

General Offices Seiden Street, Berlin Connecticut

P.O.BOX 270 HARTFORD, CONNECTICUT 06141-0270 (203)865-5000 January 21, 1993 HP-93-88

Re: 10CFR50.73(a)(2)(v)

## U.S. Nuclear Regulatory Commission Document Control Desk Washington, D.C. 20555

Facility Operating License No. DPR-65 Reference: Docket No. 50-336 Licensee Event Report 92-015-01

This letter forwards Licensee Event Report 92-015-01 required to be submitted within thirty (30) days pursuant to 10CFR50.73(a)(2)(v).

Very truly yours,

## NORTHEAST NUCLEAR ENERGY COMPANY

Stephen E. Seace

Vice President - Millstone Station

SES/WCS:lis

Attachment: LER 92-015-01

T. T. Martin, Region I Administrator P.D. Swetland, Senior Resident Inspector, Millstone Unit Nos. 1, 2 and 3 G. S. Vissing, NRC Project Manager, Millstone Unit No. 2

Cat No Fan 1450547

301290040 9301 PDR 05000336 ADDCK

| HRE FARH 366. U.S. MUSLEAR REGULATORY COMMISSION  | APPROVED DMB NJC 3150-0104<br>EXPIRES 4/30/92<br>Estimated to den per response to compay with this<br>internation privation request 50 C hrs. Flarward<br>comments rep-ding burden estimate to the Records<br>and Reports Manapement Branch (p-530). U.S. Number<br>Regulatory Commission, Washington, DC 20565, and to<br>the Reperivork Regulation Project (3150-0104). Other of<br>Manapement and eludget, Washington, DC 20503. |  |  |   |  |  |  |
|---|---|--|--|---|--|--|--|
| , LICENSEE EVENT REPORT (LER)   |   |  |  |   |  |  |  |
| FACE/TS NAME (1)<br>Millistone Nuclear Power Station Unit 2   | 0 5 0 0 0 3 3 6 1 7 7 0 2   |  |  |   |  |  |  |
| na presidente en entre en la construction de la construction de la construction de la construction de la constr<br>Million (d. 191  |   | 10101  | 010101010  | 1 6 4 414   |  |  |  |
| Spec 200 Cabinets Seismic Qualification   |   |  |  |   |  |  |  |
| EVENT DATE (6) CER ALAMBER (6) REPORT DATE (7)  | OTHER FACE/THER HAVOLVED (R)<br>FACE/TY NAMER   |  |  |   |  |  |  |
| MONTH DAY YEAR PAR BELENTIAL REVERING MONTH DAY TEAR  |   |  | 0 0 0 0 0  | I of I F  |  |  |  |
| 0 8 2 1 9 2 9 2 0 1 5 0 1 0 1 2 1 9 3   |   |  | o   o   a   o  |   |  |  |  |
| OPERATE-3 THE REPORT IS BEEND SUBMITTED PURSUANT TO THE REQUIRE   | MENTS OF TO OPH & 1   | the second se  | construction of the second sec | the second se |  |  |  |
| MQDE (#) 20 402(6) 20 402(6)  | 50.73(a)(2)(iv)   | T  | 73.71(5)   | and the second second   |  |  |  |
| PC/VER 20-406(#)(110) 60.86(*)(1)   | × 55.73(#)(21(v)  |  | 70.71(0)   |   |  |  |  |
| 100% 0 0 0 0 20.406(a)(4)(0) 60 90(c)(2)  | \$6,75.(a)(E)(vii)  | E  | OTHER, (   | Specify in  |  |  |  |
| 20.406(a)(1)(0) 60.79(a)(2)(0)  | 50.79(h)(2)(v(i)(A)   |  | Text, NA   | ninik and in<br>Form (BEA)  |  |  |  |
| 20-6 (#) (1) (V) 30 72 (A) (2) (h)  | 68.77.00 (811900 (8)  |  |  |   |  |  |  |
| 20 406 cast triet 60 78(a)(2)(0)  | 50,73 (k) (2) (k)   |  |  |   |  |  |  |
| LICENSES CONTACT FOR THIS   | LEF. (18)   |  |  |   |  |  |  |
| F(AME)  | -   | at the later of th | ELEPHONE H   | noiles in   |  |  |  |
| Woodrow C. Saccoccio, Engineer, Ext. 4460   | 1   | dan de ser de se   | 414171-  | 1171911   |  |  |  |
| COMPLETE ONE LIVE FOR EACH COMPONENT FAILURE DES  | the second s  | the state of the s |  |   |  |  |  |
| DAUSE BYSTEM COMPONENT MANUSAC- PEOPTABLE CAUSE SVS   | TEM COMPONENT   | ANI MAC-<br>TURER  | BLBATHORES   |   |  |  |  |
|   |   |  |  |   |  |  |  |
|   | 11111   | 1.41   | 1.0.0  |   |  |  |  |
| BLIPPLEMENTAL REPORT EXPECTED (14)  | and the second  | and the second second  | MONTH  | DAY YEAR  |  |  |  |
| - many  |   | EXPECTED<br>WAMENICH<br>DATE (16)  |  |   |  |  |  |
| VES IS ves complete EXPECTED SUBMISBIDI/ LATEL X NO   | at the second   | And a second second  | months and says  |   |  |  |  |
| ABSTRACT Limit to 1800 spaces, Le., approximately fitteen single-space type-written lines   |   |  |  |   |  |  |  |
| On August 21, 1992, at 1000, with the plant in cold shutdown an<br>determined that SPEC 200 cabinets manufactured by the Foxborc<br>a result of missing humpers. These cabinets contain safety related<br>intended safety function after a seismic event. | Company may m   | n be seis  | mically qu   | alified as  |  |  |  |
| Information Notics 91-70 entitled. "Improper Installation of Instr-<br>licensee and an initial review of the instrumentation was performe<br>all inclusive since the unit was on line. The instruments which we   | d in February of  | 1992. T  | his review   | was not   |  |  |  |

