TENNESSEE VALLEY AUTHORITY DIVISION OF NUCLEAR POWER SEQUOYAH NUCLEAR PLANT

MONTHLY OPERATING REPORT

TO THE

NUCLEAR REGULATORY COMMISSION

March 1, 1985 - March 31, 1985

UNIT 1

DOCKET NUMBER 50-327

LICENSE NUMBER DPR-77

UNIT 2

DOCKET NUMBER 50-328

LICENSE NUMBER DPR-79

Submitted by:

O.R. Wallace, Plant Manager

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### Operations Summary

### March 1985

The following summary describes the significant operational activities for the month of March. In support of this summary, a chronological log of significant events is included in this report.

### Unit 1

Unit 1 was critical for 744.0 hours, produced 878,860 MWH (gross), resulting in an average hourly gross load of 1,181,263 kW during the month. There are 86.3 full power days estimated remaining until the end of cycle 3 fuel. The capacity factor for the month was 99.9 percent. The cycle 3 refueling outage is scheduled to start on September 6, 1985.

During the month, the unit experienced no reactor scrams, manual shutdowns, or power reductions.

### Unit 2

Unit 2 was critical for 744.0 hours, produced 872,320 MWH (gross), resulting in an average hourly gross load of 1,172,473 kW during the month. There are 281.4 full power days estimated remaining until the end of cycle 3 fuel. The capacity factor for the month was 99.1 percent. With a capacity factor of 85 percent, the target EOC exposure would be reached February 26, 1986.

During the month, the unit experienced no reactor scrams, manual shutdowns or power reductions.

# Significant Operational Events

		Unit 1
Date	Time	Event
03/01/85	0001	The reactor was in mode 1 at 100% power producing 1190 MWE.
03/31/85	2359	The reactor was in mode 1 at 100% power producing 1180 MWE. The unit has been in continous operation since September 28, 1984 (184 days).
		The units 878,860 MWE (gross) and 99.9% capacity factor is a record for the unit.
		Unit 2
03/01/85	0001	The reactor was in mode 1 at 100% power producing 1190 MWE.
03/31/85	2359	The reactor was in mode 1 at 100% power producing 1180 MWE. The unit has been in continous operation since February 17, 1985 (42 days).

### Significant Operational Events

(Continued)

# Spent Fuel Pit Storage Capabilities

Sequoyah has the capabilities to store 1,386 spent fuel assemblies. Two-hundred-seventy-six assemblies are presently stored in the SFP with the capacity to store an additional 1,110 assemblies.

# PORVs and Safety Valves Summary

No PORVs nor safety valves were challenged during the month.

DESCRIPTION OF EVENT

1 at 100% power.

LER

1-85011

# Licensee Events and Special Reports

The following licensee event reports (LER) were sent during March 1985 to the Nuclear Regulatory Commission.

On seven separate occasions, an hourly fire watch was not performed

within one hour. All events occurred while both units were in mode

	Paner.	
	The events were:	
Time (CST)	Date	Location/Cause
2200	February 6, 1985	ERCW Pumping Station. Keycard control for door PS-4 would not function.
0400	February 8, 1985	ERCW Pumping Station. Keycard control for door PS-6 was frozen.
0215	February 12, 1985	ERCW Pumping station. Door PS-5 was frozen shut.
1016	February 12, 1985	ERCW pumping station. A new power block security gate blew shut and locked.
1200	February 13, 1985	ERCW pumping station. Door PS-5 was jammed and could not be opened.
0832	February 15, 1985	Auxiliary Building. Door A183 would not open due to a bad relay and cardreader.
1427	February 28, 1985	TSC. The access door to the TSC will be a keycard door under powerblock. After power supply switching, the computer

required.

was reprogrammed but control of this door was not defeated as

# Licensee Events and Special Reports (Continued)

2-85004

At 1511C on February 15, 1985 with unit 2 in mode 1 at 100% power, power was lost to protection set I instrumentation. This caused a reduction in feedwater flow to all steam generators and loops one and three feedwater regulator valves to fail closed. The reactor tripped on a lo-lo steam generator level in loop one. The event was primarily caused by personnel error in that the ASE failed to clearly understand the procedure for removing an inverter from service before proceeding.

At 0243C on February 17, 1985, a second reactor trip occurred due to lo-lo level in steam generator two. While reducing power because of an EHC fluid leak, the main feed pump tripped because of low seal injection pressure due to condensate feedwater flow fluctuations.

2-85005

With unit 2 in mode 1 at 100% power at 0118C on February 12, 1985, during a routine inspection of containment, loose equipment and miscellaneous debris was found in the upper compartment.

### Special Reports

There were no special reports transmitted during the month.

### Diesel Generator Failure Report

There were no diesel generator failure reports transmitted during the month.

# Offsite Dose Calculation Manual Changes

No changes were made to the Sequoyah Offsite Dose Calculation Manual during the month.

DOCKET NO. 50-327
DATE APRIL 4 1985
COMPLETED BY M. G. EDDINGS
TELEPHONE (615) 870-6421

### OPERATING STATUS

2. 3. 4. 5. 6. 7.	UNIT NAME: SEQUOYAH NUCLEAR PLANT, UNIT REPORT PERIOD: MARCH 1985 LICENSED THERMAL POWER(MWT): 3411.0 NAMEPLATE RATING (GROSS MWE): 1220.6 DESIGN ELECTRICAL RATING (NET MWE): MAXIMUM DEPENDABLE CAPACITY (GROSS MWE MAXIMUM DEPENDABLE CAPACITY (NET MWE): IF CHANGES OCCUR IN CAPACITY RATINGS(I 3 THROUGH 7)SINCE LAST REPORT, GIVE RECONSISTENCY.	1148.0 ): 1183.0 1148.0 TEMS NUMBERS	NOTES:	
9.	POWER LEVEL TO WHICH RESTRICTED, IF ANY	(NET MWE):	And the last the sale	
10.	REASONS FOR RESTRICTIONS, IF ANY:			
		THIS MONTH	YRTO-DATE	CUMULATIVE
11.	HOURS IN REPORTING PERIOD	744.00	2160.00	32881.00
12.	NUMBER OF HOURS REACTOR WAS CRITICAL	744.00	2160.00	22807.66
13.	REACTOR RESERVE SHUTDOWN HOURS	0.00 744.00	0.00	0.00
	HOURS GENERATOR ON-LINE	744.00	2160.00	22268.95
	ONT I RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
16.	GROSS THERMAL ENERGY GENERATED (MWH)	2534247.48	7326950.80	72004636.75
17.	GROSS ELECTRICAL ENERGY GEN. (MWH)	878860.00	2532480.00	24268896.00
18.	NET ELECTRICAL ENERGY GENERATED (MWH)	846576.00	2440938.00	23322618.00
	UNIT SERVICE FACTOR		100.00	
20.	UNIT AVAILABILITY FACTOR	100.00	100.00	67.73
21.	UNIT CAPACITY FACTOR (USING MDC NET)	99.12	98.44	61.79
22.	UNIT CAPACITY FACTOR (USING MDC NET) UNIT CAPACITY FACTOR (USING DER NET) UNIT FORCED OUTAG: RATE	99.12	98.44	61.79
			0.00	16.86
24.	SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS Ice Weighing - April 26, 1985 - 20 days	(TYPE, DATE,		
	Cycle 3 Refueling/Modification - September 6,	1985 - 51 days		
25.	IF SHUTDOWN AT END OF REPORT PERIOD, ES	STIMATED DATE	OF STARTUP:	

NOTE THAT THE THE YR. -TO-DATE AND CUMULATIVE VALUES HAVE BEEN UPDATED.

