

SOUTH CAROLINA ELECTRIC & GAS COMPANY
 VIRGIL C. SUMMER NUCLEAR STATION
 NUCLEAR OPERATIONS

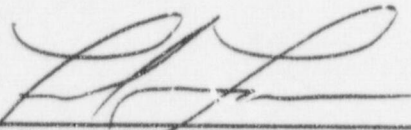
INFORMATION ONLY

FIRE EMERGENCY PROCEDURE

FEP-4.1

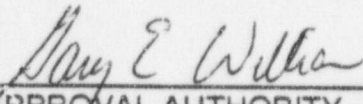
PLANT SHUTDOWN FROM HOT STANDBY
 TO COLD SHUTDOWN DUE TO FIRE
 IN CONTROL BUILDING

REVISION 2



 DISCIPLINE SUPERVISOR

SAFETY RELATED
3/30/98
 DATE



 APPROVAL AUTHORITY

3/30/98
 DATE

RECORD OF CHANGES

CHANGE LETTER	TYPE CHANGE	APPROVAL DATE	CANCELLATION DATE	CHANGE LETTER	TYPE CHANGE	APPROVAL DATE	CANCELLATION DATE

CONTINUOUS USE

Continuous Use of Procedure Required.
 Read Each Step Prior to Performing.

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1.0 PURPOSE

This procedure describes the steps necessary to take the plant from Hot Standby to Cold Shutdown after a fire has made plant control from the Control Room impossible.

2.0 INITIAL CONDITIONS

2.1 Reactor conditions are as follows:

- a. All Rods are inserted.
- b. The Reactor is subcritical.
- c. Shutdown Margin is satisfied.

2.2 Reactor Coolant System conditions are as follows:

- a. Seal Injection is established.
- b. Natural Circulation is established.
- c. RCS subcooling is greater than 30° F.

2.3 Plant systems in service are as follows:

- a. Diesel Generator B is supplying XSW1DB loads.
- b. Train B CVCS is supplying Reactor Coolant Pump seals.
- c. Steam Dumps or one or more PORV's are supplying secondary heat removal.
- d. Train B Service Water System is running.
- e. Train B HVAC Chilled Water System is running.
- f. Train B Reactor Building Cooling System is running.
- g. Train B Emergency Feedwater is in service.
- h. Train B Component Cooling System is in service.

2.4 Additional plant systems that may be in service are as follows:

- a. BOP electrical busses may be energized.

- b. Station Instrument Air System may be in service.
 - c. CVCS Letdown may be controlling Pressurizer level between 25% and 50%.
 - d. Pressurizer heaters may be controlling Pressurizer pressure between 2200 psig and 2300 psig.
- 2.5 The plant is in a safe shutdown condition with temperature and inventory being controlled.

CAUTION 3.0

In the event of an emergency not covered by an approved written procedure, operating personnel have the authority to take action to minimize personnel injury or damage to the facility and to protect the public health and safety. Such actions shall be documented by the operating personnel.

NOTE 3.0

- 1. If any electrical component will not operate from the specified location, attempts should be made to control it per Attachment VII, VIII, IX or X.
- 2. Due to the potential for electrical shorts due to fire, each component that is operated remotely should be checked periodically to ensure that it is in the desired position.
- 3. During the cooldown phase, attempts to repair support equipment will continue. This procedure was written for the worst case. If control of a piece of equipment is regained from the Motor Control Center, it may be operated from that location utilizing the proper attachment.

3.0 OPERATOR ACTIONS

- 3.1 Monitor LI-3631B, CNDST TK LEVEL, and fill the CST when needed as follows:
- a. If power is available to XMC1A4X, fill the CST from Demineralized Water per SOP-208, Condensate System.

- b. If level decreases to six feet, transfer Emergency Feedwater Pump suction to Service Water as follows:
 - 1) Open XVG01037B-EF, EF SERVICE WATER HDR B XCONN ISOL VALVE (IB-412).
 - 2) Open XVG01002-EF, TURB DR EF PUMP SW B SUCT XCONN VALVE (IB-423).
 - 3) Open XVG01001B-EF, MTR DR EF PUMP B SW B SUCT XCONN VALVE (IB-412).

- 3.2 Have I&C install temperature monitoring equipment for the RHR and Component Cooling Heat Exchangers per Attachments IV and V, if needed.

