

WESTINGHOUSE ELECTRIC CORPORATION

TO UNITED STATES NUCLEAR REGULATORY COMMISSION

WESTINGHOUSE ENERGY CENTER FEBRUARY 24, 1993



INTRODUCTION

H. J. BRUSCHI, GENERAL MANAGER
ADVANCED TECHNOLOGY BUSINESS AREA



AP600 PROGRAM OVERVIEW AND SCHEDULE

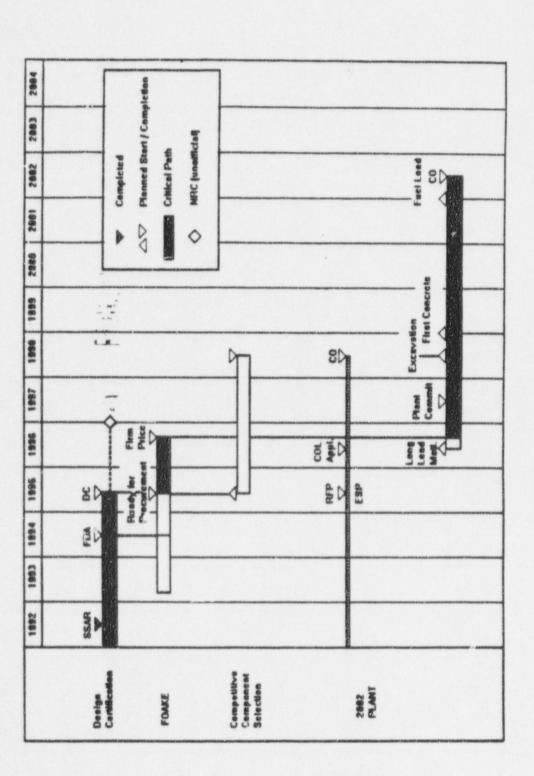
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B. A. McINTYRE, MANAGER

ADVANCED PLANT SAFETY & LICENSING



AP600 PROGRAM SCHEDULE



DESIGN CERTIFICATION ISSUES IMPACTING FOAKE



- **O ITAAC TESTING REQUIREMENTS**
 - SYSTEM AND EQUIPMENT DESIGN REQUIREMENTS
 - o PLANT LAYOUT
- REGULATORY TREATMENT OF NONSAFETY SYSTEMS
 - EQUIPMENT SPECIFICATIONS
 - o CONTROL ROOM DESIGN
 - o EMERGENCY RESPONSE GUIDELINES
- SOURCE TERM
 - EQUIPMENT QUALIFICATION
 - O PLANT LAYOUT

AP600 TESTING MEETINGS



o AP600 Testing Program Review Meetings (December '92 - April '93):

December 9, 1992 - OSU Tests Detailed Review

December 10, 1992 - SPES-2 Tests Detailed Review

February 25, 1993 - CMT Tests Detailed Review & Facility Visit

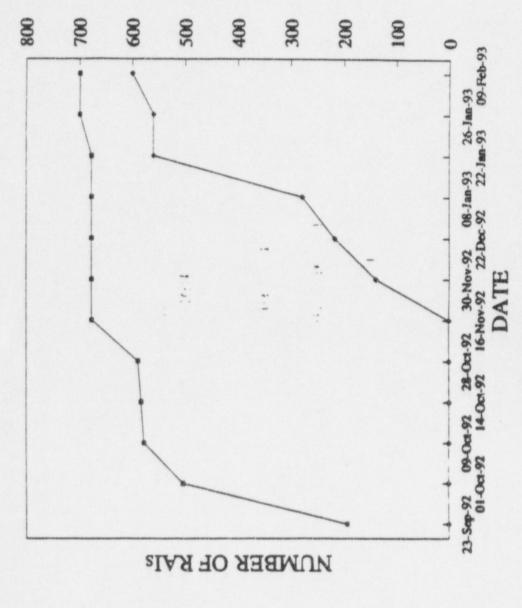
March 9-10, 1993 - Test Program Review and Facility Visits

March 23-24, 1993 - Containment Tests Review and Facility Visits

April 20, 1993 - ADS Tests Review and Facility Visit

April 22, 1993 - SPES-2 Tests Review and Facility Visit

AP600 RAI SUMMARY



. RECEIVED . ANSWERED

AP600 REGULATORY TREATMENT OF NONSAFETY SYSTEMS



- O THE KEY AP600 LICENSING ISSUE
 - o PLANT DESIGN PHILOSOPHY
 - o ITAAC
 - o TECHNICAL SPECIFICATIONS
 - o RELIABILITY ASSURANCE PROGRAM
- o JANUARY 22 AGREEMENT IN PRINCIPLE IN LINE WITH WESTINGHOUSE APPROACH
- WORKING CLOSELY WITH ALWR USC
 - O DEVIL IN THE DETAILS

INTERNATIONAL PARTICIPANTS

S. L. KEANEY, MANAGER
PROGRAM CONTROL AND
CONTRACT ADMINISTRATION

ACENICY



COUNTRY	ORGANIZATION	SCOPE OF WORK
Argentina*	CNEA - Comision National de Energia Atomica	TBD

Bulgaria*	NEK - Natsionalona Eleckricheska Kompania	TBD
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Croatia*	Ministry of Industry, Energy & Shipbuilding; Croatian Electricity	TBD
	Generating Board	

Czechoslovokia	Czech Power Board	Nuclear Safety Analysis

Egypt*	NPPA - Nuclear Power Plants	TBD
	Authority	



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AGENCY/

ORGANIZATION

SCOPE OF WORK

Finland*

COUNTRY

IVO - Imatron Voima Oy

TBD

Indonesia

BATAN - Badan Tenaga Atom

Nasional

BPPT - Badan Pengkajan dan

Penerapan Teknologi

PLN - Perusahann Umum Listrik

Negara

plant layout; structural analysis; BOP design;

electrical design; testing

support

Italy

SOPREN/ANSALDO - (W) NSSS

systems licensee

system and component design;

testing; core design; fluid

systems design; PCCS design

studies



COUNTRY	

AGENCY/ ORGANIZATION

SCOPE OF WORK

italy

ENEA - Comitato Nazionale per la Ricerca e per lo Sviluppo Dell 'Energia Nucleare e delle Energie Alternatice ADS testing; full height, full pressure integral systems tests; safety system analysis

ENEA-CRE (research branch of ENEA); part of four party Technical Cooperation Agreement

ADS testing; ADS valve testing

ENEA-DISP (regulatory branch) subcontractor to SOPREN/ANSALDO

fluid systems design; in-service inspection requirements; containment analysis

ENEL - Ente Nazionale per L'energia Electrica probabilistic safety studies; LOCA; severe accident analysis



COUNTRY

Italy

AGENCY/ **ORGANIZATION**

FIAT-CIEI - Componenti e Impianti

per L'Energia e L'Industria;

subcontractor to

SOPREN/ANSALDO

and direct participant

Belleli - engineering company;

subcontractor to

SOPREN/ANSALDO

SIET - Societe Informazioni

Esperienze Termoidrauliche;

research company (shareholders =

ENEL and ENEA)

SCOPE OF WORK

fluid systems: NSSS

component design (RV

internals, integrated head

package, fuel handling

system)

design of passive residual

heat removal heat exchanger

full height full pressure

integral systems tests



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AGENCY/

ORGANIZATION COUNTRY

SCOPE OF WORK

Japan

JAPC - Japan Atomic Power

I&C design, BOP

Company

Latvia*

Latvia Academy of Sciences TBD

Lithuania*

Lithuanian Ministry of Energy TBD

Poland

IEA - Institute of Atomic Energy

safety analysis; PRA; equipment

design; BOP design

Spain

ENDESA - Empresa Nacional de Electricidad SA (through EPRI)

fluid systems; NSSS design

ENUSA

nuclear safety analysis



	AGENCY/	
COUNTRY	ORGANIZATION	SCOPE OF WORK

Spain INITEC - Empressa Nacional de Ingenieria y Technologia PSARV module analysis; structural steel framing; floor slabs, NI basemat

UNESA - Unidad Electrica SA I&C; Reactor Vessel; Pressurizer, NI module design

UTE - Initec/Agrupacion JV piping system analysis; piping modules design; electrical equip-

ment specifications; plant design and layout inside containment

Thailand* EGAT - Electricity Generating TBD Authority of Thailand

Currently under negotiation



PROBABILISTIC RISK ASSESSMENT

C. L. HAAG, SENIOR ENGINEER
RISK MANAGEMENT AND
OPERATIONS IMPROVEMENT



AGENDA

- Passive System Reliability
- Initiating Event Evaluation
- Sensitivity Studies of Nonsafety Systems
- PRA Insights and System Importance

a continuity



PASSIVE SYSTEM RELIABILITY



PASSIVE SYSTEM MODELING

- Input to calculate system reliability
 - Detailed design information
 - System success criteria for each initiating event
 - Initial system configuration
 - Required support systems
- Develop and quantify system fault trees
- Example illustrates calculation of Passive RHR reliability



EXAMPLE PRHR SYSTEM INPUT

Detailed Design Information

- System Specification Document
 - System Functions
 - System Description
 - Maintenance and Testing
 - Equipment Description
 - Instrumentation and Controls
 - Electrical Power
 - System Interfaces
- Piping and Instrumentation Diagrams
- Major equipment drawings
- Pipe routing drawings
- Plant arrangement drawings
- Technical Specifications



