td colspan="3">Model</td> </tr> <tr> <td colspan="3">Date MAR 2 - 1959</td> </tr> <tr> <td colspan="3">Reference</td> </tr> </table>					Registered			SUPERSEDED			Model			Date MAR 2 - 1959			Reference		
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Model																					
Date MAR 2 - 1959																					
Reference																					

(6-58)

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope SpecioHrs, Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> devices		<u>MAX. ACT.</u> 1mc	<u>ISOTOPE</u> Pu-106 Sr-90 Th-234, Am-241
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>MODEL NUMBER</u> Type 21	
		<u>DESCRIPTION</u> 1/8 - 3/2 - NED on outside, 5/16" long, hex. suction on one end.	
<u>O K</u>	<u>REFERENCES</u>	<u>INFORMATION</u>	
	DWG B-0040	<u>Container--Window--Sealing</u> brass container, .001" .75 window, silver soldered.	
	" " "	<u>Chemical Form--Method of Deposition</u> evaporation on planchet.	
	" " "	<u>Tests and Results</u> manuf. leak tests	
	" " "	<u>Labeling</u> none	
		<u>Instruction Sheet</u>	
		<u>Manufacturer's Leak Test</u> YES	
		<u>Recommended Periodic Leak Test</u> 6 months	
<u>Additional Information</u>		<u>APPROVED</u> <u>Registered</u> <u>SUPERSEDED</u> <u>Model</u> MAR 2 1959 <u>Date</u> <u>Reference</u>	

(6-58)

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>	<u>MAKE</u> Isotope Specialties, Co. Isurbank, Calif.		
	<u>MANUFACTURED BY</u> same		
<u>RECOMMENDED USES AND LIMITATIONS</u>	<u>MAX. ACT.</u>	<u>ISOTOPE</u>	<u>MODEL NUMBER</u>
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>	← same as Type 142 Type 143		
	↓ <u>DESCRIPTION</u>		

O K	REFERENCES	INFORMATION
	8-0044	<u>Container--Window--Sealing</u> same as Type 142 except heliarc welded
	4	<u>Chemical Form--Method of Deposition</u>
	4	<u>Tests and Results</u>
	4	<u>Labeling</u>
		<u>Instruction Sheet</u>
	4	<u>Manufacturer's Leak Test</u>
	4	<u>Recommended Periodic Leak Test</u>

Additional Information
APPROVED
Registered
SUPERSEDED
Model
Date MAR 2 - 1959

Reference

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>	<u>MAKE</u> Isotope Specialties, Co. Burbank, Calif.		
	<u>MANUFACTURED BY</u> Same		
<u>RECOMMENDED USES AND LIMITATIONS</u> radiography	<u>MAX. ACT.</u> 5C 25C	<u>ISOTOPE</u> G-60 I-192 Tm-170	<u>MODEL NUMBER</u> Type 1035
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>	<u>DESCRIPTION</u> 1/4" dia, 1/2" long		

O K	REFERENCES	INFORMATION
	avg B-0040	<u>Container--Window--Sealing</u> ss. container, .020 ss window, helium welded.
	"	<u>Chemical Form--Method of Deposition</u> see ref.
	"	<u>Tests and Results</u>
	"	<u>Labeling</u> ISC, isotope, manuf. no.
		<u>Instruction Sheet</u>
	"	<u>Manufacturer's Leak Test</u> yes
	"	<u>Recommended Periodic Leak Test</u> 6 month for Tm-170, 50 lb G-60 and I-192 none

Additional Information

APPROVED

Registered

SUPERSEDED

Model

Date MAR 2 - 1959

Reference

SEALED SOURCE SUMMARY

<u>SPECIAL SERVICES OFFERED</u>		<u>MAKE</u> Isotope Specialties, Co. Burbank, Calif.	
		<u>MANUFACTURED BY</u> Same	
<u>RECOMMENDED USES AND LIMITATIONS</u> custom for Nuclear Corp. of America. gauge		<u>MAX. ACT.</u> 100 mc	<u>ISOTOPE</u> Sr-90
<u>SPECIAL REQUIREMENTS OR EXCEPTIONS</u>		<u>MODEL NUMBER</u> Type 260	
		<u>DESCRIPTION</u> .6875 dia, 1" long.	
<u>O K</u>	<u>REFERENCES</u>	<u>INFORMATION</u>	
	DWG-1030 letters attached	<u>Container--Window--Sealing</u> ss container, .002 ss window, heliarc welded.	
	" "	<u>Chemical Form--Method of Deposition</u> see attached letter	
	" "	<u>Tests and Results</u>	
	" "	<u>Labeling</u> none	
	" "	<u>Instruction Sheet</u>	
	" "	<u>Manufacturer's Leak Test</u> yes	
	" "	<u>Recommended Periodic Leak Test</u> none	
<u>Additional Information</u>		<u>APPROVED</u> <u>Registered</u> <u>SUPERSEDED</u> <u>Model</u> <u>Date</u> MAR 2 - 1959 <u>Reference</u>	