The licensee purchased SPEC 200 instrument nests and modules separately over the years and assembled them at the site. The vendor shipp, ' the seismic bumpers with the equipment. Vendor manuals were included in the original cabinet purchase but at that time, the vendor had not included bumper installation instructions for safety related components. The seismic 'est report stated that modifications had to be made for the equipment to be seismically qualified. Since the instructions did not specify bumper installation, it was assumed that any necessary modifications to the equipment had been made by the vendor prior to shipment.

| - | US NUCLEAR REGULATORY COMMISSION<br>(SHOP)<br>LICENSEE EVENT REPORT (LER)<br>TEXT CONTINUATION |   |   | APPROVED OWE NO. 3160-0104<br>EXPIRES: 4/50/92<br>Estimated burgen per respurse to comply with this<br>information, polection request .50.0 tris. Forward<br>pomments regarding burgen estimate to the Records<br>and Reports Management Branch (p=530). U.S. Nuclear<br>Reputatory Commission, Washington, DC 20565, and to<br>the Report work Restuption, Project (3150-0104). Office of<br>Management and Budget, Washington, DC 20503. |              |                  |     |    |        |  |  |
|---|--|---|---|--|--------------|------------------|-----|----|--------|--|--|
| 1 | PACILITY MAINE (1)   |   | DOCKEY NUMBER (2)   | LER NUMBER (6) PAGE 13   |              |                  |     |    | QE (3) |  |  |
|   |  | Millstone Nuclear Power Station<br>Unit 2   | 0 6 0 0 0 0 3 3 1   | 6 912  | - 01113      | NUMER            | 012 | OF | 012    |  |  |
| ţ | TERT II  | more space is required, use additional NRC Form 385A's.   | the second second descent descent and the second | urdijanaliv valu   | adenado adas | ale and an along | -   | -  |        |  |  |
| 1 | T,   | Description of Eyent  |   |  |              |                  |     |    |        |  |  |
|   |  | On August 21, 1992, at 1000, with the plant in cold shutdown and all of the fuel in the Spent Fuel Pool, it was determined that SPEC 200 cabinets manufactured by the Foxboro Company may not be seismically qualified as a result of missing bumpers. These cabinets contain safety related equipment which may not have performed its intended safety function after a seismic event. Information Notice 91-70 entitled, "Improper Installation of Instrumentation Modules" was reviewed by the licensee and an initial review of the "hstrumentation was performed in February of 1992. This review was not all inclusive since the unit was on line. The instruments which were readily accertible were checked and at that time, all were found to have the necessary seismic bumpers. A thorough inspection of all instruments was planned later in the year during the 1992 relueling outage. This inspection revealed that bumpers were missing and the potential for the loss of safety related systems after " seismic event. |   |  |              |                  |     |    |        |  |  |
|   |  |   |   |  |              |                  |     |    |        |  |  |
|   |  | The licensee purchased SPEC 200 instrument nests and modules separately over the years and assembled them at the site. The vendor shipped the seismic bumpers with the equipment. Vendor manuals were included in the original cabinet purchase but at that time, the vendor had not included bumper installation instructions for safety related components. The seismic test report stated that modifications had to be made for the equipment to be seismically qualified. Since the instructions did not specify bumper installation, it was assumed that any necessary modifications to the equipment had been made by the vendor prior to shipment.   |   |  |              |                  |     |    |        |  |  |
| 1 | П.   | Cause of Event  |   |  |              |                  |     |    |        |  |  |
|   |  | The root cause of the event was lack of adequate vendor instruction to install seismic bumpers when cards are added to the cabinets by the user.  |   |  |              |                  |     |    |        |  |  |
|   | 111.   | Analysis of Event   | Analysis of Event   |  |              |                  |     |    |        |  |  |
|   |  | This event is being reported pursuant to the requirements of $10$ CFR50.73(a)(2)(v), a condition that could have prevented the fulfillment of the safety function of safety related systems. There were no safety concerns since the equipment in the cabinets did not become disabled as a result of a seismic event. Examination revealed that between the ten SPEC 200 cabinets installed in the MP2 Control Room, approximately 400 bumpers were missing. These missing humpers had the potential to affect the function of the associated SPEC 200 cards during a seismic event since there is no test documentation that shows the cards would be unaffected without the bumpers installed. Early (1973) Foxboro vibration testing on a rack assembly found card deflection and component damage with 2 g's at 25 Hz. However, the MP2 seismic response spectra is well below these levels.   |   |  |              |                  |     |    | 13     |  |  |
|   | TÝ.  | Corrective Action   |   |  |              |                  |     |    |        |  |  |
|   |  | All of the equipment located in the cabinets was inspecied to determine how many seismic bumpers were missing. The bumpers were installed prior to startup from the 1992 Refueling Outage. In addition, a Technical Bulletin has been prepared to inform the appropriate departments of this issue.   |   |  |              |                  |     |    |        |  |  |
|   | V.   | Additional Information  |   |  |              |                  |     |    |        |  |  |
|   |  | None  |   |  |              |                  |     |    |        |  |  |
|   |  |   |   |  |              |                  |     |    |        |  |  |
|   |  |   |   |  |              |                  |     |    |        |  |  |