BALTIMORE GAS AND ELECTRIC COMPANY

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NUCLEAR POWER DEPARTMENT
CALVERT CLIFFS NUCLEAR POWER PLANT
LUSBY, MARYLAND 20657

October 15, 1985

U.S. Nuclear Regulatory Commission
Office of Nuclear Reactor Regulation
Washington, DC 20555

ATTENTION: Mr. David H. Jaffe, Project Manager
Operating Reactor Branch #3

SUBJECT: Calvert Cliffs Nuclear Power Plant
Unit Nos. 1 & 2; Docket Nos. 50-317 & 50-318
Inservice Inspection Program

REFERENCE: NRC Letter from H. R. Denton, to A. E. Lundvall, Jr., dated
September 18, 1985, with enclosed Safety Evaluation

Gentlemen:

This is to clarify the alternate examinations specified in the referenced letter's enclosed
Safety Evaluation per a recent telephone conference.

Your letter correctly stated our proposed alternate examinations as: ". . . (1) pump
interior examination to the extent practical in the event that a pump is disassembled, (2)
hydrostatic testing, and (3) surface examination of one reactor coolant pump's casing
welds, per unit, and a 100% visual examination of this pump's exterior . . . " Page 6 of
the enclosed Safety Evaluation restated part of our proposed examinations incorrectly
as: " . . . a visual inspection of the casing exterior surface will be performed during the
hydrostatic test of the reactor coolant system . . . ."

The reactor coolant pumps will be examined in accordance with ASME Code Section XI
1974 edition with addenda through Summer 1975, Article IWA-5240 during the
hydrostatic test. One pump per unit will receive a visual inspection of the casing
exterior surface in accordance with Article IWA-2210; this examination will not be
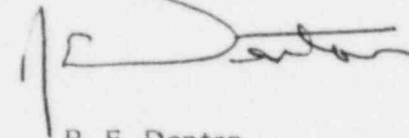performed during the hydrostatic test.

Should you have further questions regarding this matter, please do not hesitate to contact us.

Very truly yours,

R. E. Denton
General Supervisor-
Training & Technical Services

RED/BCR/gla

cc: D. A. Brune, Esquire
    G. F. Trowbridge, Esquire
    T. Foley