- 3.3 Have maintenance install the necessary air supplies and temporary tubing for RHR valve control per Attachment III, if needed.

- 3.4 Borate the Reactor Coolant System per Attachment II.

- 3.5 If Pressurizer level cannot be maintained using Seal Injection flow, control Pressurizer level as follows:
 - a. Open XVG08108-CS, CHARGING PUMPS DISCHARGE HDR ISOL VALVE (AB-412 West Pen.).

 - b. Open XVG08107-CS, CHARGING PUMPS DISCHARGE HDR ISOL VALVE (AB-412 West Pen.).

 - c. Control level by throttling FCV-122, CHG FLOW, to maintain between 25% and 50% on LI-459B, PZR WR LEVEL.

 - d. If level cannot be controlled by FCV-122, CHG FLOW, from the CREP, establish level control as follows:
 - 1) Close XVG08402B-CS, CHG HDR FLOW CONTROL INLET ISOL VALVE (AB-412 West Pen.).

 - 2) Throttle open XVT08403-CS, FCV0122-CS BYPASS, as necessary (AB-412 West Pen.).

NOTE 3.6

Steam Generator C and its associated instrumentation must be relied upon for Train B shutdown. Steam Generators A and B can be used for cooldown, however, primary reliance should be placed on LI-497B, SG C WR LEVEL, and PI-2020A, SG C PRESS.

- 3.6 Continue Natural Circulation cooldown to less than 350°F as follows:
- a. Throttle open the following valves to establish a cooldown rate of less than 50°F per hour:
 - 1) IPV02000-MS, MAIN STEAM HEADER A POWER RELIEF VALVE (AB-436 West Pen.).
 - 2) IPV02010-MS, MAIN STEAM HEADER B POWER RELIEF VALVE, (IB-436 East Pen.).
 - 3) IPV02020-MS, MAIN STEAM HEADER C POWER RELIEF VALVE, from the (IB- 436 East Pen.)
 - b. Maintain the following conditions:
 - 1) Cooldown rate less than 50°F per hour.
 - 2) RCS T-Hot decreasing on TI-433A, RCS HOT LEG C WR TEMP.
 - 3) RCS subcooling increasing as determined by the following:
 - a) TI-433A, RCS HOT LEG C WR TEMP.
 - b) PI-402D, RCS PRESS.
 - c) Steam Tables.
 - 4) Log data on Attachment XII at least once per 30 minutes.

CAUTION 3.7

Reactor Coolant System pressure should be maintained greater than or equal to 1000 psig until Reactor Coolant System temperature is less than 350°F and the Accumulator Discharge Valves are closed. Pressurizer heater BU GRP 2 can be energized to maintain pressure.

- 3.7 Decrease Pressurizer pressure to 1000 psig as follows:
- a. Maintain less than 1600 psid between PI-402D, RCS PRESS, and PI-2020A, SG-C PRESS.
 - b. Maintain at least 130°F subcooling as determined by the following:
 - 1) TI-433A, RCS HOT LEG C WR TEMP.
 - 2) PI-402D, RCS PRESS.
 - 3) Steam Tables.
 - c. If at least two CRDM fans can be started per Attachment VII, then maintain at least 80°F subcooling.
 - d. De-energize Pressurizer Backup Heaters.
- 3.8 Close the following valves:
- a. XVG08808A-SI, SI ACCUMULATOR A DISCH HEADER VALVE (RB-412).
 - b. XVG08808B-SI, SI ACCUMULATOR B DISCH HEADER VALVE (RB-412).
 - c. XVG08808C-SI, SI ACCUMULATOR C DISCH HEADER VALVE (RB-436).
- 3.9 Depressurize the Reactor Coolant System to between 350 psig and 400 psig on PI-402D, RCS PRESS.

CAUTION 3.10 and 3.11

Reactor Coolant System temperature should be maintained greater than 300°F until all four RHR loop suctions (MVG-8701A&B, MVG-8702A&B) are open.

