NRC Form 366 (9-83)		LIC	ENCEE EVE	NT RE	PORT	(LER)		CLEAR REGULA APPROVED OM EXF.RES 8:31.8	B NO. 3150-010	
FACILITY NAME (1)						00	CKET NUMBER	(2)	PAGE	(3)
Sequoyah, Unit 2						0	151010	0 3 2 1	8 1 OF	0 4
MH Thadequate Revie	ew Of A Pl	ant Mod	ification	Cause	d An .	Inaccurate	Respons	e Time M	leasuren	nent
Resulting In Noncor	mpliance L	ith A T	echnical S	specif	icati	on Surveil	lance Re	quiremen	it	
EVENT DATE (5)	LER NUMBER I	and the second second second	REPORT DAT	E (7)			ACILITIES INVO			
MONTH DAY YEAR YEAR	SEQUENTIAL NUMBER	AEVISION NUMBER	MONTH DAY	YEAR		FACILITY NAME	15	DOCKET NUMB		
					Sequ	oyah, Unit	1	0 5 0	0 0 31	217
0 1 1 8 8 8 8 8	- 0 0 2	00	0 2 1 7	8 8				0 15 10 1	0 1 0 1 1	1
OPERATING	PORT IS SUGMITTE	D PURSUANT T	THE REQUIREM	ENTS OF 10	CFR \$ 10	Shack one or more of	the following) (1	1)		
	402(6)		20.406(c)		_	50.73(a)(2)(iv)		73.71(b)		
LEVEL	405(x)(1)(i)		60.36(e)(1)			50.73(a)(2)(v)		73.71(c)		
man in the second secon	405(23(1)(8)		50.36(c)(2)		-	50,73(a)(2)(vii)		OTHER (Specify in Abstract below and in Text, NRC Form		
	406(a)(1)(iii)	XX	50.73(e)(2)(i)			50.73(a)(2)(viii)(A) 50.73(a)(2)(viii)(B)		365A)		
	405(a)(1)(iv)		50.73(a)(2)(ii)		-	50.73(a)(2)(viii)(8) 50.73(a)(2)(x)				
20.	405(a)(1)(v)		SO.73(a)(2)(III)	FOR THIS	LER (12)	BUT STRUCTURE				
NAME							T	TELEPHONE NU	MBER	
Sec. And Sec.							AREA CODE			
K. W. Fenn, Plant	Operation	s Pevie	w Staff				61115	8 7 1 0	-16 5	111
ar ar cour, riant				T FAILURE	DESCRIBE	D IN THIS REPORT		- un e ca		
CAUSE SYSTEM COMPONENT	MANUFAC	REPORTABLE		an ar	SYSTEM	COMPONENT	MANUFAC-	REPORTABLE	E	
COMPONENT	TURER	TO NPROS		CAUSE	STSTEM	Convenient	TURER	TO NPROS		
	111				1	111	111			
	111					111	6.1.1			
	SUPPLEME	NTAL REPORT	EXPECTED (14)		4		Everent and	MON	TH DAY	YEAR
							EXPECTI SUBMISSI DATE II	ON		
YES (If yes, complete EXPECTED	SUBMISSION DATE	1	XX NO				SALE II		111	1
On January 18, 1 review of an Int incorrectly meas Charging Pumps During a subseque discovered that compliance with The event was ca implemented to r handswitches. 1 series with the immediate visual neutral position suction valves 1 change to the el affect the respond adequately revie changes were mad As immediate con measure the value testing of engin similar deficien consolidated the	strument M sured the (CCPs) suc- uent search an Octobe the SQN T aused by a modify app This modif neutral (1 indication. Since by measuring lectrical onse time ewed for indication the to the trective as wes' respon- ncies were	aintenal response tion Jin h of the r 1984 echnica n inade roximat ication auto) se on of e the sub ng the wiring measures ts potes IMI, and ction, nse time ety fea	nce Instrue e time of ne to the e Sequoyal response to l Specific quate revi ely 65 of connected witch cont lectrical ject IMI of voltage du configurat ment. How ntial effo d the Octo TVA perman e. In ado ture (ESF fied. To	the t Refue Nucl time m cation iew of the S i the tacts conti obtain rop ac tion o wever, act on ober 1 hently dition)-actu preve	(IMI wo values ling b easure (TS) a de (TS) a de (TS) a de at vo pr nuity ed the ross f the beca SQN 984 p chan , all ated nt re) revealed lves that Water Stor lant (SQN) ement was for one o sign chang stinghouse nd green v ovide plan when the e response the green valve sta use this m procedures erformance ged the su IMIs used currence o	that the open the age Tank records inadequa f the tw e that w Type W- alve sta t operat handswite time of status 1 tus light odificat , no per was ince bject IM for res were rev f this e	e subject Centrif (RWST). , it was te to ver to valves as 2 tus ligh ors with ch was it the CCF ights, a tion was manent orrect. If to pro ponse ti iewed, a vent, T	rify rify	