EXAMPLE PRHR SYSTEM INPUT

- Initiator
 - Transient event
- Success Criteria
 - PRHR to remove decay heat from RCS

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- 1/2 AOVs on HX outlet line must open
- Initial System Condition
 - Both AOVs normally closed
 - AOVs fail open on loss of air or power
- Mission Time
 - 24 hours
- Support Systems
 - Actuated by: Protection and Monitoring System Diverse Actuation System



FAILURE CONSIDERATIONS IN A PRHR FAULT TREE

Equipment Failures

- AOVs fail to open
- IRWST ruptures
- Plugging of flow venturi
- Instrumentation and control equipment

Test/Maintenance Consideration

- AOVs tested every 3 months
- System available during test
- Component maintenance unavailability



FAILURE CONSIDERATIONS IN A PRHR FAULT TREE

- Operator Actions
 - When automatic actuation fails:
 - Operator fails to recognize need for decay heat removal
 - Operator fails to actuate PRHR AOVs
- Common Cause Failures
 - Failure of AOVs
 - Instrumentation and Control



OTHER FAILURE CONSIDERATIONS OF PRHR

Gas Binding in PRHR HX

- Alarmed in control room
- Venting performed after maintenance/inspection
- H2 in RCS is saturated at 30 psig so it can not come out of solution
- PRHR HX not required at RCS pressure where accumulator could empty (<100 psig)

Heat Transfer Performance

- Performed AP600-specific heat transfer test (full pressure/temp)
- Verify with ITAAC (full pressure/temp)
- Test HX every refueling (intermediate pressure/temp)
- Appropriately not modeled in fault tree



SYSTEM RELIABILITY DATA

- Primary Source
 - ALWR Utility Requirements Document (Volume III)
- Secondary Sources
 - NUREG/CR-2728 (IREP)
 - NUREG/CR-2815 (NREP)
 - NUREG/CR-4550
 - WASH-1400
 - IEEE Std 500
 - Westinghouse



PRHR SYSTEM RELIABILITY

- Calculated PRHR system reliability
 - Unavailability calculated to be 7.7E-5
- Equipment in PRHR system similar in duty and design to operating plants which justifies the use of historical equipment reliabilities.
 - Single AOV fail to open 1.1E-3
 - Both AOVs fail to open 1.2E-6
 - Common cause failure of AOVs 6.2E-5



INITIATING EVENT EVALUATION



INITIATING EVENT EVALUATION

 Initiating event frequencies for AP600 are based on historical data and AP600-specific analysis

Transients

 Detailed review of operating experience at 51 PWRs from 1984 to mid-1989 (INPO data). Adjusted data as appropriate to account for reduced number of loops.

Loss of Offsite Power

Frequency based on ALWR URD data

Loss of Coolant Accidents

LOCAs are AP600-specific pipe break analysis

Support System Initiators

 Based on AP600-specific fault tree analysis. Includes loss of CCW, SW, and Compressed Air



INITIATING EVENT FREQUENCY DEPENDENCY VS NSS/DID SYSTEMS

Initiating Event	NSS System	DID System
Transients:		
Turbine trip	; ; x	
Loss of feedwater flow	x	
Secondary to primary side power mismatch	x	
Core power excursion	. х	
Spurious S-signal	x	
Loss of CCW		x
Loss of SW		x
Loss of compressed air	x	
Main steamline break downstream of MSIV		
Main steamline break upstream of MSIV		
Main steam line safety valve stuck open		
LOOP	х	
LOCAs:		
Large LOCA		
Medium LOCA		
CMT line break		
SI line break		
Small LOCA		
Very small LOCA		X
PRHR tube rupture		
SGTR		
Vessel rupture		



EXAMPLE LOCA INITIATING EVENT FREQUENCY CALCULATION

- Very Small LOCA
 - Ruptures in pipes less than 3/4 inch diameter
 - Pressurizer level instrumentation lines
 - Miscellaneous primary system lines < 3/4 inch
 - Frequency calculation equation
 Pipe rupture failure rate x number of pipe sections
 - Initiating event frequency is 5.5E-04 /yr



LEAKAGE EVENTS

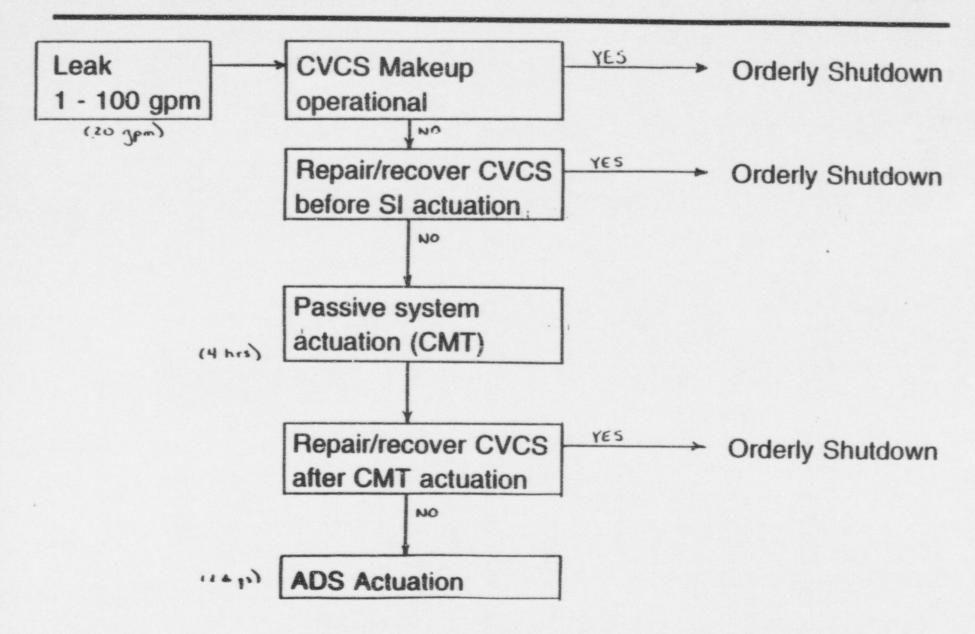
- NRC/Brookhaven reported 39 leakage events (1 gpm 100 gpm)
- Westinghouse reviewed events and determined 5 at power events apply to AP600

NRC #	LER#	Description	Leak (gpm)
17	323-89006	Pzr SV seal	10.0
20	339-91011	RHR valve packing	10.0
18	323-91004		1.9
11	302-90001	PORV block valve packing	1.3
28	369-90025	PORV packing	1.0

- For leaks < 1 gpm, below Tech Spec limit, continue plant operation
- For leaks 1 100 gpm, proceed with orderly shutdown

LEAKAGE EVENTS







SENSITIVITY STUDIES OF NONSAFETY SYSTEMS



AP600 NON-SAFETY SYSTEM SENSITIVITY CASE

Estimated Core Damage Frequency

	At Power	Shutdown	Total
Base Case	3.3E-7 /yr	8.9E-8 /yr	4.2E-7 /yr
Sensitivity Case	2.6E-6 /yr	5.4E-7 /yr	3.1E-6 /yr
NRC Goal			1.0E-4 /yr

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Note: Sensitivity case removes credit for CVS, SFW, RNS, offsite power and DGs following an initiating event



AP600 NON-SAFETY SYSTEM SENSITIVITY CASE

	Estimated F At Power	Estimated Release Frequency At Power Shutdown Total	
Base Case	2E-8 /yr	1E-9 /yr	2E-8 /yr
Sensitivity Case	2E-7 /yr	7E-8 /yr	3E-7 /yr
NRC Goal			1E-6 /yr

Note: Sensitivity case removes credit for CVS, SFW, RNS, offsite power and DGs following an initiating event



PRA INSIGHTS AND SYSTEM IMPORTANCE

1.1.1

PRA INSIGHTS VERSUS IMPORTANT ANALYSIS

- PRA Insights
 - Identified insights in AP600 PRA report (Chapter 17)
 - Insights are changes made to the design, operation, or PRA success criteria
 - Insights are not intended to be a listing of the risk important features of the plant
- Importance Analysis
 - Used in response to some RAIs



PRA SYSTEM IMPORTANCE

RAI 720.13 - Requested system level importance

Results of RAI 720.13:

- Gravity Injection
 - Largest increase in core damage and release frequencies
 - System required for SI line break and large LOCAs.
- Passive RHR
 - Second largest increase in core damage and release frequencies
- Accumulators, CMTs, ADS Stages 1-3, ADS Stage 4
 - Small increase in frequencies due to system redundancy



PRA SYSTEM IMPORTANCE

- Startup Feedwater, Normal RHR, and DGs
 - Negligible impact on core damage and release frequencies
- CVCS
 - Relatively minor importance on core damage
 - Small increase in release frequency due to LOCA events with a large, pre-existing opening in containment



AP600 PRA INSIGHTS

Success criteria changes

- Accumulator or CMT for small or medium LOCAs
- One accumulator for large LOCA
- Multiple ADS valve failures

Operation changes

- Start NRHR after any ADS
- Require passive core cooling features during shutdowns
- IST test intervals (ADS valves)

