OCCUPATIONAL RADIATION EXPOSURE

Tenth Annual Report 1977

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ABSTRACT

This is a report by the U. S. Nuclear Regulatory Commission on the operation of the Commission's centralized repository of information on the exposure of personnel to radiation. The report is published annually and is available at all NRC public document rooms or may be purchased from the National Technical Information Service in Springfield, Virginia.

The bulk of the information summarized in the report was obtained from annual and termination reports (Sections I and II) submitted by four categories of NRC licensees: (1) operating nuclear power reactors; (2) industrial radiographers; (3) fuel fabricators and processors; and (4) commercial processors and distributors of specified quantities of byproduct materials, in accordance with the requirements set forth in Part 20.407 and Part 20.408 of Title 10, Chapter 1, Code of Federal Regulations. Annual reports were received from 457 covered licensees which indicated that 98,212 individuals, with an average annual exposure of 0.40 rems, were monitored during 1977. The number of termination reports submitted by these licensees continues to increase. Personal identification and exposure information has been taken from about 245,000 reports and incorporated into the repository during the ten years that it has been operating.

Information on incidents involving personnel overexposures to radiation or radioactive materials (Section III) was obtained from reports submitted by all NRC licensees pursuant to Parts 20.403 and 20.405 of Title 10, Chapter 1, Code of Federal Regulations. The total number of overexposures reported in 1977 decreased from the number reported in 1976, but is about the same as that reported in previous years. The number of incidents reported by radiography firms, however, is considerably less than last year's values. The more significant overexposures which occurred in 1977 are summarized in Appendix B.

TENTH ANNUAL

OCCUPATIONAL RADIATION EXPOSURE REPORT

1977

INTRODUCTION

On November 4, 1968, the U.S. Atomic Energy Commission (AEC) approved a program for the reporting of certain occupational radiation exposure information to a central repository. This information was to be required of four categories of AEC licensees, as defined in 10 CFR 20.407, and of AEC facilities and contractors exempt from licensing. As of December 31, 1973, radiation exposure information on approximately 150,000 occupationally exposed persons had been incorporated into the repository. Annual reports for each of the years 1969 through 1973 summarized this information and were published as six separate documents (WASH-1350-R1 through WASH-1350-R6).

In January 1975, with the division of the AEC into the Energy Research and Development Administration (ERDA) and the U.S. Nuclear Regulatory Commission (NRC), each agency assumed responsibility for collecting and maintaining occupational exposure information reported by facilities under its own jurisdiction. Beginning with the annual report for

Operating nuclear power reactors; industrial radiographers; fuel processors, fabricators and reprocessors; commercial processors and distributors of specified quantities of byproduct material.

calendar year 1974, ² the NRC's publication no longer contains information pertaining to ERDA facilities or contractors. Comparable information for ERDA, now Department of Energy (DOE), facilities and contractors is collected by DOE's Division of Operational and Environmental Compliance at Germantown, Maryland.

The annual occupational radiation exposure reports for NRC licensees for 1974, 1975 and 1976 are available from NTIS as NUREG 75/108, NUREG-0119, and NUREG-0322. The annual radiation exposure reports for DOE/ERDA contractors for 1974, 1975, and 1976 are available from NTIS as ERDA-76/119, ERDA-77-29, and DOE/EV-0011/9.

I. ANNUAL REPORTS - 10 CFR 20.407

Exposure Distributions

On February 4, 1974, 10 CFR 20.407 was amended to require the four categories of covered licensees to submit an annual statistical report indicating the distribution of the whole body exposures incurred by their employees. In prior years the annual report was formatted differently and was not very useful as a basis for estimating man-rems. Table 1 is a compilation of the statistical reports submitted for calendar year 1977. It shows the number of individuals that incurred a cumulative annual whole body dose that fell within one of the 18 dose ranges, and the percentages of the total number monitored in each range. It also shows the cumulative dose (man-rems) estimated to have been received by these individuals. This number was obtained by assuming that each individual received an annual dose equal to the mid-point of the dose range in which he appears, and by then summing these doses. The table shows that 39% of the 98,212 individuals monitored during 1977 received exposures that were too small to be detected by personnel radiation monitoring devices, that 99.7% of the exposures were less than 5 rems. and that 94.8% of the total number of man-rems were accumulated by individuals with annual doses of less than 5 rems.

All of the figures compiled in this report relating to exposures and/or doses are based on the results and interpretations of the readings of various types of personnel monitoring devices employed by each licensee. This information obtained from routine personnel monitoring programs is sufficient to characterize the radiation environment in which individuals work and is used in evaluating the radiation protection program. However it may not be directly suitable for use in the assessment of risk to the individuals involved.

TABLE 1
DISTRIBUTION OF ANNUAL WHOLE BODY EXPOSURES
BY LICENSEE CATEGORY
1977

		4						—Ехро	osure Ran	iges (Ren	ns)								,
Category of NRC Licensee	Total No. Monitored	Less Than Measurable		0.10- 0.25	0.25- 0.50	0.50- 0.75	0.75-	1-2	2-3	3-4	4.5	5-6	6-7	7-8	8-9	9-10	10-11	11-12	>12
POWER REACTORS																			
No. of Individuals	71,904	27,671	15,523	6,750	5,179	3,300	2,500	6,174	2,838	1,130	569	141	66	36	21	6			
% in Range	100%	38%	22%	9%	7%	5%	3%	9%	4%	2%	⋖				1%				
No. of Man-rems	32,731	0	776	1,181	1,942	2,062	2,188	9,261	7,095	3,955	2,560	776	429	270	179	57			
% in Range	100%		2%	4%	6%	6%	7%	28%	22%	12%	8%	2%	1%	1%	4	1%			
RADIOGRAPHY																			
No. of Individuals	10,569	4,372	2,488	1,084	812	512	357	644	192	63	30	12	1	1					1
% in Range	100%	41%	24%	10%	8%	5%	3%	6%	2%	◄			- 1%						
No. of Man-rems	3,159	0	124	190	305	320	312	966	480	220	135	66	6	8					27
% in Range	100%		4%	6%	10%	10%	10%	31%	15%	7%	4%	2%	◄			1%			
FUEL FAB. & PROC.																			
No. of Individuals	11,496	4,492	4,533	1,057	571	315	179	205	91	28	25								
% in Range	100%	39%	39%	9%	5%	3%	2%	2%	1%										
No. of Man-rems	1,725	0	227	185	214	197	157	307	228	98	112								
% in Range	100%		13%	11%	12%	11%	9%	18%	13%	6%	7%								
MANUF. & DISTRIB.										47									
No. of Individuals	4,243	1,784	1,271	394	215	144	91	153	76	47	34	16	14	4					
% in Range	100%	42%	30%	9%	5%	3%	2%	4%	2%	1% 165	4	88	91	30	2%				
No. of Man-rems	1,329	0	63	69	81	90	80	229	190	12%	153	7%	7%	2%					
% in Range	100%		5%	5%	6%	7%	6%	17%	14%	12.70	1.270	7.70	2.70	270					
TOTALS																			
No. of Individuals	98,212	38,319	23,815	9,285	6,777	4,271	3,127	7,176	3,197	1,268	658	169	81	41	21	6			1
% in Range	100%	39%	24%	10%	7%	4%	3%	7%	3%	1%	1%			1%					
No. of Man-rems	38,944	0	1,190	1,625	2,542	2,669	2,737	10,763	7,993	4,438	2,960	930	526	308	179	57			27
% in Range	100%		3%	4%	7%	7%	7%	28%	21%	11%	8%	2%	1%	4	1%				

It should be pointed out that very few of the annual exposures that exceed five rems are classified as personnel overexposures. Although 1.25 rems is the quarterly limit set forth in paragraph (a) of 10 CFR 20.101, paragraph (b) permits licensees, under certain conditions, to allow a worker to receive a whole body dose of three rems per calendar quarter (up to 12 rems annually). The conditions are that (1) the licensee must have determined and recorded the worker's prior accumulated occupational dose to the whole body, and that (2) the worker's whole body dose when added to his accumulated occupational dose does not exceed 5(N-18) rems where "N" equals the individual's age in years. Although there is no annual limit, annual exposures that exceed 12 rems indicate that an overexposure has occurred. Any quarterly whole body exposure in excess of the applicable quarterly limits are considered overexposures and must be reported. A discussion of various types of overexposures that have occurred is given in Section III.

A summary of the annual whole body exposures reported to the Commission by the four categories of NRC licensees required to submit reports during the past ten years is presented in Table 2. One can see that about 95% of the exposures have consistently remained less that two rems, and that the number of individuals receiving an annual exposure in excess of five rems is about one half of one percent of the total number of individuals monitored each year.

TABLE 2
SUMMARY OF ANNUAL WHOLE BODY EXPOSURES
FOR COVERED LICENSEES

1968-1977

Year	Total Number Monitored	Percent of Exposures < 2 Rems	Percent of Exposures > 5 Rems	Number of Annual Exposures > 12 Rems	
1968	36,836	97.2%	0.5%	3	
1969	31,176	96.5%	0.5%	7	6
1970	36,164	96.1	0.6%	0	1
1971	36,311	95.3%	0.7%	1	
1972	44,690	95.7%	0.5%	8	
1973	67,862	95.0%	0.5%	1	
1974	85,097	96.4%	0.3%	1	
1975	78,713	94.8%	0.5%	1	
1976	92,773	95.0%	0.4%	3	
1977	98,212	94.5%	0.3%	1	

Man-Rems Per Licensee Type

As was previously explained, the statistical data contained in the annual reports required by 10 CFR 20.407 permit an estimate to be made of the man-rems accumulated by the individuals monitored by each licensee. The information submitted by each one was collated to yield the information shown in Table 3. There are two values indicating the average annual exposure per individual. The lower values were obtained by dividing the total number of man-rems by the total number of individuals monitored, and the higher values were obtained by dividing the same total number of man-rems by the number of those individuals reported as having received a measurable exposure (referred to as radiation workers). The latter average is normally used for radiation workers because it deletes the minimal exposures of many individuals who are monitored for convenience or for identification purposes. In 1977 the average exposure for workers continued to decline in every category except power reactors, where it remained about the same. The averages consistently remain less than one rem per worker.

Commercial Nuclear Power Facilities

The percentage of the total number of man-rems incurred by workers at power reactors has, during the last five years, increased from 67% to 84%. Therefore, this section of the report has been expanded to illustrate and discuss some of the factors contributing to this increase.

TABLE 3
MAN-REMS ACCUMULATED BY CATEGORY OF COVERED LICENSEES

Covered Categories of NRC Licensees	Calendar Year	Number of Licensees Reporting	Total No. Individuals Monitored	No. Individuals With Measurable Exposure	Total No. Man-rems	Average Dose (Rems) Per Individual (Based on Total Monitored)	Average Dose (Rems) Per Worker (Based on Measurable Exposure)
*Commercial	1977	65	71,904	44,233	32,731	0.46	0.74
Power Reactors	1976	62	66.800	36,715	26,555	0.40	0.72
rower neactors	1975	54	54,763	28,034	21,270	0.39	0.76
	1974	53	62.044	21,904	14,083	0.23	0.64
	1973	41	44,795	16,558	14,337	0.32	0.87
Industrial	1977	339	10,569	6.197	3,159	0.30	0.51
	1976	321	11,245	6,222	3,629	0.32	0.58
Radiography	1975	291	9.178	4,693	2,796	0.30	0.60
	1974	319	8.792	4,943	2.938	0.33	0.59
	1973	341	8,206	5,328	3,354	0.41	0.63
Fuel Processing	1977	23	11,496	7,004	1,725	0.15	0.25
and Fabrication	1976	24	11,227	5,285	1,830	0.16	0.35
and Fabrication	1975	23	11,405	5,495	3,125	0.27	0.56
	1974	25	10,921	4,617	2,739	0.25	0.59
	1973	27	10,610	5,056	2,400	0.23	0.47
Processing and	1977	30	4,243	2.459	1,329	0.31	0.54
Distribution of	1976	24	3.501	1,976	1,226	0.35	0.62
		19	3,367	1.859	1,188	0.35	0.63
Byproduct	1975	24	3,340	1,827	1.050	0.31	0.57
Material	1974 1973	34	4,251	1,925	1,177	0.28	0.61
Totals and	1977	457	98,212	59,893	38,944	0.40	0.65
Overali	1976	428	92,773	50,198	33,240	0.36	0.66
Averages	1975	387	78,713	40,081	28,379	0.36	0.71
Averages	1974	421	85,097	33,291	20,810	0.24	0.63
	1973	443	67.862	28,867	21,268	0.31	0.74

*Includes all reactors that reported, although all of them may not have been in commercial operation for a full year.

Table 4 summarizes the information contained in Appendix A, which was reported by each reactor site during the past five years. The data are presented for the two types of light water reactors--pressurized water reactors (PWR) and boiling water reactors (BWR)--that had been in commercial operation for at least one year as of December 31 of each of the years indicated. Figures 1 and 2 serve to display some of this information graphically.

