

MAY 1987 ADDENDA

Date of Issue: June 1, 1987

NEBRASKA PUBLIC POWER DISTRICT

COOPER NUCLEAR STATION

INSERVICE INSPECTION PROGRAM FOR
ASME CLASS 1, 2, AND 3 COMPONENTS

Revision 3

This is an Addenda to the loose-leaf version of the Inservice Inspection Program for ASME Class 1, 2, and 3 Components, Revision 3, and are issued in the form of replacement pages. Revisions, additions, or deletions are incorporated directly into the affected pages. It is advisable, however, that these title sheets and all replaced pages be retained for reference in Tab 9 of the correspondence section.

SUMMARY OF CHANGES:

This is the THIRD addenda to be published to the Inservice Inspection Program for ASME Class 1, 2, and 3 Components, Revision 3.

Replace or insert the pages listed. Changes given below are identified on the pages by a margin note (May 1987) next to the affected area.

<u>SECTION</u>	<u>PAGE(S)</u>	<u>DESCRIPTION</u>
TABLE OF CONTENTS	3 of 3	Deleted "Former IGSCC susceptible welds".
INTRODUCTION	1, 5, 6	Clarified 2nd ten year interval, and deleted Relief Request #2.
DATA FORMAT LEGEND and NOTES	3 of 3	Added "W81CAL" Field.
SYSTEM/COMPONENTS ABBREVIATIONS FOR ASME CLASS 1	3 of 4 4 of 4	Minor changes due to IGSCC pipe replacement.
MATERIAL SPECIFICATION ABBREVIATION	4	Add new materials to reflect recent design modifications.
CNS-UT CALIBRATION STANDARDS	1 through 3	Update list to reflect new blocks and associated CNSNO's.

<u>SECTION</u>	<u>PAGE(S)</u>	<u>DESCRIPTION</u>
ASME CAT. B-D	1 and 2	Change inspection period for N4(FW) nozzles to ensure 0619 exams are scheduled properly.
ASME CAT. B-F	1	Make changes to reflect IGSCC pipe replacement.
ASME CAT. H-G-2	1 and 2	Deleted several valves from category.
ASME CAT. B-J	1 through 13	Miscellaneous changes due to IGSCC pipe replacement. Removed old welds and added new weld I.D.'s.
ASME CAT. B-K-1	1 and 2	Add new information for recirculation pump lugs.
ASME CAT. B-M-2	1 and 2	Deleted recirc. bypass valves and head spray valves.
ASME CAT. B-P	1, 1 and 2	Change VT procedure to 7.0.8.
ASME CAT. C-C	1 through 4	Deletions per head spray removal, DC 86-078.
ASME CAT. C-F	1 through 24	Deletions per head spray removal, DC 86-078.
ASME CAT. F-A	1 and 2	Changes per head spray and pipe replacement DC's.
ASME CAT. F-B	1 through 6	Changes per head spray and pipe replacement DC's.
ASME CAT. F-C	1 through 14	Changes per head spray and pipe replacement DC's.
AUGMENTED INSERVICE INSPECTIONS	1	Add AISI Type 4.
AUGMENTED ISI - TAB 2	1	Change "Period" field information to enhance scheduling.
FORMER IGSCC SUSCEPTIBLE WELDS	Delete	Delete per new Table of Contents.
AUGMENTED ISI - TAB 4	1	Add jet pump beam listing.
WELD TYPE DRAWINGS	1	Changed index to reflect pipe replacement outage.

<u>SECTION</u>	<u>PAGE(S)</u>	<u>DESCRIPTION</u>
WELD TYPE DRAWINGS - TAB 12	Replace V12A with CNS-NB-1	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 13	Replace V13A with CNS-NB-1	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 16	Replace V16A with CNS-NB-1	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 19	Replace V19A with CNS-NB-1	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 31	Add Tab 31 and Drawing CNS-PPG-1 Sheet 1	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 32	Add Tab 32 and Drawing CNS-PPG-1 Sheet 2	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 33	Add Tab 33 and Drawing CNS-RR-25	Pipe replacement DC.
WELD TYPE DRAWINGS - TAB 34	Add Tab 34 and Drawing CNS-RR-26	Pipe replacement DC.
ISI DRAWINGS	1	Change index to reflect pipe replacement DC.
ISI DRAWINGS - TAB 1	Replace existing with CNS-CS-3	Pipe replacement DC.
ISI DRAWINGS - TAB 2	Replace existing with CNS-CS-4	Pipe replacement DC.
ISI DRAWINGS - TAB 3	Replace existing with CNS-RWCU-3	Pipe replacement DC.
ISI DRAWINGS - TAB 8	Replace existing with CB&I 10	Pipe replacement DC.
ISI DRAWINGS - TAB 19	Leave tab, delete drawing.	Pipe replacement DC.
ISI DRAWINGS - TAB 20	Replace existing with CNS-RR-37	Pipe replacement DC.
ISI DRAWINGS - TAB 21	Leave tab, delete drawing.	Pipe replacement DC.
ISI DRAWINGS - TAB 22	Replace existing with CNS-RR-38	Pipe replacement DC.

<u>SECTION</u>	<u>PAGE(S)</u>	<u>DESCRIPTION</u>
ISI DRAWINGS - TAB 23	Leave tab, delete drawing.	Pipe replacement DC.
ISI DRAWINGS - TAB 39	Replace existing drawing with revised drawing.	Head spray DC.
W81 RELIEF REQUESTS	Replace existing index with new index.	Relief Request #2 was not granted per the NRC SER for Cooper's ISI Program.
2ND INTERVAL NIS-1 FORMS	Add pp. 1 of 61 through 7 of 61.	Fall 1986 outage NIS-1 Form.
EXAM COMPONENT INDEXES	Add pp. 1 of 54 through 54 of 54	Fall 1986 outage exam component index.
CORRESPONDENCE	Replace existing index with new index.	Add Tabs 8, 9, 10.
CORRESPONDENCE - TAE 9	Add Tab 9 and the May 1987 addenda documentation.	May 1987 addenda.
CORRESPONDENCE - TAB 8	Add Tab 8 and the SER for Cooper's ISI Program.	Add SER.
CORRESPONDENCE - TAB 10	Add Tab 10 and 316 NG material specification.	New material specification per pipe replacement DC.

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DESCRIPTION

ASME Category C-H All Pressure Retaining Components

ASME Class 3 Categories

ASME Category D-A Systems in Support of Reactor Shutdown Function

ASME Category D-B Systems in Support of Emergency Core Cooling, Containment Heat Removal, Atmosphere Cleanup, and Residual Heat Removal

ASME Category D-C Systems in Support of Residual Heat Removal from Spent Fuel Storage Pool

ASME Section XI Hangers & Supports

ASME Category F-A Plate and Shell Type Supports

ASME Category F-B Linear Type Supports

ASME Category F-C Component Standard Supports

Augmented Inservice Inspections

Former Pipe Whip Welds
(Old 1 AISI)

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Weld Type Drawings

Examination Boundaries (P&ID's)

Isometrics for Class 1 & 2 Components

ISI Drawings (Reference ISI Program Rev. 2, Information Only)

W81 Relief Requests

ASME Section XI S75 vs W81

ISI Program Status

Correspondence

NDE Procedures

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INTRODUCTION

INSERVICE INSPECTION PROGRAM DESCRIPTION

1.0 Basis for the Inservice Inspection Program

The base document from which the ISI plan, schedule, and program are developed is 10CFR50.55a(g). Burns and Roe, the Architect Engineer for Cooper Nuclear Station during construction were NPPD's agent in determining the ASME Code classifications of our plant components. NRC Reg. Guide 1.26 was not yet published; hence, it was not used during Burns and Roe's classification. NPPD has not, nor are there plans to reclassify all the plant components in accordance with the newer regulations and guides, however, as a guidance for component's inspection applicability, the NRC Regulatory Guide 1.36, Revision 3, February, 1976, is being used for determining examination boundaries primarily for Class 2 and 3 systems.

2.0 The Second Ten Year Inspection Interval

2.1 The commercial operation date for Cooper Nuclear Station is May, 1987 July 1, 1974. The end of the first interval was extended from June 30, 1984, to September 1, 1985, due to the 1984/85 pipe replacement outage. This was allowed by IWA-2400(c). The end of the second interval will be June 30, 1994.

2.2 The three inspection periods during the second interval are as follows:

1st Period: From September 1, 1985 to June 30, 1988

2nd Period: From July 1, 1988 to February 28, 1991

3rd Period: From March 1, 1991 to June 30, 1994

3.0 Applicable ASME Code

The Inservice Inspection of ASME Class 1, 2, and 3 components are performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code, 1980 Edition through Winter, 1981 Addenda, except where specific written relief from examinations and testings determined to be impractical has been granted by the NRC pursuant to 10CFR Part 50, Section 50.55a(g)(6)(i).

4.0 Inservice Inspection Program

4.1 The Inservice Inspection (ISI) Program is a detailed living document which is available to the regulatory authorities for audit.

6.0 Examination Boundaries cont'd

OP&ID

SYSTEM

6.3.22 - 13095-12-FSK-1-1 Post Accident Sampling

7.0 Augmented Inservice Inspections

7.1 Augmented Inservice Inspections (AISI) are not ASME Section XI Code Requirements but are 1) additional examination areas, or 2) increased inspection frequency or combinations of both which are requested by the Nuclear Regulatory Commission.

7.2 When examination components fall into the scheduled testing of both ISI and AISI, then credit for both requirements are taken (no double testing).

7.3 There are presently 4 types of Augmented Inservice inspections required at Cooper Nuclear Station:

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TYPE

DESCRIPTION

- 1 All ring girder bolting and ring girder anchor bolting is to be volumetrically inspected each ten year interval. The Anchor Bolting adjacent to the Inboard MSIV is to be visually inspected each ten year interval. (Reference NRC DRO Bulletin #74-3).
- 2 Ultrasonic examination of the feedwater nozzle safe ends, bores, and inside blend radii, liquid penetrant examination of the feedwater nozzles, and visual inspection of the feedwater spargers as required per Table 2 and Section 4.3.2.4 of NUREG-0619.
- 3 Visual inspection of the Core Spray Spargers and the Core Spray Piping inside the RPV shall be inspected each refueling outage. (Reference IE Bulletin No. 80-13).
- 4 Ultrasonic examinations, utilizing GE procedure TP508.0654 Rev. D or equivalent, are conducted to assess the integrity of the jet pump hold-down beams at the mid length ligament areas bounding the beam bolt. These examinations shall be performed once during the 2nd Ten Year Interval.

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7.4 The following ASME Category welds are being eliminated from the Augmented Inspection, and are listed in separate section of the ISI Program.

7.4.1 Weld susceptible to Intergranular stress corrosion cracking that are required to be inspected per NUREG-0313.

7.4.2 Welds category B-F and B-J that are designated as "Pipe Whip".

8.1 When an ASME Code Class 1, 2 or 3 component is determined to be impractical to inspect in accordance with ASME Section XI IWA-2000, IWB-2000, IWC-2000, IWD-2000 or IWF-2000, a specific written relief request from the ASME Code is submitted to the NRC in accordance with Section 3.0 (above). Each written relief request contains the following information as a minimum:

- 8.1.1 Identification of component(s) for which relief is requested
- 8.1.2 ASME Section III Code Class
- 8.1.3 The specific ASME Code requirement that has been determined to be impractical
- 8.1.4 Cooper Nuclear Station relief justification(s) information for requesting relief
- 8.1.5 Specific alternative inspection(s) in lieu of ASME Code Section XI requirement(s)

8.2 The following is a list of Relief Requests:

<u>Relief Request No.</u>	<u>Description</u>
1	ASME Category B-J, Inaccessible welds, primary containment
2	See Note 1.
3	ASME Category B-D, RPV Top Head Nozzle inner radii
4	ASME Category C-F, Inaccessible welds in floor penetrations
5	ASME Category C-A, Inaccessible welds on the RHR Heat Exchanger
6	ASME Category B-A, Inaccessible RPV welds

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NOTE 1: Relief Request No. 2, "ASME Category C-F, RHR Drywell Spray Internal to Drywell", was not granted by the NRC and thus removed per the May, 1987 addenda. Reference Tab 8 of correspondence section.

DATA FORMAT LEGEND AND NOTES

DATA FORMAT LEGEND & NOTES (con't.)

<u>FIELD</u>	<u>DESCRIPTION</u>	
SPEC	Cooper Nuclear Station design specification from piping design tables.	
SS	Snubber stroke in inches. See Note 2.	
S/T	Nominal pipe schedule or thickness in inches.	
STYPE	Component Support Type Abbreviation. See Note 2.	
SYSTEM	Piping/component system.	
UTO	Ultrasonic test (with zero degree transducer) index number which correlates to the specific NDE Procedure to be used. See also NDE Procedure listing, Note 1.	
UT45	Ultrasonic test (with 45 degree transducer) index number which correlates to the specific NDE Procedure to be used. See also NDE procedure listing, Note 1.	
UT60	Ultrasonic test (with 60 degree transducer) index number which correlates to the specific NDE procedure to be used. See also NDE procedure listing, Note 1.	
VT	Visual test index number which correlates to the specific NDE procedure to be used. See also NDE procedure listing, Note 1.	
WELD	Weld type of component. See also weld type drawings.	
W81CAL	Cooper Nuclear Station Calibration standard used to determine UT calibration and which meets the requirements of ASME Section XI, 1980 Edition, Winter 1981 Addenda.	May 87

Notes:

- 1) When a component is to be inspected, a number representing the Procedure number to be used will be placed in the respective column; for example, #7 in the Data listing equates to Procedure IP-W812, Rev. 1, "Liquid Penetrant Examination of Nuclear Power Plant Components". See "NDE Procedure" for the complete listing. May 87
- 2) This data field is specific to hangers and supports. See Hanger and Support Abbreviations for a complete listing.
- 3) Because of the change from using ISI drawings to using Isometrics, there may not be Isometric or drawings for all components, but there will be either a drawing number or Isometric.

SYSTEM/COMPONENTS
ABBREVIATIONS FOR ASME CLASS 1

SYSTEM/COMPONENT ABBREVIATIONS FOR ASME CLASS 1

SYSTEM/COMPONENT ABBREVIATIONS

SYSTEM/COMPONENTS

PRC	Pressure Retaining Bolting - Washers	Oct 85
PRD	Pressure Retaining Bolting - Bushings	
PRE	Pressure Retaining Bolting - Ligaments	
PRF	Ring Girder Anchor Bolts	
PRG	RPV Skirt-to-Ring Girder Bolts	
PSA	HPCI Steam	
PWA	HPCI Water	
RCA	CRD Return	
RCIC	Reactor Core Isolation Cooling (Bolting)	
RF	Reactor Feedwater Bolting	
RFH	Reactor Feedwater Hanger	
RFS	Reactor Feedwater Seismic Restraint	
RHA	20" RHR Supply	
RHB	RHR - Loop A	
PHC	RHR - Loop B	
RHD	6" RHR Head Spray	
RHH	RHR Hanger	
RHR	Residual Heat Removal (Bolting)	
RHS	RHR Seismic Restraint	
RAH/RAD	Recirculation - Loop A Discharge	
RAS	Recirculation - Loop A Suction	
RBH/RBD	Recirculation - Loop A Discharge	May 87
RBS	Recirculation - Loop A Suction	
RR	Reactor Recirculation (Bolting)	
RRA	Recirculation - Loop B	

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SYSTEM/COMPONENT ABBREVIATIONS FOR ASME CLASS 1

SYSTEM/COMPONENT ABBREVIATIONS

SYSTEM/COMPONENTS

RRB	Recirculation - Loop B
RRC	Recirculation - Loop B
RRD	Recirculation - Loop B
RRE	Recirculation - Loop B
RRF	Recirculation - Loop A
RRG	Recirculation - Loop A
RRH	Recirculation - Loop A
RRJ	Recirculation - Loop A
RRK	Recirculation - Loop A
RRP	Reactor Recirculation Pump
RSA	RCIC - Steam
RVI	Reactor Vessel Instrumentation
RWA	RCIC - Water
RWCU	Reactor Water Cleanup (Bolting)
SLC	Standby Liquid Control
SSA	MS Seismic Restraint Loop A
SSB	MS Seismic Restraint Loop B
SSC	MS Seismic Restraint Loop C
SSD	MS Seismic Restraint Loop D
VCB	RPV Circumferential Welds
VLA	RPV Shell Course 1 Longitudinal Welds
VLB	RPV Shell Course 2 Longitudinal Welds
VLC	RPV Shell Course 3 Longitudinal Welds
VLD	RPV Shell Course 4 Longitudinal Welds
HM	RPV Bottom Head Meridional

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MATERIAL SPECIFICATION ABBREVIATION

MATERIAL SPECIFICATION ABBREVIATION

<u>Mat. Spec. Abbreviation</u>	<u>Material Specification/Description</u>	
F-25	SA-216 WCB	May 87
P-20	316 NG stainless steel in accordance with NPPD Contract 83-41, Section G, Page C-13. Also see correspondence section, Tab 10.	May 87

NOTE: Material specification abbreviations correspond with Cooper Nuclear Station's Material Specification Coding Tables used during construction, except for material specifications greater than P-17 and F-22, and RPV-1, which have been added.

CNS-UT CALIBRATION STANDARDS

STD NO. DRGNO. SIZE. SCH. TENS. ... SCHED MAT'L. ID. STAMP. HT. NO. DRAWING NO. REMARKS

1	19172	3	168	A-438 J	P1	CNS-0E-3-12M-C	K32758	0EC-1886	
2	19173	4	168	A-531 J	P1	CNS-0E-4-14M-C	L45842	0EC-1887	
3	19174	6	168	A-717 J	P1	CNS-0E-6-16M-C	N55598	0EC-1888	
4	19175	18	128	A-344 H	P1	CNS-0E-19-12M-C	N54458	0EC-1889	
5	19176	12	168	1.312 J	P1	CNS-0E-12-14M-C	364389	0EC-1818	
6	19177	14	168	1.468 J	P1	CNS-0E-14-16M-C	52918	0EC-1911	
7	19178	16	168	1.594 J	P1	CNS-0E-16-18M-C	21877	0EC-1912	
8	19179	28	N/A	1.5 N/A		CNS-0E-28-C	M22851	0EC-1913	A-515-GR-7
9	19180	3	88	A-388 F	P12	CNS-0E-3-8M-SS	N3443	0EC-1814	
10	19181	4	88	A-377 F	P12	CNS-0E-4-8M-SS	69259	0EC-1815	
11	19182	5	88	A-432 F	P12	CNS-0E-5-8M-SS	47779	0EC-1816	
12	19183	18	88	A-594 F	P15	CNS-0E-18-8M-SS	851345	0EC-1817	
13	19184	12	88	A-688 F	P14	CNS-0E-12-8M-SS	0488155	0EC-1818	
14	19185	28	N/A	1.5 N/A	P12	CNS-0E-28-8M-SS	314986-1A	0EC-1819	
15	19186	692	N/A	4.8 N/A		CNS-CAL-STD-NO.15	C-2274-1	0EC-1820	FLAT BLOCK
16	19187	872	N/A	7.1 N/A		CNS-CAL-STD-NO.16	C-2274-1	0EC-1821	SA-533-GR-B
17	19188	3	168	A-719 J	P12	CNS-0E-3-16M-SS	M2057	0EC-1882	SA-533-GR-B
18	19189	4	168	A-531 J	P12	CNS-0E-4-16M-SS	M2951	0EC-1881	
19	19190	16	N/A	A-758 N/A	P1	CNS-0E-16-75-OS	L84289	0EC-1883	
20	19191	5	168	A-788 J	CS/RPV CRD-CAP	CS/15342-1	0EC-1822		WELDED STAND-NO. CARBON-STEEL/1 NICKEL
21	19192	6.25	N/A	148.718 N/A		CNS-CAL-STD-NO.21	44789	0EC-1884	SA-544-GR-824-RPV-CLOSURE-STD
22	19193	N/A	N/A	N/A		CNS-CAL-STD-NO.22	084528	0EC-1823	NOZZLE INNER RADIUS-ZONE 1,1,2 -TRANSFER BLOCK
23	19194	2.75	N/A	118-1/2 N/A		CNS-CAL-STD-NO.23	44789	0EC-1885	SA-544-GR-824-REACTION-RECIRC-B OLT
24	19195	N/A	N/A	7.15 N/A		CNS-CAL-STD-NO.24	084528	0EC-1824	N7-NTR-ZONE-3
25	19196	N/A	N/A	4.85 N/A		CNS-CAL-STD-NO.25	084528	0EC-1825	N2-NTR-ZONE-3
26	19197	N/A	N/A	7.48 N/A		CNS-CAL-STD-NO.26	084528	0EC-1826	N3-NTR-ZONE-3
27	19198	N/A	N/A	5.515 N/A		CNS-CAL-STD-NO.27	084528	0EC-1861	N4-NTR-ZONE-3
28	19199	N/A	N/A	5.89 N/A		CNS-CP-STD-NO.28	084528	0EC-1862	N5-NTR-ZONE-3
29	19200	N/A	N/A	A-625 N/A		CNS-CAL-STD-NO.29	084528	0EC-1863	N6-NTR-ZONE-3
30	19201	N/A	N/A	3.89 N/A		CNS-CAL-STD-NO.30	084528	0EC-1864	N7-NTR-ZONE-3
31	19202	4	168	A-531 J	P-12	CNS-CAL-STD-NO.31	M2951	0EC-1824	
32	19203	5	168	A-625 J		CNS-CAL-STD-NO.32	366576	0EC-1824	
33	19204	18	168	1.888 J		CNS-CAL-STD-NO.33	9789	0EC-1824	
34	19205	12	88	A-562 E		CNS-CAL-STD-NO.34	27647	0EC-1824	
35	19206	22	88	1.277 F	P12	CNS-CAL-STD-NO.35	364745	0EC-1824	
36	19207	24	88	A-948 E	P12	CNS-SL-STD-NO.36	817194	0EC-1824	
37	19208	24	88	1.218 F	P12	CNS-CAL-STD-NO.37	36745	0EC-1824	
38	19209	28	N/A	1.138 N/A		CNS-CAL-STD-NO.38	364745	0EC-1824	
39	19210	28	88	1.831 F	P17		364148	0EC-1824	
40	19211	46		A-758	P1		231586	0EL-1824	
41	19212	12	128	1.8F		01-12-89	78158	N/A	FLAT BLOCK
42	19212	2	88	5.88 F	P1	CNS-CAL-STD-NO.42	M98248	N/A	LASALLE-BLOCK-BORROFUEZ
43	19213	8	88	5.88 F		CNS-CAL-STD-NO.43	A22256	N/A	SA-186-GR-B
44	19214	N/A	N/A	.998*	S.5	07-16-83		N/A	SA-333-GR-B
45	19234	N/A	N/A	.688	S.5	07-16-83		N/A	BETA-W-SIZING-FLAT-16SEC-1N01 CATIONS
46	19213	N/A	N/A	.445	S.5	07-16-83		N/A	BETA-W-SIZING-FLAT-16SEC-1N0 1CATIONS

STO NO.	ENGRD.	SIZE	SCH.	TRNG.	SCH. MAT'L.	10. STAMP	MT. NO.	DWG/INC. NO.	REMARKS
47	19216	6	50	432 F	S.S	DWS-75-8-1876			
48	19217	6	50	432 F	P-28	DWS-48-6-88-55	D4113W3	CP-1879/1.OF.4	OVERLAY, CLAD, BLOCK
49	19218	10	50	432 F	P-28	DWS-49-18-88-55	D46M7W3	CP-1879/2.OF.4	RACU
50	19219	12	50	432 F	P-28	DWS-50-12-88-55	D431584	CP-1879/2.OF.4	CORE SPRAY
51	19220	12	50	432 F	P-28	DWS-51-12-88-55	D421584	CP-1879/2.OF.4	RECIRC. RISERS
52	19221	14	140	1.125 N/A	P-28	DWS-52-14-148-55	D421584	CP-1879/2.OF.4	CORE SPRAY NOZ TO JC
53	19222	20	50	1.83 F	P-28	DWS-53-20-88-55	D421584	CP-1879/2.OF.4	RECIRC RISER NOZ TO JC
54	19223	22	50	1.125 F	P-28	DWS-54-22-88-55	D421584	CP-1879/3.OF.4	RHR SUCT. RECIRC. A LOOP
55	19224	24	50	1.218 F	P-28	DWS-55-24-88-55	D421584	CP-1879/3.OF.4	RECIRC HEADER TO CROSS
56	19225	28	N/A	1.25 N/A	P-28	DWS-56-28-1.25-55	D421584	CP-1879/4.OF.4	RHR DISCHARGE/RTN H & B LOOPS
57	19226	29	N/A	1.925 N/A	P-28	DWS-57-29-1.925-55	F37761	CP-1879/4.OF.4	RECIRC SUCT
58	19227	30	N/A	2.25 N/A	P-28	DWS-58-30-2.25-55	F37761	CP-1879/4.OF.4	RECIRC SUCT NOZ TO BE
59	19228	29	N/A	1.628 N/A	RPV-3	DWS-59-29-1.628-55	64575	CP-1888/3.OF.3	RECIRC RHR TEE TO CROSS
60	19229	14	N/A	.972 N/A	RPV-3	DWS-60-14-.972-55	127348	CP-1888/2.OF.3	RECIRC N-SE
61	19230	13	N/A	.844 N/A	RPV-2	DWS-61-13-.844-55	6411375	CP-1888/1.OF.3	RECIRC N-SE
62	19231	4	160	.531	F22				CORE SPRAY N-SE
63	19232	4	160	.531	F2				
64	19233	4	50	.307	F19				
65	19234	4	50	.307	F14				
66	19235	6	120	.562	F14				
67	19236	6	120	.562	F22				
68	19237	6	120	.562	F2				
69	19238	6	120	.562	F6				
70	19239	6	120	.562	F9				
71	19240	8	50	.500	F19				
72	19241	8	50	.875	F2				
73	28964	8	100	.593	F1	DWS-73-8-100-55	21285	CP-1887/3.OF.3	SEE DWG CP-1887/3.OF.3 FOR NOTES
74	28965	8	100	.593	F1	DWS-75-8-100-55	21285	CP-1887/3.OF.3	SEE DWG CP-1887/3.OF.3 FOR NOTES
75	28966	8	120	.718	F1	DWS-76-8-120-55	184291	CP-1887/3.OF.3	SEE DWG CP-1887/3.OF.3 FOR NOTES
76	28967	8	120	.718	F1				
77	28968	10	100	.718	F1				
78	28969	10	100	.718	F1				
79	28970	14	100	.718	F2				
80	28971	10	50	.593	F1				
81	28972	10	50	.593	F1				
82	28973	12	50	.562	F1				
83	28974	12	120	1.00	F2				
84	28975	12	120	1.00	F22				
85	28976	12	100	1.312	F2	DWS-85-12-100-55	52309	CP-1887/5.OF.5	SEE DWG CP-1887/5.OF.5 FOR NOTES
86	28977	12	100	1.312	F22				
87	28978	12	100	.843	F1				
88	28979	12	100	.843	F1				
89	28980	14	100	.938	F1	DWS-89-14-100-55	M46199	CP-1887/3.OF.3	SEE DWG CP-1887/3.OF.3 FOR NOTES
90	28981	14	100	.938	F1				
91	28982	14	120	1.093	F1				

REC FUMP

PAGE 3
 COOPER NUCLEAR STATION UT CALIBRATION STANDARDS - BY NO.
 25 APR 1987

STD NO.	CNS NO.	SIZE	SCH.	TMS...	SCHED MAT'L	TS STAMP	HT. NO.	DRAWING NO.	REMARKS
92	14	1/2		1.250	F22				
93	16	85		.844	P2				
95	18	80		.938	P2				
96	20963	18	100	1.156	P1	CNS-96-18-100-CS	202	CP-1007/2.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
97	20962	18	100	1.781	P1	CNS-97-18-100-CS	451695	CP-1007/2.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
98	18	140		1.562	F22				
99	18	140		1.562	P2				
100	20973	18	120	1.375	P1	CNS-100-18-120-CS	C3590	CP-1007/2.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
101	20972	18	40	.562	P1	CNS-101-18-40-CS	02.511	CP-1007/4.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
102	20971	20	40	.594	P1	CNS-102-20-40-CS	651314	CP-1007/4.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
103	20970	20	80	1.031	P1	CNS-103-20-80-CS	953042	CP-1007/1.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
104	20969	24	30	.562	P1	CNS-104-24-30-CS	541702	CP-1007/4.DF.5	SEE DRWG CP-1007/1.DF.5 FOR NOTES
105	20	80		1.031	P1/2				
106	20968	24	80	1.218	P1	CNS-106-24-80-CS	652031	CP-1007/1.DF.5	ORIG P2 MATERIAL IS OBSOLETE, P1 IS SUBSTITUTE
107	19230	5.5	---	.812	316 SS	CNS-107-5.5-.812-SS	DCN	CP-1002	JET PUMP INST. - SAFE END
108	19231	9	---	1.575	316 SS	CNS-108-9-1.575-SS	DCN	CP-1003	RHG-RWCU ELBOWLET
109	19232	5.5	---	.625	420B.C	CNS-109-5.5-.625-CS	DCN	CP-1004	JET PUMP INST. NOZ
110	19233	4	80	#.337	316L	CNS-110-4-80-SS	DCN	CP-1005	RECIRC SYSTEM BECON FLANGE
111	NS4	12		1.115	CS/SS	BE-61			*BORROWED BE BLOCK (TR1-METAL) FOR N-2 EXAMS
112	NS4	20		1.31	CS/SS	INC-BUT-002	104666		*BORROWED BE BLOCK (TR1-METAL) FOR N-1 EXAMS

ASME CAT. B-D

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
 30 MAY 1987

PIPE	CAT.	DWT.	CF1G.	SIZE	S/T	MAT.	CAL.	WGT.CAL.	WELD.	DWG	ISO.	VI.	PT	MT	UT#	UT45.	UT#	INT	PER.	RR.	REMARKS	
NVE-BD-N1B	B-D	1	N-VE	20"	6.4"	RPV 1	16		V12	27			1		1	1		2	3			
NVE-BD-N2A	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27			1		1	1		2	3			
NVE-BD-N2B	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27			1		1	1		2	3			
NVE-BD-N2E	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27			1		1	1		2	2			
NVE-BD-N2J	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27			1		1	1		2	2			
NVE-BD-N2K	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27			1		1	1		2	2			
NVE-BD-N3B	B-D	1	N-VE	12"	6.4"	RPV 1	16		V14	27			1		1	1		2	2			
NVE-BD-N3D	B-D	1	N-VE	24"	5.4"	RPV 1	16		V14	27			1		1	1		2	2			
NVE-BD-N4A	B-D	1	N-VE	12"	5.4"	RPV 1	16		V15	27			1		1	1		2	2			
NVE-BD-N4C	B-D	1	N-VE	12"	5.4"	RPV 1	16		V15	27			1		1	1		2	3			
NVE-BD-N5A	B-D	1	N-VE	18"	5.4"	RPV 1	16		V16	27			1		1	1		2	2			
NVE-BD-N5B	B-D	1	N-VE	18"	5.4"	RPV 1	16		V16	27			1		1	1		2	3			
NVE-BD-N6A	B-D	1	N-VE	6	3.4"	RPV 1	15		V17	26			1		1	1		2	3			
NVE-BD-N6B	B-D	1	N-VE	6	3.4"	RPV 1	15		V17	26			1		1	1		2	2			
NVE-BD-N8A	B-D	1	N-VE	5	3.4	RPV 1	16		V19	27			1		1	1		2	2			
NVE-BD-W9	B-D	1	N-VE	5"	5.4"	RPV 1	16		V20	27			1		1	1		2	3			
NVIR-BD-N2J	B-D	1	NIR	12"	---	RPV 1	22,25		---	27							13,14,15	2	2		CA - COMPOUND ANGLE	
NVIR-BD-N2K	B-D	1	NIR	12"	---	RPV 1	22,25		---	27								13,14,15	2	2		CA - COMPOUND ANGLE
NVIR-BD-N3B	B-D	1	NIR	24"	---	RPV 1	22,26		---	27								13,14,15	2	2		CA - COMPOUND ANGLE
NVIR-BD-N3D	B-D	1	NIR	24"	---	RPV 1	22,26		---	27								13,14,15	2	2		CA - COMPOUND ANGLE
NVIR-BD-N5A	B-D	1	NIR	18"	---	RPV 1	22,29		---	27								13,14,15	2	2		CA - COMPOUND ANGLE
NVIR-BD-N5B	B-D	1	NIR	18"	---	RPV 1	22,28		---	27								13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-N8B	B-D	1	NIR	5"	---	RPV 1	16,22,29		---	27							3	13,14,15	2	3		CA - COMPOUND ANGLE
NVE-BD-N2D	B-D	1	N-VE	12"	6.4"	RPV 1	16		V13	27	---		1		1	1		2	3			
NVE-BD-N3C	B-D	1	N-VE	24"	5.4"	RPV 1	16		V14	27	---		1		1	1		2	3			
NVE-BD-N8B	B-D	1	N-VE	5	3.4	RPV 1	16		V19	27	---		1		1	1		2	3			
NVIR-BD-N1B	B-D	1	NIR	20"	---	RPV 1	22,24		---	27	---							13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-N2A	B-D	1	NIR	12"	---	RPV 1	22,25		---	27	---							13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-N2B	B-D	1	NIR	12"	---	RPV 1	22,25		---	27	---							13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-N2D	B-D	1	NIR	12"	---	RPV 1	22,25		---	27	---							13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-N3C	B-D	1	NIR	24"	---	RPV 1	22,26		---	27	---							13,14,15	2	3		CA - COMPOUND ANGLE
NVIR-BD-W9	B-D	1	NIR	---	---	---	22,30		---	27	---						3	13,14,15				
NVE-BD-N3A	B-D	1	N-VE	24"	5.4"	RPV 1	16	16	V14	27	26		1		1	1		2	1			
NVE-BD-W7	B-D	1	N-VE	6	3.4"	RPV 1	15	15	V18	26	26		1		1	1		2	1			
NVIR-BD-W7	B-D	1	NIR	6	---	RPV 1	N/A		---	26	26								2	1		RI-W3
NVE-BD-N1A	B-D	1	N-VE	20"	6.4"	RPV 1	16	16	V12	27	27		1		1	1		2	1			
NVE-BD-N2F	B-D	1	N-VE	12"	6.4"	RPV 1	16	16	V13	27	27		1		1	1		2	1			
NVE-BD-N2G	B-D	1	N-VE	12"	6.4"	RPV 1	16	16	V13	27	27		1		1	1		2	1			
NVE-BD-N2H	B-D	1	N-VE	12"	6.4"	RPV 1	16	16	V13	27	27		1		1	1		2	1			
NVE-BD-N4B	B-D	1	N-VE	12"	5.4"	RPV 1	16	16	V15	27	27		1		1	1		2	1			
NVE-BD-N4D	B-D	1	N-VE	12"	5.4"	RPV 1	16	16	V15	27	27		1		1	1		2	1			
NVIR-BD-N4	B-D	1	NIR	24"	---	---	22,27		---	27	---											CA - COMPOUND ANGLE
NVIR-BD-N1A	B-D	1	NIR	20"	---	RPV 1	22,24,16	22,24	---	27	27							13,14,15	2	1		CA - COMPOUND ANGLE
NVIR-BD-N2C	B-D	1	NIR	12"	---	RPV 1	22,25	22,25	---	27	27							13,14,15	2	1		CA - COMPOUND ANGLE
NVIR-BD-N2F	B-D	1	NIR	12"	---	RPV 1	22,25	22,25	---	27	27							13,14,15	2	1		CA - COMPOUND ANGLE
NVIR-BD-N2G	B-D	1	NIR	12"	---	RPV 1	22,25	22,25	---	27	27							13,14,15	2	1		CA - COMPOUND ANGLE
NVIR-BD-N3A	B-D	1	NIR	24"	---	RPV 1	22,26	22,26	---	27	27							13,14,15	2	1		CA - COMPOUND ANGLE
NVIR-BD-N4A	B-D	1	NIR	14"	---	RPV-1	---	---	---	27	27							13,14,15	2	A2		CA - COMPOUND ANGLE
NVIR-BD-N4B	B-D	1	NIR	14"	---	RPV 1	22,27	22,27	---	27	27							13,14,15	2	A2		CA - COMPOUND ANGLE
NVIR-BD-N4C	B-D	1	NIR	14"	---	RPV 1	22,27	---	---	27	27							13,14,15	2	A2		CA - COMPOUND ANGLE

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
 28 MAY 1987

PIPE	CAT	QNT	CF16	SIZE	S/IT	MAT	CAL	W61 CAL	WELD	DWG	ISO	VT	PT	WT	UTB	UT4S	UT6P	INT	PER	RR	REMARKS	
WVIR-80-WND	B-0	1	NIR	14"	---	RPV 1	22,27	22,27	---	27 27							13,14,15	2	A2		CA - COMPOUND ANGLE	
WVE-80-NCE	B-0	1	N-VE	12"	5.4"	RPV 1	16	16	W13	27 6E.E-232-239			1				1	2	1		CA - COMPOUND ANGLE	
WVIR-80-NCE	B-0	1	NIR	12"	---	RPV 1	22,25		---	42 6E.E-232-239							13,14,15	2	2		CA - COMPOUND ANGLE	
WVIR-80-NCH	B-0	1	NIR	12"	---	RPV 1	22,25		---	42 6E.E-232-239							13,14,15	2	1		CA - COMPOUND ANGLE	
WVIR-80-NGA	B-0	1	NIR	6"	---	RPV 1	N/A		---	26 6E.E-232-239		7						2	3		R1-#3	
WVIR-80-NGB	B-0	1	NIR	6"	---	RPV 1	N/A		---	26 6E.E-232-239		7						2	2		R1-#3	
WVIR-80-NGB	B-0	1	NIR	6"	---	RPV 1	16,22,29		---	42 6E.E-232-239								13,14,15	2	2		CA - COMPOUND ANGLE
WVIR-80-NGB	B-0	1	NIR	5"	---	RPV 1	16,22,29		---													

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ASME CAT. B-F

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 COOPER NUCLEAR STATION
 LIST OF ADME SECTION XI COMPONENTS BY CATEGORY
 25 APR 1987

PIPE	CAT	CNT	CFIS	SIZE	S/T	MAT	CAL	WBL CAL	WELDS	DWG	ISO	VT	PT	MT	UTB	UTAS	UT60	INT	PER	RR	REMARKS	
CWB-BF-9	B-F	1	F-P	4	160	P2/P12		2/18	B-W	2513-1			7	6	6						2	1
JPA-BF-1	B-F	1	SE-N	6	0.828	P20/RPV-1	107/109	107/109	CB1-28	CE232-241-5			7	6	6						2	2
JPB-BF-1	B-F	1	SE-N	6	0.828	P20/RPV-1	107/109	107/109	CB1-28	CE232-241-5			7	6	6						2	3
CSB-BF-1	B-F	1	SE-N	13.4	1.06	P20/RPV-1	61/51	61/51	CB1-14	CNS-CS-3			7	6	6						2	1
CSB-BF-4A	B-F	1	P-E	18	0.631	P20/P2	4/49	4/49	CB1-33	CNS-CS-3			7	6	6						2	1
CSA-BF-1	B-F	1	SE-N	13.4	1.06	P20/RPV-1	61/51	61/51	CB1-14	CNS-CS-4			7	6	6						2	1
CSA-BF-4A	B-F	1	P-E	18	0.631	P20/P2	4/49	4/49	CB1-31	CNS-CS-4			7	6	6						2	2
RAD-BF-7	B-F	1	P-P	24	1.218	P20/P3	7/55		CB1-29	CNS-RR-37			7	6	6						2	3
RAS-BF-1	B-F	1	SE-N	29	1.973	P20/RPV-1		59/57	CB1-18	CNS-RR-37			7	6	6						2	1
RAG-BF-12	B-F	1	P-P	28	1.031	P20/P3	7/53		CB1-29	CNS-RR-37			7	6	6						2	1
RAF-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-37			7	6	6						2	3
RRG-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-37			7	6	6						2	3
RRH-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-37			7	6	6						2	1
RRJ-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-37			7	6	6						2	2
RRK-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-37			7	6	6						2	2
RBD-BF-7	B-F	1	P-P	24	1.218	P20/P3	7/55		CB1-42	CNS-RR-38			7	6	6						2	2
RBS-BF-1	B-F	1	SE-N	29	1.973	P20/RPV-1	57/59	57/59	CB1-18	CNS-RR-38			7	6	6						2	2
RAA-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	52/60	60/52	CB1-11	CNS-RR-38			7	6	6						2	3
RRB-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-38			7	6	6						2	3
RRC-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-38			7	6	6						2	1
RRE-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-38			7	6	6						2	3
RRE-BF-1	B-F	1	SE-N	14	1.187	P20/RPV-1	60/52	60/52	CB1-11	CNS-RR-38			7	6	6						2	1

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ASME CAT. B-G-2

PIPE.....	CAT...	DP16...	DWG	ISO.....	WT.....	INT	PER.....	REMARKS.....
RR-MO-43B	8-6-2	RLT	23		8	2	2	
RR-MO-53B	8-6-2	RLT	23		8	2	2	
CS-14A	8-6-2	RLT	1	2581-1	8	2	3	
CS-14B	8-6-2	RLT	2	2581-1	8	2	2	
CS-40-13A	8-6-2	RLT	1	2581-1	8	2	2	
CS-40-13B	8-6-2	RLT	2	2581-1	8	2	2	
CS-MO-12A	8-6-2	RLT	1	2581-1	8	2	1	
CS-MO-12B	8-6-2	RLT	2	2581-1	8	2	1	
RMCO-18	8-6-2	RLT	3	2583-1	8	2	1	
RMCO-MO-18	8-6-2	RLT	3	2583-1	8	2	3	
RPCT-MO-16	8-6-2	RLT	13	2586-1	8	2	2	
RCIC-MO-15	8-6-2	RLT	24	2586-2	8	2	1	
RCIC-MO-16	8-6-2	RLT	24	2586-2	8	2	2	
MS-40-86A	8-6-2	RLT	9	2586-4	8	2	3	
MS-40-86B	8-6-2	RLT	18	2586-4	8	2	3	
MS-40-86C	8-6-2	RLT	11	2586-4	8	2	3	
MS-40-86D	8-6-2	RLT	12	2586-4	8	2	2	
RCIC-40-22	8-6-2	RLT	25	2589-1	8	2	3	
RCIC-MO-21	8-6-2	RLT	25	2589-1	8	2	3	
RF-11	8-6-2	RLT	5	2589-1	8	2	2	
RF-15-CV	8-6-2	RLT	5	2589-1	8	2	3	
RF-16-CV	8-6-2	RLT	5	2589-1	8	2	3	
RMCO-15 CV	8-6-2	RLT	4	2589-1	8	2	2	
RMCO-MO-68	8-6-2	RLT	4	2589-1	8	2	3	
RPCT-40-18	8-6-2	RLT	14	2589-2	8	2	3	
RF-13	8-6-2	RLT	6	2589-2	8	2	1	
RF-13-CV	8-6-2	RLT	6	2589-2	8	2	1	
RF-14-CV	8-6-2	RLT	6	2589-2	8	2	2	
RR-MO-17	8-6-2	RLT	16	2518-1	8	2	1	
RR-MO-18	8-6-2	RLT	16	2518-1	8	2	3	
RR-MO-68	8-6-2	RLT	16	2518-1	8	2	3	
RR-MO-25B	8-6-2	RLT	18	2518-3	8	2	2	
RR-MO-81B	8-6-2	RLT	18	2518-3	8	2	3	
RR-MO-25A	8-6-2	RLT	17	2518-4	8	2	1	
RR-MO-81A	8-6-2	RLT	17	2518-4	8	2	3	
RR-862-2	8-6-2	RLT	10	2518-5	8	2	3	
RF-25-W	8-6-2	RLT	2649-4		8	2	2	
RF-32-W	8-6-2	RLT	7	2849-4	8	2	2	
MS-40-86A	8-6-2	RLT	9	6E731E611	8	2	1	
MS-40-86B	8-6-2	RLT	18	6E731E611	8	2	1	
MS-40-86C	8-6-2	RLT	11	6E731E611	8	2	1	
MS-40-86D	8-6-2	RLT	12	6E731E611	8	2	1	
MS-40-76A	8-6-2	RLT	9	6E731E611	8	2	1	
MS-40-76B	8-6-2	RLT	12	6E731E611	8	2	2	
MS-40-76C	8-6-2	RLT	12	6E731E611	8	2	2	
MS-40-71A	8-6-2	RLT	9	6E731E611	8	2	2	
MS-40-71B	8-6-2	RLT	9	6E731E611	8	2	3	
MS-40-71C	8-6-2	RLT	10	6E731E611	8	2	3	
MS-40-71D	8-6-2	RLT	10	6E731E611	8	2	2	
MS-40-71E	8-6-2	RLT	11	6E731E611	8	2	1	

PIPE.....	CAT..	CS16...	DWG 150.....	VT.....	INT PER.....	REMARKS.....
MS-89-71F	B-6-2	BLT	11 6E731E611	8	2	2
MS-89-71B	B-6-2	BLT	12 6E731E611	8	2	1
MS-89-71A	B-6-2	BLT	12 6E731E611	8	2	3
MSA-862-17	B-6-2	BLT	9 6E731E611	8	2	3
MSA-862-22	B-6-2	BLT	9 6E731E611	8	2	3
MSA-862-27	B-6-2	BLT	9 6E731E611	8	2	3
MSB-862-16	B-6-2	BLT	10 6E731E611	8	2	3
MSB-862-21	B-6-2	BLT	10 6E731E611	8	2	3
MSC-862-19	B-6-2	BLT	11 6E731E611	8	2	3
MS-862-24	B-6-2	BLT	11 6E731E611	8	2	3
MSD-862-17	B-6-2	BLT	12 6E731E611	8	2	3
MSD-862-22	B-6-2	BLT	12 6E731E611	8	2	3
MSD-862-27	B-6-2	BLT	12 6E731E611	8	2	3
MSD-862-31	B-6-2	BLT	12 6E731E611	8	2	3

ASME CAT. B-J

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PIPE	CAT	DNT	CF16	SIZE	S/T	MAT	CAL	WBL CAL	WELD	DWG ISO	VT	PT	MT	UTW	UTNS	UTSP	INT PER	GR	REMARKS
PSA-03-1	B-J	1	E-WE	10"	100	F1	4		J-9F	13 2506-1		7	6	6			2	2	
PSA-03-11	B-J	1	P-P	10"	100	P1	4	78	J-9F	13 2506-1		7	6	6					
PSA-03-12	B-J	1	P-E	10"	100	P1	4	78	J-9	13 2506-1		7	6	6					
PSA-03-13	B-J	1	E-VA	10"	100	F1	4		J-9F	13 2506-1		7	6	6					
PSA-03-16	B-J	1	VA-P	10"	100	P1	4	78	J-9F	13 2506-1		7	6	6					
PSA-03-17*	B-J	1	P-E	10"	100	P1	4	78	J-9	13 2506-1		7	6	6			2	3 A	* FORMER PIPE WHIP EXAM
PSA-03-18*	B-J	1	E-P	10"	100	P1	4	78	J-9	13 2506-1		7	6	6			2	3 A	* FORMER PIPE WHIP EXAM
PSA-03-2	B-J	1	P-E	10"	100	P1	4	78	J-9	13 2506-1		7	6	6			2	2	
PSA-03-20	B-J	1	P-E	10"	100	P1	4	78	J-9	13 2506-1		7	6	6					
PSA-03-21	B-J	1	E-P	10"	100	F1	4		J-9F	13 2506-1		7	6	6					
PSA-03-22	B-J	1	P-FH	10"	100	F1	4		J-9F	13 2506-1		7	6	6					RI-03 RI-01
PSA-03-24	B-J	1	FH-VA	10"	100	F1	4		J-9F	13 2506-1		7	6	6					
PSA-03-3	B-J	1	P-E	10"	100	P1	4	78	J-9	13 2506-1		7	6	6					
PSA-03-4	B-J	1	E-P	10"	120	P1	4		J-9	13 2506-1		7	6	6					
PSA-03-R	B-J	1	P-E	10"	120	P1	4		J-9	13 2506-1		7	6	6					
PSA-03-9	B-J	1	E-P	10"	100	P1	4	78	J-9	13 2506-1		7	6	6					
RSA-03-1	B-J	1	P-E	3"	160	F1	1		J-9F	24 2506-2		7	6	6			2	3	
RSA-03-10	B-J	1	E-P	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-11	B-J	1	P-E	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-12	B-J	1	E-VA	3"	160	F1	1		J-9F	24 2506-2		7	6	6					
RSA-03-13	B-J	1	VA-P	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-13A	B-J	1	P-FH	3"	160	P1	1		J-9F	24 2506-2		7	6	6					RI-03 RI-01
RSA-03-14	B-J	1	FH-P	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-15	B-J	1	P-E	3"	160	F1	1		J-9	24 2506-2		7	6	6					
RSA-03-16	B-J	1	E-P	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-17	B-J	1	P-E	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-18	B-J	1	E-P	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-19	B-J	1	P-E	3"	160	F1	1		J-9	24 2506-2		7	6	6					
RSA-03-2	B-J	1	E-P	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-20	B-J	1	E-P	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-21	B-J	1	P-VA	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-3	B-J	1	P-E	3"	160	P1	1		J-9F	24 2506-2		7	6	6					
RSA-03-4	B-J	1	E-P	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-5	B-J	1	P-E	3"	160	P1	1		J-9	24 2506-2		7	6	6					
RSA-03-6	B-J	1	E-P	3"	160	F1	1		J-9	24 2506-2		7	6	6					
RSA-03-7*	B-J	1	P-E	3"	160	F1	1		J-9	24 2506-2		7	6	6			2	3 A	* FORMER PIPE WHIP EXAM
RSA-03-8*	B-J	1	E-P	3"	160	P1	1		J-9F	24 2506-2		7	6	6			2	2 A	* FORMER PIPE WHIP EXAM
RSA-03-9	B-J	1	F-E	3"	160	P1	1		J-9	24 2506-2		7	6	6					
MSDR-03-1	B-J	1	CAF-P	3"	160	P1	1		J-9S	2506-3		7	6	6					
MSDR-03-10	B-J	1	P-V	3"	160	P1	1		J-9F	2506-3		7	6	6					MS-MO-72
MSDR-03-2	B-J	1	P-V	3"	160	P1	1		J-9F	2506-3		7	6	6					MS-MO-74
MSDR-03-3	B-J	1	V-PC	3"	160	P1	1		J-9F	2506-3		7	6	6					MS-MO-74
MSDR-03-4	B-J	1	PC-P	3"	160	P1	1		J-9F	2506-3		7	6	6					
MSDR-03-5	B-J	1	P-P	3"	160	P1	1		J-9S	2506-3		7	6	6					
MSDR-03-6	B-J	1	P-E	3"	160	F1	1		J-9S	2506-3		7	6	6					
MSDR-03-7	B-J	1	E-P	3"	160	P1	1		J-9S	2506-3		7	6	6					

