OPERATING INSTRUCTION SO23-3-2.7
REVISION 7 PAGE 1 OF 4
ATTACHMENT 8.7
CHECK-OFF LIST 7
TCN 7-8

HPSI PUMP P-017 ALIGNMENT

UNIT 2 (2 or 3)

DATE 12 Feb:85

TIME 2100

PREREQUISITES

INITIALS

1.1 Prior to use of an uncontrolled (pink) copy of this Station Document to perform work, verify that it is current by checking a controlled copy an any TCNs or by use of the method described in SO123-VI-1.0.

com

1.1.1

List all applicable TCNs or write N.A.

TCN# 7-8

- 1.2 On-shift SRO-Operations Supervisor approval obtained. (SRO OPS SUPV Initials)
- 1.3 If in Mode 4 (write N/A if not), at least one train of HPSI is operable and in service and will not be affected by the performance of this procedure.

4/2

N/A

INITIALS 1ST / 2ND

2.0 PROCEDURE

NOTE:

- (1) Not applicable if performed in conjunction with Check-Off List 10.
- 2.1 Placing HPSI P-017 In Service
 - 2.1.1 Lock Open HPSI P-017 miniflow recirc. valve S2(3)1204MU034
 - .1 Lock closed HPSI PO17 miniflow orifice bypass valve S2(3)1204MU184
 - 2.1.2 Lock Open HPSI P-017 suction valve S2(3)1204MU007
 - 2.1.3 Lock Open HPSI P-017 discharge valve S2(3)1204MU012
 - 2.1.4 Open CCW to P-017 valve S2(3)1203MU228
 - 2.1.5 Open CCW from P-017 valve S2(3)1203MU013

NOTE: Notify Health Physics before venting potentially radioactive water

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OPERATING INSTRUCTION SO23-3-2.7
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CHECK-OFF LIST 7
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2.0 PROCEDURE (Continued)

INITIALS 1ST / 2ND

2.1.6 Vent P-017 suction piping by uncapping and venting with P-017 suction vent valve S2(3)1204MR088

1 rum

2.1.7 Close and cap P-017 suction vent valve S2(3)1204MR088

4/CIM/20

NOTE: Notify Health Physics before venting potentially radioactive water.

2.1.8 Vent P-017 discharge piping by uncapping and venting with P-017 miniflow vent valve S2(3)1204MR279

from PL

2.1.9 Close and cap P-017 miniflow vent valve S2(3)1204MR279

2.1.10 HPSI P-017 Breaker A0408:

RACKED IN DC ON CLOSING SPRINGS CHG MOTOR ENERGIZED.

LIOM RL.

CAUTION

If P-018 is not aligned to Train A, until P-017 is declared operable per step 2.1.11, Train A HPSI is not operable. With the plant in Modes 1-3, comply with the action requirements of Technical Specification 3.5.2.

- (1)2.1.11 With an operator present at P-017 to check for abnormal operation, start P-017 and verify P-017 operable as follows:
 - .1 Verify P-017 starts and develops greater than 1400 psig discharge pressure as indicated on PI-0308 (CR-57)
 - .2 Verify P-017 exhibits no unusual vibration or leakage while running

PL

NOTE:

(1) Not applicable if performed in conjunction with Check-Off List 10.

OPERATING INSTRUCTION S023-3-2.7
REVISION 7 PAGE 3 OF 4
ATTACHMENT 8.7
CHECK-OFF LIST 7
TCN 7-8

2.0 PROCEDURE (Continued)

INITIALS 1ST / 2ND

(1)2.1.12 Stop P-017.

24

NOTE: P-017 is now operable

2.2 Removing P-017 from Service

CAUTION If P-018 is not aligned to Train A, completing the following steps will make Train A HPSI inoperable. With the plant in Modes 1-3, comply with the action requirements of Technical Specification 3.5.2.

2.2.1 Turn DC Off and Rack Out HPSI P-017 breaker A0408 2.2.2 Lock Closed HPSI P-017 miniflow recirc valve S2(3)1204MU034 2.2.3 Lock Closed HPSI P-017 discharge valve S2(3)1204MU012 Lock Closed HPSI P-017 suction 2.2.4 valve \$2(3)1204MU007 2.2.5 If isolation of CCW to P-017 is desired, proceed as follows: otherwise, N/A these steps: .1 Close CCW to P-017 valve S2(3)1203MU228 2 Close CCW from P-017 valve S2(3)1203MU013

. JAN ONOFRE NUCLEAR GENERATING STATION OPERATING INSTRUCTION S023-3-2.7 UNITS 2 AND 3 REVISION 7 PAGE 4 OF 4 ATTACHMENT 8.7 CHECK-OFF LIST 7 TCN 7-8 PERFORMED BY: DATE/TIME 13 FEB 85 0724 PERFORMED BY: DATE/TIME / 3/EB 028 Initial VERIFIED BY: DATE/TIME 12 Feb. 85 VERIFIED BY: DATE/TIME 2-12-85/2237 SRO Ops. Supv. shall not sign "Reviewed By" until all comments NOTE: in relation to this Check-Off List have been resolved i.e.: TCNs written and incorporated, caps and flanges installed, locks and chains in place, etc. REVIEWED BY: FILE DISPOSITION: File per S023-0-28 COMMENTS:

OPERATING INSTRUCTION S023-3-2.7
REVISION 7 PAGE 1 OF 4
ATTACHMENT 8.7
CHECK-OFF LIST 7
TCN 7-8

HPSI PUMP P-017 ALIGNMENT

UNIT 2 (2 or 3)

DATE 12 Feb:85

TIME 2100

PREREQUISITES

INITIALS

1.1 Prior to use of an uncontrolled (pink) copy of this Station Document to perform work, verify that it is current by checking a controlled copy an any TCNs or by use of the method described in S0123-VI-1.0.