3.10 Check RHR boron concentration as follows:

a. Ensure the following valves are closed:

- 1) XVG08888B-SI, COLD LEG INJECTION HEADER ISOL VALVE (IB-412 East Pen.).
- 2) XVG08889-SI, HOT LEG INJECTION HEADER ISOL VALVE (AB-412).
- 3) XVG08701B-RH, RH HEADER B ISOLATION VALVE (IRC) (RB-412).
- 4) XVG08702B-RH, RH INLET HEADER B ISOLATION VALVE (RB-412).
- 5) XVT08720B-RH, LETDOWN HDR RH RETURN HDR B INLET VALVE (AB-412, RHR Hx B Room).
- 6) XVG08887B-SI, LOW HEAD INJECTION HDR B XCONN VALVE (AB-412 West Pen.).

b. Open the following valves:

- 1) XVG08809B-SI, REFUEL WTR STG TK RH PUMP B SUCTION VLV (AB-397).
- 2) FCV00602B-RH, RHR PUMP B MINIFLOW VALVE (AB-397).
- 3) HCV00603B-RH, RHR HEAT EXCHANGER B OUTLET VALVE, per Attachment III (AB-412, RHR Hx B Room).
- 4) FCV00605B-RH, RHR HEAT EXCHANGER B BYPASS VALVE, per Attachment III (AB-412, RHR Hx B Room).

c. Verify Component Cooling Pump B or Component Cooling Pump C is running in slow speed.

- d. Open XVB09503B-CC, RH HEAT EXCHANGER B CC INLET VALVE (AB-412).
- e. Start Residual Heat Removal Pump B per Attachment VIII (XSW1DB1 05D, AB-463).
- f. Check boron concentration as follows:
 - 1) Recirculate the RHR loop for ten minutes.
 - 2) Direct Chemistry to sample RHR Train B for boron concentration.
 - 3) If RHR boron concentration is greater than Reactor Coolant System boron concentration, proceed to step 3.11.
- g. If RHR boron concentration is less than Reactor Coolant System boron concentration, establish letdown as follows:
 - 1) Close XVT08720A-RH, LETDOWN HDR RH RETURN HDR A INLET VALVE (AB-412, RHR Hx A Room).
 - 2) Open XVT08720B-RH, LETDOWN HDR RH RETURN HDR B INLET VALVE (AB-412, RHR Hx B Room).
 - 3) Open XVT08409-CS, LTDN HDR PRESS CONT VLV BYPASS VALVE, three turns (AB-424).
 - 4) Close XVG08408A-CS, LTDN HDR PRESS CONT VLV INLET ISOL VLV (AB-424).

NOTE 3.10.g.5)

Full air applied to LCV00115A-CS positions it to divert to the RHUT while venting LCV00115A-CS aligns it to the VCT.

- 5) Divert LCV00115A-CS, VOLUME CONTROL TANK LEVEL CONTROL, to the Recycle Holdup Tank per Attachment III (AB-436, Demin Valve Gallery).
- 6) Open HCV00142-CS, RH SYS CLEANUP HDR FLOW CONTROL VALVE, per Attachment III (AB-424).

- 7) Maintain letdown until RHR boron concentration is greater than Reactor Coolant System boron concentration.
- 8) Close HCV00142-CS, RH SYS CLEANUP HDR FLOW CONTROL VALVE, per Attachment III.
- 9) Align LCV00115A-CS, VOLUME CONTROL TANK LEVEL CONTROL, to the Volume Control Tank per Attachment III.

3.11 When Reactor Coolant System temperature is less than 350°F and pressure is less than 400 psig, shift RHR suction to the loops as follows:

- a. Stop Residual Heat Removal Pump B per Attachment VIII (XSW1DB1 05D, AB-463).
- b. Close XVG08809B-SI, REFUEL WTR STG TK RH PUMP B SUCTION VLV (AB-397).
- c. Open XVG08701B-RH, RH HEADER B ISOLATION VALVE (IRC) (RB-412).
- d. Open XVG08702B-RH, RH INLET HEADER B ISOLATION VALVE (RB-412).
- e. Open XVG08888B-SI, COLD LEG INJECTION HEADER ISOL VALVE (AB-412 East Pen.).
- f. Close HCV00603B-RH, RHR HEAT EXCHANGER B OUTLET VALVE.
- g. Start Residual Heat Removal Pump B per Attachment VIII (XSW1DB1 05D, AB-463).
- h. Slowly open HCV00603B-RH, RHR HEAT EXCHANGER B OUTLET VALVE, while simultaneously closing FCV00605B-RH, RHR HEAT EXCHANGER B BYPASS VALVE, to obtain a cooldown rate less than 50°F per hour per Attachment III.
- i. Monitor RHR and Component Cooling temperatures per Attachments IV and V to ensure the following:
 - 1) Maintain Component Cooling Heat Exchanger temperature less than 120°F.