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PIPE.....	CAT.,	DNT.,	FF1E.....	SIZE	SIT.....	MAT.....	CAL.....	WEL CAL.....	WEL ISO.....	VT.....	PT	WT	UTR.....	UTAS.....	UTAM.....	INT	PER.....	RE.....	REMARKS.....
MSDR-BJ-8	B-J	1	P-E	3"	148	P1	1		2506-3		7	6	6						
MSDR-BJ-9	B-J	1	E-P	3"	148	P1	1		2506-3		7	6	6						
MSDR-BJ-46	B-J	1	FM-P	24"	88	P1	8	186	9 2506-4		7	6	6						
MSDR-BJ-48	B-J	1	P-VA	24"	88	P1	8	186	9 2506-4		7	6	6						
MSDR-BJ-42	B-J	1	FM-P	24"	88	P1	8	186	10 2506-4		7	6	6						
MSDR-BJ-43	B-J	1	P-P	24"	88	P1	8	186	10 2506-4		7	6	6						
MSDR-BJ-44	B-J	1	P-VA	24"	88	P1	8	186	10 2506-4		7	6	6						
MSC-BJ-47	B-J	1	P-P	24"	88	P1	8	186	11 2506-4		7	6	6						
MSC-BJ-48	B-J	1	P-VA	24"	88	P1	8	186	11 2506-4		7	6	6						
FWR-BJ-14	B-J	1	SE-P	12"	148	P2	5		5 2509-1		7	6	6			2	3	A	* FORMER PIPE WHIP ELAM
FWR-BJ-18A	B-J	1	E-P	12"	148	P2	5		5 2509-1		7	6	6			2	2	A	* FORMER PIPE WHIP ELAM
FWR-BJ-111	B-J	1	N-SE	12"	1.5	P2	6		4-15A		7	6	6			2	2	2	
FWR-BJ-14	B-J	1	P-P	12"	148	P2	5		5 2509-1		7	6	6			2	2		
FWR-BJ-17	B-J	1	P-RED	12"	148	P2	5		5 2509-1		7	6	6			2	2		
FWR-BJ-19A	B-J	1	RED-T	18"	148	F22	7		5 2509-1		7	6	6			2	3	A	* FORMER PIPE WHIP ELAM
FWR-BJ-2	B-J	1	P-E	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-28A	B-J	1	T-VA	18"	148	F22	7		5 2509-1		7	6	6			2	2	A	* FORMER PIPE WHIP ELAM
FWR-BJ-22	B-J	1	VA-P	18"	148	P2	7		5 2509-1		7	6	6			2	2	A	* FORMER PIPE WHIP ELAM
FWR-BJ-23A	B-J	1	P-E	18"	148	P2	7		5 2509-1		7	6	6			2	2	A	* FORMER PIPE WHIP ELAM
FWR-BJ-25A	B-J	1	E-P	18"	148	P2	7		5 2509-1		7	6	6			2	3	A	* FORMER PIPE WHIP ELAM
FWR-BJ-26	B-J	1	P-E	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-27	B-J	1	E-P	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-29	B-J	1	P-E	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-3	B-J	1	E-P	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-31	B-J	1	E-VA	18"	148	F22	7		5 2509-1		7	6	6						
FWR-BJ-33	B-J	1	VA-P	18"	148	F22	7		5 2509-1		7	6	6						
FWR-BJ-35	B-J	1	FM-P	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-36	B-J	1	P-FM	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-37	B-J	1	P-FM	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-44	B-J	1	P-VA	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-45	B-J	1	VA-P	18"	148	P2	7		5 2509-1		7	6	6						
FWR-BJ-5	B-J	1	P-E	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-6	B-J	1	E-P	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-8	B-J	1	P-E	12"	148	P2	5		5 2509-1		7	6	6						
FWR-BJ-9	B-J	1	E-E	12"	148	F22	5		5 2509-1		7	6	6						
FWR-BJ-19	B-J	1	SE-P	12"	148	P2	5		5 2509-1		7	6	6			2	3	A	* FORMER PIPE WHIP ELAM
FWR-BJ-18	B-J	1	E-RT	12"	148	F22	5		5 2509-1		7	6	6						
FWR-BJ-111	B-J	1	N-SE	12"	1.5	P2	6		4-15A		7	6	6			2	1	2	
FWR-BJ-2	B-J	1	P-E	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-3	B-J	1	E-P	12"	148	P2	5		5 2509-1		7	6	6			2	3		
FWR-BJ-5	B-J	1	P-P	12"	148	P2	5		5 2509-1		7	6	6						
FWR-BJ-6	B-J	1	P-E	12"	148	P2	5		5 2509-1		7	6	6						
FWR-BJ-7	B-J	1	E-P	12"	148	P2	5		5 2509-1		7	6	6						

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PIPE	CRT.	CNT.	CP16	SIZE	S/IT	MAT	CAL	W61	CAL	WELD	UAG	ISO	VI	PT	MT	UTR	UTAS	UTM	PER	RR	REMARKS
FWD-83-9	B-3	1	P-E	12"	148	P2	5			J-9	5	2589-1		7	6	6					
FWD-83-10	B-3	1	B-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-11	B-3	1	E-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-12	B-3	1	P-P	8"	187.5	P2	3			J-9	25	2589-1		7	6	6					
FWD-83-13	B-3	1	P-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-14	B-3	1	P-VA	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-15	B-3	1	VA-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-16	B-3	1	P-E	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-17	B-3	1	E-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-18	B-3	1	P-E	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-19	B-3	1	E-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-20	B-3	1	T-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-21	B-3	1	P-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-22	B-3	1	P-P	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-23	B-3	1	P-E	4"	168	P2	2			J-9	25	2589-1		7	6	6					
FWD-83-24	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-25	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					
FWD-83-26	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 3 A
FWD-83-27	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 2A2
FWD-83-28	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-29	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-30	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-31	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-32	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-33	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-34	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-35	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-36	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-37	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-38	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-39	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-40	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-41	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-42	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-43	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-44	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-45	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-46	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-47	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-48	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-49	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-50	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-51	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-52	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-53	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-54	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-55	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-56	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-57	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-58	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-59	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-60	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-61	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-62	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-63	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-64	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-65	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-66	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-67	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-68	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-69	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-70	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-71	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-72	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-73	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-74	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-75	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-76	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-77	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-78	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-79	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-80	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-81	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-82	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-83	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-84	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-85	B-3	1	P-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-86	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-87	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-88	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-89	B-3	1	SE-P	12"	148	P2	5			J-9	6	2589-2		7	6	6					* FORMER PIPE WHIP EXAM
FWD-83-90	B-3	1	T-P	12"	148	F22	5			J-9	6	2589-2		7	6	6					2 3 A
FWD-83-91	B-3	1	N SE	12"	1.5	P2	6			V-15A	6	2589-2		7	6	6					2 2A2
FWD-83-92	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-93	B-3	1	P-E	12"	148	P2	5			J-9	6	2589-2		7	6	6					2 3
FWD-83-94	B-3	1	P-P	12"	148	P2	5														

COOPER NUCLEAR STATION
LIST OF ABOVE SECTION 51 COMPONENTS BY CATEGORY
25 APR 1987

PIPE.....	CAT..	CNT.	CFIS...	SIZE	S/IT.....	MAT.....	CAL.....	WBL.CAL.	WELD.....	DWG	ISO.....	VT.....	FT	WT	UTR.....	UTAS.....	INT	PER.....	RR.....	REMARKS.....
FWD-83-5	B-J	1	P-E	12"	148	P2	5			3-9	6	2549-2	7	6	6					
FWD-83-6	B-J	1	E-E	12"	148	P2	5			3-9	6	2549-2	7	6	6					
FWD-83-8	B-J	1	P-E	12"	148	P2	5			3-9	6	2549-2	7	6	6					
FWD-83-9	B-J	1	E-E	12"	148	P2	5			3-9	6	2549-2	7	6	6					
FWD-83-9*	B-J	1	E-E	12"	148	F22	5			3-9	6	2549-2	7	6	6					* FORMER PIPE WHIP EIAM
FMA-83-1	B-J	1	E-T	14"	148	F22	6			3-9F	14	2549-2	7	6	6					
FMA-83-2	B-J	1	E-E	14"	148	F22	6			3-9	14	2549-2	7	6	6					
FMA-83-3	B-J	1	P-E	14"	148	F22	6			3-9	14	2549-2	7	6	6					
FMA-83-4	B-J	1	P-VA	14"	148	P2	6			3-9F	14	2549-2	7	6	6					
RMA-83-11	B-J	1	P-E	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-11A	B-J	1	1A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-11B	B-J	1	0A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-12*	B-J	1	P-F	28"	1,463"	F3	8			3-9F	16	2518-1	7	6	6					* FORMER PIPE WHIP EIAM
RMA-83-12A	B-J	1	LS	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-14*	B-J	1	P-F	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					* FORMER PIPE WHIP EIAM
RMA-83-14A	B-J	1	LS	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-15	B-J	1	P-E	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-15A	B-J	1	1A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-15B	B-J	1	0A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-16	B-J	1	E-E	28"	1,463"	F22	8			3-9	16	2518-1	7	6	6					
RMA-83-16A	B-J	1	1A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-16B	B-J	1	0A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-17	B-J	1	E-F	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-17A	B-J	1	LS	28"	1,463"	F3	8			3-9E	16	2518-1	7	6	6					
RMA-83-18	B-J	1	P-E	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-18A	B-J	1	1A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-18B	B-J	1	0A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-19	B-J	1	E-F	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-19A	B-J	1	LS	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-22	B-J	1	P-E	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-22A	B-J	1	1A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-22B	B-J	1	0A	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-23	B-J	1	E-F	28"	1,463"	F3	8			3-9	16	2518-1	7	6	6					
RMA-83-23A	B-J	1	LS	28"	1,463"	F3	8			3-9S	16	2518-1	7	6	6					
RMA-83-25	B-J	1	P-VA	28"	1,463"	F22	8			3-9F	16	2518-1	7	6	6					
RMA-83-27	B-J	1	VA-E	28"	1,463"	F22	8			3-9F	16	2518-1	7	6	6					
RMA-83-27A	B-J	1	1A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-27B	B-J	1	0A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-28	B-J	1	E-E	28"	1,463"	F22	8			3-9F	16	2518-1	7	6	6					
RMA-83-28A	B-J	1	1A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-28B	B-J	1	0A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-34	B-J	1	E-F	28"	1,463"	F22	8			3-9	16	2518-1	7	6	6					
RMA-83-34A	B-J	1	P-FH	28"	1,463"	F22	8			3-9	16	2518-1	7	6	6					
RMA-83-31	B-J	1	FM-VA	28"	1,463"	F22	8			3-9	16	2518-1	7	6	6					
RMA-83-6	B-J	1	VA-E	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-6A	B-J	1	1A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					
RMA-83-6B	B-J	1	0A	28"	1,463"	F22	8			3-9S	16	2518-1	7	6	6					

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 COOPER NUCLEAR STATION
 LIST OF ADME SECTION XI COMPONENTS BY CATEGORY
 25 APR 1987

PIPE.....	DAT.....	DNT.....	CF16.....	SIZE S/1.....	MAT.....	CAL.....	WOL CAL.....	WELD.....	DWG 150.....	V ¹	PT NY UTR.....	UTWS.....	INT FER.....	RR.....	REMARKS.....
RNB-83-7	B-3	1	E-P	28" 1.463" F3	0								2	2	
RNB-83-7A	B-3	1	LS	28" 1.463" F3	0										
RNB-83-8	B-3	1	P-E	28" 1.463" F3	0										
RNB-83-8A	B-3	1	DA	28" 1.463" F3	0										
RNB-83-8B	B-3	1	E-P	28" 1.463" F3	0										
RNB-83-9	B-3	1	LS	28" 1.463" F3	0										
RNB-83-9A	B-3	1	P-E	6" 12#	3										* FORMER PIPE WHIP ELIM
RNB-83-23A	B-3	1	VA-E	24" 1.463" F22	0								2	2	
RNB-83-14	B-3	1	P-E	24" 1.463" F3	0										* FORMER PIPE WHIP ELIM
RNB-83-14A	B-3	1	DA	24" 1.463" F3	0										
RNB-83-14B	B-3	1	DA	24" 1.463" F3	0										
RNB-83-12	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-12A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-15	B-3	1	P-P	24" 1.463" F3	0								2	2	
RNB-83-15A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-17	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-17A	B-3	1	DA	24" 1.463" F3	0										
RNB-83-17B	B-3	1	DA	24" 1.463" F3	0										
RNB-83-18	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-18A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-19	B-3	1	P-DA	24" 1.463" F3	0										
RNB-83-19A	B-3	1	TA	24" 1.463" F22	0										
RNB-83-19B	B-3	1	DA	24" 1.463" F22	0										
RNB-83-20	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-22	B-3	1	VA-E	24" 1.463" F22	0										
RNB-83-22A	B-3	1	DA	24" 1.463" F22	0										
RNB-83-22B	B-3	1	E-P	24" 1.463" F22	0										
RNB-83-23	B-3	1	E-P	24" 1.463" F22	0										
RNB-83-24	B-3	1	PA-P	24" 1.463" F22	0										
RNB-83-25	B-3	1	LS	24" 1.463" F3	0										
RNB-83-6	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-6A	B-3	1	DA	24" 1.463" F3	0										
RNB-83-6B	B-3	1	DA	24" 1.463" F3	0										
RNB-83-7	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-7A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-8	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-8A	B-3	1	DA	24" 1.463" F3	0										
RNB-83-8B	B-3	1	DA	24" 1.463" F3	0										
RNB-83-9	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-9A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-10	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-10A	B-3	1	DA	24" 1.463" F3	0										
RNB-83-10B	B-3	1	DA	24" 1.463" F3	0										
RNB-83-11	B-3	1	VA-E	24" 1.463" F3	0										
RNB-83-11A	B-3	1	LS	24" 1.463" F3	0										
RNB-83-11B	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-11C	B-3	1	TA	24" 1.463" F3	0										
RNB-83-11D	B-3	1	DA	24" 1.463" F3	0										
RNB-83-11E	B-3	1	E-P	24" 1.463" F3	0										
RNB-83-11F	B-3	1	P-E	24" 1.463" F3	0										
RNB-83-11G	B-3	1	LS	24" 1.463" F3	0										
RNB-83-11H	B-3	1	DA	24" 1.463" F3	0										
RNB-83-11I	B-3	1	E-P	24" 1.463" F3	0										

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COOPER NUCLEAR STATION

LIST OF ASME SECTION III COMPONENTS BY CATEGORY

25 APR 1987

PIPE	CAT.	CNT.	CF16	SIZE S/T	MAT.	CL.	WRI. CL.	WELD.	DWG ISO	VT.	PT	HT	UTB.	UT45	UT60	INT PER.	RR.	REMARKS
FWA-83-61	B-1	1	RED-E	24" 120	F1	8		J-9	7 2849-4		7	6	6					
FWA-83-62	B-1	1	E-F	24" 120	P1	8		J-9	7 2849-4		7	6	6					
FWA-83-67	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWA-83-671	B-1	1	P-P	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWA-83-672	B-1	1	P-P	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWA-83-673	B-1	1	P-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWA-83-68	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWA-83-69	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWA-83-691	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6				2	1
FWA-83-692	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6				2	1
FWA-83-693	B-1	1	P-WE	18" 160	P1	7	97	J-9	7 2849-4		7	6	6				2	1
FWA-83-694	B-1	1	P-WE	8" 120	P1	3		J-9	7 2849-4		7	6	6					
FWA-83-73	B-1	1	P-VA	18" 120	P1	3	100	J-9	7 2849-4		7	6	6					
FWA-83-731	B-1	1	P-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWA8-83-63	B-1	1	P-P	24" 120	P1	8	100	J-9	7 2849-4		7	6	6					
FWA8-83-63A	B-1	1	P-P	24" 120	P1	8		J-9	7 2849-4		7	6	6					
FWA8-83-64	B-1	1	P-RED	24" 120	P1	8		J-9	7 2849-4		7	6	6					
FWA8-83-64A	B-1	1	LS	24" 120	P1	8		J-9	7 2849-4		7	6	6					
FWA8-83-65	B-1	1	P-WE	24" 120	F1	7		J-9	7 2849-4		7	6	6					
FWA8-83-651	B-1	1	WE-CAF	18" 120	F1	4		J-9	7 2849-4		7	6	6					
FWA8-83-65A	B-1	1	E-RED	18" 120	F1	7		J-9	7 2849-4		7	6	6					
FWA8-83-66	B-1	1	E-E	18" 120	F1	7		J-9	7 2849-4		7	6	6					
FWD-83-40	B-1	1	P-E	18" 140	P2	7		J-9F	7 2849-4		7	6	6					
FWD-83-41	B-1	1	E-E	18" 120	F1	7		J-9	7 2849-4		7	6	6					
FWD-83-43	B-1	1	E-P	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6				2	1
FWD-83-431	B-1	1	P-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6				2	1
FWD-83-44	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6				2	1
FWD-83-45	B-1	1	E-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-46	B-1	1	P-E	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWD-83-47	B-1	1	E-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-48	B-1	1	P-E	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWD-83-49	B-1	1	E-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-50	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-51	B-1	1	E-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-52	B-1	1	P-E	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWD-83-53	B-1	1	E-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-54	B-1	1	P-RED	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWD-83-541	B-1	1	RED-E	24" 120	F1	8		J-9	7 2849-4		7	6	6					
FWD-83-542	B-1	1	E-P	24" 120	P1	8		J-9	7 2849-4		7	6	6					
FWD-83-56	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-57	B-1	1	P-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-58	B-1	1	P-P	18" 120	P1	7	100	J-9F	7 2849-4		7	6	6					
FWD-83-59	B-1	1	P-P	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-591	B-1	1	P-WE	18" 160	P1	7		P-41	7 2849-4		7	6	6					
FWD-83-63	B-1	1	P-E	18" 120	P1	7	100	J-9	7 2849-4		7	6	6					
FWD-83-66	B-1	1	E-VA	18" 120	F1	7		J-9F	7 2849-4		7	6	6					
FWA-83-695	B-1	1	P-E	8" 120	F1	3	75	J-9	7 2849-50		7	6	6				2	1
FWA-83-696	B-1	1	E-VA	8" 120	F1	3		J-9	7 2849-50		7	6	6					
FWD-83-592	B-1	1	P-WE	8" 120	P1	3	75	J-9	7 2849-50		7	6	6				2	1

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION III COMPONENTS BY CATEGORY
 30 MAR 1987

PIPE	CAT.	CON.	CF16	SIZE S/1	MAT.	CAL.	WOL.CAL.	WELD.	DWS	ISO.	VT.	PT	WT	UTM.	UTMS	UTUM	INT	PER.	REMARKS
M5A-B1-2	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6	2	2				
M5A-B1-2M	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5A-B1-21	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5A-B1-23	B-2	1	P-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-23A	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-24	B-2	1	SAD-P	6" 168	P1	3		N/A	9	6E731E611	7	6	6						
M5A-B1-25	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5A-B1-26	B-2	1	P-F	6" 168	P1	3	186	J-9	9	6E731E611	7	6	6						
M5A-B1-29	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-29A	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-29B	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-28	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-3	B-2	1	E-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						* FORMER PIPE WHIP EXAM
M5A-B1-3M	B-2	1	E-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-35A	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-35B	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-36A	B-2	1	E-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						* FORMER PIPE WHIP EXAM
M5A-B1-38	B-2	1	P-FH	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-39	B-2	1	P-FH	24" 00	P1	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-3A	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-4	B-2	1	P-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-42	B-2	1	W-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-43	B-2	1	P-FH	24" 00	P1	8	186	J-9	9	6E731E611	7	6	6						91-93 91-91
M5A-B1-4A	B-2	1	LS	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-5	B-2	1	P-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-5A	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5A-B1-7	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5A-B1-7A	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-1*	B-2	1	SE-P	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						* FORMER PIPE WHIP EXAM
M5B-B1-1B	B-2	1	P-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5B-B1-1BA	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-111	B-2	1	W-SE	24" 1.593	P3	8		N/A	9	6E731E611	7	6	6						
M5B-B1-13	B-2	1	SAD-P	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5B-B1-14	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5B-B1-15	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5B-B1-18	B-2	1	SAD-P	6" 168	P1	3		N/A	9	6E731E611	8								
M5B-B1-19	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5B-B1-1A	B-2	1	LS	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-2	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						
M5B-B1-2M	B-2	1	P-F	6" 168	P1	3		J-9	9	6E731E611	7	6	6						
M5B-B1-22	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-22A	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-22B	B-2	1	DA	24" 00	P3	8	186	J-9S	9	6E731E611	7	6	6						
M5B-B1-23	B-2	1	E-F	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						* FORMER PIPE WHIP
M5B-B1-25A	B-2	1	P-E	24" 00	P3	8	186	J-9	9	6E731E611	7	6	6						

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 COOPER NUCLEAR STATION
 LIST OF ABOVE SECTION 11 COMPONENTS BY CATEGORY
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PIPE	CAT.	QNT.	CFIS	SIZE	S/1	MAT.	CAL.	WGT.	CAL.	WELD	UTAS	UTAM	INF	PER.	SR.	REMARKS
MSB-83-28A	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-28B	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			* FORMER PIPE WHIP
MSB-83-29*	B-3	1	E-E	24"	88	P3	8	186		J-9	7	6	6	2	1	ESAM
MSB-83-29A	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-29B	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			* FORMER PIPE WHIP
MSB-83-29C	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-29D	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-3	B-3	1	E-F	24"	88	P3	8	186		J-9	7	6	6	2	2	ESAM
MSB-83-3*	B-3	1	E-E	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-3A	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-3B	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			* FORMER PIPE WHIP
MSB-83-31	B-3	1	E-F	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-3A	B-3	1	P-9A	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-3B	B-3	1	1A-P	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-3P	B-3	1	P-FH	24"	88	P1	8	187		J-9	7	6	6			81-83 81-81
MSB-83-3A	B-3	1	L5	24"	88	P3	8	176		J-95	7	6	6	2	3	ESAM
MSB-83-4	B-3	1	P-F	24"	88	P3	8	186		J-9	7	6	6	2	3	ESAM
MSB-83-4A	B-3	1	L5	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-6	B-3	1	P-F	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-6A	B-3	1	L5	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-8	B-3	1	P-F	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-8A	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-8B	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			* FORMER PIPE WHIP
MSB-83-14	B-3	1	SE-P	24"	88	P3	8	186		J-9	7	6	6	2	3	ESAM
MSB-83-11	B-3	1	P-E	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-111	B-3	1	M-SE	24"	1,593	P3	8	186		V-14A	7	6	6			ESAM
MSB-83-11A	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-11B	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-13	B-3	1	E-F	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-13A	B-3	1	L5	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-1A	B-3	1	S40-P	6"	168	P1	3	186		N/A	7	6	6			ESAM
MSB-83-17	B-3	1	P-F	6"	168	P1	3	186		J-9	7	6	6			ESAM
MSB-83-18	B-3	1	P-F	6"	168	P1	3	186		J-9	7	6	6			ESAM
MSB-83-1A	B-3	1	L5	24"	88	P3	8	186		J-95	7	6	6	2	3	ESAM
MSB-83-2	B-3	1	P-E	24"	88	P3	8	186		J-9	7	6	6	2	3	ESAM
MSB-83-21	B-3	1	S40-P	6"	168	P1	3	186		N/A	7	6	6			ESAM
MSB-83-22	B-3	1	P-F	6"	168	P1	3	186		J-9	7	6	6			ESAM
MSB-83-23	B-3	1	P-F	6"	168	P1	3	186		J-9	7	6	6			ESAM
MSB-83-23*	B-3	1	P-WE	3"	168	P1	1	186		N/A	7	6	6	2	2	* FORMER PIPE WHIP
MSB-83-2A	B-3	1	P-E	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-2Aa	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-2Ab	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-27	B-3	1	E-F	24"	88	P3	8	186		J-9	7	6	6			ESAM
MSB-83-28	B-3	1	1A	24"	88	P3	8	186		J-95	7	6	6			ESAM
MSB-83-28*	B-3	1	0A	24"	88	P3	8	186		J-95	7	6	6	2	3	* FORMER PIPE WHIP
MSB-83-3A	B-3	1	E-F	24"	88	P3	8	186		J-9	7	6	6	2	3	ESAM

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PIPE	CAT.	CNT.	CF16	SIZE	5/17	MAT.	DR.	401 C.K.	WELD	TWO ISO.	UT	PT	HT	UTR.	UT45	UT48	INT	PER.	RE.	REMARKS		
MSC-83-32	B-3	1	P-E	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6						2 1	EXAM	
MSC-83-32A	B-3	1	1A	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-32B	B-3	1	0A	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-33	B-3	1	E-F	24"	08	P3	8	33	J-9	11 8E731E611		7	6	6								
MSC-83-33A	B-3	1	L5	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-34	B-3	1	P-E	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-34A	B-3	1	1A	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-34B	B-3	1	0A	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-35A	B-3	1	E-F	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-35A	B-3	1	L5	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-36	B-3	1	F-0A	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-36	B-3	1	L5	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-37	B-3	1	0A-F	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-37	B-3	1	F-0A	24"	08	P1	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-37	B-3	1	F-0A	24"	08	P1	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-38	B-3	1	L5	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-39	B-3	1	P-F	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-39	B-3	1	L5	24"	08	P3	8	186	J-9S	11 8E731E611		7	6	6								
MSC-83-40	B-3	1	P-AE	24"	08	P3	8	186	J-9	11 8E731E611		7	6	6								
MSC-83-41	B-3	1	SE-F	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-42	B-3	1	P-E	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-42A	B-3	1	1A	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-42B	B-3	1	0A	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-43	B-3	1	0A-SE	24"	1.573	P3	8	186	Y-14A	12 8E731E611		7	6	6								
MSC-83-43	B-3	1	E-F	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-43A	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-43B	B-3	1	S40-F	6"	148	P1	3	N/A	12 8E731E611		7	6	6									
MSC-83-44	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-45	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-46	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-47	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-48	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-49	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-50	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-51	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-52	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-53	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-54	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-55	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-56	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-57	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-58	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-59	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-60	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-61	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-62	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-63	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-64	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-65	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-66	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-67	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-68	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-69	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-70	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-71	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-72	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-73	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-74	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-75	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-76	B-3	1	P-AE	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-77	B-3	1	SE-F	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-78	B-3	1	P-E	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-79	B-3	1	1A	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-80	B-3	1	0A	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-81	B-3	1	E-F	24"	08	P3	8	186	J-9	12 8E731E611		7	6	6								
MSC-83-82	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-83	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-84	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-85	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-86	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-87	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-88	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-89	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-90	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-91	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-92	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-93	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-94	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-95	B-3	1	L5	24"	08	P3	8	186	J-9S	12 8E731E611		7	6	6								
MSC-83-96	B-3	1	S40-F	6"	148	P1	3		N/A	12 8E731E611		7	6	6								
MSC-83-97	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								
MSC-83-98	B-3	1	P-F	6"	148	P1	3		J-9	12 8E731E611		7	6	6								

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 COPPER NUCLEAR STATION
 LIST OF ABOVE SECTION 11 COMPONENTS BY CATEGORY
 30 MAY 1987

PIPE	CAT.	ENT.	CFR.	SIZE	SUT	MAT.	CAL.	WBJ.CAL.	WELD.	DWG ISD.	VT.	PT	WT	UTR.	UTAB.	INT	PER.	BR.	REMARKS
MSD-83-33A	B-3	1	1A	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-33B	B-3	1	0A	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-3A	B-3	1	E-P	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-39*	B-3	1	P-C	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					* FORMER PIPE W/UTP ESAM
MSD-83-39A	B-3	1	1A	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-39B	B-3	1	0A	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-3A	B-3	1	LS	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-4	B-3	1	P-P	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-48*	B-3	1	E-P	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					* FORMER PIPE W/UTP ESAM
MSD-83-42	B-3	1	P-06	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-46	B-3	1	0A-P	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-47	B-3	1	P-0A	24"	88	P1	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-4A	B-3	1	LS	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-5	B-3	1	P-P	24"	88	P3	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-5A	B-3	1	0A-P	24"	78	P1	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-51	B-3	1	P-P	24"	88	P1	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-52	B-3	1	P-0A	24"	88	P1	8	186	J-9	12 8E731E611		7	6	6					
MSD-83-5A	B-3	1	LS	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-7	B-3	1	P-P	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					
MSD-83-7A	B-3	1	LS	24"	88	P3	8	186	J-95	12 8E731E611		7	6	6					

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ASME CAT. B-K-1

PAGE 1
 COOPER NUCLEAR STATION
 LIST OF NAME SECTION 31 COMPONENTS BY CATEGORY
 19 MAY 1987

PNP	CAT.	ENT.	QTY	SIZE	UNIT	QTY	WT	COL.	WELD	DWG	ISO	VT	PT	WT	UNIT	QTY	VTM	ENT	PER	RE	REMARKS
F50-81-19			1	5/8	N/A			N/A		11 2586-1			7					2	82		
F50-81-23			1	N/A	N/A			N/A		13 2586-1			7					2	82		
F50-81-18			1	N/A	N/A			N/A		24 2586-2			7					2	82		
F50-81-46			1	2" 48	P1					2586-3			7					2	82		MS-152
F40-81-12			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-14			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-28			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-31			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-4			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-7			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-4			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-10			1	N/A	N/A			N/A		5 2586-1			7					2	82		
F40-81-4			1	N/A	N/A			N/A		5 2586-2			7					2	82		
F40-81-8			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-12			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-15			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-18			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-22			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-26			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-32			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-4			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-7			1	N/A	N/A			N/A		6 2586-2			7					2	82		
F40-81-28			1	SP	N/A			N/A		16 2518-1			7					2	82		
F40-81-29			1	SP	N/A			N/A		16 2518-1			7					2	82		
F40-81-31			1	SP	N/A			N/A		18 2518-3			7					2	82		
F40-81-16			1	N/A	N/A			N/A		17 2518-4			7					2	82		
F40-81-9			1	SP	N/A			N/A		17 2518-4			7					2	82		
F40-81-48			1	N/A	N/A			N/A		7 2848-4			7					2	82		
F40-81-23			1	N/A	N/A			N/A		42 2586-4			7					2	82		
F40-81-37			1	N/A	N/A			N/A		7 2848-4			7					2	82		
F40-81-42			1	N/A	N/A			N/A		7 2848-4			7					2	82		
F40-81-44			1	N/A	N/A			N/A		7 2848-4			7					2	82		
F40-81-28			1	N/A	N/A			N/A		7 2848-4			7					2	82		
F40-81-18			1	L05	N/A			N/A		CMS-88-37			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3A/H5A
F40-81-24			1	L05	N/A			N/A		CMS-88-37			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3A/H5A
F40-81-38			1	L05	N/A			N/A		CMS-88-37			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3A/H5A
F40-81-46			1	L05	N/A			N/A		CMS-88-37			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3A/H5A
F40-81-10			1	L05	N/A			N/A		CMS-88-38			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3B/H5B
F40-81-25			1	L05	N/A			N/A		CMS-88-38			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3B/H5B
F40-81-35			1	L05	N/A			N/A		CMS-88-38			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3B/H5B
F40-81-40			1	L05	N/A			N/A		CMS-88-38			7					2	82		INTEGRAL LUB FOR SUPPORTS SS3B/H5B

ASME CAT. B-M-2

TYPE	CAT.	SYSTEM	COMP SIZE DESIGN MANUFACTURER	MANF. METHOD DWG ISO	VT	INT PER	REMARKS
CS-14A-BM2	B-M-2	CORE SPRAY	A 18" GATE ANCHOR	CAST CS	1	2501-1	18 2 *
CS-14B-BM2	B-M-2	CORE SPRAY	A 18" GATE ANCHOR	CAST CS	2	2501-1	18 2 *
CS-MO-12A-BM2	B-M-2	CORE SPRAY	A 18" GATE ANCHOR	CAST CS	1	2501-1	18 2 *
CS-MO-12B-BM2	B-M-2	CORE SPRAY	A 18" GATE ANCHOR	CAST CS	2	2501-1	18 2 *
CS-MO-13A-BM2	B-M-2	CORE SPRAY	3 18" CHECK ATWOOD MORRILL	CAST CS	1	2501-1	18 2 *
CS-MO-13B-BM2	B-M-2	CORE SPRAY	B 18" CHECK ATWOOD MORRILL	CAST CS	2	2501-1	18 2 *
RMCU-18-BM2	B-M-2	RM CLEAN-UP	C 5" GATE ANCHOR	CAST CS	3	2503-1	18 2 *
RMCU-MO-15-BM2	B-M-2	RM CLEAN-UP	C 6" GATE ANCHOR	CAST CS	3	2503-1	18 2 *
RMCU-MO-18-BM2	B-M-2	RM CLEAN-UP	C 6" GATE ANCHOR	CAST CS	3	2503-1	18 2 *
RF-13-CV-BM2	B-M-2	FEEDWATER	D 18" CHECK ANCHOR	CAST CS	6	2509-2	18 2 *
RF-14-CV-BM2	B-M-2	FEEDWATER	D 18" CHECK ANCHOR	CAST CS	6	2509-2	18 2 *
RF-15-CV-BM2	B-M-2	FEEDWATER	D 18" CHECK ANCHOR	CAST CS	6	2509-2	18 2 *
RF-16-CV-BM2	B-M-2	FEEDWATER	D 18" CHECK ANCHOR	CAST CS	5	2509-1	18 2 *
RF-11-BM2	B-M-2	FEEDWATER	E 18" GATE ANCHOR	CAST CS	5	2509-1	18 2 *
RF-13-BM2	B-M-2	FEEDWATER	E 18" GATE ANCHOR	CAST CS	6	2509-2	18 2 *
RF-29-WV-BM2	B-M-2	FEEDWATER	E 18" GATE ANCHOR	CAST CS	7	2849-4	18 2 *
RF-38-WV-BM2	B-M-2	FEEDWATER	E 18" GATE ANCHOR	CAST CS	7	28-9-4	18 2 *
RS-RV-70A-BM2	B-M-2	MAIN STEAM	F 6" SAFETY CROSSBY	CAST CS	9	6E731E611	18 2 *
RS-RV-70B-BM2	B-M-2	MAIN STEAM	F 6" SAFETY CROSSBY	CAST CS	12	6E731E611	18 2 *
RS-RV-70C-BM2	B-M-2	MAIN STEAM	F 6" SAFETY CROSSBY	CAST CS	12	6E731E611	18 2 *
RS-RV-71A-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	9	6E731E611	18 2 *
RS-RV-71B-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	9	6E731E611	18 2 *
RS-RV-71C-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	10	6E731E611	18 2 *
RS-RV-71D-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	10	6E731E611	18 2 *
RS-RV-71E-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	11	6E731E611	18 2 *
RS-RV-71F-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	11	6E731E611	18 2 *
RS-RV-71G-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	12	6E731E611	18 2 *
RS-RV-71H-BM2	B-M-2	MAIN STEAM	G 6" RELIEF TARGET ROCK	CAST CS	12	6E731E611	18 2 *
RS-PO-80A-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	10	6E731E611	18 2 *
RS-AD-04B-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	10	6E731E611	18 2 *
RS-AD-08C-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	11	6E731E611	18 2 *
RS-AD-08D-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	12	6E731E611	18 2 *
RS-AD-08A-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	10	2506-4	18 2 *
RS-AD-08B-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	10	2506-4	18 2 *
RS-AD-08E-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	12	2506-4	18 2 *
RS-AD-08F-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	13	2506-1	18 2 *
RS-AD-08G-BM2	B-M-2	MAIN STEAM	H 24" SLOBE ROCKWELL	CAST CS	13	2506-1	18 2 *
RF-11-MO-15-BM2	B-M-2	HPCI	I 18" GATE ANCHOR	CAST CS	13	2506-1	18 2 *
RF-11-MO-16-BM2	B-M-2	HPCI	I 18" GATE ANCHOR	CAST CS	13	2506-1	18 2 *
RF-11-MO-18-BM2	B-M-2	HPCI	J 14" CHECK ATWOOD MORRILL	CAST CS	14	2509-2	18 2 *
RHR-MO-17-BM2	B-M-2	RHR-SDC	K 28" GATE ANCHOR	CAST CS	16	2510-1	18 2 *
RHR-MO-18-BM2	B-M-2	RHR-SDC	K 28" GATE ANCHOR	CAST CS	16	2510-1	18 2 *
RHR-MO-19-BM2	B-M-2	RHR-SDC	K 28" GATE ANCHOR	CAST CS	16	2510-1	18 2 *
RHR-MO-20A-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	17	2510-4	18 2 *
RHR-MO-20B-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	17	2510-4	18 2 *
RHR-MO-20C-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	18	2510-3	18 2 *
RHR-MO-20D-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	17	2510-4	18 2 *
RHR-MO-20E-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	18	2510-3	18 2 *
RHR-MO-20F-BM2	B-M-2	RHR-SDC	L 24" GATE ANCHOR	CAST CS	18	2510-3	18 2 *
RHR-MO-20G-BM2	B-M-2	RHR-SDC	M 24" CHECK ATWOOD MORRILL	CAST CS	17	2510-4	18 2 *
RHR-MO-20H-BM2	B-M-2	RHR-SDC	M 24" CHECK ATWOOD MORRILL	CAST CS	18	2510-3	18 2 *
RR-MO-43A-BM2	B-M-2	RECTIFICATION	O 28" GATE ANCHOR	CAST SS	21		18 2 *
RR-MO-43B-BM2	B-M-2	RECTIFICATION	O 28" GATE ANCHOR	CAST SS	23		18 2 *

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 COOPER NUCLEAR STATION
 INSERVICE INSPECTION PROGRAM-REV. 3
 25 APR 1987

PIPE.....	CAT..	SYSTEM.....	OMP	SIZE	DESIGN	MANUFACTURER...	NAME	METHOD	DWG	ISO.....	VT...	INT	PER.....	REMARKS.....
RR-MO-53A-BM2	B-M-2	RECIRCULATION	Q	28"	SATE	ANCHOR	CAST	SS	L1			18	2	*
RR-MO-53B-BM2	B-M-2	RECIRCULATION	Q	28"	SATE	ANCHOR	CAST	SS	23			18	2	*
RHR-MO-27A-BM2	B-M-2	RHR-LOOP--A*	R	24"	GLOBE	ANCHOR	CAST	CS		2510-4		18	2	*
RHR-MO-27B-BM2	B-M-2	RHR-LOOP--B*	R	24"	GLOBE	ANCHOR	CAST	CS		2510-3		18	2	*

ASME CAT. B-P

PAGE 1
 COOPER NUCLEAR STATION
 INSERVICE INSPECTION PROGRAM-REV. 3
 SYSTEM HYDROSTATIC TESTS
 25 APR 1987

LINE NUMBER	CL	CAT.	SPEC	DPID	CCORD	CFID	CCORD	ISD	VT
1-RF-100-24*	1	B-P	RF-1	2004		2004	F9	2049-4	7.0.8
1-RF-U1-8	1	B-P	FW-1	2004	D-10	2004	G9	2049-50	7.0.8
1-RF-U2-8	1	B-P	FW-1	2004	D8	2004	G11	2049-50	7.0.8
1-MS-139-2*	1	B-P	MS1	2020-P1,1	B9	2020-P	B9	12506-204	7.0.8
1-MS-151-2*	1	B-P	MS1	2020-P1,1	B8	2020-P	B8	12506-204	7.0.8
1-MS-152-1*	1	B-P	P1-1S	2020-P1,1	C9	2020-P	C9	12507-201	7.0.8
1-MS-152-1/2*	1	B-P	P1-1S	2020-P1,1	C9	2020-P	C9	12507-201	7.0.8
1-RW-127-2*	1	B-P	RL-1S	2020-P1,1	F9	2020-P	F9	12512-200	7.0.8
1-CRD-119A-3/4*	1	B-P	HY-1S	2039-P1,1	A7	2039-P	A7		7.0.8
1-CRD-119B-3/4*	1	B-P	HY-1S	2039-P1,1	A6	2039-P	A9		7.0.8
CRD-U10-3/4*	1	B-P	HY3	2039-P1,1	G4	2039-P	G4		7.0.8
CRD-U11-3/4*	1	B-P	HY3	2039-P1,1	G2	2039-P	G2		7.0.8
CRD-U12-3/4*	1	B-P	HY3	2039-P1,1	G4	2039-P	G4		7.0.8
CRD-U13-3/4*	1	B-P	HY3	2039-P1,1	G2	2039-P	G2		7.0.8
CRD-U14-2*	1	B-P	HY3	2039-P1,1	H2	2039-P	H2		7.0.8
CRD-U15-2*	1	B-P	HY3	2039-P1,1	H3	2039-P	H3		7.0.8
CRD-U16-3/4*	1	B-P	HY3S	2039-P1,1	J4	2039-P	J4		7.0.8
CRD-U17-3/4*	1	B-P	HY3S	2039-P1,1	J4	2039-P	J4		7.0.8
CRD-U3-1*	1	B-P	HY-1S	2039-P1,1	C9	2039-P	C9		7.0.8
CRD-U4-3/4*	1	B-P	HY-1S	2039-P1,1	D7	2039-P	D7		7.0.8
CRD-U5-3/4*	1	B-P	HY-3G	2039-P1,1	E10	2039-P	E10		7.0.8
CRD-U6-8*	1	B-P	HY-3	2039-P1,1	G3	2039-P	G3		7.0.8
CRD-U7-8*	1	B-P	HY-3	2039-P1,1	G3	2039-P	G3		7.0.8
CRD-U8-3/4*	1	B-P	HY3	2039-P1,1	G4	2039-P	G4		7.0.8
CRD-U9-3/4*	1	B-P	HY3	2039-P1,1	G3	2039-P	G3		7.0.8
1-RHR-104A-24*	1	B-P	RH-10	2040	C5	2040	C5	2510-4 2512-1 12510-204 12626-207	7.0.8
1-RHR-104-B24*	1	B-P	RH-10	2040	C8	2040	C8	2512-1 2510-3 12625-206 12625-207	7.0.8
1-RHR-107-6*	1	B-P	RH-10	2040	B7	2040	B7	2510-5/2 12510-200 12510-242	7.0.8
1-MS-100-A24*	1	B-P	MS-1	2041	A9	2041	A9	2506-3 2506-4 12506-201 12506-200	7.0.8
1-MS-100-B24*	1	B-P	MS-1	2041	A9	2041	A9	2506-4 12506-203	7.0.8
1-MS-100-C24*	1	B-P	MS-1	2041	A9	2041	A9	2506-4 12506-203 12506-201	7.0.8
1-MS-100-D24*	1	B-P	MS-1	2041	C10	2041	C10	2506-1 12506-203 12506-201	7.0.8
1-MS-117-10*	1	B-P	MS-1	2041	C5	2041	C5	2506-1 12506-200	7.0.8
1-MS-122-3*	1	B-P	MS-1	2041	C6	2041	C6	2506-2 12506-205	7.0.8

LINE NUMBER	Q. CAT.	SPEC.	OP10	DCORD	CF10	CCORD	ISD	VI	
1-MS-12A-3*	1	B-P	MS-1	2041	C9	2041	C9	2506-3 X2506-205 X2506-201 X2506-200	7.0.8
1-RH-105-20*	1	B-P	RH-10	2042	F2	2042	D2	NONE LISTED	7.0.8
1-RWCU-100-6*	1	B-P	CUIS	2042		2042	B1	2503-1	7.0.8
1-RWCU-105-4*	1	B-P	RF-15	2042	A4	2042	A3	2513-1	7.0.8
1-RWCU-144-3/4*	1	B-P		2042	F2	2042	D2	X2512-200	7.0.8
1-RCLC-101-4*	1	B-P	A*-RF-10	2043	C10	2043	C9	2509-1	7.0.8
1-RF-100-1*	1	B-P	RF-10	2043	C4	2043	C9	2509-1	7.0.8
1-RF-100-12	1	B-P	RF-10	2044	C11	2044	C11	2509-2 2509-200	7.0.8
1-RF-100-12*	1	B-P	RF-10	2044					7.0.8
1-RF-100-18*	1	B-P	RF-10	2044	B10	2044	B10	2509-2	7.0.8
1-CS-101-A10*	1	B-P	CS-10	2045	C6	2045	F5	2501-1	7.0.8
1-CS-101-B10*	1	B-P	CS-10	2045	C6	2045	E5	2501-1	7.0.8
1-CS-101-A-10*	1	B-P	CS-10	2045	C6	2045	F5	X2501-200	7.0.8
1-CS-101-B-10*	1	B-P	CS-10	2045	C6	2045	E5	2501-1	7.0.8
1-SLC-101-1.1/2*	1	B-P	LC-1 LC-2	2045	E7	2045	E7	X2501-200 X2504-200 X2504-201	7.0.8
1-SLC-101-1.5*	1	B-P	LC-1 LC-2	2045	E7	2045	E7	X2505-200 X2504-201 X2505-200	7.0.8
CAB-04-1*	1	B-P	PV-15	2004-P1.1	H7			2004-201	7.0.8
CAB-05-1*	1	B-P	PV-15	2004-P1.1	C8			2004-200	7.0.8

PIPE..... CAT... SYSTEM.....	WT... INT PER.....	REMARKS.....
REACTOR COOLANT B-P	7.8.3.2 *1,2,3	*SYSTEM LEAKAGE PRESSURE TESTS PRIOR TO STARTUP FOLLOWING EACH REACTOR REFUELING OUTAGE. FOR SYSTEM HYDROSTATIC TESTING SEE *SYSTEM HYDROSTATIC TESTS*
REACTOR FEEDWAT B-P	7.8.6.2 *1,2,3	BETWEEN 1ST AND 2ND PRIMARY CONTAINMENT BOUNDARY. *SYSTEM LEAKAGE PRESSURE TESTS PRIOR TO STARTUP FOLLOWING EACH REACTOR REFUELING OUTAGE. FOR SYSTEM HYDROSTATIC TESTING SEE *SYSTEM HYDROSTATIC TESTS*.

ASME CAT. C-C

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PIPE.....	CAT	CNT.	CFG...	SIZE	S/T....	MAT.....	CAL.....	WBL.CAL.	WELD...	DN6	ISO.....	VT...	PT	MT	UT#.....	UT45....	UT60....	INT	PER....	RR...	REMARKS.....	
RCT-CE1-3	C-C	1		N/A		N/A	N/A				37							2	1			
HPEX-CC-47	C-C	1	P-H	20*	.375	P1			J-9F		2601-1							2	CF,CG		BSH-91	
HPEX-CC-55	C-C	1	P-W	20*	.375	P1/F1			J-9S		2601-1							2	CF,CG			
RSA-CE1-1	C-C	1	P-SB	N/A		N/A	N/A				38 2601-4							2	CF,CG			
CSB-CC-32	C-C	1	E-SB	12*	STD	P1			J-1F		2602-1							2	CF,CG		CS4-7	
CSB-CC-41	C-C	1	E-H	12*	STD	F1			J-1F		2602-1							2	CF,CG		CS4-8	
CSB-CC-51	C-C	1	P-H	12*	STD	P1			J-1F		2602-1							2	CF,CG		CS4-10	
CSB-CC-57	C-C	1	E-H	12*	STD	F1			J-1F		2602-1							2	CF,CG		CS4-11	
CSB-CH-63	C-C	1	E-H	12*	STD	F1			J-1F		2602-1							2	CF,CG		CS4-12	
CSA-CC-27	C-C	1	E-SAD	12*	.375	F1			J-1F		2602-2							2	CF,CG		CS4-16	
CSA-CC-30	C-C	1	P-HSL	12*	.375	P1			F		2602-2							2	CF,CG		CSH-19A	
CSA-CC-10	C-C	1	P-SB	16*	.375	P1			F		2603-1							2	CF,CG		CSS-13	
CSA-CC-6	C-C	1	P-H	16*	.375	P1			F		2603-1							2	1			CSH-4
CSB-CC-10	C-C	1	F-SB	16*	.375	P1			J-9F		2603-2							2	CF,CG		CSS14A	
CSB-CC-13	C-C	1	RE-H	14*	.375	F1			J-9F		2603-2							2	CF,CG		CSH-3	
CSB-CC-4	C-C	1	P-W	16*	.375	P1			J-9S		2603-2							2	CF,CG		CSH-1	
CSB-CC-9	C-C	1	P-H	16*	.375	P1			J-9F		2603-2							2	CF,CG		CSH-2	
CSB-CC-79	C-C	1	E-H	10*	STD	F1			J-9F		2603-3							2	CF,CG			
CSB-CC-84	C-C	1	P-SSL	10*	STD	F1			J-9F		2603-3							2	CF,CG			
CSB-CC-85	C-C	1	P-SSL	10*	STD	P1			J-9F		2603-3							2	CF,CG			
CSB-CC-89	C-C	1	E-H	10*	STD	F1			J-9F		2603-3							2	CF,CG			
CSA-CC-73	C-C	1	P-SSL	10*	.365	P1					2603.4							2	CF,CG		CSS-17	
CSA-CC-79	C-C	1	P-H	10*	.365	P1			J-9S		2603.4							2	CF,CG		CSH-24	
CWA-CC-32	C-C	1	L-H	6*	---	P-12			F		2605-4							2	1		HGR.CUH-91	
CWA-CC-39	C-C	1	P-HSL	6*	---	P-12			---		2605-4							2	1			CUH-95
CWA-CC-41	C-C	1	E-H	6*	---	P-12			F		2605-4							2	1			CUH-93
HPID-CC-16	C-C	1	E-H	10*	.930				J-9F		2609-1							2	1			HPH-7
HPID-CC-5	C-C	1	P-H	10*	.930				J-9F		2609-1							2	1			HPH-6
HPID-CF-10	C-C	1	P-P	14*	.930	P1/...			J-9F		2609-1							2	CF,CG			
HPID-CF-6	C-C	1	P-E	14*	.930	P1/F1			J-9F		2609-1							2	CF,CG			
HPID-CF-7	C-C	1	E-P	14*	.930	F1/P1			J-9S		2609-1							2	CF,CG			
HPID-CF-8	C-C	1	P-E	14*	.930	P1/F1			J-9S		2609-1							2	CF,CG			
HPID-CF-9	C-C	1	E-P	14*	.930	F1/P1			J-9S		2609-1							2	CF,CG			
HPIS-CC-11	C-C	1	P-H	16*	.375	P1			J-9F		2611-6							2	CF,CG			HPH-10
HPIS-CC-10	C-C	1	P-H	16*	.375	P1			J-9F		2611-6							2	CF,CG			HPH-10A
HPIS-CC-22	C-C	1	P-H	16*	.375	P1			F		2611-6							2	CF,CG			HPH-11
HPIS-CC-4	C-C	1	P-H	16*	.375	P1			J-9F		2611-6							2	CF,CG			HPH-8
HPIS-CC-6	C-C	1	P-H	16*	.375	P1			J-9F		2611-6							2	CF,CG			HPH-9
RSA-CC-25	C-C	1	P-H	8*	4#	P1			J-9F		2614-1							2	CF,CG			LUGS, MSH-121
RSA-CC-26	C-C	1	P-SB	8*	4#	P1			J-9F		2614-1							2	CF,CG			MES-6
RAS-CE1-1	C-C	1	E-H	N/A		N/A	N/A				29 2614-2							2	CF,CG			
RBS-CE1-1	C-C	1	E-H	N/A		N/A	N/A				30 2614-2							2	CF,CG			
HPEX-CC-14	C-C	1	P-H	20*	.375	P1			J-9F		2614-3							2	CF,CG			MSH-154A
HPEX-CC-17	C-C	1	P-H	20*	.375	P1			J-9F		2614-3							2	CF,CG			MSH-155A
HPEX-CC-22	C-C	1	P-SB	20*	.375	P1			J-9F		2614-3							2	CF,CG			MS-2
HPEX-CC-32	C-C	1	P-SB	16*	.375	P1			J-9F		2614-3							2	CF,CG			MS-4
RWA-CC-36	C-C	1	P-H	6*	.260	P1			J-9F		2621-1							2	CF,CG			RCH-5
RWA-CC-52A	C-C	1	E-H	6*	.260	F1			J-9F		2621-1							2	CF,CG			RCH-6
HPID-CC-24	C-C	1	E-SB	10*	1.093	F1			J-9F		2623-2							2	CF,CG			RFS-3
HPID-CC-38	C-C	1	E-SB	10*	1.093	F1			J-9F		2623-2							2	CF,CG			RFS-5