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION APPROVED OMB NO 3150-0104 EXPIRES: 8/31/88 DOCKET NUMBER (2) PAGE (3) FACILITY NAME (1) LER NUMBER (6) NUMBER YEAR REVISION NUMBER 0100120F014 0 5 0 0 0 3 2 8 8 8 - 0 0 2 -----Sequoyah, Unit TEXT (If m puined, use additional NRC Form 3954'z/ (17)

DESCRIPTION OF EVENT

RC Form 366A,

On January 18, 1988, with unit 2 in mode 5 (O percent power, 105 psig, 110 degrees F), a postperformance review of Instrument Maintenance Instruction (IMI)-99RT604, "Response Time Testing Engineered Safety Features Actuations -Slave Relay K604," revealed that the subject IMI incorrectly measured the response time of Level Control Valves (LCVs) LCV-62-135 and LCV-62-136. The proper response time of these valves, which open the centrifugal charging pump (CCP) (EIIS Code BQ) suction line to the refueling water storage tank (RWST) on a safety injection (SI) signal (EIIS Code JE), is necessary to verify compliance with Technical Specification (TS) 3.3.2, Table 3.3-5 (items 2a through 6a). During a subsequent search of the Sequoyah Nuclear Plant (SQN) records for past performances of the subject IMI, it was discovered that an October 1984 response time measurement of unit 2 valve LCV-62-135 was inadequate to verify compliance with the TS.

The response time of many engineered safety feature (ESF)-actuated valves at SQN is obtained by measuring the voltage drop across the valves' status indicating lights. In general, the status indicating lights, which are connected to limit switches on the valve operator, operate as follows. A green status light indicates that the valve is in the closed position. When the valve receives an open signal and begins moving, both the green and red status lights are illuminated. As soon as the valve reaches its full open position, the green light is extinguished and only the red status light is illuminated. Hence, the response time of a valve can be obtained by measuring the voltage drop across the green status light. That is, the response time of a valve is the time difference between when the valve is given an open signal and when the voltage across the green status light drops to gree. Thus, IMI-99RT604 provided the specific instructions (i.e., terminal onnections) necessary for measuring the voltage drop across the green status lights associated with LCV-62-135 and LCV-62-136.

In September 1983, TVA responded to NRC IE Bulletin 80-20, "Failures of Westinghouse Type W-2 Spring Return to Neutral Control Switches," by implementing Engineering Change Notice (ECN)-L5591. This ECN modified approximately 65 of the SQN Westinghouse Type W-2 handswitches by connecting the red and green status lights in series with the neutral (auto) switch contacts, thereby providing plant operators with an immediate visual indication of electrical continuity when the handswitch was in the neutral position. Since implementation of this ECN changed the electr: al wiring associated with the subject valves' status lights, the terminal connections specified by IMI-99RT604 were no longer correct. That is, with the red/green status lights connected in series, the terminal connections specified by IMI-99RT604 resulted in a measurement of the voltage difference between the red and green status lights instead of the voltage difference across the green status light alone.

.US GPO 1988-0-624-538/455

US NUCLEAR REGULATORY COMMISSIO

RC Form 364A

LICENSEE EVENT REPORT (LER) TEXT CONTINUATION

U.S. NUCLEAR REGULATORY COMMISSIO

APPROVED OM8 NO 3150-0104 EXPIRES 8/31/88

PACILITY NAME (1)	DOCKET NUMBER (2)	LER NUMBER (6) PAGE (3)
		VEAR SEQUENTIAL REVISION NUMBER NUMBER
Sequovah, Unit 2	0 15 0 0 0 3 2	8 8 8 - 0 0 2 - 0 0 0 3 OF 0

XT III more space is required, use additional NRC Form 3054's/1171

To reflect the new wiring configuration of the red/green status lights, Temporary Instruction Change (TC)-84-0493 was made to IMI-99RT604 in March 1984. In April 1984, the response time of unit 1 valve LCV-62-136 was correctly measured; however, in May 1984, the subject TC expired and was removed from IMI-99RT604. As a result, an October 1984 performance of IMI-99RT604 specified incorrect terminal connections. Since the measured differential voltage dropped to zero when the red light illuminated (i.e., when the valve began moving), the recorded value of valve response time was incorrect.

CAUSE OF EVENT

The event was caused by an inadequate review of ECN-L5591 for its potential effect on SQN procedures. Administrative Instruction (AI)-19, "Plant Modifications - After Licensing," requires all plant modifications to be reviewed for their potential effect on procedures and/or vendor manuals. However, SQN Work Plans 9973 and 10114, which implemented ECN-L5591 for units 1 and 2, respectively, did not identify IMI-99RT604 as being affected by the subject ECN. A contributing cause of this event was the failure to make a permanent instruction change to IMI-99RT604 when the deficiency was initially identified.

