<u>· · ·</u>	NEDO-32339 Supplement 4
3.2 POWER DIST	RIBUTION LIMITS
3.2.5 Fraction	of Core Boiling Boundary (FCBB)
LCO 3.2.5	FCBB shall be \leq 1.0.
APPLICABILITY:	THERMAL POWER and core flow in the Restricted

Region as specified in the COLR. MODE 1 when RPS Function 2.b. APRM Flow Biased Simulated Thermal Power-High, Allowable Value is "Setup" as specified in the COLR.

ACTIONS

CONDITION		REQUIRED ACTION		COMPLETION TIME	
A.	FCBB not within limit for reasons other than unexpected loss of feedwater heating or unexpected reduction in core flow.	A 1	Restore FCBB to within limit.	2 hours	
В.	Required Action and associated Completion Time of Condition A not met. <u>OR</u> <u>NOTE</u> Required Action B.1 and Required Action B.2 shall be completed if this Condition is entered due to an unexpected loss of feedwater heating or unexpected reduction in core flow. FCBB not within limit due to an unexpected loss of feedwater heating or unexpected reduction in core flow.	B.1 AND 3.2	Initiate action to exit the Restricted Region. Initiate action to return APRM Flow Biased Simulated Thermal Power—High, Alowabie Value to "non-Setup" value.	Immediately Immediately following exit of Restricted Region	

SURVEILLANCE REQUIREMENTS

SURVEILLANCE FREQUENCY

PDR

SR3.2.5.1	NOTE	
	Verify FCBB ≤ I.0.	24 hours
		Once within 15 minutes following unexpected transient.

9611190107 961107 PDR ADDCK 05000293

PDR

PILGRIM TECHNICAL SFECIFICATIONS 3.11 REACTOR FUEL ASSEMBLY

D.

D

Power/Flow Relationship During Power Operation

The power/flow relationship shall not exceed the limiting values specified in the CORE OPERATING LIMITS REPORT.

If at any time Juring power operation it is determined by normal surveillance that the limiting value for the power/flow relationship is being exceeded, action shall be initiated within 15 minutes to restore operation to within the prescribed limits. If the power/flow relationship is not returned to within the prescribed limits within two (2) hours, the reactor shall be brought to the Cold Shutdown condition within 36 hours. Surveillance and corresponding action shall continue until reactor operation is within the prescribed limits.

4.11 REACTOR FUEL ASSEMBLY

Power/Flow Relationship During Power Operation

Compliance with the power/flow relationship in Section 3.11.D shall be determined daily duiing reactor operation.

3.6.6. Thermal-Hydraulic Stability

Core thermal power shall not exceed 25% of rated thermal power without forced recirculation.

PILGRIM NUCLEAR POWER STATION PNPS CORE OPERATING LIMITS REPORT

3.4 Power/Flow Relationship) During Power Operation

Refer Technical Specification: 3.11.D

The power/flow relationship shall not exceed the limiting values shown on the Power/Flow Operating Map in Figure 3.4-1.

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3.3 * INSTRUMENTATION

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3.3.1.1 Reactor Protection System Instrumentation

[Note: There is no change to the LCO, Applicability, Surveillance Requirements or Actions specification of the Standard Improved Technical Specifications.]

Update the following in Table 3.3.1.1 - 1:

REACTOR PROTECTION SYSTEM INSTRUMENTATION

	FUNCTION	APPLICABLE MODES OR OTHER SPECIFIED CONDITIONS	REQUIRED CHANNELS PER TRIP SYSTEM	CONDITION REFERENCED FROM REQUIRED ACTION 0.1	SURVEILLANCE REQUIREMENTS	ALLOWABLE
2	Average Power Range Monitors					
	b. Flow Biased Simulated Thermal Power- High	1	(3)	G	SR 3.3.1.1.1 SR 3.3.1.1.2 SR 3.3.1.1.3 SR 3.3.1.1.6 SR 3.3.1.1.13 SR 3.3.1.1.13 SR 3.3.1.1.14 SR 3.3.1.1.14 SR 3.3.1.1.14 SR 3.3.1.1.17 SR 3.3.1.1.17	(b)

(a) (b) Allowal

Allowable Value specified in COLR

[Reviewers Note: Function 2.b is not associated with a Limiting System Setting. Allowable values for Function 2.b are derived from associated operating limits reported in the COLR. The operating limits are based on Licensed operating domain established for cycle specific fuel and core design characteristics.]