Design changes

- NRHR valves made remote
- 4th stage ADS valves diverse
- Expanded diverse I&C capabilities
- Added redundant IRWST injection check valves
- Added redundant / diverse IRWST recirc valves
- Made CMT check valves normally open



REGULATORY TREATMENT OF NONSAFETY SYSTEMS

T. L. SCHULZ, FELLOW ENGINEER
SYSTEMS AND EQUIPMENT ENGINEERING



REGULATORY TREATMENT OF NONSAFETY SYSTEMS

- Passive Systems Defense-In-Depth Capabilities
- Passive Systems Capabilities During Shutdowns
- Passive Systems Long Term Capabilities
 (Hurricane Andrew / post 72 hours)
- Nonsafety DID System Safety Isolation Functions
- Reliability of Important Systems / Components



Passive Safety System Defense-In-Depth Capabilities

AP600



PASSIVE SYSTEM DID CAPABILITIES

- Passive Safety Systems Provide Defense-In-Depth Capabilities
 - Some provided in original design; others provided in design changes incorporated to improve PRA
 - More probable events have greater protection
 - Supported by best estimate analysis

AP600 LEVELS OF DEFENSE

FUNCTION	CURRENT PWR	AP600
REACTOR SHUTDOWN	- CONTROL RODS (BREAKERS) - RIDEOUT (NEG MTC, AMSAC, AFWS, CVCS)	- CONTROL RODS (MG SETS)
PROTECTION		- LARGER PZR - HI PRES TRIP - PZR SAFETY VALVES
RCS HEAT REMOVAL	- MAIN FEEDWATER SYS - AUX FEEDWATER SYS - MANUAL FEED/BLEED (PZR PORV, HHSI)	- STARTUP FEEDWATER SYS - PRHR HX
HIGH PRESSURE	- CVCS PUMPS - HHSI PUMPS	- CVCS PUMPS - CMT - ACCUM / IRWST (ADS) - ACCUM / NRHRS (ADS)
LOW PRESSURE INJECTION	- ACCUM - LHSI PUMPS	- ACCUM - IRWST (ADS) - NRHRS PUMPS
LONG TERM RECIRC	- LHSI PUMPS FEEDING HHSI PUMPS	- CONTAINMENT SUMP (ADS) - NRHRS PUMPS
CONTAINMENT HEAT REMOVAL	- FAN COOLERS - CONT SPRAY PUMPS / HX	- FAN COOLERS - EXTERNAL AIR + WATER DRAW - EXTERNAL WATER FIRE SYSTEM - EXTERNAL AIR ONLY COOLING

AP600 DECAY HEAT REMOVAL

Startup Feedwater System

- Non-safety feedwater for normal shutdowns and transients
- Two motor driven pumps feed all SGs
- Water supplied from deaerating heater or CST
- Automatic start and flow control
- Automatic load on NNS diesels

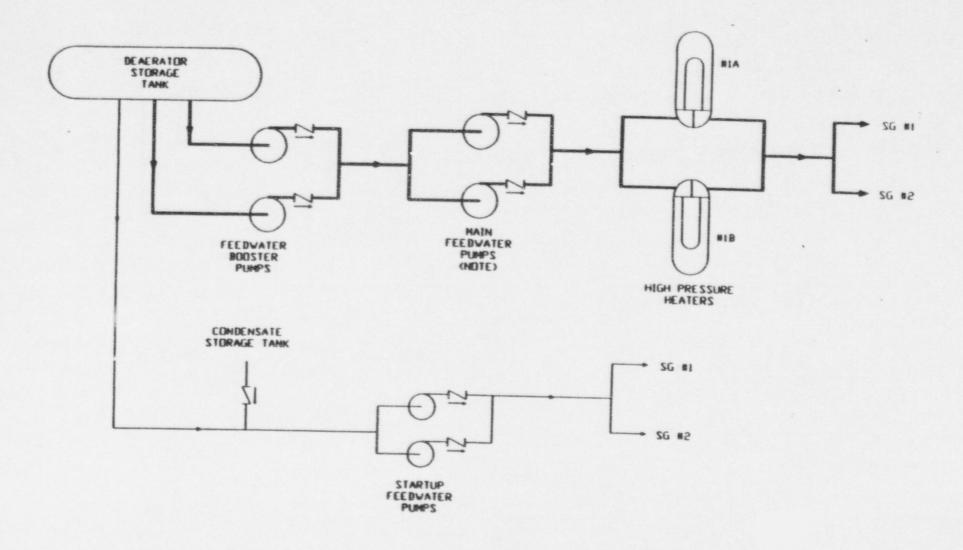
Passive RHR Heat Exchanger

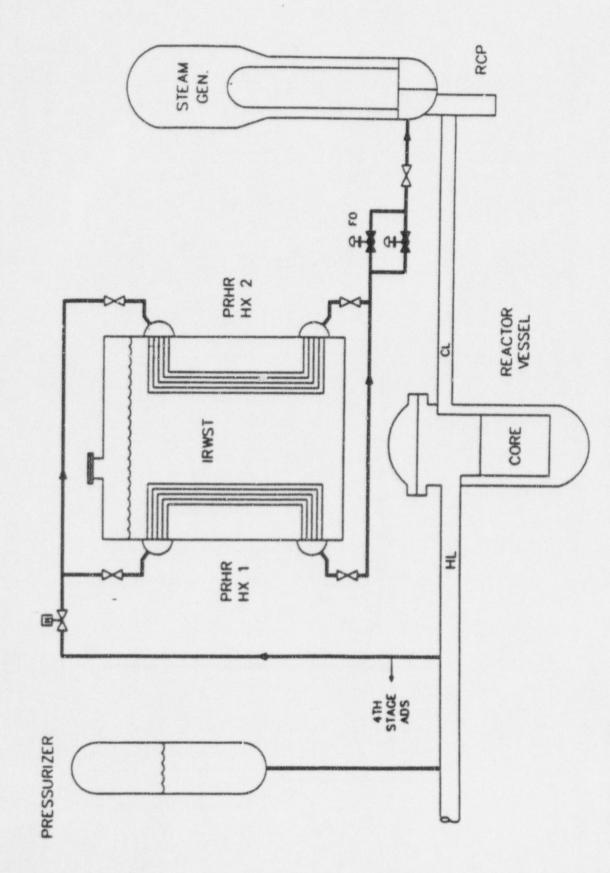
- Safety cooling for events where SFW is unavailable and during non-LOCA accidents
- Two heat exchangers connected directly to RCS
- Forced flow with RCP; natural circ without RCP
- Automatic actuation; two fail-open valves
- PRHR HX located in IRWST, provides heat sink
- IRWST remains subcooled for 2 3 hours
- Passive containment cooling provides ultimate heat sink

RCS Feed and Bleed

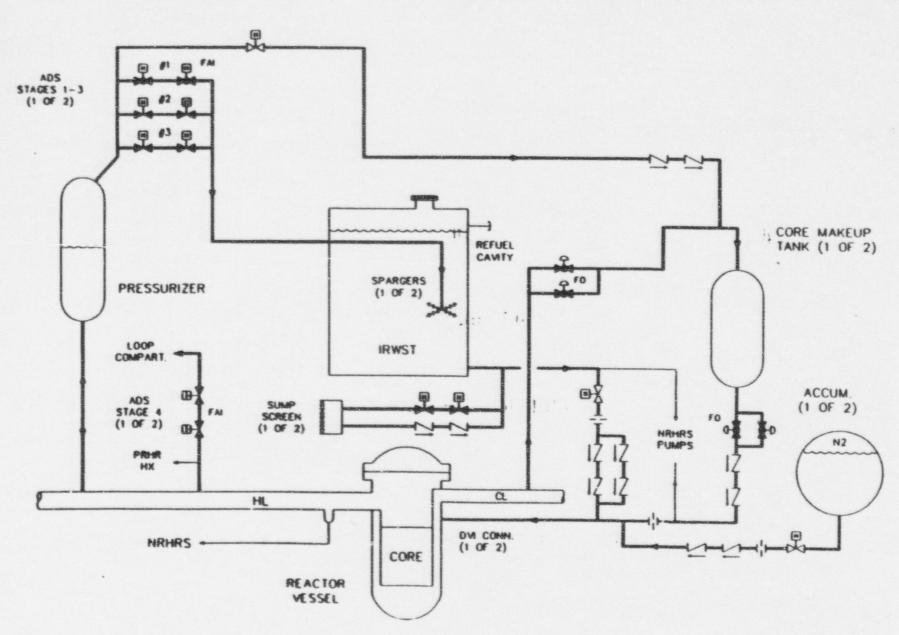
- Provides backup to SFW and to PRHR HX for PRA multiple failure events
- Feed from CMT/Accum/IRWST, bleed from ADS
- Automatic actuation of CMT on high RCS temp with low SG level

