9702100110 970205 PDR ADOCK 05000382 P PDR

.....

ATTACHMENT A

NPF-38-189

1 1 1

## BORATED WATER SOURCES - SHUTDOWN

## LIMITING CONDITION FOR OPERATION

3.1.2.7 As a minimum, one of the following borated water sources shall be OPERABLE:

- a. One boric acid makeup tank with a boron concentration between 2.25 and 3.50 weight percent and a minimum borated water volume of 4150 gallons (36% indicated level).
- b. The refueling water storage pool (RWSP) with:
  - A minimum contained borated water volume of 65,465 gallons (12% indicated level), and
  - A minimum boron concentration of 1720 ppm.

APPLICABILITY: MODES 5 and 6.

ACTION:

With no borated water sources OPERABLE, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

## SURVEILLANCE REQUIREMENTS

4.1.2.7 The above required borated water source shall be demonstrated OPERABLE:

- a. At least once per 24 hours when the Reactor Auxiliary Building air temperature is less than 55°F by verifying the boric acid makeup tank solution is greater than 55°F (when it is the source of borated water).
- b. At least once per 7 days by:
  - 1. Verifying the boron concentration of the water, and
  - 2. Verifying the contained borated water volume of the tank.

## BORATED WATER SOURCES - OPERATING

## LIMITING CONDITION FOR OPERATION

- 3.1.2.8 Each of the following borated water sources shall be OPERABLE:
  - a. At least one of the following sources:
    - One boric acid makeup tank, with the tank contents in accordance with Figure 3.1-1, or
    - Two boric acid makeup tanks, with the combined contents of the tanks in accordance with Figure 3.1-1, and
  - b. The refueling water storage pool with:
    - A minimum contained borated water volume of 475,500 gallons (83% of indicated level), and
    - 2. A boron concentration of between 1720 and 2300 ppm of boron, and
    - A solution temperature between 55°F and 100°F.

## APPLICABILITY: MODES 1, 2, 3, and 4.

## ACTION:

- a. With the above required boric acid makeup tank(s) inoperable, restore the tank(s) to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and borated to a SHUTDOWN MARGIN equivalent to the requirements of Specification 3.1.1.1 or 3.1.1.2, whichever is applicable; restore the above required boric acid makeup tank(s) to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.
- b. With the refueling water storage pool inoperable, restore the pool to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.1.2.8 Each borated water source shall be demonstrated OPERABLE:

- a. At least once per 24 hours by verifying the RWSP temperature when the Reactor Auxiliary Building air temperature is less than 55°F or greater than 100°F.
- b. At least once per 24 hours by verifying the BAMT temperature is above 55°F when the Reactor Auxiliary Building air temperature is less than 55°F.
- c. At least once per 7 days by:
  - 1. Verifying the boron concentration in the water, and
  - 2. Verifying the contained borated water volume of the water source.

3/4.5 EMERGENCY CORE COOLING SYSTEMS (ECCS)

#### 3/4.5.1 SAFETY INJECTION TANKS

## LIMITING CONDITION FOR OPERATION

3.5.1 Each Reactor Coolant System safety injection tank shall be OPERABLE with:

- The isolation valve open,
- A contained borated water volume of between 926 (40%) and 1807 (83.8%) cubic feet,
- c. Between 1720 and 2300 ppm of boron, and
- d. A nitrogen cover-pressure of between 600 and 670 psig.

APPLICABILITY: MODES 1, 2, 3\*, and 4\*.

#### ACTION:

- a. With one safety injection tank inoperable, except as a result of a closed isolation valve, restore the inoperable tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With one safety injection tank inoperable due to the isolation valve being closed, either immediately open the isolation valve or be in at least HOT STANDBY within 1 hour and be in HOT SHUTDOWN within the next 12 hours.

### SURVEILLANCE REQUIREMENTS

4.5.1 Each safety injection tank shall be demonstrated OPERABLE:

- a. At least once per 12 hours by:
  - Verifying the contained borated water volume and nitrogen cover-pressure in the tanks, and
  - Verifying that each safety injection tank isolation valve is open.