SR 331.11	Perform CHANNEL CHECK.	12 hours
SR 33112	NOTE- Not required to be performed until 12 hours after THERMAL POWER ≥ 25% RTP.	
	Verify the absolute difference between the average power range monitor (APRM) channels and the calculated power is ≤ 2% RTP [ptus any gain adjustment required by LCO 3.2.4. "Average Power Range Monitor (APRM) Setpoints"] while operating at ≥ 25% RTP.	7 days
SR 3.3.1.1.3	Adjust the channel to conform to a calibrated flow signal.	7 daye
SR 3.3.11.8	Calibrate the local power range monitors.	1000 MWD/T average core exposure
SR 33119	Perform CHANNEL FUNCTIONAL TEST	[92] days
SR 3,3.1.1.11	NOTES 1. Neutron detectors are excluded 2. For Function 2.a, not required to be performed when entering MODE 2 from MODE 1 until 12 hours after entering MODE 2. 3. For Function 2.b. the digital components of the flow control trip reference cards are excluded.	184 days
	Perform CHANNEL CALIBRATION	A
SR 3.3.1.1.14	Verify the APRM Flow Biased Simulated Thermai Power — High time constant is \leq [7] seconds	[18] months
SR 3.3.1.1.15	Perform LOGIC SYSTEM FUNCTIONAL TEST.	[18] months
SR 331117	NOTES 1. Neutron detectors are excluded. 2. For Function 5 "n" equals 4 channels for the purpose of determining the the STAGGERED TEST BASIS Frequency. Verify the RPS RESPONSE TIME is within limits.	[18] months on a STAGGERED
SR 3.3.1.1.18	Adjust the flow card trip reference card to conform to reactor flow. [Reviewer's Note: Upon completion of the Enhanced Option I-A Stability solution this SR supercedes SR 3.3.1.1.3.]	Once within 7 days after reaching equilibrium conditions following refueling outage

PILGRIM TECHNICAL SPECIFICATIONS

PNPS TABLE 4.1.2	Calibration Test	Minimum Frequency
APRM High Flux	Heat Balance	Once Every 3 Days

PNPS TABLE 4.1.2	Calibration Test	Minimum Frequency
LPRM Signal	TIP System Traverse	Every 1000 Effective Full Power Hours
PNPS TABLE 4.1.1 APRM Flow Bias	Functional Test Trip Output Relays (4)	Minimum Frequency (3) Every 3 Months
PNPS TABLE 4.1.2	Calibration Test Calibrate Flow Bias Signal (1)	Minimum Frequency

Flow Bias Signal

Deepense time test	Calibration Test Minimum Frequency Calibrate Flow Comparator At least once every and Flow Bias Network 18 Months				
response time test	ng same as LSFT				
Notes for Table 4.1	2				
5. Response	Response time is not a part of the routine instrument channel test, but will				
be check	d once per operating cycle.				

Note 1 to Table 4.1.2, "Adjust the flow bias trip reference, as necessary, to conform to a calibrated flow signal" is required along with the 3 month calibration of the flow biased signal.

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PILGRIM TECHNICAL SPECIFICATIONS

3.3.1.3	Period-8	ased Detection System Instrumentation (PBDS)
LCO 3.3.	1.3	One channel of PBDS instrumentation shall be OPERABLE.
		Each OPERABLE channel of PBDS instrumentation shall not indicate High-High DR Alarm
APPLICA	BILITY:	THERMAL POWER and core flow in the Restricted Region as specified in the COLR. THERMAL POWER and core flow in the Monitored Region as
1	.CO 3.3.	CO 3.3.1.3

ACTIONS

Ç	ONDITION		REQU	IRED ACTION	COMPLETION TIME
Α.	Any OPERA channel indi High-High D	BLE PBDS cating R Alarm.	A.1	Place the reactor mode switch in the shutdown position	Immediately
Β.	Required PB inoperable w Restricted R	IDS channel while in the legion	B.1		
			OR	Initiate action to exit the Restricted Region	Immediately
			B.2	Place the reactor mode switch in the shutdown position	immediately
C.	Required PE inoperable w Monitored R	BDS channel while in the egion	C.1	Initiate action to exit the Monitored Region	15 minutes
s	URVEILLANC		MENTS		
s	URVEILLANC	E			FREQUENCY
S	R 3.3.1.3.1	Verify each instrumenta	OPER/	ABLE channel of PBDS in High-High DR Alarm	12 hours
S	R 3.3.1.3.2	Perform Ch	annel C	heck	12 hours
s	R 3.3.1.3.3	Perform Ch	annel F	unctional	24 months

REACTOR FUEL ASSEMBLY

3.11

D.

Power/Flow Relationship During Power Operation

The power/flow relationship shall not exceed the limiting values specified in the CORE OPERATING LIMITS REPORT.

If at any time during power operation it is determined by normal surveillance that the limiting value for the power/flow relationship is being exceeded, action shall be initiated within 15 minutes to restore operation to within the prescribed limits. If the power/flow relationship is not returned to within the prescribed limits within two (2) hours, the reactor shall be brought to the Cold Shutdown condition within 36 hours. Surveillance and corresponding action shall continue until reactor operation is within the prescribed limits.

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3.4 REACTOR COOLANT SYSTEM (RCS)

3.4.1 Recirculation Loops Operating

[Reviewer's Note: The only change to the RCS section is the LCO for Recirculation Loops Operating. The unchanged sections are not repeated herein.]

LCO 3.4.1 Two recirculation loops with matched flows shall be in operation,

OR

C.

One recirculation loop may be in operation provided the following limits are applied when the associated LCO is applicable:

E.

- a. [no change]
- b. [no change]

(RPS)

LCO 3.3.1.1, "Reactor Protection System

Instrumentation, Function 2.b (Average Power Range Monitor Flow Biased Simulated Thermal Power–High) Allowable Value for Single-loop operation as specified in the COLR

PILGRIM TECHNICAL SPECIFICATIONS

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The reactor shall not be operated with one recirculation loop out of service for more than 24 hours. With the reactor operating, if one recirculation loop is out of service, the plant shall be placed in the hot shutdown condition within 24 hours unless the loop is sooner returned to service.