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PIPE	CAT.	CNT.	CFIG.	SIZE	S/T	MAT.	CAL.	WBL.CAL.	WELD.	DWG	ISO.	VT.	PT	MT	UT0.	UT45.	UT60.	INT	PER.	RR.	REMARKS
HP10-CC-39	C-C	1	E-SB	14"	1.093	F1			J-RF	2623-2									2	CF,CG	RFS-4
RHB-CC-22	C-C	1	P-H	20"	30	P1			S	2624-1									2	CF,CG	RHH-26
RHB-CC-26	C-C	1	P-H	20"	30	P1			S	2624-1									2	CF,CG	RHH-24A
RHB-CE1-1	C-C	1	P-H	N/A		N/A	N/A			29 2624-1									2	CF,CG	
RHB-CE1-2	C-C	1	E-H	N/A		N/A	N/A			29 2624-1									2	CF,CG	
RHB-CE1-3	C-C	1	E-H	N/A		N/A	N/A			29 2624-1									2	CF,CG	RHH-30
RHB-CE1-4	C-C	1	P-H	N/A		N/A	N/A			29 2624-1									2	CF,CG	
RPA-CC-20	C-C	1	E-SP	16"	40	F1			...F	2624-1									2	CF,CG	RHH-21
RPC-CC-24A	C-C	1	E-H	16"	40	F1			...F	2624-1									2	CF,CG	RHS-55
RAW-CE1-9	C-C	1	P-H	---		N/A	---			35 2624-2									2	CF,CG	
RHB-CC-37	C-C	1	P-H	24"	30	P1			F	2624-2									2	CF,CG	RHH-90
RHB-CC-44	C-C	1	E-H	24"	30	F1			F	2624-2									2	CF,CG	RHH-69
RHB-CC-48	C-C	1	P-SB	24"	30	P1			F	2624-2									2	CF,CG	RHS-24
RHB-CC-49	C-C	1	P-SB	24"	30	P1			F	2624-2									2	CF,CG	RHS-23
RHB-CC-51	C-C	1	E-SB	24"	30	F1			F	2624-2									2	CF,CG	RHS-22
RHB-CC-53	C-C	1	E-H	24"	30	F1			F	2624-2									2	CF,CG	RHH-90
RHB-CC-56	C-C	1	E-H	24"	30	F1			F	2624-2									2	CF,CG	RHH-91
RHB-CC-59	C-C	1	E-SB	24"	30	F1			F	2624-2									2	CF,CG	RHS-21
RHS-CC-1	C-C	1	P-H	18"	.365	P1			F	2624-2									2	CF,CG	RHH-93A.LUGS
RHS-CC-18	C-C	1	E-H	18"	.365	F1			F	2624-2									2	CF,CG	RHH-99
RAW-CE1-14	C-C	1		N/A		N/A	N/A			37 2624-3A									2	CF,CG	
RAW-CE1-15	C-C	1		N/A		N/A	N/A			37 2624-3A									2	CF,CG	
RCT-CE1-1	C-C	1	P-H	N/A		N/A	N/A			37 2624-3A									2	I	
RCT-CE1-2	C-C	1	P-H	N/A		N/A	N/A			37 2624-3A									2	I	
RBM-CE1-10	C-C	1		N/A		N/A	N/A			37 2624-3B									2	CF,CG	
RBM-CE1-11	C-C	1		N/A		N/A	N/A			37 2624-3B									2	CF,CG	
RBM-CE1-12	C-C	1		N/A		N/A	N/A			37 2624-3B									2	I	
RBM-CE1-8	C-C	1	E-H	N/A		N/A	N/A			37 2624-3B									2	CF,CG	
RBM-CE1-9	C-C	1	P-H	N/A		N/A	N/A			37 2624-3B									2	CF,CG	
RBM-CE1-11	C-C	1	P-SB							2624-3B									2	CF,CG	
RCT-CE1-4	C-C	1		N/A		N/A	N/A			37 2624-3B									2	CF,CG	
RHC-CC-32	C-C	1	E-H	20"	30	F1			F	2624-3B									2	CF,CG	RHH-46
RHC-CC-36	C-C	1	P-H						F	2624-3B									2	CF,CG	RHH-47
RHC-CE1-1	C-C	1	E-H	N/A		N/A	N/A			30 2624-3B									2	CF,CG	
RHC-CE1-2	C-C	1		N/A		N/A	N/A			30 2624-3B									2	CF,CG	
RHC-CE1-3	C-C	1	E-H	N/A		N/A	N/A			30 2624-3B									2	CF,CG	
RHC-CF-24	C-C	1	P-H	20"	30	P1			SM	2624-3C									2	CF,CG	RHH-41
RPB-CC-20	C-C	1	E-H	16"	40	F1			F	2624-3C									2	CF,CG	RHH-39
RPB-CC-28	C-C	1	P-SB	16"	40	P1			F	2624-3C									2	CF,CG	RHS-42
RPB-CC-32	C-C	1	E-H	14"	40	F1			F	2624-3C									2	CF,CG	RHH-40
RPD-CC-19	C-C	1	E-H	16"	40	F1			F	2624-3C									2	CF,CG	RHH-38
RBM-CE1-5	C-C	1		N/A		N/A	N/A			36 2624-4									2	CF,CG	
RBM-CE1-6	C-C	1		N/A		N/A	N/A			36 2624-4									2	CF,CG	
RHC-CC-41	C-C	1	P-H	24"	30	P1			F	2624-5									2	I	RHH-64
RHC-CC-45	C-C	1	P-SB	24"	30	P1			F	2624-5									2	I	RHS-32
RHC-CC-51	C-C	1	E-SB	24"	30	F1			F	2624-5									2	I	RHS-30
RHC-CC-52	C-C	1	E-H	24"	30	F1			F	2624-5									2	CF,CG	RHH-52
RHC-CC-58	C-C	1	P-H	24"	30	P1			F	2624-5									2	CF,CG	RHH-69.LUGS
RHD-CE1-1	C-C	1	E-H	N/A		N/A	N/A			39 2624-6									2	CF,CG	
RHD-CE1-2	C-C	1	P-H	N/A		N/A	N/A			39 2624-6									2	CF,CG	

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PIPE	CAT.	CNT.	CFG.	SIZE	S/T	MAT.	CAL.	WBI CAL.	WELD	DWG	ISO	VT	PT	HT	UTW	UT45	UT60	INT	PER	RR	REMARKS
RHD-CE1-3	C-C	1	P-H	N/A		N/A	N/A			39	2624-6		7					2		CF,CG	
RHD-CE1-4	C-C	1	P-H	N/A		N/A	N/A			39	2624-6		7					2		CF,CG	
RHD-CE1-5	C-C	1	P-H	N/A		N/A	N/A			39	2624-6		7					2		CF,CG	
RHE-CC-3	C-C	1	E-SP	18*	.365	F1			...	F	2624-7		7					2		CF,CG	RHH-14B
RAW-CE1-3	C-C	1		N/A		N/A	N/A			33	2625-1		7					2		CF,CG	
RAW-CE1-4	C-C	1		N/A		N/A	N/A			33	2625-1		7					2		CF,CG	
RAW-CE1-5	C-C	1	P-H	20*		N/A	---			33	2625-1		7					2		CF,CG	RHS-75
RAW-CE1-6	C-C	1		N/A		N/A	N/A			33	2625-1		7					2		CF,CG	
RAW-CE1-7	C-C	1		N/A		N/A	N/A			33	2625-1		7					2		CF,CG	
RBM-CC-35B	C-C	1	T-SB	16*	.375	F1			...	F	2625-1		7					2		CF,CG	
RBM-CE1-3	C-C	1	T-SB	16*	.375	F1			...	F	2625-1		7					2		CF,CG	RHS-60
RAW-CC-8A	C-C	1	T-SB	16*	.375	F1			...	F	2625-2		7					2		CF,CG	RHS-65
RAW-CE1-1	C-C	1	T-SB	N/A		N/A	N/A			33	2625-2		7					2		CF,CG	
RAW-CE1-2	C-C	1	T-SB	N/A		N/A	N/A			33	2625-2		7					2		CF,CG	
RBM-CE1-3	C-C	1		N/A		N/A	N/A			34	2625-2		7					2		CF,CG	
RBM-CE1-4	C-C	1		N/A		N/A	N/A			34	2625-2		7					2		CF,CG	
RBM-CE1-3	C-C	1		N/A		N/A	N/A				2625-2		7					2		CF,CG	
RPA-CC-16	C-C	1	T-H	20*	.375	F1			...	F	2625-2		7					2		CF,CG	RHH-1
RPD-CC-14	C-C	1	E-H	20*	.375	F1			...	F	2625-2		7					2		CF,CG	RHH-14
RHA-CE1-1	C-C	1		N/A		N/A	N/A			33	2625-3		7					2		1	
RHA-CE1-2	C-C	1		N/A		N/A	N/A			33	2625-3		7					2		1	
RBM-CC-13A	C-C	1	H	20*	.375	F1			...	F	2625-4		7					2		CF,CG	RHH-13
RBM-CE1-1	C-C	1	E-H	34							2625-4		7					2		CF,CG	
RBM-CE1-2	C-C	1		N/A		N/A	N/A			34	2625-4		7					2		CF,CG	
RBM-CE1-4A	C-C	1		N/A		N/A	N/A			34	2625-4		7					2		CF,CG	
RBM-CE1-4B	C-C	1		N/A		N/A	N/A			34	2625-4		7					2		CF,CG	
RBM-CE1-4C	C-C	1		N/A		N/A	N/A			34	2625-4		7					2		CF,CG	
RPB-CC-15	C-C	1	P-H	20*	.375	P1			...	F	2625-4		7					2		CF,CG	
RPA-CC-10B	C-C	1	P-H	20*	.375	P1			...	F	2626-1		7					2		CF,CG	RHS-5
RPA-CC-6	C-C	1	P-H	20*	.375	P1			...	F	2626-1		7					2		CF,CG	RHH-6
RPC-CC-4	C-C	1	P-H	20*	.375	P1			...	F	2626-1		7					2		CF,CG	RHH-3A
RPC-CC-9	C-C	1	P-H	20*	.375	P1			...	F	2626-1		7					2		CF,CG	RHH-2
RPB-CC-1A	C-C	1	P-H	20*	.375	P1			...	F	2626-2		7					2		CF,CG	RHH-10
RPB-CC-6	C-C	1	P-H	20*	.375	P1			...	F	2626-2		7					2		CF,CG	RHH-19
RPB-CC-7	C-C	1	P-H	20*	.375	P1			...	F	2626-2		7					2		CF,CG	RHH-16A
RPD-CC-4	C-C	1	P-H	20*	.375	P1			J-9F		2626-2		7					2		CF,CG	RHH-16A
RPD-CC-8	C-C	1	P-H	20*	.375	P1			J-9F		2626-2		7					2		CF,CG	RHS-15
RAW-CE1-11	C-C	1	P-H	N/A		N/A	N/A			35	2626-3		7					2		CF,CG	
RBM-CE1-7	C-C	1		N/A		N/A	N/A			36	2626-4		7					2		CF,CG	
PSA-CE1-1	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-2	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-3	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-4	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-5	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-6	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
PSA-CE1-7	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	
RAS-CE1-2	C-C	1	P-H	---		N/A	---			31	2629-1		7					2		CF,CG	
RAS-CE1-3	C-C	1		N/A		N/A	N/A			31	2629-1		7					2		CF,CG	
RAS-CE1-4	C-C	1		N/A		N/A	N/A			31	2629-1		7					2		CF,CG	
RAS-CE1-5	C-C	1		N/A		N/A	N/A			32	2629-1		7					2		CF,CG	

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
 25 APR 1987

PIPE.....	CNT..	CNT.	CFIG...	SIZE S/T.....	MAT.....	CAL.....	WRI.CAL. WELD...	DWG 150.....	VT....	PT WT 019.....	UTAS.....	UT69.....	INT PER.....	RR... K.MARKS.....
RBS-CE1-2	C-C	1		N/A	N/A	N/A		32 2629-1	7				2	CF,CS
RBS-CE1-3	C-C	1		N/A	N/A	N/A		32 2629-1	7				2	CF,CS
RHM-CF-65E	C-C	1	LUGS	18" .500				CE61-69	7				2	CF,CS
RHM-CF-71E	C-C	1	LUGS	18" .500				CE61-69	7				2	CF,CS
RHE-CC-26	C-C	1	H	12" 1.000			F	C-11-73	7				2	CF,CS
RHE-CC-27	C-C	1	H	12" 1.000			F	CE61-73	7				2	CF,CS
RHB-CC-37	C-C	1	H	12" 1.312			F	CE61-73	7				2	CF,CS
RHB-CC-38	C-C	1	H	12" 1.312			F	CE61-73	7				2	CF,CS
RPC-CC-28A	C-C	1		F1/F1			...F	E-5P	7				2	CF,CS
PNC-CE1-3	C-C	1	P-H	---	N/A	---		48 RCO-755-2	7				2	CF,CS
PNC-CE1-4	C-C	1		N/A	N/A	N/A		48 RCO-755-2	7				2	CF,CS
PNC-CE1-5	C-C	1	P-H	N/A	N/A	N/A		48 RCO-755-2	7				2	CF,CS
PNC-CE1-7	C-C	1	P-H	N/A	N/A	N/A		48 RCO-755-2	7				2	CF,CS
SDS-CE1-21	C-C	1		N/A	N/A	N/A		44 SSM-130MS.19-EP	7				2	CF,CS
RHP-CC-2A	C-C	1	VE-SP	46	-	-	N/A	41 SMCDD-M-8845A	6				2	CF,CS
RHP-CC-2B	C-C	1	VE-SP	46	-	-	N/A	41 SMCDD-X-8845A	7				2	CF,CS

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ASME CAT. C-F

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
 25 APR 1987

PIPE	CAT	CNT	CFG	SIZE	S/T	MAT	CAL	WB1.CAL	WELD	SWG	ISO	VT	PT	MT	UT#	UT45	UT6#	INT	PER	RR	REMARKS
CSA-CF-32	C-F		E-P	12"	.375	P1			J-95												CS.11
CSA-CF-54	C-F		E-P	12"	.375	P1			J-95					7							CS.11
CSA-CF-68	C-F		E-P	18"	.365	P1			J-95					7							1
CSB-CF-5	C-F		P-E	16"	.375	P1			J-95					7							CS.11
RNB-CF-36	C-F	RI-#	RE-P	18"	1.125	P2								7		6		6			CS.21 INSIDE DRYWELL MAY NEED RR RHR-LV-11
RPA-CF-23A	C-F	1	P-V	16"	4#	P1			J-9F					7	6	6					
HPEX-CF-43	C-F	1	P-T	28"	.375	P1			J-95	2601-1											
HPEX-CF-44	C-F	1	T-P	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-45	C-F	1	P-E	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-46	C-F	1	E-P	28"	.375	P1			J-9F	2601-1				7							
HPEX-CF-48	C-F	1	P-E	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-49	C-F	1	E-P	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-50	C-F	1	P-E	28"	.375	P1			J-9F	2601-1				7							
HPEX-CF-51	C-F	1	E-P	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-52	C-F	1	P-E	28"	.375	P1			J-9F	2601-1				7							
HPEX-CF-54	C-F	1	E-P	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-55	C-F	1	E-P	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-56	C-F	1	P-RE	28"	.375	P1			J-95	2601-1				7							
HPEX-CF-57	C-F	1	RE-E	24"	.375	F1			J-95	2601-1				7							
HPEX-CF-58	C-F	1	E-P	24"	.375	P1			J-95	2601-1				7							
HPEX-CF-59	C-F	1	P-P	24"	.375	P1			J-9F	2601-1				7							1-214
HPEX-CF-60	C-F	1	T-P	18"	.360	P1			J-95	2601-1				7							
HPEX-CF-61	C-F	1	P-CAP	18"	.365	P1			J-95	2601-1				7							
RSA-CF-13	C-F	1	P-P	8"	4#	P1	3		J-9	38 2601-4				7	6	6			2	3	
RSA-CF-14	C-F	1	P-E	8"	STD.	P1	3		J-9F	38 2601-4				7							
RSA-CF-15	C-F	1	P-E	8"	4#	P1	3		J-9	38 2601-4				7	6	6					
RSA-CF-16	C-F	1	P-E	8"	4#	P1	3		J-9	38 2601-4				7	6	6					
RSA-CF-17	C-F	1	P-E	8"	4#	P1	3		J-9	38 2601-4				7	6	6					
RSA-CF-18	C-F	1	P-E	8"	4#	P1	3		J-P	38 2601-4				7	6	6			2	2	
RSA-CF-19	C-F	1	P-E	8"	4#	P1	3		J-P	38 2601-4				7	6	6					
RSA-CF-21	C-F	1	R-W	12"	STD.	F1	4		J-P	38 2601-4				7							
CSB-CF-27	C-F	1	PU-R	8"	STD	F1			J-9F	2602-1				7							CORE SPRAY PUMP 1B
CSB-CF-28	C-F	1	R-E	12"	STD	F1			J-95	2602-1				7							
CSB-CF-29	C-F	1	E-P	12"	STD	P1			J-95	2602-1				7							
CSB-CF-30	C-F	1	P-E	12"	STD	P1			J-95	2602-1				7							
CSB-CF-31	C-F	1	E-E	12"	STD	F1			J-95	2602-1				7							
CSB-CF-33	C-F	1	E-V	12"	STD	F1			J-9F	2602-1				7							
CSB-CF-34	C-F	1	V-P	12"	STD	P1			J-9F	2602-1				7							
CSB-CF-36	C-F	1	P-P	12"	STD	P1			J-9F	2602-1				7							
CSB-CF-37	C-F	1	P-P	12"	STD	P1			J-9F	2602-1				7							
CSB-CF-38	C-F	1	P-RT	12"	STD	P1			J-95	2602-1				7							
CSB-CF-39	C-F	1	RT-P	12"	STD	P1			J-95	2602-1				7							
CSB-CF-40	C-F	1	P-E	12"	STD	P1			J-95	2602-1				7							
CSB-CF-42	C-F	1	E-P	12"	STD	P1			J-9F	2602-1				7							
CSB-CF-43	C-F	1	P-E	12"	STD	P1			J-95	2602-1				7							
CSB-CF-44	C-F	1	E-P	12"	STD	P1			J-95	2602-1				7							
CSB-CF-45	C-F	1	E-P	12"	STD	P1			J-95	2602-1				7							
CSB-CF-46	C-F	1	E-P	12"	STD	P1			J-95	2602-1				7							
CSB-CF-47	C-F	1	P-E	12"	STD	P1			J-9F	2602-1				7							

COOPER NUCLEAR PLANT
LIST OF ASME SECTION XI COMPONENTS BY CATEGORY

25 APR 1987

PIPE.....	CAT.,	ONT.,	CF15.....	SIZE	S/I.....	MAT.....	CAL.....	WRI.CAL.	WELD.....	DWG	ISO.....	VT.....	FT	MT	UTM.....	UT45.....	UT5A.....	INT	PER.....	RR.....	REMARKS.....		
CSA-CF-53	C-F	1	P-E	12"	.375	F1		J-95	2642-2	7													
CSA-CF-54	C-F	1	P-E	12"	.375	F1		J-9F	2642-2	7													
CSA-CF-55	C-F	1	E-P	12"	.375	F1		J-95	2642-2	7													
CSA-CF-56	C-F	1	E-P	12"	.375	F1		J-95	2642-2	7													
CSA-CF-57	C-F	1	P-E	12"	.375	F1		J-95	2642-2	7													
CSA-CF-58	C-F	1	E-P	12"	.375	F1		J-95	2642-2	7													
CSA-CF-59	C-F	1	P-R	12"	.375	F1		J-95	2642-2	7													
CSA-CF-60	C-F	1	R-V	12"	1.00	F1		J-9F	2642-2	7													
CSA-CF-61	C-F	1	T-V	10"	.365"	F1		J-9F	2642-2	7													
CSA-CF-62	C-F	1	V-P	10"	.365"	F1		J-9F	2642-2	7													
CSA-CF-63	C-F	1	P-E	10"	.365"	F1		J-95	2642-2	7													
CSA-CF-64	C-F	1	E-F	10"	.365"	F1		J-95	2642-2	7													
CSA-CF-65	C-F	1	P-F	10"	.365"	F1		J-95	2642-2	7													
CSA-CF-66	C-F	1	FC-E	16"	.375	F1		J-9F	2643-1	7													
CSA-CF-67	C-F	1	RE-V	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-68	C-F	1	V-P	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-69	C-F	1	P-V	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-70	C-F	1	V-P	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-71	C-F	1	P-T	14"	.438	F1		J-9F	2643-1	7													
CSA-CF-72	C-F	1	T-P	14"	.438	F1		J-9F	2643-1	7													
CSA-CF-73	C-F	1	P-F	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-74	C-F	1	E-F	16"	.375	F1		J-9F	2643-1	7													
CSA-CF-75	C-F	1	F-P	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-76	C-F	1	P-F	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-77	C-F	1	F-P	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-78	C-F	1	P-V	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-79	C-F	1	V-P	14"	.375	F1		J-9F	2643-1	7													
CSA-CF-80	C-F	1	E-P	16"	.375	F1		J-55	2643-1	7													
CSA-CF-81	C-F	1	P-E	16"	.375	F1		J-55	2643-1	7													
CSA-CF-82	C-F	1	E-P	16"	.375	F1		J-55	2643-1	7													
CSA-CF-83	C-F	1	P-E	16"	.375	F1		J-95	2643-1	7													
CSA-CF-84	C-F	1	E-P	16"	.375	F1		J-95	2643-1	7													
CSA-CF-85	C-F	1	P-F	16"	.375	F1		J-9F	2643-2	7													
CSA-CF-86	C-F	1	N-E	16"	.375	F1		J-9F	2643-2	7													
CSA-CF-87	C-F	1	P-F	16"	.375	F1		J-9F	2643-2	7													
CSA-CF-88	C-F	1	P-RE	16"	.375	F1		J-9F	2643-2	7													
CSA-CF-89	C-F	1	RE-V	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-90	C-F	1	V-P	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-91	C-F	1	P-V	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-92	C-F	1	V-P	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-93	C-F	1	P-T	14"	.40	F1		J-95	2643-2	7													
CSA-CF-94	C-F	1	T-P	14"	.40	F1		J-95	2643-2	7													
CSA-CF-95	C-F	1	E-E	16"	.375	F1		J-9F	2643-2	7													
CSA-CF-96	C-F	1	P-F	14"	.375	F1		J-95	2643-2	7													
CSA-CF-97	C-F	1	F-F	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-98	C-F	1	F-P	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-99	C-F	1	P-F	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-100	C-F	1	P-F	14"	.375	F1		J-9F	2643-2	7													
CSA-CF-101	C-F	1	P-VA	14"	.375	F1		J-9F	2643-2	7													

CS-LV-10
CS-LV-11
CS-MD-7A
CS-MD-7B

CS-PUMP-1A

CS-LV-CC
CS-LV-CC

CS-LV-67
CS-LV-67
CS-MD-7B
CS-MD-7B

CS-PUMP-1B

COOPER NUCLEAR STATION
LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
25 APR 1987

PIPE.....	CRT.....	CON. CF16.....	SIZE S/1.....	MAT.....	CAL.....	WBL.CAL. WELD.....	DWG ISO.....	VT.....	PT RT UTM.....	UTAS.....	UTAM.....	INT PER.....	RF.....	REMARKS.....
CSB-CF-26	C-F 1	UA-P	14" .375	P1		J-95	2683-2	7						
CSB-CF-3	C-F 1	E-P	16" .375	P1		J-95	2683-2	7						
CSB-CF-4	C-F 1	P-P	16" .375	P1		J-95	2683-2	7						CSH-1
CSB-CF-6	C-F 1	E-P	16" .375	P1		J-95	2683-2	7						
CSB-CF-7	C-F 1	P-E	16" .375	P1		J-95	2683-2	7						
CSB-CF-8	C-F 1	E-P	16" .375	P1		J-95	2683-2	7						
CSB-CF-7A	C-F 1	F-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-7B	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-8A	C-F 1	E-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-8B	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-83	C-F 1	E-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-84	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-87	C-F 1	E-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-88	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-9A	C-F 1	E-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-91	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-92	C-F 1	E-P	18" STD	P1		J-95	2683-3	7						
CSB-CF-93	C-F 1	P-E	18" STD	P1		J-95	2683-3	7						
CSB-CF-94	C-F 1	E-P	18" .365/1.5 P2			J-95	2683-3	7	6	6				
CSB-CF-97	C-F 1	F-E	18" .365	F1		J-95	2683-4	7						
CSA-CF-89	C-F 1	E-E	18" .365	F1		J-95	2683-4	7						
CSA-CF-78	C-F 1	E-P	18" .365	F1		J-95	2683-4	7						
CSA-CF-7A	C-F 1	P-E	18" .365	P1		J-95	2683-4	7						
CSA-CF-75	C-F 1	E-P	18" .365	F1		J-95	2683-4	7						
CSA-CF-76	C-F 1	P-E	18" .365	P1		J-95	2683-4	7						
CSA-CF-77	C-F 1	E-P	18" .365	P1		J-95	2683-4	7						
CSA-CF-7B	C-F 1	P-E	18" .365	P1		J-95	2683-4	7						
CSA-CF-80	C-F 1	E-P	18" .365	F1		J-95	2683-4	7						
CSA-CF-81	C-F 1	P-E	18" .365	F1		J-95	2683-4	7						
CSA-CF-82	C-F 1	E-P	18" .365	F1		J-95	2683-4	7						
CSA-CF-83	C-F 1	P-E	18" .365	P1		J-95	2683-4	7						
CSA-CF-8A	C-F 1	E-P	18" .365	P2		J-95	2683-4	7						
DWA-CF-38A	C-F	P-P	6 80		40	J-95	2685-2	7						
DWA-CF-33A	C-F	P-P	6 80		11	J-95	2685-2	7						
DWA-CF-33B	C-F	P-P	6 80		11	J-95	2685-2	7						
DWA-CF-38	C-F 1	V-P	6" 80	P12	40	J-95	2685-4	7						
DWA-CF-31	C-F 1	P-E	6" 80	P12		J-95	2685-4	7						
DWA-CF-33	C-F 1	E-P	6" 80	P-12		J-95	2685-4	7						
DWA-CF-3A	C-F 1	P-T	6" 80	P-12		J-95	2685-4	7						
DWA-CF-37	C-F 1	T-E	6" 80	P-12		J-95	2685-4	7						
DWA-CF-3B	C-F 1	E-P	6" 80	P-12	N/A	J-95	2685-4	7						
DWA-CF-4B	C-F 1	P-E	6" 80	P-12		J-95	2685-4	7						
DWA-CF-4P	C-F 1	E-RT	6" 80	P-12		J-95	2685-4	7						
DWA-CF-43	C-F 1	RT-R	6" 80	P-12		J-95	2685-4	7						
DWA-CF-4A	C-F 1	RT-R	6" 80	P-12		J-95	2685-4	7						
HP1B-CF-1	C-F 1	PU-R	1/8" .938	F1	N/A	J-95	2689-1	7	6	6				HPCL PUMP
HP1B-CF-1BA	C-F 1	P-F	1/8" .938	P1	N/A	J-95	2689-1	7	6	6				
HP1B-CF-12	C-F 1	F-F	1/8" .938	P1	N/A	J-95	2689-1	7	6	6				
HP1B-CF-13	C-F 1	P-E	1/8" .938	P1	N/A	J-95	2689-1	7	6	6				

CS-VES. PARTS. SAME AS
.CS-4E2

COOPER NUCLEAR STATION

LIST OF ASME SECTION II COMPONENTS BY CATEGORY

25 APR 1987

PIPE.....	CAT..	CNT..	CF16...	SIZE S/I...	MAT.....	CAL.....	WBL.CAL.	WELD....	DWG ISO.....	VT.....	PT WT. UTR.....	UTAS.....	JTAM.....	INT PER.....	SR.....	REMARKS.....
HP10-CF-14	C-F	1	E-P	14" .938	P1	J-9S		2689-1			7	6				HP10-NO-28
HP10-CF-15	C-F	1	P-E	14" .938	P1	J-9S		2689-1			7	6				
HP10-CF-17	C-F	1	E-V	14" 1.093	F1	J-9F		2689-1			7	6				
HP10-CF-2	C-F	1	R-E	14 .938	F1	J-9S	89	2689-1			7	6		2	1	
HP10-CF-3	C-F	1	E-P	14 .538	P1	J-9S	89	2689-1			7	6		2	1	
HP10-CF-1	C-F	1	P-E	16" .844	P1	J-9F		2611-6			7	6				
HP10-CF-11	C-F	1	E-P	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-12	C-F	1	P-E	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-13	C-F	1	E-P	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-14	C-F	1	P-V	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-15	C-F	1	V-E	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-16	C-F	1	E-V	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-17	C-F	1	V-P	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-19	C-F	1	P-V	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-2	C-F	1	E-E	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-20	C-F	1	V-T	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-21	C-F	1	T-F	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-23	C-F	1	P-P	16" .375	F1	J-9S		2611-6			7	6				
HP10-CF-24	C-F	1	P-V	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-25	C-F	1	V-V	16" .375	F1	J-9F		2611-6			7	6				
HP10-CF-26	C-F	1	T-F	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-28	C-F	1	F-P	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-29	C-F	1	P-F	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-3	C-F	1	E-P	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-31	C-F	1	F-E	16" .375	F1	J-9S		2611-6			7	6				
HP10-CF-32	C-F	1	E-EE	16 .375	F1	J-9S		2611-6			7	6				
HP10-CF-33	C-F	1	RE-P	14 .375	P1	J-9F		2611-6			7	6				
HP10-CF-34	C-F	1	P-VU	14 .375	P1	J-9F		2611-6			7	6				
HP10-CF-5	C-F	1	P-P	16" .375	P1	J-9F		2611-6			7	6				
HP10-CF-7	C-F	1	P-E	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-8	C-F	1	E-P	16" .375	P1	J-9S		2611-6			7	6				
HP10-CF-9	C-F	1	F-E	16" .375	P1	J-9F		2611-6			7	6				
RS4-CF-1	C-F	1	T-F	8" .48	F1	J-9	3	38 2614-1			7	6		2	3	
RS4-CF-18	C-F	1	P-V	8" .48	F1	J-9F	3	38 2614-1			7	6				
RS4-CF-181	C-F	1	P-T	8" .48	P1	J-9	3	38 2614-1			7	6				
F78-CF-182	C-F	1	F-CAP	8" .48	P1	J-9	3	38 2614-1			7	6				
RS4-CF-11	C-F	1	P-V	8" .48	P1	J-9F	3	38 2614-1			7	6				
RS4-CF-12	C-F	1	P-V	8" .48	P1	J-9F	3	38 2614-1			7	6				
RS4-CF-2	C-F	1	P-E	8" .48	P1	J-9	3	38 2614-1			7	6				
RS4-CF-20	C-F	1	P-S	8" .48	P1	J-9F	3	38 2614-1			7	6				
RS4-CF-22	C-F	1	T-P	8" .48	P1	J-9S		2614-1			7	6				
RS4-CF-23	C-F	1	P-E	8" .48	P1	J-9S		2614-1			7	6				
RS4-CF-24	C-F	1	E-P	8" .48	P1	J-9F		2614-1			7	6				
RS4-CF-27	C-F	1	P-E	8" .48	P1	J-9S		2614-1			7	6				
RS4-CF-28	C-F	1	E-F	8" .48	P1	J-9S		2614-1			7	6				
RS4-CF-29	C-F	1	P-E	8" .48	P1	J-9S		2614-1			7	6				
RS4-CF-3	C-F	1	P-E	8" .48	P1	J-9	3	38 2614-1			7	6				
RS4-CF-38	C-F	1	E-F	8" .48	P1	J-9F		2614-1			7	6				
RS4-CF-3C	C-F	1	F-P	8" .48	F1	J-9F		2614-1			7	6				

HP10-LV-12
HP10-LV-12
HP10-NO-58
HP10-NO-58
HP10-CV-11
HP10-CV-11
HP10-CV-18
HP10-CV-18, 10, HP10-M
#-17

HP10-P2P

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 LIST OF ASME SECTION II COMPONENTS BY CATEGORY
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PIPE.....	CAT.....	DWT.....	DNF.....	SIZE S.....	MAT.....	CAL.....	WBL.CAL.....	WELD.....	DWG ISO.....	VT.....	PT WT UTM.....	UTAS.....	UTAS.....	INT PER.....	RR.....	REMARKS.....
RSA-CF-4	C-F	1	P-E	8"	48	P1	3	J-9	38 2614-1		7	6	6			
RSA-CF-5	C-F	1	P-E	8"	48	P1	3	J-9	38 2614-1		7	6	6			
RSA-CF-6	C-F	1	P-E	8"	48	P1	3	J-9	38 2614-1		7	6	6			
RSA-CF-7	C-F	1	P-1	8"	48	P1	3	J-9	38 2614-1		7	6	6			
RSA-CF-7A	C-F	1	P-1	8"	48	P1	3	J-9	38 2614-1		7	6	6			
RSA-CF-8	C-F	1	E-1	8"	48	F1	3	J-9	38 2614-1		7	6	6			
RSA-CF-9	C-F	1	E-V	8"	48	F1	3	J-9F	38 2614-1		7	6	6			
RSA-CF-10	C-F	1	T-N	28"	48	F1	N/A	J-9	29 2614-2		7	6	6	2	1	
RSA-CF-11	C-F	1	R-R	8"	80	F1	N/A	J-9F	29 2614-2		7	6	6	2	1	
RAS-CF-12	C-F	1	T-R	28"	48	F1	19	J-9F	29 2614-2		7	6	6			
RAS-CF-13	C-F	1	E-R	18"	48	F1	19	J-9	29 2614-2		7	6	6	2	2	
RAS-CF-14	C-F	1	P-E	18"	48	F1	19	J-9	29 2614-2		7	6	6			
RAS-CF-15	C-F	1	P-E	18"	48	F1	19	J-9	29 2614-2		7	6	6			
RAS-CF-16	C-F	1	P-E	18"	48	F1	19	J-9	29 2614-2		7	6	6			
RAS-CF-17	C-F	1	P-E	18"	48	F1	19	J-9	29 2614-2		7	6	6			
RAS-CF-18	C-F	1	P-E	18"	48	F1	19	J-9	29 2614-2		7	6	6	2	3	
RAS-CF-19	C-F	1	P-R	18"	48	F1	19	J-9	29 2614-2		7	6	6			
RAS-CF-20	C-F	1	T-N	28"	48	F1	N/A	J-9F	29 2614-2		7	6	6	2	1	
RAS-CF-21	C-F	1	R-R	8"	80	F1	N/A	J-9F	38 2614-2		7	6	6	2	1	
RAS-CF-22	C-F	1	T-R	28"	48	F1	N/A	J-9	38 2614-2		7	6	6	2	1	
RAS-CF-23	C-F	1	E-R	18"	48	F1	N/A	J-9	38 2614-2		7	6	6	2	1	
RAS-CF-24	C-F	1	P-E	18"	48	F1	N/A	J-9	38 2614-2		7	6	6	2	1	
RAS-CF-25	C-F	1	P-E	18"	48	F1	N/A	J-9	38 2614-2		7	6	6	2	1	
RAS-CF-26	C-F	1	P-E	18"	48	F1	19	J-9	38 2614-2		7	6	6			
RAS-CF-27	C-F	1	P-E	18"	48	F1	19	J-9F	38 2614-2		7	6	6			
RAS-CF-28	C-F	1	P-E	18"	48	F1	19	J-9	38 2614-2		7	6	6			
RAS-CF-29	C-F	1	P-R	18"	48	F1	19	J-9	38 2614-2		7	6	6			
RAS-CF-30	C-F	1	P-CAP	28"	594	P1	19	J-9S	38 2614-2		7	6	6	2	1	
HPFI-CF-11	C-F	1	T-F	28"	375	P1		J-9F	2614-3		7	6	6	2	1	
HPFI-CF-12	C-F	1	P-E	28"	375	P1		J-9F	2614-3		7	6	6	2	1	
HPFI-CF-13	C-F	1	E-P	28"	375	P1		J-9S	2614-3		7	6	6	2	1	
HPFI-CF-15	C-F	1	P-E	28"	375	P1		J-9F	2614-3		7	6	6	2	1	
HPFI-CF-16	C-F	1	E-P	28"	375	P1		J-9S	2614-3		7	6	6			
HPFI-CF-18	C-F	1	P	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-19	C-F	1	E-P	28"	375	P1		J-9S	2614-3		7	6	6			
HPFI-CF-2	C-F	1	F-RE	18"	562	F1		J-9S	2614-3		7	6	6			
HPFI-CF-28	C-F	1	F-E	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-21	C-F	1	E-P	28"	375	P1		J-9S	2614-3		7	6	6			
HPFI-CF-23	C-F	1	P-E	28"	375	P1		J-9S	2614-3		7	6	6			
HPFI-CF-24	C-F	1	E-V	28"	375	F1		J-9F	2614-3		7	6	6			
HPFI-CF-25	C-F	1	V-F	28"	375	F1		J-9F	2614-3		7	6	6			
HPFI-CF-26	C-F	1	P-P	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-27	C-F	1	P-P	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-28	C-F	1	P-V	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-29	C-F	1	V-P	28"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-3	C-F	1	RE-P	28"	594	P1		J-9S	2614-3		7	6	6			
HPFI-CF-38	C-F	1	T-P	16"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-31	C-F	1	P-E	16"	375	P1		J-9S	2614-3		7	6	6			
HPFI-CF-33	C-F	1	E-P	16"	375	P1		J-9F	2614-3		7	6	6			
HPFI-CF-34	C-F	1	P-E	16"	375	P1		J-9F	2614-3		7	6	6			

HPFI-CV-15
 HPFI-CV-15
 HPFI-LV-44
 HPFI-LV-44

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PIPE	CAT	CNT	CF16	SIZE	S/T	MAT	CAL	WBL	CAL	WELD	DWG	ISO	VT	PT	WT	UTB	UT4S	UT1A	INT	PER	RR	REMARKS
RHB-CF-1	C-F	1	P-T	16"	40	P1	N/A			J-9F	29	2624-1		7						2	1	
RHB-CF-10	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-11	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-12	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-13	C-F	1	E-V	16"	40	F1				J-9	29	2624-1		7						2	1	
RHB-CF-14	C-F	1	E-V	16"	40	F1	19			J-9	29	2624-1		7	6	6						
RHB-CF-15	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-16	C-F	1	P-R	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-17	C-F	1	T-R	20"	40	F1	19			J-9	29	2624-1		7	6	6						
RHB-CF-18	C-F	1	R-T	20"	30	F1				J-9S		2624-1		7	6	6						
RHB-CF-19	C-F	1	T-E	20"	30	F1	N/A			J-9S		2624-1								2	1	
RHB-CF-2	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6				2	2	
RHB-CF-20	C-F	1	E-P	20"	30	P1	N/A			J-9S		2624-1		7						2	1	
RHB-CF-21	C-F	1	P-P	20"	30	F1	N/A			J-9S		2624-1		7						2	1	
RHB-CF-23	C-F	1	P-P	20"	30	P1	N/A			J-9S		2624-1		7						2	1	
RHB-CF-24	C-F	1	P-E	20"	30	P1	N/A			J-9S		2624-1		7						2	1	
RHB-CF-25	C-F	1	E-P	20"	30	P1				J-9F		2624-1		7						2	1	F86-WELD NOT ACCESSIBLE-IN CONCRETE
RHB-CF-27	C-F	1	P-F	20"	30	P1				J-9F		2624-1		7	6	6						
RHB-CF-28	C-F	1	P-T	20"	30	P1				J-9S		2624-1		7	6	6						
RHB-CF-29	C-F	1	T-V	20"	30	F1				J-9F		2624-1										RHR-MU-66A
RHB-CF-3	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6				2	3	
RHB-CF-30	C-F	1	V-P	20"	30	P1				J-9F		2624-1		7	6	6						RHR-MU-66A
RHB-CF-31	C-F	1	P-E	20"	30	P1				J-9S		2624-1		7	6	6						
RHB-CF-32	C-F	1	E-P	20"	30	P1				J-9S		2624-1		7	6	6						
RHB-CF-33	C-F	1	P-E	20"	30	P1				J-9S		2624-1		7	6	6						
RHB-CF-34	C-F	1	E-P	20"	30	P1				J-9S		2624-1		7	6	6						
RHB-CF-4	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-5	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-6	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-7	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RHB-CF-8	C-F	1	P-E	16"	40	P1	19			J-9F	29	2624-1		7	6	6						
RHB-CF-9	C-F	1	P-E	16"	40	P1	19			J-9	29	2624-1		7	6	6						
RPA-CF-21	C-F	1	E-V	16"	40	F1				J-9F		2624-1		7	6	6						RHR-CV-14
RPA-CF-22	C-F	1	V-P	16"	40	P1				J-9F		2624-1		7	6	6						RHR-CV-14
RPA-CF-23	C-F	1	P-W	3"	50	P1				J-9S		2624-1										
RPA-CF-24	C-F	1	V-E	16"	40	F1				J-9F		2624-1		7	6	6						RHR-LV-11
RPA-CF-25	C-F	1	E-P	16"	40	P1	N/A			J-9F		2624-1		7						2	1	
RPA-CF-26	C-F	1	P-E	16"	40	P1	N/A			J-9S		2624-1								2	1	
RPA-CF-27	C-F	1	E-P	16"	40	P1				J-9S		2624-1		7	6	6						
RPA-CF-28	C-F	1	P-E	16"	40	P1				J-9S		2624-1		7	6	6						
RPA-CF-29	C-F	1	E-P	16"	40	P1				J-9S		2624-1		7	6	6						
RPA-CF-30	C-F	1	P-E	16"	40	P1				J-9F		2624-1		7	6	6						
RPA-CF-31	C-F	1	E-RED	16"	40	F1				J-9S		2624-1		7	6	6						
RPA-CF-32	C-F	1	R-T	20"	40	F1				J-9S		2624-1										
RPC-CF-19	C-F	1	PU-E	16"	40	F1				J-9F		2624-1										RHR-FUMPIC
RPC-CF-21	C-F	1	E-V	16"	40	F1				J-9F		2624-1		7	6	6						RHR-CV-16
RPC-CF-22	C-F	1	V-P	16"	40	P1				J-9F		2624-1		7	6	6						RHR-CV-16
RPC-CF-23A	C-F	1	P-V	16"	40	P1				J-9F		2624-1		7	6	6						RHR-LV-13

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 LIST OF ASME SECTION II COMPONENTS BY CATEGORY
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PIPE.....	CAT.....	CMF.....	CF16.....	SIZE SRT.....	MAT.....	CRD.....	WBL,CAL, WELD.....	DWG ISO.....	UT45.....	UT45.....	INT PER.....	RR.....	REMARKS.....
RPC-CF-24	C-F	1	V-E	16" 48	F1	19	J-WF	2624-1					
RPC-CF-25	C-F	1	E-P	18" 48	P1	19	J-95	2624-1					
RPC-CF-26	C-F	1	P-E	16" 48	P1	19	J-95	2624-1					
RPC-CF-27	C-F	1	E-P	16" 48	P1	19	J-95	2624-1					
RPC-CF-28	C-F	1	P-E	16" 48	P1	19	J-95	2624-1					
RPC-CF-29	C-F	1	E-P	16" 48	P1	19	J-95	2624-1					
RPC-CF-30	C-F	1	P-T	16" 48	P1	19	J-9F	2624-1					
RAM-CF-35	C-F	1	F-WA	18" STD.	P1	19	J-9F	35 2624-2					
RAM-CF-39	C-F	1	T-R	24" 38	F1	19	J-9	35 2624-2					
RAM-CF-40	C-F	1	E-R	18" 38	F1	19	J-9	35 2624-2					
RAM-CF-41	C-F	1	E-E	18" 38	F1	19	J-9	35 2624-2					
RAM-CF-42	C-F	1	P-E	18" 38	P1	19	J-9	35 2624-2					
RAM-CF-43	C-F	1	P-E	18" 38	P1	19	J-9	35 2624-2					
RAM-CF-44	C-F	1	E-V	18" 38	F1	19	J-9F	35 2624-2					
RAM-CF-45	C-F	1	P-V	18" 38	P1	19	J-9F	35 2624-2					
RAM-CF-46	C-F	1	P-V	6" .280	F1	3	J-9F	35 2624-2					
RAM-CF-47	C-F	1	P-V	6" .280	P1	3	J-9F	35 2624-2					
RAM-CF-5A	C-F	1	F-WA	6" .280	P1	3	J-9F	35 2624-2					
RAM-CF-5B	C-F	1	E-WA	18" STD.	F1	3	J-9F	35 2624-2					
RAM-CF-78	C-F	1	P-P	24" 38	F1	19	J-9F	37 2624-2					
RAM-CF-79	C-F	1	P-E	24" 38	P1	19	J-9F	37 2624-2					
RAM-CF-80	C-F	1	E-E	24" 38	F1	19	J-9	37 2624-2					
RAM-CF-81	C-F	1	P-E	24" 38	P1	19	J-9	37 2624-2					
RAM-CF-82	C-F	1	P-P	24" 38	P1	19	J-9	37 2624-2					
RAM-CF-83	C-F	1	P-E	24" 38	P1	19	J-9	37 2624-2					
RAM-CF-84	C-F	1	E-T	24" 38	F1	19	J-9	37 2624-2					
RFC-CF-24	C-F	1	E-P	18" .385	P1	19	J-95	2624-2					
RFB-CF-25	C-F	1	P-T	20" 38	P1	19	J-9F	2624-2					
RFB-CF-35	C-F	1	T-P	24" 38	P1	19	J-9F	2624-2					
RFB-CF-38	C-F	1	P-F	24" 38	F1	19	J-9F	2624-2					
RFB-CF-39	C-F	1	P-T	24" 38	P1	19	J-9F	2624-2					
RFB-CF-40	C-F	1	T-T	24" 38	F1	19	J-95	2624-2					
RFB-CF-41	C-F	1	T-P	24" 38	P1	19	J-9F	2624-2					
RFB-CF-43	C-F	1	P-E	24" 38	F1	19	J-95	2624-2					
RFB-CF-45	C-F	1	E-F	24" 38	F1	19	J-95	2624-2					
RFB-CF-46	C-F	1	P-E	24" 38	F1	19	J-9F	2624-2					
RFB-CF-47	C-F	1	E-P	24" 38	P1	19	J-9F	2624-2					
RFB-CF-50	C-F	1	P-E	24" 38	P1	19	J-95	2624-2					
RFB-CF-52	C-F	1	E-E	24" 38	F1	19	J-95	2624-2					
RFB-CF-54	C-F	1	E-P	24" 38	P1	19	J-95	2624-2					
RFB-CF-55	C-F	1	P-E	24" 38	P1	19	J-95	2624-2					
RFB-CF-57	C-F	1	E-F	24" 38	P1	19	J-95	2624-2					
RFB-CF-58	C-F	1	P-E	24" 38	P1	19	J-9F	2624-2					
RFB-CF-61	C-F	1	E-V	24" 50	F1	19	J-9F	2624-2					
RFB-CF-10	C-F	1	E-F	18" .385	P1	19	J-95	2624-2					
RFB-CF-11	C-F	1	P-E	18" .385	F1	19	J-95	2624-2					
RFB-CF-12	C-F	1	E-P	18" .385	P1	19	J-95	2624-2					
RFB-CF-13	C-F	1	P-E	18" .385	P1	19	J-95	2624-2					
RFB-CF-14	C-F	1	E-P	18" .385	P1	19	J-95	2624-2					

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PIPE	CAT.	CNT.	CFIG.	SIZE	S/T	MAT.	CAL.	WEI. CAL.	WELD.	DWG	ISO.	VT.	PT	MT	UTW.	UTWS.	UTWP.	INT	PER.	RP.	REMARKS	
GM-CF-3	C-F	1	E-E	14"	30	F1	4		J-9	37	2624-3A		7	6	6							
GM-CF-4	C-F	1	P-E	14"	30	F1	4		J-9	37	2624-3A		7	6	6							
GM-CF-5	C-F	1	P-V	14"	30	F1	4		J-9	37	2624-3A		7	6	6			2	2			
KRM-CF-72	C-F	1	E-W	20"	40	F1	19		J-9F	37	2624-3B		7	6	6							
KRM-CF-73	C-F	1	E-R	20"	40	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-74	C-F	1	R-P	16"	40	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-75	C-F	1	P-E	16"	40	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-76	C-F	1	E-V	16"	40	F1	19		J-9F	37	2624-3B		7	6	6							
KRM-CF-77	C-F	1	P-V	16"	40	F1	19		J-9F	37	2624-3B		7	6	6							
KRM-CF-78	C-F	1	P-T	16"	40	F1	19		J-9	37	2624-3B		7	6	6				2	2		
KRM-CF-79	C-F	1	P-T	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-80	C-F	1	P-P	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-81	C-F	1	P-P	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-82	C-F	1	P-E	24"	30	F1	19		J-9F	37	2624-3B		7	6	6							
KRM-CF-83	C-F	1	P-E	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-84	C-F	1	E-E	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-85	C-F	1	P-E	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
KRM-CF-86	C-F	1	P-E	24"	30	F1	19		J-9F	37	2624-3B		7	6	6							
KRM-CF-87	C-F	1	E-T	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-14*	C-F	1	P-P	20"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-17*	C-F	1	P-P	20"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-18	C-F	1	P-E	20"	30	F1	19		J-9F	37	2624-3B		7	6	6							
RCT-CF-19	C-F	1	P-E	20"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-20	C-F	1	P-E	20"	30	F1	19		J-9	37	2624-3B		7	6	6				2	2		
RCT-CF-21	C-F	1	P-E	20"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-22	C-F	1	P-E	20"	30	F1	19		J-9F	37	2624-3B		7	6	6							
RCT-CF-23	C-F	1	P-E	20"	30	F1	19		J-9	37	2624-3B		7	6	6							
RCT-CF-24	C-F	1	P-P	20"	30	F1	19		J-9F	37	2624-3B		7	6	6							
RCT-CF-25	C-F	1	P-R	20"	30	F1	19		J-9	37	2624-3B		7	6	6				2	2		
RCT-CF-26	C-F	1	T-R	24"	30	F1	19		J-9	37	2624-3B		7	6	6							
RHC-CF-1	C-F	1	P-T	16"	40	F1	19		J-9F	38	2624-3B		7	6	6							
RHC-CF-10	C-F	1	P-E	16"	40	F1	19		J-9F	38	2624-3B		7	6	6							
RHC-CF-11	C-F	1	P-E	16"	40	F1	19		J-9	38	2624-3B		7	6	6							
RHC-CF-12	C-F	1	P-E	16"	40	F1	19		J-9	38	2624-3B		7	6	6							
RHC-CF-13	C-F	1	E-V	16"	40	F1	19		J-9F	38	2624-3B		7	6	6							
RHC-CF-14	C-F	1	E-V	16"	40	F1	19		J-9F	38	2624-3B		7	6	6							
RHC-CF-15	C-F	1	P-E	16"	40	F1	19		J-9	38	2624-3B		7	6	6							
RHC-CF-16	C-F	1	P-R	16"	40	F1	19		J-9	38	2624-3B		7	6	6							
RHC-CF-17	C-F	1	R-T	20"	40	F1	19		J-9	38	2624-3B		7	6	6				2	2		
RHC-CF-18	C-F	1	T-E	20"	30	F1			J-9S		2624-3B		7	6	6							
RHC-CF-19	C-F	1	E-P	20"	30	F1			J-9S		2624-3B		7	6	6							
RHC-CF-2	C-F	1	P-E	16"	40	F1	19		J-9	38	2624-3B		7	6	6				2	2		
RHC-CF-20	C-F	1	P-E	20"	30	F1			J-9S		2624-3B		7	6	6							
RHC-CF-27	C-F	1	T-V	20"	30	F1			J-9F		2624-3B		7	6	6							RHR-MD-66B
RHC-CF-28	C-F	1	V-P	20"	30	F1			J-9F		2624-3B		7	6	6							RHE-MD-66B
RHC-CF-29	C-F	1	P-E	20"	30	F1			J-9F		2624-3B		7	6	6							
RHC-CF-3	C-F	1	P-E	16"	40	F1	19		J-9	38	2624-3B		7	6	6							
RHC-CF-30	C-F	1	E-P	20"	30	F1			J-9S		2624-3B		7	6	6							
RHC-CF-31	C-F	1	P-E	20"	30	F1			J-9S		2624-3B		7	6	6							
RHC-CF-33	C-F	1	E-P	20"	30	F1			J-9F		2624-3B		7	6	6							

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PIPE	CAT	CNT	CF16	SIZE	S/T	MAT	CAL	WB1 CAL	WELD	QW6 ISD	VT	PT	WT	UTB	UT45	UT60	INT PER	RR	REMARKS
RHC-CF-34	C-F	1	P-T	28"	30	P1			J-95	2624-38		7	6	6					
RHC-CF-35	C-F	1	T-P	24"	30	P1			J-9F	2624-38		7	6	6					
RHC-CF-37	C-F	1	P-F	24"	30	F1			J-9F	2624-38		7	6	6					
RHC-CF-4	C-F	1	P-E	16"	40	P1	19		J-9	38 2624-38		7	6	6					
RHC-CF-5	C-F	1	P-E	16"	40	P1	19		J-9	38 2624-38		7	6	6					
RHC-CF-6	C-F	1	P-E	16"	40	P1	19		J-9F	38 2624-38		7	6	6					
RHC-CF-7	C-F	1	P-E	16"	40	P1	19		J-9	38 2624-38		7	6	6					
RHC-CF-8	C-F	1	P-E	16"	40	P1	19		J-9	38 2624-38		7	6	6					
RHC-CF-9	C-F	1	P-E	16"	40	P1	19		J-9	38 2624-38		7	6	6					
RHC-CF-21	C-F	1	E-P	28"	30	P1			EW	2624-3C		7	6	6					
RHC-CF-22	C-F	1	P-P	28"	30	P1			EW	2624-3C		7	6	6					
RHC-CF-23	C-F	1	P-P	28"	30	P1			EW	2624-3C		7	6	6					
RHC-CF-25	C-F	1	P-P	28"	30	P1			EW	2624-3C		7	6	6					
RHC-CF-26	C-F	1	P-T	28"	30	P1			EW	2624-3C		7	6	6					
RPS-CF-19	C-F	1	PU-E	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-PUMP1"B"
RPS-CF-22	C-F	1	E-V	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-CV-15
RPS-CF-23	C-F	1	V-P	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-CV-15
RPS-CF-25	C-F	1	P-V	16"	40	P1			J-9F	2624-3C		7	6	6					RHR-LV-12
RPS-CF-26	C-F	1	V-E	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-LV-12
RPS-CF-27	C-F	1	E-F	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-29	C-F	1	P-E	16"	40	P1			F	2624-3C		7	6	6					
RPS-CF-30	C-F	1	E-P	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-31	C-F	1	P-E	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-33	C-F	1	E-F	16"	40	F1			J-95	2624-3C		7	6	6					
RPS-CF-34	C-F	1	F-T	16"	40	P1			J-9F	2624-3C		7	6	6					
RPS-CF-16	C-F	1	V-E	16"	40	F1			J-9F	2624-3C		7	6	6					
RPS-CF-21	C-F	1	E-V	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-CV-17
RPS-CF-22	C-F	1	V-P	16"	40	P1			J-9F	2624-3C		7	6	6					RHR-CV-17
RPS-CF-24	C-F	1	P-V	16"	40	P1			J-9F	2624-3C		7	6	6					RHR-LV-14
RPS-CF-25	C-F	1	V-E	16"	40	F1			J-9F	2624-3C		7	6	6					RHR-LV-14
RPS-CF-26	C-F	1	E-P	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-27	C-F	1	P-E	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-28	C-F	1	E-P	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-29	C-F	1	P-E	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-30	C-F	1	E-P	16"	40	P1			J-9F	2624-3C		7	6	6					
RPS-CF-31	C-F	1	P-E	16"	40	P1			J-95	2624-3C		7	6	6					
RPS-CF-32	C-F	1	E-R	16"	40	F1			J-95	2624-3C		7	6	6					
RPS-CF-33	C-F	1	R-T	28"	30	F1			J-95	2624-3C		7	6	6					
RHW-CF-45	C-F	1	T-R	24"	30	F1	19		J-9	36 2624-5		7	6	6			2	3	
RHW-CF-46	C-F	1	E-R	18"	30	F1	19		J-9F	36 2624-5		7	6	6					
RHW-CF-47	C-F	1	E-C	18"	30	F1	19		J-9	36 2624-5		7	6	6					
RHW-CF-48	C-F	1	P-E	18"	30	F1	N/A		J-9	36 2624-5		7	6	6			2	1	
RHW-CF-49	C-F	1	P-C	18"	30	P1	19		J-9	36 2624-5		7	6	6					
RHW-CF-50	C-F	1	E-V	18"	30	F1	19		J-9F	36 2624-5		7	6	6					
RHW-CF-51	C-F	1	P-V	18"	30	P1	19		J-9F	36 2624-5		7	6	6					
RHW-CF-52	C-F	1	P-V	6"	.200	P1	3		J-9F	36 2624-5		7	6	6			2	2	
RHW-CF-60	C-F	1	P-WE	6"	.200	P1	3		J-9F	36 2624-5		7	6	6					
RHW-CF-61	C-F	1	P-V	18"	30	P1	19		J-9F	36 2624-5		7	6	6					
RHC-CF-38	C-F	1	P-T	24"	30	P1			J-9F	2624-5		7	6	6					
RHC-CF-39	C-F	1	T-T	24"	30	F1			J-95	2624-5		7	6	6					