Figure 1 indicates that the total number of man-rems per year incurred by workers at nuclear power facilities continues to increase, while the number of reactors is leveling off. The average number of man-rems per reactor and the average number of workers per reactor also continues to increase each year. The average number of man-rems per megawatt-year, however, appears to have leveled off at about one, and the average dose to an individual worker remains a little less than one rem.

Figure 2 displays some of this same type of information for each of the two types of light water reactors. The cost, in terms of total man-rems and man-rems per megawatt-year of generated electricity continues to be greater for the operation of BWR's than for PWR's. The numbers of reactors, however, is still rather small, and the information reported by a few reactors where unusual conditions or problems may have occurred could

²Some of the figures shown for 1974 are different from those shown in the previous annual reports. The new values reflect corrections made in the dates that some of the reactors began commercial operation.

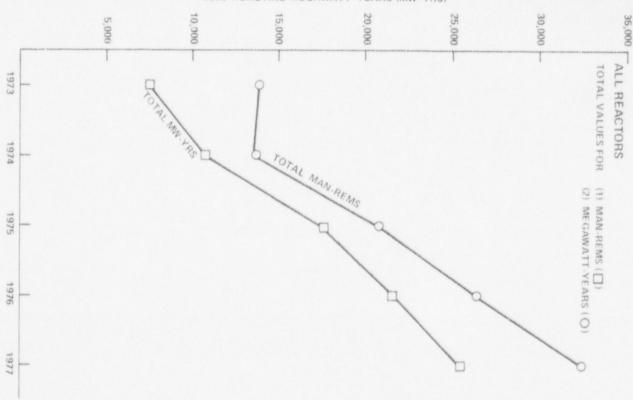
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TABLE 4 *
SUMMARY OF ANNUAL EXPOSURES
REPORTED BY NUCLEAR POWER FACILITIES
1973-1977

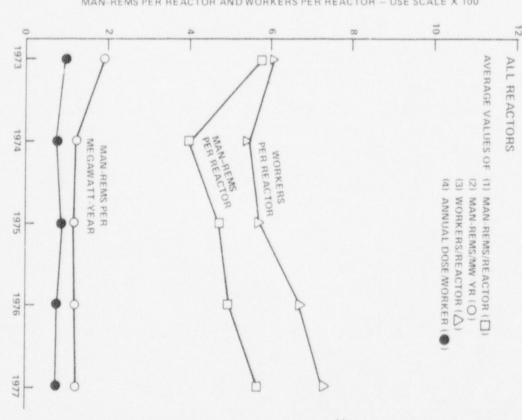
Year	Reactor Type	Number of Reactors Operating Full Year	Total Number of Man-Rems	No. of Workers With Measurable Exposure	Total Megawatt-Yrs. Generated	Average Annual Dose (Rems/Person)	Average No. of Man-Rems Per Reactor	Average No. of Workers Per Reactor	Man-Rems Per Megawatt-Yr.
1973	PWR	12	9,399	9,440	4,065	1.00	783	787	2.3
1373	BWR	12	4,564	5,340	3,344	0.85	380	445	1.4
	Total	24	13,963	14,780	7,409	0.94	582	616	1.9
1974	PWR	20	6,627	9,697	6,821	0.68	331	485	1.0
1374	BWR	14	7.095	8,769	4,042	0.81	507	626	1.8
	Total	34	13,722	18,466	10,863	0.74	404	543	1.3
1975	PWR	26	8,268	10,884	11,983	0.76	318	419	0.7
1373	BWR	18	12,611	14,607	5,786	0.86	701	812	2.2
	Total	44	20,879	25,491	17,769	0.82	475	579	1.2
1976	PWR	30	13,807	17,588	13,251	0.79	460	586	1.0
1370	BWR	23	12,626	17,859	8,312	0.71	549	776	1.5
	Total	53	26,433	35,447	21,563	0.75	499	669	1.2
1977	PWR	34	13,469	20,878	16,481	0.65	396	614	0.8
19//	BWR	23	19,042	21,388	9,103	0.89	828	930	2.1
	Total	57	32,511	42,266	25,584	0.77	570	742	1.3

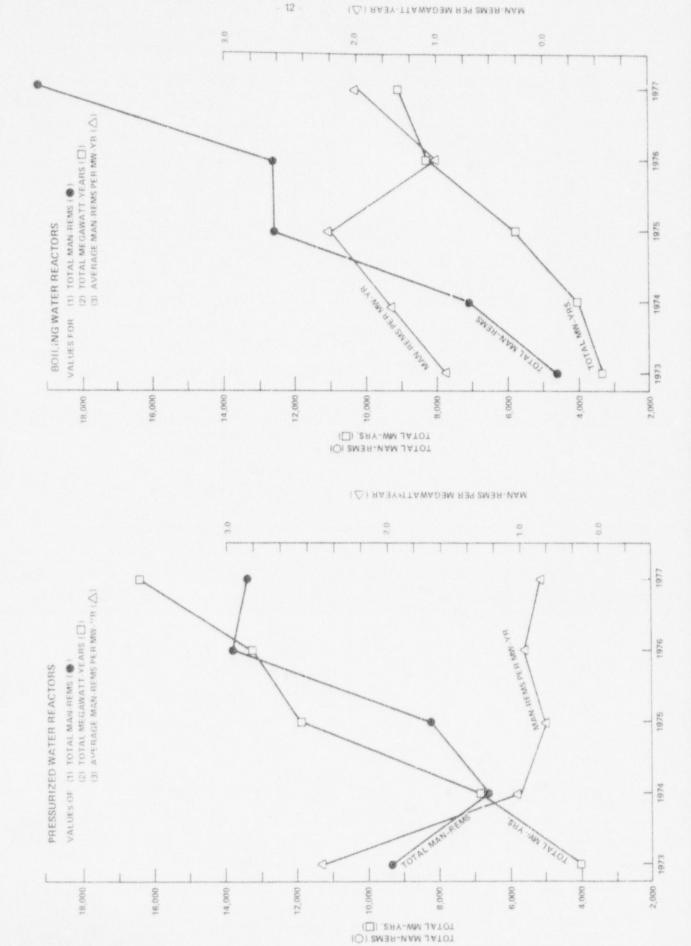
*The figures on this table are based on the number of nuclear power reactors that had been in commercial operation for at least one year as of December 31 of each of the years indicated.





DOSE (REMS) PER WORKER AND MAN-REMS PER MEGAWATT-YEAR — USE SCALE X 1 MAN-REMS PER REACTOR AND WORKERS PER REACTOR — USE SCALE X 100





drastically affect the figures. In an effort to identify these plants, Tables 5 and 6 list the PWR's and the BWR's in ascending order of manrems per reactor. For example, one can see that in 1973 the doses
incurred by 3,000 workers at one of the oldest PWR's, Indian Point 1,
contributed more to the total number of man-rems than did all the other
PWR's combined. This was due primarily to extensive repairs of the
superheating system, and the plugging and testing of steam generator
tubes. Thus, a high dose year at one particular plant can impact the
averages significantly.

In general, one can see from the listings that the plants having the lowest values of the three parameters each year are usually the newer plants. Some of the older, smaller plants also appear near the top of the listings since they report a small number of man-rems; however, the ratio of their man-rems to the number of megawatt-years generated will be higher because of their limited power generation capacity. When a plant reports a high number of man-rems, and a large man-rems to megawatt-year ratio as well, it usually indicates that the plant was shut down for extensive maintenance or modification work. For PWR's, this work usually includes repair and inspection of leaking steam generator tubes, replacement of reactor coolant pump seals, and work on the control rod drive mechanisms. For BWR's, it can indicate maintenance of the reactor water cleanup system, detection and repair of cracks in the core spray system

TABLE 5
PRESSURIZED WATER REACTORS
LISTED IN ASCENDING ORDER OF MAN-REMS PER REACTOR
1973 THROUGH 1977

Site Name	1973 1 _{Man-} Rems per Site	Dose per Worker (Rems)	Man- Rems per MW-Yr.	Site Name		Worker	Man- Rems per MW-Yr.	Site Name	1975 IMan- Rems per Site	Dose per Worker (Rems)	Man- Rems per MW-Yr	Site Name	1976 1 _{Man-} Rems per Site		Man- Rems per MW-Yr	Site Name			Man- Rems per MW-Yr	
Turkey Point 3	79	0.17	0.19	Prairie Island 1	18	0.12	0.10	Arkansas 1	21	0.14	0.04	Rancho Seco	58	0.19	0.22	Beaver Valley	87	0.26	0.27	
Yankee Rowe		0.74	0.78	Zion 1	56		0.13	Kewaunee	28	0.27	0.07	Yankee Rowe	59	0.39	0.42	Palisades	100	0.30	0.17	
Maine Yankee		0.14	0.29	Fort Calhoun	71		0.24	Prairie Island 182	123	0.26	0.15	Calvert Cliffs 1	74	0.15	0.10	Kewaunee	140	0.45	0.35	
Surry 1		0.16	0.21	San Onotre	71		0.19	Zion 1&2	127	0.29	0.11	Maine Yankee	85	0.35	0.12	Prairie Island 1&2	300	0.42	9.71	
Ginna	224		0.55	Point Beach 1&2	295		0.39	Three Mile Island 1	73	0.56	0.11	Cook 1	116	0.29	0.14	St. Lucie	152	0.34	9.25	
Point Beach 1&2	588	1.17	0.85	Haddem Neck	201		0.39	Yankee Rowe		0.47	0.80	Millstone Point 2	168	0.27	0.32	Trojan	174	0.29	0.23	
San Onofre		0.62	1.29	Yankee Rowe	205		1.85	Oconee 1.283	497	0.60	0.27	Point Beach 1&2	370	1.18	0.43	Point Beach 182	430	1.03	1.02	
Robinson 2		0.83	1.51	Turkey Point 3&4			0.48	Point Beach 1&2	459	1.35	0.57	Prairie Island 182	447	0.55	0.62	Milistone Point 2	243	0.36	0.49	
Haddam Neck		0.73	2.38	Oconee 1&2	517		0.79	San Onotre	292	0.69	0.75	Kewaunee	270	0.71	0.67	Maine Yankee	245	0.48	0.42	
Palisades		1.16	3.95	Maine Yankee		0.68	0.97	Fort Calhoun	294	0.63	1.17	Zien 182	571	0.74	0.50	Arkansas 1	256	0.43	0.42	
Indian Point 1	5262		folia-r	Surry 182	884	0.52	1.23	Palisades	306	0.62	1.01	Three Mile Island 1	286	0.35	0.54	Forr Calhoun	297	0.56	0.89	4
Averages per				Indian Point 182	911	0.89	1.64	Maine Yankee	319	0.73	0.59	Arkansas 1	289	0.61	0.62	Cook 1	360	0.37	0.55	
Reactor	783	1.00	2.31	Palisades	627	0.81	69.67	Indian Point 1*82	705	0.79	0.60	Fort Calhoun	313	0.61	1.18	Yankee Rowe	356	0.49	3.04	
				Robinson 2	672	0.79	1.16	Turkey Point 3&4	876	0.74	0.88	Oconee 1,2&3	1026	0.84	0.68	Indian Point 1*283	1071	0.77	0.87	
				Ginna	1225	1.39	4.82	Ginna	538	0.78	1.47	Haddam Neck	449	0.70	0.93	Three Mile Island 1	360	0.32	0.58	
				Averages per				Haddam Neck	703	0.88	1.42	Turkey Point 3&4	1184	0.72	1.22	Rancho Seco	391	0.76	0.58	
				Reactor	331	0.68	0.97	Surry 182	1649	0.85	1.56	Ginna	636	0.84	2.56	Ginna	401	0.76	1.16	
								Rebinson 2	1142	1.34	2.27	Palisades	696	0.93	2.01	Oconee 1,283	1329	0.83	0.89	
								Averages per				Robinson 2	715	1.20	1.22	Robinson 2	455	0.72	0.92	
								Reactor	315	0.76	0.69	San Onofre	880	0.66	2.96	Zion 182	1004	1.28	0.78	
												Indian Point 1*8.2	1950	1.23	7.14	Turkey Point 3&4	1036	0.79	1.12	
												Surry 182	3165	1.15	3.41	Calvert Cliffs 1	547	0.24	0.98	
												Averages per				Haddam Nack	642	0.72	1.40	
												Reactor	460	0.79	0.99	San Onofre	847	0.86	3.18	
																Surry 1&2	2307	1.24	2.13	
																Averages per Reactor	396	0.65	0.82	
								*Indian Point 1 was	defuele	ed in 1975										

¹ For Those Sites With More Than One Operating Reactor, the Numbers of Man-rems per Reactor is Obtained by Dividing the Number of Man-rems Reported by the Site by the Number of Reactors.