DOCKET NO. 50-328
DATE APRIL 5 1985
COMPLETED BY D.C. DUPREE
TELEPHONE (615)870-6248

### OPERATING STATUS

2. 3. 4. 5. 6. 7.	UNIT NAME: SEQUOYAH NUCLEAR PLANT, UNI REPORT PERIOD: MARCH 1985 LICENSED THERMAL POWER(MWT): 3411.0 NAMEPLATE RATING (GROSS MWE): 1220.6 DESIGN ELECTRICAL RATING (NET MWE): MAXIMUM DEPENDABLE CAPACITY (GROSS MWE MAXIMUM DEPENDABLE CAPACITY (NET MWE): IF CHANGES OCCUR IN CAPACITY RATINGS(IC 3 THROUGH 7)SINCE LAST REPORT, GIVE RE	1148.0 ): 1183.0 1148.0 TEMS NUMBERS	NOTES:	
9.	POWER LEVEL TO WHICH RESTRICTED, IF ANY	(NET MWE):	tion and the tide and	
10.	REASONS FOR RESTRICTIONS, IF ANY:	and the last was the transfer and the tr		
	THE THE SING NAME AND THE THE THE THE THE THE SING NAME AND THE			
		THIS MONTH	YRTO-DATE	CUMULATIVE
11.	HOURS IN REPORTING PERIOD	744.00	2160.00	24841.00
12.	NUMBER OF HOURS REACTOR WAS CRITICAL REACTOR RESERVE SHUTDOWN HOURS HOURS GENERATOR ON-LINE UNIT RESERVE SHUTDOWN HOURS GROSS THERMAL ENERGY GENERATED (MWH)	744.00	2117.70	18812.82
13.	REACTOR RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
14.	HOURS GENERATOR ON-LINE	744.00	2085.92	18356.10
15.	UNIT RESERVE SHUTDOWN HOURS	0.00	0.00	0.00
16.	GROSS THERMAL ENERGY GENERATED (MWH)	2532200.88		
1/.	GROSS ELECTRICAL ENERGY GEN. (MWH)	872320.00		19966100.00
18.	NET ELECTRICAL ENERGY GENERATED (MWH)			19210919.60
	UNIT SERVICE FACTOR	100.00	96.57	73.89
20.	UNIT AVAILABILITY FACTOR	100.00	96.57	73.89
21.	UNIT CAPACITY FACTOR (USING MDC NET)	98.61	88.31	67.37
22.	UNIT CAPACITY FACTOR (USING DER NET)	98.61	88.31	67.37
	UNIT FORCED OUTAGE RATE	0.00	3.15	8.00
24.	SHUTDOWNS SCHEDULED OVER NEXT 6 MONTHS	CTYPE, DATE,	AND DURATION	N OF EACH):
	AND THE REAL PROPERTY AND THE REAL PROPERTY HER THE			THE THE RES AND THE THE THE
25.	IF SHUTDOWN AT END OF REPORT PERIOD, ES	STIMATED DATE	OF STAGRUS	100 Mile Mar 100 Mile Mile
	THE CHARLES OF THE CHARLES OF EX	STRUCTURED DATE	OF STREETING	

NOTE THAT THE THE YR. -TO-DATE AND CUMULATIVE VALUES HAVE BEEN UPDATED.

DOCKET NO. 50-327

UNIT NAME DATE

One

COMPLETED BY TELEPHONE M. G. Eddings March 1985 (615) 870-6421

REPORT MONTH March 1985

	No.
	Date
	Type1
	Duration (Hours)
	Reason <sup>2</sup>
	Method of Shutting Down Reactor <sup>3</sup>
None	Licensee Event Report #
	System Code4
	Component Code <sup>5</sup>
	Cause & Corrective Action to Prevent Recurrence

Reason:

C-Refueling B-Maintenance or Test A-Equipment Failure (Explain)

G-Operational Error (Explain) F-Administrative E-Operator Training & License Examination D-Regulatory Restriction

9-Other 5-Reduction 4-Cont. of Existing 3-Automatic Scram. 2-Manual Scram. Method: 1-Manual Outage

0161)

Event Report (LER) File (NUREG-Entry Sheets for Licensee Exhibit G-Instructions for Preparation of Data

Exhibit I-Same Source

H-Other (Explain)

REPORT MONTH MARCH 1985

TELEPHONE

	No.
	Date
	Typel
	Duration (Hours)
	Reason <sup>2</sup>
	Method of Shutting Down Reactor <sup>3</sup>
None	Licensee Event Report #
	System Code4
	Component Code <sup>5</sup>
	Cause & Corrective Action to Prevent Recurrence

F: Forced S: Scheduled

Reason:

C-Refueling A-Equ.pment Failure (Explain) B-Maintenance of "

E-Operator Training & License Examination D-Regulatory Restriction

H-Other (Explain) G-Operational Error (Explain) F-Administrative

> Method: 1-Manual

2-Manual Scram.

4-Cont. of Existing 3-Automatic Scram.