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PIPE	CAT.	ENT.	CF18	SIZE	S/R	MAT.	QAL.	WBL.CAL.	WELD.	INS.	WT	UTR.	UTAS.	UTUB.	INT	PR.	REMARKS
RMC-OF-49	C-F	1	1-P	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-42	C-F	1	P-E	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-43	C-F	1	E-E	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-44	C-F	1	E-P	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-45	C-F	1	P-E	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-47	C-F	1	E-P	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-48	C-F	1	P-E	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-50	C-F	1	E-E	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-53	C-F	1	E-P	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-54	C-F	1	P-E	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-55	C-F	1	E-P	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-56	C-F	1	P-P	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-57	C-F	1	P-P	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-59	C-F	1	P-P	24"	3M	F1		J-9S	2624-5		7	6	6				
RMC-OF-58	C-F	1	P-P	24"	3M	F1		J-9F	2624-5		7	6	6				
RMC-OF-1A	C-F	1	P-1	12"	.375	F1		SM	2624-5		7	6	6				RMC-WV-273
RMC-OF-1B	C-F	1	P-E	12"	.375	F1		SM	2624-5		7	6	6				
RMC-OF-1C	C-F	1	E-1	12"	.362	F1		SM	2624-5		7	6	6				
RMC-OF-1	C-F	1	T-R	12"	STD.	F1	5	J-P	39 2624-6		7	6	6		2 3		
RMC-OF-1B	C-F	1	P-1	8"	STD.	F1	3	J-9	39 2624-6		7	6	6		2 2		
RMC-OF-11	C-F	1	V-T	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-12	C-F	1	P-1	6"	.289	F1	3	J-9F	39 2624-6		7	6	6				
RMC-OF-13	C-F	1	P-E	6"	.260	F1	3	J-9	39 2624-6		7	6	6		2 3		
RMC-OF-14	C-F	1	P-E	6"	.289	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-15	C-F	1	P-OR	6"	.260	F1	3	J-9F	39 2624-6		7	6	6				
RMC-OF-2	C-F	1	P-E	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-2B	C-F	1	P-E	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-3	C-F	1	P-E	8"	STD.	F1	3	J-9	39 2624-6		7	6	6		2 1		
RMC-OF-4	C-F	1	P-E	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-5	C-F	1	P-E	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-6	C-F	1	P-E	8"	STD.	F1	3	J-9F	39 2624-6		7	6	6				
RMC-OF-7	C-F	1	P-E	8"	STD.	F1	3	J-9F	39 2624-6		7	6	6				
RMC-OF-8	C-F	1	P-P	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-9	C-F	1	P-P	8"	STD.	F1	3	J-9	39 2624-6		7	6	6				
RMC-OF-10	C-F	1	P-E	18"	.365	F1		J-9F	2624-7		7	6	6		2 2		K1-34
RMC-OF-2	C-F	1	V-E	18"	.365	F1		J-9F	2624-7		7	6	6				
RMC-OF-1B	C-F	1	P-P	18"	.365	F1		J-9F	2624-7		7	6	6				
RMC-OF-11	C-F	1	P-E	18"	.365	F1		J-9S	2624-7		7	6	6				
RMC-OF-12	C-F	1	E-P	18"	.365	F1		J-9S	2624-7		7	6	6				
RMC-OF-13	C-F	1	P-E	18"	.365	F1		J-9F	2624-7		7	6	6				
RMC-OF-14	C-F	1	E-P	18"	.365	F1		J-9F	2624-7		7	6	6				
RMC-OF-15	C-F	1	V-RE	18"	SM	F1		J-9F	2624-7		7	6	6				
RMC-OF-16	C-F	1	RE-FC	12"	SM	F1		J-9F	2624-7		7	6	6				
RMC-OF-4	C-F	1	E-P	18"	.365	F1	N/A	J-9S	2624-7		7	6	6		2 1		
RMC-OF-5	C-F	1	P-E	18"	.365	F1	N/A	J-9S	2624-7		7	6	6		2 1		
RMC-OF-6	C-F	1	E-P	18"	.365	F1	N/A	J-9S	2624-7		7	6	6		2 1		
RMC-OF-7	C-F	1	P-E	18"	.365	F1		J-9S	2624-7		7	6	6		2 1		
RMC-OF-8	C-F	1	E-E	18"	.365	F1		J-9S	2624-7		7	6	6				756 NOT ACCESSIBLE-IN CONCRETE

COOPER NUCLEAR STATION

LIST OF ASME SECTION XI COMPONENTS BY CATEGORY

25 APR 1987

PIPE.....	CAT..	INT.	CFIC.....	SIZE	SFT.....	MAT.....	CAL.....	WBL.CAL.	WELD.....	DWG	ISG.....	UTM.....	UTM.....	INT	PER.....	RE.....	REMARKS.....
RAM-CF-49	C-F	1	P-E	6"	.288	P1	3		J-9	35	2626-3						
RAM-CF-50	C-F	1	P-E	6"	.288	P1	3		J-9	35	2626-3			2	1		
RAM-CF-51	C-F	1	P-E	6"	.288	P1	3		J-9	35	2626-3						
RAM-CF-52	C-F	1	P-E	6"	.288	P1	3		J-9	35	2626-3						
RAM-CF-53	C-F	1	E-PC	6"	.288	F1	3		J-9F	35	2626-3						
RAM-CF-57	C-F	1	P-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-58	C-F	1	P-E	18"	STD.	F1	19		J-9F	35	2626-3						
RAM-CF-59	C-F	1	P-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-60	C-F	1	P-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-61	C-F	1	E-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-62	C-F	1	E-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-63	C-F	1	P-E	18"	STD.	F1	19		J-9F	35	2626-3			2	2		
RAM-CF-64	C-F	1	P-E	18"	STD.	F1	19		J-9	35	2626-3						
RAM-CF-65	C-F	1	E-PC	18"	STD.	F1	19		J-9F	36	2626-4			2	3		
RAM-CF-54	C-F	1	P-E	6"	.288	F1	3		J-9	36	2626-4						
RAM-CF-55	C-F	1	P-E	6"	.288	F1	3		J-9	36	2626-4						
RAM-CF-56	C-F	1	E-E	6"	.288	F1	3		J-9	36	2626-4						
RAM-CF-57	C-F	1	P-E	6"	.288	F1	3		J-9	36	2626-4						
RAM-CF-58	C-F	1	P-E	6"	.288	F1	3		J-9	36	2626-4						
RAM-CF-62	C-F	1	E-V	18"	3/8	F1	19		J-9F	36	2626-4		6				
RAM-CF-63	C-F	1	P-E	18"	3/8	F1	19		J-9	36	2626-4		6				
RAM-CF-64	C-F	1	P-E	18"	STD.	F1	19		J-9F	36	2626-4		6				
RAM-CF-65	C-F	1	P-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-66	C-F	1	P-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-67	C-F	1	E-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-68	C-F	1	E-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-69	C-F	1	P-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-70	C-F	1	E-E	18"	STD.	F1	19		J-9	36	2626-4		6				
RAM-CF-71	C-F	1	E-PC	18"	STD.	F1	19		J-9	36	2626-4		6				
PSA-CF-1	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-16	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-11	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-12	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-13	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-14	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				
PSA-CF-15	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-16	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-17	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-18	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-19	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				
PSA-CF-2	C-F	1	E-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-20	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-21	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				
PSA-CF-22	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-23	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				
PSA-CF-24	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				
PSA-CF-25	C-F	1	P-E	18"	1/8	F1	4		J-9	32	2629-1		6				
PSA-CF-26	C-F	1	P-E	18"	1/8	F1	4		J-9F	32	2629-1		6				

PIPE.....	CAT.....	ENT.....	DNF.....	SIZE S/UT.....	MAT.....	DAL.....	MBL.CAL. WELD.....	DWG ISO.....	VT.....	FT WT UTA.....	UTAS.....	UTM.....	INT PER.....	68.....	REMARKS.....
PSA-CF-27	C-F	1	P-T	8"	100	P1	3	J-9	32 2629-1	7	6	6			
PSA-CF-28	C-F	1	P-T	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-29	C-F	1	P-E	10"	100	P1	4	J-9F	32 2629-1	7	6	6			
PSA-CF-3	C-F	1	P-P	10"	100	P1	4	J-9	32 2629-1	7	6	6		2	2
PSA-CF-24	C-F	1	P-E	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-31	C-F	1	P-E	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-32	C-F	1	P-T	10"	100	P1	4	J-9F	32 2629-1	7	6	6			
PSA-CF-33	C-F	1	T-V	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-34	C-F	1	V-F	10"	100	P1	4	J-9F	32 2629-1	7	6	6			
PSA-CF-25	C-F	1	P-T	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-36	C-F	1	P-C	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-37	C-F	1	P-V	8"	100	P1	3	J-9F	32 2629-1	7	6	6			
PSA-CF-38	C-F	1	E-V	8"	100	P1	3	J-9	32 2629-1	7	6	6			
PSA-CF-39	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6			
PSA-CF-4	C-F	1	P-P	10"	100	P1	4	J-9F	32 2629-1	7	6	6			
PSA-CF-40	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6			
PSA-CF-41	C-F	1	F-F	8"	100	P1	3	J-9	32 2629-1	7	6	6			
PSA-CF-5	C-F	1	E-T	10"	100	P1	4	J-9	32 2629-1	7	6	6		2	3
PSA-CF-6	C-F	1	T-R	10"	100	P1	4	J-9	32 2629-1	7	6	6			
PSA-CF-7	C-F	1	E-T	10"	100	P1	4	J-9	32 2629-1	7	6	6		2	1
PSA-CF-8	C-F	1	P-E	10"	100	P1	4	J-9	32 2629-1	7	6	6		2	2
PSA-CF-9	C-F	1	P-E	10"	100	P1	4	J-9F	32 2629-1	7	6	6			
RAS-CF-11	C-F	1	E-E	8"	100	P1	3	J-9	31 2629-1	7	6	6		2	2
RAS-CF-12	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6		2	3
RAS-CF-13	C-F	1	T-E	8"	100	P1	3	J-9	31 2629-1	7	6	6		2	1
RAS-CF-14	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-15	C-F	1	P-E	8"	100	P1	3	J-9F	31 2629-1	7	6	6			
RAS-CF-16	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-17	C-F	1	P-E	8"	100	P1	3	J-9F	31 2629-1	7	6	6			
RAS-CF-18	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-19	C-F	1	F-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-20	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-21	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-22	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-23	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-24	C-F	1	P-E	8"	100	P1	3	J-9F	31 2629-1	7	6	6			
RAS-CF-25	C-F	1	F-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-27	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-28	C-F	1	P-T	8"	100	P1	3	J-9F	31 2629-1	7	6	6			
RAS-CF-29	C-F	1	P-T	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-30	C-F	1	P-F	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-31	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-32	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-33	C-F	1	P-E	8"	100	P1	3	J-9	31 2629-1	7	6	6			
RAS-CF-34	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6			
RAS-CF-35	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6			
RAS-CF-36	C-F	1	P-R	8"	100	P1	3	J-9	32 2629-1	7	6	6			
RAS-CF-11	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6		2	3
RAS-CF-12	C-F	1	P-E	8"	100	P1	3	J-9	32 2629-1	7	6	6		2	1
RAS-CF-13	C-F	1	P-E	8"	100	P1	3	J-9F	32 2629-1	7	6	6		2	2

COOPER NUCLEAR STATION
LIST OF ASME SECTION II COMPONENTS BY CATEGORY
25 APR 1987

PIPE.....	CAT...	DN'	CF16...	SIZE S/1	MAT.....	CAL.....	WBL,CAL, WELD...	INSI 100.....	VT.....	PT RT UTP.....	UTAS.....	UT100.....	INT PER.....	RR.....	REMARKS.....
C38-CF-16	C-F	1	P-E	18"	.28H	P2	F	C861-64	7	6	6				INSIDE, TORUS
T18-CF-1	C-F	1	P-FC	8"	1.5	P2	F	C861-64	7	6	6				SEE ALSO, WFE., 76-16.X -213A
T18-CF-2	C-F	1	P-F	8"	.58H	SA3335a	RM	C861-64	7	6	6				SEE ALSO, MUC, 79-16.X -213B
T18-CF-1	C-F	1	P-FC	8"	1.5	P2	F	C861-64	7	6	6				
T18-CF-2	C-F	1	P-F	8"	.58H	SA3335a	RM	C861-64	7	6	6				X-211A
RAM-CF-53A	C-F	1	P-FC	6"	1.25	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53B	C-F	1	P-E	6"	.432	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53C	C-F	1	E-P	6"	.26H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53D	C-F	1	P-T	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53E	C-F	1	T-R	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53F	C-F	1	T-R	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53A	C-F	1	P-FC	6"	1.25	P2	F	C861-65	7	6	6				X-211B
RAM-CF-53B	C-F	1	P-E	6"	.432	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53C	C-F	1	E-P	6"	.26H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53D	C-F	1	P-T	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53E	C-F	1	T-R	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
RAM-CF-53F	C-F	1	T-R	6"	.28H	P2	F	C861-65	7	6	6				INSIDE, TORUS
C38-CF-1A	C-F	1	P-FC	16	.844	P2	F	C861-69	7	6	6				X-227A
C38-CF-1B	C-F	1	P-T	16"	.375	P2	F	C861-69	7	6	6				
C38-CF-1C	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
C38-CF-1D	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
C38-CF-1E	C-F	1	P-FC	16"	.844	P2	F	C861-69	7	6	6				
C38-CF-1F	C-F	1	P-T	16"	.375	P2	F	C861-69	7	6	6				
C38-CF-1G	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
C38-CF-1H	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
HP15-CF-1A	C-F	1	P-FC	16"	.844	P2	F	C861-69	7	6	6				
HP15-CF-1B	C-F	1	P-T	16"	.375	P2	F	C861-69	7	6	6				
HP15-CF-1C	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
HP15-CF-1D	C-F	1	T-F	16"	.375	F23	F	C861-69	7	6	6				
RAM-CF-65A	C-F	1	P-FC	18"	1.75*	P2	F	C861-69	7	6	6				
RAM-CF-65B	C-F	1	P-P	18"	.938	P1	F	C861-69	7	6	6				
RAM-CF-65C	C-F	1	P-R	18"	.5	P2	F	C861-69	7	6	6				
RAM-CF-65F	C-F	1	P-E	18"	.5	P1	F	C861-69	7	6	6				
RAM-CF-71A	C-F	1	P-FC	18"	1.75	P2	F	C861-69	7	6	6				
RAM-CF-71B	C-F	1	P-P	18"	.938	P1	F	C861-69	7	6	6				
RAM-CF-71C	C-F	1	P-R	18"	.5	P2	F	C861-69	7	6	6				
RAM-CF-71D	C-F	1	R-P	18"	.5	P1	F	C861-69	7	6	6				
RAM-CF-71E	C-F	1	P-E	18"	.5	P1	F	C861-69	7	6	6				
RAM-CF-118	C-F	1	P-FC	20"	1.7/16	P2	F	C861-69	7	6	6				
RAM-CF-119	C-F	1	P-FC	20"	1.7/16	P2	F	C861-69	7	6	6				
RAM-CF-120	C-F	1	P-T	20"	.375	P2	F	C861-69	7	6	6				
RAM-CF-121	C-F	1	T-F	20"	.375	F-23	F	C861-69	7	6	6				
RAM-CF-122	C-F	1	T-F	20"	.375	F-23	F	C861-69	7	6	6				
RAM-CF-123	C-F	1	P-FC	20"	1.7/16	P2	F	C861-69	7	6	6				
RAM-CF-124	C-F	1	P-T	20"	.375	P2	F	C861-69	7	6	6				
RAM-CF-125	C-F	1	T-F	20"	.375	F-23	F	C861-69	7	6	6				
RAM-CF-126	C-F	1	T-F	20"	.375	F-23	F	C861-69	7	6	6				
RAM-CF-127	C-F	1	P-FC	20"	1.7/16	P2	F	C861-69	7	6	6				

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION II COMPONENTS BY CATEGORY
 23 APR 1987

PIPE	DAT.	DNT.	CF16	SIZE	SUT	PHI	CAL.	WBT	CAL.	WELD	DWG	130	UT45	UT68	INT	PER	RS.	REMARKS				
PNC-C5-15	C-F	1	P-T	28"	570	F1	19	3-4	48	KCO-755-2	7	2	1																										
PNC-C5-16	C-F	1	P-E	28"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-17	C-F	1	P-E	28"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-18	C-F	1	P-T	28"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-19	C-F	1	T-F	28"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-20	C-F	1	P-F	28"	570	F1	19	3-7	48	KCO-755-2	7																												
PNC-C5-21	C-F	1	P-F	28"	570	F1	19	3-7	48	KCO-755-2	7																												
PNC-C5-22	C-F	1	T-F	28"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-23	C-F	1	P-F	28"	570	F1	19	3-7	48	KCO-755-2	7																												
PNC-C5-24	C-F	1	P-F	28"	570	F1	19	3-7	48	KCO-755-2	7																												
PNC-C5-25	C-F	1	P-T	24"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-26	C-F	1	P-F	24"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-27	C-F	1	P-F	24"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-28	C-F	1	P-F	24"	570	F1	19	3-4	48	KCO-755-2	7																												
PNC-C5-29	C-F	1	E-FC	28"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-30	C-F	1	P-E	28"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-31	C-F	1	P-R	28"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-32	C-F	1	E-R	24"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-33	C-F	1	E-E	24"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-34	C-F	1	E-F	24"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-35	C-F	1	P-F	24"	570	F1	19	3-4	48	KCO-755-3	7																												
PNC-C5-36	C-F	1	P-F	24"	570	F1	19	3-4	48	KCO-755-3	7																												
PSB-CF-4	C-F	1	E-F	24	570	F1	19	3-4	48	KCO-755-3	7																												
SMA-CF-1	C-F	1	CAP-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-10	C-F	1	P-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-11	C-F	1	P-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-12	C-F	1	P-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-13	C-F	1	P-F	8"	80	F1	43	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-14	C-F	1	P-T	8"	80	N/A	N/A	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-15	C-F	1	T-E	8"	80	N/A	N/A	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-16	C-F	1	E-P	8"	80	N/A	N/A	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-17	C-F	1	P-CAP	8"	80	N/A	N/A	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-2	C-F	1	P-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-3	C-F	1	P-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-4	C-F	1	P-T	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-5	C-F	1	T-CAP	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-6	C-F	1	T-P	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-7	C-F	1	T-F	8"	80	F1	N/A	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-8	C-F	1	P-T	8"	80	F1	43	3-9	43	SMA-13895.19-EP	7																												
SMA-CF-9	C-F	1	CAP-F	8"	80	F1	42	3-9	43	SMA-13895.19-EP	7																												
SMS-CF-1	C-F	1	CAP-F	8"	80	F1	42	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-10	C-F	1	T-T	8"	80	F1	42	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-11	C-F	1	T-F	8"	80	F1	43	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-11A	C-F	1	P-F	8"	80	F1	63	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-12	C-F	1	P-E	8"	80	F1	43	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-13	C-F	1	E-F	8"	80	N/A	N/A	3-9	44	SMA-13895.19-EP	7																												
SMS-CF-14	C-F	1	P-E	8"	80	N/A	N/A	3-9	44	SMA-13895.19-EP	7																												

FBI-NOT
 ACCESSIBLE-HANGER
 FBI-NOT
 ACCESSIBLE-HANGER
 FBI-NOT
 ACCESSIBLE-HANGER

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 COOPER NUCLEAR STATION
 LIST OF ASME SECTION XI COMPONENTS BY CATEGORY
 25 APR 1987

PIPE.....	CAT....	DMT...	CF16...	SIZE S/7.....	MAT.....	CAL.....	WBL, CAL, WELD...	INSO ISO.....	UT.....	PT WT UT#.....	UT#2.....	INT PER.....	SR.....	REMARKS.....
S05-CF-15	C-F	1	E-F	8" 8#		N/A	J-9	44 S04-13895.19-EP	7	6	2	1		
S05-CF-15A	C-F	1	F-F	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-16	C-F	1	P-E	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-17	C-F	1	E-F	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-17A	C-F	1	F-F	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-18	C-F	1	P-E	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-19	C-F	1	E-F	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-2	C-F	1	P-F	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-2#	C-F	1	F-CAP	8" 8#		43	J-9	44 S04-13895.19-EP	7	6				
S05-CF-3	C-F	1	P-F	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-4	C-F	1	P-E	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-5	C-F	1	E-F	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-6	C-F	1	P-T	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-7	C-F	1	CAP-F	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-8	C-F	1	P-P	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				
S05-CF-9	C-F	1	P-F	8" 8#	F1	42	J-9	44 S04-13895.19-EP	7	6				

*** 1132

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ASME CAT. F-A

HAMMER.....	CAT.	CL	DWG	ISOMETRIC NO.....	NSM.....	BLDG.	ELEV	BS	ARE.	IAS	STIFF	SG	SPINDCT	MOTSET	COLDSET	SS.....	APRC.....	VT.....	INT	PEN.....	REMARKS.....				
CPD-35M	F-A	1	43	CP-489	SK153M	CONT	916	CC	48	M	BF										NA	18	2	83,CF	
CPD-EEH	F-A	1	43	CP-489	SK153M	CONT	916	SS	M	M	BF											NA	18	2	83,CF
CPD-EES	F-A	1	44	CP-489	SK154A	CONT	916	SS	M	M	BF											NA	18	2	83,CF
CPD-FFA	F-A	1	43	CP-489	SK152N	CONT	916	SS	M	M	BF											NA	18	2	83,CF
CPD-FFS	F-A	1	44	CP-489	SK155M	CONT	916	SS	M	M	BF											NA	18	2	83,CF
CSH-17A	F-A	2	2642-2		SK4825A	CONT	871	CM	48	M	BF	1AS										WP1	18	2	83,CF
CSH-18A	F-A	2	2642-2		SK4825B	CONT	882	CF	M	M	BF											WP1	18	2	83,CF
CSH-19A	F-A	2	2642-2		SK4825C	CONT	893	CM	48	M	BF	1MS													
CSH-3	F-A	2	2643-2		SK4829A	CONT	861	CF	48	M	BF	VS	VS									WP1	18	2	83,CF
CSH-4	F-A	2	2643-1		SK4829B	CONT	868	CM	48	M	BF											NA	18	2	83,CF
CSH-7A	F-A	2	2642-1		SK4829C	CONT	885	CM	M	M	BF											NA	18	2	83,CF
CSH-9A	F-A	2	2642-1		SK4829D	CONT	895	CM	M	M	BF	1MS										NA	18	2	83,CF
CSH-12	F-A	2	2643-1		SK4829E	CONT	861	CF	B	M	BF	1MS										NA	18	2	83,CF
CSH-16	F-A	2	2642-2		SK4829F	CONT	922	CM	48	M	BF	1MS										WP1	18	2	83,CF
MSH-181A	F-A	1	2621-1		SK4834A	CONT	897	SS	M	M	BF	1MS										NA	18	2	83,CF
MSH-189A	F-A	1	2644-2		SK4836B	CONT	915	CC	48	M	BF	1MS										NA	18	2	83,CF
MSH-194A	F-A	2	2614-3		SK4836C	CONT	868	CF	48	M	BF	VS										NA	18	2	83,CF
PSR-1	F-A	1	EP-1A-2-1B-2		SK4844C	CONT	915	CM	48	M	BF											NA	18	2	83,CF
PSR-2	F-A	1	EP-1A-2-1A-2		SK4844D	CONT	915	CM	48	M	BF											NA	18	2	83,CF
PSR-3	F-A	1	EP-1A-2-1B-2		SK4844E	CONT	912	CM	48	M	BF											NA	18	2	83,CF
PSR-4	F-A	1	EP-1A-2-1B-2		SK4844F	CONT	916	CMF	48	M	BF											NA	18	2	83,CF
PSR-5	F-A	1	EP-1A-2-1B-2		SK4844G	CONT	911	CM	48	M	BF											NA	18	2	83,CF
PSR-6	F-A	1	EP-1A-2-1B-2		SK4844H	CONT	905	CMF	48	M	BF											NA	18	2	83,CF
RCH-2A	F-A	2	2621-1		SK4829A	CONT	868	CM	B	M	BF	1MS										NA	18	2	83,CF
RCH-3A	F-A	2	2621-1		SK4829B	CONT	868	CF	48	M	BF	1MS										WP1	18	2	83,CF
RPH-45A	F-A	2	2623-2		SK4837A	CONT	881	CM	48	M	BF	1MS										NA	18	2	83,CF
RPH-7A	F-A	1	2644-4		SK4837B	TURB	895	CM	48	M	BF	1MS										NA	18	2	1
RFS-3D	F-A	2	2644-5		SK4837C	TURB	863	CF	48	M	BF	1MS										NA	18	2	83,CF
RHH-132	F-A	1	2624-6		SK4835A	CONT	959	CF	48	M	BF	1MS										NA	18	2	83,CF
RHH-133	F-A	1	2624-6		SK4835B	CONT	959	CF	48	M	BF	1MS										NA	18	2	83,CF
RHH-135	F-A	1	2624-5		SK4835C	CONT	958	CF	48	M	BF	1MS										NA	18	2	83,CF
RHH-137	F-A	1	2624-5		SK4835D	CONT	924	CF	48	M	BF	1MS										WP1	18	2	83,CF

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 INSERVICE INSPECTION PROGRAM-REV. 3
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HANGER.....	CAT. CL DWG ISOMETRIC NO.....	HEX.....	ELBO. ELEV BS... ABS. 145 STYPE 50 SPJKT HUTSET COLDSRET 51... AFRC.....	VT.....	TNT PER... REMARKS....
RHH-15	F-A 2	262A-2	1E0825	COMT 861 CF	WB M BF NA 1# 2 81,CF
RHH-16A	F-A 2	262A-2	1E0825	COMT 861 CF	WB M BF NA 1# 2 81,CF
RHH-22A	F-A 2	262A-1	SK125A	COMT 879 CW	WB M BF INS 1# 2 81,CF
			SK125B	COMT 983 CF	B BF NS 1# 2 81,CF
RHH-25A	F-A 2	262A-1	1E0825	COMT 861 CF	WB M BF NA 1# 2 81,CF
RHH-3A	F-A 2	262A-1	2E0825	COMT 871 CW	WB BF INS 1# 2 81,CF
RHH-41A	F-A 2	262A-3C	SK153A	COMT 943 CW	WB M BF INS 1# 2 81,CF
RHH-44A	F-A 1	262A-3B	SK159A	COMT 927 CC	WF M BF INS 1# 2 1
			SK159B	COMT 912 CW	WB M BF INS 1# 2 1
RHH-46	F-A 1	262A-3B	SK159C	COMT 913 CW	WB M BF INS 1# 2 81,CF
			SK163	COMT 861 CAC	WB M BF NA 1# 2 81,CF
RHH-46A	F-A 1	262A-3B	SK165	COMT 927 CAC	WB M BF INS 1# 2 81,CF
			SK163A	COMT 921 CF	WB M BF INS 1# 2 81,CF
			SK163B	COMT 943 CW	WB M BF INS 1# 2 81,CF
RHH-47A	F-A 2	262A-3B	SK164A	COMT 883 CF	WB M BF INS 1# 2 81,CF
			SK164B	COMT 882 CW	WB M BF INS 1# 2 81,CF
			SK166C	COMT 916 SS	W M BF NA 1# 2 81,CF
RHH-5A	F-A 2	262A-1	1E0825	COMT 861 CAC	WB M BF NA 1# 2 81,CF
RHH-61	F-A 1	262A-3A	SK183	COMT 927 CAC	WB M BF INS 1# 2 81,CF
			SK182A	COMT 921 CF	WB M BF INS 1# 2 81,CF
			SK184	COMT 943 CW	WB M BF INS 1# 2 81,CF
RHH-9A	F-A 2	262A-2	SK118A	COMT 883 CF	WB M BF INS 1# 2 81,CF
			SK184A	COMT 882 CW	WB M BF INS 1# 2 81,CF
RHS-5M	F-A 1	262A-1	SK151	COMT 943 CW	WB M BF INS 1# 2 81,CF
RHS-63	F-A 1	2625-2	SK164	COMT 883 CF	WB M BF INS 1# 2 81,CF
RHS-6A	F-A 1	262A-4	1E0825	COMT 882 CW	WB M BF NA 1# 2 81,CF
			2E0825	COMT 882 CW	WB M BF NA 1# 2 81,CF
SDH-187	F-A 1	43 CF-187	CSO-177A	COMT 916 SS	W M BF NA 1# 2 81,CF
			SK-155M		

ASME CAT. F-B

NUMBER	CAT.	CL	DWG	ISOMETRIC	NO.	BLDG.	ELEV	BS.	ABS.	148	TYPE	30	SPUNCK	HOTSET	COLUSET	SS	APPC	VT	INT	PER	REMARKS
808-91	F-B	2	2681-1	SK95A SK95AC	CONT	873	CC	WB	W	RB	441	446	MBP1	18	2	81,0F					
855-78	F-B	1	36	2681-4	CONT	877	CA	WB	W	RB			MBP1	18	2	81,0F					
856-18	F-B	1	43	CP-48F1	CONT	916	CA	B		RB			BP1	18	2	81,0F					
856-13	F-B	1	44	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-23	F-B	1	44	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-3N	F-B	1	43	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-25	F-B	1	44	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-4N	F-B	1	43	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-4S	F-B	1	44	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-5N	F-B	1	43	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-5B	F-B	1	44	CP-48F1	CONT	916	CC	WB	W	RB			BP1	18	2	81,0F					
856-6N	F-B	1	43	CP-48F1	CONT	916	CA	B		RB			BP1	18	2	81,0F					
856-6S	F-B	1	44	CP-48F1	CONT	916	CC	WB	W	RB			BP1	18	2	81,0F					
856-7N	F-B	1	43	CP-48F1	CONT	916	CC	WB		RB			BP1	18	2	81,0F					
856-7S	F-B	1	44	CP-48F1	CONT	916	CC	WB	W	RB			BP1	18	2	81,0F					
856-3N	F-B	1	43	CP-48F1	CONT	916	CA	B		RB			BP1	18	2	81,0F					
856-8S	F-B	1	44	CP-48F1	CONT	916	CC	WB	W	RB			BP1	18	2	81,0F					
856-9N	F-B	1	43	CP-48F1	CONT	916	CA	B	W	RB			BP1	18	2	81,0F					
856-4S	F-B	1	44	CP-48F1	CONT	916	CC	WB	W	RB			BP1	18	2	81,0F					
856-38S	F-B	1	44	CP-48F1	CONT	916	CA	B	B	RB			BP1	18	2	81,0F					
856-CC-1N	F-B	1	CP-48F1	CONT	916	SS	W			RB			BP1	18	2	81,0F					
856-CC-1S	F-B	1	44	CP-48F1	CONT	916	SS	W		RB			BP1	18	2	81,0F					
856-CC-2N	F-B	1	43	CP-48F1	CONT	916	SS	W	W	RB			BP1	18	2	81,0F					
856-CC-2S	F-B	1	44	CP-48F1	CONT	916	SS	W		RB			BP1	18	2	81,0F					
856-44S	F-B	1	44	CP-48F1	CONT	916	SS	W	B	RB			BP1	18	2	81,0F					

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 COOPER NUCLEAR STATION
 INSERVICE INSPECTION PROGRAM-REV. 3
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MARKER..... CAT. CL DWG ISOMETRIC NO..... PKG..... ELDG. ELEV RS... ABS. TAG STRS SD SFUNCT HOTDET COLDSBT SS... AFRC..... VT..... INT PER... REMARKS....

CSM-48	F-8 2	2483-3	SK135N	CONT 916 CW	WB	RP1	18	2	87,0F
CS-061	F-8 2	2483-4	1E0805	CONT 876 CW	WB	NA	18	2	87,0F
CSA-W-1	F-8 2	2483-4	KE-118-R1	CONT 877 TRS	W	WP1	18	2	87,0F
CSM-104	F-8 2	2482-1	SK613A	CONT 877 TRS	W	RP1	18	2	87,0F
CSM-13	F-8 2	2482-1	1E0805	CONT 924 CW	WB	RP1	18	2	87,0F
CSM-134	F-8 2	2482-1	SK617	CONT 746 CW	WB	RP1	18	2	87,0F
CSM-17	F-8 2	2482-2	SK619	CONT 746 CW	WB	RP1	18	2	87,0F
CSM-18	F-8 2	2483-2	SK618	CONT 871 CC	WB	RP1	18	2	87,0F
CSM-19	F-8 2	2483-2	1E0805	CONT 861 CC	WB	RP1	18	2	87,0F
CSM-20	F-8 2	2482-2	1E0805	CONT 919 CC	WB	RP1	18	2	87,0F
CSM-20A	F-8 2	2482-2	1E0805	CONT 884 CW	WB	RP1	18	2	87,0F
CSM-21	F-8 2	2482-2	SK630	CONT 919 CC	WB	RP1	18	2	87,0F
CSM-21A	F-8 2	2482-2	SK630C	CONT 919 CW	WB	RP1	18	2	87,0F
CSM-28	F-8 2	2483-2	SK638	CONT 894 CW	WB	RP1	18	2	87,0F
CSM-29A	F-8 2	2483-3	1E0805	CONT 888 CW	WB	RP1	18	2	87,0F
CSM-34	F-8 2	2483-2	1E0805	CONT 861 OS	B	RP1	18	2	87,0F
CSM-35	F-8 2	2482-1	1E0805.2	CONT 862 CF	W	RP1	18	2	87,0F
CSM-36	F-8 2	2482-1	1E0805	CONT 848 CF	B	RP1	18	2	87,0F
CSM-37	F-8 2	2483-1	1E0805	CONT 875 SS	W	RP1	18	2	87,0F
CSM-38	F-8 2	2483-4	1E0805	CONT 894 CW	WB	RP1	18	2	87,0F
CSM-39	F-8 2	2483-4	1E0805	CONT 875 SS	W	RP1	18	2	87,0F
CSM-40	F-8 2	2483-4	1E0805	CONT 875 SS	W	RP1	18	2	87,0F
CSM-41	F-8 2	2482-1	1E0805	CONT 862 CF	W	RP1	18	2	87,0F
CSM-42	F-8 2	2482-2	1E0805	CONT 848 CF	B	RP1	18	2	87,0F
CSM-43	F-8 2	2482-2	1E0805	CONT 897 CW	WB	RP1	18	2	87,0F
CSM-44	F-8 2	2483-4	1E0805	CONT 875 SS	W	RP1	18	2	87,0F
CSM-45	F-8 2	2483-4	1E0805	CONT 848 CF	W	RP1	18	2	87,0F
CSM-46	F-8 2	2483-4	1E0805	CONT 848 CF	W	RP1	18	2	87,0F
CSM-47	F-8 2	2483-4	1E0805	CONT 897 CW	WB	RP1	18	2	87,0F
CSM-48	F-8 2	2483-4	1E0805	CONT 848 CF	W	RP1	18	2	87,0F
CSM-49	F-8 2	2483-4	1E0805	CONT 848 CF	W	RP1	18	2	87,0F

MARKER.....	CRF. CL. DIM. ISOMETRIC.....	NSH.....	R.L.M. ELEV 95.....	ABS. 145 STYFC 80 SP UNIT HOTSET COLUSET SS.....	APRC.....	VT.....	INT PER.....	REMARKS....
MPH-16A	F-8 2	2611-2	CONT 861 CF	WB	M	RB	MP1	1# 2 83,DF
MPH-17	F-8 2	2611-A	CONT 861 CF	B	M	RB	MP1	1# 2 83,DF
MPH-8	F-8 2	2619-1	CONT 865 CF	WB	M	RB	MP1	1# 2 83,DF
MPH-6A								
MPH-6B	F-8 2	2619-1	CONT 877 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-6B	F-8 2	2619-1	CONT 877 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-7A	F-8 2	2619-1	CONT 872 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-8	F-8 2	2611-9	CONT 861 CF	WB	B	RB	MP1	1# 2 83,DF
MPH-9	F-8 2	2611-9	CONT 861 CF	WB	B	RB	MP1	1# 2 83,DF
MPH-17	F-8 2	2619-1	CONT 874 SS	M	S	WB	BP1	1# 2 83,DF
MPH-181	F-8 1	2629-1	CONT 874 SS	M	S	WB	BP1	1# 2 83,DF
MPH-183	F-8 1	2629-1	CONT 923 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-183A	F-8 1	2629-1	CONT 923 CC	WB	B	RB	MBP1	1# 2 83,DF
MPH-183B	F-8 1	2629-1	CONT 923 CC	WB	B	RB	MBP1	1# 2 83,DF
MPH-187	F-8 1	2629-1	CONT 897 SS	M	WB	RB	BP1	1# 2 83,DF
MPH-187A	F-8 1	2629-1	CONT 897 SS	M	WB	RB	BP1	1# 2 83,DF
MPH-111	F-8 1	2629-1	CONT 923 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-117	F-8 1	2629-1	CONT 881 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-138	F-8 1	2614-2	CONT 934 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-139	F-8 1	2614-2	CONT 946 CC	WB	B	RB	MBP1	1# 2 83,DF
MPH-156	F-8 2	2614-2	CONT 858 CC	WB	M	RB	BP1	1# 2 83,DF
MPH-157	F-8 2	2614-2	CONT 888 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-157A	F-8 2	2614-2	CONT 888 CC	WB	B	RB	BP1	1# 2 83,DF
MPH-162	F-8 1	2614-2	CONT 928 CC	WB	M	WB	BP1	1# 2 83,DF
MPH-1	F-8 1	EP-18-2-1-2	CONT 986 CC	WB	M	WB	MBP1	1# 2 83,DF
MPH-1	F-8 1	EP-18-2-1B-2	CONT 916 CC	M	WB	RB	BP1	1# 2 83,DF
MPH-187	F-8 1	800-755-2	CONT 897 SS	M	WB	RB	MBP1	1# 2 83,DF
MPH-188	F-8 1	800-755-2	CONT 897 SS	M	WB	RB	MBP1	1# 2 83,DF
MPH-189	F-8 1	800-755-2	CONT 897 SS	M	WB	RB	MBP1	1# 2 83,DF
MPH-118	F-8 1	800-755-2	CONT 897 SS	M	WB	RB	MBP1	1# 2 83,DF
MPH-186A	F-8 1	800-755-2	CONT 897 SS	M	WB	WB	BP1	1# 2 83,DF
MPH-258A	F-8 1	800-755-2	CONT 897 CC	WB	WB	WB	MP1	1# 2 83,DF
MPH-2	F-8 2	2621-1	CONT 868 CC	WB	WB	WB	BP1	1# 2 83,DF
MPH-3	F-8 2	2621-1	CONT 868 CC	WB	WB	WB	BP1	1# 2 83,DF
MPH-3E	F-8 2	2621-2	CONT 893 SS	M	WB	RB	BP1	1# 2 83,DF
MPH-3Ea	F-8 2	2621-2	CONT 893 CC	WB	WB	RB	BP1	1# 2 83,DF

HANGER..... CAT. 3L DMS ISOMETRIC AS..... HW..... BLNG. ELEV 95.. ABS. TAG STYPE 60 SPURCT WOTSET COLDEET 95... APRC..... VT..... INT PER... REMAINS....

RWH-41	F-B 2	2624-3C	2E0855	CONT 897 CM	48	RB	WPI	18	2	81,CF
RWH-43A	F-B 1	2624-3B	SK152							
RWH-43B	F-B 1	2624-3B	SK152B							
RWH-44	F-B 1	2625-1	SK157A	CONT 948 CM	48	548	BPI	18	2	81,CF
RWH-45	F-B 1	2625-1	2E0855	CONT 947 CM	48	548	BPI	18	2	81,CF
RWH-46	F-B 1	2625-1	2E0855	CONT 887 CM	48	48	BPI	18	2	81,CF
RWH-5	F-B 2	2626-1	SK185	CONT 861 CF	48	RB	WPI	18	2	81,CF
RWH-52A	F-B 1	2624-3B	SK327A	CONT 895 CM	48	48	BPI	18	2	81,CF
RWH-52B	F-B 1	2624-3B	SK173B	CONT 895 CM	48	548	BPI	18	2	81,CF
RWH-53A	F-B 1	2625-1	SK173C	CONT 899 CM	48	548	BPI	18	2	81,CF
RWH-54	F-B 1	2624-3A	SK184A	CONT 892 CC	48	RB	WPI	18	2	81,CF
RWH-54A	F-B 1	2624-3A	SK175A	CONT 894 CM	48	548	BPI	18	2	81,CF
RWH-54B	F-B 1	2624-3A	SK177B	CONT 894 CM	48	548	BPI	18	2	81,CF
RWH-54C	F-B 2	2624-3	2E0855	CONT 861 CF	48	48	WPI	18	2	81,CF
RWH-54D	F-B 2	2624-3	2E0855	CONT 895 CM	48	48	WPI	18	2	81,CF
RWH-93A	F-B 2	2624-2	2E0855	CONT 883 CM	48	48	WPI	18	2	81,CF
RWH-93B	F-B 1	2623-4	2E0855	CONT 894 CM	48	48	BPI	18	2	81,CF
RWH-93C	F-B 1	2623-4	2E0855	CONT 884 CM	48	48	BPI	18	2	81,CF
RWH-93D	F-B 1	2623-4	2E0855	CONT 891 CM	48	48	BPI	18	2	81,CF
RWH-93E	F-B 2	2624-2	2E0855	CONT 943 CF	48	48	WPI	18	2	81,CF
RWH-93F	F-B 2	2624-2	2E0855	CONT 895 CM	48	548	WPI	18	2	81,CF
RWH-93G	F-B 1	2624-2	2E0855	CONT 960 CM	48	548	BPI	18	2	81,CF
RWH-94	F-B 1	2625-1	2E0855	CONT 879 CM	48	548	BPI	18	2	81,CF
RWH-94A	F-B 1	2625-1	2E0855	CONT 891 CM	48	48	BPI	18	2	81,CF
RWH-94B	F-B 1	2625-2	2E0855	CONT 885 CF	48	548	BPI	18	2	81,CF
RWH-94C	F-B 1	2625-2	2E0855	CONT 883 CF	48	48	WPI	18	2	81,CF
RWH-94D	F-B 1	2625-1	2E0855	CONT 867 CF	48	548	BPI	18	2	81,CF

ASME CAT. F-C

HANDLER	CAT.	CL	DWG	ISOM	LOC	INSTR	NSK	BLDG	ELEV	BS	ABS	140	STYVE	SD	SPUNCT	NOTNET	COLDEST	SS	APPC	VT	INT	PER	REMARKS		
85H-187	F-C	1	38	ZMR1-4	SK970	CONT	877	CM	WB	VS						162	175		NA	18	2	81,CF			
					SK976																				
85H-188	F-C	1	38	ZMR1-4	SK-977	CONT	877	SS	W	VS						528	534		BP1	18	2	81,CF			
85H-189	F-C	1	38	ZMR1-4	SK978	CONT	877	CM	WB	VS						528	534		BP1	18	2	81,CF			
85H-192	F-C	2		ZMR1-1	SK956	CONT	877	CM	WB	VS	INS	2588	2520						WP1	18	2	81,CF			
85S-186A	F-C	2		ZMR1-1	85S-186A	CONT	878	CM	WB	NS								6	BP1	18,11	2	81,CF			
CS-H39	F-C	1			CS-H39																			IMPELL HSK	
CS-H41	F-C	1			CS-H41																				IMPELL HSK
CS-H42	F-C	1			CS-H42																				IMPELL HSK
CS-H44	F-C	1			CS-H44																				IMPELL HSK
CSH-1	F-C	2		ZMR2-2	SK688	CONT	861	CF	B	VS	VS	VS	VS		2258	2238		MBP1	18	2	81,CF				
CSH-1A	F-C	2		ZMR2-1	SK612	CONT	928	CS	WB	VST	VS	VS	INS	3638	3728			BP1	18	2	81,CF				
CSH-1B	F-C	2		ZMR2-1	SK613	CONT	946	CM	WB	B	CS								BP1	18	2	81,CF			
CSH-1C	F-C	2		ZMR2-2	1E0855	CONT	866	CF	B	VS	VS	VS		3156	3271			BP1	18	2	81,CF				
CSH-1D	F-C	2		ZMR2-2	SK627	CONT	897	CC	B	VS									BP1	18	2	81,CF			
CSH-1E	F-C	2		ZMR2-2	SK628	CONT	919	CC	WB	VS	VS	VS		3128	3188			BP1	18	2	81,CF				
CSH-2	F-C	2		ZMR3-2	SK629	CONT	861	CF	B	VS	VS	VS		2217	2273			WP1	18	2	81,CF				
CSH-2A	F-C	2		ZMR3-2	SK634	CONT	919	CM	WB	VS	VS	VS		1762	1826			BP1	18	2	81,CF				
CSH-2B	F-C	2		ZMR3-3	SK635	CONT	946	CS	B	CS									BP1	18	2	81,CF			
CSH-2C	F-C	2		ZMR3-3	SK636	CONT	946	CC	B	VS									BP1	18	2	81,CF			
CSH-2D	F-C	2		ZMR3-3	SK642	CONT	874	CC	B	VS				2768	2796			MBP1	18	2	81,CF				
CSH-2E	F-C	2		ZMR3-3	SK642A	CONT	874	CC	B	VS									BP1	18	2	81,CF			
CSH-2F	F-C	2		ZMR3-3	SK648	CONT	877	SS	W	VS				1567	1618			BP1	18	2	81,CF				
CSH-2G	F-C	2		ZMR3-4	1E0855	CONT	877	CC	WB	VS	VS	VS		2482	2483			BP1	18	2	81,CF				
CSH-2H	F-C	2		ZMR3-4	SK638	CONT	877	SS	W	VS	VS	VS		1554	1592			BP1	18	2	81,CF				
CSH-2I	F-C	2		ZMR3-1	SK686	CONT	862	CF	B	VS	VS	VS		2818	2725			WP1	18	2	81,CF				
CSH-3	F-C	1		ZMR2-1	SK683	CONT	946	CS	W	B	CS								BP1	18	2	81,CF			
CSH-4	F-C	1		ZMR2-1	SK674	CONT	946	CC	WB	CS									BP1	18	2	81,CF			
CSH-5	F-C	2		ZMR2-1	SK178A	CONT	862	CF	WB	VS									WP1	18	2	81,CF			

HANGER	CAT.	CL. DIMS	ISOMETRIC NO.	NOB.	9-56. ELEV BS.	ABS.	1-65 STYPE	SD	STUNCT	ROTSET	COLLECT	SS...	APNC	VT.....	INT	PER...	REMARKS...
CSH-8	F-C 2	2A82-1	1E0825	CONT 895	CM	M	VS						MP1		18	2	87,CF	
CSB-1	F-C 2	2A82-1	SK464A	CONT 918	CM	MB	MS	3766	45MM				MP1		18,11	2	87,CF	
CSB-1A	F-C 2	2A82-2	1E0825	CONT 896	CM	M	MS						MP1		18,11	2	87,CF	
CSB-1B	F-C 2	2A82-2	SK464A	CONT 946	CM	M	MS						MP1		18,11	2	87,CF	
CSB-2	F-C 2	2A82-1	1E0825	CONT 929	CC	MB	MS						MP1		18,11	2	87,CF	
CSB-3	F-C 2	2A82-1	SK464A	CONT 946	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-4	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-5	F-C 2	2A82-3	2E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-6	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-7	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-8	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-9	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-10	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-11	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-12	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-13	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-14	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-15	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-16	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-17	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-18	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-19	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-20	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-21	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-22	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-23	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-24	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-25	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-26	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-27	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-28	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-29	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-30	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-31	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-32	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-33	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-34	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-35	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-36	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-37	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-38	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-39	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-40	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-41	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-42	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-43	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-44	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-45	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-46	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-47	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-48	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-49	F-C 2	2A82-3	SK464A	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-50	F-C 2	2A82-3	1E0825	CONT 894	CM	MB	MS						MP1		18,11	2	87,CF	
CSB-51	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS	679	717				MP1		18	2	87,CF	
CSB-52	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-53	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-54	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-55	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-56	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-57	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-58	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-59	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-60	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-61	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-62	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-63	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-64	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-65	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-66	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-67	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-68	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-69	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-70	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-71	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-72	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-73	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-74	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-75	F-C 2	2A82-4	SK464A	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-76	F-C 2	2A82-4	1E0825	CONT 945	CC	MB	VS						MP1		18	2	87,CF	
CSB-77	F-C 2	2A82-4	SK4															

NUMBER	CAT.	CL.	QMG	ISOMETRIC	NO.	NSP	BLDG.	ELEV	BS...	ABS.	146	STYRE	SD	SPUNNY	NOTIFY	COLUSET	SS...	APAC	VT.....	18"	PER...	REMARKS...
MS-1	F-C	1		02731611			SK102	DM	SS	M	CS							MP1	18	2	87,0F	
MS-2	F-C	1		02731611			SK118	DM	SS	M	VS							MP1	18	2	1	
MFCL-S-001	F-C	2		Z001-1			SK104A	CONT	873	DM	MS							BP1	18,11	2	87,0F	18-1P
MFCL-S-001	F-C	2		Z001-1			SK105	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK106	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK107	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK108	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK109	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK110	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK111	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK112	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK113	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK114	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK115	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK116	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK117	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK118	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK119	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK120	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK121	CONT	873	DM	MS							BP1	18	2	87,0F	
MFCL-S-001	F-C	2		Z001-1			SK122	CONT	873	DM	MS							BP1	18	2	87,0F	

MARKER	CONT. CL. TAG	ISOMETRIC NO.	WGR	BLDG.	ELEV. SS.	ABS.	TAG	STYRE	SD	SPJNCT	HT/SET	COL/DET	SI...	WFR	VT.....	INT	PER...	REMARKS
MGR-123	F-C 1	2614-1	SA3373	CONT	877	CC	48	VS		1848	1844		BP1	18	2	87,0F		
			SA3934															
			SA3476															
			SA4477A															
			SA4477B															
			SA4477C															
			SA4477D															
			SA4477E															
			SA4477F															
			SA4477G															
			SA4477H															
			SA4477I															
			SA4477J															
			SA4477K															
			SA4477L															
			SA4477M															
			SA4477N															
			SA4477O															
			SA4477P															
			SA4477Q															
			SA4477R															
			SA4477S															
			SA4477T															
			SA4477U															
			SA4477V															
			SA4477W															
			SA4477X															
			SA4477Y															
			SA4477Z															
			SA4477AA															
			SA4477AB															
			SA4477AC															
			SA4477AD															
			SA4477AE															
			SA4477AF															
			SA4477AG															
			SA4477AH															
			SA4477AI															
			SA4477AJ															
			SA4477AK															
			SA4477AL															
			SA4477AM															
			SA4477AN															
			SA4477AO															
			SA4477AP															
			SA4477AQ															
			SA4477AR															
			SA4477AS															
			SA4477AT															
			SA4477AU															
			SA4477AV															
			SA4477AW															
			SA4477AX															
			SA4477AY															
			SA4477AZ															
			SA4477BA															
			SA4477BB															
			SA4477BC															
			SA4477BD															
			SA4477BE															
			SA4477BF															
			SA4477BG															
			SA4477BH															
			SA4477BI															
			SA4477BJ															
			SA4477BK															
			SA4477BL															
			SA4477BM															
			SA4477BN															
			SA4477BO															
			SA4477BP															
			SA4477BQ															
			SA4477BR															
			SA4477BS															
			SA4477BT															
			SA4477BU															
			SA4477BV															
			SA4477BW															
			SA4477BX															
			SA4477BY															
			SA4477BZ															
			SA4477CA															
			SA4477CB															
			SA4477CC															
			SA4477CD															
			SA4477CE															
			SA4477CF															
			SA4477CG															
			SA4477CH															
			SA4477CI															
			SA4477CJ															
			SA4477CK															
			SA4477CL															
			SA4477CM															
			SA4477CN															
			SA4477CO															
			SA4477CP															
			SA4477CQ															
			SA4477CR															
			SA4477CS															
			SA4477CT															
			SA4477CU															
			SA4477CV															
			SA4477CW															
			SA4477CX															
			SA4477CY															
			SA4477CZ															
			SA4477DA															
			SA4477DB															
			SA4477DC															
			SA4477DD															