ANALYSIS OF EVENT

This event is reportable under 10 CFR 50.73, paragraph a.2.i.B, as an operation prohibited by the plant's TSs.

The proper response time of valves LCV-62-135 and LCV-62-136 is required to ensure that high head SI flow can be delivered to the RCS within the time assumed in Chapter 15 of the Final Safety Analysis Report (FSAR). In this case, the subject valves are assumed to open fast enough to ensure that high head SI flow reaches the RCS within approximately 30 seconds of a SI signal.

Previous response time testing of unit 2 valve LCV-62-135, both before and after the inadequate October 1984 test, verified that the response time of the subject valve was sufficient. TVA feels that LCV-62-135 would have opened within the required time period if high head SI was necessary to mitigate the consequences of an accident. LCV-62-136 was adequately tested during this period and provides a fully redundant flow path from the RWST to the suction of the charging pumps. Thus, because previous response time testing of the subject valve was acceptable and a redundant flow path from the RWST was available, there were no significant safety consequences associated with this event.

LICENSEE EVER	NT REPORT (LES) TEXT CONTINU	APPROVED OM8 NO. 3150-0104 EXPIRES: 6/31/86			
FACILITY NAME (1)	DOCKET NUMBER (2)		ER NUMBER (6)		PAGE (3)
		YEAR	NUMBER	REVISION NUMBER	
Seguovah, Unit 2	0 5 0 0 0 3 2 8	8 8 -	0002	- 010	04 05 04
TEXT (# more space is required, use additional NRC Form 3864's) (17)					

CORRECTIVE ACTION

As immediate corrective action, TVA issued permanent procedure changes 88-105 and 88-106 (approved on January 19, 1988) to provide the correct terminal connections. In addition, TVA has reviewed all SQN IMIs that are used for response time testing of ESF-actuated equipment to verify that similar problems do not exist for other equipment. No other deficiencies of this type were identified.

In October 1987, TVA issued Nuclear Engineering Procedures (NEP) 6.3, "Operating Plant Modifications;" NEP 6.4, "Plant Modifications Packages;" NEP 6.5, "Plant Modification Studies;" and NRP 6.7, "Document Update Process - Modifications." These procedures consolidated the design change control and plant modification processes. Specifically, Section 3.5 and Appendix K of NEP-6.4 provide the requirements necessary to ensure that the effect of a design change on plant operating procedures has been reviewed before the change has been released for implementation. AI-19 has also been revised since the September 1983 implementation of ECN-L5591 and now provides more explicit requirements for the review of proposed plant modifications to determine the potential effect on SON procedures. Additionally, Condition Adverse to Quality Report (CAQR) SQQ 88109 was initiated on January 28, 1988, to address the problem of Instruction Change Forms (ICFs) not being incorporated into site procedures in a timely manner. The corrective actions for this CAQR and proposed implementation dates are presently being formulated in accordance with AI-12, "Adverse Couditions and Corrective Actions." These corrective actions will most likely include revising AI-4, "Preparation, Review, Approval and Use of Site Procedures/Instructions," to add requirements for timely incorporation of ICFs and to limit the number of ICFs initiated before a procedure revision is implemented. Also, a new ICF tracking system is being proposed as part of the CAQR corrective actions to ensure that all permanent ICFs get incorporated into a procedure revision. Adherence to the above described procedures and resolution of the above listed CAQR should prevent the recurrence of this event.

ADDITIONAL INFORMATION

There have been no previous occurrences where an inadequate review of a plant modification has resulted in noncompliance with the SQN TSs.

0862Q

a

A MUCHEAR REGULATORY COMMERIC

TENNESSEE VALLEY AUTHORITY Sequoyah Nuclear Plant Post Office Box 2000 Soddy-Daisy, Tennessee 57379

February 17, 1988

U. S. Nuclear Regulatory Commission Document Control Desk Washington, DC 20555

Gentlemen:

TENNESSEE VALLEY AUTHORITY - SEQUOYAH NUCLEAR PLANT UNIT 2 - DOCKET NO. 50-328 - FACILITY OPERATING LICENSE DPR-79 - REPORTABLE OCCURRENCE REPORT SQR0-50-328/88002

The enclosed licensee event report provides details concerning an inadequate review of a plant modification that resulted in an inaccurate response time measurement and subsequent noncompliance with a technical specification surveillance requirement. This event is reported in accordance with 10 CFR 50.73, paragraph a.2.i.B.

Very truly yours,

TENNESSEE VALLEY AUTHORITY



Enclosure cc (Enclosure):

> J. Nelson Grace, Regional Administrator U. S. Nuclear Regulatory Commission Suite 2900 101 Marietta Street, noncompliance Atlanta, Georgia 30323

Records Center Institute of Nuclear Power Operations Suite 1500 1100 Circle 75 Parkway Atlanta, Georgia 30339

NRC Inspector, Sequeyah Nuclear Plant