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December 23, 1994

Docket No. 50-255

Consumers Power Company
ATTN: Mr. David W. Rogers
Plant Safety and Licensing Director
Palisades Nuclear Plant

Consumers Power Company
27780 Blue Star Memorial Highway
Covert, MI 49043

SUBJECT: REVIEW OF PALISADES SUITABILITY, TRAINING AND QUALIFICATION PLAN,
REVISION 13.

Dear Mr. Rogers:

This letter acknowledges receipt of your letter dated May 25, 1994, which transmitted changes identified as Revision 13 to the Palisades Suitability, Training and Qualification Plan (STQP) submitted under the provisions of 10 CFR 50.54(p).

We have reviewed the submitted changes and have determined that they are consistent with the provisions of 10 CFR 50.54(p) and are therefore acceptable, except as noted in the enclosure of this letter. For the item identified as being unacceptable under the criteria of 10 CFR 50.54 (p), the previously approved plan must be followed. The item determined to be unacceptable was discussed with your Senior Plant Property Protection Operating Supervisor and he agreed to further clarify the specific requirement.

You are requested to provide corrections to your suitability, training and qualification plan to address the issues identified in the enclosure within two months after receipt of this letter. You may submit the changes either in accordance with 10 CFR 50.54(p) or 10 CFR 50.90.

In accordance with 10 CFR 2.790 of the Commission's regulations, a copy of this letter will be placed in the NRC Public Document Room.

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PDR ADOCK 05000255
P PDR

The response requested by letter is not subject to the clearance procedures of the Office of Management and Budget as reviewed by the Paperwork Reduction Act of 1980, PL 96-511.

Sincerely,

Original Signed by Roy J. Caniano

Roy J. Caniano, Chief
Reactor Support Programs Branch

Enclosure: Review Comments

cc: See Attached List

bcc: NRR/DRIS/RSGB
SG Case File: W70184 50WG
SG Inspector File: Madeda
SG Correspondence File: G. M. Christoffer
NRR Docket File

DOCUMENT NAME: B:PAL

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DATE	12/22/94		12/22/94		12/22/94		12/23/94		12/23/94		

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PALISADES

Docket No. 50-255

cc:

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PALISADES SUITABILITY, TRAINING AND QUALIFICATION PLAN
(REVISION 13)
REVIEW COMMENTS

<u>Section</u>	<u>Page</u>	<u>Comment</u>
5.5	6 of 19	<p>The description and justification document states that: " a requirement to ascend and descend a stairway has been added." However, such a requirement is not clearly stated in the revision.</p> <p>Clarify when such a requirement is to be executed.</p>