- 2) If more Component Cooling water flow is needed through the RHR Heat Exchanger throttle or secure flow to non-essential components.
 - j. Open the following Train A RHR loop suction for overpressure protection:
 - 1) XVG08701A-RH, RH HEADER A ISOLATION VALVE (IRC) (RB-412).
 - 2) XVG08702A-RH, RH INLET HEADER A ISOLATION VALVE (RB-412).
 - k. Cool down to less than 200°F.
 - l. Log data on Attachment XII at least once per 30 minutes.
- 3.12 When no longer needed, shut down Motor Driven Emergency Feedwater Pump B (XSW1DB 03, IB-436) per Attachment IX and the Turbine Driven Emergency Feedwater Pump (IB-412) per Attachment I.

CAUTION 3.13

A bubble should be maintained in the Pressurizer for pressure control, if possible.

- 3.13 Maintain the following conditions:
- a. Reactor Coolant System pressure between 200 psig and 300 psig on PI-402D, RCS PRESS.
 - b. Pressurizer level between 25% and 70% on LI-459B, PZR WR LEVEL.
 - c. If Pressurizer heaters are not available, go solid to maintain pressure control to prevent drawing a bubble in the Reactor Vessel.
 - d. Reactor Coolant System temperature less than 200°F on ITE00604B, RH PUMP B DISCHARGE TEMPERATURE ELEMENT.
- 3.14 Establish plant ventilation per Attachment VII.

4.0 FINAL CONDITIONS

- 4.1 Reactor Coolant System conditions are as follows:
- a. Temperature is less than 200° F.
 - b. Pressure is being maintained between 200 psig and 300 psig with RHR and Pressurizer heaters, if available.
- 4.2 There is a steam bubble in the Pressurizer, if Pressurizer heaters are available.
- 4.3 Necessary repairs are being made to the fire damaged components.

5.0 REVISION SUMMARY

- 5.1 Updated format to Word.
- 5.2 Incorporated changes A and B.
- 5.3 Updated nominal running current values in Attachment XIII per MRF 21745.

TURBINE DRIVEN EMERGENCY FEEDWATER PUMP SHUTDOWN

1. Set HC-2034B, TD EFP SPEED CNTRL, to SLOW (CREP).
2. Close PVG-2030, STEAM TO TD EFP (CREP).
3. Open the following valves from the CREP or locally after the Emergency Feedwater Pump turbine has stopped:
 - a. IFV-3536, TD EFP TO SIA.
 - b. IFV-3546, TD EFP TO SIB.
 - c. IFV-3556, TD EFP TO SIC.
4. Open the following valves (IB-412):
 - a. XVT02804A-MS, EF PUMP TURBINE CASING STEAM DRAIN VLV.
 - b. XVT02804B-MS, EF PUMP TURBINE CASING STEAM DRAIN VLV.
5. Open XVT02803A-MS, EF PP TURBINE MAIN STEAM THROTTLE VALVE DRAIN VLV A two turns (IB-412).

NOTE 6

XVT02865-MS, EF PUMP TURBINE MAIN STEAM THROTTLE VALVE DRAIN VLV will trip on pump shutdown due to low lube oil pressure if adequate oil pressure was developed to arm the trip. The valve may be reset without the lube oil available. The low oil pressure trip will re-arm automatically on subsequent pump start when adequate oil pressure is developed.

6. Reset and open XVT02865-MS, EF PUMP TURBINE MAIN STEAM THROTTLE VALVE, as follows (IB-412):
 - a. Turn the trip valve handwheel fully clockwise to raise the trip latch.
 - b. Engage the overspeed manual trip linkage.
 - c. Disengage the low oil pressure trip linkage from the trip latch lever.

- d. Turn the trip valve handwheel fully counterclockwise to open the trip valve.

CAUTION 7

The EF PUMP TURBINE SPEED CONTROL GOVERNOR VLV must be reset after shutdown or the turbine may trip on overspeed if restarted within 30 minutes.

7. Reset the EF PUMP TURBINE SPEED CONTROL GOVERNOR VLV as follows (IB-412):
 - a. Rotate the manual adjustment knob fully counterclockwise.
 - b. Rotate the manual adjustment knob fully clockwise.
8. Set HC-2034B, TD EFP SPEED CNTRL, to FAST (CREP).

