DOCKET NO. 050-0331 DATE 08-15-85 COMPLETED BY Bradford Thomas TELEPHONE 319-851-7339

TE24

OPERATING STATUS

	Notes
1. Unit Name Duane Arnold Energy Center	
2. Reporting Period July, 1985	
3. Licensed Thermal Power (MWt):1658	
4. Nameplate Rating (Gross MWe): 565 (Turbine)	
5, Design Electrical Rating (Net MWe): 538	
6. Maximum Dependable Capacity (Gross MWe): 545	
7. Maximum Dependable Capacity (Net MWe): 515	
8. If Changes Occur in Capacity Ratings (Items Number 3 Throu	ugh 7) Since the Last Report, Give Reasons:

9. Power Lavel to Which Restricted, If Any (Net MWe):

10. Reasons For Restrictions, If Any: ____

	This Month	Yr-to-Date	Cumulative
11. Hours in Reporting Period	744.0	5087.0	92015.0
12. Number of Hours Reactor Was Critical	286.4	1060.2	63648.9
13. Reactor Reserve Shutdown Hours	0	0	150.3
14. Hours Generator On-Line	265.7	1038.8	61886.5
15. Unit Reserve Shutdown Hours	0	0	0
16. Gross Thermal Energy Generated (MWH)	218976	1224444	77684379
17. Gross Electrical Energy Generated (MWH)	68273	404123	25991477
18. Net Electrical Energy Generated (MWH)	62682	376335	24332486
19. Unit Service Factor	35.7	20.4	67.3
20. Unit Availability Factor	35.7	20.4	67.3
21. Unit Capacity Factor (Using MDC Net)	16.4	14.4	51.3
22. Unit Capacity Factor (Using DER Net)	15.7	13.8	49.2
23. Unit Forced Outage Rate	0	0	16.7

24. Shutdowns Scheduled Over Next 6 Months (Type, Date, and Duration of Each):

None

25. If Shut Down At End Of Report Period, Estimated Date of Startup: N/A

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AVERAGE DAILY UNIT POWER LEVEL

DOCKET NO.	050-0331			
UN ! T	Duane Arnold Energy Center			
DATE	08-15-85			
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TELEPHONE	319-851-7339			

MONTH July, 1985 DAY AVERAGE DAILY POWER LEVEL (MWe-Net)

(MWe-Net)	
0	_
0	
0	
2	
72	_
72	
122	_
169	
167	
173	
200	
357	
463	
452	
351	
	AVERAGE DATLY POWER LEVEL (MWe-Net) 0 0 2 72 72 122 169 167 173 200 357 463 452 351

INSTRUCTIONS

On this format, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

(9/77)

MAJOR/SAFETY RELATED MAINTENANCE

Docket No. 050-0331 Unit Name Duane Arnold Energy Center Date 08-15-85 Completed by Bradford Thomas

Telephone 319-851-7339

DATE	SYSTEM	COMPONENT	DESCRIPTION		
7/02/85	Reactor Water Cleanup	Leak Detection Logic	installed time delay to prevent system isolation caused by spurious signals.		
7/07/85	Reactor Protection (RPS)	RPS Feeder Breaker	Repaired a faulty damping spring on a newly installed trip coll		
7/09/85	Reactor Protection	RPS Motor-Generator Set	Replaced Local Power Range Monitor operational amplifiers		
7/20/85	Reactor Core Isolation Cooling (RCIC)	RCIC Main Turbine	Calibration of turbine governor components		
7/21/85	High Pressure Coolant Injection (HPCI) Deluge System	HPCI Deluge Test Valve	Repaired leaking test valve		
7/22/85	Turbine Generator	Main Turbine	Repaired backup overspeed circuitry.		
7/30/85	Reactor Protection	Rod Block Monitor (RBM)	Repaired "A" channel on RBM		
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REPORT MONTH JULY, 1985					Docket No. 050-0331 Unit Name Duane Arnold Energy Center Date 08-15-85 Completed by Bradford Thomas Telephone 319-851-7339				
No.	Date	Type ¹	Duration (Hours)	Reason ²	Method of Shutdown or Power Reduction	Licensee Event Report #	System ₄ Code	Component5 Code5	Cause
1	02/02/85	S	471.5	С	1	-	-	-	Continued Refuel Outage
2	07/21/85	s	0.9	в	1				Overspeed turbine trip testing
3	07/22/85	S	5.9	в	1	6.5	-	-	Turbine tripped to repair backup overspeed circuitry
4	07/30/85	F	0	A	1		-	-	Power reduction due to limiting control rod pattern with an inoperable Rod Block Monitor channel