TABLE 6
BOILING WATER REACTORS
LISTED IN ASCENDING ORDER OF MAN-REMS PER REACTOR
1973 THROUGH 1977

	1973				1974				1975				1976				1977			
Site Name		Dose per Worker (Rems)	Man- Rems per MW Yr	Site Name	1 Man- Rems per Site	Dose per Worker (Rems)	Man- Rems per MW-Yr	Site Name		Dose per Worker (Rems)	Man- Rems per MW-Yr.	Site Name	Rems per	per Worker	Man- Rems per MW-Yr	Site Name	1 Man- Rems per Site	Dose per Worker (Rems)	Man- Rems per MW-Yr	
Vermont Yankee	85	0.34	0.38	La Crosse	139	1.21	3.66	Peach Bottom 283	228	0.23	0.19	Duane Arnold	105	0.30	0.35	Cooper Station				
Pilgrim	126	0.54	0.26	Vermont Yankse	216	0.61	0.71	Cooper Station	117	0.20	0.26	La Crosse		0.93	5.23	La Crosse	198		9.37	
Monticello	176	0.43	0.52	Quad Cities 1&2	482	0.71	0.50	Vermont Yankee	153	0.54	0.36	Brown Ferry 1&2		0.11	0.69	Vermont Yankee			20.36	
La Crosse	221	1.40	9.21	Big Rock Point	276	0.98	6.73	Big Rack Paint	180	0.60	5.15	Hatch		0.21	0.27	Duane Arnold	258		0.61	
Humboldt Bay	266	1.26	5.32	Humboldt Bay	318	1.07	7.39	La Crosse			7.31	Fitzpatrick	202		0.27	Big Rock Point	299		0.84	
Big Rock Point	285	1.18	5.56	Monticello	349	0.41	1.00	Browns Ferry 1	325	0.14	2.01	Monticello		0.81	0.55			0.72	7.59	
Dresden 1,2%3	939	0.70	8.84	Pilgrim 1	415	0.90	1.77	Humboldt Bay	339	1.28	7.53	Big Rock Point		0.59	9.97	Milistone Point 1		0.37	0.68	
Nine Mile Point	567	1.03	1.38	Oresden 1,2,3	1662	1.04	1.90	Nine Mile Point	681	1.05	1.90	Brunswick 2		0.26	1.10	Browns Ferry 1&2			0.65	
Milistone Point 1	663	0.56	2.95	Nine Mile Paint	824	1.11	2.13	Pilgrim 1	798	1 69	2.59	Cooper Station			0.81	Hatch 1		0.36	1.04	
Oyster Creek	1236	1.58	2.91	Oyster Creek	984	1.05	2.27	Quad Cities 182	1618	1.49	1.55	Vermont Yankee		0.50	1.06	Quad Cities 18.2	1031		1.06	Ch .
Averages per				Millstone Point 1	1430	0.55	3.33	Oyster Creek	1140	0.94	3.05	Peach Bottom 283			0.61	Dresden 1,283		0.91	1.50	
Reactor	380	0.85	1.36	Averages per				Dresden 1,2&3	3423	1.48	4.83	Nine Mile Point		1.09		Monticello	1000	1.16	2.34	
				Reactor	507	0.81	1.76	Monticello	1353	1.00	3.92	Dresden 1.283	1689		0.89	Peach Bottom 2&3			1,94	
								Milistone Point 1		0.78	4.35	Humboldt Bay			3.95	Fitzpatrick	1080	0.78	2.34	
								Averages per			4,33		683	1.31	29.70	Grunswick Z	1120	0.74	3.86	
								Reactor	701	0.86	2.18	Quad Cities 1&2	1651		1.74	Nine Mile Point	1383	1.27	3.99	
												Oyster Creek	1078		2.37	Oyster Creek	1614	0.96	4.18	
												Milistone 1	1194		2.66	Humboldt Bay	1995	1.79		
												Pilgrim 1	2468	2.01	9.23	Pilgrim 1	3142	1.67	9.91	
												Averages per Reactor	547	0.71	1.52	Averages per Reactor	828	0.89	2.1	

¹For Those Sites With More Than One Operating Reactor, the Numbers of Man-rems per Reactor is Obtained by Dividing the Number of Man-rems Reported by the Site by the Number of Reactors.

and in the reactor vessel feedwater nozzles and spargers and, in older plants, extensive seismic and emergency core cooling system modifications. More details on the activities conducted by each nuclear power facility for each year since 1973 can be found in the reports titled <u>Nuclear Power Plant Operating Experience</u>, (OOE-ES-004, NUREG-0227, NUREG-0366 and NUREG-0483, to be published).

Table 7 presents the distribution of the cumulative doses (man-rems) among the major work functions of the personnel employed at power reactor facilities during the last four years. This table is based on information submitted by nuclear reactors pursuant to Regulatory Guide 1.16. Special and routine maintenance continue to contribute approximately 70% of the total man-rems. A breakdown of the information in Table 7 into the distributions for the PWR's and BWR's, separately, would show that, in 1977, 48% of the total man-rems at BWR's was incurred during special maintenance activities, as compared to 33% at PWR's. This is another indication of the impact that the performance of an unusually large number of non-routine operations at BWR's had on the number of man-rems that they reported. The document NUREG-0482, Occupational Radiation Exposures at Light Water Cooled Power Reactors, which is to be published at a later date, will contain more detailed information on nuclear power reactor facilities.

TABLE 7
PERCENTAGES OF PERSONNEL DOSE
BY WORK FUNCTION

WORK FUNCTION		PERCENT	OF DOSE	
WORK FONCTION	1974	1975	1976	1977
REACTOR OPERATIONS AND SURVEILLANCE	14.0%	10.8%	10.2%	10.6%
ROUTINE MAINTENANCE	45.4%	52.6%	31.0%	28.9%
N-SERVICE INSPECTION	2.7%	3.0%	6.0%	6.6%
SPECIAL MAINTENANCE	20.4%	19.0%	40.0%	41.4%
VASTE PROCESSING	3.5%	6.9%	5.0%	5.9%
REFUELING	14.0%	7.7%	7.9%	6.6%

Industrial Radiography Operations

Annual occupational radiation exposure reports for CY 1977 were received from 339 companies using licensed radioactive sources for the purpose of conducting industrial radiography. The number of workers reported as having received some measurable exposure (6,197) is nearly the same as that reported in 1976; however, the total number of man-rems decreased by about 450. This resulted in an average dose per worker of 0.51 rems, the lowest reported in the last five years. The 74 firms having an average dose per worker that exceeded 0.51 rems are listed in Table 8 in ascending order of average dose per worker.

Fuel Processors and Fabricators

Annual occupational radiation exposure reports for CY 1977 were received from 20 facilities that had more than five kilograms of licensed special nuclear material (including plutonium, uranium-233, and uranium enriched in the isotopes 233 or 235) for use in fuel processing, fabrication, or reprocessing. The total number of man-rems incurred by workers engaged in these activities also decreased from last year's values, with the average dose per worker at 0.25 rems, the lowest value reported in the last five years. Table 9 lists these facilities in ascending order of average annual dose per worker, and shows the activity codes for each license. These may be interpreted as follows:

TABLE 8

RADIOGRAPHY FIRMS LISTED IN

ASCENDING ORDER OF AVERAGE DOSE PER WORKER

Licensee Name & Number(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Dose Per Worker (Rems)	Licensee Name & Number(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Dose Per Worker (Rems)
Naval Electronics Systems Command 08-00038-16	10	5.31	0.53	Daniel International Corp. 39-01261-02	34	21.44	0.63
Froehling & Robertson Inc. 45-08890-01	11	6.06	0.55	Herron Testing Laboratories Inc. 34-00681-03	9	5.69	0.63
X-Ray Engineering Company 04-00616-04	257	141.47	0.55	Associated Piping & Engineering Co. 04-02409-02	8	5.14	0.64
Astrotech Inc. 37-09928-01	7	4.02	0.57	Dept. of Navy, Naval Weapons Ctr. 04-01757-01	9	5.90	0.66
Crane Company 24-00563-02	16	9.14	0.57	Midwest Inspection Service, Ltd. 48-16296-01	10	6.57	0.66
El Paso Natural Gas Company 42-03201-02	4	2.29	0.57	Branch Radiographic Labs., Inc. 29-03405-02	16	10.69	0.67
Clark Inspection Service Co. 35-11615-01	11	6.42	0.58	Universal Testing Company 43-11213-01	14	9.49	0.68
General Dynamics Corporation 06-01781-08	306	179.49	0.59	Arnold Greene Testing Labs, Inc. 20-01074-02	26	17.86	0.69
Tulsa Gamma Ray, Inc. 35-17178-01	8	4.72	0.59	Bill Miller X-Ray, Inc. 35-15112-01	122	83.79	0.69
Superior Industrial X-Ray Co. 12-02370-01	21	12.68	0.60	Nuclear Energy Service, Inc. 42-16559-01	172	121.73	0.71
Virginia Dept. of Highways & Transportation 45-13380-02	3	1.80	0.60	Richmond Engineering Co., Inc. 45-02884-01	15	10.59	0.71
Metaszins, Inc. 43-17142-01	9	5.45	0.61	Pittsburgh Testing Laboratory 37-00276-25	229	163.94	0.72
B & M Welding & Testing Co., Inc. 24-17183-01	1	0.62	0.62	H.P. and Associates, Inc. 35-16517-01	18	13.13	0.73
Charles F. Guyon, Inc. 29-06872-02	1	0.62	0.62	Naval Submarine Support Facility, New London 06-07150-01	15	11.22	0.75
P.X. Engineering Company, Inc. 20-15102-01	2	1.24	0.62	Industrial Inspection Industries, Inc. 34-14071-01	76	56.97	0.75
Stone & Webster Engineering Corp. 20-05600-02	644	401.39	0.62	Thayer Inspection Service 35-11239-01	26	19.86	0.76
Texas Pipe Bending Co. of Puerto Rico, Inc. 52-13632-01	3	1.86	0.62	Quality Assurance Lab. Inc. 18-10634-01	4	3.09	0.77
Venegas Industrial Testing Laboratories, Inc. 28-14847-02	2	1.24	0.62	Heat Treating & Metallurgical Co. 13-06147-04	9	7.07	0.79
Columbia Gas Transmission Corp. 47-16060-01	2	1.25	0.63	Sooner X-Ray & Mag, Inc. 35-17259-01	3	2.37	0.79

TABLE 8 (Continued)

Licensee Name & Number(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Dose Per Worker (Rems)	Licensee Name & Number(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Doss Per Worker (Rems)
Consumers Power Company 21-08606-03	11	8.94	0.81	Calumet Engineering Services 13-16347-01	7	7.67	1.10
t.R. Inspection Service 15-06209-01	11	8.86	0.81	Advex Corporation 45-16452-01	7	7.79	1.11
lagnaflux Corporation 12-00622-08	268	294.58	0.82	Twin City Testing & Engineering Lab., Inc. 22-01376-02	22	25.37	1.15
astern Testing & Inspection, Inc. 29-09814-01	17	14.32	0.84	Atlantic Research Corporation 45-02808-04	4	4.87	1.22
he H.C. Nutting Company 34-14924-01	2	1.67	0.84	American X-Ray & Inspection, Inc. 21-15455-01	6	7.42	1.24
onsolidated X-Ray Service Corp. 42-08456-02	288	252.58	0.83	Inspection Service Corp. of Pa. 37-11636-01	8	9.91	1.24
dustrial Laboratories Inc. 41-04226-02	7	6.27	0.90	Catalytic, Inc. 37-12931-02	6	7.52	1.25
cCorkie Machine Shop 47-16182-01	4	3.62	0.91	Trans-Eastern Inspection, Inc. 37-14855-01	35	49.44	1.41
uba Industries, Inc. 35-13735-01	7	6.49	0.93	Combustion Engineering, Inc. 35-02325-02	14	20.79	1.49
riggs Engineering & Testin Co., Inc. 20-16401-01	5	4.84	0.97	St. Louis Testing Lab., Inc. 24-00188-02	10	14.92	1.49
Ray, Inc. 46-03414-03	45	43.75	0.97	Industrial Gamma Inspection 35-16760-01	1	1.50	1.50
dvanced Radiation Service 29-14171-01	5	5.10	1.02	Word Industries Pipe Fabricating 35-15458-01	6	9.22	1.54
leveland X-Ray Inspection, Inc. 35-15205-01	33	34.59	1.05	Teledyne Ohiocast 34-00412-03	5	7.87	1.57
ondestructive Inspection Service, Inc. 47-11883-01	10	10.46	1.05	Newport News Industrial Corporation 45-11589-01	5	8.05	1.61
lobe X Ray Services, Inc. 35-15194-01	45	47.75	1.06	Twin Ports Testing, Inc. 22-15932-01	9	16.39	1.82
cManus Inspection Service 48-14158-01	2	2.12	1.06	Colby & Thielmeier Testing Co., Inc. 24-13737-01	4	7.37	1.84
apital X-Ray Service 35-11114-01	31	33.68	1.09	J.G. Sylvester Associates 20-00302-02	21	41.15	1.96
letils, Inc. 42-16534-01	11	12.02	1.09	111 Grinnell Industrial Piping, Inc. 32-17346-01	7	15.72	2.25