NAMES.....	CAT.	CL	TAG	ISOMETRIC NO.....	NSR.....	BLDG.	ELEV	RS..	APPL.	146	STYRE	SD	SPUNCT	HT/SET	COL/SET	SS....	APFC.....	VT.....	INT	PERL..	REMARKS....	
M5H-17M	F-C	1		07701E611	51425A				VS							18222	MP1	18	2	1		
M5H-18	F-C	1		2A29-1	5K35A				VS							4025	BP1	18	2	87,0F		
M5H-19	F-C	1		2A29-1	5K357				VS							2842	BP1	18	2	83,0F		
M5H-20A	F-C	1		2A29-1	5K344M												MP1	18	2	83,0F		
M5H-20B	F-C	1		2A29-1	5K357A				VS	146							BP1	18	2	87,0F		
M5H-21	F-C	1		2A29-1	5K358												MP1	18	2	87,0F		
M5H-22	F-C	1		2A29-1	5K359												MP1	18	2	83,0F		
M5H-23	F-C	1		2A29-1	5K364				VS	146						1789	MP1	18	2	83,0F		
M5H-24	F-C	1		2A29-1	5K361												BP1	18	2	83,0F		
M5H-25	F-C	1		2A29-1	5K362				VS							1786	BP1	18	2	83,0F		
M5H-26	F-C	1		2A29-1	5K363												MP1	18	2	83,0F		
M5H-27	F-C	1		2A29-1	5K364				CS								MP1	18	2	83,0F		
M5H-28	F-C	1		2A29-1	5A432A												MP1	18,11	2	83,0F		
M5H-29	F-C	1		2A29-1	5K329F				MS								5	BP1	18,11	2	83,0F	
M5H-30	F-C	1		2A29-1	5K321F				MS								5	BP1	18,11	2	83,0F	
M5H-31	F-C	1		2A29-1	5K321M				MS								5	BP1	18,11	2	83,0F	
M5H-32	F-C	1		2A29-1	5K321H				MS								5	BP1	18,11	2	87,0F	
M5H-33	F-C	1		2A29-1	5K321I				MS								5	BP1	18,11	2	87,0F	
M5H-34	F-C	1		2A29-1	5K321J				MS								5	BP1	18,11	2	87,0F	
M5H-35	F-C	1		2A29-1	5K321K				MS								5	BP1	18,11	2	87,0F	
M5H-36	F-C	1		2A29-1	5K321L				MS								5	BP1	18,11	2	87,0F	
M5H-37	F-C	1		2A29-1	5K321M				MS								5	BP1	18,11	2	87,0F	
M5H-38	F-C	1		2A29-1	5K321N				MS								5	BP1	18,11	2	87,0F	
M5H-39	F-C	1		2A29-1	5K321O				MS								5	BP1	18,11	2	87,0F	
M5H-40	F-C	1		2A29-1	5K321P				MS								5	BP1	18,11	2	87,0F	
M5H-41	F-C	1		2A29-1	5K321Q				MS								5	BP1	18,11	2	87,0F	
M5H-42	F-C	1		2A29-1	5K321R				MS								5	BP1	18,11	2	87,0F	
M5H-43	F-C	1		2A29-1	5K321S				MS								5	BP1	18,11	2	87,0F	
M5H-44	F-C	1		2A29-1	5K321T				MS								5	BP1	18,11	2	87,0F	
M5H-45	F-C	1		2A29-1	5K321U				MS								5	BP1	18,11	2	87,0F	
M5H-46	F-C	1		2A29-1	5K321V				MS								5	BP1	18,11	2	87,0F	
M5H-47	F-C	1		2A29-1	5K321W				MS								5	BP1	18,11	2	87,0F	
M5H-48	F-C	1		2A29-1	5K321X				MS								5	BP1	18,11	2	87,0F	
M5H-49	F-C	1		2A29-1	5K321Y				MS								5	BP1	18,11	2	87,0F	
M5H-50	F-C	1		2A29-1	5K321Z				MS								5	BP1	18,11	2	87,0F	
M5H-51	F-C	1		2A29-1	5K322A				MS								5	BP1	18,11	2	87,0F	
M5H-52	F-C	1		2A29-1	5K322B				MS								5	BP1	18,11	2	87,0F	
M5H-53	F-C	1		2A29-1	5K322C				MS								5	BP1	18,11	2	87,0F	
M5H-54	F-C	1		2A29-1	5K322D				MS								5	BP1	18,11	2	87,0F	
M5H-55	F-C	1		2A29-1	5K322E				MS								5	BP1	18,11	2	87,0F	
M5H-56	F-C	1		2A29-1	5K322F				MS								5	BP1	18,11	2	87,0F	
M5H-57	F-C	1		2A29-1	5K322G				MS								5	BP1	18,11	2	87,0F	
M5H-58	F-C	1		2A29-1	5K322H				MS								5	BP1	18,11	2	87,0F	
M5H-59	F-C	1		2A29-1	5K322I				MS								5	BP1	18,11	2	87,0F	
M5H-60	F-C	1		2A29-1	5K322J				MS								5	BP1	18,11	2	87,0F	
M5H-61	F-C	1		2A29-1	5K322K				MS								5	BP1	18,11	2	87,0F	
M5H-62	F-C	1		2A29-1	5K322L				MS								5	BP1	18,11	2	87,0F	
M5H-63	F-C	1		2A29-1	5K322M				MS								5	BP1	18,11	2	87,0F	
M5H-64	F-C	1		2A29-1	5K322N				MS								5	BP1	18,11	2	87,0F	
M5H-65	F-C	1		2A29-1	5K322O				MS								5	BP1	18,11	2	87,0F	
M5H-66	F-C	1		2A29-1	5K322P				MS								5	BP1	18,11	2	87,0F	
M5H-67	F-C	1		2A29-1	5K322Q				MS								5	BP1	18,11	2	87,0F	
M5H-68	F-C	1		2A29-1	5K322R				MS								5	BP1	18,11	2	87,0F	
M5H-69	F-C	1		2A29-1	5K322S				MS								5	BP1	18,11	2	87,0F	
M5H-70	F-C	1		2A29-1	5K322T				MS								5	BP1	18,11	2	87,0F	
M5H-71	F-C	1		2A29-1	5K322U				MS								5	BP1	18,11	2	87,0F	
M5H-72	F-C	1		2A29-1	5K322V				MS								5	BP1	18,11	2	87,0F	
M5H-73	F-C	1		2A29-1	5K322W				MS								5	BP1	18,11	2	87,0F	
M5H-74	F-C	1		2A29-1	5K322X				MS								5	BP1	18,11	2	87,0F	
M5H-75	F-C	1		2A29-1	5K322Y				MS								5	BP1	18,11	2	87,0F	
M5H-76	F-C	1		2A29-1	5K322Z				MS								5	BP1	18,11	2	87,0F	
M5H-77	F-C	1		2A29-1	5K323A				MS								5	BP1	18,11	2	87,0F	
M5H-78	F-C	1		2A29-1	5K323B				MS								5	BP1	18,11	2	87,0F	
M5H-79	F-C	1		2A29-1	5K323C				MS								5	BP1	18,11	2	87,0F	
M5H-80	F-C	1		2A29-1	5K323D				MS								5	BP1	18,11	2	87,0F	
M5H-81	F-C	1		2A29-1	5K323E				MS								5	BP1	18,11	2	87,0F	
M5H-82	F-C	1		2A29-1	5K323F				MS								5	BP1	18,11	2	87,0F	
M5H-83	F-C	1		2A29-1	5K323G				MS								5	BP1	18,11	2	87,0F	
M5H-84	F-C	1		2A29-1	5K323H				MS								5	BP1	18,11	2	87,0F	
M5H-85	F-C	1		2A29-1	5K323I				MS								5	BP1	18,11	2	87,0F	
M5H-86	F-C	1		2A29-1	5K323J				MS								5	BP1	18,11	2	87,0F	
M5H-87	F-C	1		2A29-1	5K323K				MS								5	BP1	18,11	2	87,0F	
M5H-88	F-C	1		2A29-1	5K323L				MS								5	BP1	18,11	2	87,0F</	

TABLE 4
 COPPER NICKEL PLATE STATION
 INSERVICE INSPECTION PROGRAM-REV. 3
 17 MAY 1987

NUMBER	DATE	BY	REMARKS	STATUS	DEFECT	LOCATION	COORDINATES	DEPTH	REMARKS
804-6	F-C 2	2421-1		VS	514	544	4871	18	2 81,CF
805-10	F-C 2	2421-2		CS			4871	18	2 81,CF
805-11	F-C 1	2421-4		VS	5219	5557		18	2 1
805-18	F-C 1	2444-4		VST	186	3987	4187	18	2 1
805-19	F-C 1	2444-4		VS	5162	6537		18	2 1
805-15	F-C 1	2444-4		VS	5312	6593		18	2 1
805-16	F-C 1	2444-4		VS	6312	6513		18	2 1
805-2	F-C 1	2444-4		VS	7357	6579		18	2 1
805-3	F-C 1	2444-4		VS	5485	6818		18	2 1
805-4	F-C 1	2444-4		VS	7448	6418		18	2 1
805-42	F-C 2	2423-2		VS	3577	2717		18	2 81,CF
805-43	F-C 2	2423-2		VS	5484	5274		18	2 81,CF
805-44	F-C 2	2423-2		VS	5516	4856		18	2 81,CF
805-45	F-C 2	2423-2		VS	4438	4305		18	2 81,CF
805-5	F-C 1	2444-4		VS	5365	5366		18	2 1
805-6	F-C 1	2444-4		VS	5353	5554		18	2 1
805-42	F-C 1	2549-2		CS			4871	18	2 81,CF
805-42A	F-C 1	2549-2		VS			4871	18	2 81,CF
805-42B	F-C 1	2549-2		VST	9585	9585		18	2 81,CF CONTAINMEN
805-43	F-C 1	2549-2		VS					PENETRATIO
805-43A	F-C 1	2549-2		CS					
805-43B	F-C 1	2549-2		CS					
805-44	F-C 1	2549-2		CS					
805-44A	F-C 1	2549-2		CS					
805-44B	F-C 1	2549-2		CS					
805-45	F-C 1	2549-2		VST					
805-46	F-C 1	2549-2		CS					
805-46A	F-C 1	2549-2		CS					
805-46B	F-C 1	2549-2		VST					
805-46C	F-C 1	2549-2		VST					
805-46D	F-C 1	2549-2		VST					
805-46E	F-C 1	2549-2		VST					
805-46F	F-C 1	2549-2		VST					
805-46G	F-C 1	2549-2		VST					
805-46H	F-C 1	2549-2		VST					
805-46I	F-C 1	2549-2		VST					
805-46J	F-C 1	2549-2		VST					
805-46K	F-C 1	2549-2		VST					
805-46L	F-C 1	2549-2		VST					
805-46M	F-C 1	2549-2		VST					
805-46N	F-C 1	2549-2		VST					
805-46O	F-C 1	2549-2		VST					
805-46P	F-C 1	2549-2		VST					
805-46Q	F-C 1	2549-2		VST					
805-46R	F-C 1	2549-2		VST					
805-46S	F-C 1	2549-2		VST					
805-46T	F-C 1	2549-2		VST					
805-46U	F-C 1	2549-2		VST					
805-46V	F-C 1	2549-2		VST					
805-46W	F-C 1	2549-2		VST					
805-46X	F-C 1	2549-2		VST					
805-46Y	F-C 1	2549-2		VST					
805-46Z	F-C 1	2549-2		VST					
805-47	F-C 1	2549-2		VST					
805-47A	F-C 1	2549-2		VST					
805-47B	F-C 1	2549-2		VST					
805-47C	F-C 1	2549-2		VST					
805-47D	F-C 1	2549-2		VST					
805-47E	F-C 1	2549-2		VST					
805-47F	F-C 1	2549-2		VST					
805-47G	F-C 1	2549-2		VST					
805-47H	F-C 1	2549-2		VST					
805-47I	F-C 1	2549-2		VST					
805-47J	F-C 1	2549-2		VST					
805-47K	F-C 1	2549-2		VST					
805-47L	F-C 1	2549-2		VST					
805-47M	F-C 1	2549-2		VST					
805-47N	F-C 1	2549-2		VST					
805-47O	F-C 1	2549-2		VST					
805-47P	F-C 1	2549-2		VST					
805-47Q	F-C 1	2549-2		VST					
805-47R	F-C 1	2549-2		VST					
805-47S	F-C 1	2549-2		VST					
805-47T	F-C 1	2549-2		VST					
805-47U	F-C 1	2549-2		VST					
805-47V	F-C 1	2549-2		VST					
805-47W	F-C 1	2549-2		VST					
805-47X	F-C 1	2549-2		VST					
805-47Y	F-C 1	2549-2		VST					
805-47Z	F-C 1	2549-2		VST					
805-48	F-C 1	2549-2		VST					
805-48A	F-C 1	2549-2		VST					
805-48B	F-C 1	2549-2		VST					
805-48C	F-C 1	2549-2		VST					
805-48D	F-C 1	2549-2		VST					
805-48E	F-C 1	2549-2		VST					
805-48F	F-C 1	2549-2		VST					
805-48G	F-C 1	2549-2		VST					
805-48H	F-C 1	2549-2		VST					
805-48I	F-C 1	2549-2		VST					
805-48J	F-C 1	2549-2		VST					
805-48K	F-C 1	2549-2		VST					
805-48L	F-C 1	2549-2		VST					
805-48M	F-C 1	2549-2		VST					
805-48N	F-C 1	2549-2		VST					
805-48O	F-C 1	2549-2		VST					
805-48P	F-C 1	2549-2		VST					
805-48Q	F-C 1	2549-2		VST					
805-48R	F-C 1	2549-2		VST					
805-48S	F-C 1	2549-2		VST					
805-48T	F-C 1	2549-2		VST					
805-48U	F-C 1	2549-2		VST					
805-48V	F-C 1	2549-2		VST					
805-48W	F-C 1	2549-2		VST					
805-48X	F-C 1	2549-2		VST					
805-48Y	F-C 1	2549-2		VST					
805-48Z	F-C 1	2549-2		VST					
805-49	F-C 1	2549-2		VST					
805-49A	F-C 1	2549-2		VST					
805-49B	F-C 1	2549-2		VST					
805-49C	F-C 1	2549-2		VST					
805-49D	F-C 1	2549-2		VST					
805-49E	F-C 1	2549-2		VST					
805-49F	F-C 1	2549-2		VST					
805-49G	F-C 1	2549-2		VST					
805-49H	F-C 1	2549-2		VST					
805-49I	F-C 1	2549-2		VST					
805-49J	F-C 1	2549-2		VST					
805-49K	F-C 1	2549-2		VST					
805-49L	F-C 1	2549-2		VST					
805-49M	F-C 1	2549-2		VST					
805-49N	F-C 1	2549-2		VST					
805-49O	F-C 1	2549-2		VST					
805-49P	F-C 1	2549-2		VST					
805-49Q	F-C 1	2549-2		VST					
805-49R	F-C 1	2549-2		VST					
805-49S	F-C 1	2549-2		VST					
805-49T	F-C 1	2549-2		VST					
805-49U	F-C 1	2549-2		VST					
805-49V	F-C 1	2549-2		VST					
805-49W	F-C 1	2549-2		VST					
805-49X	F-C 1	2549-2		VST					
805-49Y	F-C 1	2549-2		VST					
805-49Z	F-C 1	2549-2		VST					
805-50	F-C 1	2549-2		VST					
805-50A	F-C 1	2549-2		VST					
805-50B	F-C 1	2549-2		VST					
805-50C	F-C 1	2549-2		VST					
805-50D	F-C 1	2549-2		VST					
805-50E	F-C 1	2549-2		VST					
805-50F	F-C 1	2549-2		VST					
805-50G	F-C 1	2549-2		VST					
805-50H	F-C 1	2549-2		VST					
805-50I	F-C 1	2549-2		VST					
805-50J	F-C 1	2549-2		VST					
805-50K	F-C 1	2549-2		VST					
805-50L	F-C 1	2549-2		VST					
805-50M	F-C 1	2549-2		VST					
805-50N	F-C 1	2549-2		VST					
805-50O	F-C 1	2549-2		VST					
805-50P	F-C 1	2549-2		VST					
805-50Q	F-C 1	2549-2		VST					

HANDLER..... (AT. CL. GAGS ISOMETRIC AD)..... HOK..... (LUG. ELEV. 55... ABS. 145 STIFFE SG SPANCT NOTSET COULDE?) SS.... AFRC..... VT..... (INT PER... REMARKS....

PENETRATION
 M

REF ID	F-C	DATE	TIME	W	M	CS	NOTES	REF ID	F-C	DATE	TIME	W	M	CS	NOTES
85A-69A	F-C 1	25AP-1	04	023	55	M	CS	85A-69B	F-C 1	25AP-1	04	023	55	M	CS
85A-70	F-C 1	25AP-1	04	023	55	M	CS	85A-71	F-C 1	25AP-1	04	023	55	M	CS
85A-70A	F-C 1	25AP-1	04	023	55	M	CS	85A-71A	F-C 1	25AP-1	04	023	55	M	CS
85A-71	F-C 1	25AP-1	04	023	55	M	CS	85A-72	F-C 1	25AP-1	04	023	55	M	CS
85A-71A	F-C 1	25AP-1	04	023	55	M	CS	85A-73	F-C 1	25AP-1	04	023	55	M	CS
85A-72	F-C 1	25AP-1	04	023	55	M	CS	85A-74	F-C 1	25AP-1	04	023	55	M	CS
85A-73	F-C 1	25AP-1	04	023	55	M	CS	85A-75	F-C 1	25AP-2	04	023	55	M	CS
85A-74	F-C 1	25AP-1	04	023	55	M	CS	85A-76	F-C 1	25AP-2	04	023	55	M	CS
85A-75	F-C 1	25AP-2	04	023	55	M	CS	85A-77	F-C 1	25AP-2	04	023	55	M	CS
85A-76	F-C 1	25AP-2	04	023	55	M	CS	85A-78	F-C 1	25AP-2	04	023	55	M	CS
85A-77	F-C 1	25AP-2	04	023	55	M	CS	85A-79	F-C 1	25AP-2	04	023	55	M	CS
85A-78	F-C 1	25AP-2	04	023	55	M	CS	85A-80	F-C 1	25AP-2	04	023	55	M	CS
85A-79	F-C 1	25AP-2	04	023	55	M	CS	85A-81	F-C 1	25AP-2	04	023	55	M	CS
85A-80	F-C 1	25AP-2	04	023	55	M	CS	85A-82	F-C 1	25AP-2	04	023	55	M	CS
85A-81	F-C 1	25AP-2	04	023	55	M	CS	85A-83	F-C 1	25AP-2	04	023	55	M	CS
85A-82	F-C 1	25AP-2	04	023	55	M	CS	85A-84	F-C 1	25AP-2	04	023	55	M	CS
85A-83	F-C 1	25AP-2	04	023	55	M	CS	85A-85	F-C 1	25AP-2	04	023	55	M	CS
85A-84	F-C 1	25AP-2	04	023	55	M	CS	85A-86	F-C 1	25AP-2	04	023	55	M	CS
85A-85	F-C 1	25AP-2	04	023	55	M	CS	85A-87	F-C 1	25AP-2	04	023	55	M	CS
85A-86	F-C 1	25AP-2	04	023	55	M	CS	85A-88	F-C 1	25AP-2	04	023	55	M	CS
85A-87	F-C 1	25AP-2	04	023	55	M	CS	85A-89	F-C 1	25AP-2	04	023	55	M	CS
85A-88	F-C 1	25AP-2	04	023	55	M	CS	85A-90	F-C 1	25AP-2	04	023	55	M	CS
85A-89	F-C 1	25AP-2	04	023	55	M	CS	85A-91	F-C 1	25AP-2	04	023	55	M	CS
85A-90	F-C 1	25AP-2	04	023	55	M	CS	85A-92	F-C 1	25AP-2	04	023	55	M	CS

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NUMBER	DEF.	CL	DATE	TIME	REQ	STATUS	BY	REMARKS
941214								
941218								
94122	F-C	2	2424-1		VS	CONT 941 CF	40	WP1 18 2 81,0F
94123	F-C	2	2424-1		VS	CONT 873 CC	40	WP1 18 2 81,0F
94125	F-C	2	2424-1		VS	CONT 941 CF	40	WP1 18 2 81,0F
94126	F-C	2	2424-1		VS	CONT 878 CC	40	WP1 18 2 81,0F
94127	F-C	2	2424-1		VS	CONT 941 CF	40	WP1 18 2 81,0F
94128	F-C	2	2424-1		VS	CONT 941 CF	40	WP1 18 2 81,0F
94129	F-C	1	2424-1		VS	CONT 924 CM	40	WP1 18 2 81,0F
94131	F-C	1	2424-1		VS	CONT 951 CM	40	WP1 18 2 81,0F
94132	F-C	1	2424-1		VS	CONT 951 CM	40	WP1 18 2 81,0F
94133	F-C	1	2424-1		VS	CONT 951 CC	40	WP1 18 2 81,0F
94134	F-C	1	2424-1		VS	CONT 951 CC	40	WP1 18 2 81,0F
94135	F-C	1	2424-1		VS	CONT 951 CC	40	WP1 18 2 81,0F
94136	F-C	1	2424-1		VS	CONT 918 CM	40	WP1 18 2 81,0F
94137	F-C	2	2424-1		VS	CONT 922 CC	40	WP1 18 2 81,0F
94138	F-C	2	2424-1		VS	CM 987 SS	4	WP1 18 2 81,0F
94139	F-C	1	2518-1		VS			
94140	F-C	1	2518-1		VS			
94141	F-C	1	2518-1		VS			
94142	F-C	1	2518-1		VS			
94143	F-C	1	2518-1		VS			
94144	F-C	1	2518-1		VS			
94145	F-C	1	2518-1		VS			
94146	F-C	1	2518-1		VS			
94147	F-C	1	2518-1		VS			
94148	F-C	1	2518-1		VS			
94149	F-C	1	2518-1		VS			
94150	F-C	1	2518-1		VS			
94151	F-C	1	2518-1		VS			
94152	F-C	1	2518-1		VS			
94153	F-C	1	2518-1		VS			
94154	F-C	1	2518-1		VS			
94155	F-C	1	2518-1		VS			
94156	F-C	1	2518-1		VS			
94157	F-C	1	2518-1		VS			
94158	F-C	1	2518-1		VS			
94159	F-C	1	2518-1		VS			
94160	F-C	1	2518-1		VS			
94161	F-C	1	2518-1		VS			
94162	F-C	1	2518-1		VS			
94163	F-C	1	2518-1		VS			
94164	F-C	1	2518-1		VS			
94165	F-C	1	2518-1		VS			
94166	F-C	1	2518-1		VS			
94167	F-C	1	2518-1		VS			
94168	F-C	1	2518-1		VS			
94169	F-C	1	2518-1		VS			
94170	F-C	1	2518-1		VS			
94171	F-C	1	2518-1		VS			
94172	F-C	1	2518-1		VS			
94173	F-C	1	2518-1		VS			
94174	F-C	1	2518-1		VS			
94175	F-C	1	2518-1		VS			
94176	F-C	1	2518-1		VS			
94177	F-C	1	2518-1		VS			
94178	F-C	1	2518-1		VS			
94179	F-C	1	2518-1		VS			
94180	F-C	1	2518-1		VS			
94181	F-C	1	2518-1		VS			
94182	F-C	1	2518-1		VS			
94183	F-C	1	2518-1		VS			
94184	F-C	1	2518-1		VS			
94185	F-C	1	2518-1		VS			
94186	F-C	1	2518-1		VS			
94187	F-C	1	2518-1		VS			
94188	F-C	1	2518-1		VS			
94189	F-C	1	2518-1		VS			
94190	F-C	1	2518-1		VS			
94191	F-C	1	2518-1		VS			
94192	F-C	1	2518-1		VS			
94193	F-C	1	2518-1		VS			
94194	F-C	1	2518-1		VS			
94195	F-C	1	2518-1		VS			
94196	F-C	1	2518-1		VS			
94197	F-C	1	2518-1		VS			
94198	F-C	1	2518-1		VS			
94199	F-C	1	2518-1		VS			
94200	F-C	1	2518-1		VS			

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HANGER....	CAT.	CL	DWG	ISOMETRIC NO.....	HSK.....	BLOG.	ELEV	RS..	ABS	IAS	STYPE	SD	SFUNCT	HOTSET	COLDSET	SS...	APRC.....	VT....	INT	PER..	REMARKS...
RHH-47	F-C	2		2624-3B	SK166 SK166 SK167	CONT	985	CW	WB	W	VST	HS		3034	3109		WBPI	10	2		BJ,CF
RHH-48	F-C	2		2624-3B	SK168 SK169	CONT	922	CW	WB	W	VS			4861	5199		WBPI	10	2		BJ,CF
RHH-49	F-C	2		2624-3B	SK169A SK170	CONT	910	CW	WB	W	VS			5900	6170		BP1	10	2		BJ,CF
RHH-50	F-C	1		2624-3B	SK171 SK171A	CONT	989	CWC	WB		VS			5595	5461		WBPI	10	2		BJ,CF
RHH-50A	F-C	2		2624-3C	SK171A SK171B	CONT	073	CC	B		VS			1705	1666		BP1	10	2		BJ,CF
RHH-51	F-C	1		2625-4	SK160	CONT	097	SS	W		VS			5220	5298		BP1	10	2		BJ,CF
RHH-52	F-C	1		2624-3B	SK173	CONT	092	SS	W		VS			6379	6051		BP1	10	2		BJ,CF
RHH-53	F-C	1		2625-3	SK164 SK164C	CONT	907	CF	B		VS			1436B	14011		WP1	10	2		BJ,CF
RHH-55	F-C	1		2624-3A	SK176	CONT	092	SS	WB		VS			6546	6265		BP1	10	2		BJ,CF
RHH-56	F-C	1		2624-3A	SK177	CONT	092	SS	WB		VS			6446	5790		BP1	10	2		BJ,CF
RHH-57	F-C	1		2624-3A	SK178	CONT	098	SS	W		VST	INS		5037	5172		WBPI	10	2		BJ,CF
RHH-59	F-C	1		2624-3A	SK180 SK181	CONT	925	CC	WB		VS	VS		4434	4334		BP1	10	2		BJ,CF
RHH-60	F-C	1		2624-3A	SK182 SK182A	CONT	919	CW	WB		VS	INS		2500	2530		WP1	10	2		BJ,CF
RHH-62	F-C	1		2625-1	SK172	CONT	098	SS	W		VST	INS		1455	1315		WBPI	10	2		BJ,CF
RHH-63	F-C	1		2624-3B	SK174 SK187	CONT	092	SS	W		VS						WBPI	10	2		BJ,CF
RHH-64*	F-C	2		2626-4														10	2		BJ,CF
RHH-66	F-C	2		2624-5	SK190	CONT	092	SS	W		VS			7163	7257		BP1	10	2		BJ,CF
RHH-67	F-C	2		2624-5	SK191	CONT	092	SS	W		VS			6160	6340		BP1	10	2		BJ,CF
RHH-68	F-C	2		2624-5	SK192 SK192A SK192B	CONT	096	SS	W		VS			3050	3131		WBPI	10	2		BJ,CF
RHH-69	F-C	2		2624-5	SK193 SK193A SK193B	CONT	900	CC	WB		VST			9770	10020		WBPI	10	2		BJ,CF
RHH-7	F-C	1		2625-1	1E0855	CONT	004	CF	B		VS			6022	7025		WP1	10	2		BJ,CF
RHH-70	F-C	1		2510-3	SK194 SK194A	DW	912	SS	W	W	VS			10077	10061		WP1	10	2		BJ,CF
RHH-70A	F-C	1		2510-3	SK194AA SK194B SK194D	CONT	912	CWC	WB	W	VS			7006	7994		WPC	10	2		BJ,CF
RHH-71	F-C	1		2510-3	SK195 SK195A	DW	923	SS	W	W	VS			0602	0103		BP1	10	2		BJ,CF
RHH-72	F-C	1		2510-3	SK196	DW	923	SS	W	W	VS			0606	7910		BP1	10	2		BJ,CF
RHH-73	F-C	1		2510-3	SK197	DW	914	SS	W		VS			6214	5745		BP1	10	2		BJ,CF
RHH-74	F-C	1		2510-3	SK198	DW	914	SS	W		CST						BP1	10	2		BJ,CF
RHH-8	F-C	1		2625-1	1E0855 2E0855	CONT	002	CW	WB	W	VS			5070	6410		BP1	10	2		BJ,CF
RHH-84	F-C	1		2626-4	SK5100 SK5100A	CONT	003	CW	WB	W	VS			4366	4269		BP1	10	2		BJ,CF

RANGER	CAT.	CD	INS	TRIC	NO	HSK	B.DG.	ELEV	BS	ABS.	LAB	STYPE	SD	SFUNCT	HOTSET	COLDSET	SS	APRC	VT	INT	PER	REMARKS	
RMS-68	F-C 1	251A-1				SXS176A	DM	917	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-69	F-C 1	251M-1				SXS176B SXS177 SXS177C	DM	915	SS	W	MS						6	WBPI	18,11	2	B	CF	PSA-10
RMS-7	F-C 1	251A-4				SXS179 SXS180A SXS180B	DM	923	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-70	F-C 1	251M-1				SXS180C SXS180D	DM	914	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-71	F-C 1	251M-1				SXS181 SXS181A	DM	914	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-72	F-C 1	251M-1				SXS181B SXS182	DM	914	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-73	F-C 1	251M-1				SXS182A SXS182B	DM	914	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-76	F-C 1	2625-1				SXS186 SXS187A	DM	894	SS	W	MS						5	WBPI	18,11	2	BJ,CF		
RMS-77	F-C 1	2625-1				SXS187B SXS188	DM	894	SS	W	MS						5	WBPI	18,11	2	BJ,CF		
RMS-78	F-C 1	2625-1				SXS188A SXS188B	DM	894	SS	W	MS						5	WBPI	18,11	2	BJ,CF		
RMS-8	F-C 1	251M-4				SXS187 SXS187B	DM	916	SS	W	MS						6	WBPI	18,11	2	BJ,CF	PSA-10	
RMS-60	F-C 1	2625-1				SXS187C SXS187D	DM	889	DM	WB	MS						5	RPI	18,11	2	BJ,CF		
RMS-9	F-C 1	251M-4				SXS189 SXS189A	DM	914	SS	W	MS						6	RPI	18,11	2	BJ,CF	PSA-10	
RMS-96A	F-C 2	2624-2				SXS127N	DM	922	DM	WB	MS						5		18,11	2	BJ,CF		
RR-01	F-C 1					RR-01																IMPELL	HSK
RR-H13A-A	F-C 1					RR-H13A-A																IMPELL	HSK
RR-H13A-B	F-C 1					RR-H13A-B																IMPELL	HSK
RR-H14A-A	F-C 1					RR-H14A-A																IMPELL	HSK
RR-H14A-B	F-C 1					RR-H14A-B																IMPELL	HSK
RR-02	F-C 1					RR-02																IMPELL	HSK
RR-04-A	F-C 1					RR-04-A																IMPELL	HSK
RR-04-B	F-C 1					RR-04-B																IMPELL	HSK
RR-05-A	F-C 1					RR-05-A																IMPELL	HSK
RR-05-B	F-C 1					RR-05-B																IMPELL	HSK
RR-05-C	F-C 1					RR-05-C																IMPELL	HSK
RR-07-A	F-C 1					RR-07-A																IMPELL	HSK
RR-07-B	F-C 1					RR-07-B																IMPELL	HSK
RR-08-A	F-C 1					RR-08-A																IMPELL	HSK
RR-08-B	F-C 1					RR-08-B																IMPELL	HSK
RR-08-C	F-C 1					RR-08-C																IMPELL	HSK
RR-08-D	F-C 1					RR-08-D																IMPELL	HSK
RR-08-E	F-C 1					RR-08-E																IMPELL	HSK
RR-08-F	F-C 1					RR-08-F																IMPELL	HSK
RR-08-G	F-C 1					RR-08-G																IMPELL	HSK
RR-08-H	F-C 1					RR-08-H																IMPELL	HSK
RR-08-I	F-C 1					RR-08-I																IMPELL	HSK
RR-08-J	F-C 1					RR-08-J																IMPELL	HSK
RR-08-K	F-C 1					RR-08-K																IMPELL	HSK
RR-08-L	F-C 1					RR-08-L																IMPELL	HSK
RR-08-M	F-C 1					RR-08-M																IMPELL	HSK
RR-08-N	F-C 1					RR-08-N																IMPELL	HSK
RR-08-O	F-C 1					RR-08-O																IMPELL	HSK
RR-08-P	F-C 1					RR-08-P																IMPELL	HSK
RR-08-Q	F-C 1					RR-08-Q																IMPELL	HSK
RR-08-R	F-C 1					RR-08-R																IMPELL	HSK
RR-08-S	F-C 1					RR-08-S																IMPELL	HSK
RR-08-T	F-C 1					RR-08-T																IMPELL	HSK
RR-08-U	F-C 1					RR-08-U																IMPELL	HSK
RR-08-V	F-C 1					RR-08-V																IMPELL	HSK
RR-08-W	F-C 1					RR-08-W																IMPELL	HSK
RR-08-X	F-C 1					RR-08-X																IMPELL	HSK
RR-08-Y	F-C 1					RR-08-Y																IMPELL	HSK
RR-08-Z	F-C 1					RR-08-Z																IMPELL	HSK

AUGMENTED INSERVICE INSPECTIONS

AUGMENTED INSERVICE INSPECTIONS

Augmented Inservice Inspections (AISI) are not ASME Section XI Code Requirements but are 1) additional examination areas, or 2) increased inspection frequency or combinations of both which are requested by the Nuclear Regulatory Commission.

When examination components fall into the scheduled testing of ISI and are also AISI requirements, then credit for both requirements are taken (no double testing).

There are presently 4 types of Augmented Inservice Inspection required at Cooper Nuclear Station.

<u>TAB</u>	<u>TYPE</u>	<u>DESCRIPTION</u>
1	1	All ring girder bolting and ring girder anchor bolting is to be volumetrically inspected each ten year interval. The Anchor Bolting adjacent to the Inboard MSIV is to be visually inspected each ten year interval. (Reference NRC DRO Bulletin #74-3)
2	2	Ultrasonic examination of the feedwater nozzle safe ends, bores, and inside blend radii, liquid penetrant examination of the feedwater nozzles, and visual inspection of the feedwater spargers as required per Table 2 and Section 4.3.2.4 of NUREG-0619.
3	3	Visual inspection of the Core Spray Spargers and the Core Spray Piping inside the RPV shall be inspected each refueling outage. (Reference IE Bulletin No. 80-13).
4	4	Ultrasonic Examinations, utilizing G.E. Procedure TP508.0654, Rev. D, or equivalent, are conducted to assess the integrity of the jet pump hold down beams at the mid-length ligament areas bounding the beam bolt. These examinations shall be performed once during the second Ten Year Interval. These examinations may be deferred to the end of the internals.

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AUGMENTED ISI - TAB 2

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PIPE.....	AISI.	CFIG...	SIZE	S/T....	MAT.....	CAL.....	DWG	ISO.....	VT...	PT	UT#.....	UT45....	INT	PER....	REMARKS.....	
FW-SPARGERS	2													2	A2	
FWA-BJ-111	2	N-SE	12"	1.5	P2	6	5	2509-1		7	6	6	2	A2		
FWB-BJ-111	2	N-SE	12"	1.5	P2	6	5	2509-1		7	6	6	2	A2		
FWC-BJ-111	2	N-SE	12"	1.5	P2	6	6	2509-2		7	6	6	2	A2		
FWD-BJ-111	2	N-SE	12"	1.5	P2	6	6	2509-2		7	6	6	2	A2		
NB-N4A	2	NB	12							8*	CA		2	A2		
NB-N4B	2	NB	12						8	7	CA		2	A2		
NB-N4C	2	NB	12						8	7	CA		2	A2		
NB-N4D	2	NB	12						8	8*	CA		2	A2		
NVIR-BD-N4A	2	NIR	14"	---	RPV-1		27	27					2	A2	CA - COMPOUND ANGLE	
NVIR-BD-N4B	2	NIR	14"	---	RPV 1	22,27	27	27					2	A2	CA - COMPOUND ANGLE	
NVIR-BD-N4C	2	NIR	14"	---	RPV 1	22,27	27	27					2	A2	CA - COMPOUND ANGLE	
NVIR-BD-N4D	2	NIR	14"	---	RPV 1	22,27	27	27					2	A2	CA - COMPOUND ANGLE	

AUGMENTED ISI - TAB 4

PIPE.....	AISI.	UT4S.....	INT PER.....	REMARKS.....
JPB-01	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-02	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-03	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-04	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-05	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-06	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-07	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-08	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-09	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-10	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-11	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-12	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-13	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-14	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-15	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-16	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-17	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-18	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-19	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL
JPB-20	4	TPS08.0654(55DEG)	2 A4	DEFER TO END OF INTERVAL

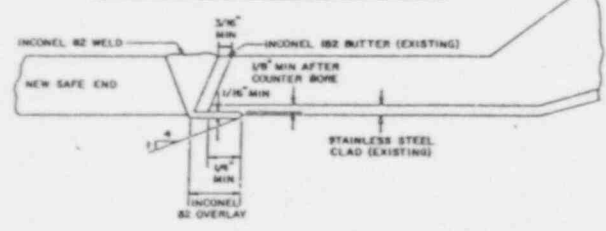
WFLD TYPE DRAWINGS

<u>TAB</u>	<u>WELD TYPE</u>	<u>APPLICATION</u>	<u>REFERENCE DRAWING NO.</u>
1	V1	Lower Vessel Shell Assembly	GE-232-233-10
2	V2	Bottom Vessel Head	232-232-6
3	V3	Support Skirt to Vessel	232-235-5
4	V4	Bottom Head Circumferential	232-232-6
5	V5	Bottom Head Meridional	232-232-6
6	V6	Bottom Head Meridional	232-232-6
7	V7	Bottom Head Meridional	232-232-6
8	V8	Top Vessel Head	232-245
9	V9	Top Vessel Head	232-245
10	V10	Top Vessel Head	232-245
11	V11	Lower Vessel Shell Assembly	232-232-10
12	V12	Recirculation Outlet Nozzle (N-RPV)	232-241
	V12A	Recirculation Outlet Nozzle (N-SE)	232-241/CNS-NB-1
13	V13	Recirculation Inlet Nozzle (N-RPV)	232-241
	V13A	Recirculation Inlet Nozzle (N-SE)	232-241/CNS-NB-1
14	V14	Steam Outlet Nozzle (N-RPV)	232-243
	V14A	Steam Outlet Nozzle (N-SE)	232-243
15	V15	Feedwater Nozzle (N-RPV)	232-243
	V15A	Feedwater Nozzle (N-SE)	232-243
16	V16	Core Spray Nozzle (N-RPV)	232-243
	V16A	Core Spray Nozzle (N-SE)	232-243/CNS-NB-1
17	V17	TOP Head Instrument Nozzle	232-244
18	V18	Head Vent Spray Nozzle	232-244
19	V19	Jet Pump Instrumentation Nozzle (N-RPV)	232-241
	V19A	Jet Pump Instrumentation Nozzle (N-SE)	232-241/CNS-NB-1
20	V20	CRD Return Nozzle (N-RPV)	232-242-7
	V20A	CRD Return Nozzle (N-Cap)	232-242-7
21	J-9GE	GE Circumferential Weld Configuration	107CE305
22	J-9	Shop Circumferential Weld Configuration	107CE305
23	J-9F	Field Circumferential Weld Configuration	107CE305
24	J-9S	Longitudinal Seam Weld Configuration	107CE305
25	J-4	Butt Welding Ends	USAS B 16.25
26	RHx-1	RHR Hx N ₃ Nozzle-Shell	SWECO-M82704
27	RHx-2	RHR Hx Head-Shell	SWECO-M82704
28	RHx-3	RHR Hx Shell-Distributor Ring	SWECO-M82704
29	RHx-4	RHR Hx N ₄ Nozzle-Weld	SWECO-M82704
30	J-7	Flange Attachment Weld Configurations	USAS B31.1
31	V-21	RR, CS, RWCU 3/8" to 2 1/4"	
32	V-22	RR, CS, RWCU 2 1/4" and Over	
33	V-23	Weld RAS-BJ-8	
34	V-23	Weld RBS-BJ-8	

WELD TYPE DRAWINGS - TAB 12

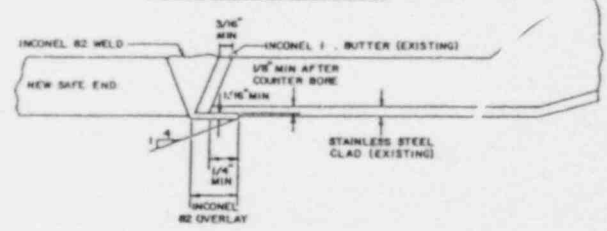
INFORMATION ONLY

RECIRCULATION OUTLET NOZZLE



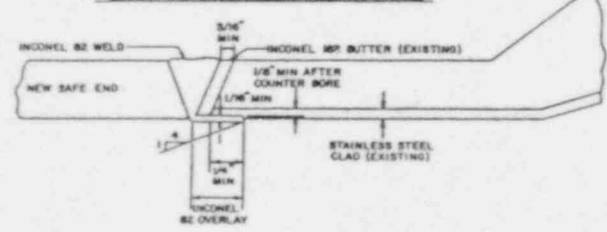
- NOTES: 1. FOR RECIRCULATION OUTLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR RECIRCULATION OUTLET NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-994.
 3. CRI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CRI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CRI PROCEDURE WPS-ERR2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CRI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CRI PER CONTRACT 84-2.

CORE SPRAY NOZZLE



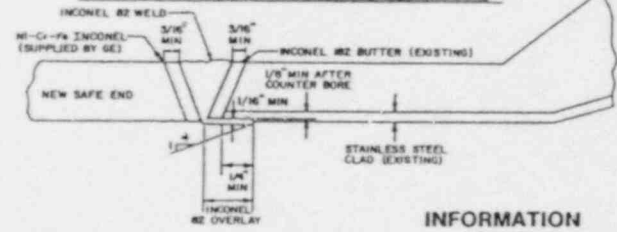
- NOTES: 1. FOR CORE SPRAY NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-243-7.
 2. FOR CORE SPRAY NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-994.
 3. CRI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CRI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CRI PROCEDURE WPS-ERR2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CRI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CRI PER CONTRACT 84-2.

RECIRCULATION INLET NOZZLE



- NOTES: 1. FOR RECIRCULATION INLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR RECIRCULATION INLET NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-994.
 3. CRI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CRI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CRI PROCEDURE WPS-ERR2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CRI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CRI PER CONTRACT 84-2.

JET PUMP INSTRUMENTATION NOZZLE



- NOTES: 1. FOR JET PUMP INSTRUMENTATION NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR JET PUMP INSTRUMENTATION SAFE END DETAILS, GENERAL ELECTRIC DRAWING NO. 11203371.
 3. CRI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CRI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CRI PROCEDURE WPS-ERR2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CRI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316S PER P.O. 223206.
 7. AS BUILT DETAILS TO BE PROVIDED BY CRI PER CONTRACT 84-2.

INFORMATION ONLY

452208708

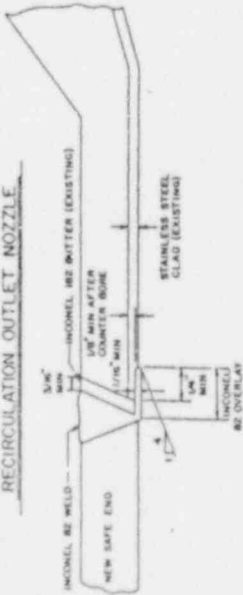
MAY 4 '87

SAFE END TO NOZZLE WELD DETAILS										DATE: 1/22/85 CHECKED: [Signature] APPROVED: [Signature] DATE: 4/1/85	Nebraska Public Power District
										CNS-NB-1	A

WELD TYPE DRAWINGS - TAB 13

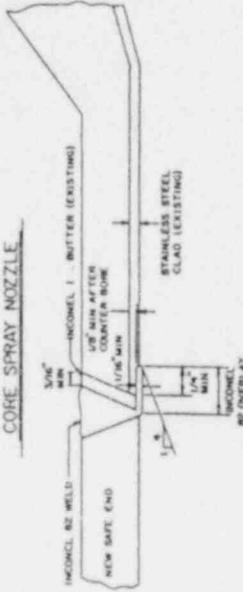
INFORMATION ONLY

RECIRCULATION OUTLET NOZZLE



- NOTES:
1. FOR RECIRCULATION OUTLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWG. NO. 232-241-5.
 2. FOR RECIRCULATION OUTLET NOZZLE SAFE END DETAILS, SEE BANTING DRAWING NO. EW-894.
 3. CBE TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBE PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBE PROCEDURE WPS-ENB2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBE PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBE PER CONTRACT 84-2.

CORE SPRAY NOZZLE



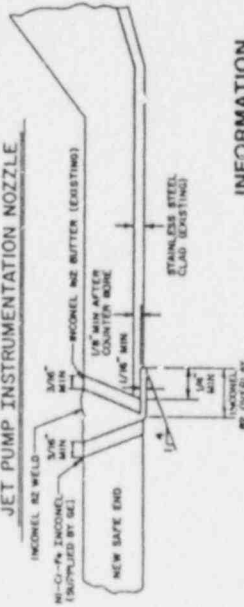
- NOTES:
1. FOR CORE SPRAY NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWG. NO. 232-243-7.
 2. FOR CORE SPRAY NOZZLE SAFE END DETAILS, SEE BANTING DRAWING NO. EW-894.
 3. CBE TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBE PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBE PROCEDURE WPS-ENB2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBE PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBE PER CONTRACT 84-2.

RECIRCULATION INLET NOZZLE



- NOTES:
1. FOR RECIRCULATION INLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWG. NO. 232-241-5.
 2. FOR RECIRCULATION INLET NOZZLE SAFE END DETAILS, SEE BANTING DRAWING NO. EW-894.
 3. CBE TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBE PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBE PROCEDURE WPS-ENB2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBE PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBE PER CONTRACT 84-2.

JET PUMP INSTRUMENTATION NOZZLE



- NOTES:
1. FOR JET PUMP INSTRUMENTATION NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWG. NO. 232-241-5.
 2. FOR JET PUMP INSTRUMENTATION SAFE END DETAILS, GENERAL ELE., SEE BANTING DRAWING NO. 1123371.
 3. CBE TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBE PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBE PROCEDURE WPS-ENB2 (CNC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBE PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316B PER P.O. 23206.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBE PER CONTRACT 84-2.

INFORMATION ONLY

452208708

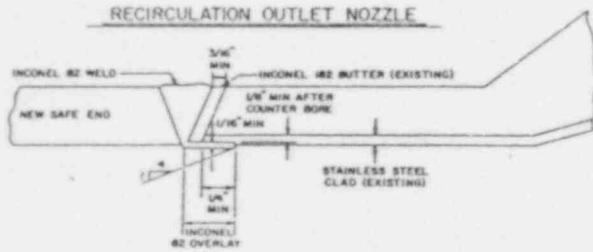
SAFE END TO NOZZLE WELD DETAILS			
DATE	BY	DATE	BY
1/22/85	M.B.	1/22/85	M.B.
1/22/85	K.O.C.	1/22/85	K.O.C.
1/22/85	J.P.	1/22/85	J.P.
1/22/85	J.P.	1/22/85	J.P.
CNS-NB-1		A	

WELD TYPE DRAWINGS - TAB 16

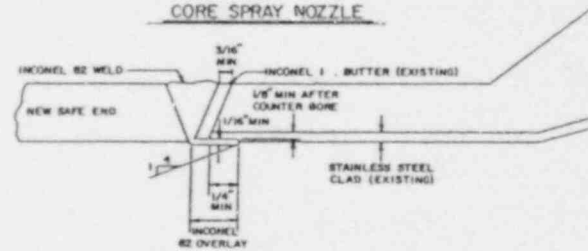
WELD TYPE DRAWINGS - TAB 19

INFORMATION ONLY

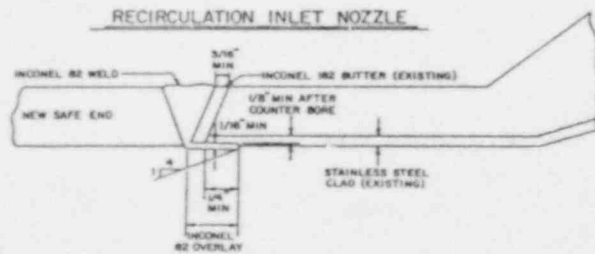
MAY 4 '87



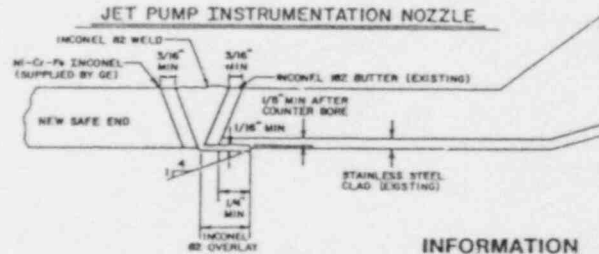
- NOTES: 1. FOR RECIRCULATION OUTLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR RECIRCULATION OUTLET NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-994.
 3. CBI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBI PROCEDURE WPS-ER82 (CRC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBI PER CONTRACT 84-2.



- NOTES: 1. FOR CORE SPRAY NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-243-7.
 2. FOR CORE SPRAY NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-996.
 3. CBI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBI PROCEDURE WPS-ER82 (CRC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBI PER CONTRACT 84-2.



- NOTES: 1. FOR RECIRCULATION INLET NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR RECIRCULATION INLET NOZZLE SAFE END DETAILS, SEE SUMITOMO DRAWING NO. EW-994.
 3. CBI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBI PROCEDURE WPS-ER82 (CRC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316L MODIFIED CHEMISTRY PER CONTRACT 83-41.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBI PER CONTRACT 84-2.



- NOTES: 1. FOR JET PUMP INSTRUMENTATION NOZZLE DETAILS SEE COMBUSTION ENGINEERING DWS. NO. 232-241-5.
 2. FOR JET PUMP INSTRUMENTATION SAFE END DETAILS, GENERAL ELECTRIC DRAWING NO. 11203371.
 3. CBI TO REPAIR INCONEL 82 BUTTER AS NEEDED USING THE APPROPRIATE APPROVED CBI PROCEDURES.
 4. APPLY INCONEL 82 OVERLAY PER CBI PROCEDURE WPS-ER82 (CRC).
 5. INCONEL 82 WELD TO BE PERFORMED PER APPROVED CBI PROCEDURES.
 6. SAFE END MATERIAL IS TYPE 316WS PER P.O. 225206.
 7. AS BUILT DETAILS TO BE PROVIDED BY CBI PER CONTRACT 84-2.