NOTE 9

Starting the Emergency Feedwater Pump will result in cooldown of Steam Generators B and C.

9. If it is desired to restart the Emergency Feedwater Pump, perform the following:
 - a. Open PVG-2030, STEAM TO TD EFP (CREP).
 - b. Close XVT02803A-MS, EF PP TURB MS THROTTLE VLV DRAIN VLV A (IB-412).
 - c. Close XVT02804A-MS, EF PUMP TURBINE CASING STEAM DRAIN VLV (IB-412).
 - d. Close XVT02804B-MS, EF PUMP TURBINE CASING STEAM DRAIN VLV (IB-412).

BORATION OF THE REACTOR COOLANT SYSTEM

C01→

NOTE

Boration of the Reactor Coolant System from the Boric Acid Tanks per this attachment is in addition to the boration from the RWST per FEP-4.0. Equipment per this attachment may or may not be available.

1. Obtain present boron concentration: _____ ppm.
2. Calculate the boron concentration required for cold, Xenon free shutdown. Indicate results below:

Boron concentration required: _____ ppm.

NOTE 3 and 4

If the following step cannot be performed, step 4 should be performed.

3. Borate the Reactor Coolant System as follows:
 - a. Open MVT-8104, EMERG BA FLOW CNTRL.
 - b. Verify emergency boration flow on FI-110A, EMERGENCY BA FLOW.
 - c. Close MVT-8104, EMERG BA FLOW CNTRL, when the required amount of acid has been added.
4. Borate the Reactor Coolant System as follows if step 3 was unsuccessful:
 - a. Gravity feed boric acid to the Charging Pump suction as follows (AB-456):
 - 1) Open XVD08329-CS, CHARGING/SI PUMPS SUCTION HEADER VALVE.
 - 2) Open XVD08331-CS, CHARGING/SI PUMPS SUCT HDR ISOL VALVE.

- b. Verify Boric Acid Tank level is decreasing.
 - c. When the required amount of acid has been added, perform the following (AB-448):
 - 1) Close XVD08329-CS, CHARGING/SI PUMPS SUCTION HEADER VALVE.
 - 2) Close XVD08331-CS, CHARGING/SI PUMPS SUCT HDR ISOL VALVE.
5. Direct Chemistry to sample the Reactor Coolant System boron concentration. Indicate results:
- Boron concentration: _____ ppm.
6. If boron concentration does not meet the shutdown requirements, continue to borate per step 3 or 4 until required boron concentration is obtained.

LOCAL OPERATION OF AIR OPERATED VALVES

1. Establish communications between the CREP and valve operating personnel.
2. Isolate the air supply to the valve to be operated.

NOTE 3

Temporary tubing for bypassing valves is located in the CREP Emergency kit.

3. Install temporary tubing to bypass the I/P converter.
4. Install a temporary air bottle if necessary.
5. Open the bottle supply isolation valve or the normal air supply.
6. Regulate the valve by adjusting the regulator to increase air pressure.
7. Regulate the vent valve on the temporary tubing to decrease the air pressure.

LOCAL MONITORING OF RHR TEMPERATURE

1. Locate RTD ITE00604B, RH PUMP B DISCHARGE TEMPERATURE ELEMENT (AB-374).
2. Establish communications between the CREP and temperature monitoring personnel.
3. Remove the RTD head.
4. Disconnect the field leads.
5. Connect a Digital Multimeter to the RTD leads and read the resistance. Use long leads to locate the meter outside the RHR pump room.
6. Convert resistance to °F using the chart on page 2 of this Attachment.