TABLE 9
FUEL FABRICATORS AND PROCESSORS LISTED IN

FUEL FABRICATORS AND PROCESSORS LISTED IN ASCENDING ORDER OF AVERAGE DOSE PER WORKER

Licensee Name & Number(s)	Activity Code(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Dose Per Worker (Rems)
United Nuclear Corporation SNM-777	21220	57	3.10	0.05
United Nuclear Corporation SNM-368	21230	59	3.32	0.06
Kerr-McGee Corporation ¹ SNM-928 SNM-1174	21220 21110	11	0.92	0.08
Nuclear Fuel Services, Inc. SNM-124	21110 & 21300	186	15.12	0.08
Babcock & Wilcox Inc. SNM-42	21230	1,989	176.79	0.09
Combustion Engineering, Inc. SNM-33	21210	34	2.95	0.09
Exxon Nuclear Company, Inc. SNM-1227	21210 & 21120	1,386	1. 3.62	0.10
Texas Instruments, Inc. SNM-23	21230 & 22120	26	3.57	0.14
U.S. Nuclear, Inc. SNM-1315	21230	82	12.32	0.15
Babcock & Wilcox Co. SNM-1168	21230 & 11300	124	19.44	0.16
Nuclear Materials & Equipment Corporation SNM-145	21220	39	7.55	0.19
Atomics International SNM-21	21230 & 21300	436	91.03	0.21
General Atomic Company SNM-696	21230	244	50.21	0.21
General Electric Company SNM-1097	21210 & 22110	690	155.77	0.23
Nuclear Fuel Services, Inc. ² CSF-1	43110	56	15.44	0.28
Combustion Engineering Co. SNM-1067	21230 & 22110	128	45.99	0.36
Westinghouse Electric Corporation SNM-1120	21110 & 21120	52	24.04	0.46
Westinghouse Electric Corporation SNM-1107	21210	542	347.45	0.64
Nuclear Materials & Equipment Corporation SNM-414 37-04456-03	21120 03211	164	111.34	0.68
General Electric Company SNM-960 TR-1 DR-10	21120 21300 42140	699	504.64	0.72

Fuel Fabrication Operations Have Ceased. Present Licensed Activity is for Storage Only.

Fuel Reprocessing Operations Have Ceased. Present Licensed Activity is for Possession of Irradiated Material.

21110 - Plutonium in fuel fabrication and scrap recovery

21120 - Plutonium in fuel fabrication 21210 - Uranium in UF conversion, fuel fabrication and scrap recovery

21220 - Uranium in fuel fabrication and scrap recovery

21230 - Uranium in fuel fabrication

21300 - Uranium-233 uses, other than those given above

22110 - Plutonium, unencapsulated uses

22120 - Plutonium, neutron sources

23200 - Special nuclear material, storage only

42140 - Test reactors

43110 - Fuel reprocessing plants

Manufacturers and Distributors

Annual occupational radiation exposure reports were received from 30 licensees that had quantities of radioactive material in excess of the values given in 10 CFR 20.407(a)(4) for purposes of processing or manufacturing them for distribution. The number of licensees and the number of workers receiving measurable exposures increased by about 24% over the number reported in 1976. The total number of man-rems, however, increased by only 8%, resulting in the average dose per worker falling to 0.54 rems. The eight companies having an average dose per worker that exceeded the 0.54 rems average are listed in Table 10 in ascending order of average dose per worker.

TABLE 10

MANUFACTURERS AND DISTRIBUTORS LISTED IN ASCENDING ORDER OF AVERAGE DOSE PER WORKER

Licensee Name & Number(s)	No. of Workers With Measurable Exposure	Total Man-rems	Average Dose Per Worker (Rems)	
New England Nuclear Corporation 20-00320-09	16	12.43		
Minnesota Mining & Manufacturing Co. 22-00057-06	51	49.25	0.96	
New England Nuclear Corporation 20-11868-01	195	195.62	1.00	
Mallinckrodt/Nuclear 24-04206-01	341	385.15	1.13	
Mallinckrodt, Inc. 29-13564-01	77	125.03	1.52	
New England Nuclear Corporation 20-00320-13	152	274.60	1.81	
Automation Industries, Inc. 37-00611-09	5	9.92	1.99	
Picker Corporation 34-07225-14	6	17.18	2.86	

23.

II. TERMINATION REPORTS - 10 CFR 20.408

Terminations - 1969-1977

During the years the repository has been in operation, approximately 245,000 reports of terminations have been received for employees of covered licensees. These reports provide information for about 135,000 individuals. The difference in the figures given for the number of reports and for the number of individuals indicates that several thousand of these individuals have terminated more than once over the years. For the last few years, more than 75% of the termination reports have been for individuals that worked at nuclear power facilities.

Transient Workers

Since nearly 50% of the termination reports submitted have indicated periods of employment less than 90 days, it is possible that several thousand individuals could have been employed by two or more licensees during the same quarter. The exposures of these "transient workers" (i.e., individuals who began and terminated two or more employments with different employers within the same calendar quarter) are periodically examined to determine whether or not individual cumulative doses have been exceeding regulatory limits. Table 11 shows that the number of transient workers has been increasing during the last few years. This is due primarily to the requirement for short-term workers in the nuclear power plants. The values of the average

TARLE 11
TRANSIENT WORKERS

	1969	1970	1971	1972	1973	1974	1975	1976	<u>1977*</u>
Number of Workers Terminating Employ- ment with Two or More Employers in One Ouarter	8	29	11	69	157	354	714	1311	384
Total Number of Man-rems	5.4	14.6	2.8	61.3	135.5	175.9	507.1	909.9	201.0
Average Indivi- dual Dose (Rems)	0.67	0.50	0.25	0.89	0.86	0.50	0.71	0.69	0.52

^{*}Data for 1977 is incomplete. Projections of this limited data to the end of the year indicate that these figures for 1977 will be about the same as for 1976.

individual transient worker's exposure shown in Table 11 appear to be nearly the same as that given in Table 4. This is not necessarily the case, however, since the average exposure shown in Table 11 is an average <u>quarterly</u> exposure for 95% of the transient workers, while the values in Table 4 indicate average <u>annual</u> exposures. However, the average exposure of these workers continues to be less than 20% of the quarterly limit of three rems, and fewer than 10 of these individuals have ever incurred exposures that exceeded three rems in one quarter.

Career Doses

The termination data also permit estimation of accumulated whole body dose that workers have received during their total period of employment in the nuclear industry. This was done by summing each individual's periods of employment and each corresponding whole body dose to give the cumulative occupational dose that the individual has received during his career. The data, however, are limited in the following ways:

(1) Termination information is submitted to the repository only for those individuals that are employed by the types of NRC licensees previously described on page 1. (2) It is not always known whether the dates given in the termination reports indicate the individual's complete period of employment or just the period

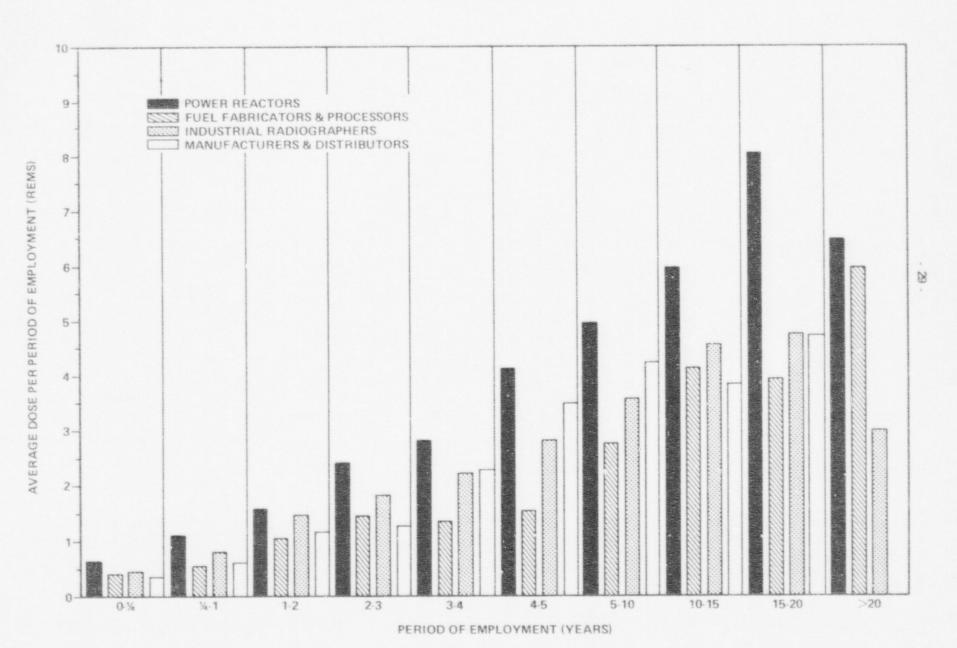
that he was monitored while he was assigned to work in radiation areas. It is believed, however, that for the majority of the individuals, the two periods are identical. (3) The exposure information is obtained from the readings of personnel monitoring devices used in routine monitoring programs. The results are sufficient to characterize the radiation environment of the worker, but they may not be directly suitable for use in the assessment of risk to individuals.

We have examined the termination information currently available for the four types of covered licensees (power reactors, fuel fabricators and processors, industrial radiographers and manufacturers and distributors) for 98,846 individuals. The periods of employment and whole body doses were summed as described above, and were broken down into ten ranges of employment periods: 0 - 90 days; 90 days - 1 year; 1 - 2 years; 3 - 4 years; 4 - 5 years; 5 - 10 years; 10 - 15 years; 15 - 20 years; and greater than 20 years. Appendix C lists the number of individuals whose total period of employment fell within these ranges, the total number of man-rems received, and the average career dose per individual. We have subtracted the number of these individuals who received no measurable exposure from the total number of individuals monitored to show the number of workers having measurable doses. Since these workers are more likely to be routinely

employed in radiation areas, the average doses shown in Appendix C were calculated by dividing the total number of man-rems by the number of workers with measurable doses.

Figure 3 shows the average career doses for workers employed by the four categories of covered licensees. The average career doses for workers in the nuclear power industry continue to be higher than for workers in the other three fields. In every instance, however, the average dose is less than the career dose limit specified for radiation workers, 5(N-18) rems, where "N" is the individual's age in years.

FIGURE 3 CAREER DOSES



III. PERSONNEL OVEREXPOSURES - 10 CFR 20.403 and 10 CFR 20.405

Types of Overexposures

One requirement of the above-referenced sections of Part 20, Title 10, Chapter 1, Code of Federal Regulations, is that all persons licensed by the NRC must submit reports of all incidents involving personnel radiation exposures that exceed certain levels. Based on the magnitude of the exposure, the reports may be placed into one of three categories:

- A. 10 CFR 20.403(a) Exposure of the whole body of any individual to 25 rems or more; exposure to the skin of the whole body of any individual to 150 rems or more; or exposure of the extremities (feet, ankles, hands or forearms) of any individual to 375 rems or more.

 The Commission must be notified immediately of these events.
- B. 10 CFR 20.403(b) Exposure of the whole body of any individual to 5 rems or more; exposure of the skin of the whole body of any individual to 30 rems or more; or exposure of the extremities to 75 rems or more. The Commission must be notified within 24 hours of these events.
- C. 10 CFR 20.405 Exposure of an individual to radiation or concentrations of radioactive material in excess of any applicable quarterly limit in Part 20 or in the licensee's license. This includes reports of whole body exposures that exceed 1.25 rems, or that exceed 3

rems, as previously discussed on page 5. It also includes reports of skin exposures that exceed 7.5 rems, extremities exposures that exceed 18.75 rems. Reports of exposures of individuals to concentrations in excess of the levels given in 10 CFR 20, Appendix B, usually fall into this category. These reports must be submitted to the Commission within 30 days of the occurrence.

A short description of the four incidents occurring in 1977 that resulted in exposures of the magnitude described for category A or B is included in Appendix B of this report.