AP600 - MAIN & STARTUP FEEDWATER SYSTEMS

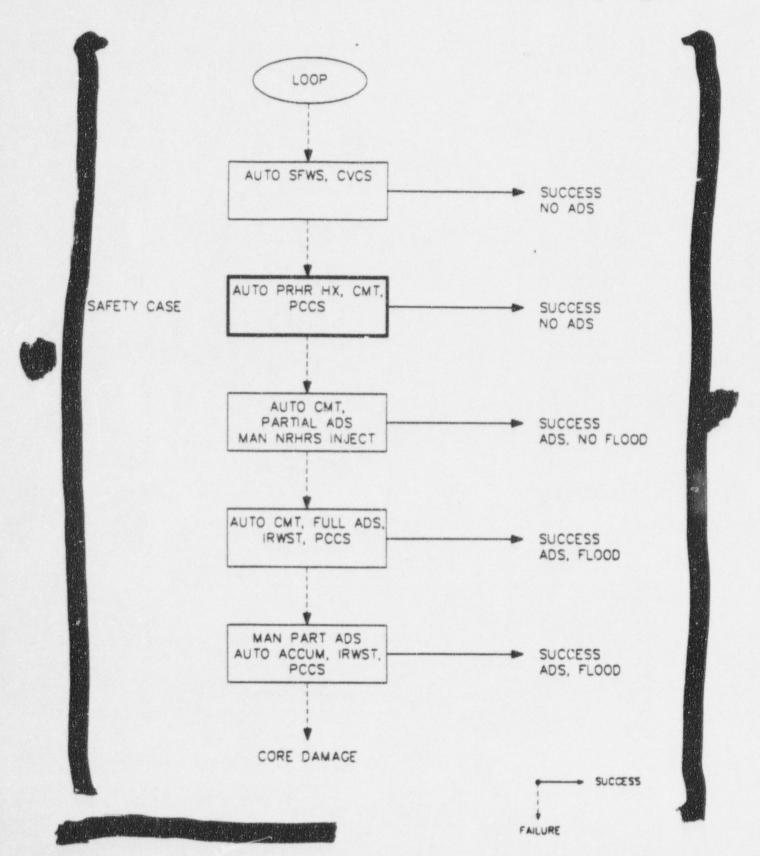




AP600 - PASSIVE SAFETY INJECTION



AP600 - LOSS OF OFFSITE POWER



· Plant:

AP600

Event:

LOSS MAIN FEEDWATER at FULL POWER

		Actuation / Electrical Systems						
	Function	No	n-Safe	ty	Safety		Diverse	
	System Order of Use	PLS	DC	AC	PMS(1)	DC	DAS	HW
o F	Reactor Shutdown							
	1. Control Rods				A			
	Control Rods Control Rods						A	
	4. Ride Out (2)	M	Yes	Yes			:	M
	4. Files Out (2)	IVI	162	185		•	A	M
0	RCS Inventory Control							
	1. CVS	A	Yes	Yes				
	2. CMT				A			
	3. CMT						A	
	4. CMT	1 :						M
	5. CMT, RNS, part ADS	M	Yes	Yes	A	Yes		
	6. CMT, IRWST, full ADS	1	·		A	Yes		
	7. Accum, RNS, part ADS 8. Accum, IRWST, full ADS	M	Yes	Yes		Yes		M
	b. Accum, INVIST, IUII ADS			•		Yes		M
0	RCS Heat Removal							
	1. SFW	A	Yes	Yes				
	2. PRHR HX				A			
	3. PRHR HX						A	
	4. PRHR HX							M
	5. CMT. RNS. pan ADS	M	Yes	Yes	A	Yes		
	6. CMT, IRWST, full ADS	1 :	· ·		A	Yes		:
	7. Accum, RNS, part ADS 8. Accum, IRWST, full ADS	M	Yes	Yes		Yes		M
	6. Accom, INVIST, IUII ADS					Yes		9/0
0	Containment Cooling							
	1. Fan Coolers	A	Yes	Yes				
	2. CV external air, water drain				A			
	CV external air, water drain						A	
	4. CV external air, water drain							M
	5. CV external water fire sys only	M	Yes	Yes				
	6. CV external air only							

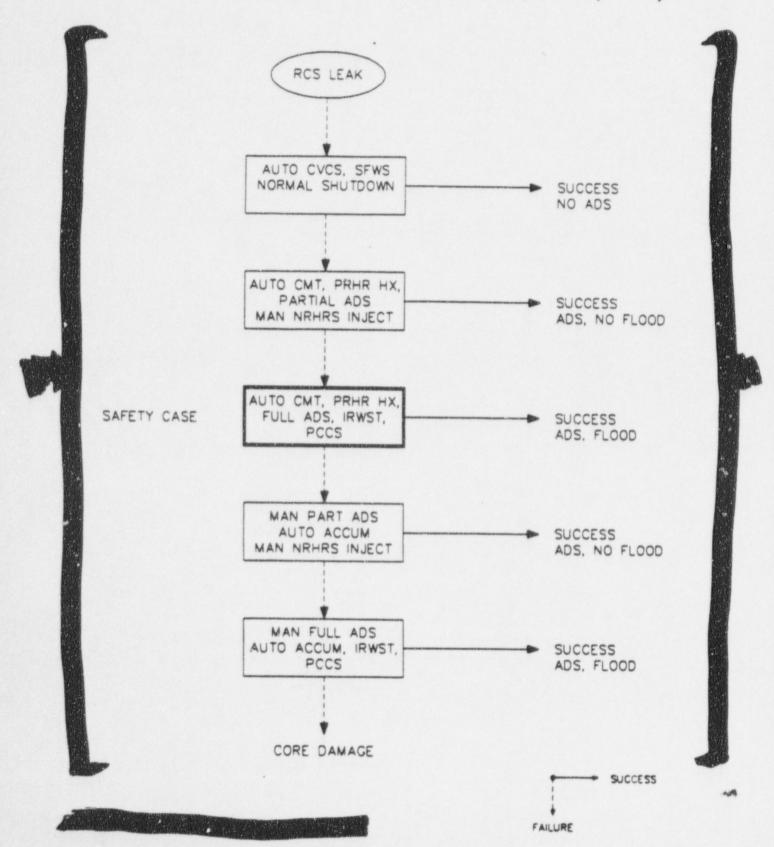
Notes

Safety components have safety related MCB manual controls via both individual soft control sweches and

dedicated system level switches.

Reactor is shut down by negative moderator temperature coefficient as the coolant heats up. Requires and RCS pressure relief, turbine trip, and PRHR HX actuation. Also requires manual CMT or CVS boration.

AP600 - RCS LEAK (0-3/8")



AP600



ADS DEFENSE-IN-DEPTH

DBA Performance

- Conservative decay heat, line resistances, pressure drop calc, containment pressure
- Successful IRWST gravity injection achieved with single failure
 - Limiting failure is one 4th stage valve or one battery train (causes failure of one 1st & 3rd stage valves)



ADS DEFENSE-IN-DEPTH (Continued)

- PRA Performance
 - Best estimate decay heat, line resistances, pressure drop calc, containment pressure
 - Successful IRWST gravity injection achieved with multiple failures
 - Can tolerate common mode failure of all stage 1/2/3 valves or all stage 4 valves
 - Successful RNS pump injection achieved with opening of any
 one 2/3/4 stage line
- ADS sizing basis provides substantial margin and failure tolerance



Passive Safety System Capabilities During Shutdowns

AP600



PASSIVE CAPABILITY DURING SHUTDOWNS

- Passive Safety Functions Provided During All Shutdown Modes
- Hot Shutdown / Hot Standby / Cold Shutdown Same As At Power
 - Tech Spec require PRHR HX, CMT, IRWST, and ADS to be available

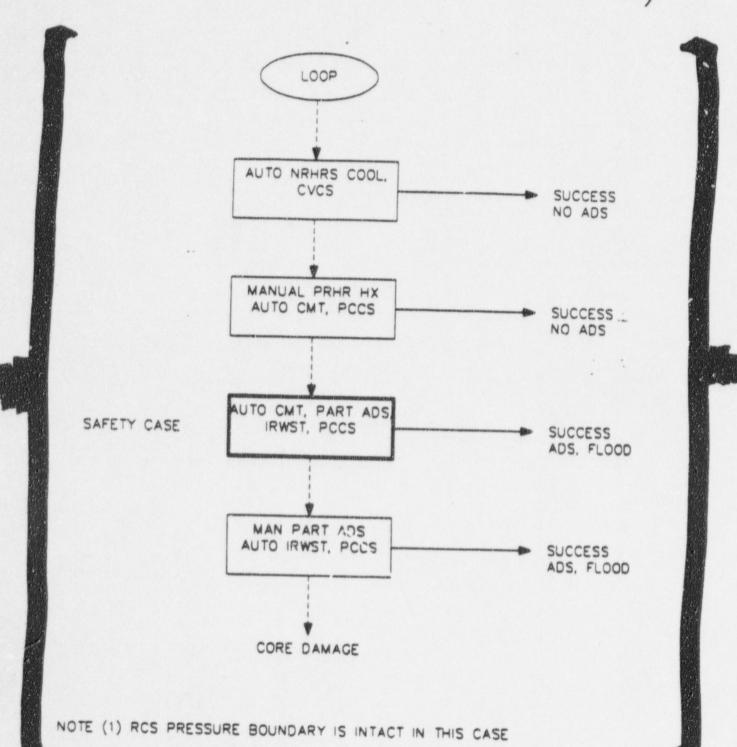
Cold Shutdown Mid-Loop

- PRHR HX ineffective (RCS open)
- CMT / accum unnecessary
- Tech Spec require:
 - Containment integrity
 - · ADS stages 1, 2, 3 open
 - IRWST MOV available