RESISTANCE TEMPERATURE TABLE FOR PLATINUM RESISTANCE
THERMOMETER-ELEMENTS

(100 OHMS AT 32°F)

Temp. °F	Resistance OHMS	Temp. °F	Resistance OHMS	Temp. °F	Resistance OHMS	Temp. °F	Resistance OHMS
		+170	130.02	+480	194.95	+800	258.32
		+180	132.17	+490	196.98	+810	260.24
		+190	134.31	+500	199.02	+820	262.16
		+200	136.46	+510	201.05	+830	264.08
		+210	138.59	+520	203.07	+840	265.99
		+212	139.02	+530	205.09	+850	267.89
		+220	140.73	+540	207.11	+860	269.79
		+230	142.86	+550	209.13	+870	271.69
		+240	144.99	+560	211.14	+880	273.59
		+250	147.11	+570	213.15	+890	275.48
		+260	149.23	+580	215.15	+900	277.37
		+270	151.34	+590	217.15	+910	279.25
		+280	153.46	+600	219.15	+920	281.14
		+290	155.57	+610	221.14	+930	283.01
		+300	157.67	+620	223.13	+940	284.89
		+310	159.77	+630	225.12	+950	286.76
		+320	161.87	+640	227.10	+960	288.62
		+330	163.96	+650	229.08	+970	290.49
+32	100.00	+340	166.06	+660	231.05	+980	292.35
+40	101.76	+350	168.14	+670	233.02	+990	294.20
+50	103.96	+360	170.23	+680	234.99	+1000	296.05
+60	106.15	+370	172.31	+690	236.96	+1020	299.75
+70	108.34	+380	174.38	+700	238.92	+1040	303.43
+80	110.52	+390	176.46	+710	240.87	+1060	307.09
+90	112.70	+400	178.52	+720	242.82	+1080	310.09
+100	114.88	+410	180.59	+730	244.78	+1100	314.38
+110	117.05	+420	182.65	+740	246.72	+1120	318.00
+120	119.22	+430	184.71	+750	248.67	+1140	321.61
+130	121.39	+440	186.76	+760	250.60	+1160	325.20
+140	123.55	+450	188.82	+770	252.54	+1180	328.78
+150	125.71	+460	190.86	+780	254.47	+1200	332.34
+160	127.87	+470	192.91	+790	256.40		

LOCAL MONITORING OF COMPONENT COOLING WATER TEMPERATURE

CAUTION

Component Cooling Water Heat Exchanger discharge temperature should not exceed 120°F.

1. Establish communications between the CREP and temperature monitoring personnel.
2. Locate thermocouple ITE07062, CC HEAT EXCH B OUTLET CLG WTR TEMP ELEM (IB-412).
3. Remove the thermocouple head.
4. Disconnect the field leads.
5. Connect the thermocouple to a Doric Trendicator, Model 410 or equivalent.
6. Read temperature directly from the Doric Trendicator display.

ESTABLISHING PLANT VENTILATION

1. If power is restored to the BOP busses, start the following fans:
 - a. Two of the following per Attachment VIII:
 - 1) CRDM COOLING SYS FAN A XFN0067A-AH (XSW1A3 01C).
 - 2) CRDM COOLING SYS FAN B XFN0067B-AH (XSW1B3 02D).
 - 3) CRDM COOLING SYS FAN C XFN0067C-AH (XSW1C3 02D).
 - 4) CRDM COOLING SYS FAN D XFN0067D-AH (XSW1A3 03A).
 - b. One of the following per Attachment X:
 - 1) SECONDARY CMPT LOOP A COOLING FAN A XFN0068A-AH (XMC1A3X 11EH).
 - 2) SECONDARY COMPARTMENT LOOP A COOLING FAN B XFN0068B-AH (XMC1B3Y 03AD).
 - 3) SEC COMPT LOOP A COOLING FAN C XFN0068C-AH (XMC1C3X 08AE).
 - c. One of the following per Attachment X:
 - 1) SECONDARY CMPT LOOP B COOLING FAN A XFN0069A-AH (XMC1A3X 10CF).
 - 2) SECONDARY COMPARTMENT LOOP B COOLING FAN B XFN0069B-AH (XMC1B3Y 03EH).
 - 3) SEC COMPT LOOP B COOLING FAN C XFN0069C-AH (XMC1C3X 02EH).
 - d. One of the following per Attachment X:
 - 1) SECONDARY COMPT LOOP C COOLING FAN A XFN0070A-AH (XMC1A3X 09AD).
 - 2) SECONDARY COMPARTMENT LOOP C COOLING FAN B XFN0070B-AH (XMC1B3Y 03IL).

- 3) SEC COMPT LOOP C COOLING FAN C XFN0070C-AH
(XMC1C3X 02IL).