No. and Arristed	2	3	4
F: Forced	Reason:	Method:	Exhibit G-Instructions
S: Scheduled	A-Equipment Failure(Explain)	1-Manual	for Preparation of Data
	B-Maintenance or Test	2-Manual Scram.	Entry Sheets for Licensee
	C-Refueling	3-Automatic Scram.	Event Report (LER) File (NUREG-
	D-Regulatory Restriction	4-Other(Explain)	0161)
	E-Operator Training & License Examination		
	F-Administrative		5
	G-Operational Error(Explain)		Exhibit 1-Same Source
(9/77)	H-Other(Explain)		

Docket No. 050-0331 Unit Name Duane Arnold Energy Center Date 08-15-85 Completed by Bradford Thomas Telephone 319-851-7339

REFUELING INFORMATION

1. Name of facility.

A. Duane Arnold Energy Center

2. Scheduled date for next refueling shutdown.

A. 1987

3. Scheduled date for restart following refueling.

A. 1987

4. Will refueling or resumption of operation thereafter require a technical specification change or other license amendment?

A. None currently identified

 Scheduled date(s) for submitting proposed licensing action and supporting information.

A. None currently identified

6. Important licensing considerations associated with refueling, e.g., new or different fuel design or supplier, unreviewed design or performance analysis methods, significant changes in fuel design, new operating procedures.

No.

 The number of fuel assemblies (a) in the core and (b) in the spent fuel storage pool.

A. a) 368 b) 696

8. The present licensed spent fuel pool storage capacity and the size of any increase in licensed storage capacity that has been requested or is planned, in number of fuel assemblies.

A. 2050

9. The projected date of the last refueling that can be discharged to the spent fuel pool assuming the present licensed capacity.

A. 1998

Docket No. 050-0331

Unit Name Duane Arnold Energy Center

Date 08-15-85 Completed by Bradford Thomas Telephone 319-851-7339

NARRATIVE SUMMARY OF OPERATING EXPERIENCE

- 07/01/85 At the beginning of the month the Juane Arnold Energy Center was in the final stages of a refuel and maintenance outage.
- 07/02/85 At 2156 hours, the Reactor Water Cleanup (RWCU) system isolated as a result of a momentary spurious signal in the leak detection instrumentation. (LER 85-023)
 - (LLK 0)-02)
- 07/04/85 At 0852 hours, pressurization of the primary containment began in preparation for the Integrated Leak Rate Test.
- 07/07/85 At 1142 hours, a full Reactor Protection System trip occurred during loading of the "B" RPS motor-generator set feeder breaker. At the time the cause was suspected to be a low sustained current trip setting. After adjusting the trip setting at 2229 hours, a full RPS trip again occurred during feeder breaker loading. The cause of both trips was attributed to the breaker having an unattached trip coll inside damping spring.

(LER 85-024)

07/08/85 At 1610 hours, a full RPS trip signal occurred during a routine surveillance test. A procedural deficiency had called out an incorrect jumper placement.

(LER 85-025)

07/09/85 At 0850 hours, the "A" RPS logic tripped during reenergization of the "B" RPS motor-generator set. The cause of the trip signal was an upscale signal from a Local Power Range Monitor operational amplifier.

(LER 85-034)

- 07/13/85 At 1847 hours a RWCU isolation signal was received due to removing a temporary surveillance test jumper prior to resetting the isolation logic. (LER 85-023)
- 07/15/85 At 1732 hours, recirculation flow was increased to increase moderator temperature in anticipation of Reactor Startup.

At 1951 hours a RWCU isolation occurred during testing of other systems due to a procedural deficiency which omitted the placement of a jumper to prevent RWCU isolation.