INFORMATION ONLY

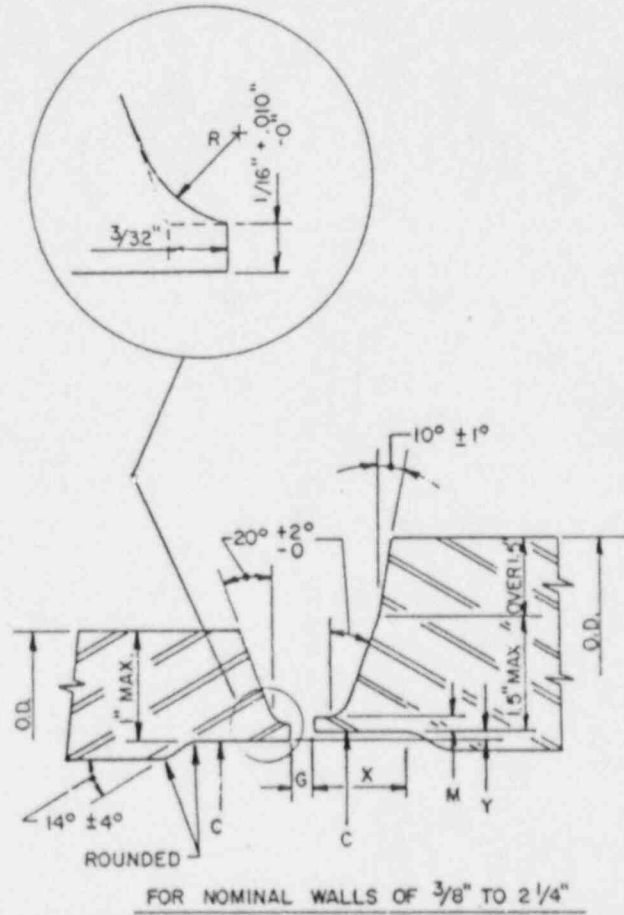
452208708

SAFE END TO NOZZLE WELD DETAILS		DATE: 1/22/85	Nebraska Public Power District
		M.B. 1/22/85 CHECKED: RDA 4/1/85 APPROVED: [Signature] DATE: 4/1/85	
CNS-NB-1			REVISION: A

WELD TYPE DRAWINGS - TAB 31

INFORMATION ONLY

MAY 4 '87



DIMENSIONAL JOINT & FIT-UP TOLERANCES

LEGEND	WITH INSERT (1/8" x 5/32" K-STYLE INSERT)
G	1/8" +1/32" -0
Y	0 TO 1/32" MAX.
R	3/16" ± 1/16"
M	1/16" +.010 -0
X	2T (WHERE T = WALL THICKNESS)

FOR CONSTRUCTION

450207683

NO.	REVISION
1	ADD SHEET NO. R/K 12-10-84
2	Add Tolerances, 12/13/84, MB

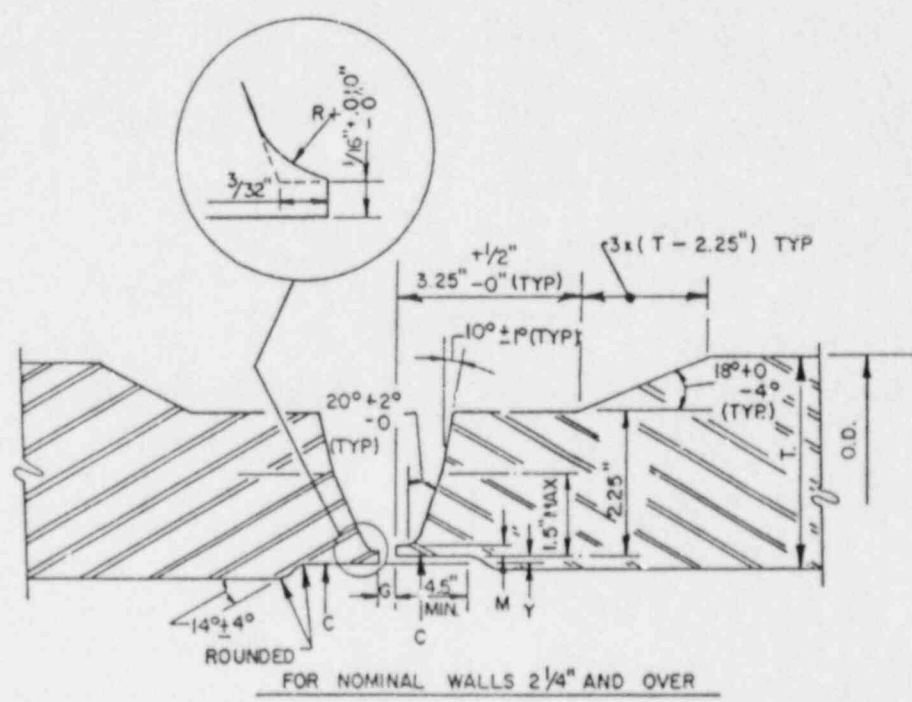
PIPING WELD JOINT DETAIL
(RR, CS, RWCU)

DRAWN	DATE	
SGH	12-5-83	
CHECKED	DATE	
TAL	4/1/84	
APPROVED	DATE	
KSD	11/7/84	
PLMAB		
CNS-PPG-1		REVISION
SHEET 1 OF 2		2

WELD TYPE DRAWINGS - TAB 32

INFORMATION ONLY

MAY 4 '87



DIMENSIONAL JOINT & FIT-UP TOLERANCES

LEGEND	WITH INSERT (1/8" x 5/32" K-STYLE INSERT)
G	1/8" +1/32" -0
Y	0 TO 1/32" MAX.
R	3/16" ± 1/16"
M	1/16" +.010" -0

**FOR
CONSTRUCTION**

450207782

REVISION
NO. 1
ADD Tolerances,
12/13/84, MB
04/14/84
MAH
KSD 12/13/84

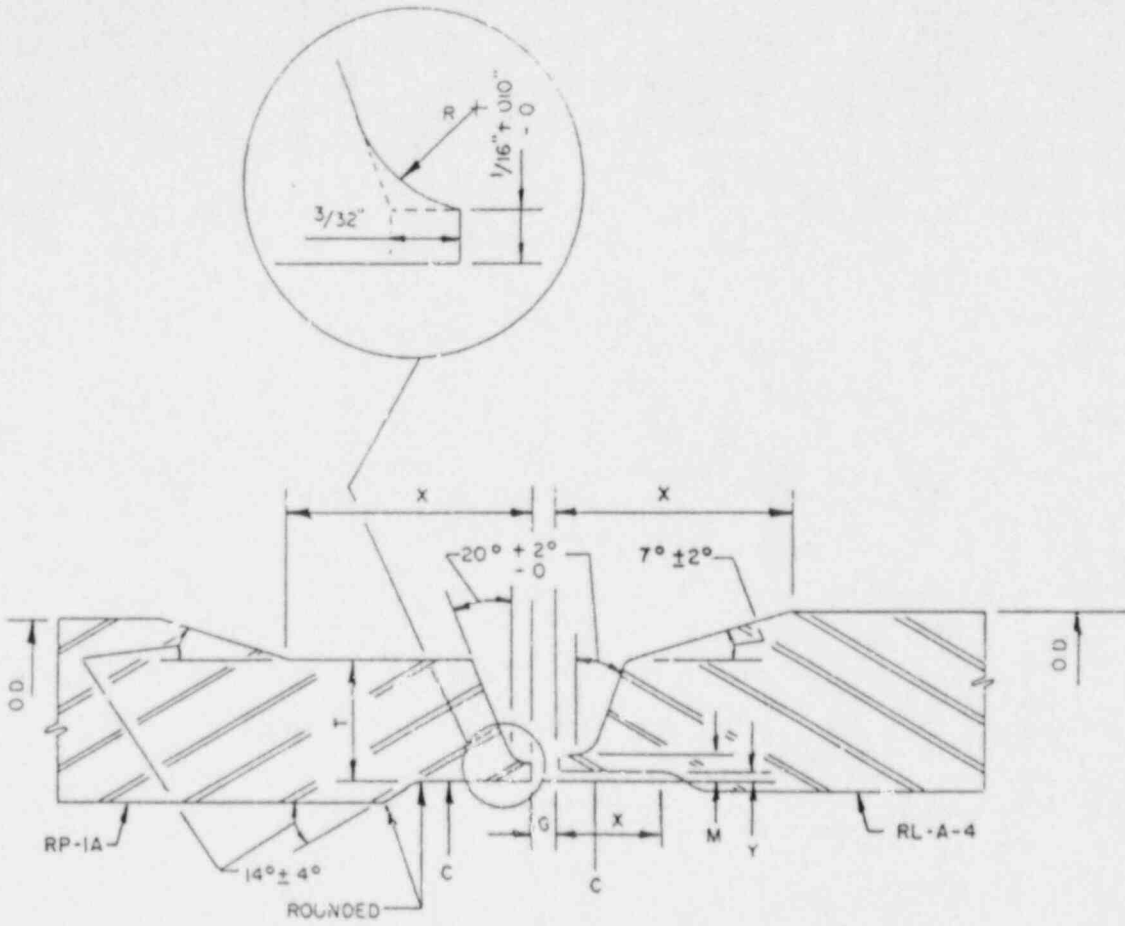
PIPING WELD JOINT DETAIL (RR, CS, RWCU)		DRAWN: RK CHECKED: MAH APPROVED: KSD DATE: 12/10/84 DATE: 12-11-84 DATE: 12/13/84	Nebraska Public Power District
		FILMED: CNS-PPG-1 SHEET 2 OF 2	REVISION: 1

WELD TYPE DRAWINGS - TAB 33

INFORMATION ONLY

MAY 4 '87

450208155



DIMENSIONAL JOINT & FIT-UP TOLERANCES

LEGEND

WITH INSERT (1/8" x 5/32" K-STYLE INSERT)

G	1/8" ± 1/32"
Y	0 TO 1/32" MAX.
R	3/16" ± 1/16"
M	1/16" +0.010 -0
X	1 T MINIMUM
T	1.5" MAXIMUM, 1.094" MINIMUM (WALL THICKNESS)
C	TO BE DETERMINED BY FIELD USING ACTUAL OUT OF ROUNDNESS OF PIPE

84-2-

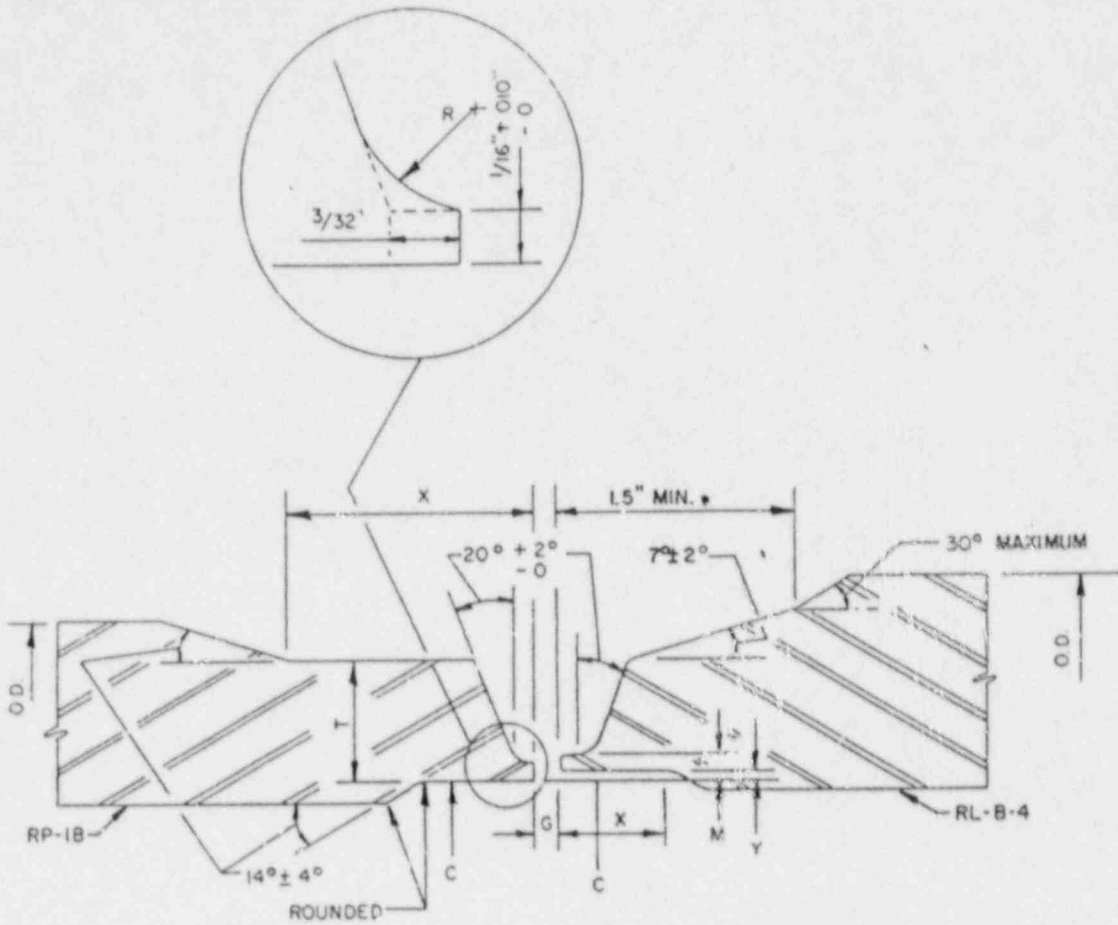
REVISION	PIPING WELD JOINT DETAIL (RR)	<table border="1"> <tr> <td>DRAWN</td> <td>DATE</td> </tr> <tr> <td>RK</td> <td>1-31-85</td> </tr> <tr> <td>CHECKED</td> <td>DATE</td> </tr> <tr> <td>MAH</td> <td>1-31-85</td> </tr> <tr> <td>APPROVED</td> <td>DATE</td> </tr> <tr> <td>KJD</td> <td>1-31-85</td> </tr> <tr> <td>TITLE</td> <td></td> </tr> </table>	DRAWN	DATE	RK	1-31-85	CHECKED	DATE	MAH	1-31-85	APPROVED	DATE	KJD	1-31-85	TITLE		<p>Nebraska Public Power District</p>
	DRAWN	DATE															
RK	1-31-85																
CHECKED	DATE																
MAH	1-31-85																
APPROVED	DATE																
KJD	1-31-85																
TITLE																	
FOR JOINT S1A (SPOOL PIECE RL-A-4 TO PUMP RP-1A SUCTION)	CNS-RR-25	REVISION 0															

WELD TYPE DRAWINGS - TAB 34

INFORMATION ONLY

MAY 4 '87

450208156



DIMENSIONAL JOINT B FIT-UP TOLERANCES

LEGEND	WITH INSERT (1/8" x 5/32" K-STYLE INSERT)
G	1/8" ± 1/32"
Y	0 TO 1/32" MAX.
R	3/16" ± 1/16"
M	1/16" + 0.010 / - 0
X	1 T MINIMUM
T	1.5" MAXIMUM, 1.094" MINIMUM (WALL THICKNESS)
C	TO BE DETERMINED BY FIELD USING ACTUAL OUT OF ROUNDNESS OF PIPE

REVISION

NO

PIPING WELD JOINT DETAIL
(RR)
FOR JOINT S1B (SPOOL PIECE
RL-B-4 TO PUMP RP-1B SUCTION)

DRAWN	DATE
RK	1-31-85
CHECKED	DATE
MAH	1-31-85
APPROVED	DATE
K30	1-31-85



FIGURE	REVISION
CNS-RR-26	0



ISI DRAWINGS

ISI DRAWINGS (REF. ISI PROGRAM, REV. 2
(For Information Only)

<u>TAB</u>	<u>DRAWING NUMBER</u>	<u>DESCRIPTION</u>
1	CNS-CS-3	Core Spray Loop A
2	CNS-CS-4	Core Spray Loop B
3	CNS-RWCU-3	Clean Up
4	A	RWCU Return
5	5	Feedwater Loop A, Nozzles N4A and N4B
6	6	Feedwater Loop B, Nozzles N4C and N4D
7	7	Feedwater Loop A and B
8	CB&I 10	Jet Pump Instrumentation
9	9	Main Steam Loop "A"
10	10	Main Steam Loop "B"
11	11	Main Steam Loop "C"
12	12	Main Steam Loop "D"
13	13	HPCI Steam
14	14	HPCI Water
15	15	Deleted
16	16	RHR 20" Supply
17	17	RHR Loop A
18	18	RHR Loop B
19	19	Deleted
20	CNS-RR-37	Recirculation Loop A
21	21	Deleted
22	CNS-RE-38	Recirculation Loop B
23	23	Deleted

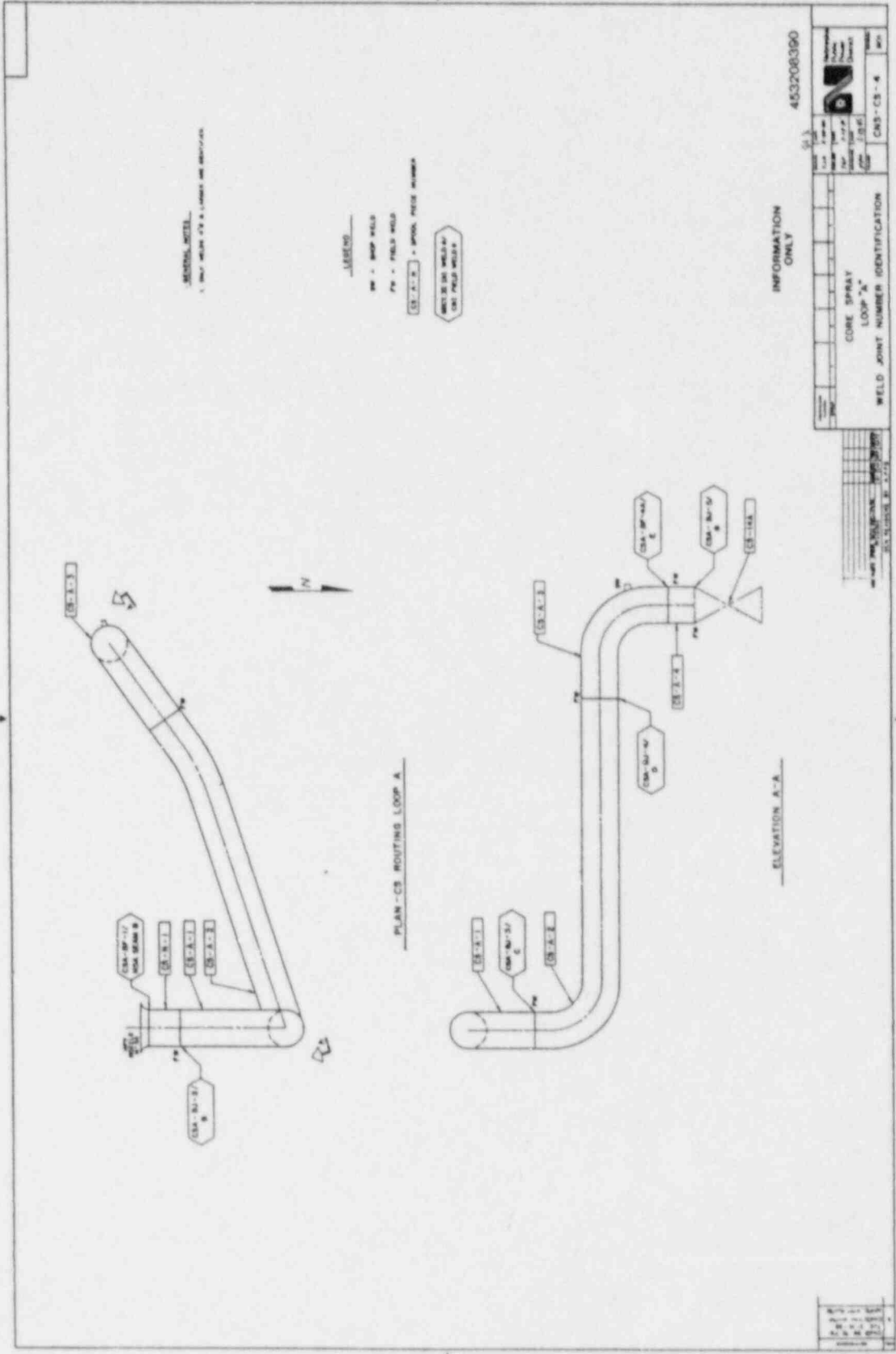
ASME CLASS I

ISI DRAWINGS - TAB 1

ISI DRAWINGS - TAB 2

INFORMATION ONLY

MAY 5 '87



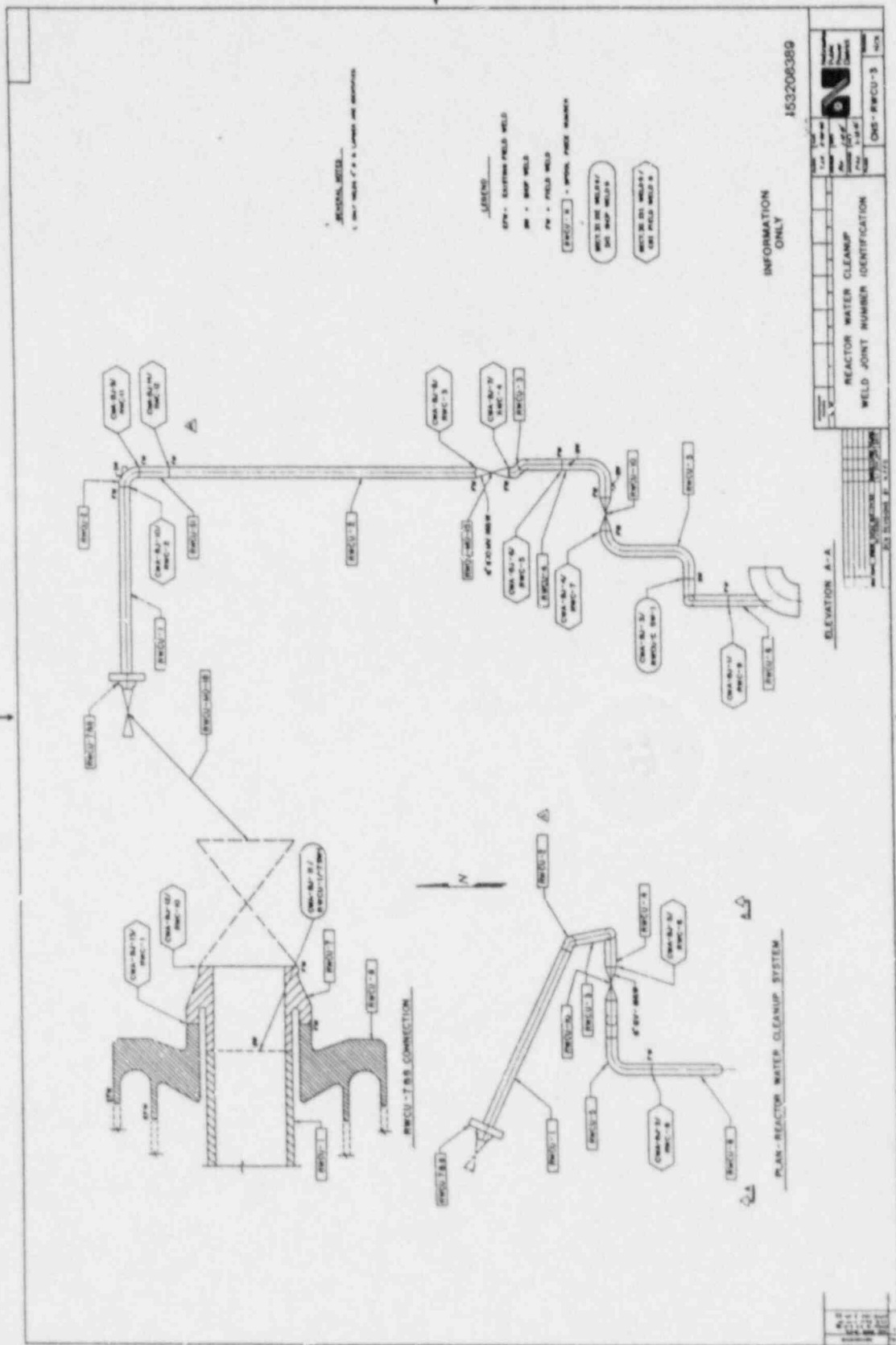
FEB. 20 1986 N.P.P.D.

453208390

ISI DRAWINGS - TAB 3

INFORMATION ONLY

MAY 5 '87



FEB. 20 1986 N.P.P.D.

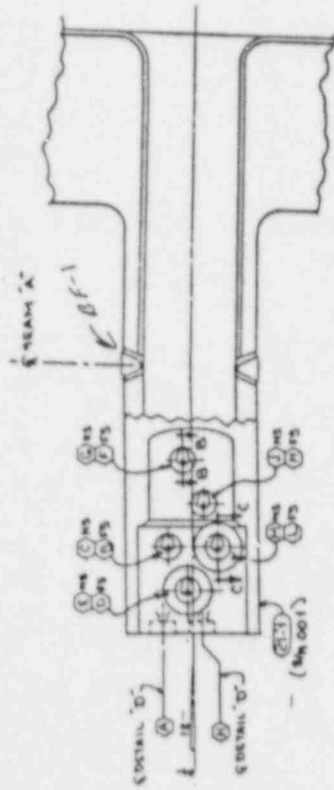
REACTOR WATER CLEANUP
WELD JOINT NUMBER IDENTIFICATION

INFORMATION ONLY
153206389

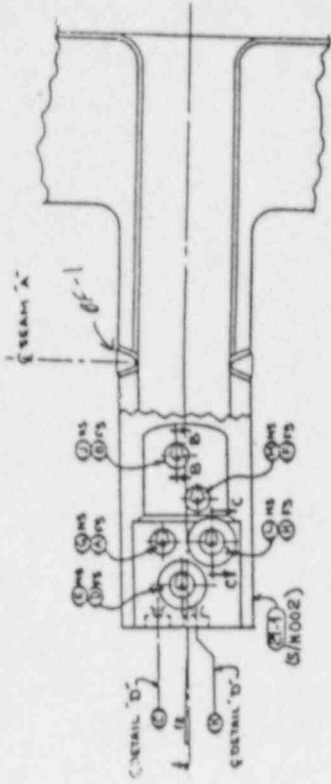
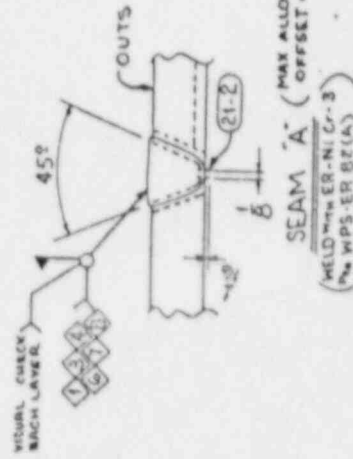
ISI DRAWINGS - TAB 8

INFORMATION ONLY

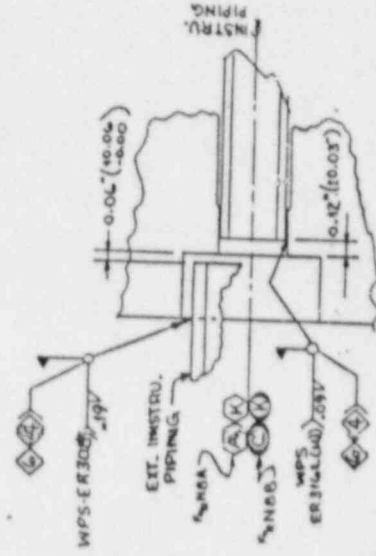
MAY 4 '87



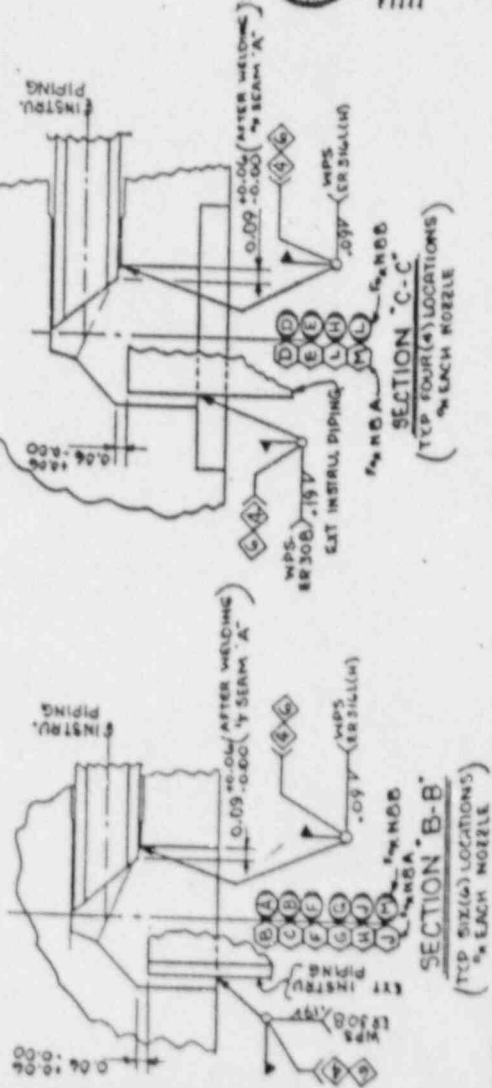
JET PUMP INSTRUMENTATION NOZZLE MK NGA NEW SAFE-END



JET PUMP INSTRUMENTATION NOZZLE MK NGB NEW SAFE-END
(CROSS-OUT THE EXISTING HOLE MARKS AND REMARK AS SHOWN ABOVE.)



DETAIL D
(TYP TYPED LOCATIONS IN EACH NOZZLE)



AS BUILT

NOTES

1. SEE DWG #19 FOR REMOVAL OF EXISTING SAFE-END.
2. SEE DWG #21 FOR FL DETAILS.
3. SEE DWG #4 FOR IN-SERVICE INSPECTION REQUIREMENTS.
4. SEE DWG #71 FOR 3/4" EXT. INSTRU. PIPING.
5. ALL DIMS ARE AS-BUILT UNLESS NOTED OTHERWISE.

AS-BUILT
AUG 19 1987
451206561

WELD SYMBOL	TYPE OF WELD	LOCATION	PROCEDURE
(Symbol)	PT	ROOT PARE	PT-1-L
(Symbol)	VT	ROOT PARE	VT-1-L
(Symbol)	PT	COMPLETED WELD	PT-1-L
(Symbol)	VT	COMPLETED WELD	VT-1-L
(Symbol)	LT	ROOT PARE	LT-1-L
(Symbol)	VT	COMPLETED WELD	VT-1-L



Chicago Bridge & Iron Company
JET PUMP INSTRUMENTATION
NOZZLE WITH NEW SAFE-END

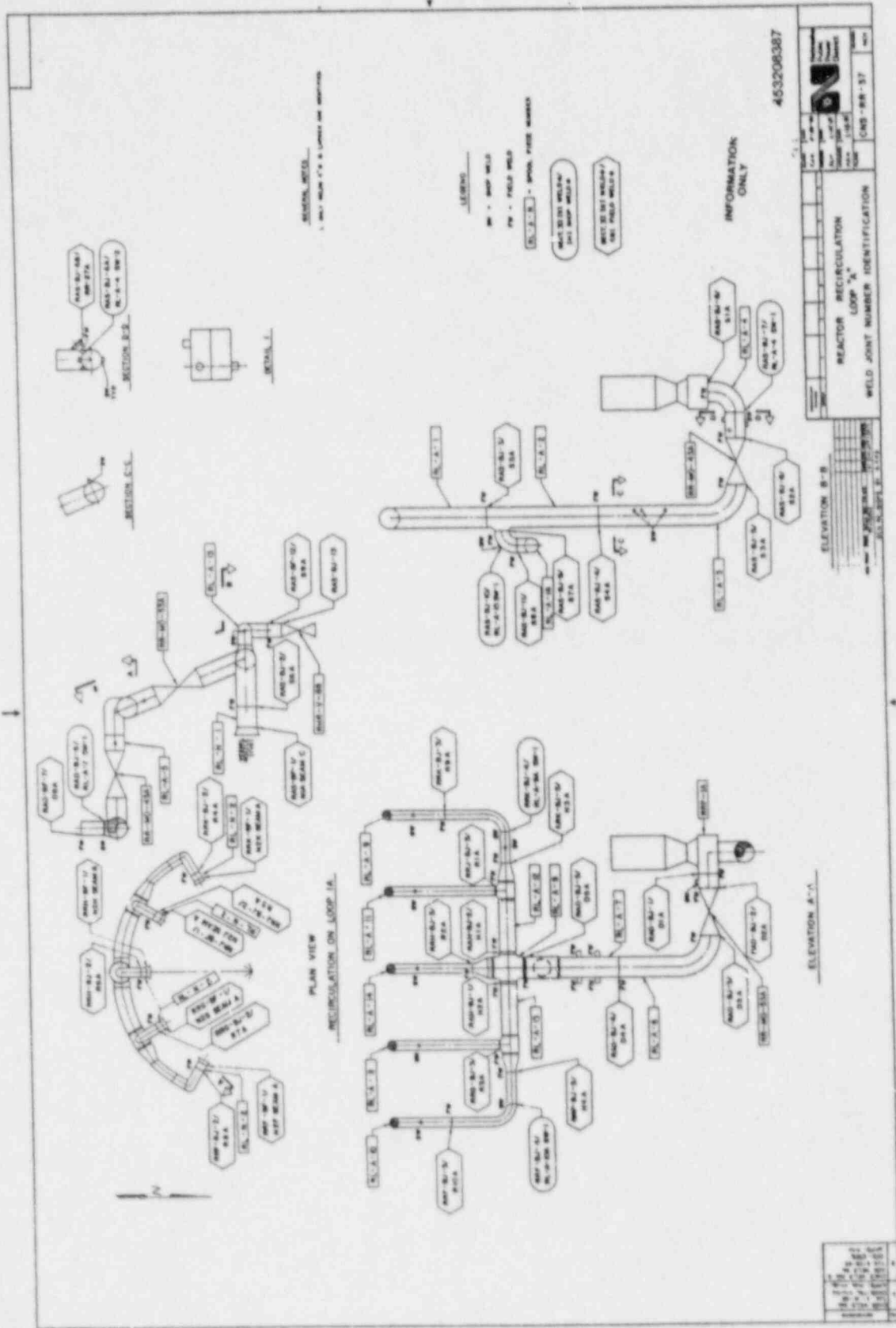
451206561

INDICATES CHANGE FROM PREVIOUS ISSUE

ISI DRAWINGS - TAB 20

INFORMATION ONLY

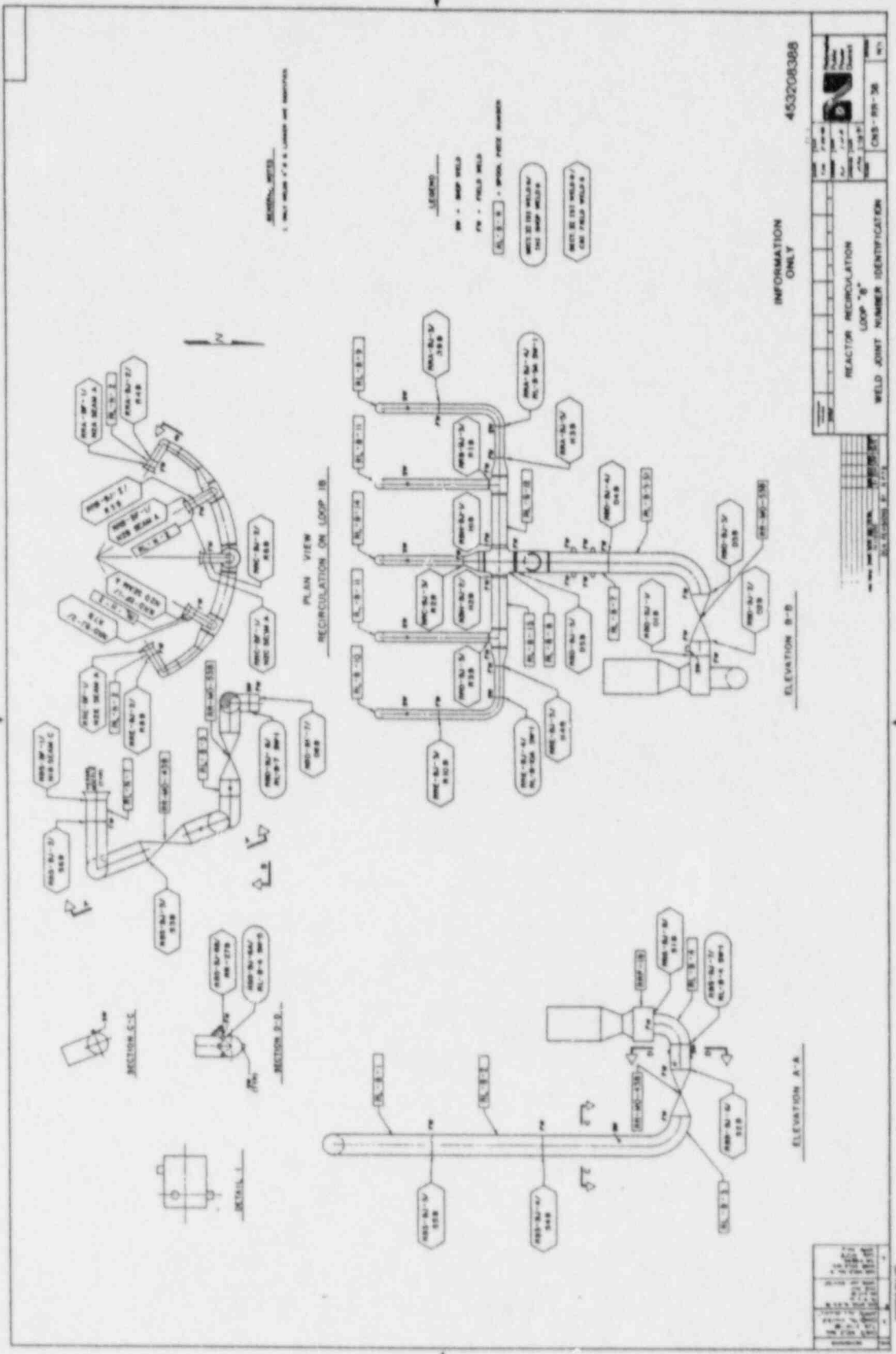
MAY 5 '87



ISI DRAWINGS - TAB 22

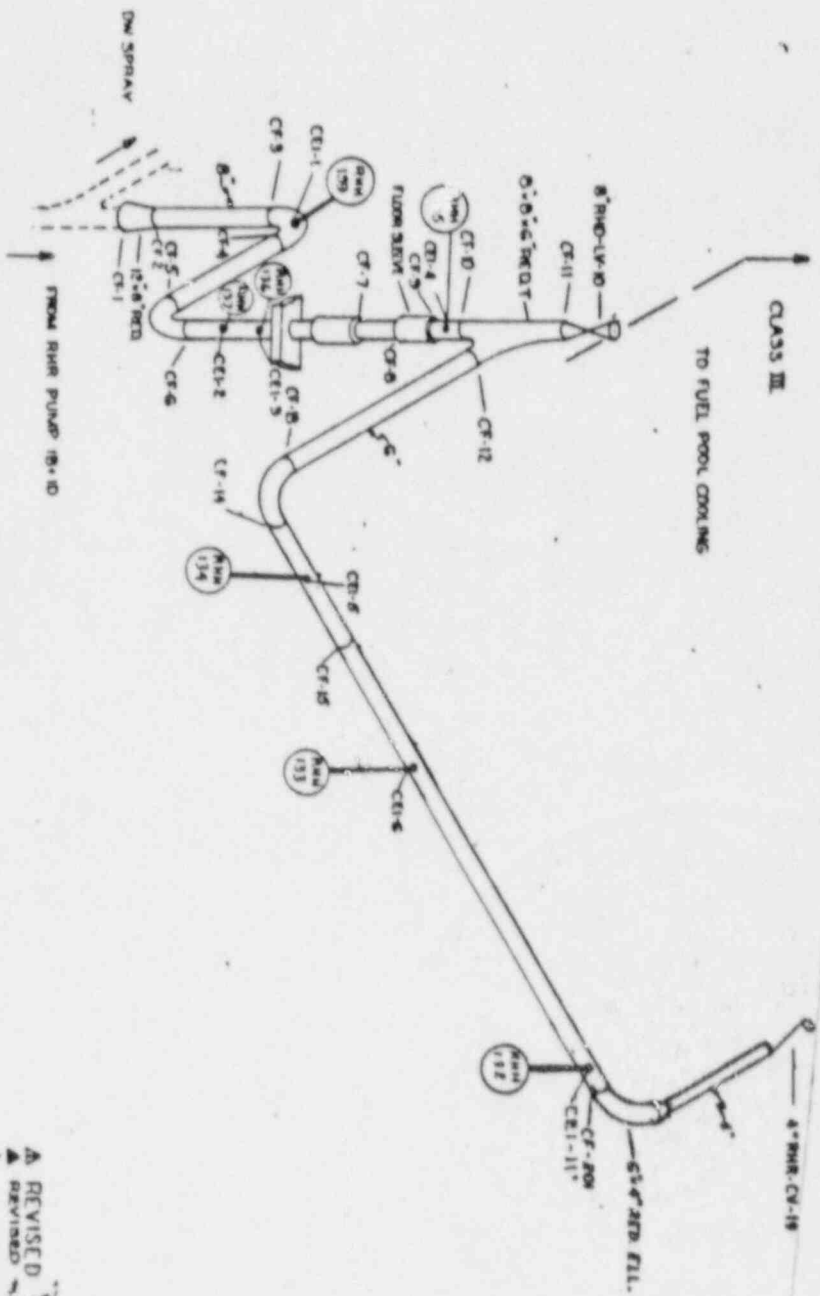
INFORMATION ONLY

MAY 5

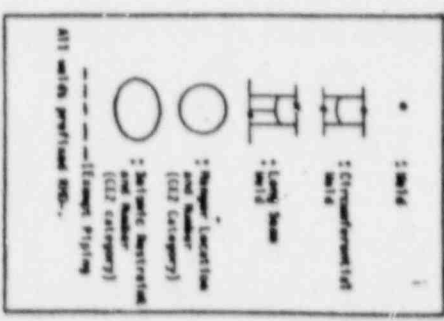


FEB. 20/1986 N.P.P.D.

ISI DRAWINGS - TAB 39



REVISED 3-77
 REVISED 11-77
 Revised 5-8-07



GENERAL ELECTRIC	
ORDER NUMBER	6-9719
TITLE	CLASS III SPRAY VEAT
REFERENCE	COOPER NUCLEAR STATION JECO ISO 25446

W81 RELIEF REQUESTS

W81 RELIEF REQUESTS

<u>TAB</u>	<u>RELIEF REQUEST NO.</u>	<u>DESCRIPTION</u>
1	1	ASME Category B-J, Inaccessible welds, primary containment
2		Deleted. MAY 1987
3	3	ASME Category B-D, RPV Top Head Nozzle inner radii
4	4	ASME Category C-F, Inaccessible welds in floor penetrations
5	5	ASME Category C-A, Inaccessible welds on the RHR Heat Exchanger
6	6	ASME Category B-A, Inaccessible RPV welds

2ND INTERVAL NIS-1 FORMS

NIS-1 FORM
OWNER'S DATA REPORT FOR INSERVICE INSPECTIONS

As required by the Provisions of the ASME Code Rules

1. OWNER: Nebraska Public Power District, P. O. Box 499, Columbus, NE 68601
2. PLANT: Cooper Nuclear Station #1, P. O. Box 98, Brownville, NE 68321
3. PLANT UNIT: #1 4. OWNER CERTIFICATE OF AUTHORIZATION (if required): N/A
5. COMMERCIAL SERVICE DATE: 07/74 6. NATIONAL BOARD NUMBER FOR UNIT: #20762
7. COMPONENTS INSPECTED: See Attached Exam Component ID Index
8. EXAMINATION DATES: 10-10-86 to 01-02-87 9. INSPECTION INTERVAL: From 1985 To 1995
10. ABSTRACT OF EXAMINATIONS: Include a list of examinations and a statement concerning status of work required for current interval: For a list of examinations see attached Exam Component ID Index. Current status of work required for current interval is 25% complete this date.
11. ABSTRACT OF CONDITIONS NOTED: See Attached Summary Report
12. ABSTRACT OF CORRECTIVE MEASURES RECOMMENDED AND TAKEN: See Attached Report Summary

We certify that the statements made in this report are correct and the examination and corrective measures taken conform to the rules of the ASME Code, Section XI.

Date 1-2 1987 Signed [Signature] By Division Manager
Certificate of Authorization No. (if applicable) _____ Expiration Date _____

CERTIFICATE OF INSERVICE INSPECTION

I, the undersigned, holding a valid commission issued by the National Board of Boiler and Pressure Vessel Inspectors and/or the State or Province of Nebraska and employed by Hartford Steam Boiler of Hartford, CT have inspected the components described in this Owner's Data Report during the period 10-1-86 to 1-2-87, and state that to the best of my knowledge and belief, the Owner has performed examinations and taken corrective measures described in this Owner's Data Report in accordance with the requirements of the ASME Code, Section XI.

By signing this certificate, neither the Inspector nor his employer makes any warranty, expressed or implied, concerning the examinations and corrective measures described in this Owner's Data Report. Furthermore, neither the Inspector nor his employer shall be liable in any manner for any personal injury or property damage or a loss of any kind arising from or connected with this inspection.

Date JAN. 2 1987
[Signature] Commissions NB 9424
Inspector's Signature National Board, State, Province and No

SUMMARY REPORT1.0 Introduction

Nondestructive examinations were performed under the direction of the Nuclear Energy Business Operations of the General Electric Company under contract by Nebraska Public Power District from October 10, 1986, to January 2, 1987 at Cooper Nuclear Station. A total of 305 components were examined during this period.

2.0 Summary of Components Inspected

The following table lists the number of components examined by ASME Category and describes recordable indications, other than geometric, if any.

<u>Number of Components</u>	<u>Description</u>	<u>ASME Category</u>	<u>Conditions Noted</u>
3	RPV Welds	B-A	Spot indications were noted in the base metal of welds No. VCB-BC6-1 and RME-BB-2. These indications were determined to be acceptable to ASME Section XI criteria. See EDS #217. No other recordable indications.
11	RPV Nozzle Inner Radius.	B-D	No recordable indications.
8	RPV Nozzle to Vessel Welds.	B-D	Numerous indications found in base material Weld No. N1A, N2F, N2H, N4B, N4D, N3A See E.D.S. #166, 178, 190. These indications were determined to be acceptable to ASME Section XI criteria. No other recordable indication.
16	Pressure Retaining partial penetration welds vessel.	E-E	CRD-26-31 had less than one drop per sec. Ref. E.D.S. #319. CRD-42-27 had less than one drop per sec. Ref. E.D.S. 319. CRD-18-39 had more than one drop per sec. Ref. E.D.S. #319. No other recordable indications were noted.
8	Class I dissimilar metal welds.	B-F	Linear Indication was detected in N2-H. See E.D.S. #A-050. The indication was determined to be acceptable to ASME Section XI criteria. I.D. Clad separation was noted in CSA-BF-1/N5A. See E.D.S. No. 120 and A-039. These indications are acceptable to ASME Section XI criteria. No other recordable indications.

<u>Number Components</u>	<u>Description</u>	<u>ASME Category</u>	<u>Conditions Noted</u>
34	Class I Pressure Retaining Bolting 2" or greater in diameter.	B-G-1	No recordables.
16	Class I Pressure Retaining Bolting less than 2" in diameter.	B-G-2	Light rust was noted on CS-MO-12B. See E.D.S. 072. No corrective action was required. Heavy corrosion was noted on RHR-MO-25A See E.D.S. 072. No corrective action was required. Two (2) flange bolts thread engagement are flush on MS-RV-71G. No corrective action was required. No other recordable indications.
1	Internal attachments for vessels.	B-H	No recordables.
50	Class I pressure retaining welds in piping.	B-J	Weld No. FW-BJ-50 had a rejectable PT indication. See E.D.S. #017. Was repaired. Ref. E.D.S. #228, 290, 291. Weld No. CWA-BJ-7 has an acceptable linear indication. See E.D.S. #305. No other recordable indications.
10	Interior of RPV.	B-N-1	No recordables.
2	Internally welded core support structures and interior attachments to RPV.	B-N-2	No recordables.
2	Pressure retaining components.	B-P	MS-SV70C had (2) two drops per. sec. Ref. E.D.S. #319. RCIC-MO15 was noted to have 3 drops per. sec. RHR-V-81B had less than one drop per second. MS-AOV-AO80D had less than one drop per second. RHR-V-88 had more than one drop per second. MS-AOV-AO 80B had steady stream less than a pencil diameter. MS-AOV-AO80C had less than one drop per second. RR-V-32 had less than one drop per second. RR-F.I.S.-26B had less than one drop per second. RR-R.I.S.-21B had less than one drop per second. RR-MOV-MO43A had less than one drop per second. KWCU-MOV-MO15 had more than one drop per second. RHR-MOV-MO25A had more than one drop per second. HPIC-140 on rack 25-50 had

			less than one per second. HPIC-140 (HPIC-PS-68A) rack
		B-P	25-50 had 5 drops per second. RF-V-13 had (2) two drops per second. RHR-V-88 had less than one drop per second. RHR-MO-25A had a steady stream greater than a pencil diameter. NBI-DPT-62 had less than one drop per second. MSIV-86A had less than one drop per second. RWCU-V-37 had less than one drop per second. MS-V-16 had less than one drop per second. MS-MOV-MO78 had a steady stream less than a pencil diameter. RHR-V-178 had less than one drop per second. RR-FS-21B had less than one drop per second. RWCU-MOV-MO68 had more than one drop per second. RWCU-V-121 had more than one drop per second. Ref. E.D.S. #319. No other recordable indications were noted.
78	Pressure retaining welds in piping.	C-F	IGSCC was detected in weld No. CWA-CF-40. See E.D.S. 280. This indication was repaired. Ref. E.D.S. 281, 295, 296, and 298. Linear indication noted with PT in Weld No. HPCI-CF-14. See E.D.S. 243. This indication was repaired - Ref. E.D.S. 310. A 1/8" rounded acceptable indication was also noted for this weld. No other recordable indications.
3	Plate and shell supports.	F-A	Rigid hanger RFH-7 loose anchor bolts and evidence of physical displacement. See E.D.S. 116 and 117. This support was repaired per WI-86-4903 Ref. E.D.S. 311. No other recordable indications.
7	Linear supports.	F-B	Support RFH-68, gross misalignment. Loose pipe clamp bolt and pipe clamp bolt flush with threads - See E.D.S. 109 and 110. This support was repaired. Ref. E.D.S. 311. Rigid hanger RFH-12 has the lower plate separated .3" from wall. See EDS 116 and 117. No corrective action was required. Rigid hanger RFH-12A top and bottom downstream lugs show signs of wear. No corrective action

37

Component standard supports. F-C

was required. See EDS 116 & 117. No other recordable indications. Spring can hanger RFH-1 has one ceiling anchor bolt not flush. See E.D.S. 109 and 110. No corrective action was required.

Support RFH-2, had loose lock nut, cotter pin not secure. See E.D.S. 116 and 117. Repaired to WI 86-4903. Ref. E.D.S. 311. Support RFH-3, had spring can turn buckel lock nut loose. See E.D.S. 109 and 110. Repaired per WI 86-4904. Ref. E.D.S. 311. Support RFH-4, had lock nut loose. See E.D.S. 116 and 117. Repaired per W.I. 86-4901. Ref. E.D.S. 311.

Support RFH-5 - had cable strung from ceiling bracket. See E.D.S. 116 and 117. Repaired per WI 86-4902. Ref. E.D.S. 311.

Support RFH-6 - had loose turn buckle lock nut. See E.D.S. 116 and 117. Repaired per WI 86-4901. Ref. E.D.S. 311. Support RFH-71A had a cotter pin broken. See E.D.S. 107 and 108. Repaired per WI 86-4782. Ref. E.D.S. 311.

Support MSH-170 - had metal shavings in spring canister. See E.D.S. 107 and 108. Repaired per WI 86-4777. Ref. E.D.S. 311. Both double variable spring hangers CUH-48 and CUH-49 have incorrect settings. See E.D.S. 107 and 108. Repaired WI-86-4914. REF. E.D.S. 314.

Both CUS-3 upstream and CUS-3 downstream have .9" bracket spacing. Ref. E.D.S. 111 and 112. Repaired WI-86-4532. Ref. E.D.S. 313.

Support RFS-17 had a 1.2" bracket spacing and threaded engagement flush at pipe clamp. Ref. E.D.S. 111 and 112. Repaired per WI-86-4538. Ref. CDS 313. Support RFS-18 had 1.2" bracket spacing and thread engagement flush at pipe clamp. Ref. E.D.S. 111 and 112. Repaired per WI-86-4538. Support RFS-19 had 1.2 bracket spacing.

Thread engagement .4" from flush at pipe clamp. Repaired per WI-86-4538. Ref. E.D.S. 313. Support RFS-15 had a 1.1" bracket spacing. REF. E.D.S. 111 and 112. Repaired per WI-86-4538.

Support RFS-16 had 1.2" clamp and bracket spacing. Snubber was against insulation on adjacent piping REF. E.D.S. 111 and 112. Repaired per WI-86-4538.

F-C

Support RFH-74 is pressing against conduit obstruction. No corrective action was required.

Support RHH-37 had a loose locknut at top eye bolt. REF. E.D.S. 185 and 186. Repaired per WI-86-5021. REF. E.D.S. 313.

Support RFS-15 had a loose nut at the top of the eye bolt. Ref. E.D.S. 317. Repaired per W.I. 86-4538. Ref. E.D.S. 318. No other recordable indications.