WATERFORD - UNIT 3

AMENDMENT NO. 121

ł

<sup>\*</sup>With pressurizer pressure greater than or equal to 1750 psia. When pressurizer pressure is less than 1750 psia, at least three safety injection tanks must be OPERABLE, each with a minimum pressure of 235 psig and a maximum pressure of 670 psig, and a contained borated water volume of between 1332 (61%) and 1807 (83.8%) cubic feet. With all four safety injection tanks OPERABLE, each tank shall have a minimum pressure of 235 psig and a maximum pressure of 670 psig, a boron concentration of between 1720 and 2300 ppm boron, and a contained borated water volume of between 888 (39%) and 1807 (83.8%) cubic feet. In MODE 4 with pressurizer pressure less than 392 psia (700 psia for remote shutdown from LCP-43), the safety injection tanks may be isolated.

### EMERGENCY CORE COOLING SYSTEMS

## 3/4.5.4 REFUELING WATER STORAGE POOL

### LIMITING CONDITION FOR OPERATION

3.5.4 The refueling water storage pool shall be OPERABLE with:

- A minimum contained borated water volume of 475,500 gallons (83% indicated level),
- b. Between 1720 and 2300 ppm of boron, and
- c. A solution temperature of between 55°F and 100°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

## ACTION:

With the refueling water storage pool inoperable, restore the pool to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

## SURVEILLANCE REQUIREMENTS

4.5.4 The RWSP shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
  - 1. Verifying the contained borated water volume in the pool, and
  - Verifying the boron concentration of the water.
- b. At least once per 24 hours by verifying the RWSP temperature when the RAB air temperature is less than 55°F or greater than 100°F.

#### BASES

# 3/4.1.1.4 MINIMUM TEMPERATURE FOR CRITICALITY

This specification ensures that the reactor will not be made critical with the Reactor Coolant System cold leg temperature less than  $520^{\circ}$ F. This limitation is required to ensure (1) the moderator temperature coefficient is within its analyzed temperature range, (2) the protective instrumentation is within its normal operating range, (3) the pressurizer is capable of being in an OPERABLE status with a steam bubble, (4) the reactor pressure vessel is above its minimum RT<sub>NDT</sub> temperature, and (5) the ECCS analysis remains valid for the peak linear heat rate of Specification 3.2.1.

## 3/4.1.2 BORATION SYSTEMS

The boron injection system ensures that negative reactivity control is available during each mode of facility operation. The components required to perform this function include (1) borated water sources, (2) charging pumps, (3) separate flow paths, (4) boric acid makeup pumps, (5) associated heat tracing systems, and (6) an emergency power supply from OPERABLE diesel generators.

With the RCS average temperature above 200°F, a minimum of two separate and redundant boron injection systems are provided to ensure single functional capability in the event an assumed failure renders one of the systems inoperable. Allowable out-of-service periods ensure that minor component repair or corrective action may be completed without undue risk to overall facility safety from injection system failures during the repair period.

The boration capability of either system is sufficient to provide a SHUT-DOWN MARGIN from expected operating conditions of 2.0% delta k/k after xenon decay and cooldown to 200°F. The maximum expected boration capability requirement occurs at EOL from full power equilibrium xenon conditions assuming the most reactive CEA stuck out of the core and requires boric acid solution from the boric acid makeup tanks in the allowable concentrations and volumes of Specification 3.1.2.8 plus approximately 19,000 gallons of 1720 ppm borated water from the refueling water storage pool or approximately 58,000 gallons of 1720 ppm borated water from the refueling water storage pool alone. The higher limit of 447,100 gallons is specified to be consistent with Specification 3.5.4 in order to meet the ECCS requirements.

With the RCS temperature below 200°F one injection system is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the additional restrictions prohibiting CORE ALTERATIONS and positive reactivity changes in the event the single injection system becomes inoperable.

The boron capability required below 200°F is based upon providing a 2% delta k/k SHUTDOWN MARGIN after xenon decay and cooldown from 200°F to 140°F. This condition requires either 5,465 callons of 1720 ppm borated water from the refueling water storage pool or boric cid solution from the boric acid makeup tanks in accordance with the requirements of Specification 3.1.2.7.

WATERFORD - UNIT 3

AMENDMENT NO. 10

# 3/4.9 REFUELING OPERATIONS

# 3/4.9.1 BORON CONCENTRATION

#### LIMITING CONDITION FOR OPERATION

3.9.1 With the reactor vessel head closure bolts less than fully tensioned or with the head removed, the boron concentration of all filled portions of the Reactor Coolant System and the refueling canal shall be maintained uniform and sufficient to ensure that the more restrictive of the reactivity conditions specified in the COLR is met.

## APPLICABILITY: MODE 6\*.

## ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes and initiate and continue boration at greater than or equal to 40 gpm of a solution containing at least 1720 ppm boron or its equivalent until  $K_{eff}$  is reduced to less than or equal to the value specified in the COLR or the boron concentration is restored to greater than or equal to the value specified in the COLR, whichever is the more restrictive.

#### SURVEILLANCE REQUIREMENTS

4.9.1.1 The more restrictive of the above two reactivity conditions shall be determined prior to:

- a. Removing or unbolting the reactor vessel head, and
- b. Withdrawal of any full-length CEA in excess of 3 feet from its fully inserted position within the reactor pressure vessel.

4.9.1.2 The boron concentration of the Reactor Coolant System and the refueling canal shall be determined by chemical analysis at least once per 72 hours.

<sup>\*</sup>The reactor shall be maintained in MODE 6 whenever fuel is in the reactor vessel with the reactor vessel head closure bolts less than fully tensioned or with the head removed.

NPF-38-189

. . .

ATTACHMENT B

## BORATED WATER SOURCES - SHUTDOWN

#### LIMITING CONDITION FOR OPERATION

3.1.2.7 As a minimum, one of the following borated water sources shall be OPERABLE:

- a. One boric acid makeup tank with a boron concentration between 2.25 and 3.50 weight percent and a minimum borated water volume of 4150 gallons (36% indicated level).
- b. The refueling water storage pool (RWSP) with:
  - 1. A minimum contained borated water volume of 65,465 gallons (12% indicated level), and
  - 2. A minimum boron concentration of 2050 ppm.

APPLICABILITY: MODES 5 and 6.

### ACTION

. .

With no borated water sources OPERABLE, suspend all operations involving CORE ALTERATIONS or positive reactivity changes.

## SURVEILLANCE REQUIREMENTS

4.1.2.7 The above required borated water source shall be demonstrated OPERABLE:

- a. At least once per 24 hours when the Reactor Auxiliary Building air temperature is less than 55°F by verifying the boric acid makeup tank solution is greater than 55°F (when it is the source of borated water).
- b. At least once per 7 days by:
  - 1. Verifying the boron concentration of the water, and
  - 2. Verifying the contained borated water volume of the tank.

## BORATED WATER SOURCES - OPERATING

#### LIMITING CONDITION FOR OPERATION

- 3.1.2.8 Each of the following borated water sources shall be OPERABLE:
  - a. At least one of the following sources:
    - 1) One boric acid makeup tank, with the tank contents in accordance with Figure 3.1-1, or
    - Two boric acid makeup tanks, with the combined contents of the tanks in accordance with Figure 3.1-1, and
  - b. The refueling water storage pool with:
    - A minimum contained borated water volume of 475,500 gallons (83% of indicated level), and
    - 2. A boron concentration of between 2050 and 2300 ppm of boron, and
    - 3. A solution temperature between 55°F and 100°F.