0161)

Event Report (LER) File (NUREG-

Entry Sheets for Licensee for Preparation of Data Exhibit G-Instructions

Outage

9-Other

5-Reduction

Exhibit I-Same Source

SQNP AI-18 Apendix A Page 3 of 8 Rev. 24

# ATTACHMENT 1 AVERAGE DAILY UNIT POWER LEVEL

FILE PACKAGE NO. 55 REPORT REQUIREMENTS DOCKET NO. 50-327

UNIT One April 1, 1985

COMPLETED BY M. G. Eddings
TELEPHONE (615) 870-6421

	MONTH MARCH		
Day	AVERAGE DAILY POWER LEVEL (MWe-Net)	DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)
1	1151	17	1147
2	1151	18	1143
3	1150	19	1145
4	1152	20	1145
5	1148	21	1142
6	1150	22	1142
7	1150	23	1140
8	1150	24	1138
9	1150	25	1138
10	1148	26	1140
11	1148	27	1140
12	1148	28	1140
13	1147	29	1137
14	1146	30	1136
15	1145	31	1142
16	1144		

### INSTRUCTIONS

On this format, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

SQNP AI-18 Apendix A Page 3 of 8 Rev. 24

# ATTACHMENT 1 AVERAGE DAILY UNIT POWER LEVEL

FILE PACKAGE NO. 55 REPORT REQUIREMENTS

DOCKET NO. 50-328

UNIT 2
DATE April 5, 1985

COMPLETED BY D. C. Dupree
(615) 870-6248

	MONTH	MARCH		
Day	AVERAGE	DAILY POWER LEVEL (MWe-Net)	DAY	AVERAGE DAILY POWER LEVEL (MWe-Net)
1		1143	17	1136
2		1141	18	1133
3		1140	19	1130
4		1142	20	1130
5		1141	21	1130
6		1137	22	1131
7		1131	23	1132
8		1132	24	1134
9		1136	25	1134
10		1131	26	1130
11		1137	27	1127
12		1138	28	1132
13		1138	29	1129
14		1138	30	1129
15		1136	31	1128
16		1137		

### INSTRUCTIONS

On this format, list the average daily unit power level in MWe-Net for each day in the reporting month. Compute to the nearest whole megawatt.

# NUCLEAR PLANT OPERATING STATISTICS

SEQUOYAH NUCLEAR Plant

Pe	riod H	ours744			Month _	MARCH	19 85
	Item		Unit		Unit		T
	No.	Unit No.	One		Two	A 75 67	Plant
	1	Average Hourly Gross Load, kW	1,181,263		1,172,473		1,176,868
	2	Maximum Hour Net Generation, MWh	1,164	L. T. A. L. T.	1,148		2,312
	3	Core Thermal Energy Gen, GWD (t) <sup>2</sup>	105.5936		105.5084		211.1020
	4	Steam Gen. Thermal Energy Gen., GWD (t)2	105.9634		105.9003		211.8637
C C	5	Gross Electrical Gen., MWh	878,860		872,320		1,751,180
atic	6	Station Use, MWh	32,284		30,118		62,402
Generation	7	Net Electrical Gen., MWh	846,576		842,202		1,688,778
Ge	8	Station Use, Percent	3.67		3.45		3.56
	9	Accum. Core Avg. Exposure, MWD/Ton1	10,883		3,160		14,043
	10	CTEG This Month, 106 BTU	8,649,387		8,642,402		17,291,78
	11	SGTEG This Month, 10 <sup>6</sup> BTU	8,679,673		8,674,505		17,354,17
	12						
	13	Hours Reactor Was Critical	744.9		744.0		1,488.0
	14	Unit Use, Hours-Min.	744:0		744:0		1,488:0
- 1	15	Capacity Factor, Percent	99.9		99.1		99.5
Use	16	Turbine Avail. Factor, Percent	100.0		100.0		100.0
2		Generator Avail, Factor, Percent	100.0		100.0		100.0
2 %		Turbogen, Avail, Factor, Percent	100.0		100.0		100.0
tor		Reactor Avail. Factor, Percent	100.0		100.0		100.0
Factors	100 00000000000000000000000000000000000	Unit Avail. Factor, Percent	100.0		100.0		100.0
		Turbine Startups	0		0		0
1	22	Reactor Cold Startups	0		0		0
1	23	Unit Service Hours					744.0
>	24	Gross Heat Rate, Btu/kWh	9,840		9,910		9,870
Efficiency	25	Net Heat Rate, Btu/kWh	10,220		10,260		10,240
icie	26	Gross Heat Rate (w/o oil)BTU/KW					9,870
Eff	27	Net Heat Rate (w/o oil)BTU/KWH					10,240
$\overline{}$	28	Throttle Pressure, psig	855.6		869.7		862.7
res	29	Throttle Temperature, °F	526.1		527.9		527.0
Temp & Press	30	Exhaust Pressure, InHg Abs.	2.2		1.9		2.1
9	31	Intake Water Temp., °F	50.3		51.1		50.7
Ter	32	Tittane Trates Temps,					
1	33	Main Feedwater, M lb/hr	15.0		15.3		15.2
2	34	mani recowater, m royin	12.0		13.5		13.2
Flows	35						1
-	36						<del> </del>
1	37	Full Power Capacity, EFPD	370.00		363.65		733.65
1		Accum. Cycle Full Power Days, EFPD	283.6870		82.2710		365.958
.: 1	38	Oil Fired for Generation, Gallons	20310070		0212710		1,716
Misc	39						138,000
-	40	Oil Heating Value, Btu/Gal.			-		26
1	41	Diesel Generation, MWh					20
+	42	Max. Hour Net Gen. Max. I	Day Net Gen.	Land			
	1	MWh Time Date MWh	Date Date	Load Factor, %			
_	43	2,304 1,900 03/04/85 55,05		98.4	1		
ate					MANUE / MATU		
Station Data	Remai	2(t) indicates Thermal Energy.	and wall	this value is	WWD/MTU.		
tio	-	-(t) indicates Thermal Energy.					
Sta							
1	-						
1			100 Page 100				
_							

P.R. Wallace

TVA 6560C (PP.3-76)

# UNIT OUTAGE AND AVAILABILITY

Nuclear Plant SEQUOYAH

Unit No. ONE

Licensed Reactor Power 3411 MW(th)

Generator Rating 1220.5MW(e)

MM Design Gross Electrical Rating 1183

Month/Year NARCH/1985

744

Period Hours

	CORRECTIVE ACTION	DEBETITION	neterinon		The second secon					The state of the s																									
UNIT	STATUS	DURING	OUTAGE																																
METHODOF	SHUTTING	DOWN	REACTOR																																
	OUTAGE CAUSE	COLUMBE CAUSE																																	
Unit	Time	In	Hrs Min	-			-	-		-			-			-			-						-				-	-	-			-	X
2	Time	Ont	Hrs Min	-	-	-	-	-				-									-									-	_			-	XX
		Unit	Hrs Min	00 1 00	00 00	00 00	-	00 00	-	00 1 00	00 00	-	00 00	-	-	-		-	-	-	-	-	00 1 00	-			-	_	-	_	- 4	00 1 00		-+	00 00
	Available	Reactor	Hrs Min	00' 00	001 00	00 100	00, 00	00 00	00 100	00, 00	001 00	00 00	00' 00	00 100	00, 00	001 00	001 00	IJ.	00, 00			00 00	00, 00	00'00	001 00			00, 00	00, 00	00: 00	00'00	00, 00	30 100	00,00	
-	Time Not Available	Gen.	-	00 -	00	00 00	00 1 00	00	00 ' 00	00 00	00 1 00	00 , 00	00	1 00 1	00 1 00	00	00 00	100	00		00	001		001	00	00	100	00	00 00	100	00 00	00,00	00 100	001	00.
		Turbine		-	00,00	00 , 00	00 1 00	00 1 00		00 00	-	00 00	-	-		00:00		-	-	-		-	00 00		00 1 00	-	-	00 , 00	00 00	00   00	00 00	00 1 00	00 1 00	+	-
	able	Not Used	Hrs Min		1	-			-			-											-	I		-					-	-		-	
	Time Unit Available	Gen.				24 100								6.1									24 100								24 100		24 100		00 55
	Tim	Total	Min	001	100	00	00	1 00	1 00	00	00	00	00	100	100	00	00	00	100	1 00	00	00		1 00	100	00	00	00	00	100	001	00	24 100 2	000	00 1
			Day			3					80				-	_	_	-	-	_		-	-	-	-	-	-	-	-		-	-	30	_	_

TVA 6560C (PP.3-76)

# UNIT OUTAGE AND AVAILABILITY

SEQUOYAH

Nuclear Plant

Unit No. TWO

Licensed Reactor Power 3411 MW(th)

t No. TWO

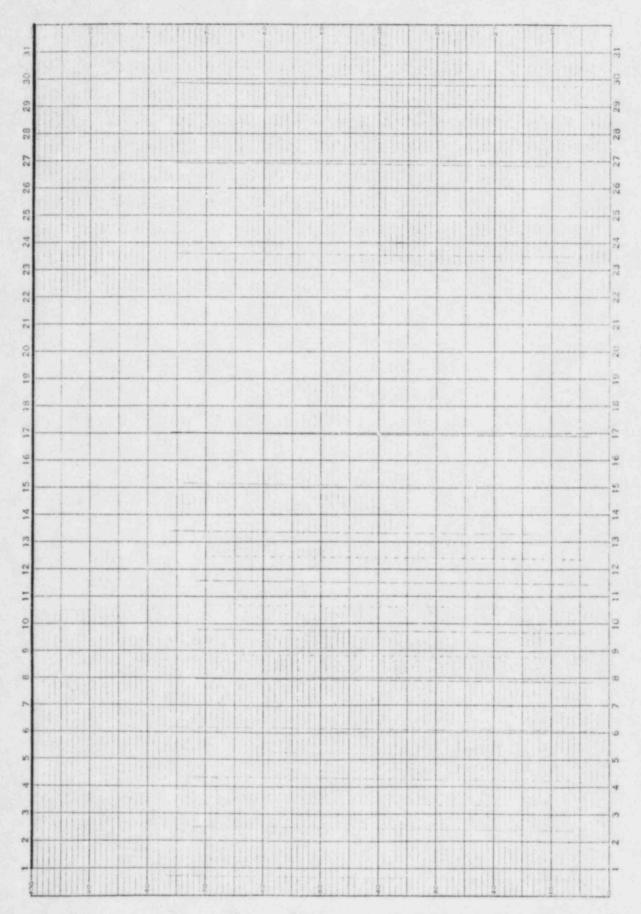
Month/Year MARCH/1985

MW Design Gross Electrical Rating 1183 Generator Rating 1220.5 MW(e)

Total Mariable   Time Not Used Turne Not Available   Time Not Available   Time Not Available   Time Not Available   Time Not Used Turne Not
Hista   Min Hist
Hers Mini Hers Min Hers Min Hers Mini Hers Min
24         100         24         100
24         00         24         00         10         00<
24         00         24         00<
24         100         24         00         100
24         100         24         100
24         90         24         90<
24         90         24         00<
24         00         24         00<
24         00         24         00<
24         100         24         00
24         100         24         00         100         0
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SEQUOYAH NUCLEAR PLANT UNIT ONE REACTOR HISTOGRAM



MARCH MONTH OF

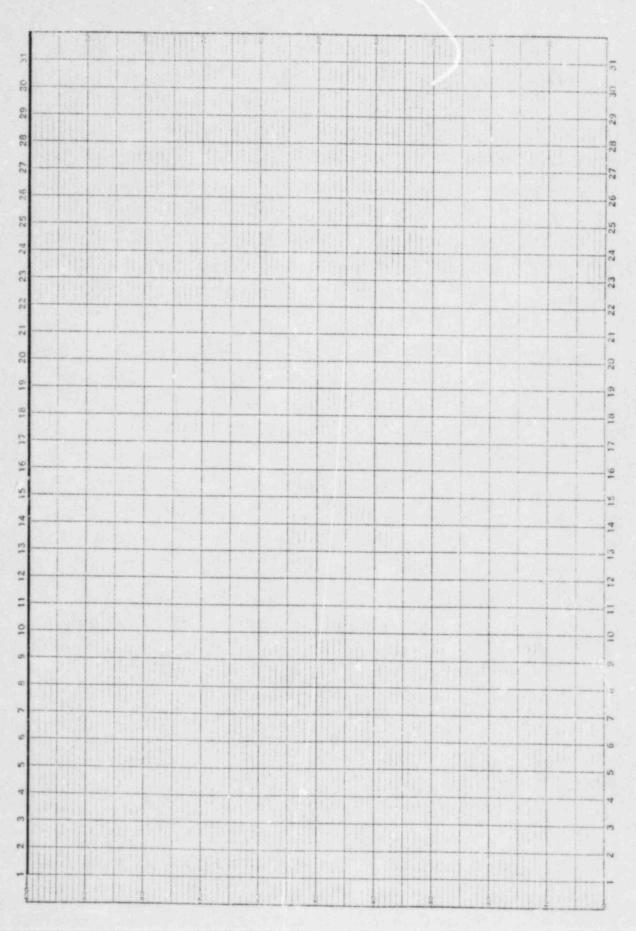
19

85

### SEQUOYAH NUCLEAR PLANT UNIT ONE REACTOR HISTOGRAM MARCH 1985

# COMMENTS

The reactor maintained 100 percent power the entire month.



# SEQUOYAH NUCLEAR PLANT UNIT TWO REACTOR HISTOGRAM MARCH 1985

# C MMENTS

The reactor maintained 100 percent power the entire month.

### MAINTENANCE SUMMARY

### Construction Activities

March 1985

# ECN L5503, 5111 -Office and Power Stores Facility.

Elev. 710 was transferred to NUC PR on March 15, with anticipated transfer of Elev. 694 on April 8. The HVAC system is being balanced at this time. Punch list items and landscaping work remains.

# ECN L5609, 5610 - Make-up Water Treatment Plant.

The project is approximately 80% complete. Work on Phase I is complete and pre-op tests are being conducted. A FCR has been written to delete the sewage grinder system and to install a septic tank. It is awaiting approval from design. ECN 5610 yard piping is underway but cannot be completed until pre-op tests are completed. The turbine building piping and the 4" filtered water continues to be worked.

# ECN L5841- Hot Machine Shop

All work is complete with the exception of the hallway on Elev. 706. This delay is due to power stores and will be completed when they move to their new facility. Also a mono-rail is to be added in the De-Con Room.

# ECN L5599- Fifth Vital Battery.

This project is complete with the exception of the remaining Appendix R work. The remaining protective coating will be applied after maintenance is completed in battery rooms I, II, III, & IV.

# ECN L5202-Fifth Diesel Generator Modification.

ERCW discharge piping is being installed in the yard at the present time. Pipe installation should be complete by April 8.

# DCR L2108 - Flammable Liquid Storage Building

This project is approximately 85% complete. The remaining work consists of: built-up roof, air conditioning hook-up, testing and clean-up.

# ECN L5932-5935 - Power Block Modifications

This project is overall 75% complete. Some cable pulling and equipment setting has been accomplished. Waiting on NRCs approval of the security plan so the remaining work can be completed.

# ECN L6342-HP Calibration Facility

The work plan is being written. Modification work is scheduled to start in April and be completed by the end of May.

# ECN L6182 Cooling Tower Repair

Cooling towers are in use in their "as is" condition. A requisition is being written for the repairs.

12/18/45	04-01-95 COMPUNENT	RESTRICAL MAINTEMANCE N FAILURE DEBCRIPTION	CAUSE OF FAILURE	CORRECTIVE ACTION	PAGE 1 MR.NO
75-25-55	0-9075-072-991 98	CHECK BRAKES ON CONTAINMENT SERAY PUMP 18-8 LOCKING LEVER LEVER WILL NOT CONNECT TO THE BOOM POSITION	BRAKES RACKED IN TOO TIGHT	REPAIRED LEVER AND LUBRICATED WITH WD40	H529411
33-25-85	2-BATB-082-000 23-B		NOT SHOUR AT THIS TIME	CHECKED FOUND NO GROUND AT THIS TIME GROUND METER READING 0 AT THIS TIME	A538533
(7-25-85	0-8418-682-000 6-8		NO FAILURE PREMENTINE MAINTANGE	ADDED WATER TO BATTERIES AND PUT ON CHARGE	A303234
03-25-25	C-PAIN-J17	PIPE TEE IN AUXILIARY BUILDING ELEVATION 714 A135 RUSTY	RUSTY SHE NEEDS PAINTING	CLEANED AND PAINTED PIPE AS REQUESTED	A290837
03-25-93	2-MTR8-061-010 33		RESEAVOIR LOW ON DIL	ADDED OIL TO PROPER LEVEL	A535660
03-25-80	2-30°G-082-000 28		HO PROBLEM FOUND	HEATERS READING 480 VOLTS PHASE TO PHASE, AMP READING A PHASE 15.5, B PHASE 15.15, C FHASE 15.5 AND HEATERS ARE CYCLING ON AND OFF APPROXHATELY EVERY 3 HINUTES. CHECKED ALL CONNECTIONS, HO PROBLEMS WITH HEATERS AT THIS TIME	A529547
03-25-85	0-CHGB-259-000 J-6	125 VITAL BATTERY CHARGER STAYS IN AND WILL NOT CLEAR	NO FAILURE	WORK WAS COMPLETED ON ANOTHER MR	A517847
03-25-85	1-CON-302	CONDUIT CAP ELEVATION 714 AB U1, ABGTS CEILING ABOVE POOR A183	COMPUIT CAF HISSING	SEALED CONDUIT WITH RTU FOAM	A244447
03-25-85	0-CHR-311-0154	'B' CONTROL BUILDING CHILLER IS TRIPPED OUT ON DIL FAILURE	WATER FLOW OUT OF ADJUSTMENT	ADJUSTED WATER FLOW	A299426
03-25-65	1-97RB-067-049 1		ALIGNMENT PROBLEM IN CONTROL CIRCUIT VALVE LIMITS ON ISOLATION VALVE	CORRECTED ALIGNMENT PROBLEM	A300340

12158145 BATE	04-01-95 COMFOMENT	ELECTRICAL MAINTENANCE FAILURE DESCRIPTION	MONTHLY REPORT FOR MARCH CAUSE OF FAILURE	CORRECTIVE ACTION	PAGE 2 MR.NO
			NOT PROPERLY MADE FOR RELAY FICK UP		
93-25-85	1-CH8-311-0028	ELECTRICAL BOARD ROOM CHILLER HAS BUBBLES	WATER FLOW OUT OF ADJUSTMENT	ADJUSTED WATER FLOW	A529587
03-25-85	0-CHGB-250	VITAL BATTERY IV EQUALIZER CHARGER OUT OF ADJUSTMENT	VOLTAGE DUT OF ADJUSTMENT	ADJUSTED EQUALIZER VOLTAGE TO 144 VOLTS AT BATTERY TERMINALS	A302984
03-25-85	0-CHR-313-6338 A	CHILLER LOW ON FREON	FLANGE LEAKING	REPAIRED LEAK, AND CHARGED UNIT WITH FREON	A299408
03-25-85	0-CHR-313-0303 A		UNKNOWN AT THIS TIME	CHECKED CHILLER NOTHIN FOUND WRONG	A529529
63-25-85	0-CHER-250-000 Y-7	VITAL BATTERY CHARGER IV WILL NOT CHARGE	EQUALIZER CHARGE VOLTAGE OUT OF ADJUSTMENT	ADJUSTED EQUALIZER VOLTAGE TO 144 VOLTS	A302979
03-25-85	0-H753-070	PERFORM PREVENTIVE MAINTANCE ON 350 HORSE POWER MOTOR STORED IN WAREHOUSE	NO FAILURE PREVENTIVE MAINTANCE	PERFORMED AI-36 AS REQUESTED	A288059
03-25-85	1-CAEL-083-OPL 1076	HIGH RESISTANCE IN CABLE 1PL1070&1066	NOT KNOWN	CUT CABLE AT PENETRATION 33 % RESPLICED CABLE AT PENETRATION 33	
03-25-85	1-GENB-082-000 18-9	TIME DELAY RELAY FOR DIESEL GENERATOR 1B-B DROPS OUT APPROX.17 SECONDS AND SHOULD DROP OUT AT 10+OR-1 SECONDS	TIMER NEEDED RESETTING	RESET TIMER PER MR SPECS	A538529
93-25-85	1-HTCK-234-030 GP	ALARM LIGHT IN CIRCUIT 300P WILL NOT RESET	HEAT TRACE CABLE BAD	PUT IN NEW TYPE HEAT TRACE AND ADDED TURNS TO GLEAR LIGHT	A299710
03-25-85	1-GENB-082-001 B-8	TIME DELAY RELAY \$5 OPERATED AT 105 SECONDS INSTEAD OF 60 SEC.	TIMER NEEDED RESETTING	RESET TIMER AS REQUESTED	A538528
03-25-85	2-FEM-030	PENETRATION 749A1222R005 NEED TO REPLACE SEARFORM BOARD ON TRAYS GL-A+EBG+GK-A+VAZ & PC-A	NO FAILURE PREVENTIVE MAINTANCE	REPLACED SERA BOARD AS REQUESTED	A280188