<u>Number of Components</u>	<u>Description</u>	<u>ASME Category</u>	<u>Conditions Noted</u>
1	Containment Welds	M-C	No recordables.
4	Safety and Relief Valves	C	No recordables.
4	Moisture Separators	N/A	Gross erosion - See E.D.S. 118.
1	Vessel Containment Wall	N/A	No recordables.
3	Calibration Blocks	N/A	No recordables.

Of the 305 components examined, 252 were ASME Section XI credit examinations. The remaining 31 components were only partially completed to ASME Section XI or were examined for Cooper Nuclear Station information purposes.

EXAM COMPONENT INDEXES

EXAM COMPONENT I.D. INDEX
 COOPER NUCLEAR STATION
 FALL 1986

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 Commercial Service Date: July 1974
 National Board #20762

Page Revision No.

Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
218"	HMB-BB-1	R.P.V.	26	B-A	MIUV-W812	1	UT-0	217	216	215	15	12-05-86
					FRR-1	1	UT-45	265	264	263	15	12-05-86
					MIUV-W812	1	UT-60	268	267	266	15	12-05-86
218"	HMB-BB-2	R.P.V.	26	B-A	MIUV-W812	1	UT-0	217	216	215	15	12-05-86
					FRR-1	1	UT-45	265	264	263	15	12-05-86
					MIUV-W812	1	UT-60	268	267	266	15	12-05-86
218"	VCE-BC6-1	R.P.V.	26	B-A	MIUV-W812	1	UT-0	217	216	215	15	12-05-86
					FRR-1	1	UT-45	265	264	263	15	12-05-86
					MIUV-W812	1	UT-0	268	267	266	15	12-05-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
24"	NVE-BD-N3A	R.P.V.	26	B-D	MIUV-W812	1	UT-0	172	171	170	16	11-21-86
					FRR-1	1	UT-45	175	174	173	16	11-21-86
					MIUV-W812	1	UT-60	178	177	176	16	12-05-86
12"	NVE-BD-N4B	R.P.V.	27	B-D	MIUV-W812	1	UT-0	166	165	164	16	12-15-86
					FRR-1	1	UT-45	169	168	167	16	11-21-86
					MIUV-W812	1	UT-60	163	162	161	16	11-21-86
12"	NVE-BD-N4D	R.P.V.	27	B-D	MIUV-W812	1	UT-0	166	165	164	16	12-15-86
					FRR-1	1	UT-45	169	168	167	16	11-21-86
					MIUV-W812	1	UT-60	163	162	161	16	11-21-86
6"	NVIR-BD-N7	R.P.V.	26	B-D	IP-W812	1	PT	231	N/A	N/A	N/A	12-05-86
28"	NVIR-BD-N1A	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45	209	208	207	24	12-05-86
					FRR-1	0	CW-CCW	211	210	210	22	12-05-86
					NIRZ1-W812	1	CW-CCW	213, 214	212	021	16	12-05-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
12"	NVIR-BD-N2C	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	193	192	191	25	12-05-86
					FRR-1	0	CS-CCW	198	197	197	22	12-05-86
					NIRZ2-W812	0	CW-CCW	203	202	202	22	12-05-86
6"	NVE-BD-N7	R.P.V.	26	B-D	MIUV-W812	1	UT-0	252	251	250	15	12-05-86
					FRR-1	1	UT-45	255	254	253	15	12-05-86
					MIUV-W812	1	UT-60	258	257	256	15	12-05-86
28"	NVE-BD-N1A	R.P.V.	27	B-D	MIUV-W812	1	UT-0	190	189	188	16	12-12-86
					FRR-1	1	UT-45	134	133	134	16	11-21-86
					MIUV-W812	1	UT-60	132	131	132	16	11-21-86
12"	NVE-BD-N2F	R.P.V.	27	B-D	MIUV-W812	1	UT-0	190	189	188	16	12-12-86
					FRR-1	1	UT-45	134	133	134	16	11-21-86
					MIUV-W812	1	UT-60	132	131	132	16	11-21-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
12"	NVE-BD-N2G	R.P.V.	27	B-D	MIUV-W812	1	UT-0	190	189	188	16	12-12-86
					FRR-1	1	UT-45	134	133	134	16	11-21-86
					MIUV-W812	1	UT-60	132	131	132	16	11-21-86
12"	NVE-BD-N2H	R.P.V.	27	B-D	MIUV-W812	1	UT-0	190	189	188	16	12-12-86
					FRR-1	1	UT-45	134	133	134	16	11-21-86
					MIUV-W812	1	UT-60	132	131	132	16	11-21-86
12"	NVIR-BD-N2F	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	194	192	191	25	12-05-86
					FRR-1	0	CW-CCW	199	197	197	22	12-05-86
					NIRZ2-W812	0	CW-CCW	204	202	202	22	12-05-86
12"	NVIR-BD-N2G	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	195	192	191	25	12-05-86
					FRR-1	0	CW-CCW	200	197	197	22	12-05-86
					NIR21-W812	0	CW-CCW	205	202	202	22	12-05-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
24"	NVIR-BD-N3A	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	137	135	136	26	11-21-86
					FRR-1	0	CW-CCW	139	138	138	22	11-21-86
					NIRZ1-W812	0	CW-CCW	141	140	140	22	11-21-86
24"	NVIR-BD-N4A	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	144	142	143	27	11-21-86
					FRR-1	0	CW-CCW	149	148	148	22	11-21-86
					NIRZ1-W812	0	CW-CCW	154	153	153	22	11-21-86
14"	NVIR-BD-N4B	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	145	142	143	27	11-21-86
					FRR-1	0	CW-CCW	150	148	148	22	11-21-86
					NIRZ1-W812	0	CW-CCW	155	153	153	22	11-21-86
14"	NVIR-BD-N4D	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	147	142	143	27	11-21-86
					FRR-1	0	CW-CCW	152	148	148	22	11-21-86
					NIRZ3-W812	0	CW-CCW	157	153	153	22	11-21-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
12"	NVIR-BD-N2H	R.P.V.	43 GE-E 232-239	B-D	NIRZ3-W812	1	UT-45°	196	192	191	25	12-05-86
					FRR-1	0	CW-CCW	201	197	197	22	12-05-86
					NIRZ2-W812	0	CW-CCW	206	202	202	22	12-05-86
					FRR-1	0	CW-CCW	206	202	202	22	12-05-86
					NIRZ1-W812	0	CW-CCW	206	202	202	22	12-05-86
					FRR-1	0	CW-CCW	206	202	202	22	12-05-86
	NVIR-BD-N4C	R.P.V.	27	B-D	NIRZ3-W812	1	UT-45°	146	142	143	27	11-21-86
					FRR-1	0	CW-CCW	151	148	148	22	11-21-86
					NIRZ1-W812	0	CW-CCW	156	153	153	22	11-21-86
					FRR-1	0	CW-CCW	156	153	153	22	11-21-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
6"	INCORE-04-29	309SS	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	INCORE-36-09	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	NVE-BE-DRAIN	N/A	26	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-02-19	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-02-27	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-06-11	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-06-23	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-06-31	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-06-43	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-10-15	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-10-39	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-14-27	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-14-39	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-18-07	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
N/A	CRD-18-19	N/A	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						
6"	INCORE-04-21	309SS	28	B-E	7.0.8	2	VT-2	319	N/A	N/A	N/A	01-02-87
					*2.1.14	16						

* With a Temporary Procedure Change
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14	RRE-BF-1	SE-N	CNS-RR-38	B-F	IP-W812	1	PT	034	N/A	N/A	N/A	11-19-86	
					MIUP-W812	0	UT-0	038	036	001	60	11-19-86	
					MIUP-W812	0	UT-0	038	037	001	52	11-19-86	
					UT-43	8	UT-45	A-023	A-022	A-001	52	12-11-86	
					Scan Par. Disk & Tape 007	FAR-1	"	"	A-024	A-022	A-001	52	12-11-86
					UT-51	1	UT-45RL	A-026	A-025	A-001	50	12-11-86	
					Scan Para. Disk-008 Tape-007	FAR-1	"	"	A-027	A-025	A-001	60	12-11-86
					UT-51	1	UT-60RL	A-029	A-028	A-001	60	12-11-86	
					Scan Para. Disk-009 Tape-007	FAR-1	"	"	A-030	A-028	A-001	60	12-11-86
					14"	RRH-BF-1	SE-N	CNS-RR-37	B-F	IR-W812	1	PT	043
MIUP-W812	0	UT-0	138	136						001	60	11-20-86	
MIUP-W812	0	UT-0	038	037						001	52	11-19-86	

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14"	RRH-BF-1	SE-N	CNS-RR-39	B-F	UT-51 (11-17)	1	60RL	A-047	A-046	A-001	GE-61 Tri-Met.	12-16-86
					Scan Para.	"	50RL	A-048	A-046	A-001	and 60	12-16-86
					Disk - 17							
					Tape - 11							
					UT-51 (11-18)	1	60RL	A-047	A-046	A-001	G.E.61 Tri-Met.	12-16-86
					Scan Para.	"	60RL	A-048	A-046	A-001	and 60	12-16-86
					Disk - 17							
					Tape - 11							
					UT-43	8	45	A-050	A-49	A-001	52	12-16-86
					Scan Para.	"	45	A-051	A-49	A-001	52	12-16-86
					Disk - 19							
					Tape - 11							
51	1	45RL	A-053	A-052	A-001	G.E. 61 Tri-Mat.	12-16-86					
Scan Para.	"	45RL	A-054	A-052	A-001	and 60	12-16-86					

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date	
14"	RRC-BF-1	SE-N	CNS-RR-37	B-F	IP-W812	1	PT	031	N/A	N/A	N/A	11-19-86	
					MIUP-W812	0	UT-0	038	036	001	60	11-19-86	
					MIUP-W812	0	UT-0	038	037	001	52	11-19-86	
					UT-43	8	UT-45	A-038	A-037	A-001	52	12-16-86	
						FAR-1							
					Scan Para. Disk - 12 Tape - 8	"	UT-45	A-039	A-037	A-001	52	12-16-86	
					UT-51	1	UT-	A-034	A-035	A-001	60	12-16-86	
						FAR-1	45RL						
					Scan Para. Disk - 11 Tape - 8	"	UT-	A-036	A-035	A-001	60	12-16-86	
							45RL						
					UT-51	1	UT-	A-031	A-032	A-001	60	12-16-86	
						FAR-1	60RL						
Scan Para. Disk - 10 Tape - 8	"	UT-	A-033	A-032	A-001	60	12-16-86						
		60RL											

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13.4"	CSB-BF-1	SE-N	CNS-CS-3	B-F	IP-W812	1	PT	103	N/A	N/A	N/A	11-20-86
					MIUP-W812	0	UT-0	120	119	021	61	12-15-86
					MIUP-W812	0	UT-45	125	126	003	61	12-15-86
					MIUP-W812	0	UT-0	122	121	021	51	11-20-86
					MIUP-W812	0	UT-45	128	127	003	51	11-20-86
					UT-51	1	UT-	A-044	A-043	A-001	61	12-11-86
					FAR-1	"	45RL	"	"	"	"	"
			Scan. Par. Disk-16 Tape-010		"	"	A-045	A-043	A-001	61	12-11-86	
10"	CSB-BF-4A	P-E	CNS-CS-3	B-F	IP-W812	1	PT	071	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-45	074	073	021	49	11-19-86
					MIUP-W812	0	UT-0	076	075	001	49	11-19-86
					MIUP-W812	0	UT-45	102	101	021	4	11-20-86
20"	RAS-BF-12	P-P	CNS-RR-37	B-F	IP-W812	1	PT	045	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	047	046	003	53	11-19-86
					MIUP-W812	0	UT-45	055	054	021	7	11-19-86
					MIUP-W812	0	UT-45	057	056	001	53	11-19-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date	
13.4"	CSA-BF-1	SE-N	CNS-CS-4	B-F	IP-W812	1	PT	103	N/A	N/A	N/A	11-20-86	
					MIUP-W812	C	UT-0	120	119	021	61	12-15-86	
					MIUP-W812	0	UT-45	125	126	003	61	12-15-86	
					MIUP-W812	0	UT-0	122	121	021	51	11-20-86	
					MIUP-W812	0	UT-45	128	127	003	51	11-20-86	
					UT-51	1	45RL	A-038-A	A-037-A	A-001	61	12-16-86	
					Scan Para. (11-7-86) Disk - 13 Tape - 09	FAR-1	"	45 RL	A-039-A	A-037-A	A-001	61	12-16-86
					UT-51 (11-8-86)	1	45 RL	A-038-A	A-037-A	A-001	61	12-16-86	
					Scan Para. Disk - 13 Disk - 14 Tape - 09	FAR-1	"	45 RL	A-039-A	A-037-A	A-001	61	12-16-86
					UT-51	1	60 RL	A-041	A-040	A-001	61	12-16-86	
					Scan Para. Disk - 13 Tape - 09	FAR-1	"	60 RL	A-042	A-040	A-001	61	12-16-86

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29"	RAS-BF-1	SE-N	CNS- RR-37	B-F	IP-W812	1	PT	035	N/A	N/A	N/A	11-19-86	
					MIUP-W812	0	UT-0	078	076A	021	59	11-19-86	
					MIUP-W812	0	UT-0	078	077	021	57	11-19-86	
					UT-43	8	UT-45	A-008	A-007-A	A-001	57	12-16-86	
					Scan Para.	"	UT-45	A-009	A-007-A	A-001	57	12-16-86	
					Disk - 003 Tape - 003								
					UT-51	1	UT- 45RL	A-011	A-010	A-001	INC-BUT- 002	12-16-86	
					Scan Para. Disk - 004 Tape - 004	"	UT-45RL	A-012	A-010	A-001	A-001	12-16-86	
					UT-51	1	UT- 60RL	A-014	A-013	A-001	INC-BUT- 002	12-16-86	
					Scan Para. Disk - 005 Tape-005	"	UT- 60RL	A-015	A-013	A-001	INC-BUT- 002	12-16-86	
					UT-51	1	UT- 45RL	A-017	A-016	A-001	57	12-16-86	
					Scan Para. Disk-005B Tape-005	"	UT- 45RL	A-018	A-016	A-001	57	12-16-86	

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N/A	PRC-BG1-1	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-2	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-3	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-4	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-5	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-6	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-7	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-8	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-9	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
8x7	PRB-BG-1	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-2	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86

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8x7	PRB-BG-3	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-4	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-5	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-6	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-7	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-8	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-9	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-10	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-11	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-12	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-13	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86

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8x7	PRB-BG-14	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-15	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-16	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86
8x7	PRB-BG-17	NUT	42	B-G-1	IV1-W812 FRR-1	1	VT-1	218	N/A	N/A	N/A	12-05-86

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N/A	PRC-BG1-10	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-11	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-12	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-13	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-14	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-15	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-16	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86
N/A	PRC-BG1-17;	WA	42	B-G-1	IV1-W812 FRR-1	1	VT-1	106	N/A	N/A	N/A	11-20-86

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N/A	CS-MO-12A	BLT	1	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-29-86
N/A	CS-MO-12B	BLT	2	B-G-2	IV1-W812 FRR-1	1	VT-1	072	N/A	N/A	N/A	12-30-86
N/A	RWCU-10	BLT	3	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	RWCU-MO-15	BLT	3	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	HPCI-MO-15	BLT	13	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	RCIC-MO-15	BLT	24	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	RF-13	BLT	6	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	RHR-MO-17	BLT	16	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	RHR-MO-25A	BLT	17	B-G-2	IV1-W812 FRR-1	1	VT-1	072	N/A	N/A	N/A	12-30-86
N/A	MS-AO-80A	BLT	9	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	MS-AO-90B	BLT	10	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86

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N/A	MS-AQ-80C	BLT	11	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	MS-AQ-80D	BLT	12	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	MS-RV-70A	BLT	9	B-G-2	IV1-W812 FRR-1	1	VT-1	316	N/A	N/A	N/A	12-31-86
N/A	MS-RV-71E	BLT	11	B-G-2	IV1-W812 FRR-1	1	VT-1	316	N/A	N/A	N/A	12-31-86
N/A	MS-RV-71G	BLT	12	B-G-2	IV1-W812 FRR-1	1	VT-1	068	N/A	N/A	N/A	11-19-86
N/A	MS-RV-71D	BLT	10	B-G-2	IV1-W812 FRR-1	1	VT-1	316	N/A	N/A	N/A	12-31-86
N/A	MS-RV-71C	BLT	10	B-G-2	IV1-W812 FRR-1	1	VT-1	316	N/A	N/A	N/A	12-31-86

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218"	HNC-C1-1	Vessel to Skirt	26	B-H	MIUSK-W812 FRR-1	0	UT-0	234	233	232	16	12-05-86
					MIUSK-W812 FRR-1	0	UT-45	237	236	235	16	12-05-86
					MIUSK-W812 FRR-1	0	UT-60	240	239	238	16	12-05-86

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6"	CWA-BJ-7*	P-E	CNS- RWCU- 3	B-J	IP-W812	1	PT	044	N/A	N/A	N/A	11-19-86	
					MIUP-W812	0	UT-0	051	050	021	48	11-19-86	
					MIUP-W812	0	UT-45	061	060	003	48	11-19-86	
6"	CWA-BJ-8*	E-P	CNS- RWCU- 3	B-J	IP-W812	1	PT	044	N/A	N/A	N/A	11-19-86	
					MIUP-W812	0	UT-0	051	050	021	48	11-19-86	
					MIUP-W812	0	UT-45	061	060	003	48	11-19-86	
6"	CWA-BJ-7*	P-V	CNS- RWCU- 3	B-J	IP-W812	1	PT	305	N/A	N/A	N/A	12-05-86	
					MIUP-W812	0	UT-0	307	306	003	48	12-05-86	
					MIUP-W812	0	UT-45	309	308	021	48	12-05-86	
6"	CWA-BJ-8*	V-P	CNS- KWCU- 3	B-J	IP-W812	1	PT	305	N/A	N/A	N/A	12-05-86	
					MIUP-W812	0	UT-0	307	306	003	48	12-05-86	
					MIUP-W812	0	UT-45	309	308	021	48	12-05-86	
12"	FWB-BJ-111	N-SE	5	B-J	IP-W812	1		179A	N/A	N/A	N/A	12-12-86	
					MIUP-W812	0	UT-0	180	179	021	6	11-21-86	
					MIUP-W812	0	UT-45	182	181	002	6	11-21-86	
18"	FWA-BJ-50	P-E	7	B-J	IP-W812	1	PT	017	N/A	Rej.	N/A	12-04-86	
					IP-W812	1	PT	228	N/A	Grindout	N/A	12-05-86	
					IP-W812	1	PT	-291	N/A	Repair	N/A	12-12-86	
										Area Only			
					MIUP-W812	0	UT-0	288	287	003	100	12-12-86	
					MIUP-W812	0	UT-45	290	289	021	100	12-12-86	
			MIUP-W812	0	UT-0	248	247	021	Step Wedge	12-05-86			
24"	MSD-BJ-39B	OA	12	B-J	IP-W812	1	PT	005	N/A	N/A	N/A	11-18-86	

* Pipe Whip Exam

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12"	FWC-BJ-111	N-SE	6	B-J	IP-W812	1	PT	179A	N/A	N/A	N/A	12-12-86
					MIUP-W812	0	UT-0	180	179	021	6	11-21-86
					MIUP-W812	0	UT-45	182	181	002	6	11-21-86
12"	FWD-BJ-111	N/SE	6	B-J	IP-W812	1	PT	179A	N/A	N/A	N/A	12-12-86
					MIUP-W812	0	UT-0	180	179	021	6	11-21-86
					MIUP-W812	0	UT-45	182	181	002	6	11-21-86
18"	FWA-BJ-52	P-E	7	B-J	IP-W812	1	PT	013	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86
18"	FWA-BJ-53	E-P	7	B-J	IP-W812	1	PT	013	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86
18"	FWA-BJ-54	P-E	7	B-J	IP-W812	1	PT	013	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86
18"	FWA-BJ-60	P-Red	7	B-J	IP-W812	1	PT	008	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86
18"	FWD-BJ-43	E-P	7	B-J	IP-W812	1	PT	282	N/A	N/A	N/A	12-15-86
					MIUP-W812	0	UT-0	286	285	003	100	12-15-86
					MIUP-W812	0	UT-45	292	294	021	100	12-12-86
18"	FWA-BJ-691	P-E	7	B-J	IP-W812	1	PT	011	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86

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18"	FWA-BJ-692	P-E	7	B-J	IP-W812	1	PT	274	N/A	N/A	N/A	12-15-86
					MIUP-W812	0	UT-0	284	283	003	100	12-15-86
					MIUP-W812	0	UT-45	292	293	021	100	12-12-86
18"	FWA-BJ-693	P-WE	7	B-J	IP-W812	1	PT	009	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	300	299	003	97	12-12-86
					MIUP-W812	0	UT-45	301	302	021	97	12-12-86
8"	FWA-BJ-695	P-E	7	B-J	IP-W812	1	PT	010	N/A	N/A	N/A	11-18-86
8"	FWD-BJ-593A	P-P	7	B-J	IP-W812	1	PT	010	N/A	N/A	N/A	11-18-86
8"	FWD-EJ-593	P-E	7	B-J	IP-W812	1	PT	007	N/A	N/A	N/A	11-18-86
					IP-W812	1	PT	015	N/A	N/A	N/A	11-18-86
10"	CSB-BJ-2	P-SE	CNS- CS- 3	B-J	IP-W812	1	PT	104	N/A	N/A	N/A	11-20-86
					MIUP-W812	0	UT-0	124	123	021	49	11-20-86
					MIUP-W812	0	UT-45	130	129	003	49	11-21-86
10"	CSB-BJ-3	P-P	CNS- CS- 3	B-J	IP-W812	1	PT	071	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	076	075	001	49	11-19-86
					MIUP-W812	0	UT-45	074	073	021	49	11-19-86
10"	CSB-BJ-4	E-P	CNS- CS- 3	B-J	IP-W812	1	PT	071	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	076	075	001	49	11-19-86
					MIUP-W812	0	UT-45	074	073	021	49	11-19-86
28"	RAD-BJ-1	PU-P	CNS- RR- 37	B-J	IP-W812	1	PT	096	N/A	N/A	N/A	11-20-86
					MIUP-W812	0	UT-0	098	097	021	56	11-20-86
					MIUP-W812	0	UT-45	100	099	003	56	11-20-86

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28"	RAD-BJ-2	P-VA	CNS- RR- 37	B-J	IP-W812	1	PT	089	N/A	N/A	N/A	11-20-86
					MIUP-W812	0	UT-0	093	092	021	56	11-20-86
					MIUP-W812	0	UT-45	095	094	003	56	11-20-86
28"	RAD-BJ-3	VA-P	CNS- RR- 37	B-J	IP-W812	1	PT	089	N/A	N/A	N/A	11-20-86
					MIUP-W812	0	UT-0	093	092	021	56	11-20-86
					MIUP-W812	0	UT-45	095	094	003	56	11-20-86
28"	RAD-BJ-4	P-P	CNS- RR- 37 FAR-1	B-J	IP-W812	1	PT	012	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	023	022	001	56	11-18-86
					UT-43	8	UT-45	A-003	A-002	A-001	56	12-08-86
					Scan Par. A-004 Disk & Tape 001							
28"	RAS-BJ-2	SE-P	CNS- RR- 37	B-J	IP-W812	1	PT	035	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	042	041	003	56	11-19-86
					UT-43	8	UT-45	A-006	A-005	A-001	56	12-09-86
					FAR-1 Scan Par. A-007 Disk & Tape 002							
12"	RRH-BJ-2	P-SE	CNS- RR- 37	B-J	IP-W812	1	PT	030	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	033	032	021	50	11-19-86

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12"	RRH-BJ-3	R-P	CNS- RR- 37	B-J	IP-W812	1	PT	020	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	029	028	001	50	11-19-86
					MIUP-W812	0	UT-45	027	026	003	50	11-19-86
20"	RAS-BJ-11	E-E	CNS- RR- 37	B-J	IP-W812	1	PT	014	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	047	046	003	53	11-19-86
					MIUP-W812	0	UT-45	057	056	001	53	11-19-86
20"	RAS-BJ-13	P-V	CNS- RR- 37	B-J	IP-W812	1	PT	045	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	049	048	003	7	11-19-86
					MIUP-W812	0	UT-45	055	054	021	7	11-19-86
12"	RRE-BJ-2	P-SE	CNS- RR- 38	B-J	IP-W812	1	PT	034	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	040	039	003	50	11-19-86
					UT-43	8	UT-45	A-020	A-019	A-001	50	12-08-86
							FAR-1					
							Scan. Par. A-021 Disk & Tape 006					
12"	RRE-BJ-4	P-E	CNS- RR- 38	B-J	IP-W812	1	PT	018	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	025	024	001	50	11-18-86
					MIUP-W812	0	UT-45	027	026	003	50	11-29-86
12"	RRE-BJ-5	R-P	CNS- RR- 38	B-J	IP-W812	1	PT	018	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	025	024	001	50	11-18-86
					MIUP-W812	0	UT-45	027	026	003	50	11-19-86

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6"	CWA-BJ-2	P-P	CNS- RWCU- 3	B-J	IP-W812	1	PT	044	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	051	050	021	48	11-19-86
					MIUP-W812	0	UT-45	061	060	003	48	11-19-86
6"	CWA-BJ-10	E-P	CNS- RWCU- 3	B-J	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	064	063	021	48	11-19-86
					MIUP-W812	0	UT-45	066	065	001	48	11-19-86
6"	CWA-BJ-12	P-VA	CNS- RWCU- 3	B-J	IP-W812	1	PT	230	N/A	N/A	N/A	12-05-86
					MIUP-W812	0	UT-0	224	223	003	48	12-05-86
					MIUP-W812	0	UT-45	066	065	001	48	11-19-86
					MIUP-W812	0	UT-45	226	225	021	48	12-05-86
6"	CWA-BJ-14	P-P	CNS- RWCU- 3	B-J	IP-W812	1	PT	052	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	059	058	021	48	11-19-86
					MIUP-W812	0	UT-45	066	065	001	48	11-19-86
24"	MSC-BJ-32	P-E	11	B-J	IP-W812	1	PT	016	N/A	N/A	N/A	11-18-86
24"	MSA-BJ-35*	P-E	9	B-J	IP-W812	1	PT	006	N/A	N/A	N/A	11-18-86
24"	MSA-BJ-36*	E-P	8	B-J	IP-W812	1	PT	006	N/A	N/A	N/A	11-18-86
24"	MSB-BJ-28*	P-E	10	B-J	IP-W812	1	PT	004	N/A	N/A	N/A	11-18-86
24"	MSB-BJ-29*	E-E	10	B-J	IP-W812	1	PT	004	N/A	N/A	N/A	11-18-86
24"	MSC-BJ-35*	E-P	11	B-J	IP-W812	1	PT	006	N/A	N/A	N/A	11-18-86
24"	MSD-BJ-39*	P-E	12	B-J	IP-W812	1	PT	005	N/A	N/A	N/A	11-18-86

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24"	MSD-BJ-39A	IA	12	B-J	IP-W812	1	PT	005	N/A	N/A	N/A	11-18-86
24"	MSD-BJ-40*	E-P	12	B-J	IP-W812	1	PT	005	N/A	N/A	N/A	11-18-86
N/A	FWA-BK1-53	N/A	9	BK1	IP-W812	1	PT	013	N/A	N/A	N/A	11-18-86
18"	FWA-BJ-51	E-P	7	B-J	IP-W812	1	PT	019	N/A	N/A	N/A	11-18-86
					MIUP-W812	0	UT-0	286	285	003	100	12-15-86
					MIUP-W812	0	UT-45	292	294	021	100	12-12-86
12"	FWA-BJ-111	N-SE	5	B-J	IP-W812	1	PT	179A	N/A	N/A	N/A	12-12-86
					MIUP-W812	0	UT-0	180	179	021	6	11-21-86
					MIUP-W812	0	UT-45	182	181	002	6	11-21-86
20"	RAS-BJ-12	P-P	CNS-RR-37	B-J	IP-W812	1	PT	045	N/A	N/A	N/A	11-19-86
					MIUP-W812	0	UT-0	047	046	003	53	11-19-86
					MIUP-W812	0	UT-45	055	054	021	7	11-19-86
					MIUP-W812	0	UT-45	057	056	001	53	11-19-86

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N/A	DRYER BN-1	N/A	N/A	B-N-1	FRR-1 IV3-W812	1	VT-3	082	N/A	N/A	N/A	11-20-86
N/A	CS LINES BN-1	N/A	42	B-N-1	IV3-W812 FRR-1	1	VT-3	087	N/A	N/A	N/A	12-05-86
N/A	F.W. SPARG BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	081	N/A	N/A	N/A	12-05-86
N/A	Jet Pumps BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	080	N/A	N/A	N/A	11-20-86
N/A	Scoperator BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	082	N/A	N/A	N/A	11-20-86
N/A	Top Guide BN-1	N/A	N/A	B-N-1	IV3-W812	1	VT-3	083	N/A	N/A	N/A	11-20-86
N/A	Plate Bolts BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	084	N/A	N/A	N/A	11-20-86
N/A	Surv. Sample BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	084	N/A	N/A	N/A	11-20-86
N/A	Surv. Samples BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	084	N/A	N/A	N/A	11-20-86
N/A	Shroud He Ass. BN-1	N/A	N/A	B-N-1	IV3-W812 FRR-1	1	VT-3	315	N/A	N/A	N/A	12-31-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
N/A	Reactor Coolant B-P-1	N/A	N/A	F-P	7.0.8 *2.1.14	2 16	VT-2	319	N/A	N/A	N/A	01-02-87
N/A	Reactor Feed Water B-P-1	N/A	N/A	B-P	7.0.8 *2.1.14	2 16	VT-2	319	N/A	N/A	N/A	01-02-87

* With a Temporary Procedure Change

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N/A	F.W. Blend Radius Aug.	N/A	N/A	B-N-1	IVI-W812 FRR-1	1	VT-1	085	N/A	N/A	N/A	11-20-86
N/A	Dry Tubes	N/A	N/A	B-N-1	IVI-WG12 FRR-1	1	VT-1	086	N/A	N/A	N/A	11-20-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
6"	CWA-CF-30	V-P	2605-4	C-F	IP-W812	1	PT	158	N/A	N/A	48	11-21-86
					MIUP-W812	0	UT-0	224	223	003	48	12-05-86
					MIUP-W812	0	UT-45	226	225	021	48	12-05-86
6"	CWA-CF-30A	P-P	2605-4	C-F	IP-W812	1	PT	272	N/A	N/A	N/A	12-05-86
					MIUP-W812	0	UT-0	224	223	003	48	12-05-86
					MIUP-W812	0	UT-45	226	225	021	48	12-05-86
6"	CWA-CF-31	P-E	2605-4	C-F	IP-W812	1	PT	158	N/A	N/A	N/A	11-21-86
					MIGSCC-W812	0	UT-45	278	277	021	11	12-15-86
6"	CWA-CF-33	E-P	2605-4	C-F	IP-W812	1	PT	312	N/A	N/A	N/A	12-31-86
					MIGSCC-W812	0	UT-45	278	277	021	11	12-15-86
6"	CWA-CF-33A	P-P	2605-4	C-F	IP-W812	1	PT	272	N/A	N/A	N/A	12-05-86
					MIGSCC-W812	0	UT-45	278	277	021	11	12-15-86
					IP-W812	FRR-1	PT	281	N/A	N/A	N/A	12-15-86
6"	CWA-CF-33B	P-P	2605-4	C-F	IP-W812	1	PT	272	N/A	N/A	N/A	12-05-86
					MIGSCC-W812	0	UT-45	278	277	021	11	12-15-86
					IP-W812	FRR-1	PT	281	N/A	N/A	N/A	12-15-86
6"	CWA-CF-34	P-T	2605-4	C-F	IP-W812	1	PT	275	N/A	N/A	N/A	12-15-86
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86
						FRR-1						

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6"	CWA-CF-38	E-P	2605-4	C-F	IP-W812	1	PT	275	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	N/A	12-15-86	
6"	CWA-CF-37	T-E	2605-4	C-F	IP-W812	1	PT	275	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86	
6"	CWA-CF-40	P-E	2605-4	C-F	IP-W812	1	PT	276	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86	
							FRR-1						
					IP-W812	1	PT	281	N/A	N/A	N/A	12-15-86	
					IP-W812	1	PT	295	N/A	N/A	N/A	12-12-86	
					IP-W812	1	PT	296	N/A	N/A	N/A	12-12-86	
					MIGSCC-W812	0	UT-45	298	297	021	11	12-12-86	
6"	CWA-CF-42	E-T	2605-4	C-F	IP-W812	1	PT	276	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86	
6"	CWA-CF-43	T-R	2605-4	C-F	IP-W812	1	PT	276	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86	
6"	CWA-CF-44	T-R	2605-4	C-F	IP-W812	1	PT	276	N/A	N/A	N/A	12-15-86	
					MIGSCC-W812	0	UT-45	280	279	021	11	12-15-86	
18"	RBW-CF-64	P-E	36	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86	
20"	PNC-CG-16	P-E	40	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86	

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8"	SDN-CF-2	P-P	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
8"	SDN-CF-7	P-P	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
8"	SDN-CF-4	P-P	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
8"	SDN-CF-14	P-T	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
8"	SDN-CF-8	P-T	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
8"	SDN-CF-16	T-E	43	C-F	IP-W812	1	PT	067	N/A	N/A	N/A	11-19-86
16"	CSA-CF-1	PC-E	2603-1	C-F	IP-W812	1	PT	070	N/A	N/A	N/A	11-19-86
16"	CSA-CF-2	E-F	2603-1	C-F	IP-W812	1	PT	070	N/A	N/A	N/A	11-19-86
16"	CSA-CF-3	E-P	2603-1	C-F	IP-W812	1	PT	070	N/A	N/A	N/A	11-19-86
10"	HPID-CF-1	PU-R	2609-1	C-F	IP-W812	1	PT	241	N/A	N/A	N/A	12-05-86
14"	HPID-CF-2	R-E	2609-1	C-F	IP-W812	1	PT	241	N/A	N/A	N/A	12-05-86
14"	HPID-CF-3	E-P	2609-1	C-F	IP-W812	1	PT	241	N/A	N/A	N/A	12-05-86
14"	HPID-CF-12	F-P	2609-1	C-F	IP-W812	1	PT	241	N/A	N/A	N/A	12-05-86
14"	HPID-CF-10A	P-F	2609-1	C-F	IP-W812	1	PT	241	N/A	N/A	N/A	12-05-86
16"	HPIS-CF-12	P-E	2611-6	C-F	IP-W812	1	PT	242	N/A	N/A	N/A	12-05-86
16"	HPIS-CF-13	E-P	2611-6	C-F	IP-W812	1	PT	242	N/A	N/A	N/A	12-05-86

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16"	HPIS-CF-14	P-V	2611-6	C-F	IP-W812	1	PT	243	N/A	N/A	N/A	12-30-86
16"	HPIS-CF-14	P-V	2611-6	C-F	IP-W812	1	PT	310	N/A	N/A	N/A	12-15-86
16"	HPIS-CF-15	V-E	2611-6	C-F	IP-W812	1	PT	242	N/A	N/A	N/A	12-05-86
16"	HPIS-CF-16	E-V	2611-6	C-F	IP-W812	1	PT	242	N/A	N/A	N/A	12-05-86
8"	RSA-CF-2	P-E	2614-1	C-F	IP-W812	1	PT	245	N/A	N/A	N/A	12-05-86
8"	RSA-CF-27	P-E	2614-1	C-F	IP-W812	1	PT	244	N/A	N/A	N/A	12-05-86
8"	RSA-CF-28	E-P	2614-1	C-F	IP-W812	1	PT	244	N/A	N/A	N/A	12-05-86
20"	RAS-CF-1	T-N	29	C-F	IP-W812	1	PT	091	N/A	N/A	N/A	11-20-86
20"	RBS-CF-1	T-N	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
20"	RBS-CF-2	T-R	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
18"	RBS-CF-3	E-R	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
18"	RBS-CF-4	P-E	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
18"	RBS-CF-5	P-E	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
8"	RAS-CF-10	R-R	29	C-F	IP-W812	1	PT	091	N/A	N/A	N/A	11-20-86
8"	RBS-CF-10	R-R	30	C-F	IP-W812	1	PT	090	N/A	N/A	N/A	11-20-86
6"	RWA-CF-42	T-P	2621-1	C-F	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86

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6"	RWA-CF-43	P-V	2621-1	C-F	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86
6"	RWA-CF-44	E-P	2621-1	C-F	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86
6"	RWA-CF-45	P-F	2621-1	C-F	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86
6"	TWA-CF-42A	P-V	2621-1	C-F	IP-W812	1	PT	062	N/A	N/A	N/A	11-19-86
16"	RHB-CF-1	P-T	29	C-F	IP-W812	1	PT	091	N/A	N/A	N/A	11-20-86
20"	RHB-CF-19	T-E	2624-1	C-F	IP-W812	1	PT	114	N/A	N/A	N/A	11-20-86
20"	RHB-CF-20	E-P	2624-1	C-F	IP-W812	1	PT	114	N/A	N/A	N/A	11-20-86
20"	RHB-CF-21	P-P	2624-1	C-F	IP-W812	1	PT	114	N/A	N/A	N/A	11-20-86
20"	RHB-CF-23	P-P	2624-1	C-F	IP-W812	1	PT	114	N/A	N/A	N/A	11-20-86
20"	RHB-CF-24	P-E	2624-1	C-F	IP-W812	1	PT	114	N/A	N/A	N/A	11-20-86
16"	RPA-CF-15	E-P	2624-1	C-F	IP-W812	1	PT	220	N/A	N/A	N/A	12-05-86
16"	RPA-CF-16	P-E	2624-1	C-F	IP-W812	1	PT	220	N/A	N/A	N/A	12-05-86
20"	RCT-CF-15	P-E	37	C-F	IP-W812	1	PT	219	N/A	N/A	N/A	12-05-86
18"	RBW-CF-48	P-E	36	C-F	IP-W812	1	PT	219	N/A	N/A	N/A	12-05-86
10"	RHE-CF-4	E-P	2624-7	C-F	IP-W812	1	PT	221	N/A	N/A	N/A	12-05-86
10"	RHE-CF-5	P-E	2624-7	C-F	IP-W812	1	PT	221	N/A	N/A	N/A	12-05-86

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10"	RHE-CF-6	E-P	2624-7	C-F	IP-W812	1	PT	221	N/A	N/A	N/A	12-05-86
20"	RPA-CF-1	N-P	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
20"	RPA-CF-2	P-E	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
20"	RPA-CF-3	E-P	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
20"	RPA-CF-4	P-E	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
20"	RPA-CF-5	E-P	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
20"	RPA-CF-7	P-P	2626-1	C-F	IP-W812	1	PT	079	N/A	N/A	N/A	11-20-86
6"	RAW-CF-50	P-E	35	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86
16"	RBW-CF-64	P-E	36	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86
8"	SDS-CF-13	E-P	44	C-F	IP-W812	1	PT	053	N/A	N/A	N/A	11-19-86
8"	SDS-CF-14	P-E	44	C-F	IP-W812	1	PT	053	N/A	N/A	N/A	11-19-86
8"	SDS-CF-15	E-P	44	C-F	IP-W812	1	PT	053	N/A	N/A	N/A	11-19-86
N/A	PT Comparator Block	N/A	N/A	N/A	IP-W812	1	PT	222	N/A	N/A	N/A	11-19-86
8"	RCC-CF-2	P-PC	2848-8	C-F	IP-W812	1	PT	187	N/A	N/A	N/A	11-21-86
16"	PNC-CG-1	E-PC	40	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86
24"	PNC-CG-5	P-F	40	C-F	IP-W812	1	PT	113	N/A	N/A	N/A	11-20-86

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16"	PNC-CG-1	E-PC	40	C-F	IP-W812	1	PT	105	N/A	N/A	N/A	11-20-86
24"	PNC-CG-5	P-F	40	C-F	IP-W812	1	PT	113	N/A	N/A	N/A	11-20-86

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N/A	RHH-46	Hanger	2624-3B	F-A	IV3-W812 FRR-1	1	VT-3	159	N/A	N/A	N/A	11-21-86
					IV4-W812 FRR-1	1	VT-4	160	N/A	N/A	N/A	11-21-86
N/A	RHH-46A	Hanger	2624-3B	F-A	IV3-W812 FRR-1	1	VT-3	159	N/A	N/A	N/A	11-21-86
					IV4-W812 FRR-1	1	VT-4	160	N/A	N/A	N/A	11-21-86
N/A	RFH-7A	Hanger	7	F-A	IV3-W812 FRR-1	1	VT-3	116	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV3-W812 FRR-1	1	VT-3	311	N/A	N/A	N/A	12-30-86

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N/A	RFH-68	Hanger	5	F-B	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86
N/A	RFH-69	Hanger	2509-1	F-B	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-4	110	N/A	N/A	N/A	12-30-86
N/A	RFH-7	Hanger	2849-4	F-B	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86
N/A	RFH-8	Hanger	2849-4	F-B	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86
N/A	RFH-9	Hanger	2849-4	F-B	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86
N/A	RFH-12	Hanger	2849-4	F-B	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86
					FRR-1							

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N/A	RFH-12A	Hanger	2849-4	F-B	IV3-W812 FRR-1	1	VT-3	116	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
N/A	RFS-18	Snubber	2509-1	F-C	IV3-W812	1	VT-3	111	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	313	N/A	N/A	N/A	12-31-86
N/A	RFS-19	Snubber	2509-1	F-C	IV3-W812	1	VT-3	111	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	313	N/A	N/A	N/A	12-31-86
N/A	RFH-68A	Hanger	2509-1	F-C	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
N/A	RFH-70A	Hanger	2509-1	F-C	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
N/A	RFH-71A	Hanger	5	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	108	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-31-86
					IV3-W812							
					FRR-1							
					IV4-W812							
					FRR-1							
					IV3-W812							
					FRR-1							

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N/A	RFH-6	Hanger	7	F-C	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86
N/A	RFH-10	Hanger	2849-4	F-C	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86
N/A	MSH-169	Hanger	2506-4	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	108	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86
N/A	MSH-170	Hanger	2506-4	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	108	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86
N/A	CUS-3 Upstream	Snubber	2503-1	F-C	IV3-W812	1	VT-3	111	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86

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N/A	CUH-48	Hanger	2503-1	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
FRR-1					1	VT-4	108	N/A	N/A	N/A	12-30-86	
IV4-W812					1	VT-3	314	N/A	N/A	N/A	12-31-86	
N/A	CUH-49	Hanger	2503-1	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
FRR-1					1	VT-4	108	N/A	N/A	N/A	12-30-86	
IV4-W812					1	VT-3	314	N/A	N/A	N/A	12-31-86	
N/A	RFH-70	Hanger	2509-1	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
FRR-1					1	VT-4	108	N/A	N/A	N/A	12-30-86	
IV4-W812					1	VT-3	314	N/A	N/A	N/A	12-31-86	
N/A	RFH-71	Hanger	2509-1	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
FRR-1					1	VT-4	108	N/A	N/A	N/A	12-30-86	
IV4-W812					1	VT-3	314	N/A	N/A	N/A	12-31-86	
N/A	RFH-72	Hanger	2509-1	F-C	IV3-W812	1	VT-3	107	N/A	N/A	N/A	12-30-86
FRR-1					1	VT-4	108	N/A	N/A	N/A	12-30-86	
IV4-W812					1	VT-3	314	N/A	N/A	N/A	12-31-86	

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N/A	RFH-1	Hanger	2849-4	F-C	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86		
					FRR-1									
N/A	RFH-2	Hanger	7	F-C	IV4-W812	1	VT-4	110	N/A	N/A	N/A	12-30-86		
					FRR-1									
N/A	RFH-3	Hanger	7	F-C	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86		
					FRR-1									
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86		
					FRR-1									
N/A	RFH-4	Hanger	7	F-C	IV3-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86		
					FRR-1									
					IV4-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86		
N/A	RFH-5	Hanger	7	F-C	FRR-1	1	VT-3	311	N/A	N/A	N/A	12-30-86		
					IV3-W812	1	VT-4	117	N/A	N/A	N/A	12-30-86		
					FRR-1									
					IV4-W812	1	VT-3	311	N/A	N/A	N/A	12-30-86		

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N/A	RFH-73	Hanger	2509-1	F-C	IV3-W812 FRR-1	1	VT-3	107	N/A	N/A	N/A	12-31-86
					IV4-W812 FRR-1	1	VT-4	108	N/A	N/A	N/A	12-31-86
N/A	RFH-74	Hanger	2509-1	F-C	IV3-W812 FRR-1	1	VT-3	183	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	184	N/A	N/A	N/A	12-30-86
N/A	RFS-15	Snubber	2509-1	F-C	IV3-W812 FRR-1	1	VT-3	111	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV3-W812 FRR-1	1	VT-3	317	N/A	N/A	N/A	01-02-87
					IV3-W812 FRR-1	1	VT-3	318	N/A	N/A	N/A	01-02-87
N/A	RFS-16	Snubber	2509-1	F-C	IV3-W812 FRR-1	1	VT-3	111	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV3-W812 FRR-1	1	VT-3	317	N/A	N/A	N/A	01-02-87
N/A	RFS-17	Snubber	2509-1	F-C	IV3-W812 FRR-1	1	VT-3	111	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV3-W812 FRR-1	1	VT-3	313	N/A	N/A	N/A	12-31-86

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N/A	CUS-3 Downstream	Snubber	2503-1	F-C	IV3-W812	1	VT-3	111	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	313	N/A	N/A	N/A	12-31-86
N/A	CUS-3 Upstream	Snubber	2503-1	F-C	IV3-W812	1	VT-3	111	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	112	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	313	N/A	N/A	N/A	12-31-86
N/A	RFH-13	Hanger	2849-4	F-C	IV3-W812	1	VT-3	116	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	117	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
N/A	RFH-15	Hanger	2849-4	F-C	FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
N/A	RFH-16	Hanger	2749-4	F-C	IV3-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86
					IV4-W812	1	VT-3	109	N/A	N/A	N/A	12-30-86
					FRR-1	1	VT-4	110	N/A	N/A	N/A	12-30-86

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N/A	HA-2	Hanger	9	F-C	IV3-W812	1	VT-3	183	N/A	N/A	N/A	12-31-86
					FRR-1							
					IV4-W812	1	VT-4	184	N/A	N/A	N/A	12-31-86
					FRR-1							
N/A	HA-3	Hanger	9	F-C	IV3-W812	1	VT-3	185	N/A	N/A	N/A	12-30-86
					FRR-1							
					IV4-W812	1	VT-4	186	N/A	N/A	N/A	12-30-86
					FRR-1							
N/A	HB-1	Hanger	10	F-C	IV3-W812	1	VT-3	183	N/A	N/A	N/A	12-31-86
					FRR-1							
					IV4-W812	1	VT-4	184	N/A	N/A	N/A	12-31-86
					FRR-1							
N/A	HB-3	Hanger	10	F-C	IV3-W812	1	VT-3	183	N/A	N/A	N/A	12-31-86
					FRR-1							
					IV4-W812	1	VT-4	184	N/A	N/A	N/A	12-31-86
					FRR-1							
N/A	HC-3	Hanger	11	F-C	IV3-W812	1	VT-3	183	N/A	N/A	N/A	12-31-86
					FRR-1							
					IV4-W812	1	VT-4	184	N/A	N/A	N/A	12-31-86
					FRR-1							
N/A	HD-2	Hanger	12	F-C	IV3-W812	1	VT-3	183	N/A	N/A	N/A	12-31-86
					FRR-1							
					IV4-W812	1	VT-4	184	N/A	N/A	N/A	12-31-86
					FRR-1							

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N/A	MSH-167	Hanger	9	F-C	IV3-W812 FRR-1 IV4-W812 FRR-1	1 1	WT-3 WT-4	107 108	N/A N/A	N/A N/A	N/A N/A	12-30-86 12-30-86

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N/A	PHH-37	Hanger	2511-1	F-C	IV3-W812 FRR-1	1	WT-3	185	N/A	N/A	N/A	12-30-86
					IV4-W812 FRR-1	1	WT-4	186	N/A	N/A	N/A	12-30-86
					IV3-W812 FRR-1	1	WT-3	313	N/A	N/A	N/A	12-31-86

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12"	CWA-MC-13	FH-P	CNS- RWCU- 3	MC	IP-W812 MIUP-W812 MIUP-W812	1 0 0	PT UT-0 UT-45	229 260 262	N/A 259 261	N/A 001 003	N/A 51 51	12-05-86 12-05-86 12-05-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
N/A	RF-15-CV	Valve	5	C	IV1-W812 FRR-1	1	VT-1	227	N/A	N/A	N/A	12-05-86
N/A	RF-13-CV	Valve	6	C	IV1-W812 FRR-1	1	VT-1	249	N/A	N/A	N/A	12-05-86
N/A	RF-14-CV	Valve	6	C	IV1-W812 FRR-1	1	VT-1	273	N/A	N/A	N/A	12-05-86
N/A	RF-16-CV	Valve	5	C	IV1-W812 FRR-1	1	VT-1	273	N/A	N/A	N/A	12-05-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
N/A	Moisture Separator-A	N/A	N/A	N/A	IV1-W812 FRR-1	1	VI-1	118	N/A	N/A	N/A	11-20-86
N/A	Moisture Separator-B	N/A	N/A	N/A	IV1-W812 FRR-1	1	VT-1	118	N/A	N/A	N/A	11-20-86
N/A	Moisture Separator-C	N/A	N/A	N/A	IV1-W812 FRR-1	1	VT-1	118	N/A	N/A	N/A	11-20-86
N/A	Moisture Separator-D	N/A	N/A	N/A	IV1-W812 FRR-1	1	VT-1	118	N/A	N/A	N/A	11-20-86

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N/A	(4) Thickness Measurements of the containment wall.	Plate	N/A	N/A	MIUP-W812	1	UT-0	304	303	003	Step-block	12-12-86

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Size	Exam Component I.D. Number	Comp. Fig.	Drawing	ASME CAT.	Procedure Number	Rev	Exam Type	EDS #	CDS #	LDS #	CNS CAL. STD NO.	ANII Init. Date
N/A	Cal. Block # CNS-100-18- 120-CS	CAL- BLOCK	CP-1083	N/A	IP-W812	0	N/A	269	N/A	N/A	N/A	12-05-86
N/A	Cal. Block # CNS-97-18- 160-CS	CAL- BLOCK	CP-1087	N/A	IP-W812	0	N/A	270	N/A	N/A	N/A	12-05-86
N/A	Cal. Block # CNS-106-24- 80-CS	CAL- BLOCK	CP-1087	N/A	IP-W812	0	N/A	271	N/A	N/A	N/A	12-05-86

CORRESPONDENCE

CORRESPONDENCE

<u>TAB</u>	<u>DESCRIPTION</u>
1	Regulatory Guide 1.26
2	E. M. Mace, NPPD letter to R.C. Hooper, GE dated 12/20/84 regarding Pipe Size Exclusions
3	J. M. Klopotic, GE letter to G. Smith, NPPD dated 1/17/85 regarding Augmented Inspections
4	R. C. Hooper, GE letter to S. S. Freborg, NPPD dated 1/21/85 regarding Class 3 Systems
5	K. K. Cherian, GE letter to R. C. Hooper, GE dated 2/23/85 regarding Class Integral Attachments.
6	R. C. Hooper, GE letter to S.S. Freborg, CNS dated 10/30/85; Addenda #1
7	R. C. Hooper, GE letter to S.S. Freborg, CNS dated 2/14/86; Addenda #2
8	SER for CNS second 10-Year Inspection Program
9	S. S. Freborg, NPPD letter to J. R. Flaherty, dated 6/1/87, Addenda #3 (May, 1987 Addenda).
10	F. J. Schaaf, NPPD note to S. S. Freborg, dated 4/2/87, 316 NG Material Specification.

CORRESPONDENCE - TAB 8

UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

cc: NPG Distribution (Letter
only)

cc: G. R. Horn (2)
R. E. Wilbur (2)
G. A. Trevors (2)
G. R. Smith
J. D. Weaver

Docket No.: 50-298

JAN 27 1986

GRH--Please insure ISJ program
is revised to include
Section XI inspection of
RHR Drywell Spray System
for which relief was not
granted.

J. M. Pilant

Mr. J. M. Pilant, Technical
Staff Manager
Nuclear Power Group
Nebraska Public Power District
Post Office Box 499
Columbus, Nebraska 68601

Dear Mr. Pilant:

SUBJECT: SECOND 10-YEAR INSPECTION PROGRAM

Re: Cooper Nuclear Station

By letters dated March 1, 1984 and March 15, 1985, you submitted the Inservice Inspection (ISI) Plan and additional information for the second ten-year inspection interval at Cooper Nuclear Station. In these letters you also requested relief from ASME Code requirements for certain items.

