



UNITED STATES  
NUCLEAR REGULATORY COMMISSION  
WASHINGTON, D. C. 20555

METROPOLITAN EDISON COMPANY

JERSEY CENTRAL POWER AND LIGHT COMPANY

PENNSYLVANIA ELECTRIC COMPANY

GPU NUCLEAR CORPORATION

DOCKET NO. 50-289

THREE MILE ISLAND NUCLEAR STATION, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 113  
License No. DPR-50

1. The Nuclear Regulatory Commission (the Commission) has found that:
  - A. The application for amendment by GPU Nuclear Corporation, et al. (the licensees) dated December 9, 1985, complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
  - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
  - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
  - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
  - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

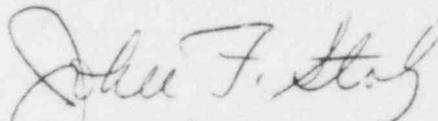
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 2.c.(2) of Facility Operating License No. DPR-50 is hereby amended to read as follows:

Technical Specifications

The Technical Specifications contained in Appendix A, as revised through Amendment No. 113, are hereby incorporated in the license. GPU Nuclear Corporation shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective as of its date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



John F. Stolz, Director  
PWR Project Directorate #6  
Division of PWR Licensing-B

Attachment:  
Changes to the Technical  
Specifications

Date of Issuance: February 5, 1986

ATTACHMENT TO LICENSE AMENDMENT NO. 113

FACILITY OPERATING LICENSE NO. DPR-50

DOCKET NO. 50-289

Replace the following pages of the Appendix "A" Technical Specifications with the attached pages. The revised pages are identified by Amendment number and contain vertical lines indicating the area of change.

Pages

4-34

4-34a

4-34b

4-34c (new page)

#### 4.4.1.2.4 Corrective Action and Retest

- a. If at any time it is determined that the criterion of 4.4.1.2.3 above is exceeded, repairs shall be initiated immediately.
- b. If conformance to the criterion of 4.4.1.2.3 is not demonstrated within 48 hours following detection of excessive local leakage, the reactor shall be shutdown and depressurized until repairs are effected and the local leakage meets the acceptance criterion as demonstrated by retest.

#### 4.4.1.2.5 Test Frequency

Local leak detection tests shall be performed at a frequency as required by 10 CFR 50 Appendix J, except that:

- a. The equipment hatch and fuel transfer tube seals shall be tested every other refueling period but in no case at intervals greater than 3 years. If they are opened they will be tested after being closed.
- b. The entire personnel and emergency airlocks shall be tested once every six months. When the airlocks are opened during the interim between six month tests, the airlock door resilient seals shall be tested within 72 hours of the first of each of a series of openings. This requirement exists whenever containment integrity is required.
- c. The reactor building purge isolation valves shall be leak tested per 10 CFR 50, Appendix J, Item III.D.2.
- d. An interspace pressurization test (See T.S. 4.4.1.7.1) shall be performed for reactor building purge isolation valves every 3 months. This requirement is not in effect during cold shutdown.
- e. Readings of the rotameters in each manifold of the penetration pressurization system shall be recorded at periodic intervals not to exceed three months.
- f. Where an exemption from the frequency specified by 10 CFR 50 Appendix J has been granted by the NRC, the frequency specified by the exemption shall apply.

#### 4.4.1.3 Isolation Valve Functional Tests

Every three months, remotely operated reactor building isolation valves shall be stroked to the position required to fulfill their safety function unless such operation is not practical during plant operation. The valves not stroked every three months shall be stroked during each refueling period.

#### 4.4.1.4 Annual Inspection

A visual examination of the accessible interior and exterior surfaces of the containment structure and its components shall be performed annually and prior to any integrated leak test to uncover any evidence of deterioration which may affect either the containment's structural integrity or leak-tightness. The discovery of any significant deterioration shall be accompanied by corrective actions in accord with acceptable procedures, nondestructive tests, and inspections, and local testing where practical, prior to the conduct of any integrated leak test. Such repairs shall be reported as part of the test results.

#### 4.4.1.5 Reactor Building Modifications

Any major modification or replacement of components affecting the Reactor Building integrity shall be followed by either an integrated leak rate test or a local leak test, as appropriate, and shall meet the acceptance criteria of 4.4.1.1.5 and 4.4.1.2.3, respectively.