CIM

1.1.1

List all applicable TCNs or write N.A.

TCN# 7-8

1.2 On-shift SRO-Operations Supervisor approval obtained. (SRO OPS SUPV Initials)

1.3 If in Mode 4 (write N/A if not), at least one train of HPSI is operable and in service and will not be affected by the performance of this procedure. 4/2

N/A

INITIALS 1ST / 2ND

2.0 PROCEDURE

NOTE:

 Not applicable if performed in conjunction with Check-Off List 10.

2.1 Placing HPSI P-017 In Service

2.1.1 Lock Open HPSI P-017 miniflow recirc. valve S2(3)1204MU034

.1 Lock closed HPSI PO17 miniflow orifice bypass valve S2(3)1204MU184

2.1.2 Lock Open HPSI P-017 suction valve S2(3)1204MU007

2.1.3 Lock Open HPSI P-017 discharge valve S2(3)1204MU012

2.1.4 Open CCW to P-017 valve S2(3)1203MU228

2.1.5 Open CCW from P-017 valve S2(3)1203MU013

NOTE: Notify Health Physics before venting potentially radioactive water

LICSM 7

toma De

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from RC

Liesm Rh

12

OPERATING INSTRUCTION S023-3-2.7
REVISION 7 PAGE 2 OF 4
ATTACHMENT 8.7
CHECK-OFF LIST 7
TCN 7-8

2.0 PROCEDURE (Continued)

INITIALS 1ST / 2ND

2.1.6 Vent P-017 suction piping by uncapping and venting with P-017 suction vent valve S2(3)1204MR088

1 rum

2.1.7 Close and cap P-017 suction vent valve S2(3)1204MR088 + ICIM/20

NOTE: Notify Health Physics before venting potentially radioactive water.

2.1.8 Vent P-017 discharge piping by uncapping and venting with P-017 miniflow vent valve S2(3)1204MR279

from RC

2.1.9 Close and cap P-017 miniflow vent valve S2(3)1204MR279

2.1.10 HPSI P-017 Breaker A0408:

RACKED IN DC ON CLOSING SPRINGS CHG MOTOR ENERGIZED.

LIOM RL

CAUTION

If P-018 is not aligned to Train A, until P-017 is declared operable per step 2.1.11, Train A HPSI is not operable. With the plant in Modes 1-3, comply with the action requirements of Technical Specification 3.5.2.

- (1)2.1.11 With an operator present at P-017 to check for abnormal operation, start P-017 and verify P-017 operable as follows:
 - .1 Verify P-017 starts and develops greater than 1400 psig discharge pressure as indicated on PI-0308 (CR-57)
 - .2 Verify P-017 exhibits no unusual vibration or leakage while running

The second

NOTE:

(1) Not applicable if performed in conjunction with Check-Off List 10.

OPERATING INSTRUCTION S023-3-2.7
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2.0 PROCEDURE (Continued)

INITIALS 1ST / 2ND

(1)2.1.12 Stop P-017.

24

NOTE: P-017 is now operable

2.2 Removing P-017 from Service

CAUTION If P-018 is not aligned to Train A, completing the following steps will make Train A HPSI inoperable. With the plant in Modes 1-3, comply with the action requirements of Technical Specification 3.5.2.

S2(3)1203MU013

2.2.1 Turn DC Off and Rack Out HPSI P-017 breaker A0408 2.2.2 Lock Closed HPSI P-017 miniflow recirc valve S2(3)1204MU034 2.2.3 Lock Closed HPSI P-017 discharge valve \$2(3)1204MU012 2.2.4 Lock Closed HPSI P-017 suction valve \$2(3)1204MU007 2.2.5 If isolation of CCW to P-017 is desired, proceed as follows: otherwise, N/A these steps: .1 Close CCW to P-017 valve S2(3)1203MU228 .2 Close CCW from P-017 valve

AN ONOFRE NUCLEAR GENERATING STATION OPERATING INSTRUCTION SO23-3-2.7 UNITS 2 AND 3 REVISION 7 PAGE 4 OF 4 ATTACHMENT 8.7 CHECK-OFF LIST 7 TCN 7-8 PERFORMED BY: DATE/TIME 13 FEB 85 0724 PERFORMED BY: DATE/TIME / 37EB 029 VERIFIED BY: DATE/TIME Initia VERIFIED BY: DATE/TIME 2-12-85/2237 SRO Ops. Supv. shall not sign "Reviewed By" until all comments NOTE: in relation to this Check-Off List have been resolved i.e.: TCNs written and incorporated, caps and flanges installed, locks and chains in place, etc. REVIEWED BY: Ops Supv.

FILE DISPOSITION: File per S023-0-28

COMMENTS: