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The Light company

RELATED CORRESPONDENCE

Houston Lighting & Power P.O. Box 1700 Houston, Texas 77001 (713) 228-9211

DOCKETED
USNRC

May 08, 1985
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Mr Robert D Martin
Regional Administrator, Region BRANCH
U.S. Nuclear Regulatory Commission
Arlington, Texas 76011

OFFICE OF SECRETARY
DOCKETING & SERVICE

Re: South Texas Project, Units 1 and 2
Docket Nos. STN 50-498, STN 50-499 /oc
Submittal of A Revision 1 To The
Report Concerning the Technical
Evaluation Of Anchor Bolts & Embed Rods

Dear Mr Martin:

By letter dated March 30, 1984 (reference ST-HL-AE-1073), Houston Lighting & Power Company (HL&P) transmitted the Bechtel report concerning the "Technical Evaluation of Anchor Bolts and Embedded Rods" which provided the results of the STP field fabricated anchor bolt/embed evaluation program conducted by Bechtel for HL&P. Our letter dated August 1, 1984 (ST-HL-AE-1111, p.41, Attachment B) informed NRC that our review of nonconformance reports (NCR's) may result in a limited number of changes to previously dispositioned NCR's. By letter dated January 18, 1985 (reference ST-HL-AE-1176), HL&P committed to provide a supplement to the subject report to provide additional references to NCR's and their disposition. The attached Revision 1 to the report satisfies the above commitments. Due to the changes described below, Revision 1 supersedes in its entirety Revision 0 of the report which was submitted March 30, 1984.

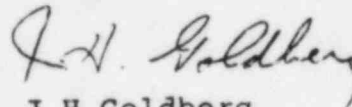
The reasons for the changes contained in Revision 1 are as follows:

1. The report has been updated to include 29 additional NCR's.

2. The equation for computation of the sheer stress area was revised to make it consistent with the requirements of ANSI B1.1.
3. The ratio of sheer strength to tensile strength for bolt material has been reduced from 0.67 to 0.5.
4. The required factor of safety for both A-36 and A-193 anchor bolts is presented.
5. Our submittals of August 1, 1984 and January 18, 1985 provided Phase II activity summaries and Revision 1 incorporates that material as appropriate.
6. The results of a thread remeasurement program by Bechtel initiated in July, 1984 are incorporated to demonstrate (1) the reliability of the previous B&R measurements and (2) the adequacy of using major diameter measurements (in the absence of specific pitch diameter measurements) to assess the field fabricated threads.
7. The responses to NRC questions in Section 4.0 have been updated per the reasons noted.
8. Minor editorial corrections.

If you should have any questions concerning this matter, please contact Mr Michael E Powell at (713) 993-1328.

Very truly yours,



J H Goldberg
Group Vice-President, Nuclear

MEP:JHG/aks

Attachment: Revision 1 to the Technical Evaluation of
Anchor Bolts and Embedded Rods

cc:

Hugh L. Thompson, Jr., Director
Division of Licensing
Office of Nuclear Reactor Regulation
U.S. Nuclear Regulatory Commission
Washington, DC 20555

N. Prasad Kadambi, Project Manager
U.S. Nuclear Regulatory Commission
7920 Norfolk Avenue
Bethesda, MD 20814

Claude E. Johnson
Senior Resident Inspector/STP
c/o U.S. Nuclear Regulatory Commission
P. O. Box 910
Bay City, TX 77414

Dan Carpenter
Resident Inspector/South Texas Project
c/o U.S. Nuclear Regulatory Commission
P. O. Box 2010
Bay City, TX 77414

M. D. Schwarz, Jr., Esquire
Baker & Botts
One Shell Plaza
Houston, TX 77002

J. R. Newman, Esquire
Newman & Holtzinger, P.C.
1615 L Street N.W.
Washington, DC 20036

Director, Office of Inspection
and Enforcement
U.S. Nuclear Regulatory Commission
Washington, DC 20555

E. R. Brooks/R. L. Range
Central Power & Light Company
P. O. Box 2121
Corpus Christi, TX 78403

H. L. Peterson/G. Pokorny
City of Austin
P. O. Box 1088
Austin, TX 78767

J. B. Poston/A. vonRosenberg
City Public Service Board
P. O. Box 1771
San Antonio, TX 78296

Brian E. Berwick, Esquire
Assistant Attorney General for
the State of Texas
P. O. Box 12548, Capitol Station
Austin, TX 78711

Lanny A. Sinkin
3022 Porter Street, N.W. #304
Washington, D.C. 20008

Oreste R. Pirfo, Esquire
Hearing Attorney
Office of the Executive Legal Director
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Charles Bechhoefer, Esquire
Chairman, Atomic Safety & Licensing Board
U.S. Nuclear Regulatory Commission
Washington, DC 20555

Dr. James C. Lamb, III
313 Woodhaven Road
Chapel Hill, NC 27514

Judge Ernest E. Hill
Hill Associates
210 Montego Drive
Danville, CA 94526

Mr. Ray Goldstein, Esquire
1001 Vaughn Building
807 Brazos
Austin, TX 78701

Citizens for Equitable Utilities, Inc.
c/o Ms. Peggy Buchorn
Route 1, Box 1684
Brazoria, TX 77422

Docketing & Service Section
Office of the Secretary
U.S. Nuclear Regulatory Commission
Washington, DC 20555

BECHTEL ENERGY CORPORATION
HOUSTON LIGHTING & POWER

**TECHNICAL EVALUATION OF
ANCHOR BOLTS AND
EMBEDDED RODS
SOUTH TEXAS PROJECT**

REVISION 1
MAY 8, 1985



ELECTRIC GENERATING STATION