#### 4.4.1.6 Operability of Access Hatch Interlocks

1. At least once per 6 months the operability of the personnel and emergency hatch door interlocks and the associated Control Room annunciator circuits shall be determined. If the interlock permits both doors to be open at the same time or does not provide accurate status indication in the Control Room, the interlock shall be declared inoperable.
2. During periods when containment integrity is required and an interlock is inoperable, each entry and exit via that airlock shall be locally supervised by a member of the unit operating maintenance or technical staffs, to assure that only one door is open at any time and that both doors are properly closed following use. A record of supervision and verification of closure shall be maintained during periods of interlock inoperability in an appropriate station log.
3. If an interlock is inoperable for more than 14 days following determination of inoperability, use of the airlock, except for emergency purposes, shall be suspended until the interlock is returned to operable status.

#### 4.4.1.7 Operability of Purge Valves

1. A periodic pressurization of the purge valve interspaces to 50.6 psig per Tech. Spec. 4.4.1.2.5d shall be performed to help assure timely detection and resolution of valve and/or actuator degradation. The acceptance criteria is that total local leakage when updated for the new purge valve leakage shall be less than 0.6LA. See Tech. Spec. 3.6.8 for further action.

2. The rubber seats on purge valves shall be visually examined each refueling interval to detect degradation (e.g. cracking, brittleness, etc.) and to assure timely cleaning, lubrication, and seat replacement. As a minimum seats shall be replaced at the first refueling following 5 years of seat service.

Bases (1)

The Reactor Building is designed for an internal pressure of 55 psig and a steam-air mixture temperature of 281F. Prior to initial operation, the containment was strength tested at 115 percent of design pressure and leak rate tested at the design pressure. The containment was also leak tested prior to initial operation at approximately 50 percent of the design pressure. These tests established the acceptance criteria of 4.4.1.1.3.

The performance of periodic integrated and local leakage rate tests during the plant life provides a current assessment of potential leakage from the containment in case of an accident that would pressurize the interior of the containment. In order to provide a realistic appraisal of the integrity of the containment under accident conditions "as found," local leakage results must be documented for correction of the integrated leakage rate test results. Containment isolation valves are to be closed in the normal manner prior to local or integrated leakage rate tests.

The minimum test pressure of 27.5 psig for the periodic integrated leakage rate test is sufficiently high to provide an accurate measurement of the leakage rate and it duplicates the pre-operational leakage rate test at the reduced pressure. The Specification provides a relationship for relating the measured leakage of air at the reduced pressure to the potential leakage of 55 psig. The minimum of 24 hours was specified for the integrated leakage rate test to help stabilize conditions and thus improve accuracy and to better evaluate data scatter. The frequency of the periodic integrated leakage rate test is keyed to the refueling schedule for the reactor, because these tests can best be performed during refueling shutdowns.

The specified frequency of periodic integrated leakage rate tests is based on three major considerations. First is the low probability of leaks in the liner, because of conformance of the complete containment to a 0.10 percent leakage rate at 55 psig during pre-operational testing and the absence of any significant stresses in the liner during reactor operation. Second is the more frequent testing, at design pressure, of those portions of the containment envelope that are most likely to develop leaks during reactor operation, and the low value (0.06 percent) of leakage that is specified as acceptable from penetrations and isolation valves. Third is the tendon stress surveillance program which provides assurance that an important part of the structural integrity of the containment is maintained.

More frequent testing of various penetrations is specified as these locations are more susceptible to leakage than the Reactor Building liner due to the mechanical closure involved. The basis for specifying a total leakage rate of 0.06 percent from those penetrations and isolation valves is that more than one-half of the allowable integrated leakage rate will be from these sources.

Valve operability tests are specified to assure proper closure or opening of the Reactor Building isolation valves to provide for isolation or functioning of Engineered Safety Features systems. Valves will be stroked to the position required to fulfill their safety function unless it is established that such testing is not practical during operation. Valves that cannot be full-stroke tested will be part-stroke tested during operation and full-stroke tested during each normal refueling shutdown.

Periodic surveillance of the airlock interlock system is specified to assure continued operability and preclude instances where one or both doors are inadvertently left open. When an airlock is inoperable and containment integrity is required, local supervision of airlock operation is specified.

Purge valve interspace pressurization test operability requirements and inspections provide a high degree of assurance of purge valve performance as containment isolation barriers.

#### References

- (1) FSAR, Section 5