12158145 DATE	04-01-85 CC190HEHT	FLECTRICAL MAINTENANCE FAILURE DESCRIPTION	MONTHLY REPORT FOR MARCH CAUSE OF FAILURE	CORRECTIVE ACTION	PAGE 3 MR.MO
03-05-85	1-PEN-030		NO FAILURE PREVENTIVE HAINTANCE	REPLACED SERA BOARD AS REDUESTED	A290186
03-05-65	2-PEH-030	PENTRATION 734A1201W075 NEED TO REPLACE SEARFORM SOARD ON TRAY NEXT TO TRAY HM-B 430VE DOOR	NO FAILURE PREVENTIVE MAINTANCE	REPLACED SERA BOARD AS REQUESTED	A280166
<b>43-25-85</b>	2-INVB-250-000 8		THE ALARM SET POINT WAS . TOO HIGH	REPLACED METER RELAY AND ADJUSTED TIMER TESTED FOR PROPER OPERATIONS AND RETURNED TO SERVICE	
		HEAT TRACE CIRCUIT #365 IS NOT WORKING	BAD HEAT TRACE	REPLACED HEAT TRACE CIRCUIT 365 P % S	A291494
33-25-85	2-9189-250-C10 0	INVERTER ABNORMAL ALARM CAME IN	FAN FAILURE MOTOR BAD	REPLACED FAN HOTOR	A282873
03-25-85	0-CHR-313-0338 A		BAD TEMPERTURE CONTROL VALVE	REPLACED TEMPERTURE CONTROL VALVE	A527322
03-25-85	2-F8V-067-0338	EMERGANCY GAS TREATMENT SYSTEM ROOM COOLER FAN WILL HOT RUN	BAD ELECTRICAL COILS	REPLACED ASCO COIL 102-005-90	A528677
03-25-85	0-CH6B-250-000 J-7	WHEN BATTERY CHARGER IV GOES OFF EQUALIZER CHARGER DROPS TO 90 VOLTS	FLOAT VOLTAGE OUT OF ADJUSTMENT	ADJUSTED FLOAT VOLTAGE	A528732
03-25-85	0-PAIN-364	REPAINT FLOOR IN VENT FURGE ROOM	NO FAILURE PREVENTIVE MAINTANCE	PAINTED FLOOR AS REQUESTED	A283537
03-25-85	2-INVB-250-000 P	VITAL INVERTER FAM \$11 RUNS INTERMITTENTLY BEARING GESTING HOT	BAD FAN HOTOR	REPLACED FAM MOTOR	A529158
03-25-85	0-CH6B-250-00B H-F	VITAL BATTERY CHARGER #III IS NOT WORKING ON EQUALIZE	RESISTERS BAD R5 ANDR3	REFLACED RESISTERS	A298430
03-25-85	1-MTR9-003-00S 7-A	NO CONTROL FOWER LIGHTS SHOWING IN MAIN CONTROL ROOM	INSTRUMENT LAMPS BAD	REPLACED INSTREMENT LAMPS PLACED JUMPER ACROSS 17CR TO 17CX1	A038538

12:58:45 DATE	04-01-85 COMPONENT	ELECTRICAL MAINTENANCE FAILURE DESCRIPTION	HONTHLY REPORT FOR MARCH CAUSE OF FAILURE	CORRECTIVE ACTION	PAGE 4 MR.NO
03-25-85	2-8/4LA-082-00T	DEISEL GENERATOR GROUND METER MOT WORKING	BAD GROUND HETER	REPLACED DEFECTIVE GROUND METER	AL 19409
03-25-85	0-CHGR-250	TOTAL CONTRACTOR AND A SECOND CONTRACTOR OF THE	RESISTER BAD, CAPACITOR AND ONE DIODE BAD		A529174
3-25-65	0-13-082-5015	REMOVE LEVEL SWITCH AND ASSOCIATED JUNCTION BOX AND CONDUIT TO ASSIST MECHANTICAL MAINTANCE IN REPAIR WORK ON DIECEL GENERATOR ENGINE 1A1	NO FAILURE PREVENTIVE HAINTANCE	REMOVED LEVEL SWITCH, JUNCTION BOX AS REQUESTED	A538535
00-23-65	1-BATE-082-001 P-6	DIESEL GENERATOR BATTERY 18-B CELL 42 HAS EXCESSIVE CORROSION ON CONNECTION TO DISTRIBUTION PANEL CHARGER	NO FAILURE PREVENTIVE MAINTANCE	CLEANED CORROSION AND APPLIED NGLAX TO CONNECTOR	A538534
07-26-85	O-MTRB-013-SFA RE	PERFORM BAIDGE AND MEGGER TEST PER MI 10-20 ON SPARE FIRE PUMP MOTOR	NO FAILURE PRECENTIVE MAINTANCE	PERFORMED MI 10.20 AS REQUESTED	A518184
03-26-95	2-HTCX-062-056 5		HEAT TRACE CABLE WAS DAMAGED	REPLACED HEAT TRACE CABLE	A282652
<i>03</i> −26−85	0-XX-039		SOLENOID LOOSE, LATCH OUT OF ADJUSTMENT AND DIRTY		A032181
03-26-83	0-BATB-250-000 X-7	125 VOLT VITAL DIRECT CURRENT BOARD III HAS 130 VOLT REGATIVE GROUND	GROUND IS ON #3 STEAM GENERATOR BLOW DOWN ISOLATION VALUE	TO BE COMPLETED ON NR528537	A529118
03-26-85		DIESEL GENERATOR 1A-A BATTERY HAS A 15 VOLT REBATIVE BROUND	DIRTY BATTERIES	CLEANED BATTERIES AND REDUCED GROUND TO 2.5 V.D.C TO GROUND	A287533
03-25-95	Ŏ.	ZONE 138-B UNIT 2 HEAT	WATER IN CONDUIT CAUSING CORROSSION ON DETECTOR CONTACTS XS-13-161E	REPLACED DETECTOR CLEANED WATER FROM CONDUIT	A529293
13-26-85	2-HTCK-052-004	CVC HEAT TRACING	CURRENT RELAY BAD	REPLACED RELAY USING	4299743