Summary of Overexposures

Table 12 summarizes all of the personnel overexposures to external sources of radiation as reported by Commission licensees pursuant to 10 CFR 20.403 and 20.405 during each of the years 1971 through 1977. It shows the number of individuals that incurred various types of overexposures while employed by one of several types of licensees. Most of the overexposures included in the "All Others" category come from test reactors, universities and facilities with large irradiator sources. The total of these figures for each of the last seven years indicates that the total number of individuals reported as having incurred overexposures to some part of the body has ranged between 46 and 66, with the exception of 1974 when 40 workers at one power reactor slightly exceeded the quarterly limit. The

SUMMARY OF OVEREXPOSURES TO EXTERNAL SOURCES OF RADIATION

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0 0 0				3 2	8 2	8 2	0 0 2 2 2 2 0 0	87 87 0 0 23 23 24 44 0 0	2 2 3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	42 2 0 0 0 2 3 3 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4		23 23 24 2 0 0 0 2 23 44 2 19 19 19 19 19 19 19 19 19 19 19 19 19
27.5 1.3 1.8 1.8 61.2 4.0 4.0	275 1.3 1.3 1.0 1.3 1.0 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2.2 2	775 1.3 1.3 4.0 4.0 2.2 2.2 2.2 3.8					0 0 0 0 0			23 23 0 0 0 0 25 25 25 25 25 25 25 25 25 25 25 25 25	23.5	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
2.1 36 21.0 W B 13 2.10 W B 13 18 0 0 0 0 18 19 19 19 19 19 19 19 19 19 19 19 19 19	27.0 W B AN Extr. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	27.0 W B AN Extr. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	27.0 W B AN Extr. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 27.0 W B AN Extr.	27.0 W B	27.0 W B AN Extr. 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 134 0 19	27.0 W B A1 E x t t t t t t t t t t t t t t t t t t	27.0 W B	27.0 W B	27.0 00 6 27.0 W B 36 27.0 W B 36 27.0 W B 36 27.0 W B 37 0 0 37 0 0 37 0 0 38 Above 38 Above	27.0 00 Extr. 0 0 0 0 0 0 0 0 0 0 134 0 0 138 0 0 1 0 0 0 1 0 0 1 0 1 0 0 1 1 0 0 1 1 0 0 1 1 0 0 1 1 1 0 0 1 1 1 0 0 1 1 1 0 0 1 1 1 1	27.0 VW B 27.0 VW B 48. Extr. 0 0 0 0 0 0 0 0 0 134 0 0 19 0 0 19 0 19 0 19 0 19 0 19 0 19 0 19 0 19 0 19 0 19 0 10 19 0 10 19 0 10 19 0 10 19 0 10 19 19 0 10 19 19 19 19 24.7 VW B 46.0 99 101 Extr. Sarre Sarre Sarre 55 Extr	27.0 W B 27.0 W B 40.0 0 0 0 0 0 0 0 0 134 0 27 27 27 27 27 28 27 28 27 28 28
g 0 0	2,1 16 19,7 19 17 17 19 19 19 19 19 19 19 19 19 19 19 19 19	2.1 36 16 0 0 0 8.1 0 0 0 1.7 0 6 3 0 6 6.3 0 134	2.1 36 16 0 0 6.1 5.1 1.2 3 0 6 6.3 0 134	2.1 36 49.7 0 0 51 1.7 3 0 6 6.3 0 134 1.5 19	2.1 38 49.7 0 0 5.1 1.7 3 0 6 3.2 0 134 1.5 79	2.1 38 49.7 0 0 51 1.7 3 0 6 5.3 0 134 1.5 0 6 0 0 134	2,1 36 49,7 0 0 51 1,7 3 0 6 6,3 0 134 1,5 19 0 0 1 0 0 1 0 0 1 0 0 1 18	2.1 36 36 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	2.1 36 36 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4	16 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	16 0 0 0 0 134 15 19 19 19 19 19 19 19 19 19 19 19 19 19	15 0 0 0 51 0 0 0 51 0 0 0 12 0 0 134 52 0 134 63 0 134 63 0 138 64 0 0 1 70 0 1 16 1 1 29 7 460 90 142 Same Same 142 Same Same 13 Above Above
88 28 25 CT	0 49.7	0 49.7 0 49.7 1 1.7 1.7 1 3 4.75 W 8.3 25 Ext. 8.3	0 16 0 16 1 17 17 17 17 17 17 17 17 17 17 17 17 1	0 16 0 49.7 1 1.7 1.7 1.7 2.8 8.3 25.8 8.3 25.8 8.3 25.8 8.3 8.3 25.8 8.3 2	0 16 0 49.7 1.7 1.7 3 4.75 W 8. 6.3 25 Early 8.3 2.8 m a. Above 1.5 0 0	0 16 0 49.7 1.7 3 4.75 WB. 6.3 25 Extr. 6.3 20 0 0 0 0 0 0	83 8 3 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	6	83 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	16 49.7 6.1 1.7 1.5 6.3 0 0 0 15 16 79.7	16 13 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	81 12 C C 23 21 C C 29 21 C C C C C C C C C C C C C C C C C C
0	0 -	0 4.75 W B. 25 Ext.	1 4.75 W 8. 25 Extr. Same	4, 75 W B. 275 E atr. Same as	1 4,75 W B. 25 Extr. Same as Above 0	d, 75 W B. 25 Extr. Same as Above						
1.7	-	4,75 W B. 25 Ext.	1 4.75 W B. 25 Extr. Same	4, 75 W B. 25 Extr. Same as Above	4,75 W B. 25 Extr. Same ss Above	4,75 W B. 25 Extr. Same as Above 0				8 1 0 0 9 6		
- 10	2 0	1.7 4.75 W 8.3 25 Ext. 6.3	1 3 4.75 W B 6.3 25 Eart 8.3	1 3 4.75 W B 6.3 25 Extr. 6.3 8 83 Above 1.5	1 3 4.75 W 8 6.3 25 Extr. 8sme 8.3 Abive 1.5	1 3 4.75 W B 6.3 25 Extr. 82 8.3 Above 1.5 0 0	11 8 8 3 0 0 0 12 3 2 0 0	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	11 8 8 3 0 0 1 1 3 2 3 0 0 0 1 1 2 3 2 3 0 0 0 1 1 1 2 1 2 1 1 2 1 2 1 1 1 1 1 1	3 0 83 0 0 155 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	3 0 8 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	3 0 8 3 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
	9 0 5	4.75 W B. 6.3 0 134	1 3 0 6 4.75 W B 63 0 134 25 Extr. 63 0 134 8mm 3.2 27	1 3 0 6 4.75 WB 63 0 134 25 Extr 83 2 27 8 Above 1.5 19	1 3 0 6 4.75 W B. 23 0 134 25 Extr. 8.3 0 134 8 Above 1.5 19	1 3 0 6 4.75 WB 63 0 134 25 Extr 83 2 27 8 Above 1.5 19 0 0 0 19	3 0 6 83 0 134 32 27 15 27 0 0 19 0 0 19	3 0 6 83 0 134 32 27 1.5 19 0 0 1 0 0 19 0 0 19	3 0 6 83 0 134 32 27 15 19 19 0 0 1 0 0 19 0 0 19 0 0 19	3 0 6 63 0 134 32 27 15 19 0 0 1 0 0 19 0 0 19 16 1 1	3 0 6 63 0 134 32 27 15 19 19 0 0 1 19 0 0 19 29 7 40.0 80 142 Same Same	3 0 6 63 0 134 32 27 15 19 0 0 1 1 0 0 1 29 7 460 80 142 Same Same 13 Above Above

TABLE 12 (Continued)

SUMMARY OF OVEREXPOSURES TO EXTERNAL SOURCES OF RADIATION

	PAR	(S) OF BOD	PART(S) OF BODY OVEREXPOSED	OSED	PAR	PART(S) OF BODY OVEREXPOSED	COVEREXPO	DSED	PAR	ris) of Boby o	PARTISI OF BODY OVEREXPOSED	OBSC
TYPE OF LICENSEE	Whole Body	Skin of W. Body	Extremity	W Body 8 Extremity	Whole Body	Skin of W. Body	Extremity	W. Body 8 Extramity	Whole	Skin of W. Body	Extremity	W Body 8 Extremity
INDUSTRIAL RADIOGRAPHY No. of Individuals	12	0	2	0	20	0	7	47	60	0	-	-
Total of Doses (rems)	61.5	0	74	0	115.1	0	860	54.1 W.B. 6,943 Extr.	41.7	0	630	5.2 W.B. 18 Extr.
Highest Dose (rems)	28.0		38		22.8		50	24.0 W.B. 3,790 Extr.	18.0		Same	Same
Lowest Dose (rems)	1.5		38		1.3		840	5.6 W.B. 43 Extr.	2.5		Above	Above
POWER REACTORS No. of Individuals	14	0	8	0	92	0	0	0	27	0	0	0
Total of Doses (rems)	44.2	0	83	0	74.3	0	0	0	52.9	0	0	0
Highest Dose (rems)	3.8		40		10.1				3.6			
Lowest Bose (rems)	2.4		22		6.0				1.3			
MANUE, & DISTRIBUTION No. of individuals	м	0	2	0	-	0	ю	0	2	е	Ф	0
Total of Doses (rems)	8.5	0	1.4	0	1.5	0	1.1	0	33.03	40.0	123	0
Highest Dose (rems)	3.6		21		Same		25		1.9	20.1	24	
Lowest Dose (rerns)	1.7		52		Above		23		1.7	80	19	
MEDICAL No. of Individuals	6	0	0	0	o)	0	0	0	6	0	м	0
Total of Doses (rems)	4.7	0	0	0	15.7	0	0	0	15°	0	7.1	0
Highest Dose (rams)	1.8				2.5				2.3		28	
Lowest Dose (rems)	1.4				1.3				1.4		21	
ALL OTHERS No of Individuals	9	-	0	0	7	0	0	0	м	О	-	0
Total of Doses (rems)	14.6	8.1	c	0	15.7	0	0	0	226.0	0	8	0
Highest Dose (rems)	5.8	Same			4.2				220.0		Same	
Lowest Dose (rems)	1.3	Above			1.4				2.6		Above	
TOTALS Total No. of Individuals	38	-	7	0	57	0	so.	41	43	69	=	-
	* 22 E	500	198	0	2223	0	931	54.1 W.B.	329.6	40.0	854	5.2 W.B.

sum of the whole body doses incurred by these individuals has ranged from 133.5 man-rems to 1018.5 man-rems during these years. In 1977 the number of individuals overexposed during industrial radiography operations, as well as the number of man-rems, decreased sharply from previous years. The incidents involving the largest doses, however, are consistently reported by industrial radiographers and large irradiator facilities.

The number of reported personnel exposures to airborne concentrations of radioactive materials in excess of limits was considerably less in 1977 than in previous years. This was partly due to a change in the reporting requirements. There were only four cases in which the estimated intake of radioactive material exceeded the quarterly intake limit, equivalent to exposure for 520 hours at the maximum permissible concentrations (MPC-hours). None of these cases exceeded the annual intake limit, equivalent to 2000 MPC-hours.