Refueling Shutdown

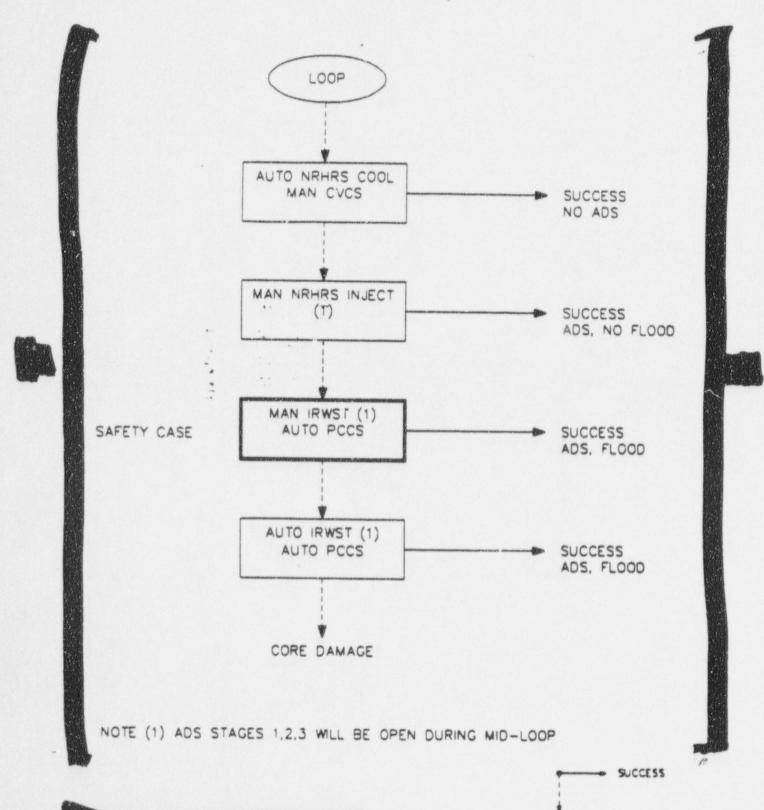
- Refueling cavity provides >72 hours with equipment hatch open
- Equipment hatch can be closed without AC power

AP600 - LOSS OF OFFSITE POWER (HOT/COLD SHUTDOWN)



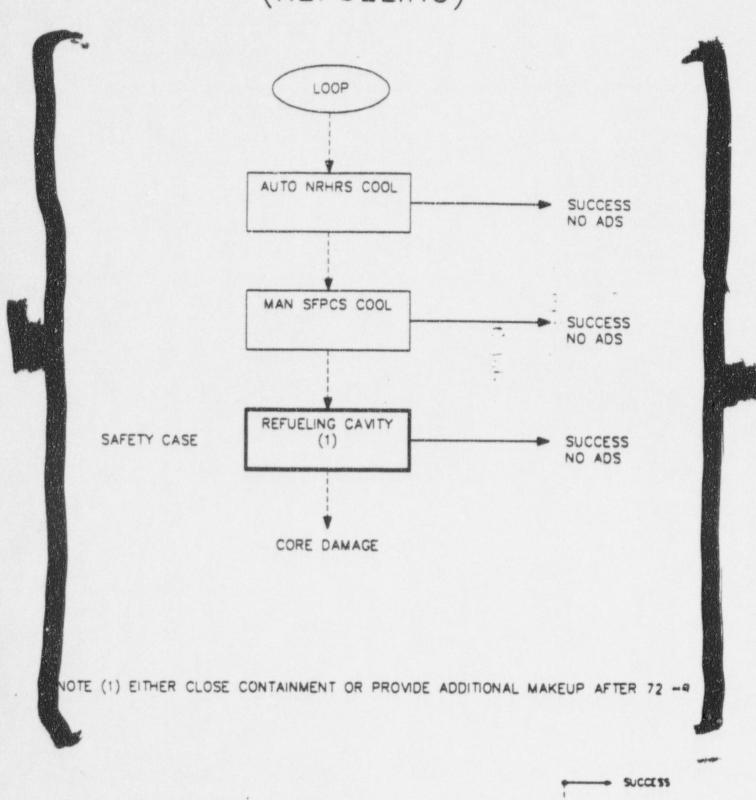
SUCCESS

AP600 - LOSS OF OFFSITE POWER (MID-LOOP)



FAILURE

AP600 - LOSS OF OFFSITE POWER (REFUELING)



FAILURE



Passive Safety System Long Term Shutdown Capabilities

A. Mer

- After 72 hours
- Hurricane Andrew



POST 72 HOUR ACTIONS

- Long Term Passive Safety System Operation
 - Core cooling and ultimate heat sink remain available indefinitely (>> 72 hours) without operator action or offsite support
 - Other safety functions require limited offsite support after 72 hours
 - Limited offsite support after 72 hours
 - Uses readily accessible and transportable equipment and supplies from offsite
 - Safety-related connections provided to engage offsite support equipment
 - Installed nonsafety systems NOT required to sustain safety system functions
 - Recovery to cold conditions accomplished when nonsafety systems are made available



POST 72 HOUR ACTIONS

- Safety System Extended Support Actions
 - Provide makeup water into containment
 - Only needed after one month assuming DBA containment leakage
 - Provide makeup water to the passive containment cooling water storage tank
 - Air cooling alone maintains containment pressure below design pressure
 - Provide electrical power to supply the post-accident and spent fuel pit monitoring instrumentation
 - Provide electrical power to the hydrogen recombiners
 - Only needed for events where containment hydrogen buildup is a concern

AP600



POST 72 HOUR ACTIONS

- Safety System Extended Support Actions (continued)
 - Provide breathable, compressed air for the control room air supply and pressurization system
 - Only required in case of serious core damage and containment leakage
 - Provide control room cooling and air recirculation
 - Only required in hot weather conditions
 - Provide ventilation cooling to post-accident monitoring equipment rooms
 - Only required in hot weather conditions
 - Provide makeup water to the spent fuel pit
 - 7 days at BOL, 21 days at EOL
 - 72 hr for worst case emergency core unload

HURRICANE ANDREW/AP600 CAPABILITY



CORE COOLING/DECAY HEAT REMOVAL

Turkey Point Actions

- Shutdown in advance (T < 350°F)
- D/Gs tested in advance
- RHR system used to cool core
- Power from D/Gs after loss of grid
- · Maintained potential for cooling via SGs with auxiliary feed pump
- Stayed on D/G for nearly 7 days until reliable offsite source restored

AP600 Capabilities

- Redundant D/Gs and normal RHR provide equivalent capability as used at Turkey Point
- Cooling via SGs and Startup Feedwater Pumps available to backup RHR
- Passive systems backup normal systems and D/Gs

HURRICANE ANDREW/AP600 CAPABILITY



AP600 PASSIVE SYSTEM BACKUP CAPABILITY

- Passive Systems not needed unless both D/Gs are lost ⇒ Station Blackout
- Upon station blackout PRHR would be actuated natural circulation cooling to IRWST - boiloff to containment after 7 hours -- heat removal through containment shell -- condensate return to IRWST
- PRHR maintains RCS at T < 450°F, p < 425 psia, no primary inventory loss
- Continue on PRHR indefinitely as long as 1E battery capacity can be maintained - 20 kw AC generator within 24 hours is sufficient
- If 24 hour 1E battery nears depletion, ADS is actuated (RCS @ ~T = 425°F, p = 310 psia)
- Continue to cool core indefinitely via recirculation within containment

HURRICANE ANDREW/AP600 CAPABILITY



STRUCTURAL DESIGN

Turkey Point Safety Related Structures

- No damage
- Tornado design loads more limiting than wind design loads

AP600 Safe y Related Structures

Also tornado limited, no damage

Turkey Point Non-Safety Related Structures

- Built to South Florida building code
- Majority of structures survived Andrew well
- Central receiving facility had damage to structure and some contents

AP600 Non-Safety Related Structures

- Standard design limiting wind is South Florida URD 110 mph/50 year
- Expected to survive Hurricane Andrew



Nonsafety Defense-In-Depth System Safety Isolation Functions

AP600



NONSAFETY SYSTEM ISOLATION FUNCTIONS

- Nonsafety Systems Provide Some Safety Related Isolation Functions
 - RCS pressure boundary isolation
 - Containment isolation
 - Other isolation functions provided to mitigate DBA's
- These Isolation Capabilities Are Fully Safety Related
 - Single failure capability
 - Reg Guide 1.26 quality group A, B, or C
 - Seismic I
 - Tech Spec controls
 - Described in SSAR and ITAAC