		ELECTRICAL MAINTENANCE   FAILURE DESCRIPTION		CORRECTIVE ACTION	PAGE 5
	2P	DISTRIBUTION PANEL A-3 UNIT 2 AB ELEVATION 669 SHOWS CIRCUIT 42P NOT HEATING		MI6.20 AMPS WERE 2.5	
03-27-85	0-BKRA-031	FOUND BREAKER DEFECTIVE ON PMT-31 OF FIFTH VITAL BATTERY ROOM DUCT HEATER B		REPLACED DEFECTIVE BREAKER	A513144
03-27-85	0-L0CL-013-061 0	The control of the co	CORROSION FOUND ON TERMINALS OF DETECTOR, PROBLEM CAUSED BY WATER CONDENSATING IN CONDUIT		A535177
03-27-85	2-HTRB-067-049 1-A	FILTER STAYS IN CONTINUOUS ON STRAINER A-A OF ERCW SCREEN BACKWASH SWITCH	2-PDIS-67-491B/A OUT OF CALABRATION	RECALIBRATED 2-PDIS-67-491B/A TROUBLE SHOT WIRING USING MI 6.20 NO PROBLEM FOUND VALVE WORKING PROPERLY AT THIS TIME	A301053
03-27-85	0-HTCK-234-33P % 33S	HEAT TRACE CIRCUITS 33P AND 33S ARE BAD AND NEED REPLACING	BAD HEAT TRACE CABLE	REPLACED HEAT TRACE CIRCUIT 33P & 33S LAID WIRES BACK DOWN OF M&AI 12 CHECKED OPERATION OF CONTROLERS 33P IS PULLING 9 AMPS 33S IS PULLING 10 AMPS DID NOT CHANGE WRAPS ON CT THE LIGHTS ON PANEL DID NOT COME ON	A520171

48 RECORDS LISTED.

### ELECTRICAL MODIFICATIONS SECTION

### MARCH 1985

DCR 1739 - Installation of the VAACS Computer

The CPU has been energized. Diagnostics is in process.

ECN 5024 - Installation of the Steam Generator Lay-Up Water System.

Installation of piping insulation continues.

ECN 5119 - Installation of the Radiation Monitoring Cables in conduit.

Conduit installation is 80 percent complete. Cable pulls have commenced.

ECN 5194 - Iodine Monitors

Security parts and phones are on order. Waiting for Power Block reconfiguration to place doors into the security system.

ECN 5200 - Unit 1 Postaccident Sampling Facility

Rework of the postmodification test deficiencies is in progress.

ECN 5202 - Fifth Diesel Generator

Workplan to install breaker and hot up the building is available for work. There is come CONST work required prior to placing building on permanent power.

ECN 5237- Laundry Facility

Installation of pressure switches, temperature switches, and phones is in progress. Radiation monitor work in the main control room is complete.

ECN 5484 - Installation of Power Outlets in the Ice Condenser

This work is complete for Unit 1.

ECN 5495 - Field Services Building

The building has been placed on permanent power. Work on the fire detection system is in progress.

ECN 5565 - Inplant Repeaters

The radio recombiner has been installed. The addition of a third general use channel is complete. This ECN is complete.

ELECTRICAL MODIFICATIONS SECTION (Continued)

ELN 5664 - Replacement of the Relays in the Wells Fargo Alarms

Remaining work is in hold until Construction abandons the cables at the  ${\sf ERCW}$  pumping station.

ECN 5845 - Delete Nuisance Alarms

This ECN is complete.

ECN 5874 - Add Oil System on the RCP Motors

Workplan writing is in progress.

ECN 5881 - Replace Limit Switches

Workplan is ready for work during the ice outage.

ECN 5883 - Replace Flow Switches and Various Other Instruments

Pressure Switch workplan remains in the approval cycle.

ECN 5898 - Revise Limit Switch Logic

Pre-outage work is complete.

ECN 5970 - Replace Valve Operators

All pre-outage operators have been changed out.

ECN 6032 - Relocate Hydrogen Analyzers

All pre-outage work is complete.

ECN 6057 - Cable Tray Covers

Approximately 240 out of 290 cable tray covers have been remanufactured or replaced.

ECN 6200 - Relocate Mainsteam Pressure Transmitters

Work has commenced.

ECN 6204 - Electrical Penetration Overcurrent Protection

Fuse replacement and fuse block installation is complete. Waiting for a Tech Spec change to place the circuits in operation.

ECN 6207 - Install Moisture Seals and Conduit Seals

Workplan writing is in progress.

ELECTRICAL MODIFICATIONS SECTION (Continued)

### Appendix R

ECN 6209 - Wrap Fire Protective Blanket Around Conduit

Approximately 70 percent of the conduits assigned to this ECN have been wrapped.

ECN 6235 - Reroute Various Cables

The first workplan is being written.

ECN 6260 - Wrap Conduits

Work is complete.

ECN 6316 - Seal for Penetrations

Work is approximately 30 percent complete.

INSTRUMENT MAINTENANCE

### Unit 1

- 1. Performed monthly calibration of UHI level switches, SI-196. One switch 1-LS-87-22, was out of tolerance. PRO 1-85-93 was written.
- 2. Westinghouse completed the recalibration of RVLIS instrument racks.
- 3. The system 30 containment pressure transmitters PDT-30-44 and -45 were replaced with qualified Barton model 764s. The old transmitters were Foxboro model EilGMs scaled -1 to 15 psig. The presently installed Bartons are scaled -1 to 17 psig which required a complete rescaling of the instrument loops and replacement of the scales on the control room indicators.
- 4. The commitment to NRC to delete the reset function on the SI block switches was extended to allow the modification to be performed during the ice outage.
- 5. NCR SQNNEB 8403 stated that the useful life of the containment H<sub>2</sub> analyzers would be limited during a LOCA due to the calayst being poisoned by large concentrations of iodine. To correct this deficiency the vendor supplied a capsule containing a larger quantity of catalyst. The new catalyst capsules were installed in both trains A and B. Subsequent testing revealed that the diffusion time for gas to pass through the catalyst increased the hold period for each calibration point from five minutes to 45 minutes.

A previous analysis by site services showed that the original catalyst was adequate. The analysis that generated the NCR was based on a large BWR with higher iodine concentrations than SNP. Train B has been returned to the original catalyst configuration to reduce out of service time for calibration and functional testing. Train A catalyst will be returned to its original configuration in the near future.