ANNUAL WHOLE BODY EXPOSURES AT LICENSED NUCLEAR POWER FACILITIES 1973—1977

(4) 15 15 15 15 15 15 15 15					Minmin	to at loss	constrate a		ste Boots I	Fydorearas	in the	Following	Ranges	Rems				at above to	Number		Individual	
	HANT NAME AND	harings carried an ex-	No	Meas	0.10	0.25	0.50	0.75	0		3.0	14	0	0	8	-	T .		with Meas- urable	Man. Rems Par Site	Exposure Rem (Measurable Exposures	Years Generated
	ICENSE NUMBER		Exposure	01.0	0.25	0.50	0.75	1.0	2.0	3.0	0	0	0	0	6 0	0		-	Exposure	Per Year	Onty)	(MW-Y-)
Physical Residue (1967) Physical Resid	ARKANSAS 1 DPR 51	1975	488	87	2.4	80	5	m										635	147	21	0.14	588
Physical Line 1971 347 347 116 34 31	Commercial in 12/74	1976	197	174	94	7.2	59	24	49	1.4	1	8	-	-	-	-		673	376	289	0.61	463
Harmonian Harm	WWR. 850 MWe	1977	247	251	116	78	43	33	63	16				-	-			848	601	256	0.43	019
PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE PATE														1	-	-						900
Harmonian Harm	BEAVER VALLEY DPR 66	1977	676	193	73	38	6	-	9	2	7					-		1,007	331	87	0.26	328
R3 100	Commercial in 10/76																					
49.73 4.0 6.0 6.0 7.0 6.0 7.0 7.0 7.0 1.18 7.0 1.18 7.0 1.18 7.0 1.18 7.0 1.0 7.0 7.0 1.0 7.0 1	WR. 852 MWe																					
Harmonia	HC BOLK POINT	1973	0	52	38	26	26	15	4.1	18	4	7	7	9				241	241	285	1.18	5.1
1975 314 315 610 7 23 23 61 7 7 23 24 6 7 7 7 24 6 7 7 7 23 6 7	DPRA	1974	20	93	52	22	17	1.1	43	17	8	9	9	9				301	281	276	0.98	41
147 147	commenced in 2.63	1975	34	137	66	26	12	7	23	24	9	4					-	334	300	180	0.60	35
HATTER THE TOTAL STATE THE TOT	TOTAL STANIA	1976	15	205	90	50	33	23	41	27	12	9	1					503	488	289	0.59	58
2 1995 1966 1968 1995 19		1977	28	213	58	33	23	16	61	46	17	o.	2				-	493	465	334	0.72	44
1 91 91 2 0.084 1 6.08 6 1.4 1 6.0 2 0.0																						
1970 2,038 1,141 2,88 115 3,1 20 9	SOCIMALS EEDRY 1.8.3	1975	2.085	1 638	457	180	52	20	28									4,465	2,380	325	0.14	162
1970 1,886 631 4,10 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10 640 7,10	OPR 33 53	1976	2 039	1.741	285	115	37	20	0				-					4,246	2,207	234	0.11	337
1970 1886 1714 203 189 114 83 173 120 49 21 2 2 2 2 2 2 2 2	Commercial in R/74	1977	2 558	631	410	238	155	113	197	64				-	-			4,416	1,858	863	0.46	1,328
12. 18.16 1.816 1.12 203 18.1 24.3 18.1 4.9 13 3 4.0 13 1 2.1 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 1.2 4.0 13.1 1.2 4.0 13.1 1.2 4.0 13.1 1.2 4.0 1	3/75																					
1976 1886 718 724 189 13 49 13 49 13 49 13 49 13 49 13 49 13 49 21 2 49 21 2 49 21 2 49 21 2 49 13 120 49 21 2 49 23 2 11 3 40 40 2 40 40 2 40 40 2 40 40 2 40 40 40 2 40	BWR, All 1065 MWe																					
1976 2030 617 244 189 114 83 113 120 43 24 114 83 117 114 83 114	BBHASWICK 3 DPR 62	1976	1.816	714	203	187	65	3.1	49	13	3							3,081	1,265	326	0.26	296
1976 1522 360 66 45 27 11 3 4 <	Commercial in 11/75	1977	2,020	517	244	189	114	83	173	120	49	2.1	2					3,532	1,512	1,120	0.74	291
1976 1827 360 66 45 27 17 6 7 7 7 7 7 9 15 1977 654 1,23 64 117 6 7 <td>BWR, 821 MWe</td> <td></td>	BWR, 821 MWe																					
1977 654 1,323 387 236 173 64 117 6 4 117 6 4 117 6 4 117 6 117 6 7 118 6 7 118 6 7 119 8 113 8 117 118 118 118 0.24 1976 977 1,190 386 130 82 56 59 82 7 4 8 7 8 7 8 7 8 7 8 7 <td>PALVERT CLIFFS 1</td> <td>1976</td> <td>1.822</td> <td>360</td> <td>99</td> <td>45</td> <td>22</td> <td>1.1</td> <td>3</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>2,329</td> <td>205</td> <td>74</td> <td>0.15</td> <td>751</td>	PALVERT CLIFFS 1	1976	1.822	360	99	45	22	1.1	3									2,329	205	74	0.15	751
84 1976 977 164 93 67 35 17 18 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	DPR-62	1977	654	1,323	397	235	123	64	117	(9)								2,919		547	0.24	557
1976 977 164 93 67 35 17 18 1 18 1 19 19 1992 395 116 0.29 197 1190 386 130 82 56 59 82 7 190 197 197 198 117 199 386 130 131 199 117 199 199 117 199 117 199 117 199 117 199 117 199 117 199 117 199 117 199 118 119	Commercial in 5/75																					
1976 977 164 93 67 35 17 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1 18 1<	PWR, 845 MWe														-	-						
1972 407 408 136 56 59 82 7 40 73 40 23 11 60 11 60 11 60 11 60 11 60 11 60 11 60 11 60 7 11	D.C. COOK 1 DPR 58	1978	1776	164	93	67	35	17	18					-				1,372	395	116	0.29	808
1975 407 404 73 40 23 12 23 4 7 7 7 6 7 7 7 8 8 8 8 8 8 8 9 8 8 9 8 9 8 8 9 8 9	Commercial in 8/75	1977	1,190	386	130	82	95	59	82	7					-	-		1,992	802	300	0.37	946
1975 407 404 73 40 23 12 23 4 6 6 1 13 7 7 7 8 94 6 579 117 020 1976 757 783 117 39 35 34 18 52 13 17 6 1 0 1 1 0 1 1 0 0 1 1 0 0 1 0 0 0 0 0	PWR, 1054 MWe																					-
1976 757 352 100 76 10 1 0 1 0 1 1 1 1 3 35 34 18 52 13 7 1 3 4 1 3 4 1 3 1 1 3 3 1 1 3 3 1 3 3 3 1 3 3 3 1 3	CAMPER STATION	1975	407	404	73	40	-	12	23	4								986	629	117	0.20	456
1977 783 117 39 35 34 18 52 13 7 6 7 7 6 7 7 7 7 7 7 7 7 7 7 7 7 7 7	DPR 46	1976	757	352	100	26	-	55	101	16	*	0						1,520	763	350	0.46	432
1973 2919 575 209 154 60 48 129 77 63 16 7 3 45 65 23 6 4 4,260 1,341 939 0 70 1974 1,793 505 237 178 101 75 182 124 94 65 23 6 4 3,387 594 1,662 1,04 1975 1687 403 210 156 153 629 306 166 109 29 24 3,397 2,3,7 3,423 1,48 1976 1370 461 293 23 181 94 45 7 2 1 3,116 1,50 1,694 0.96 1977 1659 493 296 210 165 110 277 188 102 19 2 1 2,321 1,622 1,694 0.91	Commercial in 7/74	1977	783	117	39	35	-	18	52	13	-							1,098	315	198	0.63	538
1973 2,919 575 209 154 60 48 129 77 63 16 7 3 6 4 260 1,341 939 0 70 1974 1,793 505 237 178 101 75 182 124 94 65 23 6 4 3,387 694 1,662 104 1975 1687 403 210 156 153 163 166 109 29 24 3,397 23.1 3,423 1,48 1976 1370 461 293 231 181 94 45 7 2 1 7,50 1,50 096 1977 1659 493 296 210 165 110 27 188 102 19 2 1 1,622 1,694 091	BWR 778 MWe																					
1974 1793 505 237 178 101 75 182 124 65 23 6 4 3387 694 1.662 104 1975 1687 403 210 156 153 168 166 109 29 24 3397 23.1 3423 148 1976 1370 461 293 231 131 181 94 45 7 2 1 3116 17.6 17.60 096 1977 1059 493 296 210 165 110 277 188 102 19 2 1 2321 1,462 1,694 0.91	DRESDEN 1-2-3	1973	2 919	575	209	154	909	48	129	7.7	63	16	7	33				4,260	1,341	939	0.70	1,112
1975 1687 403 210 156 125 153 629 306 166 109 29 24 3116 17° 17° 17° 18° 096 1976 1370 461 293 231 137 181 181 19 2 1 3116 17° 17° 096 1977 1059 493 296 210 165 110 277 188 102 19 2 1 2321 1°62 1694 0.91	DPR 2 14 25	1974	1 793	505	237	178	101	75	182	124	94	6.5	23	9	47			3,387	594	1,662	1.04	838
1976 1370 461 293 231 137 81 213 181 94 45 7 2 1 3.116 1.7°o 1.6°s0 0.96 1977 1059 493 296 210 165 110 277 188 102 19 2 1 65 1 694 0.91	Commercial in 7/60	1975	1 687	403	+	156	125	153	629	306	166	109	29	24				3,997	2,3,9	3,423	1.48	209
1977 1059 493 296 210 165 110 277 188 102 19 2	6/72 11/71	1976	_	461	+	+	+-	81	213	181	94	45	7	2	-			3,116	1.7.0	1.5.30	96.0	1,024
	AWB 200 794 794 MWA	1977	-	493	+-	+-	+	110	277	188	102	19	2					2,921	1,162	1,694	0.91	1,132

APPENDIX A (Continued)

PLANT NAME AND				-	- decommendate	-	-	maker maner	The Persons against the	-	-	-		-	-	Total	with	Total	Exposure Rems	Megawatt
		Maxurabla Exposure	Meas urable < 0.10	0.10	0.25	0.50	0.75	2.0 3	0.0	410	0000	0. 6.0	7.0	9.0	10.0	Moni- tored	Massi- urable Exposure	Man-Rams Par Sita Par Year	(Measurable Exposures Only)	Years Gen- arated (MW-Yr)
DUANE ARNOLD DPR-49	1976	725	148	77	55	35	17	18								1,075	350	105	0.30	304
Commercial in 2/75	1977	9£9	180	78	7.3	63	39	87	18							1,174	538	299	99'0	354
BWR 538 MWs																				
FITZPATRICK DPR-59	1976	705	262	152	8.4	32	1.8	-	S	3	2					1,305	9	202	0.34	488
Commercial in 7/75	1977	059	260	232	241			257 1		18		-				2,030	1,380	1,080	0.78	461
BWR, 821 MWe																				
FORT CALHOUN DPR-40	1974	232	184	68	39	15	10	10	-							888	327	7.1	0.22	294
Commercial in 9/73	1975	153	192	63	54	3.6	20			7						622	469	294	0.63	252
PWR, 457 MWe	1976	130	261	40	47	4.4	2.1	59	20	17	7					646	516	313	0.61	265
	1977	88	248	44	288	45	36	+	+	7	2	-				593	535	297	0.56	334
CININA OPR 18	1973	6.3	133	40	2.5	-	-	+	+	-	+	+	-							
Commercial in 7/79	1974	98	123	439	3.2	6.7	+	33	77	20 00	0 0	1				381	319	224	0.70	410
PWR, 490 MWe	1975	151	127	93	83	68	74 2	+	+	20 17	+	+	-			286	884	1,225	1.39	254
	1976	111	139	113	9.2	7.2	+	+	4.3	4	1	-				869	758	636	0.84	248
	1977	147	112	7.0	7.9	52	+	-	-	2		-				677	536	401	0.76	346
									-											
HADDAM NECK DPR 61	1973	361	445	118	6.1	31		-		-	47	1				1,312	961	169	0.73	293
Commercial in 1/68	1974	215	303	85	61	28	2.1	30	14	10	2 1					765	989	201	0.37	521
PWF. 575 MWe	1975	370	181	16	96	8.7				(9)						1,165	795	703	0.88	494
	1976	356	280	58	47	35		122	65	3						1,000	644	449	0.70	482
	1977	230	279	124	86	93	+	-	-	-	5 2	-				1,124	894	642	0.72	458
						-	-	-												
E I, HATCH DPR 57	1976	482	386	114	62	33	10	22	2	0	-					1,112	630	134	0.21	495
Commercial in 12/75	1977	320	515	327	180	100	+	4	15	2	-					1,623	1,303	465	0.38	447
DWH, 789 MWe					-	-		-												
*HUMBOLDT BAY DPR 7	1973	25	99	3/2	11	9	-		-		7					235	210	266	1.26	200
Commercial in 8/63	1974	41	110	37	20	13	=	35	35	17 1	18					337	296	318	1.07	43
BWR. 63 MWs	1975	38	100	28	10	15	-	-	-	-	1					303	592	339	1.28	45
	1976	78	139	44	48	38	+	4	+	+	7					601	523	683	1.31	53
	1977	8.5	157	72	72	26	+	-	204 15	1	04					1,148	1,063	1,905	1.79	0
COLORS DOLLARY A					1	+	+	+	+	+	+	+	+							
a a source of	1973	443	429	222	168	+	+	+	+	+	-	4.2	23	9		3,441	2,998	5,262	1.75	0
3 OF NO.	19/4	219	336	125	96	+	+	+	+	+	6		-			1,636	1,019	911	0.89	999
20.04	1975	744	330	141	88	+	+	-	+	+	+					1,635	891	705	0.79	584
Commercial in 19/62,	1976	959	368	217	177	112 1	111 2	272 1	135 6	88	63 49	14	3	0	110-111	2,246	1,590	1,950	1.23	273
DIMO 125 010 010 010	1375	109	333	255	235	+	+	+	+	+	+					1,988	1,391	1,071	0.77	1,225
244	1	-	-		1	-	-	+	-	-	-									
e .	1975	143	95	18	16	9		_				-				247	104	28	0.27	402
1774	1976	84	87	98	57	49	30	79	2.1	64						465	381	270	0.71	405
PWR, 535 MWe	1977	80	112	58	400	36										303	2113		-	-

*Humboldt Bay was shutdown all of 1977 for seismic modificatio **Indian Point 1 was defueled in 1975.