AP600

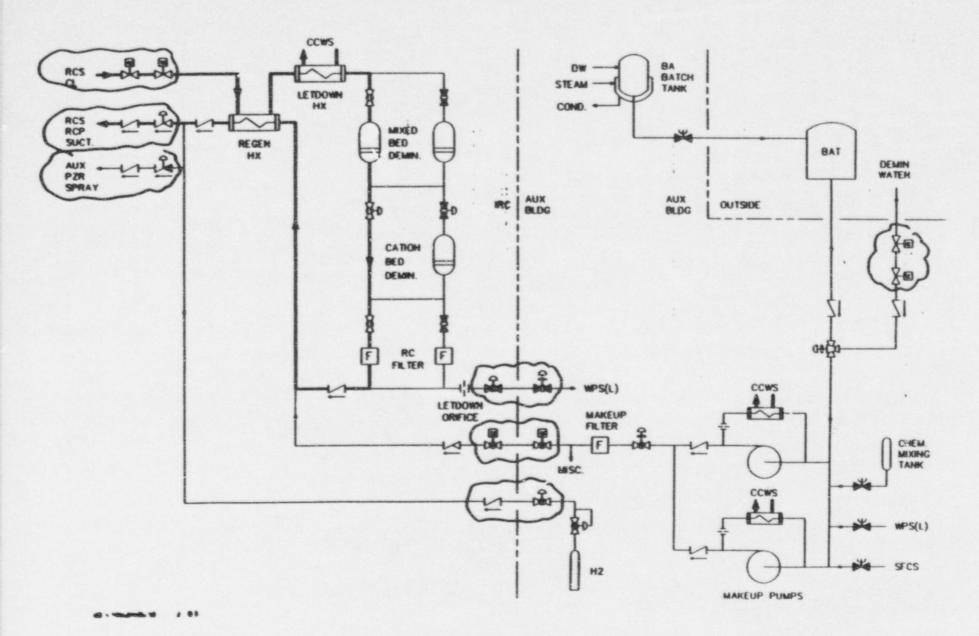


NONSAFETY SYSTEM ISOLATION FUNCTIONS

- Example: CVS Functions
- CVS Functions
 - Safety Functions
 - RCS pressure boundary isolation
 - Containment penetration isolation
 - Boron dilution accident termination
 - Excessive makeup isolation
 - DID functions
 - RCS makeup for leaks
 - RCS pressure reduction

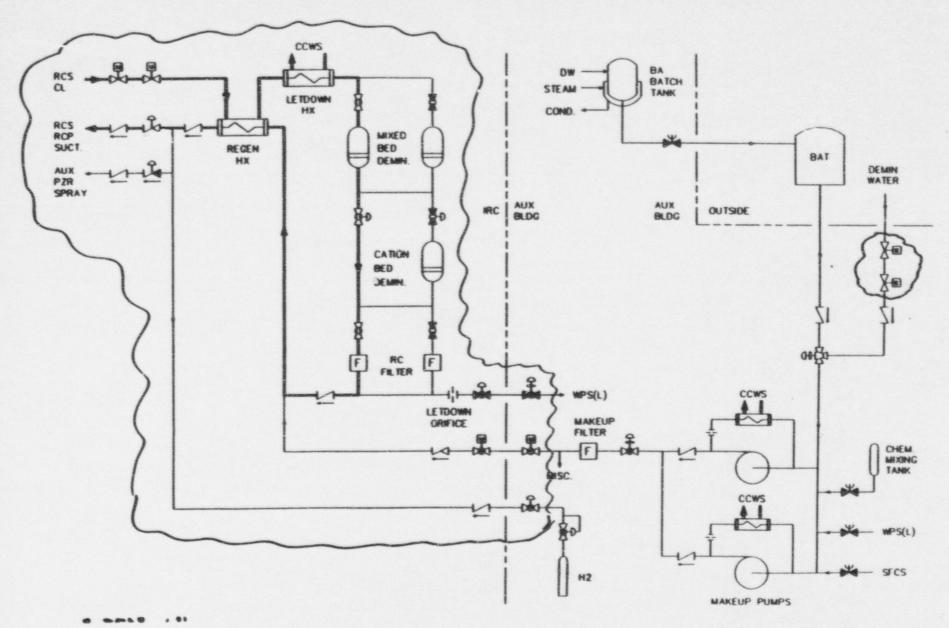
SAFETY RELATED IJOLATION

AP600 - CHEMICAL AND VOLUME CONTROL SYSTEM



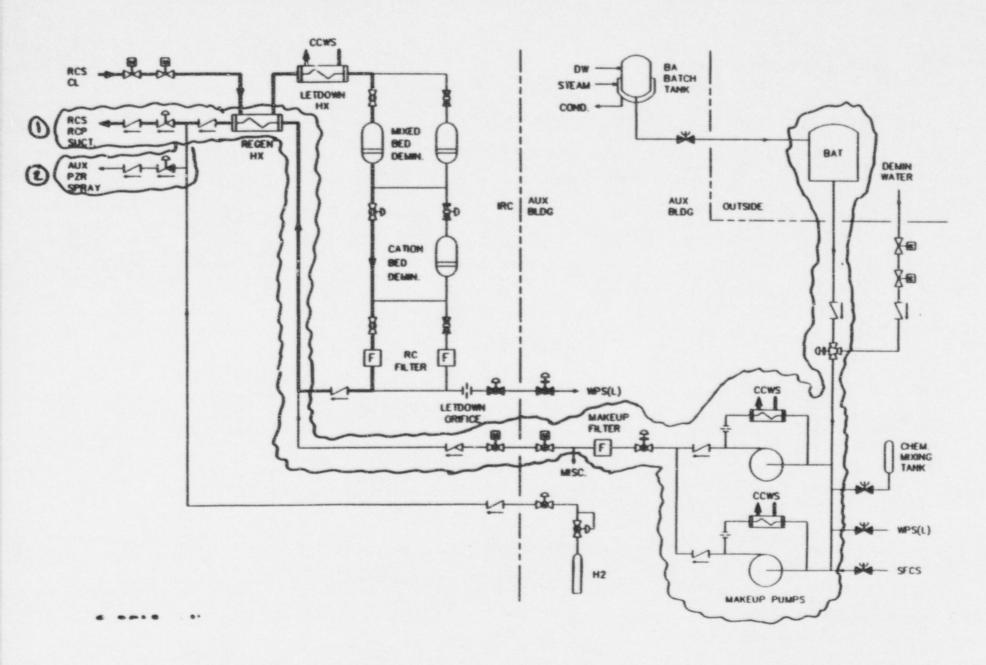
SAFETY RELATED PIPING

AP600 - CHEMICAL AND VOLUME CONTROL SYSTEM



MON SAFETY DID FONCTIONS

AP600 - CHEMICAL AND VOLUME CONTROL SYSTEM





Reliability of Important Systems / Components

Salvu:

Section 1 to 10 to 10



RELIABILITY OF SYSTEMS/COMPONENTS

- Importance of Systems / Components Identified in AP600 PRA
 - PRA functions identified in SSAR descriptions
- Reliability Controlled By Design / Construction / Operation Activities
 - Design; PRA insights / importance, historical experience, equipment vendor inputs, feasibility testing (where required)
 - Construction; QA/QC, ITAAC
 - Operation; Tech Spec, IST/ISI, O-RAP

AP600



RELIABILITY OF SYSTEMS/COMPONENTS

Design Phase Reliability Activities

PRA Insights / Importance

- Passive safety systems important
- Importance ranking
 - IRWST injection
 - · PRHR HX
 - ADS stages 1, 2, 3
 - ADS stage 4
 - Accum
 - · CMT



RELIABILITY OF SYSTEMS/COMPONENTS

Design Phase Reliability Activities (Continued)

Equipment Requirements Developed To Avoid Historical Problems

- Utility inputs
- Equipment vendor inputs
- Incorporate into E-Spec
- Do not specify component reliability
 - Vendors don't know quanitative reliability
 - Vendors unwilling to quote; at best will increase cost to cover their risk

Feasibility Testing As Required

- Only Required for IRWST check valves and ADS valves
 - Demonstrates operability not reliability
- Use historical reliability for all valves



INSPECTIONS, TESTS, ANALYSES AND ACCEPTANCE CRITERIA

B. A. McINTYRE, MANAGER
ADVANCED PLANT SAFETY AND LICENSING

AP600 ITAAC PROGRAM



- o AP600 ITAAC PROGRAM WILL BE DIFFERENT
- SCREENING CRITERIA
- o DECEMBER 15, 1992 SUBMITTAL
 - o 36 SYSTEM ITAAC
 - o 12 SAFETY SYSTEMS
 - o 24 NONSAFETY SYSTEMS
 - o DEFENSE IN DEPTH AND SUPPORT
 - o NONSYSTEM ITAAC
 - o HUMAN FACTORS
 - o NUCLEAR ISLAND BUILDING
 - o SAFETY RELATED PIPING
 - o INTERFACE

TIER 1 Design Description/ITAAC Screening Criteria Checklist

Purpose:	The purpose of this checklist is to determine those systems and str design descriptions and associated ITAACs must be prepared.	uctures for which	ch Tier 1
I.	System or Structure:		
II.	Evaluation:		
	A. Are there any structures, systems, or components classified as Class A, B, or C?	YES	NO
	Justification:		
	B. Are there any structures, systems, or components classified as Class D because they provide defense-in-depth functions as defined in GW G1 010, AP600 Nuclear Safety Classification and Seismic Requirement Methodology?	YES	NO
	Justification:		
ш.	Conclusion		
	Tier 1 Design Description and associated ITAAC will be developed for this system.	YES	NO
	Justification:		
	System Engineer/Date		
	Technical Review Team	and a second	

AP600 ITAAC



- o REACTOR
 - o Fuel Handling and Refueling System
 - o Reactor Coolant System
 - o Reactor System

O NUCLEAR SAFETY SYSTEMS

- o Automatic Depressurization System
- o Containment System
- o Passive Containment Cooling System
- o Passive Core Cooling System
- o Steam Generator System
- o Main Control Room Habitability System

o INSTRUMENTATION AND CONTROL

- o Diverse Actuation System
- o Data Display and Processing System
- o Incore Instrumentation System
- o Plant Control System
- o Protection and Safety Monitoring System
- o Radiation Monitoring System

AP600 ITAAC



o AUXILIARY SYSTEMS

- o Component Cooling Water System
- o Chemical and Volume Control System
- o Standby Diesel and Auxiliary Boller Fuel Oil System
- o Fire Protection System
- o Mechanical Handling System
- o Primary Sampling System
- o Normal Residual Heat Removal System
- o Spent Fuel Pit Cooling System
- o Service Water System
- o Containment Hydrogen Control System

o STEAM AND POWER CONVERSION SYSTEMS

- o Main and Startup Feedwater System
- o Main Steam System

AP600 ITAAC



1: 11! .