(LER 85-023)

- 07/18/85 At 1222 hours, the Mode Switch was placed in the startup position and reactor startup was commenced for shutdown margin testing. The reactor was critical at 1538 hours.
- 07/19/85 At 1933 hours, the reactor reached 400 psig in preparation for primary containment walkdown. The reactor was driven subcritical at 2110 hours. At 2200 hours primary containment inspection found several small packing leaks. All leaks were repaired and personnel removed from the Drywell on 7/20/85 by 0005 hours.

Docket No. 050-0331

Unit Name	Duane Arnold Energy Center
Date	08-15-85
Completed by	Bradford Thomas
Telephone	319-851-7339

NARRATIVE SUMMARY OF OPERATING EXPERIENCE (Continued)

· . · .

07/20/85 The reactor was returned to critical at 0135 hours. At 0745 hours, rolling of the main turbine for warm-up in preparation for turbine-generator startup commenced. The mode switch was placed in the run position at 1308. The main generator was synchronized to the grid at 1532 hours.

> At 2230 hours, the Reactor Core Isolation Cooling System tripped on fast auto-start during quarterly surveillance testing, commencing a 7-day LCO. Repairs were complete on 7/24/85 ending the LCO.

(LER 85-028 pending)

At 2358 hours the "C" RHR service water pump became inoperable when its auto-vent valve stuck open. A 30-day LCO was entered. The LCO was cancelled when repairs were completed on 7/23/85.

07/21/85 At 0219 hours control rods were inserted to reduce power in preparation for turbine overspeed trip testing. The turbine was tripped at 0247 hours.

> At 0308 hours the overspeed turbine trip test was completed. The backup overspeed circuitry failed. The generator was resynchronized to the grid at at 0339 hours.

> At 1130 hours the HPCI Deluge system was declared inoperable when a to valve leak was detected. A 14-day LCO was entered. Repairs were commended on 7/30/85 and the LCO cancelled.

(LER 85-027 pending)

- 07/22/85 At 1803 hours power was reduced to remove the turbine from service for repairs to the backup overspeed circuitry. The main turbine was tripped at 1955 hours.
- 07/23/85 Main turbine repairs were completed at 0148 hours, and the main generator placed back on-line.
- 07/30/85 At 1720 hours a 24-hour LCO was entered due to one inoperable channel on the Rod Block Monitor (RBM) system while being in a limiting control rod pattern. The 24-hour LCO was cancelled at 1603 hours on 7/31/85 when the channel was declared to be operable.
- 7/31/85 At 1320 hours a momentary violation of secondary containment occurred when two airlock doors were simultaneously opened.

(LER 85-030 pending)

At the end of the month the plant was in normal operation at 376 MWe (gross).

Iowa Electric Light and Power Company

August 15, 1985 DAEC-85-730

Director, Office of Inspection and Enforcement U. S. Nuclear Regulatory Commission Washington, D. C. 20555

Attn: Document Control Desk

Subject: Duane Arnold Energy Center Docket No. 50-331 Op. License DPR-49 July, 1985 Monthly Operating Report

Dear Sirs:

Please find enclosed 12 copies of the Duane Arnold Energy Center Monthly Operating Report for July, 1985. The report has been prepared in accordance with the guidelines of Regulatory Guide 1.16 and distribution has been made in accordance with DAEC Technical Specifications, Appendix A, Section 6.11.1.c and Regulatory Guide 10.1.

Very truly yours,

Munuh

Daniel L. Mineck Plant Superintendent - Nuclear Duane Arnold Energy Center

DLM/BNT/kp* Enclosures File A-118d, TE-5

cc: Director, Office of Inspection and Enforcement U. S. Nuclear Regulatory Commission Region III 799 Roosevelt Road Glen Ellyn, IL 60137 (1)

> Director, Office of Management and Program Analysis U. S. Nuclear Regulatory Commission Washington, D. C. 20555 (1)

> U. S. Nuclear Regulatory Commission ATTN: Mr. M. Thadani Phillips Building Washington, D. C. 20555

INPO Records Center 1100 Circle 75 Parkway Suite 1500 Atlanta, GA 30339 Mr. Phillip Ross U. S. Nuclear Regulatory Commission Maryland National Bank Building Washington, D. C. 20555

NRC Resident Inspector

Mr. Dennis Murdock Central Iowa Power Cooperative Box 2517 Marion, IA 52302

Mr. Russ Gamble Corn Belt Power Cooperative 1300 13th Street North Humboldt, IA 50548

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