APPENDIX A (Continued)

																	The same of				P. Scharler and P. S.
PLANT NAME AND LICENSE NUMBER	YEAR	No Massurabia Exposura	Mass ursbie < 0.18	0.10	0.25	0.50	0.75	10.	3.0	3.0	40 80	5.0 8	00	7.0 8	080	9.01	Visimber Mon: totad	Mass urable Exposure	Man Rems Per Site Per Year	(Measurable Exposures Only)	Vears Gest srated (MW-Yr)
LACROSTE DPR 45	+	7.1	1	13	13	17	20	17	25	-	10						228	167		1.40	24
Commercial in 9/69	1974	38	34	15		4	77	13	19	16							163	115	139	121	38
BWR, 50 MWs	1975	09	40	20	17	· q	20	325	23	161	1.2						225	165	234	1.42	33
	1976	9.5	3.4	13	12	7	w	30	14	11							210	118	110	0.93	7
	1927	64	38	2.1	2	un.	61	16	2.1	15	=	9	-	+	+		205	141	225	1.58	
										1	-	+	+		-		1			-	
MAINE VANKEE DPR:36	1973	6,319	616	7.0	42	19	1.4	21	-	1	-	-	-	-	-		7.101	787	411	0.14	408
Commercial in 12/72	1974	4,374	362	32	38	28	22	63	44	13	10	(5)	2	-		-	4.993	619	420	0.68	10.00
PWR, 790 MWs	1875	233	168	44	32	38	3.0	84	38	9							673	445	319	0.73	54
	1976	265	115	44	28	22	1.4	24							-		808	244	88	0.35	21
	1977	632	254	47	37	47	31	7.6	16				+				1,040	808	245	0.48	58
			1			1	-	100		1	+		-	+	-	1	3.000	1 192	683	0.686	22
MILLSTONE POINT 1	1973	1,112	2882	150	97	7.7	63	196	43	12	+	, 0		-	-		3.477	9 477	1.430	0.58	43
DPR 21	1974	0000,1	1887	630	240	313	90	317	130	76	48	22	10	7	3	1	3.495	2,587	2.022	0.78	465
RWE AGO NIWA	1976	45.4	485	149	105	06	6.1	304	126	36	+	1	-	-			1,841	1,377	1,194	0.87	4.8
	1977	290	537	236	119	48	31	99	18	1.1	-	-	-				1,365	1,075	394	0.37	63
*MILLSTONE POINT 2	1978	315	382	83	69	27	17	24	10	3	-						935	620	168	0.27	517
DPR 455	1977	180	333	147	74	30	1.9	4.1	11	*	s)						847	867	242	0.36	9
Commercial in 12/75													-	-	+						
PWR, 830 MWs										1	-	-	-	-	-	1	1	-			1
MONTICELLO DPR 22	1973	903	162	69	74	29	20	31	11	4	-	1	-	+	+	-	1.304	403	176	0.43	3
Commercial in 6/71	1974	467	382	130	137	78	51	99	22	9	-		-	-	1		1,309	842	543	0.41	343
BWR, 545 MWe	1975	434	246	140	228	124	92	369	7.9	3.7	25	7	17	2	-		1.787	1,353	1,353	1.00	7
	1976	407	4.6	47	95	27	28	40	13	0	9	12	4	2,1	-	-	132	373	4 000	1 46	
	1977	637	186	36	28.0	28	48	188	1/4	32	0	2	+	+	-			200	-		
MINE AND E PONT	1973	516	191	95	40	38	37	97	38	15	23	13	-	-	-		1.066	989	567	1.03	4
DPR-83	1974	463	224	96	83	36	24	111	63	2.4	36	17	0	-			1,203	740	824	111	8
Commercial in 12769	1978	641	193	66	69	27	33	119	50	3.7	23	6	-				1,290	649	681	1.06	358
BWR 610 MWs	1978	544	132	51	38	25	18	38	40	2.1	23	9					936	39.2	428	1.08	4
	1977	915	218	38	89	84	76	347	163	59	20	20	-				2,008	1,093	1,383	1.27	6
		-							1	1	-	-	+	-	+						1
OCONEE 1, 2, 3	1974	409	256	134	123	68	78	149	38	-		-	1	+	-		1,253	644	2007	0.60	0 0
DPR 38, 47, 55	1975	255	275	163	1117	61	47	102	47	15	7	-		-	-		1,004	0.20	1 0.38	0.84	1 667
Commercial in 7/73,	1976	266	288	181	156	120	92	225	108	44		-	+	-	-		1 877	1 505	1 130	0.83	1.2
PWR. HH 887 MWe	1767	787	985	2007	501	14.5	621	707		8		-	-	-	+						
OVSTER CREEK OPR 16	1973	129	141	104	72	38	4.1	183	98	49	11	12	14	1.4	10	7	911	782	1,236	1.58	4
Commercial in 12/69	1974	109	202	140	110	83	41	203	17	30	27	1.4	33				1,044	938	984	1.06	42
BWR, 650 MWs	1975	264	439	187	119	69	58	202	98	43	26	26	101	a	+		1,474	1,210	1.140	0.94	374
	1976	133	398	279	284	176	92	234	72	34	0	17					1,715	1,582	1,078	0.68	P
	1977	180	297	215	232	159	125	458	120	38	91	1.1	2		-		1,853	1,673	1,614	96.0	6
The second secon					-				1	1	1	-	1	+	+	1		1			
PALISADES OPR 20	1973	7.0	162	105		7.1	72	348	06	26	21	ø	-	-	+		1,045	9/9	1,155	0.01	9
Commercial in 12/71	1974	1	249	77	4	53	288	148	88	61	0 .	-	-	-	-		5.44 6.44	296	306	0.62	36
PWR. 805 MWa	1975	149	204	70	0 0	80 08	47	138	98	18	12	-	+	-			886	742	969	0.93	346
	10/01	1	130	0.0	+		-		1	+	-	-	+	+		+	0000	4.0.0	****	00.00	N.
				200		385	112	18								1	000	333	1000	0.30	-

illstone Point 1 & 2 reported together. However, since they are different types of reactors, the data was proportional efy separated

APPENDIX A (Continued)

	free and			TRUTHUNG OF																
PLANT NAME AND		No Measurable Exposure	Mass urable 0.10	0.10	0.50	0.50	9.75	1.0	300	3.0	0.0	9 0	0 7.0	0.6	0.01	Total Number Moni tored	Meas urable Exposure	Man Berns Per Site Per Year	Exposure Rem (Measurable Exposures Only)	Vears Gan erated (MW-Y-c)
PEACH BOTTOM 2 & 3	1975	1,527	511	200	148	4.0	1.0	38	77			-				2,498	971	228	0,23	1,234
DPR 44.56	1976	1,349	888	356	341	215	173	173	1.6	ą						3,485	2,136	840	0.39	1,376
Commercial in 7/74,	1977	1,072	897	403	359	245	171	498	185	47	13	_	N			3,899	2,827	2,037	0.72	1,052
12/74																				
BWR Both 1065 MWa												-		-						
PILGRIM DPR 35	1973	292	88	42	24	23	13	28	9		24		-			522	230	126	0.54	484
Commercial in 12/72	1974	363	105	7.0	6.8	46	28	83	3.1				2			817	484	415	0.91	234
BWR 655 MWe	1976	324	102	57	5.6	3:0	1.7	83	99						(110-11)	1 797	473	798	1.69	308
	1976	95	105	104	06	99	140	281	200	149	105 40	40 28	29 12	2		1,373	1,317	2,648	2.01	287
	1977	250	326	246	198	114	112	276	227	-	-	+	+	+	0	2,125	1,875	3,142	1.68	317
POINT BEACH 18.2	1973	237	110	4.7	42	44	23	81	150	4						738	501	588	1.17	694
DPR 24, 27	1974	363	138	39	36	34	33	9.0	23	9	-					753	400	295	0.74	760
Commercial in 12/76,	1978	274	8.9	32	32	2.7	17	7.9	46	1.61			_			613	338	459	1.35	801
10/72	1976	228	98	38	28	34	20	7.0	44	16	0	3				541	313	370	1.18	855
PWR, Both 497 MWe	1977	408	7.1	98	47	43	26	110	47	11	-		-			825	417	430	1.03	834
		-					1	-	1	-	-	-	-	-						
PRAIRIE ISLAND 1 8 2	1974	328	112	18	1.4	4	N									478	150	18	0.12	182
OPR 42, 60	1975	234	316	57	33	17	1.4	38	N							711	477	123	97.0	837
Conumercial in 12/73.	9261	650	306	128	116	67	09	103	20	14	47					1,368	818	447	0.55	723
12/74	1977	231	297	140	86	62	37	63	15	9						949	718	300	0.42	867
PWR, Both 530 MWs																				
GUAD CITIES 1 & 2	1974	1,296	245	96	112	47	2.7	69	47		-	2				1,974	878	482	0.71	945
DPR 29, 30	1975	1,225	113	6.0	108	7.4	9.5	337	183			5				2.308	1,083	1,618		833
Commercial in 2/13,	19761	1,132	235	125	1.20	80	54	308	169	44	55 3	33	-			2,367	1,225	1,651	1.35	949
3773	1977	984	251	113	100	99	47	124	76	4	-	-	2			1,891	807	1,031	1.14	976
BWR, Both 789 MWe		-	-									-		-						-
RANCHO SECO DPR 54	1976	151	179	62	3.6	16	9	6								448	297	889	0.19	267
Commercial in 4/75	1927	285	100	93	80	58	45	948	3.2	6	2	-	-	-		800	515	391		671
PWR 918 MWe			-						-					-						
H.B. ROBINSON 2	1973	1,092	348	98	64	43	37	121	94	19	-	-				1,923	831	969	0.83	455
DPR-23	1974	586	354	82	5.7	49	46	151	88	18	+		1 0			1,439	853	672	0.79	577
Commercial in 3/71	1975	565	230	950	98	52	67	138	172	33	30 2	+	1			1.448	849	1,142	1.34	502
PWR, 700 MWw	1976	009	151	39	42	37	47	109	152	13	-					1,197	283	716	1.20	584
	1977	969	264	87	20	46	38	98	28	23	+	-		-		1,330	634	455	0 72	493
SAN ONOFRE DPR 13	1973	108	218	80	69	45	3.4	81	30	11	+	-		-		678	570	353	0.62	274
Commercial in 1/68	1974	167	89	99	80	14	9	7	2	2	-	-	-	-		386	219	7.1	0.32	378
PWR, 436 MWs	1975	393	124	63	7.2	43	23	51	34	0	-	-				817	424	292	69.0	389
	1976	1,246	432	182	172	96	103	260	7.8	5	2					2,576	1,336	880	0.66	297
	1977	858	259	103	133	7.2	94	226	82	25	s					1,843	986	847	98.0	392
ST LUCIE DPR-67 Commercial in 12/76	1977	851	197	116	200	32	9	31	œ	24						1,296	445	152	0.34	810
	-					-														