#### APPLICABILITY: MODES 1, 2, 3, and 4.

## ACTION

- a. With the above required boric acid makeup tank(s) inoperable, restore the tank(s) to OPERABLE status within 72 hours or be in at least HOT STANDBY within the next 6 hours and borated to a SHUTDOWN MARGIN equivalent to the requirements of Specification 3.1.1.1 or 3.1.1.2, whichever is applicable; restore the above required boric acid makeup tank(s) to OPERABLE status within the next 7 days or be in COLD SHUTDOWN within the next 30 hours.
- b. With the refueling water storage pool inoperable, restore the pool to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.1.2.8 Each borated water source shall be demonstrated OPERABLE:

- a. At least once per 24 hours by verifying the RWSP temperature when the Reactor Auxiliary Building air temperature is less than 55°F or greater than 100°F.
- b. At least once per 24 hours by verifying the BAMT temperature is above 55°F when the Reactor Auxiliary Building air temperature is less than 55°F.
- c. At least once per 7 days by:
  - 1. Verifying the boron concentration in the water, and
  - 2. Verifying the contained borated water volume of the water source.

#### 3/4.5 EMERGENCY CORE COOLING SYSTEMS (ECCS)

## 3/4.5.1 SAFETY INJECTION TANKS

#### LIMITING CONDITION FOR OPERATION

3.5.1 Each Reactor Coolant System safety injection tank shall be OPERABLE with:

- a. The isolation valve open,
- b. A contained borated water volume of between 926 (40%) and 1807 (83.8%) cubic feet,
- c. Between 2050 and 2300 ppm of boron, and
- d. A nitrogen cover-pressure of between 600 and 670 psig.

APPLICABILITY: MODES 1, 2, 3\*, and 4\*.

#### ACTION:

- a. With one safety injection tank inoperable, except as a result of a closed isolation valve, restore the inoperable tank to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in HOT SHUTDOWN within the following 6 hours.
- b. With one safety injection tank inoperable due to the isolation valve being closed, either immediately open the isolation valve or be in at least HOT STANDBY within 1 hour and be in HOT SHUTDOWN within the next 12 hours.

#### SURVEILLANCE REQUIREMENTS

4.5.1 Each safety injection tank shall be demonstrated OPERABLE

- a. At least once per 12 hours by:
  - 1. Verifying the contained borated water volume and nitrogen cover pressure in the tanks, and
  - 2. Verifying that each safety injection tank isolation valve is open.

<sup>\*</sup>With pressurizer pressure greater than or equal to 1750 psia. When pressurizer pressure is less than 1750 psia, at least three safety injection tanks must be OPERABLE, each with a minimum pressure of 235 psig and a maximum pressure of 625 psig, and a contained borated water volume of between 1332 (61%) and 1807 (83.8%) cubic feet. With all four safety injection tanks OPERABLE, each tank shall have a minimum pressure of 235 psig and a maximum pressure of 625 psig, a boron concentration of between 2050 and 2300 ppm boron, and a contained borated water volume of between 888 (39%) and 1807 (83.8%) cubic feet. In MODE 4 with pressurizer pressure less than 392 psia (700 psia for remote shutdown from LCP-43), the safety injection tanks may be isolated.

### EMERGENCY CORE COOLING SYSTEMS

#### 3/4.5.4 REFUELING WATER STORAGE POOL

## LIMITING CONDITION FOR OPERATION

3.5.4 The refueling water storage pool shall be OPERABLE with:

- a. A minimum contained borated water volume of 475,500 gallons (83% indicated level),
- b. Between 2050 and 2300 ppm of boron, and
- c. A solution temperature of between 55°F and 100°F.

APPLICABILITY: MODES 1, 2, 3, and 4.

#### ACTION:

. . .

With the refueling water storage pool inoperable, restore the pool to OPERABLE status within 1 hour or be in at least HOT STANDBY within the next 6 hours and in COLD SHUTDOWN within the following 30 hours.

#### SURVEILLANCE REQUIREMENTS

4.5.4 The RWSP shall be demonstrated OPERABLE:

- a. At least once per 7 days by:
  - 1. Verifying the contained borated water volume in the pool, and
  - 2. Verifying the boron concentration of the water.
- b. At least once per 24 hours by verifying the RWSP temperature when the RAB air temperature is less than 55°F or greater than 100°F.

