TEXTRON Defense Systems

Textron Defense Systems/ Subsidiary of Textron, Inc. 201 Lowell Street Wilmington, MA 01887

Nuclear Regulatory Commission Region 1 475 Allendale Road King of Prussia, PA 19406 8 June 1988

Dock Nos. 030-04624 040-08806

License Nos. 20-02729-05 SUB 1410

Gentlemen:

Subject: CORRECTIVE ACTION TAKEN AS A RESULT OF ROUTINE INSPECTION NO. 88-001

As a result of the inspection conducted April 12, 1988, and in accordance with the "General Statement of Policy and Procedure for NRC Enforcement Actions", 10 CFR Part 2, Appendex C (Enforcement Policy) (1986), the following corrective steps have been taken to correct violations identified during the inspection:

- A. We failed to realize that in condition 15 of Licenze No. 20-02729-05 that it states that survey meters will be calibrated every six months. To correct this situation we have set-up our survey meter calibration program at six month intervals. Calibration will be performed by Nuclear Instrument Co., Rockland, Massachusetts. We are also considering a change in our license to a yearly basis which is the requirement set by Nuclear Regulatory Standards. Correction is in progress.
- B. We have had no problems in the past with sealed source isotopes. Our wipe tests were performed as required and with no leaks indicated, all we measured was background. However, since the Juclear Regulatory Standard requires that exact units of microcuries measured be recorded we will follow this procedure in the future.

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- C. To assure an improvement in our contamination and radiation survey records of the plating sandblast area (License No. SUB 1410) I have taken the following action.
 - In a memo (copy attached) I have notified manufacturing personnel of the violation and requested corrective action.
 - I have received notice from our plating area supervisor that in the future an approved representative from Nuclear Metals Inc., Concord, Massachusetts will perform contamination and radiation survery of the area. We are to meet the week of June 13th, to agree on just what surveys will be made and written reports submitted to use for our records.

I expect our surveys by Nuclear Metals Inc., to start by July 30, 1988.

If you need more information, please contact me.

Mark D. Crohan, Jr.

(617) 657-3755

Environmental/Safety Engineering

201 Lowel Street, Wilmington, MA 01887

TO R. Autiello

DATE 2 June 1988

FROM M. D. Cronan

SUBJECT CONTAMINATION AND RADIATION SURVEYS OF PLATING AREA

COPY TO D. Connors, F. Mortelliti, File

As a result of a Nuclear Regulatory Commission survey, we received a violation for not having records of contamination and radiation surveys of the plating area.

Therefore, I am requesting that air samples and smear test be taken of the Plating Area and Sand Blasting Room, by a qualified person from Nuclear Metals Inc.

Please keep the Safety Department informed as to the progress.

Mark Cronan

Environmental/Safety