



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-266

POINT BEACH NUCLEAR PLANT, UNIT NO. 1

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 111
License No. DPR-24

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated October 13, 1987 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter 1;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public;
and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

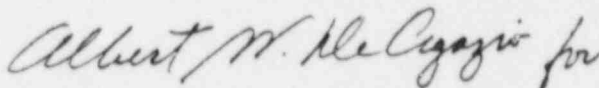
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-24 is hereby amended to read as follows:

B. Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 111, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective immediately upon issuance. The Technical Specifications are to be implemented within 20 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Kenneth E. Perkins, Director
Project Directorate III-3
Division of Reactor Projects

Attachment:
Changes to the Technical
Specifications

Date of Issuance: February 3, 1988



UNITED STATES
NUCLEAR REGULATORY COMMISSION
WASHINGTON, D. C. 20555

WISCONSIN ELECTRIC POWER COMPANY

DOCKET NO. 50-301

POINT BEACH NUCLEAR PLANT, UNIT NO. 2

AMENDMENT TO FACILITY OPERATING LICENSE

Amendment No. 114
License No. DPR-27

1. The Nuclear Regulatory Commission (the Commission) has found that:
 - A. The application for amendment by Wisconsin Electric Power Company (the licensee) dated October 13, 1987 complies with the standards and requirements of the Atomic Energy Act of 1954, as amended (the Act), and the Commission's rules and regulations set forth in 10 CFR Chapter I;
 - B. The facility will operate in conformity with the application, the provisions of the Act, and the rules and regulations of the Commission;
 - C. There is reasonable assurance (i) that the activities authorized by this amendment can be conducted without endangering the health and safety of the public, and (ii) that such activities will be conducted in compliance with the Commission's regulations;
 - D. The issuance of this amendment will not be inimical to the common defense and security or to the health and safety of the public; and
 - E. The issuance of this amendment is in accordance with 10 CFR Part 51 of the Commission's regulations and all applicable requirements have been satisfied.

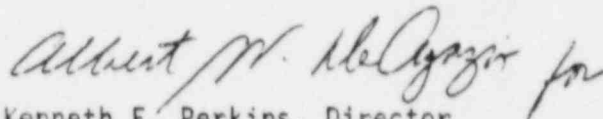
2. Accordingly, the license is amended by changes to the Technical Specifications as indicated in the attachment to this license amendment, and paragraph 3.B of Facility Operating License No. DPR-27 is hereby amended to read as follows:

B. Technical Specifications

The Technical Specifications contained in Appendices A and B, as revised through Amendment No. 114, are hereby incorporated in the license. The licensee shall operate the facility in accordance with the Technical Specifications.

3. This license amendment is effective immediately upon issuance. The Technical Specifications are to be implemented within 20 days from the date of issuance.

FOR THE NUCLEAR REGULATORY COMMISSION



Kenneth E. Perkins, Director
Project Directorate III-3
Division of Reactor Projects

Attachment:
Changes to the Technical
Specifications

Date of Issuance: February 3, 1988

ATTACHMENT TO LICENSE AMENDMENT NOS. 111 AND 114
TO FACILITY OPERATING LICENSE NOS. DPR-24 AND DPR-27
DOCKET NOS. 50-266 AND 50-301

Revise Appendix A Technical Specifications by removing the page identified below and inserting the enclosed page. The revised page is identified by amendment number and contains marginal lines indicating the area of change.

REMOVE

15.5.3-2

INSERT

15.5.3-2

3. Transition Cores

The transition cores are defined as being any core loading pattern consisting of standard and OFA 14x14 fuel assemblies. Use of OFA demonstration assemblies in cores of standard design fuel does not constitute a transition core. The initial transition reactor core contains approximately 47 metric tons of uranium in the form of slightly enriched uranium dioxide pellets.

4. The average reload region enrichment of the initial transition core is a nominal 3.20 weight percent of U-235.
5. The transition reload fuel will be similar in design to the initial core standard fuel.
6. Burnable poison rods are incorporated for reactivity and/or power distribution control. The burnable poison rods consist of borated pyrex glass clad with stainless steel.⁽⁴⁾
7. There are 33 full length RCC assemblies in the reactor core. The full-length RCC assemblies contain a 142 inch length of silver-indium-cadmium alloy clad with the stainless steel.

B. Reactor Coolant System

1. The design of the Reactor Coolant System complies with the code requirements.⁽⁶⁾
2. All high pressure piping, components of the Reactor Coolant System and their supporting structures are designed to Class I requirements, and have been designed to withstand:
 - a. The design seismic ground acceleration, 0.06g, acting in the horizontal and 0.04g acting in the vertical planes simultaneously, with stresses maintained within code allowable working stresses.