#### BASES

#### 3/4.1.1.4 MINIMUM TEMPERATURE FOR CRITICALITY

This specification ensures that the reactor will not be made critical with the Reactor Coolant System cold leg temperature less than 520°F. This limitation is required to ensure (1) the moderator temperature coefficient is within its analyzed temperature range, (2) the protective instrumentation is within its normal operating range, (3) the pressurizer is capable of being in an OPERABLE status with a steam bubble, (4) the reactor pressure vessel is above its minimum RT<sub>NDT</sub> temperature, and (5) the ECCS analysis remains valid for the peak linear heat rate of Specification 3.2.1.

## 3/4.1.2 BORATION SYSTEMS

The boron injection system ensures that negative reactivity control is available during each mode of facility operation. The components required to perform this function include (1) borated water sources, (2) charging pumps, (3) separate flow paths, (4) boric acid makeup pumps, (5) associated heat tracing systems, and (6) an emergency power supply from OPERABLE diesel generators.

With the RCS average temperature above 200°F, a minimum of two separate and redundant boron injection systems are provided to ensure single functional capability in the event an assumed failure renders one of the systems inoperable. Allowable out-of-service periods ensure that minor component repair or corrective action may be completed without undue risk to overall facility safety from injection system failures during the repair period.

The boration capability of either system is sufficient to provide a SHUTDOWN MARGIN from expected operating conditions of 2.0% delta k/k after xenon decay and cooldown to 200°F. The maximum expected boration capability requirement occurs at EOL from full power equilibrium xenon conditions assuming the most reactive CEA stuck out of the core and requires boric acid solution from the boric acid makeup tanks in the allowable concentrations and volumes of Specification 3.1.2.8 plus approximately 19,000 gallons of 2050 ppm borated water from the refueling water storage pool or approximately 58,000 gallons of 2050 ppm borated water from the refueling water storage pool alone. The higher limit of 447,100 gallons is specified to be consistent with Specification 3.5.4 in order to meet the ECCS requirements.

With the RCS temperature below 200°F one injection system is acceptable without single failure consideration on the basis of the stable reactivity condition of the reactor and the additional restrictions prohibiting CORE ALTERATIONS and positive reactivity changes in the event the single injection system becomes inoperable.

The boron capability required below 200°F is based upon providing a 2% delta k/k SHUTDOWN MARGIN after xenon decay and cooldown from 200F to 140F. This condition requires either 5,465 gallons of 2050 ppm borated water from the refueling water storage pool or boric acid solution from the boric acid makeup tanks in accordance with the requirements of Specification 3.1.2.7.

## 3/4.9 REFUELING OPERATIONS

# 3/4.9.1 BORON CONCENTRATION

#### LIMITING CONDITION FOR OPERATION

3.9.1 With the reactor vessel head closure bolts less than fully tensioned or with the head removed, the boron concentration of all filled portions of the Reactor Coolant System and the refueling canal shall be maintained uniform and sufficient to ensure that the more restrictive of the reactivity conditions specified in the COLR is met:

## APPLICABILITY: MODE 6\*.

#### ACTION:

With the requirements of the above specification not satisfied, immediately suspend all operations involving CORE ALTERATIONS or positive reactivity changes and initiate action to restore boron concentration to within COLR limits.

#### SURVEILLANCE REQUIREMENTS

- 4.9.1.1 The more restrictive of the above two reactivity conditions shall be determined prior to:
  - a. Removing or unbolting the reactor vessel head, and
  - b. Withdrawal of any full-length CEA in excess of 3 feet from its fully inserted position within the reactor pressure vessel.

4.9.1.2 The boron concentration of the Reactor Coolant System and the refueling canal shall be determined by chemical analysis at least once per 72 hours.

\*The reactor shall be maintained in MODE 6 whenever fuel is in the reactor vessel with the reactor vessel head closure bolts less than fully tensioned or with the head removed.