- o ELECTRICAL POWER
 - o Main AC Power System
 - o Non Class 1E DC and UPS System
 - o Plant Lighting System
 - o Class 1E DC and UPS System
 - o Onsite Standby Power System
- O HEATING, VENTILATING, AND AIR CONDITIONING SYSTEMS
 - Nuclear Island Nonradioactive Ventilation System
 - o Central Chilled Water System
 - o Annex/Auxiliary Building Nonradioactive Ventilation System
 - o Diesel Generator Building Ventilation System

AP600 ITAAC PROGRAM



- o PROGRAM PLANS
 - O KEEP ITAAC OFF CRITICAL PATH
 - O REVIEWED WITH STAFF, FEBRUARY 16
- MAINTAIN INVOLVEMENT IN INDUSTRY ITAAC ACTIVITITES
 - o MARCH 9, GE BUILDING
 - o MARCH 9, GE ELECTRICAL DISTRIBUTION
 - o ABB/CE INDUSTRY REVIEWS
 - O NUMARC ACTIVITIES

AP600 ITAAC PROGRAM



- UPDATE AP600 TO CURRENT INDUSTRY STANDARDS
 - o FLUID AND MECHANICAL SYSTEMS
 - o APRIL 15, 1993
 - o BUILDING, ELECTRICAL AND I&C
 - o JUNE 1, 1993



TESTING

E. J. PIPLICA, MANAGER
TEST ENGINEERING

AP600 TEST PROGRAM



- DESIGN CERTIFICATION TESTS
 - PASSIVE CONTAINMENT COOLING SYSTEM TESTS
 - PASSIVE CORE COOLING SYSTEM TESTS
- DESIGN VERIFICATION (ENGINEERING) TESTS
 - COMPONENT DESIGN VERIFICATION TESTS

RELATIONSHIP TO THE DESIGN PROCESS

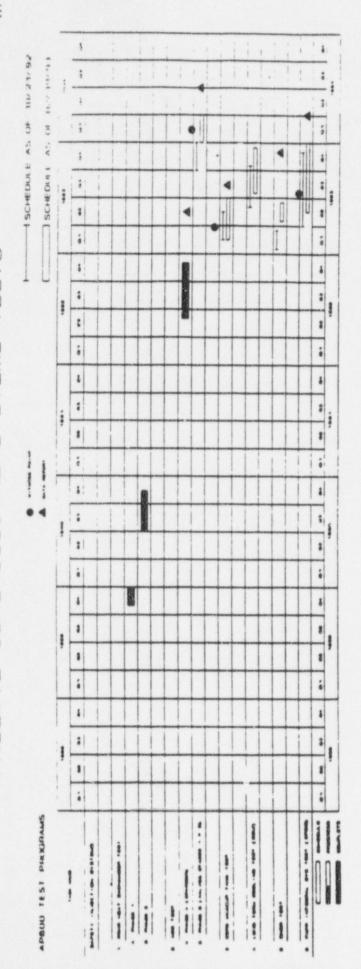


- PERFORM A RANGE OF TESTS TO OBTAIN HIGH FIDELITY DATA
- TEST DATA USED TO DEVELOP OR VERIFY MODELS USED IN EXISTING COMPUTER CODES
- COMPUTER ANALYSIS IS PERFORMED MODELING THE TEST FACILITY GEOMETRY
- SAME COMPUTER CODES ARE USED TO ANALYZE THE PERFORMANCE OF THE AP600
- IF NECESSARY, THE AP600 DESIGN IS OPTIMIZED BASED ON THE RESULTS OF COMPUTER ANALYSIS

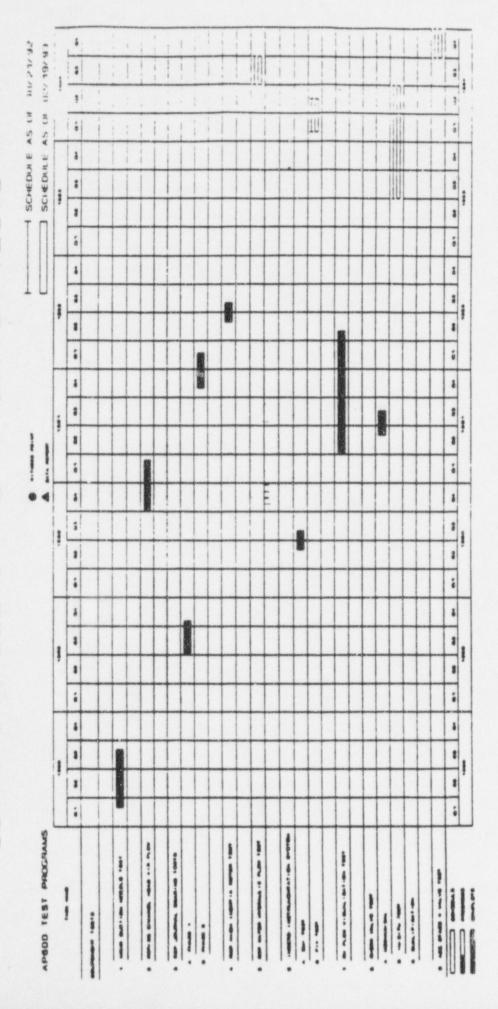
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PASSIVE CORE COOLING SYSTEMS TESTS



COMPONENT DESIGN VERIFICATION TESTS

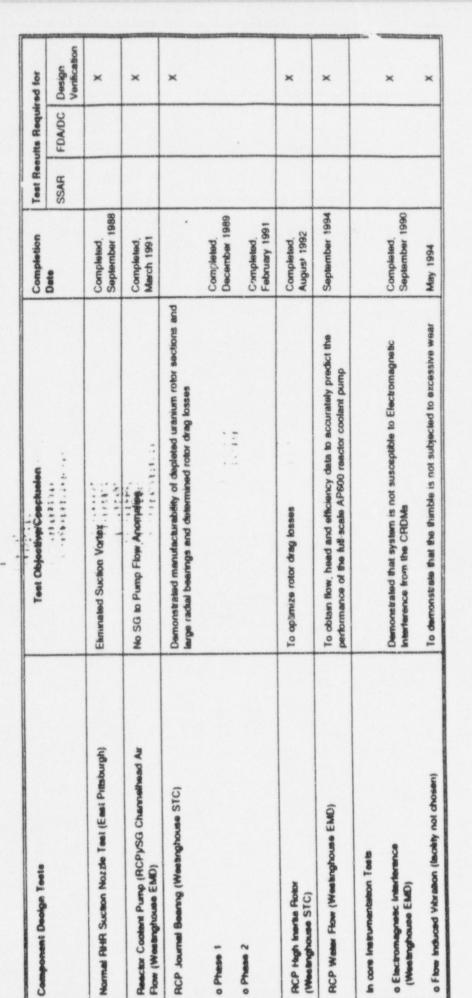


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Component Design Tests (Continued)	Tost Objective/Conchiston	Cympailion	Test Res	Test Results Required for	ed for
		Date	SSAR	FDA/DC Design Verifica	Design Verification
Reactor Vessel Informals Test					
o Flore Vieusekzation (University of Termaesee)	Demonstrated that no abnormal flow distribution occurs in the reactor vessel downcomer and bovor security.	Completed, February 1992			×
o 1/7 Scale Hydraulec (facility not chosen)	To verify the hydraulic characteristics of the AP600 vessel and internals May 1997	May 1997			×
Check Velve					
o Pretemenary Hydraulic (Wesanghouse AESD)	Determined flow vs. off for prototypic check valves	Completed, June 1991	×		
o in setu (Operating Nuclear Plants)	To determine opening dP for check valves following profonged exposure to plant conditions	December 1994			×
o Guelekcebon Testing (techty not chosen)	3 assess check valve performance	(Later)			×
ADS 4th Saage Velve Test (facility not chosen)	To verify valve and operator performance	December 1994			×



Paceive Safety System Tests	Test Objective/Conclusion	Completion	Tost Re	sults Requ	ired for
		Date	SSAR	FDA/DC	Design Verification
Passave RHR HX (Westinghouse STC)	Determined heat transfer characteristics of the PRHR heat exchanger and mixing characteristics in the IRWST				
o Phase 1		Cor. steted. December 1989	x		
o Phase 2		Completed, October 1990	x		
Automatic Depressurzation System Test (Cassacia, Italy)					
e Phase A. Sparger Partormance & Tank Loads	Confirmed the capacity of the sparger and determined the dynamic effects on the IRWST structure	Completed, November 1992		×	
c Phase B Valvs Performance	To simulate operation of the automatic depressurization system and to confirm the capacity and operability of the ADS valves	March 1994		×	
Core Mekeup Tank (Westinghouse AESD)	To verify the gravity drain behavior of the core makeup tank over a full range of flow rates and pressures and to verify the operation of the tank level instrumentation	June 1993		х	
Long Term Cooking (1/4 Scale) (Oragon State University)	To provide data to evaluate the operation of the PXS at low pressure	December 1993		×	
DHB (Columbia University)	To extend the existing critical heat flux correlation for W fuel assembles at lower flow conditions	June 1993		×	
Full Height Full Pressure integral Systems Toel (SPE 3 teutity in 1985)	To provide data to evaluate the operation of the PXS at high pressure, including response to small break LOCA, tube ruptures and steamline break transvents.	December 1993		х	