6. The calibration of the new water treatment instruments in system 928 is approximately 90% complete.

### Unit 2

- Performed monthly calibration of UHI level switches, SI-196.2. All switches were within tolerance.
- 2. The calibration of the RVLIS racks is still in progress. Unit 2 calibration is being handled by Instrument Maintenance.
- 3. The system 30 containment pressure transmitters PDT-30-44 and -45 were replaced with qualified Barton model 764s. The old transmitters were Foxboro model E11GMs scaled -1 to 15 psig. The presently installed Bartons are scaled -1 to 17 psig which required a complete rescaling of the instrument loops and replacement of the scales on the control room indicators.

### INSTRUMENT MAINTENANCE

# Unit 2 (Continued)

- Deletion of the reset function on the SI block switches was completed by WP-11519. This satisfied the commitment made to NRC for unit 2.
- 5. A correction factor of 1.6% was entered into the P250 to compensate feedwater flow error due to fouling in the feedwater nozzle.
- 6. Recalibrated NIS Intermediate Range drawers for new core data per RTI-8.

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	INST	RUMENT	MA	INTENANCE	MONTHLY COMP	SUMMARY	04-03-85		PAGE	1	
mR.COM	ហ U	FL#4C	SYS	ADDRESS.	DATE	DESCRIPT	TION	•••••			CORRECTIVE ACTION
410299	26 2	PT	003	122A	03/22/85	TO BE W	3-122A, VERIFY CA ITHIN TOLERANCE. 0X 3/27/85				PRESS. TRANSMITTER WAS FOUND OUT OF CALIB ON THE LOW SIDE OF TOLERANCE. PRESS. TRANSMITTER WAS RECALIB
						2-PT-00:	3-132A, VERIFY CA				PRESS. TRANSMITTER WAS FOUND SLIGHTLY OUT OF CALIB ON THE LOW SIDE OF TOLERANCE. PRESS. TRANSMITTER WAS RECALIB.
A24349	2 1	PCV	001	12	03/21/85	1-PCV-00 EXTREME	01-12, REGULATOR MANNER	IS LEAKING A	IR IN		GASKET ON THE VLV POSITIONER WAS LEAKING. CASKET ON THE POSITIONER WAS REPLACED; THE VLV WAS STROKED; AND RETURNED TO SERVICE
428497	8 2	XX	092	5003	03/25/85		2-5003 RECALIB H		ROD ST		NONE; RECAL PER RTI 8-RECAL TO NEW
A29-197	9 2		092	5004	03/25/85	2092-5	5004, RECALIB HIG	H LUL AND RO	D STOP		NONE; RECAL PER RTI 8-RECAL TO NEW SETPOINT
A29918	4 2		099	SSPS	03/02/85	2099-9	SSPS, SUSPECT CLO		WITH S		BAD ISOLATION BOARD-REPLACED BAD BOARD
A29924	1 2	XI	092	50058	03/04/85		2-50058.% FULL P	WR METER REAL	DING H	IGH	IND. OUT OF CAL. RECAL IND.
7 reco	rds	listed									

### Mechanical Maintenance Section

### March 1985

### Unit 0

- 1. Repairs were made to the potable water line in the diesel building.
- A temporary demineralizer PVC line was repaired.
- 3. "H" waste gas decay tank relief valve was repaired.
- 4. Replaced the acid pump in the temporary demineralizer.
- 5. Replaced the bearing lube water strainers to the cooling tower lift pumps, 2-A & 2-B.
- Replaced the EHC filter caps.

### Unit 1

- 1. Investigating the low discharge pressure on 1B-B fire pump.
- 2. Replaced 1A-A fire pump.
- 3. Replaced the lube oil cooler on 1A-1 diesel engine.
- 4. Replaced the belts on the 1A-A 6.9 kV shutdown board room air handling unit.

### Unit 2

- 1. Alinged 2-B stator cooling water pump.
- Replaced the gasket on the B-B auxiliary air compressor to correct a cover plate leak.
- 3. Pulled the 2B-B fire pump to change-out the motor.
- 4. Changed-out the 2B-B seal water injection filter.
- Rerouted the drain lines on the main turbine oil tank vapor extractor discharge.
- 6. Repaired the B gas stripper feed pump.
- Replaced the inboard seal on 2A-A centrifugal charging pump.

# Mechanical Modification Section

### March 1985

ECN 2780/5200 - Post Accident Sampling Facilities

Minor replacement/repair parts were received and installed.

# ECN 5938 - Feedwater Heaters

X-raying of the #4 heaters was completed without repairs. Work continues on the reinforcing of the nozzles on the #3 heaters. Installation of the mono-rails and various support steel continues. Additional pipe reroutes for access was completed.

# "Appendix R"

- ECN 6319 Two workplans for plugging and relocating sprinkler heads were placed in the approval cycle.
- ECN 6311 A. The workplan to clear deficiencies associated with the open penetrations in the Auxiliary Building general areas on El. 714, 690, 653 was written and worked. This item should be completed.
  - B. The valve operator extension was started under the workplan to core drill the valve room wall.
- Con Demin Air Compressor The mechanical work was completed.

  Insulation and painting activities are in progress. Upon completion of the electrical work a vendor representative will be here for start-up testing.
- ECN 6328/6356 ERCW Flange and Reducer Replacement Upon removing the first reducer, it was discovered that the flanges had degraded also. ECN 6356 was issued, a workplan prepared and was approved. Replacement of the flanges and reducers is continuing.
- ECN-0588 6032 H2 Monitor Relocation: A decision was made to procure WBNP's monitors to install them at Sequoyah in the new location. This will reduce the work required to be performed during the ice outage. Sequoyah's monitor will be returned to WBNP.
  - 6231 Relocation of pipe and hangers for motor operators. One hanger workplan was worked. The piping reroute workplan remains in the approval cycle.

Component Heat Exchanger Replacement. Review of various options continues. A trip to Salem Nuclear Plant was made by modification, site services, and maintenance personnel.

MSR Tube Bundle Replacement. Efforts continues in finalizing the work to be done and the evaculation of various options.

Ice Outage - Planning & Scheduling Activities continues.

ECN 5009 - ERCW Piping Replacement - Work was started on the replacement of piping to the AFW boric acid room cooler. SI-566 was started with the results dictating future work and scheduling.

TENNESSEE VALLEY AUTHORITY

Sequoyah Nuclear Plant
P. O. Box 2000
Soddy-Daisy, Tennessee 37379

April 12, 1985

Nuclear Regulatory Commission Office of Management Information and Program Control Washington, DC 20555

Gentlemen:

Enclosed is the Monthly Operating Report to NRC for Sequoyah Nuclear Plant.

Very truly yours,

TENNESSEE VALLEY AUTHORITY

O.R. Willa

P. R. Wallace Plant Manager

Enclosure cc (Enclosure):

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