Marie Mari		VEAR			Numb	0	ndividush	of Individuals with Whole Body Exposures in the Following Ranges (Rems)	ole Body	Exposur	es in the	Followin	g Range	(Rems)	-	1	T	Total	Number	Total	Exposure-Rem	Magawat
1	PLANT NAME AND		Neasurable Femosura	Meas- urable		300 300	0.50	1.0	1.0	3.0	3.0		00	00	00	0.0	9.0	Moni- tored		Man-Rems Per Sits Per Year	Exposures Only)	erated (MW-Yr)
1	A PARTY OF THE PAR	1000	010	249	+-	6.7	1.0	28	25					-				1,355	936	152	0.16	714
1	MHY 1 & 2 CTH 32, 37	1974	1 004	R70	218	171	98	67	176	81	22	00	5	2				2,719	1,715	884	0.52	718
1	STOREGIST OF STATE	10.26	KBO	213	145	158	108	98	314	247	+ 8	18	7	9				2,528	1,948	1,649	0.85	1,079
1	N. South O.L. mark	1076	5.91	802	26.4	251	158	126	574	382		5.1	31	21	7	80	20	3,334	2,753	3,165	1.15	928
1		1977	97	517	222	149	102	111	338	194		80	28	19	89	8	-	1,957	1,860	2,307	1.24	1,082
1497 1497														-								
1	DEC MILE ICI ANITA	1975			,	78	+	15	9	1								131+	131+	73+		9/9
1477 1478 524 524 524 524 52 52 7	MEE MILE ISLAND	2000	400	000	331	102	+	10.7	33	8						-		1,720	819	286	0.35	529
1	PR-50	1970	118	504	249	148	+	99	86	3	Ī						-	1,246	1,122	360	0.32	624
1471 1584	minercial in 3774	1					+								-							
147 147 148	R. 819 MWe	-	2000	444	1000	4.0.4	6.1	2.5	0	-	T	-	-					096	591	174	0.29	743
1	OJAN NPF 1	1377	303	431	153	53	p	-		-	İ											
14 14 15 15 15 15 15 15	mmercial in 5/76				-	-																
No. 10, 10, 10, 10, 10, 10, 10, 10, 10, 10,	1	1	0.00	202	000	4.5	36	9			İ				-			1,393	444	78	0.17	402
147 147	RKEY POINT 3 & 4	1973	525	203	100	130	6.5	46	95	44	11		-					1,670	794	454	0.57	953
14 14 14 15 15 15 15 15	PR 31, 41	19/4	0/90	622	133	130	120	31	211	82	22	8	1					2,025	1,176	876	0.74	1,004
14.1 1.1	immercial in 12/12.	1970	1.012	357	317	232	156	92	230	96	48	17	2					2,660	1,647	1,184	0.72	972
14.74 5.14	D Rosh 607 MWs	1937	1.014	407	214	175	96	78	186	66	39	2.1	5					2,333	1,319	1,036	0.79	928
14 14 15 15 15 15 15 15																1		-				-
1497 1497	RMONT VANKEE	1973	516	112	58	28	-	11	23	4								760	244	882	0.34	222
1431 1432 1432 143 1	PR 28	1974	576	137	80	36	-	17	99	23	17							933	367	216	0.61	304
1497 1498 1498 1499	members of in 11/72	1975	773	60	87	42	-	27	27	13	2				1			1,055	282	153	0.54	675
1971 5550 524 525 62	R 514 MWe	1976	886	313	129	120		99	101	24	7							1,803	815	411	0.50	383
143. 145.		1977	535	292	80	86	H	50	65	10			1	1		1		1,176	641	258	0.40	473
1972 3,540 2,44 2,1 2,5 19 2,2 48 2,3 7 7 7 7 7 7 7 7 7						-	+				1	1	1	-	1	1		2000	123	90	0.74	127
1974 1975	INKEE ROWE OPR.3	1973	2,500	24	21	-	-	200	26	80	-	-	-	1	1	1		2,633	243	205	0.84	111
1975 1875 1865 596 516 517 518 5	mmercial in 7/61	1974	3.060	59	38	+	+	23	43	23		1	-	-	1	-		1 821	249	116	0.47	145
1974 1684 468 540 524 41 140	R: 175 MWe	1975	1,572	98	51	+	+	48	52	-	1	-	1	1	1	-		1 138	152	88	0.39	142
1974 1667 168 80 34 62 36 48 52 34 86 40 4 1 1 1 1 1 1 1 1 1		1976	986	99	23	+	+	m	13	1	1	-	1		1	-		1 743	725	356	0.49	1117
1974 1667 1686 168 80 34 15 6 12 0 1 0 1 0 1 0 1 0 1 0 0		1977	1,018	407	54	+	+	34	000	40	a	-										
1976 1280 188 189 18			4	1000	000	+	+	2		0	-							1,963	306	99	0.18	420
1976 1073 112 129 98 72 68 185 95 51 20 0 0 1 1,847 774 571 0.74 1977 646 196 35 55 5 1 1 1 1 1 1 1	ON 1 & 2 OPR 29, 48	1974	-	143	118	+	+	26	12	,				-				1,696	436	127	0.29	1.181
1977 646 158 158 158 159 60 62 153 95 51 20 6 9 4 1,430 784 1,004 1,28 1 1 1 2 0 4 1 1 2 0 4 1 1 2 0 4 1 2 0 2	millercial in 12173,	1976	4	193	129	+	+	68	155	52	2	2	0	0	0	1		1,847	774	573	0.74	1.132
R 72 1977 646 166 35 5 9 46 17 17 <th< td=""><td>IR. Both 1040 MWa</td><td>1977</td><td>-</td><td>158</td><td>75</td><td></td><td>H</td><td>62</td><td>153</td><td>98</td><td>51</td><td>30</td><td>(0)</td><td>6</td><td>47</td><td></td><td></td><td>1,430</td><td>784</td><td>1,004</td><td>1.28</td><td>1,291</td></th<>	IR. Both 1040 MWa	1977	-	158	75		H	62	153	98	51	30	(0)	6	47			1,430	784	1,004	1.28	1,291
R 72 1977 646 166 35 5 672 22 2 2 2 2 2 362 2 2 2 3 4 3 4							-				-	1	1			-		2000	200	3,	800	-
1977 336 22 2 2 2 2 2 1977 672 328 11 11 2 0 4 1,028 356 30 34 1977 203 982 167 111 40 14 8 1 1,526 1,323 172	TYSTAL BIVER 3 DPR 72	merch		166	35	+	-				I				T			209	902	2	0000	L
1977 336 22 2 2 2 2 362 26 26 2 36 36 2 36 <td>unmercial in 3/77</td> <td></td> <td></td> <td></td> <td>-</td> <td></td> <td>-</td> <td></td> <td></td> <td></td> <td>I</td> <td></td> <td></td> <td></td> <td>1</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>	unmercial in 3/77				-		-				I				1							
1977 336 22 2 2 3 3 1977 572 328 11 11 2 0 4 36 36 30 34 1977 303 982 167 111 40 14 8 1 1526 1,323 172	VAC 755 MANS	-	1	-	+	+	-	-										362	26	2	80.0	
1977 672 328 11 11 2 0 4 100FR34 1977 1977 203 982 167 111 40 14 8 1 1 1526 1323 172	AVIS BESSE 1 NPF.3	1977	_	77	+	+		-														
1977 672 328 11 11 2 0 4 1 1 2 0 4 30 1 1 1 2 0 1 1 1 2 0 1 1 1 1 2 0 1 1 1 1	immercial in 11/77				-	-									П							
DPR 34 1977 203 982 167 111 40 14 8 1 1526 1,323 172	ADLEV 1 NDS.2	1977	L	328	11	+	-	-	47									1,028	356	30	0.08	
1977 203 982 167 111 40 14 8 T 1.526 1.323 172	smmarcial in 12/77		1			+	H	H											-			-
1977 203 982 167 111 40 14 B 1 1,526 1,323 172	NR. 829 MWs																					-
1977 203 982 167 111 46 14 B T 1,323 172	ORTST VRAIN DPR 34	1977			-																	-
1977 203 982 167 111 40 14 8 1 1 1526 1,323 172	lot Commercial																					-
1977 203 982 167 111 40 14 8 1 1.526 1.523 172	ITGR, 330 NWe														1		-					-
ommercial is 6/77	ALEM 1 DPR-70	1977		982				-	80	-				-				1,526	1,323	172	0.13	-
	Commercial is 6/77																					-

sking has been a commercial analysism for any full way as of 12/31/77 but from whom an annual report was received.

Bid not report those not required to be monitored

APPENDIX B

OVEREXPOSURE SUMMARIES

1977

Industrial Radiography - License Number 20-00302-02

On June 16, 1977, a radiographer and his assistant were conducting radiography operations utilizing 36 curies of cobalt-60 and 95 curies of iridium-192. After completion of the cobalt exposures, the source was properly retracted into the projector, but the source plug was not replaced and the guide tube was left attached. The iridium projector was then set up and, after the exposure time elapsed, the assistant radiographer mistakenly cranked out the cobalt source instead of cranking in the iridium source. Upon entering the vault, he claimed his survey meter did not indicate any radiation levels. Believing the area to be safe, he proceeded to remove the exposed film. The radiographer then entered the vault to set up the next shot, and he claimed his survey meter was reading zero. It was only after completion of this set up and leaving the vault to crank out the iridium source, that the mistake was discovered. The radiographers immediately cranked in both sources and called their supervisor who sent their badges for emergency processing. From film badges worn by the two individuals and re-enactments of the incident, it is estimated that the radiographer received a dose of 4 rems to the trunk of the body, up to 11 rems to the gonads, up to 18 rems to

the eyes, and from 100 to 400 rems to two small areas on the left side of the head where he bumped it on the iridium guide tube. It is estimated that the assistant radiographer received a whole body exposure of 4 rems. Corrective actions included a refresher course for all radiographic personnel in the operation of survey meters and proper methods of conducting radiographic surveys. See also NUREG-0090-08, "Report to Congress on Abnormal Occurrences, April - June 1977."

Industrial Radiography - License Number 06-01781-08

On September 7, 1977, while conducting industrial radiography on a submarine under construction in the Shipyard, a reel operator (a qualified radiographer) was exposed to radiation from 80 curies of iridium-192 for approximately 2-1/2 minutes. After completion of the radiograph, the reel operator cranked in the source and proceeded to set up for the next exposure while the head radiographer was gone. Evidently the operator failed to fully retract and lock the source. He also failed to follow proper procedures by not waiting for the responsible radiographer to return, and by neglecting to determine the radiation levels in his work area. The dose estimate for the reel operator was determined to be 5.2 rems to the whole body and 18 rems to the right foot. All radiographers have been re-instructed in the importance of compliance with written procedures, especially in the use of survey meters. The present training programs are being reviewed to determine if more stringent standards are necessary to prevent a recurrence of this type of

incident. The reel operator was disciplined for failure to comply with operating instructions.

Industrial Radiography - License Number 37-02607-02

On November 12, 1977, a radiographer was conducting radiography operations using a 75 curie iridium-192 source. After making several exposures, the radiographer attempted to return the source to its shielded position when he noticed that his survey meter was still reading 125 millirems per hour. This reading was the same as when the meter was sitting on top of the storage container. Realizing the source was still in the collimator, he proceeded to adjust the collimator with his hand in order to retract the source back into the container. He then called his supervisor to report the incident. After several re-enactments of the incident, using dosimeters in critical areas, it was determined that the radiographer received a whole body dose of approximately 1 rem and from 300 to 600 rems to the first two fingers of the left hand. The radiographer's hand was calculated to have been in close proximity to the source for approximately 3 to 5 seconds. As a result of this incident, the licensee has initiated a new formal management audit system to augment their present program of internal audits. The licensee also plans to retrain each radiographer and to confirm his level of comprehension with written tests and observation of on-the-job activities. See also NUREG-0090-10, "Report to Congress on Abnormal Occurrences, October - December 1977."

Irradiator Facility - License Number 29-13613-02

On September 23, 1977, a worker entered an irradiator facility while an array of sealed sources containing 500,000 curies of cobalt-60 was exposed. The normally electrically interlocked access door was disconnected, and the worker had not been told that the source array was in the exposed position. The individual stood about 10 feet from the source for a period of 10 seconds, which resulted in a dose to the whole body of approximately 220 rems. He was hospitalized for medical observation and treatment. The incident was directly caused by the decision of management to allow the source to be raised with the interlock and safety devices inoperative. Operation of the in-air irradiator when interlocks are inoperative is not only a violation of internal operating procedures, but also a violation of license requirements. Contributing factors included failure to conduct surveys and failure to follow procedures to control access to high radiation areas. See also NUREG-0090-10, "Report to Congress on Abnormal Occurrences, October -December 1977."

APPENDIX C

CAREER DOSES FOR RADIATION WORKERS TERMINATING DURING THE YEARS 1969-1977

NUCLEAR POWER REACTORS

Total Length of Employment	Number of Monitored Individuals	Number of Individuals with Measurable Doses	Total Number of Man-rems	Average Dose (rems) for the Period of Employment
0-90 Days	43,668	26,047	16,653	0.64
90 Days - 1 yr.	18,663	13,363	14,209	1.06
1-2 yrs.	4,217	3,270	5,388	1.65
2-3 yrs.	1,510	1,197	2,862	2.39
3-4 yrs.	692	600	1,678	2.80
4-5 yrs.	269	221	900	4.07
5-10 yrs.	431	386	1,898	4.92
10-15 yrs.	131	113	669	5.92
15-20 yrs.	36	33	265	8.03
> 20 yrs.	54	45	237	6.41
INDUSTRIAL RA	DIOGRAPHERS			
0-90 Days	2,408	1,680	743	0.44
90 Days - 1 yr.	3,597	2,760	2,310	0.84
1-2 yrs.	2,546	1,935	2,802	1.45
2-3 yrs.	1,660	1,309	2,424	1.85
3-4 yrs.	1,158	927	2,039	2.20
4-5 yrs.	910	760	2,133	2.81
5-10 yrs.	2,968	2,587	9,285	3.59
10-15 yrs.	2,105	1,891	8,831	4.67
15-20 yrs.	787	720	3,442	4.78
> 20 yrs.	3,281	2,662	7,992	3.00
FUEL FABRICAT	ORS AND PROCE	ESSORS		
0-90 Days	2,111	1,307	554	0.42
90 Days - 1 yr.	1,614	1,313	690	0.53
1-2 yrs.	1,020	944	974	1.03
2-3 yrs.	566	536	787	1.47
3-4 yrs.	408	390	535	1.37
45 yrs.	235	225	341	1.52
5-10 yrs.	710	677	1,891	2.79
10-15 yrs.	314	296	1,231	4.16
15-20 yrs.	135	126	496	3.94
> 20 yrs.	72	69	411	5.96
MANUFACTURE	RS AND DISTRIE	BUTORS		
0-90 Days	103	77	21	0.27
90 Days - 1 yr.	161	132	86	0.65
1-2 yrs.	113	97	107	1.10
2-3 yrs.	70	59	74	1.25
3-4 yrs.	28	17	37	2.18
4-5 yrs.	13	12	42	3.50
5-10 yrs.	55	55	230	4.18
10-15 yrs.	19	19	73	3.84
10 10 113	8	8	38	4.75
15-20 yrs.	8	0	00	1110

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