480V BREAKER OPERATION

1. Local opening of breakers is accomplished as follows:
 - a. For electrically operated types, disable the breaker closing ability by positioning the charging power switch on the breaker front to OFF.
 - b. Depress the TRIP pushbutton (left pushbutton where two exist).
 - c. Verify the breaker trips and remains open.
2. Local closing of manual type breakers (large closing handle) is accomplished as follows:
 - a. Pull down the closing handle.
 - b. Verify the breaker closes and remains closed.
 - c. Investigate the cause if the breaker does not remain closed.
3. Local closing of electrically operated type breakers is accomplished as follows:
 - a. Open the panel directly behind the breaker on back of the switchgear.
 - b. Open both the CLOSE CP BRKR and the TRIP CP BRKR for the breaker to be operated.
 - c. Verify the breaker closing springs are charged.
 - d. If the breaker closing springs are discharged, perform Step 1) or 2) for the appropriate size breaker as follows:
 - 1) For 2000 or 3000 amp frame sizes, charge the springs as follows:
 - a) Insert a manual spring charging handle into the slot in the breaker front.
 - b) Pump the handle until the breaker indicates charged.
 - 2) For 600 and 1600 amp frame sizes, charge the springs as follows:
 - a) Open the door on the breaker cubicle.

- b) Engage a manual charging handle into the slots of the pawl carrier.

NOTE 3.d.2)c)

The pawl carrier is located on the breaker, on centerline, between the silver colored charging motor on the right and the black auxiliary switch assembly on the left. Occasionally, the charging motor will coast to a stop in such a position that the driving pawl does not engage the next tooth on the ratchet wheel.

When the driving pawl is not engaged on the ratchet wheel, a screwdriver blade should be inserted along the right side of the pawl carrier against the roller on the charging motor output eccentric and the roller should be pushed to manually rotate it. The charging handle should then be inserted. *

- c) Operate handle until the breaker indicates charged.
- e. Lift (or pull) the manual CLOSE lever.
- f. Verify the breaker closes and remains closed.

7.2 KV BREAKER OPERATION

1. Perform local opening of breakers as follows:
 - a. Open the door to the appropriate switchgear cubicle.
 - b. Open the Closing Power breaker RRP (located on the right hand side of the cubicle).
 - c. Depress the MANUAL TRIP lever on the breaker.
 - d. Verify the breaker trips and remains open.
2. Perform local closing of breakers as follows:

CAUTION 2.a.

If any relay flags are tripped, closing of breaker with no protection could be a personnel hazard.

- a. Verify no relays have tripped on the associated breaker.
- b. Open the door to the appropriate switchgear cubicle.
- c. Verify the closing springs are charged.
- d. If the closing springs are not charged, perform the following:
 - 1) Open the Closing Power breaker RRP (located on the right hand side of the cubicle):
 - 2) Use a ratchet and 5/8" socket to turn the charging motor until the breaker indicates charged.
- e. Depress the MANUAL CLOSE pushbutton on the breaker.
- f. Verify the breaker closes and remains closed.
- g. If the breaker does not close, perform the following:

- 1) Disconnect and tape all leads at terminals 361, 363 and 364 on terminal board C.
- 2) Charge the springs per step 2.d above.
- 3) Ensure the Trip Power breaker RRT (located on the right hand side of the cubicle) is closed.
- 4) Depress the MANUAL CLOSE pushbutton on the breaker.
- 5) Verify the breaker closes and remains closed

OPERATION OF EQUIPMENT FROM 480 VOLT MOTOR CONTROL CENTERS

NOTE

The intent of this attachment is to operate pump motors, fan motors, or any continually operating piece of equipment, not motor operated valves.

1. Locate the appropriate cubicle in the Motor Control Center.
2. Position the breaker to OFF (RESET).
3. Open the cubicle door.
4. Remove the fuse from the cubicle.

CAUTION 5

- a. Line side terminals of breaker will be energized and should not be shorted or grounded.
- b. This installation bypasses all equipment protection interlocks except breaker overcurrent protection.

5. Disconnect the existing feed (Wire No. 3) from the contactor coil.
6. Connect one end of a jumper to the hot side of the fuse holder (Wire No. X1).
7. Connect the free end of the jumper to the contactor coil where the feed wire (Wire No. 3) was removed.
8. Close the cubicle door.
9. Use the breaker ON-OFF handle to operate the equipment.

