NORTHEAST UTILITIES

THE CONNECTICUT LIGHT AND POWER COMPANY WESTERN MASSACHUSETTS ELECTRIC COMPANY HOLYDKE WASTERN FOWER COMPANY NORTHEAST UTILITIES SERVICE COMPANY NORTHEAST NUCLEAR ENERGY COMPANY

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July 12, 1985

Docket No. 50-336 B11595

Director of Nuclear Reactor Regulation Attn: Mr. Edward J. Butcher, Chief Operating Reactors Branch #3 U.S. Nuclear Regulatory Commission Washington, D.C. 20555

Gentlemen:

Millstone Nuclear Power Station, Unit No. 2 Steam Generator Sleeving Program Occupational Dose Estimate

As previously discussed, Northeast Nuclear Energy Company (NNECO) hereby provides the following information in response to the Staff's request.

Item 1:

Provide a table showing the collective occupational dose estimate for the Steam Generator Sleeving program. Include all occupational dose resulting from sleeving operations, including all site and contractor support personnel. This information should include a breakdown of each task by estimated dose rates, personhours, and person-rems. The data should be in sufficient detail to permit unambiguous calculation of the project person-rem doses likely to result. Include all manpower and operations resulting from the proposed sleeving program.

Response to Item 1:

Since these jobs are complete, the actual man-rem exposures and person-hours are as follows:

S.G. Job	Exposure (man-rem)	Hours
Chem. Decon ECT Tube Plugging Tube Sleeving Tube Radiography Tube Pulling	58 243 13 526 12 16 13	4060 4072 157 12924 364 331 759
Sludge Lancing Chemical Cleaning TOTAL	96 961	8645 31312

rool

Item 2:

Provide the actual occupational exposure due to chemical decontamination of steam generator channel heads. If dose is larger than 100 person-rems provide a breakdown similar to the above request.

Response to Item 2:

58 man-rem.

We trust you will find this information satisfactory.

Very truly yours,

NOR THEAST UTILITIES SERVICE COMPANY

J. F. Opeka

Senior Vice President