Passive Containment Cooling Tests	Test Objective/Conclusion	Completion	Tost Re	sults Requ	ired for
		Date	SSAR	FDA/DC	Design Verification
Integral PCCS Test (Westinghouse STC)	Demonstrated operation of the PCCS over the full range design basis operating conditions	Completed, July 1992	х		
Large Scale PCCS (Westinghouse STC)	To demonstrate operation of the PCCS on a scaled structure which accurately models both the containment dome and sidewall heat transfer areas, and inside containment structures	Phase 1 May 1992 Phase 2 June 1993	х	×	
PCCS Water Destribution (Westinghouse AESD)					
Phase 1 Center of Dome, 20 Diameter	Demonstrated the effectiveness of water distribution on the center of the containment dome	Completed, June 1991	х		
Phase 2 Full Scale 1/8 Section	Demonstrated the effectiveness of water distribution on the containment dome and upper sidewall	Completed, January 1992	x		
Phase 3 Full Scale 1/8 Section	Verify design of water distribution system	April 1993			×
PCCS Wind Tunnel (University of Western Ontario)		-			
o Phase 1 Overall building effects (1/100th scale)	Demonstrated the wind induced pressure on the containment shield building due to air inlet/outlet configurations and site structures	Completed, July 1991	х		
o Phase 2 Detaded Model: Final Verification (1/100th scale)	Determined baffle loading and demonstrated the effect of wind on contaminent annulus air flow	Completed, February 1992	х		
o Phase 4A 4B 1/25th scale & 1/500th scale	To perform tests at higher Reynold's numbers and to demonstrate effects of site geography	September 1993		x	

AP600 TESTS IN PROGRESS



- INTEGRAL TESTS
 - SPES-2 FULL HEIGHT FULL PRESSURE TEST
 - OSU 1/4 HEIGHT SCALED PRESSURE TEST
 - PCCS LARGE SCALE HEAT TRANSFER TESTS
- SEPARATE EFFECTS TESTS
 - CORE MAKEUP TANK TEST
 - AUTOMATIC DEPRESSURIZATIONB TEST PHASE B

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CONCLUSIONS



- COMPREHENSIVE AP600 TEST AND ANALYSIS PROGRAM HAS BEEN DEVELOPED AND IS IN PROGRESS
- DATA FROM TEST PROGRAMS ALREADY INCORPORATED IN SSAR ANALYSIS
- KEY NEW PLANT FEATURES ARE BEING TESTED
- TEST WILL CHARACTERIZE THE UNIQUE FEATURES AT LARGE SCALES SO THAT COMPUTER MODELS CAN BE DEVELOPED OR VERIFIED
- COMBINED TEST AND ANALYSIS PROGRAM WILL MEET THE LICENSING NEEDS
- TEST DATA WILL BE FORWARDED TO THE STAFF AS TEST SERIES ARE COMPLETED
- UPCOMING TESTS ARE BEING CAREFULLY FOLLOWED TO MEET TEST OBJECTIVES AND SCHEDULES

Distribution: Mary Part B. 1 Wiffman



Westinghouse Electric Corporation

Energy Systems

Box 355 Pittsburgh Pennsylvania 15230-0355

> DCP/NRC1409 NSD-NRC-98-5753 Docket No. 52-003

> > August 13, 1998

Document Control Desk
U. S. Nuclear Regulatory Commission
Washington, DC 20555

ATTENTION: T. R. QUAY

SUBJECT: RESPONSE TO NRC LETTERS CONCERNING REQUEST FOR WITHHOLDING INFORMATION

IMPORIAN

Reference:

 Letter, Sebrosky to McIntyre, "Request for withholding proprietary information for Westinghouse letters dated December 14, 1992, and December 17, 1992," dated July 10, 1998.

- Letter, Huffman to McIntyre, "Request for wichholding information from public disclosure of Westinghouse AP600 design letters of December 15, 1992," dated July 14, 1998.
- Letter, Sebrosky to McIntyre, "Request for withholding information from public disclosure for Westinghouse AP600 design letter of February 24, 1993, April 19, 1993, and July 14, 1993," dated June 18, 1978.
- Letter, McIntyre to Quay, "Status review of AP600 proprietary submittals," dated September 18, 1995.

Dear Mr. Quay:

Reference 1 provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated December 14, 1992, that provided the NRC with copies of presentation material from a management meeting held December 14, 1992, discussing the AP600 testing program. The NRC has no record of a nonproprietary version of the slides being provided. At the time this presentation was made, he information was proprietary since that description of the AP600 testing program had commercial value to Westinghouse. At this time, almost six years later, this information does not have commercial value and is no longer considered to be proprietary by Westinghouse.

Reference 1 also provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated December 17, 1992, that provided the NRC with copies of presentation material from a meeting with the technical staff held December 9-10, 1992, discussing the AP600

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Enclosure 2

testing program. The NRC has no record of a nonproprietary version of the slides being provided. At the time this presentation was made, the information was proprietary since that description of the AP600 testing program had commercial value to Westinghouse. At this time, almost six years later, this information does not have commercial value and is no longer considered to be proprietary by Westinghouse.

Reference 2 provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated December 15, 1992, that contained a preliminary description of the AP600 refueling outage plan activities. The NRC assessment was that no material in the letter was specifically identified as being proprietary and that a nonproprietary version was not provided. At the time this subject was being discussed with the NRC technical staff, the information was considered to be proprietary by Westinghouse since it contained information that had commercial value to Westinghouse. At this time, almost six years later, this information does not have commercial value and is no longer considered to be proprietary by Westinghouse.

Reference 3 provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated February 24, 1993, that contained presentation materials from the February 24, 1993, Westinghouse/NRC AP600 senior management meeting. The NRC assessment was that the material was similar to material that exists in the current (1998) nonproprietary version of the AP600 probabilistic risk assessment and AP600 standard safety analysis report. In addition the staff indicated the material was used by the staff in the development of the AP600 draft safety evaluation report and therefore should remain on the docket. Our 1995 request, Reference 4, indicated that the material provided in the Westinghouse letter of February 24, 1993, was presentation material that was intended for clarification only, not part of the formal review material and requested that the material be returned to Westinghouse. At the time this subject was being discussed with the NRC technical staff, the information was considered to be proprietary by Westinghouse since it contained information that had commercial value to Westinghouse. If this presentation material was indeed used by the staff in development of the AP600 draft final safety evaluation report in November 30, 1994, then at this time, over five years later, this information is no longer considered to be proprietary by Westinghouse.

Reference 3 provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated April 19, 1993, that contained presentation materials from the April 20, 1993, AP600 overview. The NRC assessment was that the material was similar to material that exists in the current (1998) nonproprietary version of the AP600 probabilistic risk assessment and AP600 standard safety analysis report. In addition the staff indicated the material was used by the staff in the development of the AP600 draft safety evaluation report and therefore should remain on the docket. Our 1995 request, Reference 4, indicated that the material provided in the Westinghouse letter of April 19, 1993, was presentation material that was intended for clarification only, not part of the formal review material and requested that the material be returned to Westinghouse. At the time this subject was being discussed with the NRC technical staff, the information was considered to be proprietary by Westinghouse since it contained information that had commercial value to Westinghouse. If this presentation material was indeed used by the staff in development of the AP600 draft final safety evaluation repon in November 30, 1994, then at this time, over five years later, this information is no longer considered to be proprietary by Westinghouse.

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Reference 3 provided the NRC assessment of the Westinghouse claim that proprietary information was provided in a letter dated July 14, 1993, that contained presentation materials from the July 14, 1993, meeting where the AP600 main control room habitability was discussed. The NRC assessment was that the material was similar to material that exists in the current (1998) nonproprietary version of the AP600 probabilistic risk assessment and AP600 standard safety analysis report. In addition the staff indicated the material was used by the staff in the development of the AP600 draft safety evaluation report and therefore should remain on the docket. Our 1995 request, Reference 4, indicated that the material provided in the Westinghouse letter of July 14, 1993, was presentation material that was intended for clarification only, not part of the formal review material and requested that the material be returned to Westinghouse. At the time this subject was being discussed with the NRC technical staff, the information was considered to be porietary by Westinghouse since it contained information that had commercial value to Westinghouse. If this presentation material was indeed used by the staff in development of the AP600 draft final saft in evaluation report in November 30, 1994, then at this time, over five years later this information is no longer considered to be proprietary by Westinghouse.

This response addresses the proprietary issues delineated in the references

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jml

cc:

J. W. Roc - NRC/NRR/DRPM

J. M. Sebrosky - NRC/NRR/DRPM

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