REMOTE OPERATION OF VALVES FROM 480V MOTOR CONTROL CENTERS

NOTE 1

MVG-8133B is a Power Lockout valve. Power Lockout valves require both Power Lockout and Valve Motor starter relays to be actuated simultaneously for remote operation. MVG-8133B starter relays are located in XMC1DB2Y 06EH and XMC1DB2Y 15CD.

1. Locate the Motor Control Center Cubicle(s) for the valve to be operated.
2. Position the breaker(s) to OFF(RESET).
3. Open the cubicle door(s).
4. Remove the control power fuse for motor starter with fuse pullers.
5. Locate the two motor starter relays in the appropriate cubicle.
6. Place a clamp-on ammeter around one of the following:
 - a. One heavy wire connected between the top of the motor starter relays and the circuit breaker.
 - b. One field motor lead.
7. Perform Step 7.a for digital ammeters or Step 7.b for analog ammeters as follows:
 - a. When using digital ammeters, perform the following:
 - 1) Ensure switch on face of meter is in C position.
 - 2) Depress and hold the red pushbutton on the meter side.
 - 3) Verify the display lights up.
 - b. When using analog ammeters, perform the following:
 - 1) Ensure meter pointer is unlocked (switch to left).
 - 2) Set Meter Scale to 0-6A.

8. Close the circuit breaker(s).
9. If applicable, actuate the Power Lockout relay contactor and hold.

NOTE 10

- a. Starting current for large valves may cause the ammeter to indicate full scale. Current should stabilize on scale within one to two seconds at the nominal value of running current listed for the valve on Attachment XIII.
 - b. While the motor is running, the meter will read low.
 - c. When the valve is at the end of its travel, the motor stalls at about five times its running current.
10. Actuate the desired motor starter relay contactor (left contactor to close the valve or right contactor to open the valve) by depressing through the appropriate slot with a screwdriver blade.
 11. Observe current on the ammeter for the following:
 - a. If current remains high, release contactor; valve is in the required position already.
 - b. If low, release contactor when current begins to rise sharply.
 12. If applicable, release the Power Lockout relay contactor.
 13. Re-open the circuit breaker(s).
 14. Remove the ammeter and close the cubicle door(s).

NOMINAL RUNNING CURRENT FOR MOTOR OPERATED VALVES

VALVE #	RUNNING CURRENT (AMPS)	VALVE #	RUNNING CURRENT (AMPS)
XVB09503A-CC	0.75	XVG08000A-RC	3.5
XVB09503B-CC	0.75	XVG08000B-RC	3.5
XVB09524A-CC	0.75	XVG08000C-RC	3.5
XVB09524B-CC	0.75	XVG08701A-RH	5.8
XVB09525A-CC	0.75	XVG08701B-RH	5.8
XVB09525B-CC	0.75	XVG08702A-RH	5.8
XVB09526A-CC	0.75	XVG08702B-RH	5.8
XVB09526B-CC	0.75	XVG08706A-RH	3.5
XVG09568-CC	0.95	XVG08706B-RH	3.5
XVG09600-CC	1.0	XVG08801A-SI	3.5
XVG09606-CC	0.95	XVG08801B-SI	3.5
XVG09625-CC	0.95	XVG08812A-SI	13.8*
XVG09626-CC	0.95	XVG08812B-SI	13.8*
XVG08106-CS	3.5	XVG03001A-SP	2.4
XVG08107-CS	3.5	XVG03001B-SP	2.4
XVG08108-CS	3.5	XVB03106A-SW	0.75
XVG08131A-CS	2.4	XVB03106B-SW	0.75
XVG08131B-CS	2.4	XVG03103A-SW	4.0
XVG08132A-CS	3.5	XVG03103B-SW	4.0
XVG08132B-CS	3.5	XVG03107A-SW	4.0
XVG08133A-CS	3.5	XVG03107B-SW	4.0
XVG08133B-CS	3.5	XVG03108A-SW	2.3
XVT08100-CS	2.3	XVG03108B-SW	2.3
XVT08102A-CS	2.3	XVG03108C-SW	2.3
XVT08102B-CS	2.3	XVG03108D-SW	2.3
XVT08102C-CS	2.3	XVG03109A-SW	2.3
XVT08109A-CS	2.3	XVG03109B-SW	2.3
XVT08109B-CS	2.3	XVG03109C-SW	2.3
XVT08109C-CS	2.3	XVG03109D-SW	2.3

* Will require setting ammeter to higher scale.