We have completed our review of your submittals and we have concluded that your ISI program and relief requests are appropriate except as indicated by the enclosed Safety Evaluation and Technical Evaluation Report. In reaching this conclusion, we have determined that the inspection and testing requirements are impractical for the items for which relief is being granted and pursuant to 10 CFR 50.55a (g)(6)(i), that the granting of relief is authorized by law, will not endanger life or property or the common defense and security, and is otherwise in the public interest. In making this determination, we have given due consideration to the burden that could result if those requirements were imposed on your facility.

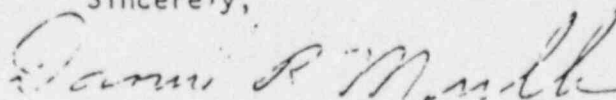
RECEIVED
FEB 6 1986

Mr. J. M. Pilant

-2-

Therefore, subject to the provisions in the Safety Evaluation, all of your pending relief requests relative to the ISI program are hereby granted except for that associated with Residual Heat Removal Drywell Spray Inside Drywell (Items C5.10 and C5.20).

Sincerely,



Daniel R. Muller, Director
BWR Project Directorate #2
Division of BWR Licensing

Enclosures:
As stated

ccw/enclosures
See next page

Mr. J. M. Pilant
Nebraska Public Power District

Cooper Nuclear Station

cc:

Mr. G. D. Watson, General Counsel
Nebraska Public Power District
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UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

SAFETY EVALUATION BY THE OFFICE OF NUCLEAR REACTOR REGULATION

RELATED TO REQUESTS FOR RELIEF FROM INSERVICE
INSPECTION REQUIREMENTS

NEBRASKA PUBLIC POWER DISTRICT

COOPER NUCLEAR STATION

DOCKET NO. 50-298

1.0 INTRODUCTION

Technical Specification 4.6G for the Cooper Nuclear Station states that inservice examination of ASME Code Class 1, 2, and 3 components shall be performed in accordance with Section XI of the ASME Boiler and Pressure Vessel Code and applicable Addenda as required by 10 CFR 50.55a(g) except where specific written relief has been granted by the Commission. Certain requirements of later editions and addenda of Section XI are impractical to perform on older plants because of the plants' design, component geometry, and materials of construction. Thus, 10 CFR 50.55a(g)(6)(i) authorizes the Commission to grant relief from those requirements upon making the necessary findings.

By letters dated March 1, 1984, and March 15, 1985, Nebraska Public Power District submitted its inservice inspection program, revisions, or additional information related to requests for relief from certain Code requirements determined to be impractical to perform on the Cooper Nuclear Station 1 during the inspection interval. The program is based on the requirements of the 1980 Edition through Winter 1981 Addenda of Sections IX of the ASME Code, and remains in effect until July 1, 1994 unless the program is modified or changed prior to the interval end date.

2.0 EVALUATION

Requests for relief from the requirements of Section XI have been reviewed by the Staff's contractor, Science Applications International Corporation. The contractor's evaluations of the licensee's requests for relief and his recommendations are presented in the Technical Evaluation Report (TER) attached. The staff has reviewed the TER and concurs with the evaluations and recommendations. A summary of the determinations made by the staff is presented in the following tables:

TABLE 1
CLASS 1 COMPONENTS

IWB-2500-1 ITEM NO.	IWB-2500-1 EXAM. CAT.	SYSTEM OR COMPONENT	AREA TO BE EXAMINED	REQUIRED METHOD	LICENSEE PROPOSED ALTERNATIVE EXAMINATION	RELIEF REQUEST STATUS
B1.11, B1.12, B1.21, & B1.22	B-A	Reactor Vessel	Shell Welds and Head Welds (See Attachment I to Table 1)	Volumetric	Visual During System Hydrostatic Test	Granted Provided Volumetric is Performed to Extent Practical, Volumetric of Additional Shell Welds to Achieve Total Code- Required Weld Length, and Visual of Beltline Region Weld Areas From Vessel Interior (No Relief Required for Welds HMD-BB-1, VCB-BB-1 and -3, and VCL-BB-1,-2, and -3)

TABLE 1
CLASS 1 COMPONENTS (continued)

IWB-2500-1 ITEM NO.	IWB-2500-1 EXAM. CAT.	SYSTEM OR COMPONENT	AREA TO BE EXAMINED	REQUIRED METHOD	LICENSEE PROPOSED ALTERNATIVE EXAMINATION	RELIEF REQUEST STATUS
E3.100	B-D	Reactor Vessel	Nozzle Inside Radius Section, (Nozzles: Head Spray Nozzle N6A, Instrumentation Nozzle N6B, and Head Vent Nozzle N7)	Volumetric	Surface	Granted
B9.11	B-J	Containment Penetration Assembly	Pipe Size > 4 in., Circumferential Welds (See Attachment II to Table 1)	Surface and Volumetric	Visual for Leakage During System Hydrostatic Test	Granted Provided Surface and Volumetric of First Accessible Pressure Boundary Weld Either Upstream or Downstream of Inaccessible Weld Over 100% of Its Length, if Practical.

TABLE 1
ATTACHMENT I

<u>WELD</u>	<u>WELD TYPE</u>	<u>IWB-2500-1 ITEM NO.</u>	<u>COMMENTS</u>
HMB-BB-1	Bottom Head Meridional	B1.22	
HMB-BB-2	Bottom Head Meridional	B1.22	
HMB-BB-3	Bottom Head Meridional	B1.22	
HMB-BB-4	Bottom Head Meridional	B1.22	
HMB-BB-5	Bottom Head Meridional	B1.22	
HMB-BB-6	Bottom Head Meridional	B1.22	
HMD-BB-1	Bottom Head Circumferential	B1.21	
VCB-BA-2	Circumferential Shell	B1.11	Beltline
VCB-BB-1	Circumferential Shell	B1.11	
VCB-BB-3	Circumferential Shell	B1.11	
VLA-BA-1	Longitudinal Shell	B1.12	Beltline
VLA-BA-2	Longitudinal Shell	B1.12	Beltline
VLA-BA-3	Longitudinal Shell	B1.12	Beltline
VLB-BA-1	Longitudinal Shell	B1.12	Beltline
VLB-BA-2	Longitudinal Shell	B1.12	Beltline
VLB-BA-3	Longitudinal Shell	B1.12	Beltline
VLC-BB-1	Longitudinal Shell	B1.12	
VLC-BB-2	Longitudinal Shell	B1.12	
VLC-BB-3	Longitudinal Shell	B1.12	

TABLE 1

ATTACHMENT II

DESCRIPTIONINACCESSIBLE WELD

Core Spray Loop A	CSA-BJ-25
Core Spray Loop B	CSB-BJ-25
Reactor Water Cleanup	CWA-BJ-27A
Feedwater Loop A	FWA-BJ-35
Feedwater Loop B	FWD-BJ-34
Main Steam Loop A	MSA-BJ-43
Main Steam Loop B	MSB-BJ-39
Main Steam Loop C	MSC-BJ-43
Main Steam Loop D	MSD-BJ-47
HPCI Steam	PSA-BJ-22
RHR 20-In Supply	RHA-BJ-30A
RHR Loop A	RHB-BJ-28A
RHR Loop B	RHC-BJ-24
RHR 6-Inch Head Spray	RHD-BJ-31
RCIC Steam	RSA-BJ-13A

TABLE 2

CLASS 2 COMPONENTS

IWC-2500-1 ITEM NO.	IWC-2500-1 EXAM. CAT.	SYSTEM OR COMPONENT	AREA TO BE EXAMINED	REQUIRED METHOD	LICENSEE PROPOSED ALTERNATIVE EXAMINATION	RELIEF REQUEST STATUS
C1.30	C-A	Residual Heat Removal Heat Exchanger	Tubesheet- to-Shell Weld (Welds RHR-CA-5A and RHR-CA- 5B)	Volumetric	Visual During System Leakage Test	Granted
C5.10 & C5.20	C-F	Residual Heat Removal Drywell Spray System	C5.10: Pipe Welds < 1/2 in. Wall Thickness C5.20: Pipe Welds > 1/2 in. Wall Thickness	C5.10: Surface C5.20: Surface and Volumetric	Visual During System Pneumatic Test	Not Granted
C5.11	C-F	Floor Penetration	Pipe Welds < 1/2 in. Wall Thickness, Circumferential Weld (Weld RHD-CF-9)	Surface	Visual During System Hydrostatic Test	Granted

TABLE 3
CLASS 3 COMPONENTS
NO RELIEF REQUESTS

TABLE 4
COMPONENT SUPPORTS
NO RELIEF REQUESTS

TABLE 5
PRESSURE TESTS
NO RELIEF REQUESTS

3.0 CONCLUSION

Based on the review summarized above, the staff concludes that the relief granted from the examination and testing requirements and alternate methods imposed through this document give reasonable assurance of the piping and component pressure boundary and support structural integrity, that granting relief where the Code requirements are impractical is authorized by 10 CFR 50.55a(g)(b)(i) and will not endanger life or property, or the common defense and security, and is otherwise in the public interest considering the burden that could result if they were imposed on the facility. The relief not granted, for surface and volumetric examination of drywell spray piping welds is denied on the basis that the licensee has not shown the requirements to be impractical. Relief is therefore not authorized by 10 CFR 50.55a(g)(6)(i).

Attachment: "Technical Evaluation Report, Second Interval Inservice Inspection Program, Cooper Nuclear Station" Report No. SAIC - 84/1660, September 1985.

Principal Contributor: G. Johnson/S. Lee

Dated: January 27, 1986

TECHNICAL EVALUATION REPORT
SECOND INTERVAL INSERVICE INSPECTION PROGRAM
COOPER NUCLEAR STATION

Submitted to

U.S. Nuclear Regulatory Commission
Contract No. NRC-03-83-096

Submitted by

Science Applications International Corporation
Idaho Falls, Idaho

September 1985

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TECHNICAL EVALUATION REPORT
SECOND INTERVAL INSERVICE INSPECTION PROGRAM

COOPER NUCLEAR STATION

INTRODUCTION

This report evaluates requests for relief from Section XI of the American Society of Mechanical Engineers (ASME) Boiler and Pressure Vessel Code* by the licensee, Nebraska Public Power District (NPPD), for the Cooper Nuclear Station, Unit 1 (CNS-1). The relief requests cover the second 120-month inspection interval starting July 1, 1984. The requests are based upon the 1980 Edition of Section XI, with addenda through the Winter of 1981, as specified in the applicable revision of 10 CFR 50.55a.

The rest of this introduction summarizes (a) the scope of this report, (b) the previous review of relief requests by Science Applications International Corporation (SAIC),⁽¹⁾ and (c) the history of CNS-1 since the earlier review.

The current revision to 10 CFR 50.55a requires that Inservice Inspection (ISI) programs be updated each 120 months to meet the requirements of newer editions of Section XI. Specifically, each program is to meet the requirements (to the extent practical) of the edition and addenda of the Code incorporated in the regulation by reference in paragraph (b) 12 months prior to the start of the current 120-month interval.

The regulation recognizes that the requirements of the later editions and addenda of the Code might not be practical to implement at facilities because of limitations of design, geometry, and materials of construction of components and systems. It, therefore, permits exceptions to impractical examination or testing requirements to be evaluated. Relief from these requirements can be granted provided the health and safety of the public are not endangered, giving due consideration to the burden placed on the licensee if the requirements were imposed. This report only evaluates requests for relief dealing with inservice examinations of components and with system pressure tests. Inservice test programs for pumps and valves (IST programs) are being evaluated separately.

Finally, Section XI of the Code provides for certain components and systems to be exempted from its requirements. In some instances, these exemptions are not acceptable to the Nuclear Regulation Commission (NRC)

*Hereinafter referred to as Section XI or Code.

or are only acceptable with restrictions. As appropriate, these instances are also discussed in this report.

In its previous report dated July 13, 1982, SAIC⁽¹⁾ evaluated relief requests for CNS-1 covering the last 80 months of the first 120-month interval that ended July 1, 1984. These requests were based on the 1974 Edition of the Code with addenda through Summer 1975. The applicable Code and interval were in accordance with the revision of 10 CFR 50.55a in effect at that time. On May 19, 1983, the NRC issued its formal Safety Evaluation Report,⁽²⁾ which included SAIC's report as an appendix.

On March 1, 1984, NPPD submitted a new ISI program for the second 120-month interval.⁽³⁾ The five relief requests contained in this program submittal were based upon the 1980 Edition of Section XI of the Code with addenda through the Winter of 1981. The Code edition and inspection intervals were in accordance with the revision of 10 CFR 50.55a applicable at the time. Two revisions of the ISI program for the second 120-month interval were submitted.^(4,5)

NRC requested additional information, required to evaluate the revised NPPD ISI plan, on July 31, 1984.⁽⁶⁾ The licensee responded to the request by submitting additional information^(7,8) and a revised second-interval ISI program.⁽⁹⁾ During this exchange, three of the original relief requests were withdrawn and four new ones were added. The six pending relief requests contained in Reference 9 are evaluated in this report.

I. CLASS 1 COMPONENTS

A. Reactor Vessel

1. Relief Request RI-06, Inaccessible Reactor Pressure Vessel Welds, Category B-A, Items B1.11, B1.12, B1.21, and B1.22

Code Requirement

Items B1.11 and B1.12:

One circumferential and one longitudinal pressure retaining weld in the beltline region of the reactor pressure vessel must be volumetrically examined in accordance with Figures IWB-2500-1 and -2 over essentially 100% of the weld length in the second and successive inspection intervals. Examinations may be performed at or near the end of the interval.

Items B1.21 and B1.22:

The accessible length of one circumferential and one meridional pressure retaining weld in the reactor pressure vessel head must be volumetrically examined in accordance with Figure IWB-2500-3 in the second and successive inspection intervals. The bottom head welds may be examined at or near the end of the interval.

Code Relief Request

Relief is requested from volumetric examination over 100% of the length of the following welds:

<u>Weld</u>	<u>Type</u>	<u>Item</u>	<u>Comments</u>
HMB-BB-1	Bottom Head Meridional	B1.22	
HMB-BB-2	Bottom Head Meridional	B1.22	
HMB-BB-3	Bottom Head Meridional	B1.22	
HMB-BB-4	Bottom Head Meridional	B1.22	
HMB-BB-5	Bottom Head Meridional	B1.22	
HMB-BB-6	Bottom Head Meridional	B1.22	
HMD-BB-1	Bottom Head Circumferential	B1.21--	
VCB-BA-2	Circumferential Shell	B1.11	Beltline
VCB-BB-1	Circumferential Shell	B1.11	
VCB-BB-3	Circumferential Shell	B1.11	

<u>Weld</u>	<u>Type</u>	<u>Item</u>	<u>Comments</u>
VLA-BA-1	Longitudinal Shell	B1.12	Beltline
VLA-BA-2	Longitudinal Shell	B1.12	Beltline
VLA-BA-3	Longitudinal Shell	B1.12	Beltline
VLB-BA-1	Longitudinal Shell	B1.12	Beltline
VLB-BA-2	Longitudinal Shell	B1.12	Beltline
VLB-BA-3	Longitudinal Shell	B1.12	Beltline
VLC-BB-1	Longitudinal Shell	B1.12	
VLC-BB-2	Longitudinal Shell	B1.12	
VLC-BB-3	Longitudinal Shell	B1.12	

Proposed Alternative Examination

Visual inspection of all welds during the system hydrostatic test will be conducted.

Licensee's Basis for Requesting Relief

The CNS-1 construction permit was issued before the effective date of implementation for ASME Section XI and thus the plant was not designed to meet the requirements of inservice inspection; therefore, 100% compliance is not feasible or practical.

Access to the reactor vessel beltline region is not possible. The reactor vessel is insulated with permanent reflective insulation and surrounded by a concrete biological shield. The annular space between the inside diameter of the insulation and outside diameter of the reactor vessel is a nominal 2 inches. There is no working space to remove the insulation panels from the vessel, which precludes both direct and remote examination of the outside surface. The interior surface is clad and the vessel internals, shroud, and jet pumps make an internal volumetric examination of these welds impractical for a meaningful examination.

Parts of longitudinal seams VLA-BA-1, -2, and -3 however, appear to be accessible from openings around the recirculation riser nozzles N2A, N2E, and N2H, respectively. Again, these seams are not 100% accessible. Scanning surface area would require a minimum of 17 inches from weld. This surface area is only available for a few inches--closest to nozzle. When the nozzle-to-vessel welds (Category B-D) are examined, a best effort examination of these longitudinal seams shall be performed.

Evaluation

The licensee has requested relief from volumetric examination of 19 pressure retaining welds in the reactor vessel. Seven of the welds are circumferential and meridional welds in the bottom head under Items B1.21 and B1.22. The remaining 12 welds are circumferential and longitudinal welds in the reactor vessel shell under Items B1.11 and B1.12. Seven of the 12 shell welds for which relief is requested are in the beltline region.

Welds HMB-BB-1 through -6 are bottom head meridional welds which are partially inaccessible. The reactor vessel support skirt limits access to the total length of these welds. The licensee has stated that the accessible portion of these welds (approximately 6 inches of weld length) will be examined on a best effort basis in conjunction with the examination of the support skirt weld HNC-C1-1, -2, and -3. Examination of portions of the six meridional head welds will result in examination of a total of 36 inches length of meridional head weld. This total weld length should be a significant fraction of 100% of the length of one meridional head weld. The Code requires that the accessible length (essentially 100% of the weld length) of one meridional head weld be examined in the second and successive inspection intervals (B1.22). The examination of 36 inches of total weld length from six separate welds is an acceptable alternate examination.

Relief is requested from volumetric examination of circumferential weld HMD-BB-1 in the bottom head since it is rendered inaccessible by the vessel support skirt. Item B1.21 requires that the accessible length of one circumferential head weld be examined in the second and successive inspection intervals. Since weld HMC-BB-1, which is also a circumferential weld in the bottom head, is scheduled to be examined in the second interval, the Code requirement is fulfilled and no relief is required for weld HMD-BB-1.

Relief is requested from volumetric examination of 12 longitudinal and circumferential shell welds under Items B1.11 and B1.12. Items B1.11 and B1.12 require volumetric examination of one circumferential and one longitudinal weld respectively, in the beltline region during the second and successive inspection intervals. Since circumferential shell welds VCB-BB-1 and -3 and longitudinal shell welds VLC-BB-1, -2, and -3 are not in the beltline region, no examination, and hence no relief, is required.

Access to the reactor beltline region to inspect circumferential weld VCB-BA-2 and longitudinal welds VLA-BA-1, -2, and -3 and VLB-BA-1, -2, and -3 appears to be impractical. The reactor vessel is insulated with permanent reflective insulation and surrounded by a concrete biological shield. The annular space between the inside diameter of the insulation and the outside diameter of the reactor vessel is a nominal 2 inches. There is no working space to remove the insulation panels from the vessel, which

precludes both direct and remote examination of the outside surface. The interior surface is clad and the vessel internals, shroud, and jet pumps make an internal volumetric examination of these welds impractical for a meaningful examination.

Parts of the longitudinal seams VLA-BA-1, -2, and -3 appear to be accessible from openings around the recirculation riser nozzles N2A, N2E, and N2H, respectively. These welds are only accessible for examination for a few inches adjacent to the nozzles. When the nozzle welds (Category B-D) are examined, the accessible portion of these longitudinal welds will be scanned to the extent possible.

The reactor vessel is monitored for radiation damage in the beltline region. This program (References NEDO-10115 and APED-5490, 67A PE2 May 1967, Class I and Station Surveillance Procedure 7.4.9) meets the intent of 10 CFR Part 50, Appendix H. This program will provide data to monitor radiation damage to the vessel beltline materials throughout the vessel's service life. The vessel was designed and fabricated in accordance with the rules of Section III, 1965 Edition of the ASME Boiler and Pressure Vessel Code.

The areas of all beltline welds should be inspected visually from the reactor vessel inside surface to the extent practical using a remote television camera during the inspection required for Categories B-N-1 and B-N-2.

To maintain the extent of examination, an alternative inservice inspection program of both volumetric and visual examination is needed. Certain longitudinal and circumferential welds, not in the beltline region, are partially or wholly accessible for inservice inspection. The volumetric examination of accessible circumferential and longitudinal shell welds could be increased to achieve (1) an examination sample whose total weld length is equal to that required for the Category B-A welds for which relief was requested or (2) 100% of the length of each accessible RPV shell weld, whichever is less. In addition, visual examination for gross leakage should be performed during each system pressure test in accordance with IWA-5240. Such examinations should furnish sufficient information to evaluate the structural reliability of the welds since they indicate cracks through the metal.

The CNS-1 ISI program indicates that both aspects of the proposed alternative inspections will be carried out. Shell circumferential weld VCB-BB-4 and longitudinal welds VLD-BB-1, -2, and -3 will be volumetrically examined over 100% of their length. Longitudinal welds VLC-BB-1, -2, and -3 will be partially examined on a best effort basis. All these shell welds are above the beltline region. In addition, the licensee has proposed visual examination during the system hydrostatic test for all the reactor pressure vessel welds.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the lower head circumferential weld (HMD-BB-1), for the circumferential shell welds out of the beltline region (VCB-BB-1 and -3), and for the longitudinal shell welds out of the beltline region (VLC-BB-1, -2, and -3) no relief is required and no relief should be granted.

Also based on the above evaluation, it is concluded that for the lower head meridional welds and for the circumferential and longitudinal shell welds in the beltline region, the Code requirements are impractical. It is further concluded that the alternative examination discussed above will provide the necessary added assurance of structural reliability. Therefore, it is recommended that relief be granted from volumetric examination of the identified welds for the 10-year inspection interval with the following provisions:

- (a) Partial volumetric examination of the longitudinal shell welds in the beltline region through the recirculation riser nozzle ports and partial volumetric examination of the six meridional welds in the bottom head should be conducted on a best effort basis.
- (b) Examination of the accessible shell welds out of the beltline region should be increased to achieve (1) an examination sample whose total weld length is equal to that required for the Item B1.11 and B1.12 welds for which relief was requested or (2) 100% of the length of each accessible shell weld, whichever is less.
- (c) the beltline region weld areas should be visually examined from the vessel interior during the examinations required under Categories B-N-1 and B-N-2.
- (d) General visual examinations per IWA-5240 should be made during each system pressure test for evidence of leakage in the areas of the lower head and the shield annulus below the vessel.

References

References 1, 8, and 9.

2. Relief Request RI-03, Reactor Pressure Vessel Top Head Nozzle
Inner Radii, Category B-D, Item B3.100

Code Requirement

The extent of the volumetric examination of each nozzle shall cover 100% of the volume to be inspected as shown in Figure IWB-2500-7(a) through (d), which includes the primary nozzle-to-vessel welds and inside radiused sections. All nozzles shall be examined during each inspection interval. At least 25% but not more than 50% (credited) of the nozzles shall be examined by the end of the first inspection period and the remainder by the end of the inspection interval.

Code Relief Request

Relief is requested from the volumetric examination of the nozzle inner radius (NIR) for the following nozzles on the reactor pressure vessel (RPV) closure head:

N6A	NIR	Head Spray Nozzle
N6B	NIR	Instrumentation Nozzle
N7	NIR	Head Vent Nozzle

Proposed Alternative Examination

Surface examination of the inner radius of the three identified nozzles will be performed.

Licensee's Basis for Requesting Relief

During refueling activities, the RPV closure head is removed allowing access to RPV closure head NIR. A surface examination is more sensitive in detecting surface defects at the NIR than the volumetric examination performed from the outside surface.

Evaluation

Volumetric examination of the nozzle-to-vessel weld is required and would be performed ultrasonically, independently of the NIR examination. Because of the geometry of the joint, ultrasonic examination of the NIR sections is not feasible. If the entire joint were radiographed, an extra set of exposures would

be required for the NIR sections. The proposed surface examination, however, would be more sensitive than a volumetric examination in detecting surface defects at the NIR since the surface is not clad. In addition, surface examination of the NIR at the three nozzles as proposed for the alternative examination would result in less radiation exposure to personnel than the volumetric examination.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the areas discussed above, the Code requirements are impractical. It is further concluded that the alternative examination discussed above will provide the necessary added assurance of structural reliability. Therefore, the following is recommended:

Relief should be granted from the volumetric examination of the nozzle inner radius of the three identified nozzles during the inspection interval provided that the proposed alternative surface examination is carried out.

References

References 1, 6, 7, and 9.

B. Pressurizer

Does not apply to BWRs.

C. Heat Exchangers and Steam Generators

No relief requests.

D. Piping Pressure Boundary

1. Relief Request RI-01, Circumferential Weld in Containment Penetration Assembly, Category B-J, Item B9.11

Code Requirement

For circumferential welds with nominal pipe size 4 inches and greater, surface plus volumetric examinations in accordance with Figure IWB-2500-8 shall be performed during each inspection interval on essentially 100% of the weld. The examination shall include the following:

- (a) All terminal ends in each pipe or branch run connected to vessels.
- (b) All terminal ends and joints in each pipe or branch run connected to other components where the stress levels exceed the following limits under loads associated with specific seismic events and operational conditions:
 - (1) primary plus secondary stress intensity range of $2.4S_m$ for ferritic steel and austenitic steel, and
 - (2) cumulative usage factor U of 0.4.
- (c) All dissimilar metal welds between combinations of
 - (1) carbon or low alloy steels to high alloy steels,
 - (2) carbon or low alloy steels to high nickel alloys, and
 - (3) high alloy steels to high nickel alloys.
- (d) Additional piping welds so that the total equals 25% of the circumferential joints in the reactor coolant piping system. This total does not include welds excluded by IWB-1220. These additional welds may be located in one loop (one loop is currently defined for both PWR and BWR plants in the 1980 Edition).

For welds in carbon or low alloy steels, only those welds showing reportable preservice transverse indications need be examined for transverse reflectors.

Code Relief Request

Relief is requested from volumetric and surface examination of one pressure-retaining piping weld in each of 15 primary containment penetration assemblies as follows:

<u>Description</u>	<u>Inaccessible Weld</u>
Core Spray Loop A	CSA-BJ-25
Core Spray Loop B	CSB-BJ-25
Reactor Water Cleanup	CWA-BJ-27A
Feedwater Loop A	FWA-BJ-35
Feedwater Loop B	FWD-BJ-34
Main Steam Loop A	MSA-BJ-43
Main Steam Loop B	MSB-BJ-39
Main Steam Loop C	MSC-BJ-43
Main Steam Loop D	MSD-BJ-47
HPCI Steam	PSA-BJ-22
RHR 20-Inch Supply	RHA-BJ-30A
RHR Loop A	RHB-BJ-28A
RHR Loop B	RHC-BJ-24
RHR 6-Inch Head Spray	RHD-BJ-31
RCIC Steam	RSA-BJ-13A

Proposed Alternative Examination

A visual inspection for evidence of leakage will be conducted during the system hydrostatic pressure test of IWB-5000.

Licensee's Basis for Requesting Relief

Due to its design, the primary containment penetration assembly leaves one pressure-retaining piping weld inaccessible for examination by either surface or volumetric methods.

Evaluation

The identified welds are completely inaccessible for volumetric or surface examination because the welds are located inside a containment penetration. Each primary containment penetration assembly, due to its design, leaves one pressure-retaining piping weld inaccessible for examination by either surface or volumetric means. The welds can only be examined by inspecting for evidence of leakage during system hydrostatic pressure tests.

The initial design of the assemblies did not provide for accessibility for inservice examinations. If, however, the workmanship and quality assurance of the welding as well as the preservice examinations are assumed adequate, then an examination of the first pressure boundary weld either upstream or downstream of the inaccessible weld should reflect service-induced failures for that particular piping section. Thus, the first pressure boundary weld adjacent to the inaccessible weld on each of these process pipes should be volumetrically examined, where practical, over 100% of its length during each inspection interval. Such an examination would maintain sample size. The licensee should also conduct visual examinations at these penetrations, as proposed, which would indicate any cracks through the metal.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the welds discussed above, the Code requirements are impractical. It is further concluded that the alternative examination discussed above will provide necessary added assurance of structural reliability. Therefore, it is recommended that relief be granted from the volumetric examination of the identified welds, with the following provisions:

- (a) The first accessible pressure boundary weld either upstream or downstream of the inaccessible weld on each of these process pipes should be examined by volumetric and surface methods, where practical, over 100% of its length during each inspection interval.
- (b) The proposed visual examinations should be performed on the containment penetration assemblies when leakage and hydrostatic tests are conducted in accordance with IWA-5000.

References

References 1, 6, 7, and 8.

E. Pump Pressure Boundary
No relief Requests.

F. Valve Pressure Boundary
No relief requests.

II. CLASS 2 COMPONENTS

A. Pressure Vessels and Heat Exchangers

1. Relief Request RI-05, Inaccessible Welds on the Residual Heat Removal Heat Exchanger, Category C-A, Item C1.30

Code Requirement

Pressure retaining tubesheet-to-shell welds must be volumetrically examined over essentially 100% of the weld length in accordance with Figure IWC-2500-2 each inspection interval.

Code Relief Request

Relief is requested from volumetric examination of the tubesheet-to-shell welds (RHR-CA-5A and RHR-CA-5B) on the RHR heat exchanger.

Proposed Alternative Examination

A visual examination of the welds will be conducted during the system leakage test.

Licensee's Basis for Requesting Relief

The weld joint configuration is not accessible for volumetric examination. Limited access also precludes a surface examination; therefore, a visual inspection of the area during a system leakage test will be performed each inspection interval.

Evaluation

The tubesheet-to-shell weld on the RHR heat exchanger is a complex configuration involving two partial penetration welds and a fillet weld. Access to the weld is extremely limited as a result of the configuration. Both volumetric and surface examination are essentially prohibited by the limited access. Visual examination of the weld during system pressure tests should provide adequate assurance of structural reliability since it would provide initial evidence of seepage from a through-wall perforation.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the welds discussed above, the Code requirements are impractical. It is further concluded that the alternative examination discussed above will provide necessary added assurance of structural reliability. Therefore, the following is recommended:

Relief should be granted from performing volumetric examination of identified welds provided that visual examination of the welds for leakage is performed during periodic hydrostatic testing in accordance with IWC-5000.

References

Reference 9.

B. Piping

1. Relief Request RI-02, Residual Heat Removal Drywell Spray Inside Drywell, Category C-F, Items C5.10 and C5.20 (Items C2.1 and C2.2 in 1974 S75)

Code Requirement

74S75, Category C-F, Items C2.1 and C2.2:

The following pressure-retaining weld areas in piping, pumps, and valves in systems circulating reactor coolant shall be volumetrically examined over 100% of their lengths:

- (a) circumferential butt welds at structural discontinuities
- (b) circumferential butt welds in piping within 3 pipe diameters of the centerline of rigid pipe anchors, or anchors at the penetration of the primary reactor containment, or at rigidly anchored components
- (c) longitudinal weld joints in pipe fittings (i.e., in tees, elbows, reducers)
- (d) pump casing and valve body weld joints.

This includes the weld metal and base metal for one wall thickness beyond the edge of the weld.

80W81, Category C-F:

For circumferential and longitudinal welds with a nominal wall thickness less than or equal to 1/2 inch, a surface examination in accordance with Figure IWC-2500-7 is required over 100% of the weld length each interval (C5.10). For longitudinal welds in the same thickness piping, 2.5t at the intersecting circumferential weld shall be examined by surface methods each interval.

For circumferential and longitudinal welds with a nominal wall thickness greater than 1/2 inch, a volumetric and surface examination in accordance with IWC-2500-7 is required over 100% of the weld length each interval (C5.20). For longitudinal welds in the same thickness piping, 2.5t at the intersecting circumferential weld shall be examined by volumetric and surface methods each interval.

Code Relief Request

Relief from surface and volumetric examination of the RHR drywell spray welds inside the drywell is requested.

Proposed Alternative Examination

A visual examination shall be performed during a system pneumatic test in accordance with CNS Technical Specifications

Licensee's Basis for Requesting Relief

These welds are located inside the drywell and do not normally contain water; they are empty. They see the inerted environment during operation. The welds receive minimum inservice stress, and a surface or volumetric examination would not significantly increase quality or safety. To impose the Code requirements would result in an overall increase in man-rem exposure without commensurate increase in safety.

Evaluation

10 CFR 50.55a(b)(2)(iv)(A), as adopted in 44 FR 57912, states the following:

- (iv) Pressure-retaining welds in ASME Code Class 2, piping (applies to Tables IWC-2520 or IWC-2520-1, Category C-F).
(A) Appropriate Code Class 2 piping welds in Residual Heat Removal Systems, Emergency Core Cooling Systems, and Containment Heat Removal Systems shall be examined. The extent of examination for these systems shall be determined by the requirements of paragraph IWC-1220, Table IWC-2520, Categories C-F and C-G, and paragraph IWC-2411 in the 1974 Edition, Summer 1975 Addenda, of Section XI of the ASME Code.

Clearly, the intent of the Regulation is that a representative sample of welds in these systems be examined and relief should not be granted from examining the welds in the RHR drywell spray system piping.

The basis for relief provided by the licensee does not firmly establish that implementation of the subject weld-examinations is impractical. The drywell radiation level has not been stated nor has the cumulative dose to personnel been estimated. The proposed alternative examination, "visual examination during a system pneumatic test" may in fact, be impractical.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the welds discussed above, adherence to the Code requirements is not impractical. It is further concluded that the alternate test proposed may be impractical. Therefore, relief should not be granted.

References

Reference 9.

2. Relief Request RI-04, Inaccessible Weld in Floor Penetration, Category C-F, Item C5.11 (Item C2.1 in 1974 S75)

Code Requirement

74S75, Category C-F, Item C2.1:

The following pressure-retaining weld areas in piping, pumps, and valves in systems circulating reactor coolant shall be volumetrically examined over 100% of their lengths:

- (a) circumferential butt welds at structural discontinuities
- (b) circumferential butt welds in piping within 3 pipe diameters of the centerline of rigid pipe anchors, or anchors at the penetration of the primary reactor containment, or at rigidly anchored components
- (c) pump casing and valve body weld joints.

This includes the weld metal and base metal for one wall thickness beyond the edge of the weld.

80W81, Category C-F:

For circumferential welds with a nominal wall thickness less than or equal to 1/2 inch, surface examination in accordance with Figure IWC-2500-7 is required over 100% of the weld length each interval.

Code Relief Request

Relief from surface examination of weld RHD-CF-9 is requested.

Proposed Alternative Examination

A visual inspection for evidence of leakage will be conducted during the system hydrotest of IWC-5000.

Licensee's Basis for Requesting Relief

The location of this weld inside the floor penetration makes it inaccessible for volumetric or surface examination.

Evaluation

The weld for which relief is requested is located in the 6-inch RHR Head Spray Vent System. There are at least seven other Class 2 Category C-F welds in this system scheduled for examination during the second inspection interval.

Because of its inaccessible location, the weld cannot be examined by volumetric or surface methods. Visual examination could, however, be performed during system leakage and hydrostatic tests, which would provide initial evidence of seepage from a through-wall perforation.

Conclusions and Recommendations

Based on the above evaluation, it is concluded that for the weld discussed above, the Code requirements are impractical. It is further concluded that the alternative examination discussed above will provide necessary added assurance of structural reliability. Therefore, the following is recommended:

Code relief from the volumetric examination of the identified weld should be granted provided that visual examinations are performed during system hydrostatic pressure tests in accordance with IWC-5000.

References

References 1 and 9.

C. Pumps

No relief requests.

D. Valves

No relief requests.

III. CLASS 3 COMPONENTS

No relief requests.

IV. PRESSURE TESTS

No relief requests.

V. GENERAL

No relief requests.

REFERENCES

1. Science Applications, Inc., Cooper Nuclear Station, Inservice Inspection Program, Technical Evaluation Report, SAI Report No. 186-028-04, July 13, 1982.
2. D. B. Vassallo (NRC) to J. M. Pilant (NPPD), Safety Evaluation Report, May 19, 1983.
3. J. M. Pilant (NPPD) to D. B. Vassallo (NRC), Cooper Nuclear Station Second Ten-Year Inservice Inspection Plan, March 1, 1984.
4. J. D. Weaver (NPPD) to E. D. Sylvester (NRC), Cooper Nuclear Station Second 10-Year In-Service Inspection (ISI) Program, June 15, 1984.
5. J. D. Weaver (NPPD) to E. D. Sylvester (NRC), Cooper Nuclear Station Second 10-Year In-service Inspection (ISI) Program, July 25, 1984.
6. Request for Additional Information, July 31, 1984.
7. J. D. Weaver (NPPD) to E. D. Sylvester (NRC), Cooper Nuclear Station Second 10-Year In-Service Inspection (ISI) Program; Additional Information, September 19, 1984.
8. J. D. Weaver (NPPD) to E. D. Sylvester (NRC), Cooper Nuclear Station Second 10-Year In-Service Inspection (ISI) Program, December 18, 1984.
9. J. M. Pilant (NPPD) to D. B. Vassallo (NRC), Cooper Nuclear Station Second 10-Year In-Service Inspection (ISI) Program, March 15, 1985.

CORRESPONDENCE - TAB 9

NEBRASKA PUBLIC POWER DISTRICT

CNSS877281

Date June 1, 1987

J. R. Flaherty

FOR INTER-DISTRICT
BUSINESS ONLY

From S. S. Freborg

Subject May 1987 ISI Addenda

This memo is to inform you that the subject addenda is being transmitted to the owners of record of the ISI Program Documents by copy of this memo. The owners of record are as follows:

Set 001	Vault Copy
Set 002	S. S. Freborg
Set 003	CNS Quality Assurance
Set 004	NL and S Manager
Set 005	NRC Copy

I will take care of updating the vault copy. Additionally, the attached addenda should be returned to me, after your review, so that I can use it to update my copy. Two copies will be sent to Greg Smith for Sets 004 and 005.

Please advise if you have any questions regarding this matter.



S. S. Freborg
Assistant Plant Engineering Supervisor

SSF:ss

Attachments

cc: G. E. Smith, w/Attachments
G. R. Smith, w/Attachments (2)

CORRESPONDENCE - TAB 10

This is just a note

Date: April 2, 1987

To: Scott Freeboug

From: F. J. Schaaf

Subject: 316 NG Material Specification

Please find attached the specification for 316 NG piping material. As you can see it's not something you can pick up at the corner hardware store. If you need some help trying to make heads or tails of this give me a call. I'm working on CNS-GEN-7 which will be used to procure this pipe.



Frank

SECTION G
ENGINEERING SPECIFICATIONS
PART II - SPECIAL REQUIREMENTS

- A. Specification for Seamless and Welded Austenitic Stainless Steel Pipe.
 - A.1 This specification covers seamless and straight seam-welded austenitic steel pipe intended for high-temperature and general corrosive service.
 - A.2 Applicable Documents
 - A.2.1 ASME Standards
 - SA-312 Specification for Seamless and Welded Austenitic Stainless Steel Pipe
 - SA-370 Methods and Definitions for Mechanical Testing of Steel Products
 - SA-530 Specification for General Requirements for Specialized Carbon and Alloy Steel Pipe
 - SA-655 Specification for Special Requirements for Pipe and Tubing for Nuclear and Other Special Applications
 - SE-165 Recommended Practice for Liquid Penetrant Inspection Method
 - A.2.2 ASTM Standards
 - A-262 Recommended Practices for Detecting Susceptibility to Intergranular Attack in Stainless Steels
 - A-380 Recommended Practice for Cleaning and Descaling Stainless Steel Parts, Equipment and Systems
 - D-779 Test for Water Resistance of Paper, Paperboard, and Other Sheet Materials for the Dry Indicator Method
 - E-21 Recommended Practice for Elevated Temperature Tension Tests of Metallic Materials
 - E-45 Recommended Practice for Determining the Inclusion Content of Steel
 - E-112 Estimating the Average Grain Size of Metals
 - E-213 Standard Method for Ultrasonic Examination of Pipe and Tubing for Longitudinal Discontinuities
 - E-353 Chemical Analysis of Stainless, Heat-Resisting, Maraging, and Other Similar Chromium-Nickel-Iron Alloys
 - E-381 Macrotech Testing, Inspection and Rating Steel Products, Comprising Bars, Billets, Blooms, and Forging.
 - A.2.3 ASNT Standards
 - SNT-TC-1A Recommended Practice for Nondestructive Testing Personnel Qualification and Certification
 - A.2.4 ASME Boiler and Pressure Vessel Code
 - 1983 Edition
 - Section III Rules for Construction of Nuclear Power Plants Division 1 Parts NCA and NB
 - Section V Nondestructive Examination
 - A.2.5 ANSI Standards
 - ANSI B46.1 Surface Textures
 - A.3 Materials Ordering

1.3.1 Orders for material to this specification shall include the following to describe the desired material adequately:

- Quantity in feet or number of lengths
- The material is Austenitic Steel Pipe SA-312
- The manufacturing process will be either seamless or welded to be determined by the DISTRICT
- The grade is SA-312, Type 316 Modified Chemistry
- Size in outside diameter and schedule, minimum wall thickness and "C" dimension for weld joint
- Length, specific or random
- End finish
- Supplemental requirements
- Test reports required

A.4 Materials

A.4.1 Melting sources must be approved by the DISTRICT and melting processes are limited to argon oxygen decarburation (AOD), vacuum oxygen decarburation (VOD), vacuum arc remelt (VAR), or electroslag remelt (ESR). The CONTRACTOR shall indicate on the test report the type of melting used to produce the material.

A sufficient discard shall be made from each ingot to secure freedom from injurious piping and undue segregation.

.4.2 The pipe shall be made by the seamless or an automatic welding process, with no addition of filler metal in the welding operation.

A.4.3 All pipe shall be furnished in the heat-treated condition. The pipe shall be solution heat-treated at 1900°F to 2000°F for not less than 15 minutes and not more than 30 minutes. Flame impingement is not allowed and the furnace atmosphere shall not carburize the surface. The pipe shall be immediately quenched in circulating water, agitated water, or water spray, with forced flow thru the inside diameter of the pipe, so that the temperature is below 800°F within three (3) minutes to avoid carbide precipitation. The water used for each quenching shall have an initial pH between 6.0 and 9.0 and the halogen content shall be less than 10ppm.

A.4.4 The thermomechanical treatment, including the control of the sensitization due to the chromium carbide precipitation, shall be approved by the DISTRICT prior to use.

A.5 Chemical Requirements

A.5.1 The steel shall conform to the following chemical composition:

Carbon	.020% maximum
Manganese	1.50-2.00%
Phosphorus	.030% maximum
Sulfur	.030% maximum
Silicon	0.75% maximum
Nickel	11.0 - 14.0 %

Nitrogen	.06 - .12%	
Vanadium	.05% maximum	*
Titanium	.02% maximum	
Niobium and Tantalum	.02% maximum	
Cobalt	.15% maximum	
Copper	.3% maximum	

- A.5.2 The chemical composition shall limit the delta ferrite content a maximum of 10FN in accordance with Figure NB-2433.1 and the ASME Code, Section III.
- A.5.3 An analysis of each heat of steel shall be made by the material manufacturer to determine the percentages of the elements specified. If secondary melting processes are employed, the heat analysis shall be obtained from one remelted ingot of the product and one remelted ingot of each primary melt. The chemical composition shall be reported to the DISTRICT and shall conform to the requirements of this specification.
- A.5.4 An analysis of two pipes from each lot shall be made. A "lot" of pipe shall be defined as the following number of lengths of the same size and wall thickness from a heat of steel:
- 10 lengths or 10% of the number of lengths per heat of steel, whichever number is smaller, for all pipe under NPS3.
 - 10 lengths of fraction thereof, for all pipe NPS3 and larger.
- A.5.5 If the analysis does not conform to the requirements in Sections A.5.1 and A.5.2, an analysis of each billet or pipe from the same heat or lot may be made, and all billets or pipe conforming to the requirements shall be acceptable.
- A.5.6 Mechanical Properties
- A.6.1 The tensile properties of the heat treated and finished pipe shall be as follows:

At room temperature (standard round specimen)

Tensile strength	75 ksi minimum
Yield strength (0.2% offset or 0.5% total extension)	30 ksi minimum
Elongation	
Longitudinal	28% minimum
Transverse	20% minimum

At 550°F (standard round specimen)

Tensile strength	64 ksi minimum
Yield strength (0.2% offset)	19.4 ksi minimum

The verification of the chemical composition and the mechanical properties, at room temperature and at 550°F, is mandatory for this stainless steel 316 NG. The verification results are considered a confirmation that the delivered products have the strength properties above the lower bound (ASTM/SA minimum values) for Grade 316 or Grade 316 LN (ASME, B&PV Code Table I.2-2 and I.3-2).

~~The specified tensile strength at 550°F of 71.8 ksi corresponds to the limit indicated for Grade 316.~~ *

A minimum tensile strength of $S_u = 64$ ksi, corresponding to Grade 316 LN at 550°F is required due the imposed chemical composition limits. *

- A.6.2 One transverse tension test shall be made for lots of not more than 100 pipes. For this application, a "lot" is defined as pipes of the same diameter and wall thickness which are produced from the same heat of steel and subjected to the same heat and finishing treatment.

- A.6.3 The hardness of the finished pipe shall be as follows:
- less than Rockwell B92 across the pipe wall thickness.
 - less than 75 Superficial Rockwell 30T at the inside surface.
- A.6.4 The Charpy V-notch toughness shall be determined at room temperature in accordance with the provisions of ASTM A-370. The test shall be made on six (6) specimens. Three (3) specimens shall be tested without any preparation. The other three (3) specimens shall be exposed to the intergranular attack of Practice E, ASTM A-262, and afterwards tested. The impact test results shall include the absorbed energy and the lateral expansion of each specimen. The results shall be reported to provide information regarding the material fracture toughness before and after the exposure to the intergranular attack.
- A.6.5 Flattening tests shall be made in accordance with SA-312 paragraph 10.2.
- A.7 Finish
- A.7.1 The pipe shall be pickled free from scale in accordance with ASTM A-380 Codes B and F (Nitric Hydrofluoric acid descaling and Nitric acid cleaning-passivation). An immediate rinse with deionized water (1.0 micromho-cm maximum conductivity) is required after any pickling operations. The practices of ASTM A-380 shall be followed.
- A.7.2 Surface defects shall be removed by machining or grinding with clean aluminum oxide wheels, or by filing with clean rotary carbide files. The defects shall be blended into adjacent metal surfaces and care shall be taken not to reduce the wall thickness below minimum wall thickness. Care must be taken not to overheat the material during metal removal. Heat discoloration is evidence of overheating. Any violation of minimum wall thickness or overheating will be reported to the DISTRICT for disposition. Grinding is not permitted after solution heat treatment.
- A.7.3 All visible burrs, balled and raised metal scrapes, seams, tears, sharp grooves, scabs, slivers, laps, cracks, arc strikes, weld spatters, and slag shall be removed from all piping ID and OD surfaces. Scars and scrapes and other damage which have a width greater than three (3) times the depth, which are not sharp, and which are not more than 1/16" deep, will not require removal.
- A.7.4 All pits on the inside diameter whose depth is more than one-third (1/3rd) of their width at the narrowest point shall be removed.
- A.7.5 All loosely adhering scale and oxide shall be removed by clean aluminum oxide blasting and pickling. Visible oxides or discolorations shall not be permitted and shall be removed by stainless steel wire brushing or grinding in accordance with paragraph A.7.2.
- A.7.6 The finished pipe inside roughness, obtained using a procedure which does not affect the surface structure, shall not exceed 125 RMS (ANSI B46.1). The finished pipe outside surface finish shall not exceed 250 RMS. The finishing procedure shall be approved by the DISTRICT prior to use.

A.7.7 No repair welds are permitted without prior written approval of the DISTRICT. This specifically includes the selection of filler material and shielding medium. Repairs, when authorized, shall be made in accordance with SA-655 paragraph 8 and this specification. Welding is not permitted after solution heat treatment.

A.8 Forming Tolerances

A.8.1 The difference in inches between the maximum and minimum diameters at any cross section shall not exceed the smaller of $(D+50) / 200$ and $D/100$, where D is the nominal inside diameter, at the cross section under consideration.

A.8.2 The ovality of piping after bending shall not exceed 8% as determined by Section III NB-4223.2. This ovality does not apply to the ends of the pipe.

A.8.3 Straightening after heat treatment is permitted provided that the amount is less than 0.2%. Details of straightening shall be furnished to the DISTRICT and shall show the before and after dimensions for each application of cold working.

A.9 Examination

The CONTRACTOR is responsible for the performance of the following tests:

A.9.1 Wrought seamless and welded (without filler metal) pipe and tubing shall be examined and evaluated in accordance with the requirements for Class 1 seamless and welded (without filler metal) pipe and tubing of SA-655, Special Requirements for Pipe and Tubing for Nuclear and Other Special Applications.

A.9.2 The average grain size for pipe shall be ASTM No. 4 or finer for material 1/2" thick or less, ASTM No. 3 or finer for material 3/4" thick or less but more than 1/2" thick, and ASTM No. 2 or finer for material 2" thick or less but more than 3/4" thick.

A.9.3 Inclusions shall be controlled so that not more than 10% of the sampled area has an Inclusion Rating Number higher than three (3) for Type A, B, C or D. ASTM E-45, Method A shall be used.

A.9.4 The susceptibility to intergranular attack shall be determined in accordance with Practices A and E of ASTM A-262.

A.9.4.1 A rapid screening test with the procedure of Practice A (oxalic acid electroetching) shall be performed on the inner and outer surface of:

- a. each pipe with NPS equal or larger than 10"
- b. one per ten pipes of the same lot of pipes smaller than NPS 10". The rapid screening test result is acceptable when the etch structure is without ditch structures (Fig. 3, ASTM A-262).

A.9.4.2 The specimens with ditch structures must be tested with Practice E of ASTM A-262. The test specimen shall be examined under a magnification of 200x.

The appearance of fissures or cracks is unacceptable (Figure 13 of ASTM A-262), disregarding the following:

- a. specimen edge cracks,
 - b. deformation lines, wrinkles and "orange peel" without accompanying cracks or fissures.
- A.9.5 Delta ferrite determinations of the pipe material shall be made using a magnetic measuring instrument. Calibration of magnetic instruments shall conform to AWS-A4.2. A minimum of two ferrite readings shall be taken after shop fabrication is completed. The maximum acceptable delta ferrite shall be 10FN. The results of the delta ferrite determination shall be included in the Certified Material Test Report.
- A.9.6 Qualification and certification of nondestructive examination personnel shall be in accordance with Section III NB-5500 and SNT-TC-1A.
- A.9.7 Ultrasonic examination of each pipe shall be performed in accordance with SA-655 section 17. Pipe larger than 6 3/4" O.D. shall have two direction ultrasonic testing, that is, two opposite circumferential directions. Pipe between 2 1/2" O.D. and 6 3/4" O.D. shall have four direction ultrasonic testing, that is, two opposite circumferential directions plus two opposite axial directions.
- A.9.8 Weld edge preparation surfaces shall be examined in accordance with Section III NB-5130 using the liquid penetrant method of SE-165.
- A.9.9 A shop hydrotest will be performed for each pipe piece at 1.25 times design pressure. *

Design Pressure:

Recirculation Loops	= 1275 psig
Core Spray	= 1250 psig
Reactor Water Clean-up	= 1300 psig

Design Temperature:

Recirculation Loops	= 562°F
Core Spray	= 575°F
Reactor Water Clean-up	= 575°F

- A.10 Preparation for Delivery
- A.10.1 All marking of the pipe will be on the outside diameter. The pipe will be marked in accordance with SA-530 and shall include the manufacturer's private identifying mark and whether the pipe was seamless or welded. The pipe may be vibroetched, or low stress stamped.
- A.10.2 The Materials Manufacturer and Materials Supplier must use methods that prevent contamination. The practices of ASTM A-380 shall be followed. A cleanliness control procedure shall be submitted for approval within (8) weeks of the receipt of the purchase order. Carbon and iron impingement shall be removed before shipment.
- A.11 Witness points by the DISTRICT or authorized representatives shall include heat treatments and repairs. The inspector has the right to visually examine the surface prior to and after heat treatment.
- A.12 The DISTRICT shall be notified of any process change or deviation that may affect mechanical properties, chemistry, corrosion resistance, or dimensions.

A.13 Test Results.

The piping manufacturer or supplier shall furnish the results of the following tests:

- A.13.1 Chemical analysis of the heat and the product
 - A.13.2 Mechanical properties and the test source
 - A.13.3 Grain size
 - A.13.4 Inclusion Content
 - A.13.5 Delta ferrite content
 - A.13.6 Intergranular attack examination results
 - A.13.7 Nondestructive examination results including radiographic film.
 - A.13.8 Sensitization Control (carbide precipitation)
 - A.13.9 Thermomechanical treatment information
 - A.13.10 Retest results (if applicable)
 - A.13.11 Identification information: Purchase Order Number, SA-655 Class 1, material size and quantity, heat number, heat treatment lot identification, ASME designation, manufacturer and specific marking.
 - A.13.12 Hydrotest results
- A.14 The Materials Manufacturer or Materials Supplier, as appropriate, shall certify that the material was manufactured and tested in accordance with this specification. Three (3) sets of the report of the test results shall be furnished at the time of shipment.